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Heteroatomic interface engineering of an octahedron VSe₂–ZrO₂/C/MXene composite derived from a MXene–MOF hybrid as a superior-performance anode for lithium-ion batteries†

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As a promising electrode material with tremendous specific capacity, vanadium diselenide (VSe₂) has recently attracted renewed attention. However, the application of VSe₂ is still hindered by the difficulty in its synthesis and nature of volume expansion. In this work, we developed a practical solvothermal method and *in situ* selenization process to obtain the VSe₂–ZrO₂/C/MXene composite from the MXene–metal–organic framework (MOF) hybrid precursor. During the synthesis process, V₂CT_x is converted to VSe₂/MXene, which firmly anchors on the porous carbon derived from UiO-66 with the assistance of another derivative ZrO₂ via chemical bonding. Remarkably, benefitting from the practical cooperation between VSe₂/MXene, ZrO₂ and porous carbon, VSe₂–ZrO₂/C/MXene displays an outstanding lithium storage performance with an enduring capacity rise from 461.2 to 1238.5 mA h g^{−1} at 100 mA g^{−1} after a short recession during cycling, which is investigated in detail as a “negative fading” phenomenon. Even at the high current density of 1.0 A g^{−1}, the composite still presents a high reversible capacity of 430 mA h g^{−1} after 1000 cycles, highlighting its superior cycling stability. The application potential of the VSe₂–ZrO₂/C/MXene anode for LIBs has also been evaluated by assembling full cells. The strategy in this work inspires the construction design of novel selenide-based electrode materials for high-performance lithium-ion batteries.

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Introduction

As an anticipant medium to realize energy conservation and emission reduction, rechargeable lithium-ion batteries (LIBs) have drawn wide attention in portable electronics, vehicle

industry, and intelligent devices due to their ultra-high energy density, stability, and safety.^{1–4} Nevertheless, the intensifying global energy crisis as well as the eco-friendly ethic/policy demands urge a profound revolution of LIBs. Regarded as the primary commercial anode, graphite is restricted by a low theoretical capacity of 372 mA h g^{−1},⁵ which is inadequate for the ever-increasing electric-driving requirements.^{6–9} Because of this situation, numerous studies have been devoted to the exploration of battery materials pursuing higher performance.

Among a series of anode species, transition-metal selenides (TMSes) have captured much research attention in recent years as an emerging material for lithium-ion storage due to their excellent charge transfer properties.^{10–12} Additionally, TMSes exhibit brilliant volumetric capacity and rapid electron migration rate, stemming from high conductivity (1 × 10^{−5} S m^{−1}) and low electronegativity (2.4) of selenium during the full lithiation process.^{13,14} Zhang *et al.* used Cu–BTC as sacrificial templates to fabricate a Cu_{1.8}Se@C decahedron through the co-precipitation process, which delivered a capacity of 824.4 mA h g^{−1} after 200 cycles at 100 mA g^{−1}.¹⁵ Zhu *et al.* proposed ZnSe nanoparticle-embedded N-doped carbon nanocubes in a similar process, which displayed a high reversible capacity of 1166.6 mA h g^{−1} after 500 cycles at 0.5 A g^{−1}.¹⁶

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Among various TMSes, VSe_2 with excellent electrochemical activity stands out for its high lithium-ion storage performance because of its light molecular mass and multi-electron transfer mechanism.¹⁷ Nevertheless, the preparation difficulty and insufficient capacity hinder the application of VSe_2 in the energy storage field. For instance, among the traditional methods of VSe_2 synthesis, chemical vapor deposition is capable of synthesizing high crystalline quality VSe_2 ,¹⁸ but requires a high synthesis temperature (up to 900 °C), which makes the synthesis process complex and highly energy intensive.¹⁹ Therefore, it is necessary to develop methods with relatively simple synthesis processes, such as hydrothermal selenidation or surface annealing treatment selenidation. Wang *et al.* developed VSe_2 /graphene *via* a hydrothermal route using NH_4VO_3 and SeO_2 , which showed a reversible discharge capacity of 632 mA h g⁻¹ at 100 mA g⁻¹ during 60 cycles.²⁰ Unfortunately, the reported lithium storage capacity is not enough for practical applications. Currently, MXenes, 2D layer transition metal carbonitrides/carbides with regulable physical and chemical properties have attracted much attention in energy storage fields^{21–23} because of their open structure, internal conductivity^{24,25} as well as terrific hydrophilicity endowing an abundance of active sites for ion storage and rapid charge transfer.^{26,27} Moreover, MXenes have been demonstrated as good sacrificial precursors for synthesizing numerous nanomaterials or their hybrids,^{3,28} where the incompletely converted MXenes can also act as a conductive support in these hybrids.²⁹ The Sha group successfully constructed $\text{VSe}_2@\text{V}_2\text{CT}_x$ by surface selenization strategy. In this way, the surface metal atoms on MXene supplied a metal source for TMSe, and the layer structure preserved the nanoplates from restacking concurrently. The obtained $\text{VSe}_2@\text{V}_2\text{CT}_x$ delivered an excellent capacity of 158.1 mA h g⁻¹ at 2.0 A g⁻¹ after 600 cycles for aqueous zinc-ion batteries.³⁰ Inspired by this encouraging work, the selenization of V_2CT_x can be a promising strategy for synthesizing stable VSe_2 .

Volume expansion and cycling have been widely reported to result in structural deterioration and even pulverization, remaining a critical challenge for TMSes.^{31,32} It is of great necessity to figure out advanced tactics to improve the cycling stability of selenide electrodes. It is well known that ZrO_2 is a viable material not only for its high dielectric constant, but also for its structural protection role in mitigating capacity fading.³³ Thus, introducing ZrO_2 into TMSes is deemed to effectively solve the attenuation issue.³⁴ Yao *et al.* found that the modified amorphous ZrO_2 coating on LiCoO_2 particles could improve the capacity retention to 82.5% after 100 cycles.³⁵ Additionally, coupling with hollow/porous carbonaceous constructions,^{36–38} such as carbon aerogels, carbon nanotubes, carbon cages, and carbon nanofibers, as buffer materials is another rational strategy to relieve the volumetric strain.^{28,39–43} In particular, porous carbon derived from metal–organic frameworks (MOFs) can control the morphology and realize a high specific surface area, which provides sufficient active sites, shortens the pathways for lithium-ion transfer, improves the electrolyte infusion and enhances the electrical conductivity.^{44–47} Yang *et al.* synthesized a Ni–Co–Se@C bundle-

like micro/nanostructure hybrid with bimetallic MOF as the precursor using a surfactant-assisted co-precipitation approach, which remarkably modified the rate performance with a capacity of 493 mA h g⁻¹ at 8 A g⁻¹ in LIBs.⁴⁸ Jin *et al.* encapsulated ZnSe and CoSe in N-doped carbon polyhedra interconnecting with CNTs through *in situ* pyrolysis and selenization procedure, and the acquired LIBs anode established a capacity of 873 mA h g⁻¹ after 500 cycles at 0.5 A g⁻¹.⁴⁹ Given the above, incorporating ZrO_2 and porous carbon together into MXene-derived VSe_2 (or $\text{VSe}_2/\text{MXene}$) should be a feasible method to synergistically enhance its energy storage ability. Fortunately, UiO-66 can act as a sacrificial precursor to produce both ZrO_2 and porous carbon with effective integration. However, up to now, the exploration of UiO-66 and its derivatives in LIBs is quite limited, much less for the design of the hybrid material containing VSe_2 , ZrO_2 and porous carbon.

Herein, we propose a heteroatomic interface engineering of octahedron $\text{VSe}_2\text{--ZrO}_2/\text{C}/\text{MXene}$ composite derived from the MXene-MOF hybrid *via* a two-step method. In the unique structure, V_2CT_x -derived $\text{VSe}_2/\text{MXene}$ contributed to a high reversible capacity, and the ZrO_2 -assisted VSe_2 firmly anchoring on the octahedron carbon greatly improved the electrochemical stability, while the MOF-derived porous carbon suppressed the volumetric changes and enhanced the lithium-ion transport dynamics. Consequently, $\text{VSe}_2\text{--ZrO}_2/\text{C}/\text{MXene}$ demonstrates a high reversible capacity reaching 1238.5 mA h g⁻¹ at 100 mA g⁻¹, and superior cycling stability with a capacity of 430 mA h g⁻¹ even after 1000 cycles at 1.0 A g⁻¹. Furthermore, we assembled a full cell by coupling LiFePO_4 as the cathode and $\text{VSe}_2\text{--ZrO}_2/\text{C}/\text{MXene}$ as the anode. This work could be regarded as a significant motivation for application exploration.

Experimental

For the etching process, 2.0 g V_2AlC powder was slowly added into 40 mL HF (40%) solution for 1 h. The mixture was kept stirring for 5 days at a temperature of 35 °C to remove Al^{3+} . After that, the black residue was washed with deionized water by centrifugation until the pH of the supernatant reached ~7. Subsequently, the residue was transferred to a vacuum freeze dryer for drying to obtain V_2CT_x .

The composite was synthesized *via* the typical hydrothermal method. First, 0.9 mmol H_2BDC and 0.9 mmol ZrCl_4 were dissolved in 60 mL DMF with 150 mg V_2CT_x under ultrasonic treatment. Then, 6 mL glacial acetic acid was dropwise injected into the above-mixed solution under ultrasound for 0.5 h. Subsequently, the mixed solution was transferred into a Teflon-lined stainless-steel autoclave for hydrothermal treatment at 120 °C for 16 h. The obtained black precipitate was washed by DMF and dried in a vacuum oven at 60 °C to attain the precursor of UiO-66/ V_2CT_x . UiO-66 was prepared in the same way, except for adding V_2CT_x in the precursor. The as-prepared UiO-66/ V_2CT_x precursor and Se powder were placed in two fused quartz boats with a dosage ratio of 1 : 20, and then calcinated at 600 °C for 2 h in nitrogen flow, which is denoted as $\text{VSe}_2\text{--ZrO}_2/\text{C}/\text{MXene}$. The corresponding synthesis schematic diagram is generalized in Fig. 1a. For comparison, $\text{Se--ZrO}_2/\text{C}$ and $\text{VSe}_2/$



Fig. 1 (a) Schematic of the preparation of $\text{VSe}_2\text{-ZrO}_2\text{/C/MXene}$. FESEM images of (b) $\text{Se-ZrO}_2\text{/C}$, (c) $\text{VSe}_2\text{/MXene}$ and (d and e) $\text{VSe}_2\text{-ZrO}_2\text{/C/MXene}$. (f) TEM (inset: HRTEM and corresponding IFFT image), and (g) EDS elemental mapping images of $\text{VSe}_2\text{-ZrO}_2\text{/C/MXene}$.

MXene were obtained at the same selenization condition by directly heating UiO-66 and V_2CT_x MXene. Detailed characterizations and electrochemical tests are shown in ESI.†

Results and discussion

The morphologies of the samples were revealed in field-emission scanning electron microscopy (FESEM). As observed from Fig. S1a,† the original UiO-66 exhibits an octahedron configuration with an even size of 0.8 μm , while V_2CT_x shows a typical corrugated structure of MXene (Fig. S1b†).⁵⁰ Fig. 1b and S2a† show the FESEM and transmission electron microscopy (TEM) images of $\text{Se-ZrO}_2\text{/C}$, which present the well-defined octahedral structure, except for slight size shrinkage owing to thermal contraction.⁵¹ The V_2CT_x layers turn into irregular stacking of $\text{VSe}_2\text{/MXene}$ with thicker flakes after selenization (Fig. 1c and S2b†). Fig. 1d and e demonstrates the retainability of the architecture after selenization of UiO-66/ V_2CT_x to form $\text{VSe}_2\text{-ZrO}_2\text{/C/MXene}$. According to the morphology changes of different precursors (Fig. S1, S2† and 1), a relative non-uniform octahedral structure with a rough surface can be detected, which should be derived from the selenization process. A little flake also can be observed in Fig. 1d, caused by the collapse of octahedral structures during the selenization process. In this case, the auxetic specific surface area can supply more active sites and abundant Li-ion transfer paths to improve the reaction kinetics.⁵² Fig. 1f shows the TEM image of the $\text{VSe}_2\text{-ZrO}_2\text{/C/MXene}$ composite, demonstrating an interlink between flakes and octahedrons. The inset is the high-resolution transmission electron microscopy (HRTEM) and the corresponding inverse fast Fourier transform (IFFT) images of $\text{VSe}_2\text{-ZrO}_2\text{/C/MXene}$. Lattice fringes with spacings of 0.29 nm and 0.27 nm are observed, corresponding to the (101) planes of tetragonal ZrO_2 (JCPDS 88-1007) and the (011) planes of hexagonal VSe_2 (JCPDS 89-1641), respectively, implying the migration of V and *in situ* growth of VSe_2 . The MXene is too rare to be found in HRTEM. A uniform

distribution of V, Zr, Se, C, and O elements is observed from energy dispersive spectroscopy (EDS) elemental mapping images in Fig. 1g. The V signal is found in the region of octahedrons, further verifying the transform of V_2CT_x to VSe_2 on carbon. Therefore, the tiny particles on the rough surface of the octahedron are VSe_2 . The above tests confirm the existence of each component in $\text{VSe}_2\text{-ZrO}_2\text{/C/MXene}$. The contents of V, Zr, and Se are 15.7%, 18.2%, and 38.2%, respectively, determined by inductively coupled plasma-atomic emission spectrometry (ICP-AES). As a result, we can calculate the mass ratios of VSe_2 and ZrO_2 to be 50.53% and 24.55%, respectively. The remaining 24.92% should be porous carbon and a small number of MXene.

Fig. 2a and b and S3† present the samples' X-ray diffraction (XRD) patterns. The XRD pattern of UiO-66 in Fig. S3a† is in line with the previous report.⁵³ The sharp peak at 7.3° is characteristic of the typical UiO-66 diffraction peak. As seen from Fig. S3b,† the new peak that appears at 9.3° after etching treatment can be assigned to the (002) peak for V_2CT_x , indicating the removal of the Al layer. The complex pattern of UiO-66/ V_2CT_x in Fig. S3c† incorporates the diffraction peaks of both UiO-66 and V_2CT_x , suggesting their successful integration. After selenization, the diffraction pattern of $\text{Se-ZrO}_2\text{/C}$ in Fig. 2a is in agreement with the standard ZrO_2 peaks at 30.25° , 50.4° , and 60.2° that are ascribed to the (101), (112) and (211) planes, respectively, while the diffraction peaks of $\text{VSe}_2\text{/MXene}$ at 14.6° , 34.1° and 42.9° match well with the (001), (011) and (102) planes of VSe_2 , respectively. Notably, the peaks at 41.3° and 55.2° indicate the existence of residual V_2CT_x , which should be helpful in improving the conductivity of VSe_2 . Similar peaks detected in the pattern of $\text{VSe}_2\text{-ZrO}_2\text{/C/MXene}$ in Fig. 2b with those for $\text{Se-ZrO}_2\text{/C}$ and $\text{VSe}_2\text{/MXene}$ can be rationalized as their co-existence in $\text{VSe}_2\text{-ZrO}_2\text{/C/MXene}$. In addition, the broad peak at around 22° belongs to amorphous carbon in the hybrid.⁵⁴

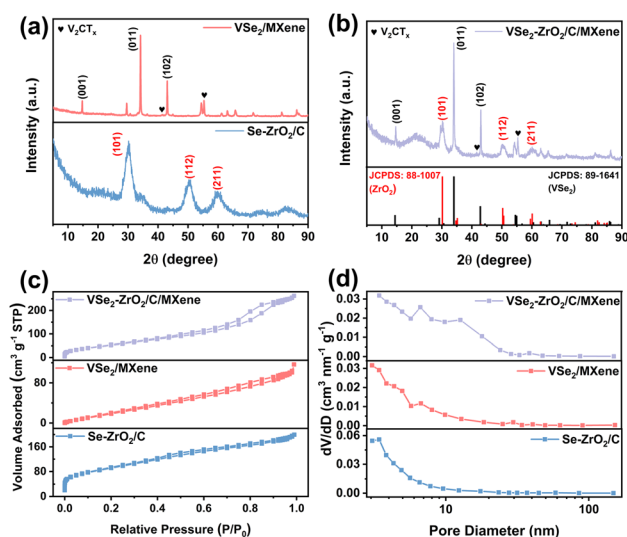


Fig. 2 XRD patterns of (a) $\text{VSe}_2\text{/MXene}$ and $\text{Se-ZrO}_2\text{/C}$, (b) $\text{VSe}_2\text{-ZrO}_2\text{/C/MXene}$. (c) Nitrogen adsorption-desorption isotherms and (d) pore size distributions of $\text{VSe}_2\text{-ZrO}_2\text{/C/MXene}$, $\text{VSe}_2\text{/MXene}$ and $\text{Se-ZrO}_2\text{/C}$.

Table 1 Specific surface areas, pore volumes, and mean pore diameters of V_2CT_x , $Se-ZrO_2/C$, $VSe_2/MXene$ and $VSe_2-ZrO_2/C/MXene$

Sample	Specific surface area ($m^2 g^{-1}$)	Pore volume ($cm^3 g^{-1}$)	Mean pore diameter (nm)
V_2CT_x	88.2	0.173	3.063
$Se-ZrO_2/C$	329.0	0.196	3.422
$VSe_2/MXene$	132.7	0.176	3.059
$VSe_2-ZrO_2/C/MXene$	218.7	0.368	3.410

N_2 adsorption-desorption isotherms were conducted to investigate the specific surface area and pore nature based on the Brunauer-Emmett-Teller (BET) and Barrett-Joyner-Halenda (BJH) methods, respectively. All of the sample plots are in accordance with the type-IV hysteresis curve in Fig. 2c. The apparent hysteresis loop at a relative pressure range P/P_0 of 0.2–0.8 and pore size distributions (Fig. 2d) indicate mesoporous constructions in these samples. The abundance of mesopores not only contributes to the specific surface area, but also provides more reaction sites. This type of pore structure will provide a site for the formation of the Li-cluster, which contributes to the high capacity of the composite, especially after activation. Furthermore, the hierarchical porous structure constructs abundant 3D channels to facilitate ion transport. The details of the specific surface areas, pore volumes, and mean pore diameters of V_2CT_x , $Se-ZrO_2/C$, $VSe_2/MXene$, and $VSe_2-ZrO_2/C/MXene$ are summarized in Table 1. The specific surface area of $VSe_2-ZrO_2/C/MXene$ is calculated to be $218.7 m^2 g^{-1}$, which is higher than that of $VSe_2/MXene$. Such an enhancement of the specific surface area relies on the carbon matrix from the MOF precursor. Furthermore, $VSe_2-ZrO_2/C/MXene$ displays the largest pore volume among all of the samples due to its unique multi-component architecture. This structural improvement of the MOF-MXene hybrid intuitively explains the enhancement mechanism related to the ample ion storage, facile ion/charge diffusion, and void space for volume variation.^{55,56} Fig. S4† shows the nitrogen adsorption-desorption isotherms and pore size distributions of the pure V_2CT_x .

The chemical states of $VSe_2/MXene$, $Se-ZrO_2/C$, and $VSe_2-ZrO_2/C/MXene$ were disclosed by X-ray photoelectron spectroscopy (XPS) analysis. Fig. 3a shows the XPS survey spectra and Table S1† demonstrates the atomic concentration (at%) of the elements for $Se-ZrO_2/C$, $VSe_2/MXene$ and $VSe_2-ZrO_2/C/MXene$. The results confirm the existence of Zr, V, Se, C, N and O in $VSe_2-ZrO_2/C/MXene$, which is consistent with the elemental mapping results. As shown in the high-resolution Zr 3d spectrum (Fig. 3b), the peaks centered at 184.3 eV and 181.9 eV originate from the Zr $3d_{3/2}$ and Zr $3d_{5/2}$ orbitals of Zr^{4+} .⁵⁷ Compared to $Se-ZrO_2/C$, a slight shift to higher binding energy for Zr 3d in $VSe_2-ZrO_2/C/MXene$ can be detected, indicating the formation of strong chemical binding between VSe_2 and ZrO_2 . Fig. 3c presents the V 2p spectrum of $VSe_2/MXene$ and $VSe_2-ZrO_2/C/MXene$. Three pairs of peaks at 524.9/517.0 eV, 523.4/516.6 eV, and 521.0/512.4 eV can be deconvoluted, representing the V $2p_{1/2}$ and V $2p_{3/2}$ orbitals of the V^{4+} , V^{3+} and V^{2+} states, respectively.³⁰ The XPS V 2p peak shape becomes less metallic after introducing ZrO_2 , which is mainly manifested as a higher

binding energy shift and increased asymmetric shape at the high binding energy side.⁵⁸ The Se 3d spectrum in Fig. 3d shows that the peaks observed at 55.9 eV and 53.1 eV are attributed to Se $3d_{3/2}$ and Se $3d_{5/2}$ orbitals, respectively. These two peaks appear at the relatively low binding energy position because of the weakened metal-Se bond in $VSe_2/MXene$.⁵⁹ Another peak at 58.9 eV is derived from the formation of SeO_x on the surface of the composite.⁶⁰ The increased atomic ratio of V^{4+} and V^{3+} at the high binding energy side and the change of the Se 3d orbital intensities reflect the partial electronic transfer upon the influence of ZrO_2 .⁶¹ Moreover, the presence of defects in the samples was investigated by electron paramagnetic resonance (EPR). From the spectra in Fig. S5,† the signal at g factor of 2.00 can be assigned to the amorphous MOF-derived carbon,⁶² which is detected in $Se-ZrO_2/C$ and $VSe_2-ZrO_2/C/MXene$. Accordingly, an additional signal at g factor of 1.97 originates from the paramagnetic V^{4+} .^{63,64} The significant defect-related signal indicates the existence of abundant active sites in $VSe_2-ZrO_2/C/MXene$. Notably, more active nodes for lithium storage are favorable to coulombic efficiency because of the increased capacity and faster ion transport.^{65,66}

Thermogravimetric analysis (TGA) from atmospheric temperature to 800 °C was tested in a nitrogen atmosphere to investigate the residue of free Se in these electrode materials. As previously reported, the Se is sublimated at around 400 °C in N_2 .⁶⁷ It can be observed in Fig. S6† that except for the release of

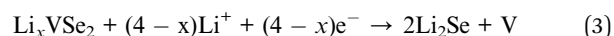
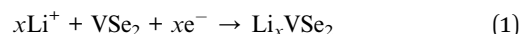
**Fig. 3** (a) Survey, (b) Zr 3d, (c) V 2p and (d) Se 3d XPS spectra of $Se-ZrO_2/C$, $VSe_2/MXene$ and $VSe_2-ZrO_2/C/MXene$.

adsorbed or bonded water before 200 °C, the slight weight loss of 3.8% for Se-ZrO₂/C results from the sublimation of the free Se, indicating that there is no residue of free Se in these samples. Notably, compared with Se-ZrO₂/C, VSe₂/MXene and VSe₂-ZrO₂/C/MXene exhibit much more significant weight loss after 400 °C, which should be ascribed to the fact that the unstable V⁴⁺ is prone to be converted into the V³⁺ or V⁵⁺ species.¹⁹

The electrochemical performances of the samples were evaluated in half cells. As depicted in Fig. 4a and S7a and b,† the cyclic voltammetry (CV) curves gradually overlap from cycle to cycle, which is typical for Se-based materials.^{68–70} In the initial cathodic scan of VSe₂-ZrO₂/C/MXene, two broad peaks from 0.9 to 0.01 V can be recorded, attributed to certain side reactions, including the electrolyte decomposition along with the generation of the solid-state electrolyte interface (SEI) layer.⁷¹ During the intercalation of lithium ions, the cathodic peaks centered at 1.9 V and 1.4 V can be assigned to the formation of Li_xVSe₂ (eqn. (1))⁷¹ and intermediate product Li₂Se_n ($n \geq 4$) (eqn. (2)),⁶⁷ respectively. Another reduction peak at 0.5 V can be attributed to the conversion reaction to V and Li₂Se (eqn. (3)).⁷¹ In the subsequent curves, two intercalation peaks shift slightly to lower voltage due to the polarization and merge into a wide-ranging peak at ~1.3 V, which could be certified by the decreased capacity in the first few cycles in Fig. 4b. This phenomenon for the deviation of CV curves is common for TMDs.^{72,73} During the initial anodic scan, the peaks at 1.9 V and

2.2 V are associated with delithiation to gain the intermediate product Li_xVSe₂ (eqn. (4)) and fully charged product VSe₂ (eqn. (5))¹⁹ and Se (eqn. (6)).⁷⁴ It is noticed that from the subsequent cycles, two anodic peaks remain at the original position with weakened intensity, resulting from the irreversible formation of the SEI layer. The CV curves of Se-ZrO₂/C and VSe₂/MXene show the corresponding redox peaks. Notably, the reduction peaks for VSe₂/MXene are not obvious at 1.8 V, demonstrating weaker insertion of lithium ions. The phenomenon should be ascribed to its low specific surface area and small pore volume, which leads to stiff lithium-ion insertion and poor storage site. According to the above electrochemical reaction analysis, we suggest the reaction process of the VSe₂-ZrO₂/C/MXene electrode for LIBs as below:

The discharge reactions:



The charge reactions:

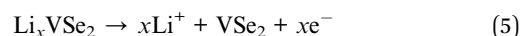
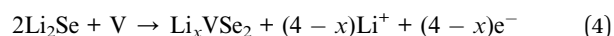


Fig. 4 (a) CV curves at 0.2 mV s⁻¹, and (b) galvanostatic charge/discharge profiles of VSe₂-ZrO₂/C/MXene (inset shows the magnified images for charge/discharge curves at the range of 0.2–0.8 V and 1.0–2.5 V). (c) Cycling performances and corresponding coulombic efficiencies of Se-ZrO₂/C, VSe₂/MXene, and VSe₂-ZrO₂/C/MXene at 100 mA g⁻¹. (d) Long-term cyclabilities at 1.0 A g⁻¹ and (e) rate performances of Se-ZrO₂/C, VSe₂/MXene and VSe₂-ZrO₂/C/MXene.

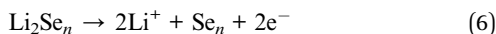


Fig. 4b and S7c and d† show the galvanostatic charge/discharge (GCD) profiles of the electrodes. Several distinct voltage plateaus at ~ 2.0 V, 1.4 V, and 0.9 V can be detected in the initial discharge curve, which is in good agreement with the CV curves. The current measurement of the state of charge (SOC) of the battery is currently still a difficult point. Thus, for the linear discharge curve of the anode, we suggest that this behavior may provide an opportunity to accurately measure the SOC of the battery. During the charging process, the plateau is of negligible change. It can be observed that the initial charge/discharge capacities of $\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$, $\text{Se-ZrO}_2/\text{C}$ and $\text{VSe}_2/\text{MXene}$ are 508/1094.4 mA h g^{-1} , 315.4/598.3 mA h g^{-1} and 381/562.6 mA h g^{-1} , respectively, giving the coulombic efficiencies of 46.42%, 52.71% and 67.72%, respectively. The initial fading irreversible capacity is mainly related to the formation of the SEI layer. For the porous material, the high pore volume and a larger surface area offer abundant contact sites between the electrolyte and electrode, which leads to the polarization and lower coulombic efficiency.^{75,76} On the other side, the reversible capacity of $\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$ surpasses those of $\text{Se-ZrO}_2/\text{C}$ and $\text{VSe}_2/\text{MXene}$ to a large extent, illustrating that the architecture of $\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$ is more conducive to the storage of lithium ions. With the cycling proceeding, the reversible capacity of $\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$ manifests a continuous elevation derived from the activation of the electrode after a transitory deterioration in the first ten cycles. The details are elaborated in Fig. 4c. Surprisingly, the specific capacity of $\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$ becomes stable up to 1238.5 mA h g^{-1} after 200 cycles. Compared to $\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$, $\text{Se-ZrO}_2/\text{C}$ achieves stable cycling performance with a specific capacity of 298 mA h g^{-1} , while $\text{VSe}_2/\text{MXene}$ only presents a specific capacity of 128.2 mA h g^{-1} after 100 cycles. The visual insight of the morphology change after cycling by FESEM is presented in Fig. S8.† As depicted, the obtained $\text{VSe}_2/\text{MXene}$ flakes become one giant bulk, and $\text{Se-ZrO}_2/\text{C}$ is subjected to severe structural damage on account of the mechanical strains in repeated cycling. Fortunately, the $\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$ composite retains the octahedral shape, ensuring its outstanding cyclic and structural stability. All of the samples retain stable coulombic efficiencies close to 100% after ten cycles, as shown in Fig. 4c. The continuous activation is also reflected by the long-term cycling performance in Fig. 4d. The capacity of $\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$ continues to increase until 200 cycles. $\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$ delivers excellent cycling performance even over 1000 cycles at 1.0 A g^{-1} , achieving a high capacity retention of nearly 100%. The reversible capacity can be maintained at 430 mA h g^{-1} after 1000 cycles, which is superior to $\text{Se-ZrO}_2/\text{C}$ (265 mA h g^{-1}) and $\text{VSe}_2/\text{MXene}$ (105 mA h g^{-1}). It can be detected that the electrode underwent complex activation during cycling, which is common in anodes.^{48,77–79} Furthermore, the activation behavior depends on many factors, such as the mechanical stress and volume change rate at different current densities.⁸⁰ This fading-reactivation phenomenon is probably driven by the delayed soaking of electrolytes into porous carbon and the gradual establishment of the SEI layer.^{81–83} Small

inorganic species in the composite can also induce the enhancement.⁸⁴ The Li-cluster in porous carbon material can also provide extra ultra-high capacity.^{85,86} The increasing capacity of the anode does not cause a capacity decay of the battery. However, we suggest that the increased capacity of the composite can couple with some capacity attenuation anode materials, including Si, Sn, Sb, and Bi, to achieve capacity complementarity.^{87–90} This behavior should provide an opportunity to settle the capacity-fading situation.

Fig. 4e shows the rate performances of $\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$, $\text{Se-ZrO}_2/\text{C}$ and $\text{VSe}_2/\text{MXene}$. The reversible specific capacities of $\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$ are 427.8, 385.1, 335.3, 288.9 and 225.9 mA h g^{-1} at the current density of 0.1, 0.2, 0.5, 1.0 and 2.0 A g^{-1} , respectively. Even at a high current density of 5.0 A g^{-1} , $\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$ still exhibits excellent cyclability. The gratifying stability demonstrates that the multi-hole carbon matrix derived from the MOF structure can act as a flexible buffering to relieve volume variety and suppress electrode pulverization at high current density. With the recovery of the current density to 0.1 A g^{-1} , a reversible capacity of 612.2 mA h g^{-1} can be obtained, indicating the excellent reversibility of the $\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$ electrode. The versatile rate performance is to a great extent attributed to the inimitable structural construction. Expressly, the multi-channel carbon derived from the MOF precursor not only guarantees the architectural integrity during the charge/discharge process, but also provides ample reaction sites for lithium ions. Furthermore, ZrO_2 chemically bonds with VSe_2 to assist it in anchoring firmly on carbon. By contrast, $\text{Se-ZrO}_2/\text{C}$ and $\text{VSe}_2/\text{MXene}$ establish much lower reversible capacities than $\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$. Thereinto, $\text{Se-ZrO}_2/\text{C}$ presents higher capacities of 243.5, 213.4, 120.9, 68.0, 30.3 and 9.3 mA h g^{-1} than $\text{VSe}_2/\text{MXene}$ at 0.1, 0.2, 0.5, 1.0, 2.0 and 5.0 A g^{-1} , respectively, which further proves that the introduction of ZrO_2 is beneficial to better stability for lithium-ion storage. The relative growth of reversible capacity for these selenide samples indicates the different extent of the activation process.^{71,75,91} To the best of our knowledge, our prepared $\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$ exhibits the best electrochemical properties among the similar type of LIBs anode materials reported in the literature in terms of the reversible capacity, cycling stability, and rate capability, as shown in Table S2†, highlighting the promising application of $\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$ in LIBs.

The evaluation of the electrochemical performance of anode materials is not only the capacity, but also its voltage plateau. Therefore, we adopted a concept of relative energy density (E_R).^{92,93} We compared our anode with meso-carbon microbeads to evaluate the electrochemical performance of anode materials more accurately and conveniently. The corresponding equations are as follows:

$$E_R = \Delta UQ \quad (7)$$

$$\Delta U = -P_K - V_A \quad (8)$$

$$V_A = \int U dQ/Q \quad (9)$$



Fig. 5 Typical legends for the determination of the relative energy density (E_R) of (a) discharge E_R and (b) charge E_R . (c) Discharge E_R of VSe₂-ZrO₂/C/MXene and meso-carbon microbeads.

In the equations, Q , P_K and V_A represent the specific capacity, electrode potential of Li (-3.04 V vs. Li/Li⁺) and average voltage, respectively. Fig. 5a and b present the determination of these parameters. According to the calculation from the above equations, Fig. 5c shows that the electrode presents an initial discharge E_R of 2715.616 W h kg⁻¹, and maintains the discharge E_R of 2171.12 W h kg⁻¹ after 100 cycles at 100 mA g⁻¹. Compared with Fig. S9b and c,† it was found that the E_R of VSe₂-ZrO₂/C/MXene is relatively higher than the conventional carbon material. Fig. S9a† is the cycling performance of meso-carbon microbeads.

To better understand the electrochemical reaction along with cycling and prove the above-mentioned phase transformation, the *ex situ* XRD measurement of the VSe₂-ZrO₂/C/MXene electrode was carried out. Fig. 6a records the charge/discharge curve of the VSe₂-ZrO₂/C/MXene electrode after 250 cycles, and Fig. 6b shows the corresponding XRD patterns during the different insertion/extraction states. It was found that the (101) peak of ZrO₂ presents the left shift, suggesting a lattice expansion in the Li-ion insertion process to form

Li_xVSe₂, whereas the lattice regresses after delithiation. In the discharge process, the peak of the (011) lattice plane becomes broader and the intensity weakens. After discharging to 0.05 V, the new characteristic peaks of metal V and Li₂Se appear. These changes indicate the occurrence of a partial conversion reaction wherein Li_xVSe₂ is converted to Li₂Se and metal V. Li₂Se and metal V reversibly disappear in the charge process. A similar result was obtained from *ex situ* Raman spectra, as shown in Fig. S10.† The peaks at ~ 1351 and 1590 cm⁻¹ can be characterized as the D and G bands of amorphous carbon, respectively.⁹⁴ The vague peak at around 640 cm⁻¹ confirms the existence of ZrO₂ with low crystallinity.⁹⁵ Specifically, two broad peaks at ~ 280 and 406 cm⁻¹ are assigned to the E_{2g} in-plane vibration mode and A_{1g} out-of-plane vibration mode of VSe₂, respectively.⁷¹ These two characteristic peaks broadened, and the intensities tended to vanish during the discharging process, which suggests the intercalation of lithium ions and conversion reaction of VSe₂. In the charging process, the intensities of the VSe₂ peaks gradually recovered. The appearance of a peak located at around 1087 cm⁻¹ is due to the symmetric stretching vibrations of Li₂CO₃,^{96,97} which indicates certain side reactions. Additionally, the electrochemical impedance spectroscopy (EIS) plots during the 40th cycle in the activation process were measured at different charge/discharge states, namely, open-circuit voltage (OCV), 0.8 V and 0.05 V (discharging), 1.8 V and 3.0 V (charging). As presented in Fig. 6c, the large R_{ct} (charge transfer resistance) value of 155 Ω in the OCV state decreases to 143 Ω after discharging to 0.8 V. It further decreases to 55.5 Ω when discharging to 0.05 V, which can be attributed to the activation process as a result of enhanced infiltration of the electrolyte into the electrode.⁹⁸ The semicircle at high frequency nearly vanishes at the delithiation state of 3.0 V, indicating the partial decomposition of the SEI layer at this stage. Fig. S11† records the TEM images of VSe₂-ZrO₂/C/MXene after discharging down to 0.05 V and fully charging to 3.0 V. The thickness of the SEI layer is approximately 880 nm at 0.05 V in Fig. S11a.† Hereafter, the electrode undergoing reconversion only preserves a thin SEI layer in Fig. S11b,† which further proves the decomposition of the SEI layer. We also compared the EIS plots of VSe₂-ZrO₂/C/MXene, Se-ZrO₂/C and VSe₂/MXene cells after 100 cycles, as shown in Fig. 6d. The corresponding equivalent circuit model is shown in the inset. The fitted R_{ct} values of Se-ZrO₂/C, VSe₂/MXene and VSe₂-ZrO₂/C/MXene are 9.67, 38.6, and 13.2 Ω , respectively. The decreased impedance of VSe₂-ZrO₂/C/MXene indicates that the conductive carbon plays an essential role in kinetic behavior. Given that the value of the second semicircle is caused by the charge transfer resistance, the small R_{ct} unveils the surface layer's low resistance, which greatly facilitates the electron transport.⁹⁹ To further confirm the increase of ionic conductivity in the battery, we calculated the lithium-ion diffusion coefficients (D_{Li}) according to the EIS results. The corresponding equation is as follows:

$$D_{Li} = \frac{R^2 T^2}{2 S^2 n^4 F^4 C^2 \sigma^2} \quad (10)$$

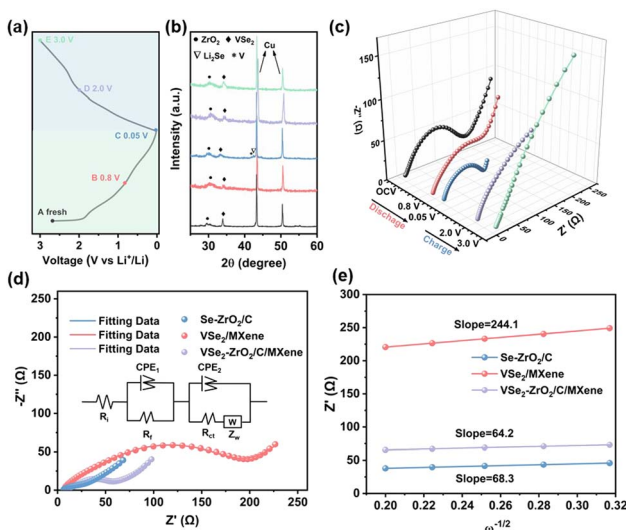


Fig. 6 (a) Discharge/charge curve and corresponding voltage positions of VSe₂-ZrO₂/C/MXene. (b) *Ex situ* XRD characterizations of the corresponding potential states. (c) EIS plots of VSe₂-ZrO₂/C/MXene at various states in the 40th cycle at 100 mA g⁻¹. (d) Nyquist plots of Se-ZrO₂/C, VSe₂/MXene and VSe₂-ZrO₂/C/MXene after 100 cycles at 100 mA g⁻¹ (inset: corresponding equivalent circuit model). (e) Fitted lines of Z' versus $\omega^{-1/2}$ at low frequency for VSe₂-ZrO₂/C/MXene.

where D_{Li} represents the diffusion coefficient of lithium ions, S stands for the surface area of the electrode/electrolyte and n is the number of electrons participating in the electrode reactions. R , T and F are the gas constant, absolute temperature, and Faraday constant, respectively. C is the concentration of lithium ions. Warburg factor σ can be calculated from $Z''-\omega^{-1/2}$ fitted line in the low-frequency region, as shown in Fig. 6e. The σ values for $\text{Se-ZrO}_2/\text{C}$, $\text{VSe}_2/\text{MXene}$ and $\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$ are 68.3, 244.1 and $64.2 \Omega \text{ s}^{-1/2}$, respectively. Hence, the D_{Li} value of the $\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$ electrode is about 14 times higher than that of the obtained $\text{VSe}_2/\text{MXene}$ electrode, which means that the derivative of UiO-66 tremendously accelerates the lithium-ion diffusion.

Based on the above results, we find a very interesting phenomenon wherein the abnormal charge storage behavior observed in the cycling performance is in contrast with capacity fading in $\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$. The behavior has been referred to as “negative fading” in previous works.^{100,101} Despite the extensive observations on this subject, its origin has not been identified by far for the reason of complex reactions, involving bulk materials, interface and electrolyte constituents.^{100,102} To study the internal mechanism of the capacity increase, a series of tests for cells after cycles were thoroughly explored for comparison. Fig. S12b† shows the capacity difference between the 100th cycle (C_{100}) and the 10th cycle (C_{10}), and its calculated differential $\text{vs. voltage } d(C_{100}-C_{10})/dV$. We suggest that the “negative fading” results from the capacity enhancement in the low potential region.¹⁰³ The sharp differential peaks at around

0.7 V and 2.0 V can be attributed to the discharge plateaus in Fig. S12a.† When fully discharging to ~ 0.01 V, the capacity difference increases to $463.1 \text{ mA h g}^{-1}$. The exceeding reversible capacity for the 100th cycle reveals prominent “negative fading”.

The capacity of the composite should be attributed to the synergistic effect, including the insertion reaction in carbon and MXene, conversion reaction in VSe_2 , adsorption of Li on the surface of the composite, and the formation of Li-cluster in the space of the composite. To further understand the kinetic behavior, CV curves at different scan rates from 0.2 to 2.0 mV s^{-1} were measured (Fig. 7a). Especially, the CV curves with the same shapes illustrate the excellent reversibility for Li-ion storage of $\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$. As the two vital mechanisms, the capacitive contribution mainly comprises the adsorption of Li on the surface and the formation of a Li-cluster in the space of the composite, and the diffusion-controlled contributions from the insertion reaction in carbon and MXene, and conversion reaction in VSe_2 .¹⁰⁴ The relationship between the scan rate (v) and current (i) can be summarized as eqn (8):

$$i = av^b \quad (11)$$

Eqn (8) can be converted to eqn (9):

$$\log(i) = \log(a) + b \log(v) \quad (12)$$



Fig. 7 (a and e) CV curves of the as-prepared $\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$ and after cycling for 250 cycles at different scan rates. (b and f) Linear relationship between $\log(i)$ and $\log(v)$ at different voltages for the as-prepared $\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$ and after cycling for 250 cycles. (c and g) Separation of capacitive and diffusion-controlled contribution areas at 0.4 mV s^{-1} for the as-prepared $\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$ and after cycling for 250 cycles. (d and h) Ratios of capacitive and diffusion-controlled contributions at different scan rates for the as-prepared $\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$ and after cycling for 250 cycles.

where the coefficients a and b are regulatable, i is the corresponding current and v is the scan rate. Particularly, if b is close to 1, the capacitive behavior dominates. Otherwise, the diffusion-controlled dominates when b approaches 0.5. In Fig. 7b, the b values are fitted as 0.77, 0.94, 0.79, 0.74, 0.50, 0.61, and 0.99 at the potentials of 0.01, 0.3, 0.6, 0.9, 1.2, 1.8 and 3.0 V, respectively, demonstrating the cooperative control of both storage mechanisms.

The specific contribution ratios for capacitive and diffusion-controlled behaviors can be quantified by eqn (10):

$$i(V) = k_1 v + k_2 v^{1/2} \quad (13)$$

where $i(V)$ is the current density at a fixed potential, and $k_1 v$ and $k_2 v^{1/2}$ are the respective contributions of the capacitive effect and diffusion process. Fig. 7c displays the fitting curves for the contribution ratio at 0.4 mV s^{-1} . As shown in Fig. 7d, the capacitive/diffusion contributions are 22.8%/77.2%, 33.7%/66.3%, 41.3%/58.7%, 44.8%/55.2%, 47.2%/52.8%, 51.8%/48.2% and 54.0%/46.0% at the scan rates of 0.2, 0.4, 0.6, 0.8, 1.0, 1.5 and 2.0 mV s^{-1} , respectively. The capacitive contribution grows with increasing scan rates. As elucidated in the pioneering work, it facilitates the lithium-ion storage in the electrode surface that expedites the ion transfer,³ benefitting the rate performance. These results indicate that the common effect of capacitive and diffusion contributions constituted the capacity of our composite.

To fully explain the evolution of the lithium-ion storage performance, the XPS analysis, CV curves and EIS plots for the cells after 250 cycles were performed. As shown in Fig. S13,† the changes in XPS can be found on the V and Se elements, indicating that the fading-reactivation phenomenon is mainly caused by VSe_2 in the composite. Fig. 7e displays the CV curves at different sweep rates of 0.2 – 2.0 mV s^{-1} . The linear relationship between $\log(i)$ and $\log(v)$ in Fig. 7f reflects the fitted b values of 0.63, 0.73, 0.53, 0.71, 0.83, 0.73, and 0.91. The variations of the b values indicate the change of dominating mechanism. We also calculated the diffusion-controlled contribution of $\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$, as shown in Fig. 7g and h. An enhanced diffusion behavior was observed. The diffusion mechanism of the batteries mainly contributes to the Li-ion insertion or conversion reaction. These continuous behaviors will lead to the continuous change of the material structure, resulting in the occurrence of the fading-reactivation phenomenon. The Nyquist plots for the $\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$ anode are also displayed after different cycles in Fig. S14.† The resistance continuously decreases during the activation process, demonstrating the facile reaction kinetics. Even after 200 cycles, the R_{ct} value of 105Ω is still smaller than the original value of 155Ω , further supporting the improved capacity activation during cycling. The above evidence explains the enhancement phenomenon in negative fading.

To confirm the applicability of the $\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$ electrode, the $\text{LiFePO}_4\|\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$ ($\text{LFP}\|\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$) full cells were assembled. It should be noted that the anodes were pre-lithiated at 2 A g^{-1} for five cycles in half cells to achieve rapid activation. Based on the cycle performance



Fig. 8 (a) Half-cell charge–discharge profiles of LFP and $\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$ electrodes at 100 mA g^{-1} . (b) Galvanostatic charge/discharge profiles and (c) cycling performances for $\text{LFP}\|\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$ full cell at 100 mA g^{-1} . (d) Rate performances and (e) Nyquist plot for $\text{LFP}\|\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$ full cell (inset: equivalent electrical circuit model).

of commercial LiFePO_4 and $\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$ in Fig. 8a, the mass loading of LiFePO_4 should be 2.5 times of that of $\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$, achieving an anode/cathode capacity ratio of ~ 1.1 . Fig. 8b depicts the galvanostatic charge/discharge curves of the $\text{LFP}\|\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$ full cell in the 1st, 2nd, 15th and 20th cycles. It can be seen that the full cell exhibits a clearly extended platform. Benefitting from the pre-lithiation before assembly, the initial coulombic efficiency reaches 90.2%, indicating that the effective replenishment of lithium to anode can offset the irreversible lithium loss during the formation of the SEI layer in the initial cycle.^{105,106} From Fig. 8c and d, the reversible capacity for the $\text{LFP}\|\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$ full cell retains $113.2 \text{ mA h g}^{-1}$ after 100 cycles at 100 mA g^{-1} and good rate capability is manifested with a capacity of 71 mA h g^{-1} at 500 mA g^{-1} , demonstrating a successful operation of the full cell. In addition, the EIS test of the full cell is provided to evaluate the reaction dynamics in Fig. 8e. A small R_{ct} of 113Ω can be obtained, indicating that our electrode in the full cell also presents an excellent electron transfer characteristic.

The mechanism schematic is summarized in Fig. 9. VSe_2 provides the capacity, while the remaining MXene can enhance the conductivity of the hybrid. The derived carbon and ZrO_2 play a significant role in Li-ion storage. The ZrO_2 in the abundant channel can act like steel to reinforce the carbon structure during repeated lithiation/delithiation. Moreover, it assists the anchoring of VSe_2 . It may also help the accommodation of Li



Fig. 9 Schematic of $\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$ for the Li-ion storage mechanism.

cluster for storage to provide extra ultra-high capacity.^{85,86} As shown in Fig. S15,[†] without the participation of ZrO_2 and porous carbon, $\text{VSe}_2/\text{MXene}$ suffers during the repeated cycles, which leads to degenerative performance.

Conclusions

To summarize, after a simple solvothermal method and *in situ* selenization, V_2CT_x -derived $\text{VSe}_2/\text{MXene}$ was incorporated with UiO-66-derived ZrO_2 and porous carbon. Due to the synergistic effect of electrochemically active $\text{VSe}_2/\text{MXene}$, stable ZrO_2 and conductive porous carbon matrix in lithium-ion kinetics, the constructed $\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$ composite shows an excellent reversible specific capacity of $1238.5 \text{ mA h g}^{-1}$ at 100 mA g^{-1} with a “negative fading” behavior and a superior rate capability with a capacity retention of 143%. In addition, $\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$ manifests a long-term cycling stability with a capacity of 430 mA h g^{-1} after 1000 cycles at 1.0 A g^{-1} . The LFP|| $\text{VSe}_2\text{-ZrO}_2/\text{C}/\text{MXene}$ full cell retains $113.2 \text{ mA h g}^{-1}$ after 100 cycles at 100 mA g^{-1} , and remains stable even at 500 mA g^{-1} . This new attempt should guide future investigations on MOF/MXene-derived selenide electrode materials in energy storage exploration.

Conflicts of interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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