



Cite this: *Mater. Horiz.*, 2024, 11, 3330

Received 21st March 2024,
Accepted 11th April 2024

DOI: 10.1039/d4mh00322e

rsc.li/materials-horizons

A polarization double-enhancement strategy to achieve super low energy consumption with ultra-high energy storage capacity in BCZT-based relaxor ferroelectrics†

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Due to dielectric capacitors' already-obtained fast charge–discharge speed, research has been focused on improving their W_{rec} . Increasing the polarization and enhancing the voltage endurance are efficient ways to reach higher W_{rec} , however simultaneous modification still seems a paradox. For example, in the ferroelectric-to-relaxor ferroelectric (FE-to-RFE) phase transition strategy, which has been widely used in the latest decade, electric breakdown strength (E_b) and energy storage efficiency (η) always increase, while at the same time, the maximum polarization (P_{max}) inevitably decreases. The solution to this problem can be obtained from another degree of freedom, like defect engineering. By incorporating $\text{Bi}(\text{Zn}_{2/3}\text{Ta}_{1/3})\text{O}_3$ (BZT) into the $\text{Ba}_{0.15}\text{Ca}_{0.85}\text{Zr}_{0.1}\text{Ti}_{0.9}\text{O}_3$ (BCZT) lattice to form $(1-x)\text{Ba}_{0.15}\text{Ca}_{0.85}\text{Zr}_{0.1}\text{Ti}_{0.9}\text{O}_3-x\text{Bi}(\text{Zn}_{2/3}\text{Ta}_{1/3})\text{O}_3$ (BCZT- x BZT) solid-solution ceramics, in this work, ultrahigh ferroelectric polarization was achieved in BCZT-0.15BZT, which is caused by the polarization double-enhancement, comprising the contribution of interfacial and dipole polarization. In addition, due to the electron compensation, a Schottky contact formed at the interface between the electrode and the ceramic, which in the meantime, enhanced its E_b . A W_{rec} of 8.03 J cm^{-3} , which is the highest among the BCZT-based ceramics reported so far, with an extremely low energy consumption, was finally achieved. BCZT-0.15BZT also has relatively good polarization fatigue after long-term use, good energy storage frequency stability and thermal stability, as well as excellent discharge properties.

New concepts

Rather than simply increasing the energy storage density/efficiency of dielectric capacitors, as reported in most studies, in this work, a fancy strategy of polarization double-enhancement has been demonstrated for a BCZT-based energy storage ferroelectric with super low consumption. By finely regulating the components, both dipole polarization and interfacial polarization were confirmed in BCZT- x BZT with $x = 0.15$, combined with the Schottky emission mode between the ceramic and the electrode, which helped to increase the voltage endurance, thus an ultrahigh energy storage density of 8.03 J cm^{-3} with an extremely low energy-consumption was achieved. This is the highest energy storage performance in a BCZT-based ferroelectric, as far as the authors know. Such a good result was also revealed by employing the finite element simulation. In this work, we solve the paradox of increasing the difference between P_{max} and P_r and enhancing the E_b in dielectric capacitors simultaneously *via* adding defect engineering to the domain engineering during the FE-to-RFE phase transition. It will inspire researchers to modify the properties of functional materials by combining the parameters from different degrees of freedom.

1. Introduction

Dielectric energy storage capacitors, which are considered the most promising candidates for next-generation high-power systems, have attracted considerable research attention in recent decades due to their superfast charge–discharge speed

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† Electronic supplementary information (ESI) available. See DOI: <https://doi.org/10.1039/d4mh00322e>

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and good reliability after long-term use.^{1–12} According to the Ragone plots displayed in Fig. S1 (ESI†), however, no single energy storage device can simultaneously possess high energy storage density (W_{rec}) and power density (P_{d}), commonly regarded as two key figures-of-merit of power systems. Obviously, increasing W_{rec} is becoming increasingly urgent for dielectric capacitors. W_{rec} can be calculated using:

$$W_{\text{rec}} = \int_{P_r}^{P_{\text{max}}} E_{\text{b}} dP \quad (1)$$

in which P_{max} , P_r , and E_{b} are the maximum polarization, remnant polarization, and electric breakdown strength, respectively. More details on calculating the energy storage parameters can be found in the ESI.† To increase W_{rec} , it is easy to understand that improving the difference between P_{max} and P_r and enhancing E_{b} should be the two most conventional routes; however, simultaneously modifying them still seems to be a paradox.^{13–15}

Utilizing domain engineering to achieve relaxor ferroelectrics (RFEs) is a popular strategy to achieve high W_{rec} , and recently, many researchers have benefited from this. Chu *et al.* doped La ions into BNT–BT ceramics to break the long-range order in ferroelectric domains to promote the formation of polar nano regions (PNRs) and a good W_{rec} of $\sim 5.93 \text{ J cm}^{-3}$ with an energy storage efficiency (η) of $\sim 77.6\%$ was thus achieved.¹⁶ Using the phase field method, in Li *et al.*'s work, a specific temperature region between the temperature of the maximum dielectric constant (ϵ) and the Burns temperature was moved to room temperature to induce the PNRs, together with repeating the rolling process for enhancing E_{b} , and a high W_{rec} of 6.7 J cm^{-3} with an η of 92% was achieved.¹⁷ For antiferroelectric (AFE) systems, such a strategy is also applicable. Wang *et al.* introduced a BiFeO₃–SrTiO₃ binary solid solution into pure NN ceramics, the tolerance factor (t) was reduced, and the AFE phase was stabilized simultaneously, increasing the W_{rec} value to 5.29 J cm^{-3} with an η of 82.1%,¹⁸ whereas during the phase transition from the typical ferroelectric (FE) or AFE to RFE, as in the abovementioned research, the polarization inevitably decreases, and thus, the energy storage capacity improvement is more or less limited. Regrettably, such a paradox has not been solved until now, and the solution seems to be obtained from another degree of freedom. Defect engineering is an effective way of obtaining high polarization in either ferroelectrics or linear dielectrics.¹⁹ For example, by co-doping Nb and Zn into SrTiO₃ ceramics, defect complexes were induced with the localization of electrons, and giant ϵ and relatively low dielectric loss ($\tan \delta$) were both achieved.²⁰ Through rare-earth doping, colossal-permittivity (CP) BaTiO₃ with ϵ as high as 10^5 and excellent temperature stability was obtained due to electron-pinned defect-dipole formation and strong hopping polarization.²¹ As for improving the energy storage properties, Lin *et al.* utilized A-site non-stoichiometric defect engineering to boost the energy storage performance of KNN-based ceramics successfully, and the existence of vacancy-related defects was revealed to be the main reason for the improvement.²²

Therefore, such a paradox can be theoretically solved if these two strategies can be appropriately combined.

According to most of the recent studies on energy storage capacitors, which mainly focus on improving the absolute W_{rec} value by improving the P_{max} and E_{b} values, achieving higher W_{rec} under relatively low electric fields is sometimes more important. Because high storage energy density are not always necessarily be achieved in practical energy-storing devices, reducing energy consumption becomes very important.^{23,24} In this work, dipole polarization, which is caused by the newly formed dipoles Ta_{Ti}–Ti³⁺, was subtly induced during the FE-to-RFE phase transition of $(1-x)\text{Ba}_{0.15}\text{Ca}_{0.85}\text{Zr}_{0.1}\text{Ti}_{0.9}\text{O}_3$ – $x\text{Bi}(\text{Zn}_{2/3}\text{Ta}_{1/3})\text{O}_3$ (BCZT– x BZT) ceramics with increasing x . In addition to the intrinsic interfacial polarization from the T-phase and C-phase coexistence, very high polarization was triggered in the BCZT–0.15BZT ceramic with $x = 0.15$. By employing the defect equation, an electron compensation mechanism was found to overcome such a charge imbalance, resulting in a Schottky emission mode in the interface between the electrode and the ceramic in BCZT–0.15BZT in a higher electric field range. With the assistance of the polynomial fit function in the Origin software and the finite element simulation in the COMSOL Multiphysics 6.0 linking with Matlab 5.2, such a Schottky emission mode was revealed to show a blocking behavior to the current spread, which is considered to be the origin of its optimistic E_{b} . Due to these, the highest W_{rec} value among BCZT-based ceramics so far, with extremely low energy consumption and high energy storage reliability, was obtained in our work.

2. Experimental section

Details of this part are provided in the ESI.†

3. Results and discussion

3.1 Phase and structure characterization

The BCZT– x BZT ceramics with x from 0.02 to 0.22 show a single-perovskite structure without any detectable impurities, as seen in their X-ray diffraction (XRD) patterns shown in Fig. S1(b1) (ESI†), in which every diffraction peak is indexed. A little difference can be distinguished in the enlarged view around the (200)/(002) plane in Fig. S1(b2) (ESI†). With the increasing BZT dopant, the peak shifts to a lower angle, and a similar phenomenon is then observed in all the peaks, demonstrating a lattice expansion. In addition, the (200)/(002) signal exhibits a shape transformation from an asymmetrical peak to a symmetrical one, which reflects a phase, or at least a structure transition in such a process. For a deeper analysis of such a transition, the Rietveld XRD refinement was carried out from the diffraction angle of 10° to 120° , and the result is displayed in Fig. S2(a1)–(a8) (ESI†). Details of the refinement parameters are listed in Table S1 (ESI†), and according to the R_{wp} , R_p , and χ^2 values, which represent the weighted profile parameter, unweighted profile parameter, and the goodness of fit of each

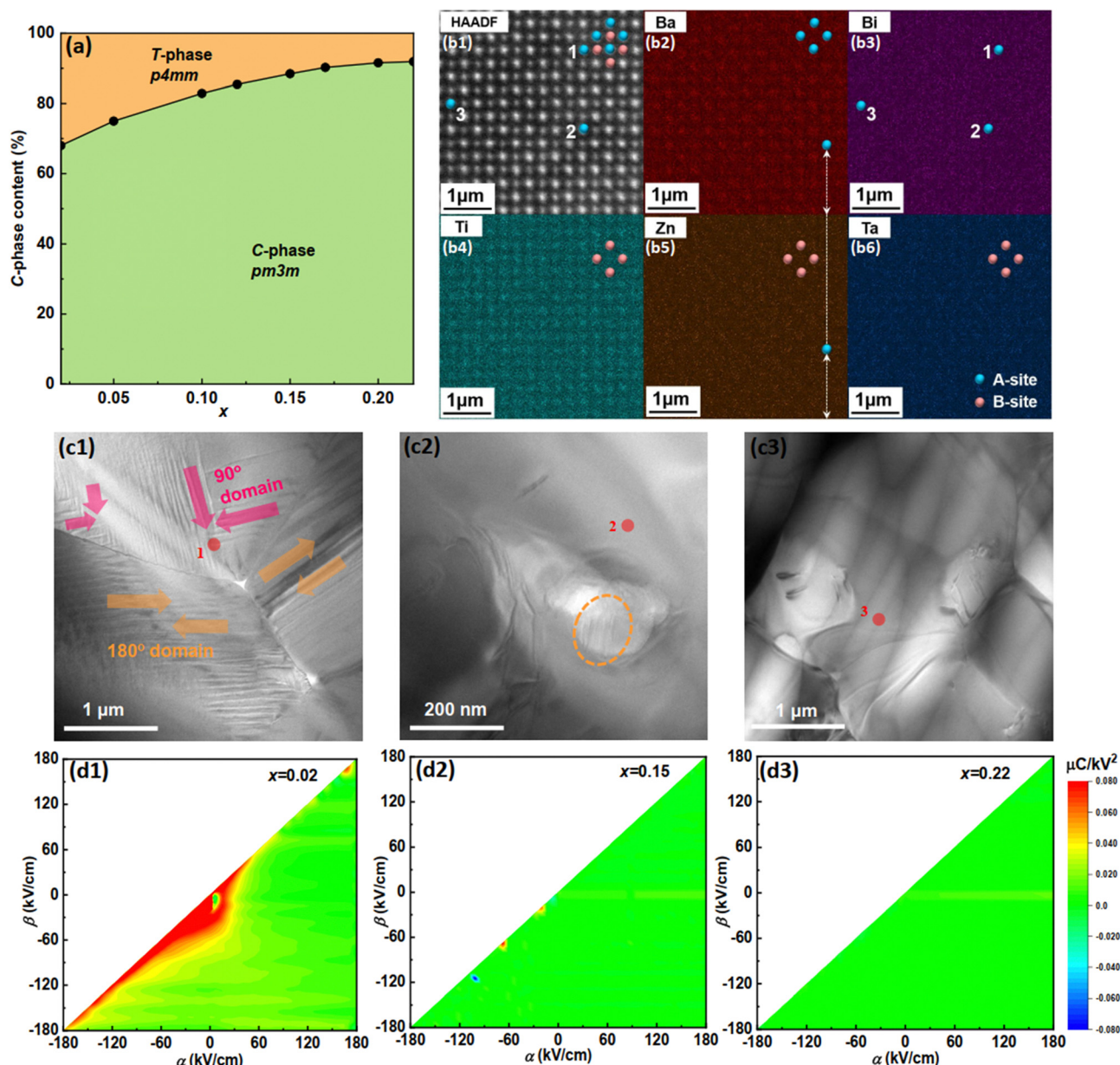


Fig. 1 (a) Phase diagram of BCZT- x BZT with $x = 0.02$ – 0.22 ; (b1) HAADF image of BCZT-0.15BZT; (b2)–(b6) atomic-EDS mapping for Ba, Bi, Ti, Zn, and Ta of BCZT-0.15BZT; (c1)–(c3) TEM image; (d1)–(d3) the FORC diagram of BCZT- x BZT with $x = 0.02$, 0.15 , and 0.22 .

sample, respectively, such a refinement is highly credible. Based on the results, all these BCZT- x BZT ceramics show the coexistence of two phases with the space groups of the $P4mm$ (T-phase) and the $Pm3m$ (C-phase), and a ball-stick model of each one is illustrated in Fig. S2(b1) and (b2) (ESI[†]). As marked, the red spheres on each apex of the oxygen octahedron represent oxygen atoms, and the green and blue atoms outside of and in the octahedron represent the A-site and B-site atoms, respectively. The atom substitution is described by the spherical sectors. For the ball-stick model of $P4mm$, more space along the c -axis in the oxygen octahedron for the B-site atoms can be observed, indicating a higher polarization, while that for $Pm3m$ is relatively small. Table S1 (ESI[†]) also lists the phase

content ratio, and a phase diagram can be thus drawn, as illustrated in Fig. 1(a). As seen, though the content of the T-phase in the BCZT- x BZT ceramics decreases monotonously with increasing x from 0.02 to 0.22, it is worth noting that the structure of pristine BCZT and BZT is still unclear. The phase characterization results demonstrate that BZT was successfully incorporated into the BCZT lattice. For further exploring the atom substitution, the high-angle annular dark field scanning transmission electron microscopy (HAADF-STEM) image of BCZT-0.15BZT was obtained, as shown in Fig. 1(b1), and the corresponding energy dispersive spectroscopy (EDS) maps for the elements of Ba, Bi, Ti, Zn, and Ta are displayed in Fig. 1(b2)–(b6), respectively. By comparing the atom positions,

Zn and Ta atoms mainly occupy the B-site to replace the Ti and Zr atoms. In contrast, the Bi atoms are more likely to take the A-site positions to substitute the Ba and Ca atoms, which agrees well with the previous study. (Due to our sample's poor conductivity, the slice's ion-milled area kept jiggling under the hit of the electron beam without staying stable during the measurement; thus not enough signals could be observed in the EDS maps obtained. Despite this, a signal for atoms 1–3 in Fig. 1(a1) and (a3) could still confirm the A-site substitution of the Bi atom.) Interestingly, in the mapping for Zn, a small number of A-sites also seem to be occupied by aligning with the position of Ba. More information on this will be discussed in the following part.²⁵ The valence, coordination, and ionic radii of Ba, Ca, Bi, Zr, Ti, Zn, and Ta are summarized in Table S2 (ESI[†]), and it can be concluded that there is no noticeable change in the ionic radius after the incorporation of BZT into the BCZT lattice.

Fig. S3(a1)–(a3) (ESI[†]) display the scanning electron microscopy (SEM) images of the ceramics with $x = 0.02$, 0.15 , and 0.22 , respectively, with the grain size distribution inserted in each image. All the ceramics are pretty dense, even without any visible pores, and the average grain size decreases from $6.51\ \mu\text{m}$ in BCZT-0.02BZT to $2.38\ \mu\text{m}$ in BCZT-0.22BZT. Fig. S3(b1)–(b4) (ESI[†]) are the EDS maps for the O, Ba, Bi, and Zn elements of BCZT-0.15BZT, respectively. Such elements are pretty evenly distributed in ceramics. In the transmission electron microscopy (TEM) images, as shown in Fig. 1(c1), stripe-like domains with both 90° and 180° were observed for BCZT-0.02BZT, indicating a large polarization retention.²⁶ Only a 180° domain with a much smaller size, circled by the orange dashed line in Fig. 1(c2), can be seen when the BZT doping content is increased to 0.15 , meaning that the RFE has been transformed from a typical FE.^{27–29} When the BZT doping content is further increased to 0.22 , neither 90° nor 180° domains can be detected, as seen in Fig. 1(c3). Thus, a linear dielectric can be predicted to have been achieved. To predict the ferroelectric properties, we obtained the first-order reversal curves (FORCs) for theoretical analysis.^{30,31} By gradually increasing the reversal electric field (β) with the fixed applied electric field (α) of $180\ \text{kV cm}^{-1}$, the diagrams for the FORC distribution were drawn and displayed in Fig. 1(d1)–(d3). The corresponding waveforms of the ferroelectric hysteresis (P – E) loops are provided in Fig. S4 (ESI[†]). As expected, a diagram with the highest-intensity distribution zone at the central region is obtained for BCZT-0.02BZT, which results from the large polarization retention, as mentioned above. As for BCZT-0.15BZT, quite a low polarization retention compared to the former can be predicted based on its tiny but non-zero, low-intensity distribution zone. The ceramic with a further BZT doping content of 0.22 indicates a more even FORC distribution and linear dielectric behavior. Fig. S5(a1)–(a3) (ESI[†]) are the $[001]$ zone axis selected area electron diffraction (SAED) patterns taken from the transparent red area in Fig. 1(c1)–(c3), and the separated bright dots can confirm their single crystal character. By enlarging the orange dashed rectangular area in Fig. S5(a1) (ESI[†]), which involves the $(30\bar{2})$ and $(30\bar{3})$ planes, two diffraction patterns can

be distinguished. We take these two planes for discussion because their diffraction angles are higher without much intensity loss, which makes it easier to distinguish the two-phase coexistence. This observation proves the two-phase coexistence in BCZT-0.02BZT, as we concluded from the Rietveld XRD refinement. This phenomenon cannot be seen in BCZT-0.15BZT or BCZT-0.22BZT because of the relatively low T-phase content.

3.2 Results of the energy storage performance

The electric breakdown strength (E_b) of each ceramic, which is generally obtained *via* the Weibull distribution, needs to be calculated before knowing its energy storage performance, and the details of such a statistical calculation are provided in the ESI.[†] Fig. 2(a) shows the Weibull distribution results obtained for 12 different capacitors in each ceramic, and the variation of E_b with x is plotted in Fig. 2(b). The voltage endurance increases firstly with increasing x and then decreases, reaching its maximum value of $421.32\ \text{kV cm}^{-1}$ at $x = 0.15$. Fig. S6 (ESI[†]) shows the unipolar P – E loops of all these ceramics from a lower electric field to their E_b with an increasing step of $20\ \text{kV cm}^{-1}$, and the variations between their W_{rec} with η and the applied field are shown in Fig. 2(c). To make a comparison, the loops at E_b of all the ceramics are summarized at the bottom of Fig. 2(d), and at the top, the W_{rec} and η values of each ceramic are also plotted. In general, η should increase monotonously during the process of FE-to-RFE phase transition;^{32,33} in this case, however, an abnormal η decrement (though inconspicuous) occurs for $x = 0.12$ – 0.20 and the minimum value of 85.10% is observed at $x = 0.15$. Interestingly, the best W_{rec} value among all, which reaches as high as $8.03\ \text{J cm}^{-3}$, is also obtained at $x = 0.15$. Such a phenomenon can also be qualitatively predicted according to the shape of the loops. To show the energy storage performance advantage of our BCZT- x BZT ceramics among the up-to-date BCZT-based systems, a comparison diagram is illustrated in Fig. 2(e).^{34–49} The X-axis of such a diagram is W_{rec} , while the Y-axis is the ratio of W_{rec} and the E_b (in short the W/E ratio), which defines the energy that can be stored in unit volume by triggering a unit electric field. Using this new figure-of-merit characterizes our ceramics' energy consumption; consuming lower voltage to obtain higher energy storage capacity is also essential for dielectric capacitors. As a result, BCZT- x BZT ceramics with both $x = 0.15$ and 0.17 perform pretty well in the W_{rec} W/E ratio. A traditional comparison method is also shown in Fig. S7(a) (ESI[†]) with the W_{rec} and η values set as the X-axis and the Y-axis, respectively. Though BCZT-0.17BZT achieves a lower W_{rec} value of $6.58\ \text{J cm}^{-3}$ than BCZT-0.15BZT, its η value reaches 90.8% . Eqn (S4) (ESI[†]) expresses that the W_{rec} value of dielectric capacitors strongly depends on the E_b value and the maximum polarization triggered by the E_b value, which are the reason for such excellent energy storage performance of our BCZT-0.15BZT ceramic; these two factors will be discussed separately in the following section.

3.3 Discussion of the polarization

Fig. 3(a) displays the unipolar P – E loops of all the BCZT- x BZT ceramics with both pristine BCZT and BZT under the same electric field of $180\ \text{kV cm}^{-1}$ and their corresponding

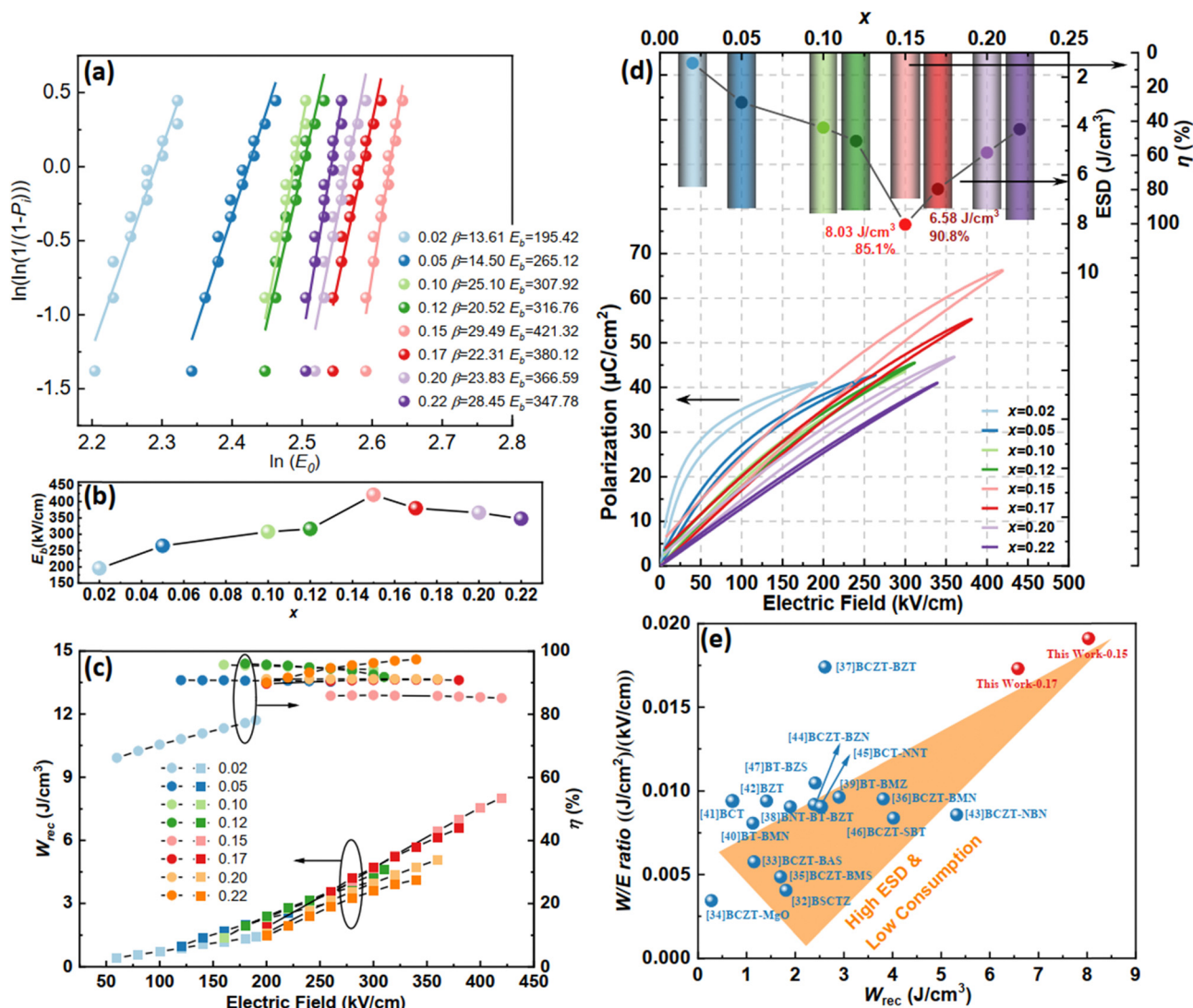


Fig. 2 (a) Weibull distribution; (b) the calculated E_0 values of BCZT-xBZT with $x = 0.02-0.22$; (c) the calculated W_{rec} and η values of BCZT-xBZT with $x = 0.02-0.22$ under different electric fields; (d) unipolar $P-E$ loops, W_{rec} , and η at E_0 of BCZT-xBZT with $x = 0.02-0.22$; (e) comparison of the W_{rec} and W/E ratio of BCZT-xBZT with $x = 0.15$ and 0.17 in our work and those of some typical BZT-based ceramics.³²⁻⁴⁷

polarization current-electric field ($I-E$) curves are shown in Fig. 3(b). Similar to most of the previous work, with increasing BZT content, the hysteresis of the loop weakens with decreasing P_{max} , except for an abnormality around $x = 0.15$. To facilitate further analysis, we extracted the maximum polarization value in each loop as shown in Fig. 3(a), defined as $P_{max-exp}$. We plotted the variation between $P_{max-exp}$ and x in Fig. 3(c). Meanwhile, utilizing the formula below

$$P_{max-cal} = \frac{P_{max-BCZT} \cdot x_{BCZT} + P_{max-BZT} \cdot x_{BZT}}{x_{BCZT} + x_{BZT}} \quad (2)$$

where $P_{max-cal}$ is the calculated value of P_{max} , and $P_{max-BCZT}$, $P_{max-BZT}$, and $x_{max-BCZT}$, $x_{max-BZT}$ is the maximum polarization of pristine BCZT, BZT, and the molar ratio of BCZT, BZT parts in each ceramic, respectively. The physical significance of this equation is very simple, just to see how much extra maximum polarization can be obtained by dissolving BZT into the BCZT

lattice than the simple linear superposition according to the component of two ceramics. The relationship between $P_{max-cal}$ and x was also obtained and plotted in Fig. 3(c) for comparison. As is seen, $P_{max-exp}$ is higher than its counterparts when calculating in the whole x range. That is because all BCZT-xBZT is composed of two phases (the C-phase and the T-phase), as concluded from the results of the Rietveld XRD refinement; thus, the extra polarization in $P_{max-exp}$ should be caused by the interfacial polarization (P_i) between the two adjacent phases. Besides, two interesting phenomena also need to be analyzed: (1) the difference between $P_{max-exp}$ and $P_{max-cal}$ basically decreases with the increasing BZT content; (2) an abnormal increment occurs around $x = 0.15$ during such a difference's decrease. Eqn (S7)-(S12) in the ESI† explain the contribution of P_i to such a difference, so in the following part, we will focus on that abnormal increment. The decrement of the polarization current switching peak of the BCZT-xBZT ceramics, which

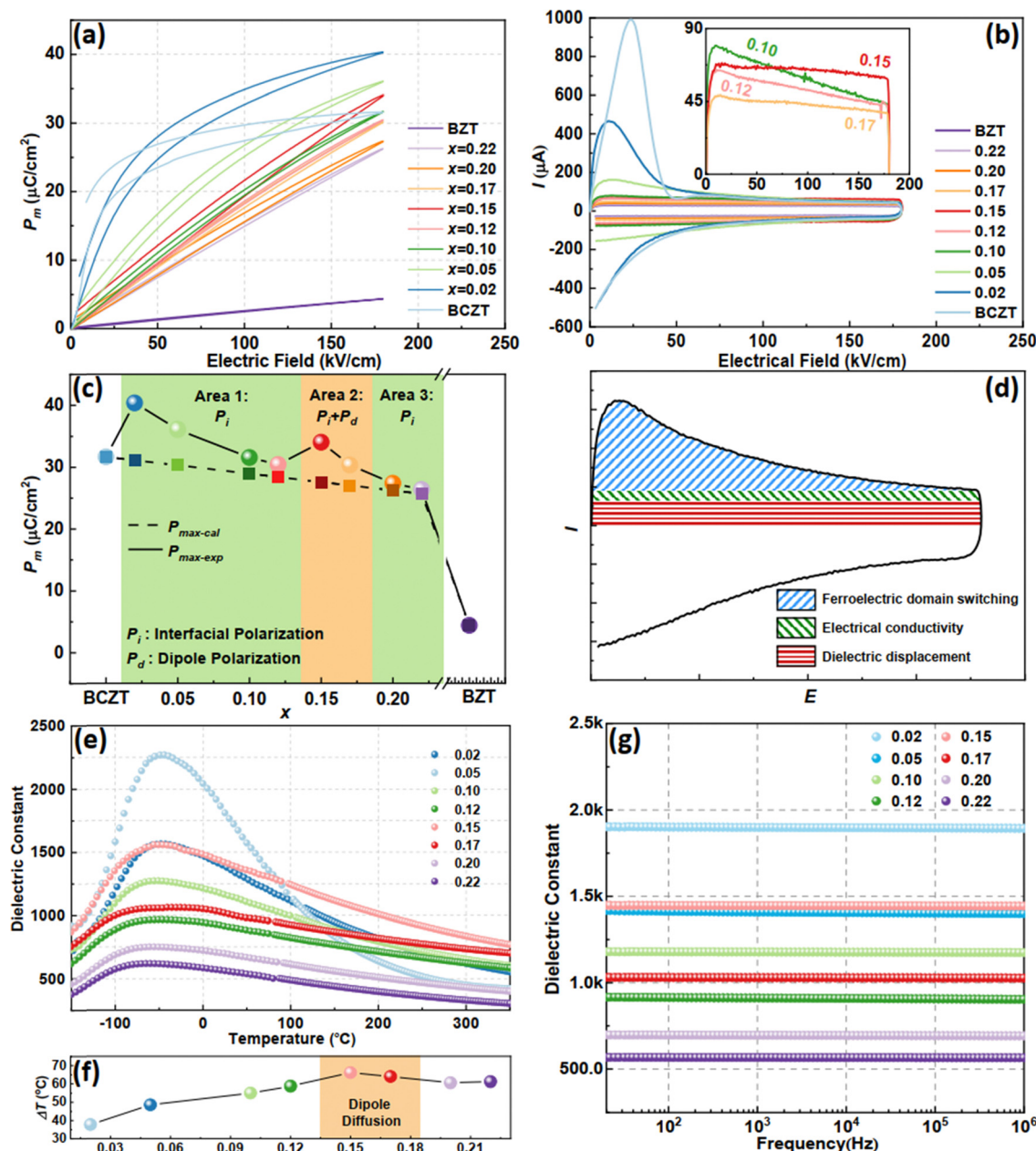


Fig. 3 (a) Unipolar P - E loops; (b) I - E curves of BCZT-xBZT with $x = 0.02$ – 0.22 at their E_b ; (c) the variation of $P_{\text{max-cal}}$ and $P_{\text{max-exp}}$ with x ; (d) sketch showing the contribution of different components to the polarization current in an I - E curve; (e) the ϵ - T curves of BCZT-xBZT with $x = 0.02$ – 0.22 at 1000 Hz from -50 $^{\circ}\text{C}$ to 350 $^{\circ}\text{C}$; (f) the variation of ΔT of BCZT-xBZT with x ; (g) the ϵ - f curves of BCZT-xBZT with $x = 0.02$ – 0.22 from 20 – 10^6 Hz at room temperature.

signifies the coercive field (E_c) decrement, is also one of the typical phenomena for the FE-to-RFE transition, as seen in the I - E curves in Fig. 3(b). Interestingly, something new can be discovered when we enlarge the curves that fall into the x of the abnormal increment. As the inset in Fig. 3(b) shows, the I - E curves change gradually from a trapezoid to a rectangle from $x = 0.10$ to 0.17 , and a current enhancement occurs at $x = 0.15$. This current enhancement is believed to be related to the abnormal increment between $P_{\text{max-exp}}$ and $P_{\text{max-cal}}$. According to previous reports, the polarization current typically comprises

three parts: ferroelectric domain switching, electrical conductivity, and dielectric displacement, as sketched in Fig. 3(d).^{50,51} Obviously, the contribution to the current of the domain switching decreases with increasing x , and meanwhile, the current enhancement at $x = 0.15$ is confirmed to be caused by the contribution of electrical conductivity. (The authors would like to say that though the BCZT-xBZT ceramics in this work are single-phase solid-solution rather than two-phased composites, it is still necessary to make a comparison between $P_{\text{max-cal}}$ and $P_{\text{max-exp}}$. That is because the BCZT and BZT powders

are synthesized separately, and the difference between the $P_{\text{max-cal}}$ and $P_{\text{max-exp}}$ is just the benefit of dissolving BZT into BCZT.)

Fig. 4(a1) is the HAADF-STEM image of the BCZT- x BZT ceramic with $x = 0.02$ along the $[100]$ crystal axis. According to the displacement of B-site atoms (weaker contrast for Ti/Zr/Zn/Ta) relative to the center of the four adjacent A-site atoms (stronger contrast for Ba/Ca/Bi), as displayed in illustration-h and illustration-i, the spontaneous polarization (P_s) orientation in the BCZT- x BZT ceramics' lattice can be thus confirmed.^{52,53} As is seen, T-phase domains with an intersection angle of $\sim 90^\circ$ are observed at the bottom right of the image, and the area on the top left corner shows a C-phase character. Illustration-j shows the microstructure of the interface between two phases, and the gradual change of lattice can be clearly detected. Instead of normal ferroelectric domains, only smaller-sized

PNRs are observed in the HAADF-STEM image of BCZT-0.15BZT, as shown in Fig. 4(a2). Similarly, the spontaneous polarization (P_s) orientation of these PNRs can be determined by the displacement of the B-site atoms, as seen in illustration-k and illustration-l. Lattice distortion can also be observed in the interface between the C-phase and the PNR, as shown in illustration-n. We have mentioned above that the two-phase coexistence cannot be observed in BCZT-0.15BZT or BCZT-0.22BZT for the relatively low T-phase content. So, we transfer the HAADF image of BCZT-0.15BZT to the FFT image by employing Gwyddion, and the result is shown in Fig. S5(c) (ESI†). Each pattern in Fig. S5(c) (ESI†) is arranged neatly and separately, showing the characteristics of the single crystal. By enlarging the $(\bar{2}02)$ and the $(30\bar{2})$ planes, which are circled in orange rectangles, both the C phase and the T phase can

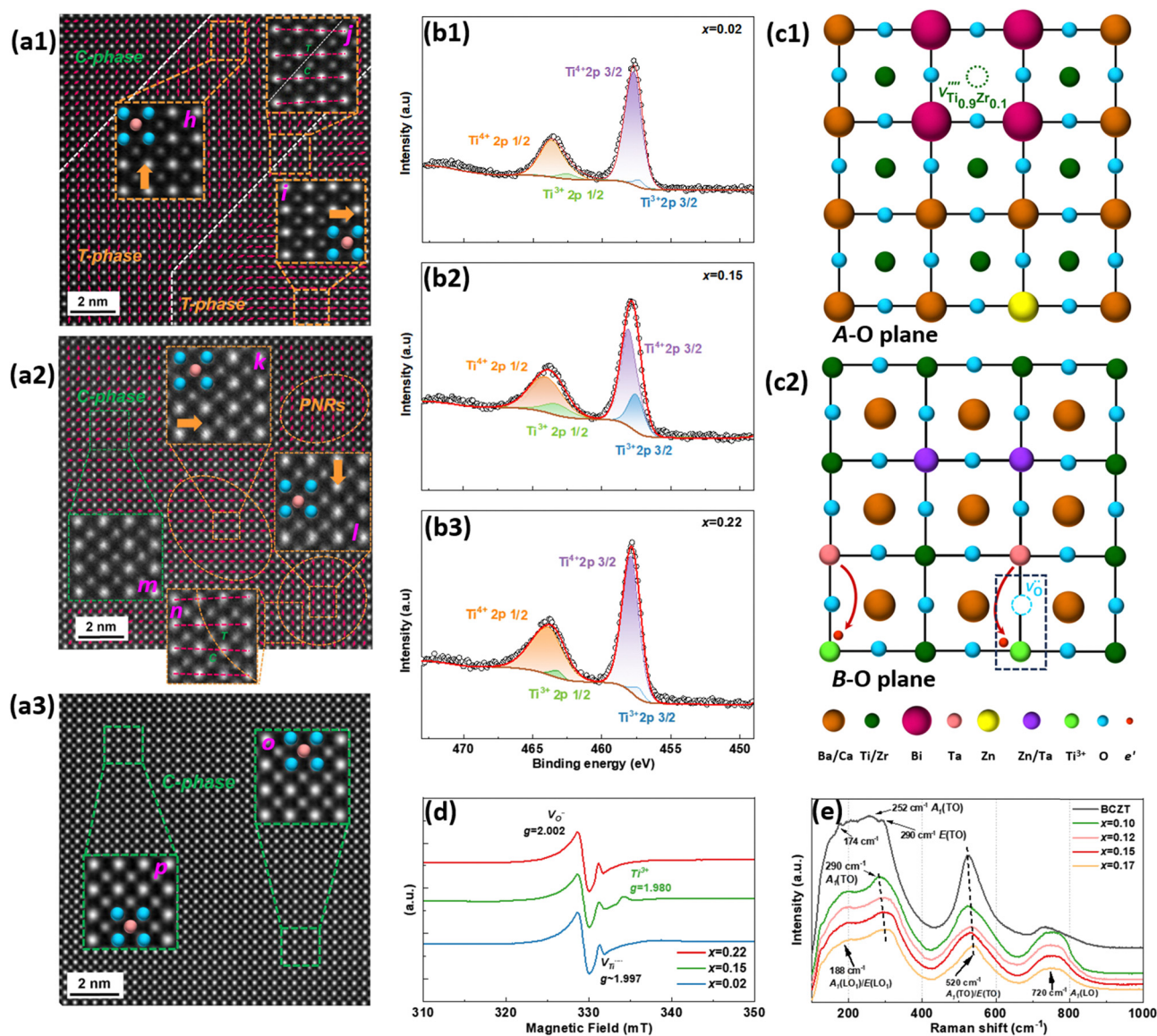
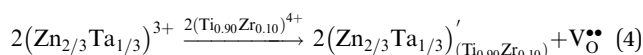
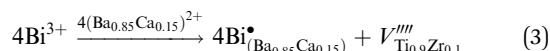


Fig. 4 (a1)–(a3) The HAADF images; (b1)–(b3) the XPS spectrum; (d) the EPR spectrum of BCZT- x BZT with $x = 0.02, 0.15$, and 0.22 ; sketch of the lattice of (c1) A-O plane and (c2) B-O plane explaining eqn (5)–(9); (e) Raman spectra of BCZT, and BCZT- x BZT with $x = 0.10, 0.12, 0.15$ and 0.17 at room temperature.

finally be detected. For BCZT-0.22BZT, only C-phase lattices exist, as seen in Fig. 4(a3). (There should be T-phase lattices in BCZT-0.22BZT, according to the Rietveld XRD refinement. However, due to the relatively low content and the resolution limitation of TEM, no T-phase was detected in this case.) According to such microstructure characterization, we can assume that over the entire x range, the amount of the T-phase lattice decreases with increasing BZT content, agreeing well with what we have concluded above. To find out the origin of the current enhancement in the I - E curves at $x = 0.15$, which is also considered the reason for the abnormal increment of the difference between $P_{\text{max-exp}}$ and $P_{\text{max-cal}}$ in Fig. 3(c), the X-ray photoelectron spectra (XPS) for Ti were obtained, and the results are illustrated in Fig. 4(b1)–(b3). Two peaks, which correspond to Ti 2p^{1/2} (~463 eV) and Ti 2p^{3/2} (~458 eV), can be detected for all the BCZT- x BZT ceramics with $x = 0.02, 0.15$, and 0.22 . For all of them, after the Gaussian-Lorentz fitting, which was carried out with the assistance of the Origin software, every peak in each figure can be fitted into two, representing the existence of both Ti⁴⁺ and Ti³⁺ in their lattices. Compared to ceramics with $x = 0.02$ and 0.22 , the Ti³⁺ peaks for BCZT-0.15BZT are much higher, which indicates a larger content of Ti³⁺, seemingly because the higher polarization in it is related to the formation of Ti³⁺. Then, defect chemistry was employed to explore the explanation. For BCZT-0.02BZT, as previous work reported, Bi and Zn/Ta occupied the A-site and B-site of the lattice, respectively, and it was a vacancy compensation mechanism. Thus, the related defect equations can be written as²⁵



When the BZT doping content is increased to 0.15, because the Zn/Ta's substitution causes a lattice expansion, as seen in Fig. S1(b2) (ESI[†]), a small amount of Zn²⁺ will occupy the A-site, leaving Ta⁵⁺ in the B-site. Many previous studies also confirm the possibility of Zn²⁺ entering into the A-site of ABO₃ perovskites,^{54–56} offering credibility to our assumption. In this case, along with the vacancy compensation mechanism, the electron defect compensation mechanism occurs at the same time, which can be expressed using the defect equations as follows:

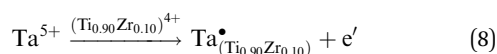
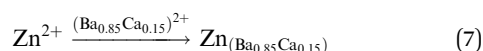
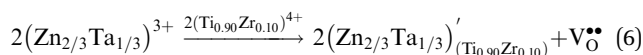
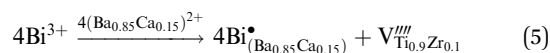
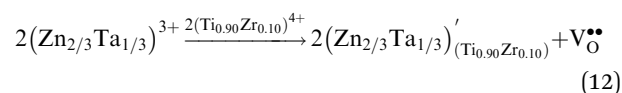
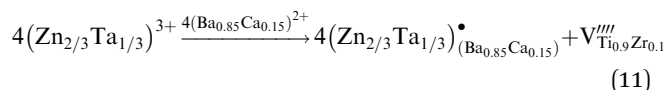


Fig. 4(c1) sketches the lattice of the A-O plane in the BCZT-0.15BZT lattice and shows the defect reactions in eqn (5) and (7), and Fig. 4(c2) sketches the B-O plane with the defect reactions in eqn (6), (8) and (9). For the higher dopant ceramic of BCZT-0.22BZT, further lattice expansion occurs, which gives the chance of A-site occupation for both Zn²⁺ and Ta⁵⁺, and the defect reaction will be changed to



The complete form of these equations is provided in the ESI[†]. The lattice sketches for both the A-O and B-O planes of all these three are shown in Fig. S8 (ESI[†]). Up to now, it can be confirmed that the abnormal increase in $P_{\text{max-exp}}$ of BCZT-0.15BZT is caused by the existence of the newly formed dipoles V^{••}_O-Ti³⁺, and such a defect dipole is circled in a black dashed rectangle in Fig. 4(c2). In this case, Fig. 3(c) can be separated into three areas: the polarization differences in area-1 and area-3 are both attributed to P_i , while that in area-2 is caused by the combined effect of P_i and dipole polarization (P_d), which can be defined as a polarization double-enhancement. Such an effect enables higher W_{rec} to be triggered by a lower external electric field, giving the low-consumption character to the BCZT-0.15BZT ceramic. Another proof for such defect equations comes from the electron paramagnetic resonance (EPR) measurement, as seen in Fig. 4(d). The g factor in the spectra is calculated according to eqn (13),

$$g = \frac{h\nu}{\mu_B B} \quad (13)$$

in which h , μ_B , ν , and B are the Planck constant, Bohr magneton, applied microwave frequency, and the resonance magnetic field, respectively. A symmetrical peak around $g \sim 2.002$ can be detected in the spectra of all the ceramics, which proves the existence of V^{••}_O.^{57,58} The peak for $g \sim 2.002$ comes from V^{••}_{Ti_{0.9}Zr_{0.1}}, according to some latest works.^{59,60} As expected, a signal for Ti³⁺ is seen in the spectra of BCZT-0.15BZT, and the assumption above for eqn (5)–(9) can be thus confirmed.⁶¹ In general, for ceramics sintered at high temperatures, the reduction reaction of the Ti⁴⁺-Ti³⁺ transition occurs very often. But because the amount of Ti³⁺ coming from such a reaction is so tiny that the EPR test in our work cannot recognize it, the peak at $g \sim 1.980$, symbolized for the Ti³⁺, only exists in BCZT-0.15BZT. The variations of defect equations with BZT doping content can also be confirmed by the Raman spectra, shown in Fig. 4(e). The spectrum of pure BCZT, which is measured as a control group in this work, is similar to that of a typical BaTiO₃ ceramic, which is distinguished by the antiresonant dip at

$\sim 174\text{ cm}^{-1}$, an A_1 (TO) mode at $\sim 252\text{ cm}^{-1}$, and an E (TO) mode at $\sim 290\text{ cm}^{-1}$. For BCZT- x BZT with x being 0.10 to 0.17: (1) the wavenumber region below 200 cm^{-1} symbolizes the cation vibration of the A-site atoms, while the region from 200 to 450 cm^{-1} is caused by the bond vibration between B-site atoms O; (2) the wavenumber region from 450 to 650 cm^{-1} is correlated with the BO_6 octahedra.^{62,63} The peak around 188 cm^{-1} becomes more and more diffused with increasing x . The peak around 290 cm^{-1} , however, becomes diffused when x is increased from 0.10 to 0.12, and further x increments have no obvious effect on it. Peak diffusion is strongly related to the disorder of the lattice; such a phenomenon indicates that small doping of BZT affects both the A-site and the B-site, while extra doping only has more effect on the A-site. At this time, it is necessary for us to take a short look at the dielectric behavior of the BCZT- x BZT ceramics. Fig. S9 (ESI†) displays the temperature dependence of dielectric constant (ϵ - T curve) and dielectric loss ($\tan \delta$ - T curve) of all these ceramics from $-150\text{ }^\circ\text{C}$ to $350\text{ }^\circ\text{C}$ at different frequencies, and the curve at 1000 Hz of each

component is summarized in Fig. 3(e). The phase transition peak is located at $\sim -50\text{ }^\circ\text{C}$ for all the ceramics, and with increase of x , the peak fades but broadens, indicating an increment of dielectric thermal stability. The difference of the temperature at the highest ϵ value from 1 kHz to 1 MHz (ΔT) of the ceramic with different x values is summarized in Fig. 3(f), and the ΔT increases with increasing x with a maximum value of $\Delta T = 66\text{ }^\circ\text{C}$ at $x = 0.15$. ΔT is strongly related to the relaxor behavior of the RFE, and such a good behavior of BCZT-0.15BZT is due to the extra types of defects mentioned above. Fig. 3(g) plots the frequency dependence of ϵ (ϵ - f curve), and $\tan \delta$ ($\tan \delta$ - f curve) of all these ceramics from 20 Hz to 10^6 Hz , and all the ceramics show excellent dielectric frequency stability in such a range.

3.4 Discussion of the electric breakdown strength

Similar to how we analyze the polarization, we also compare the E_b experimental value ($E_{b\text{-exp}}$) and the calculated value ($E_{b\text{-cal}}$) in Fig. 5(a), and the latter was obtained according to the following

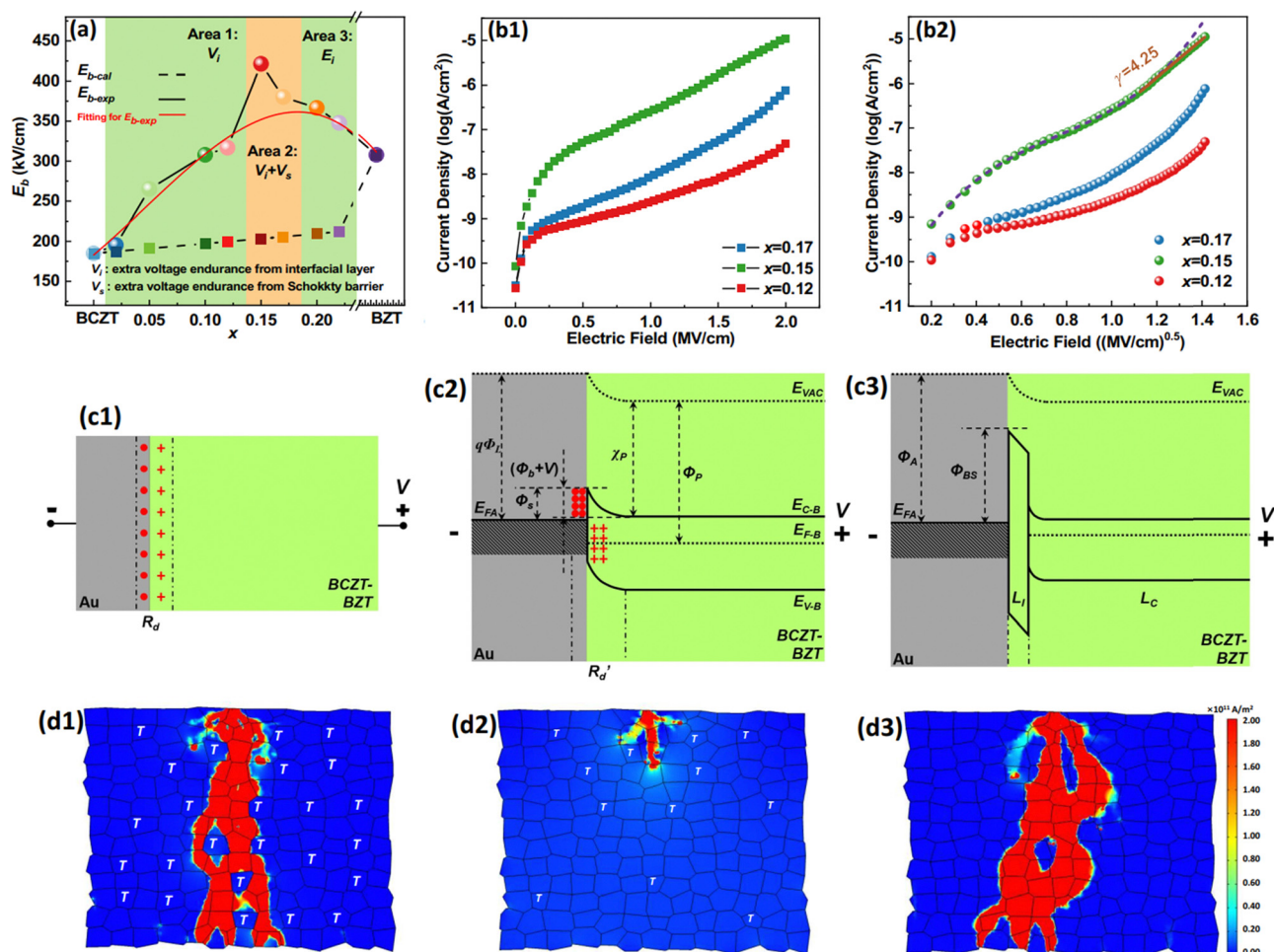


Fig. 5 (a) The variation of $E_{b\text{-cal}}$ and $E_{b\text{-exp}}$ with x ; the relationship between (b1) $\log J$ and E ; (b2) $\log J$ and $E^{1/2}$ of BCZT- x BZT with $x = 0.12, 0.15$, and 0.17 ; (c1) the schematic illustration of the interface between the Au electrode and BCZT-0.15BZT; (c2) band diagram showing the formation of the built-in potential of BCZT-0.15BZT in a high electric field range in the $\log J$ - $E^{1/2}$ relationship of $x = 0.15$; (c3) the band diagram of the interface between Au electrodes and BCZT- x BZT with $x = 0.12$ or 0.17 ; the spread of the current density of (d1) BCZT-0.02BZT; (d2) BCZT-0.15BZT; and (d3) BCZT-0.22BZT at 400 kV cm^{-1} simulated using COMSOL Multiphysics 6.0.

equation:

$$E_{\text{b-cal}} = \frac{E_{\text{b-BCZT}} \cdot x_{\text{BCZT}} + E_{\text{b-BZT}} \cdot x_{\text{BZT}}}{x_{\text{BCZT}} + x_{\text{BZT}}} \quad (14)$$

$E_{\text{b-BCZT}}$ and $E_{\text{b-BZT}}$ are the electric breakdown strength of the pristine BCZT and BZT ceramics, respectively. $E_{\text{b-exp}}$, which increases firstly and then decreases with increasing x , is higher than $E_{\text{b-cal}}$, which increases monotonously with increasing x , for all the BCZT- x BZT ceramics. Such a result can be rationalized as follows: compared to the T-phase, the C-phase has smaller B-site atom displacement and thus higher voltage endurance, and $E_{\text{b-cal}}$ increases with increasing x , consistent with our previous conclusions.⁴ The extra voltage endurance in $E_{\text{b-exp}}$ probably comes from the blocking behavior of the electric current spread of the interfacial area between the T-phase and the C-phase. A similar behavior has already been explored by enormous work based on both experiments and computing simulations. Though the detailed mechanism of such a blocking behavior is not fully understood, it can be attributed to the space charges induced by the lattice distortion in the interface between two phases, as discussed above.^{64–68} Thus, in this work, the author will focus more on a newly discovered phenomenon. Based on the $E_{\text{b-exp}}$'s variation with x , an unexpected E_{b} enhancement from $x = 0.15$ – 0.17 is seen, and to understand this, we fit such a variation by kicking out the data of $x = 0.15$ – 0.17 by the polynomial fit function in the Origin software and the result is shown as the red line in Fig. 5(a). Obviously, $E_{\text{b-exp}}$ has a significant deviation from the fitting result, which tells us that there should be another factor that affects the generation of such an E_{b} enhancement. Considering the generation of extra electrons as expressed in eqn (8), we took the current density (J)–electric field (E) measurements on the BCZT- x BZT ceramics with $x = 0.12$ – 0.17 , and such curves are plotted in Fig. 5(b1). As expected, BCZT-0.15BZT has a higher J than the other two. To deeply understand their conductive mechanism, we fit the J – E curves according to the Poole–Frenkel (P–F) mode, Fowler–Nordheim (F–N) tunneling mode, ohmic conduction mode, space charge limited current (SCLC) mode and Schottky emission mode, respectively,⁶⁹ and found that the Schottky emission mode, which can be expressed as follows:

$$J = A^* T^2 \exp \left[\frac{-q(\Theta_{\text{S}} - \sqrt{qE/4\pi\epsilon_{\text{r}}\epsilon_0})}{kT} \right] \quad (15)$$

occurs in the higher electric field strength range of BCZT-0.15BZT, as seen in Fig. 5(b2). J , Φ_{S} , E , and T are the current density, Schottky barrier potential, electric field across the material, and absolute temperature, respectively. A^* , k , q , ϵ_0 , and ϵ_{r} , which would not change with external factors, are the effective Richardson constant, Boltzmann's constant, electronic charge, vacuum dielectric constant, and relative dielectric constant, respectively.⁶⁹ In such a fitting result, the Schottky emission mode is proved by the linear relationship between $\log J$ and $E^{1/2}$. (By comparing the relative dielectric constant determined from the linear slope with the value measured at the optical frequency, the validity of this model can be verified,

as reported in our previous work.^{70,71}) Our ceramics have a symmetric structure with the Au electrodes on both sides; in general, discussing only one-side interface between the ceramic and electrode is enough. Fig. 5(c1) is the schematic illustration of one such interface under the external voltage (V) pointing from right to left, and a depletion region (R_{d}), which has the same orientation, should exist. To show a clear physical picture behind such a linear relationship, the band diagram of the Au/BCZT-0.15BZT interface in this electric field range is illustrated in Fig. 5(c2). Owing to the electron compensation type defect equation of BCZT-0.15BZT, as mentioned in eqn (8), a depletion region (R_{d}) was formed at the Au/BCZT-0.15BZT interface, which shows a blocking behavior to the electron spread. To prove such a behavior, we deleted the linear area in the $\log J$ – $E^{1/2}$ relationship of BCZT-0.15BZT in Fig. 5(b2) and then extended the data according to its remaining part under the assistance of the Origin software, and the result is plotted as a dashed line. Compared to the experimental curve, the fitted one shows higher current density in a higher electric field range, indicating that the formation of a built-in potential indeed blocks the current spread. More details of the formation of such a Schottky barrier are shown in Fig. S10(a)–(c) (ESI†). Fig. 5(c3) shows the band diagram of the interface between Au electrodes and BCZT- x BZT with $x = 0.12$ or 0.17 . During a breakdown process, a typical dielectric material can be composed of an insulator layer (L_{i}) and a conductor layer (L_{c}) connected in series; once L_{i} is broken down, the whole material will be destroyed soon.⁷² In addition to the above, we still obtained the bipolar P – E loop at 260 kV cm^{-1} of BCZT- x BZT with $x = 0.12$, 0.15 , and 0.17 , respectively. These loops are taken in the first voltage cycle after a long time. As illustrated in Fig. S7(c) (ESI†), the loops of BCZT- x BZT with $x = 0.12$ and 0.17 are symmetric around zero, while that of BCZT-0.15BZT has an opening in the negative side, showing quasi-diode properties. This is also a piece of evidence to prove the existence of the built-in potential in the Au/ceramic interface in BCZT-0.15BZT. Once the negative voltage was applied, the trapped electrons were released in the ceramic, leading to a higher electronic conductivity and a broader loop.

To visually observe the electric breakdown process, computer simulation was applied using the finite element method through the COMSOL Multiphysics6.0 linking with Matlab5.2. Fig. 5(d1)–(d3) depict the current density distribution of the BCZT- x BZT ceramic with $x = 0.02$, 0.15 , and 0.22 under 400 kV cm^{-1} , respectively. The small polygons in each ceramic represent the ferroelectric domain, and the ones marked with “T” are the T-phase, while the rest are the C-phase. Based on the microstructure characterization above, compared to BCZT-0.02BZT, the number of the T-phase domain in BCZT-0.15BZT decreases, and the domain size also becomes smaller, and no T-phase exists in BCZT-0.22BZT. The physical model of such a simulation is explained in the ESI.† From these results, we can see that despite being broken down, the interfaces between the T-phase and C-phase in BCZT-0.02BZT show a blocking behavior to the current. As expected, BCZT-0.22BZT was also broken down under the same electric field. By adding a Schottky

contact, no breakdown occurs in BCZT–0.15BZT, which agrees well with the experimental results. The distributions of electric potential and electric field of these ceramics are displayed in Fig. S11(a1)–(a3) and (b1)–(b3) (ESI[†]), respectively. A video was also provided separately in the ESI[†] to show the breakdown process.

3.5 Characterization of the energy storage reliability

Fig. S12(a) and (b) (ESI[†]) show the unipolar P – E loops and I – E curves of the BCZT–0.15BZT ceramic obtained during polarization fatigue from the 1st to 106th cycle under 300 kV cm^{-1} , respectively. The variation of polarization and polarization current with both the electric field and cycling number during voltage ramping up steps are summarized in maps displayed in Fig. 6(a1) and (a2), respectively. Excellent polarization fatigue endurance is achieved by almost no change in both polarization and current observed. The energy storage performance of the BCZT–0.15BZT ceramic during such a process is summarized in Fig. 6(a3), and the decrement in W_{rec} and η is only 0.5%

and 0.9%, respectively. Fig. S13(a) and (b) (ESI[†]) show unipolar P – E loops and I – E curves of the BCZT–0.15BZT ceramic measured from 10 Hz to 10 000 Hz under 300 kV cm^{-1} at room temperature, respectively. The maps of the polarization and polarization current variations with both the electric field and frequency during voltage ramping up are displayed in Fig. 6(b1) and (b2), respectively. Oblique stripes can be seen in Fig. 6(b1), which indicates that loops measured under higher frequencies increase more slowly and have lower polarization than those measured under lower frequencies, and that is because some relaxor polarizations cannot keep up with the external field switching, and thus do not contribute to the total polarization of the ceramic.^{73,74} The map in Fig. 6(b2) tells us that the polarization current increases with increasing frequency and indicates that E_c has the same tendency, as marked with a black dashed arrow. For the first phenomenon, according to the discussion in Fig. 3(b), the higher current in the I – E curves measured under higher frequencies should come from the dielectric displacement for the dipole polarization, which is

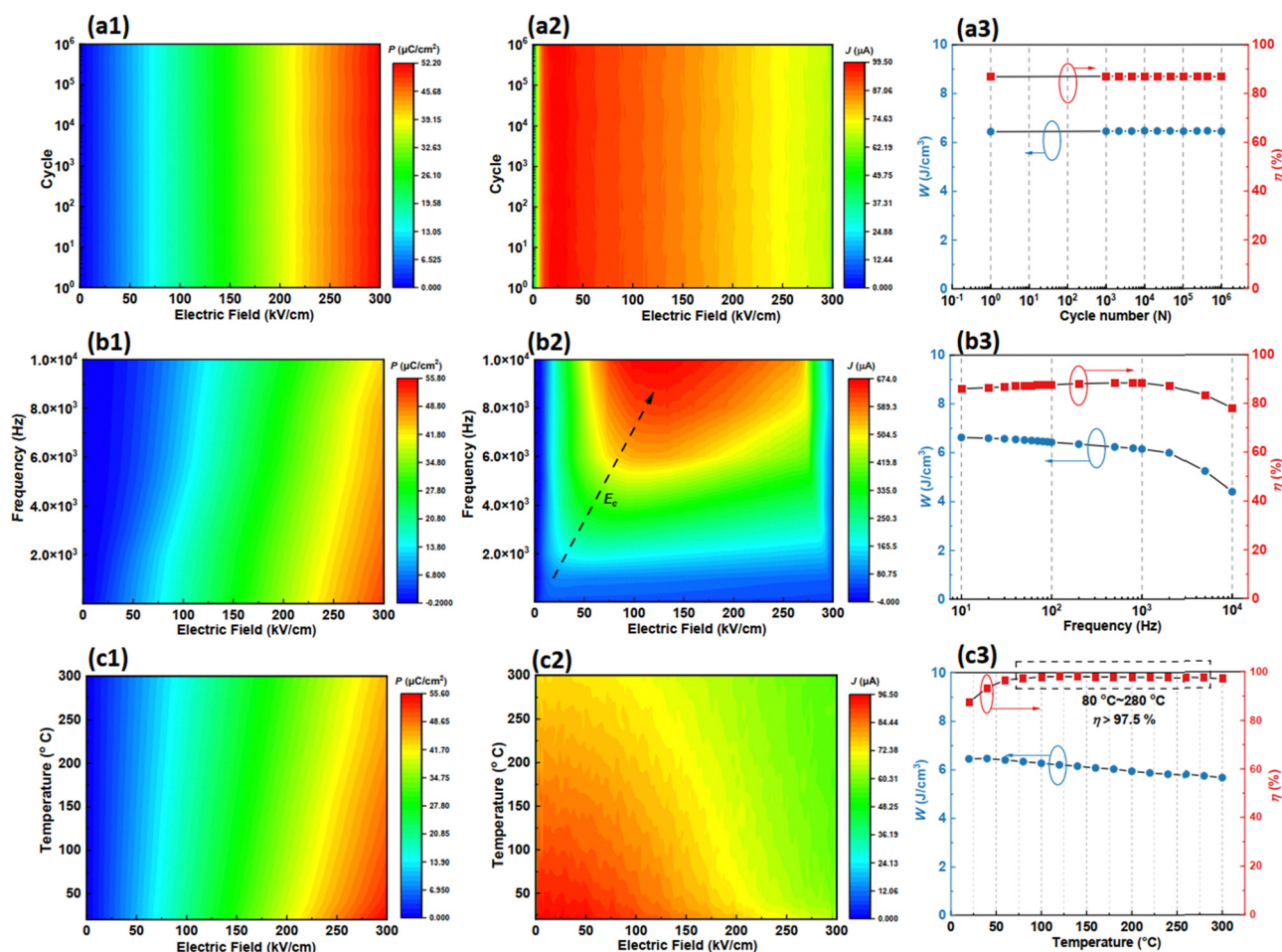


Fig. 6 Mapping of the variation of (a1) polarization; (a2) polarization current density with electric field and cycle number; and (a3) variation of W_{rec} and η with cycle number from 1st to 106th at room temperature of BCZT–0.15BZT. Mapping of the variation of (b1) polarization; (b2) polarization current density with electric field and frequency; and (b3) variation of W_{rec} and η with frequency from 10 Hz to 10 000 Hz at room temperature of BCZT–0.15BZT. Mapping of the variation of (c1) polarization; (c2) polarization current density with electric field and temperature; and (c3) variation of W_{rec} and η with temperature from 25 °C to 300 °C of BCZT–0.15BZT.

considered as the origin of the electrical conductivity and it would not contribute to the polarization under such high frequencies. Based on the mathematical derivation in R. Meyer *et al.*'s work, the dielectric displacement is proportional to the frequency, which agrees well with our result.⁷⁵ The second phenomenon is related to the domain (or PNR) switching behavior, as Z. Chen *et al.* have reported. Due to the different spontaneous polarization directions of the PNRs in BCZT-0.15BZT, the dielectric displacement relaxor switching behavior can be thus observed.⁷⁶ Fig. 6(b3) shows the energy storage performance of the BCZT-0.15BZT ceramic in such a frequency range; a decrement of 33.8% and 11.8% was observed for W_{rec} and η , respectively. Fig. S14(a) and (b) (ESI†) plot the unipolar P - E loops and I - E curves of BCZT-0.15BZT measured from 25 °C to 150 °C at 300 kV cm⁻¹, and a map of polarization and current variations with the electric field and temperature during the voltage ramping up is displayed in Fig. 6(c1) and (c2), respectively. With increasing temperature, the polarization decreases, and the variation between the polarization current and the electric field becomes flat. These results can be easily understood from the ε - T curve of BCZT-0.15BZT, which illustrates the FE-RFE phase transition during such a temperature range. Fig. 6(c3) shows the energy storage performance of the BCZT-0.15BZT ceramic during such a temperature range. With increasing temperature, W_{rec} decreases slightly from 6.45 J cm⁻³ to 5.64 J cm⁻³, while η increases to nearly 100% over 800 °C and is retained for quite a broad temperature range from 80 °C to 250 °C, as shown by a black dashed rectangle in Fig. 6(c3). According to one of the latest reports, one reason for such a near-zero energy loss behavior is the existence of a multiphase heterostructure.⁷⁷

η decrement at higher temperatures over 250 °C should be caused by more activated Ta_{Ti}-Ti³⁺ dipoles.^{78,79}

Afterward, we carried out high-temperature XRD (HT-XRD) measurements on BCZT-0.15BZT to find out more information on its structure transformation during temperature increment. Fig. 7(a) is the picture of the high-temperature stage of the HT-XRD system. Because the slit of the X-ray beam is longer than the ceramic diameter, the data for such an experiment inevitably involve the X-ray diffraction signal of the Inconel stage. Fig. S15 (ESI†) displays the XRD scan of BCZT-0.15BZT from the diffraction angle of 20° to 120° in the temperature range from 50 °C to 300 °C. The enlarged view from 42° to 58° is shown in Fig. 7(b). Three diffraction peaks, which represent the (200)/(002), (210), and (211) planes with one peak for the Inconel stage, are observed. To reveal the temperature evolution of the BCZT-0.15BZT structure, the peak intensity variation with both the diffraction 2θ angle and temperature is summarized in the mapping displayed in Fig. 7(c). All three peaks shift to a lower angle from 50 °C to 225 °C and back from 225 °C to 300 °C. That is probably because of the lattice expansion with the T-phase content decrement and the C-phase content increment in 50–225 °C, and then the lattice shrinking when the T-phase is completely changed to the C-phase. As we mentioned above, such a near-zero energy loss behavior is due to the existence of a multiphase heterostructure, according to one of the latest reports.⁷⁷ At the same time, in the authors' opinion, another reason should also be considered. The lattice expansion of the BCZT-0.15BZT ceramic increases its entropy during the temperature range from 50 °C to 225 °C, and the higher entropy characteristics in ferroelectrics always lead to

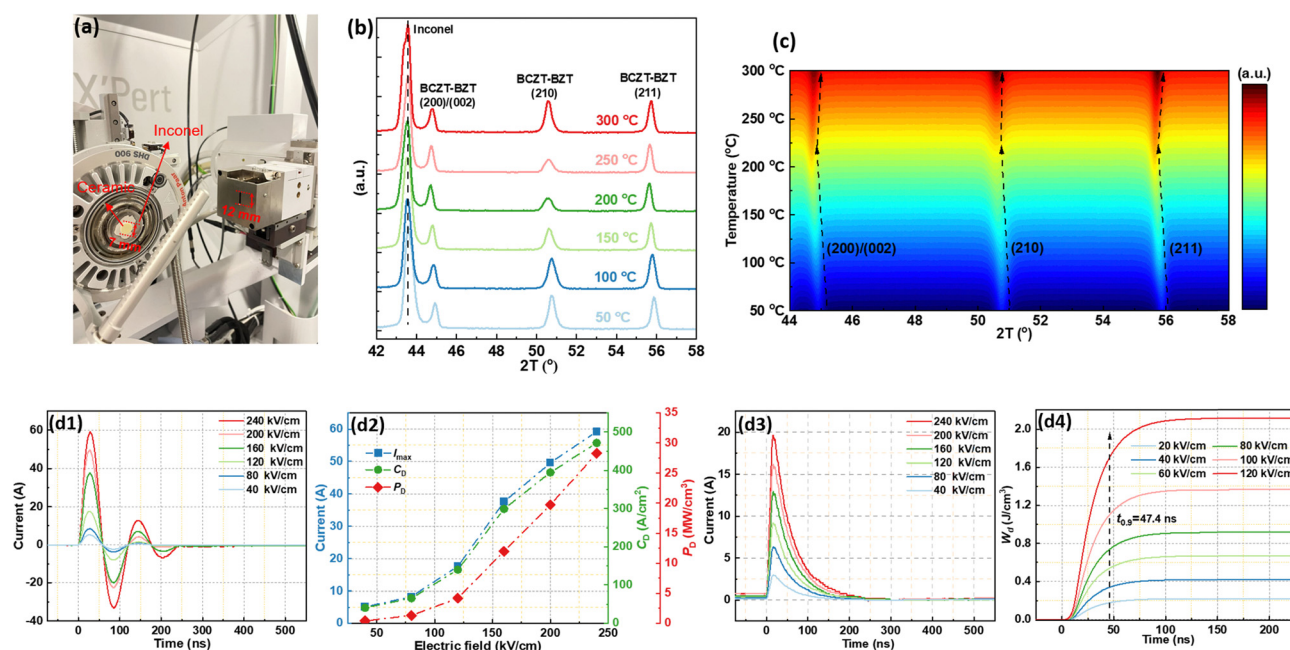


Fig. 7 (a) Photograph showing the HT-XRD measurement; (b) HT-XRD scans of BCZT-0.15BZT from 42° to 58° in the temperature range from 50 °C to 300 °C; (c) mapping of peak intensity variation with both the diffraction 2θ angle and temperature; (d1) underdamped; (d2) I_{max} , C_D , and P_D ; (d3) overdamped discharge current waveforms; and (d4) W_d depending on time of BCZT-0.15BZT under different electric fields.

the slimming of P - E loops, because of the local polymorphic distortion or structural fluctuation.^{80–83}

Using a pulsed charge–discharge test, the practical application performance of the BCZT–0.15BZT as a capacitor in terms of energy storage is evaluated. Fig. 7(d1) shows the underdamped discharge curves of BCZT–0.15BZT, which are obtained using an R - L - C circuit under different electric fields. A similar discharge behavior was observed under various electric fields, and the first current's peak value increases with an increasing electric field. The variation of maximum current (I_{\max}), current density (C_D), and power density (P_D) with the electric field, as plotted in Fig. 7(d2), increases monotonously with the electric field, according to the formulas below:

$$C_D = \frac{I_{\max}}{S} \quad (16)$$

$$P_D = \frac{EI_{\max}}{2S} \quad (17)$$

The values of I_{\max} , C_D , and P_D reach the maximum of 59.5 A, 472.6 A cm^{−2}, and 28.4 MW cm^{−3} at 240 kV cm^{−1}, respectively. Fig. 7(d3) shows the overdamped pulse discharge current under different electric fields with a load resistance (R_L) of 100 Ω, and a similar tendency of the variation of the peak current with electric field was obtained. Using the formula below,

$$W_D = R \int i^2 dt / V \quad (18)$$

the time dependence of the discharge energy density (W_D) was calculated and plotted in Fig. 7(d4). R , V , I , and t in eqn (16) are the load resistance, sample volume, discharge current, and time, respectively. As a result, a W_D of 2.12 J cm^{−3} at 240 kV cm^{−1} with a $t_{0.9}$, which means the time required for dielectric capacitors to release 90% of the total energy stored, of 47.4 ns, was obtained. W_D is lower than the value obtained from the static method, which is calculated to be ~ 3.00 J cm^{−3}, as inferred from Fig. 2(c). This is due to the clamping effect on the ferroelectric domains, which has been reported frequently elsewhere.² Such a result indicates that the BCZT–0.15BZT ceramic is a promising candidate for pulsed power capacitor applications.

4. Conclusions

Polarization double-enhancement, which is composed of the interfacial polarization and the dipole polarization, was achieved by incorporating BZT into the BCZT lattice, and an ultrahigh ferroelectric polarization was achieved at a BZT content of 0.15. Combining this with the Schottky emission-modified E_b , a W_{rec} value of 8.03 J cm^{−3}, the highest among the BCZT-based ceramics, with extremely low energy consumption, was finally obtained. The defect equation, band theory, and the finite element simulations were employed to verify the credibility of our work. As for the reliability, BCZT–0.15BZT has rather good polarization fatigue, energy storage frequency and thermal stability, and a near-zero energy loss behavior was even

observed in the temperature range from 80 °C to 280 °C. Good discharge properties were also observed. Our work proposed an ingenious way to successfully solve one of the critical paradoxes in energy storage capacitors and provided an important theoretical basis for designing the next-generation functional devices.

Author contributions

Zixiong Sun: conceptualization, methodology, writing – reviewing and editing, supervision, and funding acquisition; Yuhai Bai: data curation; Hongmei Jing: writing – reviewing and editing; Tianyi Hu: data curation; Qing Guo: data curation; Pan Gao: writing – reviewing and editing; Chunrui Ma: writing – reviewing and editing; Ming Liu: supervision; and Yongping Pu: funding acquisition and supervision.

Conflicts of interest

The authors declared that they have no conflicts of interest in this work.

Acknowledgements

This work was financed by the National Natural Science Foundation of China (52002234), the Open Foundation of Hubei Key Laboratory of Micro-Nanoelectronic Materials and Devices (K202313), the Open Foundation of Key Laboratory of Auxiliary Chemistry and Technology for Chemical Industry, Ministry of Education, Shaanxi University of Science and Technology (no. KFKT2021-09), and the Shaanxi Collaborative Innovation Center of Industrial Auxiliary Chemistry and Technology, Shaanxi University of Science and Technology (no. KFKT2021-09).

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