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The electrocaloric effect (ECE) is an efficient and environmentally friendly method for solid-state refrigeration driven by an electric field. However, disregarding the ECE performance, the mass of materials also limits the amount of energy transferred in the cooling process. While molecular ECE materials have been attracting intensive attention with their excellent ECE properties, most reported molecular compounds can only be utilized in the form of thin films or single crystals. Unlike inorganic ceramics, molecular thin films and single crystals are very difficult to prepare in a large amount, which greatly restrains the future application of those materials. In this work, we report an excellent molecular ECE material in the form of polycrystalline molecular ceramics. Such molecular ceramics are composed of plastic molecular ferroelectrics, and can fulfil the requirement of large mass, easy processing, excellent performance and low energy consumption. Our molecular ceramic of  $\text{HQReO}_4$  (HQ: protonated quinuclidine) demonstrates an isothermal entropy change of  $5.8 \text{ J K}^{-1} \text{ kg}^{-1}$  and an adiabatic temperature change of  $3.1 \text{ K}$ . Notably, by a simple low-temperature pressing process without added adhesives (about  $373 \text{ K}$ ), an  $\text{HQReO}_4$  molecular ceramic block can be obtained, and its ECE performance is observed to be comparable to that of single crystals, for the first time. This work proposes a new application form for molecular electrocaloric materials, which opens up new ideas for solid-state refrigeration.

## Introduction

With the rapid development of modern technologies, refrigeration is playing an increasingly important role in industries and daily life, but the resulting energy crisis and environmental problems

## Giant electrocaloric effect in a molecular ceramic<sup>†</sup>

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### New concepts

In this work, a molecular ceramic of the molecular ferroelectric  $\text{HQReO}_4$  (HQ: protonated quinuclidine) was prepared to demonstrate its potential electrocaloric effect. Different from conventional inorganic ferroelectric ceramics, which are fabricated by a high processing temperature and a rigid structure, the molecular ceramic possesses outstanding mechanical deformability (Vickers hardness:  $12.8 \text{ HV}$ ) thanks to the weak intermolecular interactions of plastic ferroelectrics. Molecular ceramic blocks can be obtained with no adhesive added and just simple low-temperature pressing, while traditional inorganic ferroelectric ceramics require high processing temperature and energy-intensive manufacturing. More importantly, compared to inorganic ceramics, the molecular ceramic shows better quality with less defects. This work provides a simple and feasible approach to obtain massive molecular electrocaloric materials with qualities comparable to those of single crystals.

are becoming increasingly serious. Refrigerators and air conditioners utilizing traditional compressors consume more than 20% of the daily energy consumption.<sup>1</sup> Not only does the traditional refrigeration method have a low energy conversion efficiency but also the leaked refrigerant will destroy the ozone layer and cause extreme weather.<sup>2</sup> Additionally, the development of the microelectronics field has raised the demand for microrefrigeration devices, but the refrigeration method of traditional compressors cannot be used for the refrigeration of small equipment due to the excessive volume and weight. Electrocaloric (EC) cooling has the advantages of environmental friendliness, easy miniaturization and light weight, so it has received extensive attention.

The electrocaloric effect (ECE) is the phenomenon in which the temperature of a material changes due to the entropy change of the material when an electric field is applied and removed, achieving heat transfer.<sup>3</sup> In recent years, major breakthroughs have been made in the EC field, which have drawn attention to this promising solid-state cooling method.<sup>4-12</sup> The entropy change ( $\Delta S$ ) and temperature change ( $\Delta T$ ) are the key parameters used to evaluate the ECE. According to the Maxwell relation, EC refrigeration raises the requirements of a large pyroelectric coefficient, a low coercive field, a high breakdown electric field, a small heat capacity, *etc.* Most of the studies on

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the applications of ferroelectrics are based on inorganic ferroelectrics.<sup>13–16</sup> Recently, molecular ferroelectrics have become a hotspot due to their environmental friendliness and low-temperature processing, mechanical flexibility and light weight, which are attractive for materials science and technology applications.<sup>17–26</sup> From the ECE aspect, molecular ferroelectric materials have attracted increasing attention due to their excellent related properties. For example, [Hdabco]ClO<sub>4</sub> (dabco = diazabicyclo[2.2.2]octane) was reported to have a large pyroelectric coefficient of 48 000  $\mu\text{C m}^{-2} \text{ K}^{-1}$ , and Mdabco-NH<sub>4</sub>I<sub>3</sub> (Mdabco = N-methyl-*N'*-diazabicyclo[2.2.2]octonium) has a coercive field ( $E_c$ ) of 1  $\text{MV m}^{-1}$ , which is two orders of magnitude smaller than that of traditional EC materials.<sup>27,28</sup> In addition to intrinsic properties that lead to large  $\Delta S$  and temperature change  $\Delta T$ , in real applications, an effective cooling power should be required, which is closely related to the mass of the material used.<sup>29</sup> However, recent reports on molecular EC materials have involved either single crystal or thin film forms. The ECE achieved with single crystals suffers from the high cost and time consumption of growing large single crystals. Although these films are easy to prepare, the micrometre film thickness makes achieving a large mass almost impossible. On the other hand, traditional inorganic ferroelectric ceramics are accompanied by high processing temperatures, rigid structures, and energy-intensive manufacturing, which do not meet the current demands of energy conservation and emission reduction.<sup>25</sup>

Here, to meet the material's mass requirement, we report a new application form of molecular EC materials – molecular ceramics. Different from traditional inorganic ferroelectric ceramics, which are accompanied by a high processing temperature and a rigid structure,<sup>25</sup> a molecular ceramic with a performance comparable to that of a single crystal can be obtained by simply applying the low-temperature powder press method due to the plastic phase.<sup>30</sup> The plastic phase refers to an intermediate state between liquid and solid and usually occurs in globular cationic compounds. The weaker intermolecular interactions contribute to the mechanical deformability of the ceramic, while ordinary crystals are normally nonflexible and brittle.<sup>31</sup> The thickness and shape of the ceramic can be easily adjusted by adapting different moulding methods. To demonstrate the potential, we prepared a molecular ceramic of the molecular ferroelectric HQReO<sub>4</sub> (HQ: protonated quinuclidine) with excellent EC performance, which is the first application attempt of molecular ceramics for the ECE. Compared with the

thickness of ferroelectric thin films (micron scale), molecular ceramics do not have a thickness limitation, which has a crucial impact on the actual cooling power of the ECE.<sup>32</sup> Additionally, the coercive field of HQReO<sub>4</sub> is only approximately 10  $\text{kV cm}^{-1}$ , which is much smaller than that of poly(vinylidene fluoride trifluoroethylene) [P(VDF-TrFE)].<sup>33</sup> Giant EC strengths of 1.7  $\text{J mm K}^{-1} \text{ kg}^{-1} \text{ kV}^{-1}$  ( $\Delta S/\Delta E$ ) and 0.91  $\text{K mm kV}^{-1}$  ( $\Delta T/\Delta E$ ) can be reached with a low electric field of 34  $\text{kV cm}^{-1}$ , which exceed those of most traditional inorganic ferroelectric ceramics.<sup>34–37</sup> The maximum  $\Delta S$  is 5.8  $\text{J K}^{-1} \text{ kg}^{-1}$ , and the maximum  $\Delta T$  is 3.1 K. This work proves the very large ECE in plastic molecular ceramics and opens up new ideas for EC solid-state refrigeration technology.

## Results and discussion

The crystalline salt of HQReO<sub>4</sub> was obtained by evaporating equimolar solutions of perrhenic acid and quinuclidine (Fig. S1, ESI†), as previously described.<sup>38</sup> In the low-temperature phase (LTP), HQReO<sub>4</sub> crystallizes in the polar space group *Pmn*2<sub>1</sub> (point group *mm*2). The basic structure is composed of two ordered components, the [HQ]<sup>+</sup> cation and the [ReO<sub>4</sub>]<sup>–</sup> anion, which promotes spontaneous ferroelectric polarization along the [001] direction (Fig. 1a). When the temperature is 350 K, HQReO<sub>4</sub> in the intermediate-temperature phase (ITP) adopts the polar space group *R*3<sub>1</sub>*m* (point group *3m*). In the rhombohedral unit cell of the ITP, the polar [HQ]<sup>+</sup> cation rotates along the molecular axis, inducing spontaneous polarization of the crystal along the polar threefold axis (Fig. 1b). At 380 K, in the high-temperature phase (HTP), [HQ]<sup>+</sup> cations have a significant degree of rotational freedom, causing HQReO<sub>4</sub> to crystallize in the nonpolar space group *Pm*3<sub>1</sub>*m* (point group *m*3*m*). The structure shows a CsCl-type cubic packing with the [HQ]<sup>+</sup> cation located in the centre and the [ReO<sub>4</sub>]<sup>–</sup> anion located at the eight corners of the cube, which suggests the plastic crystal phase for the HTP (Fig. 1c).

Because the maximum value of the ECE often occurs near the phase transition temperature, we focused on the analysis of the phase transition behaviour of HQReO<sub>4</sub>. Differential scanning calorimetry (DSC) analysis and the temperature-dependent dielectric constant show that HQReO<sub>4</sub> undergoes reversible solid–solid transitions at 348 K and 369 K upon

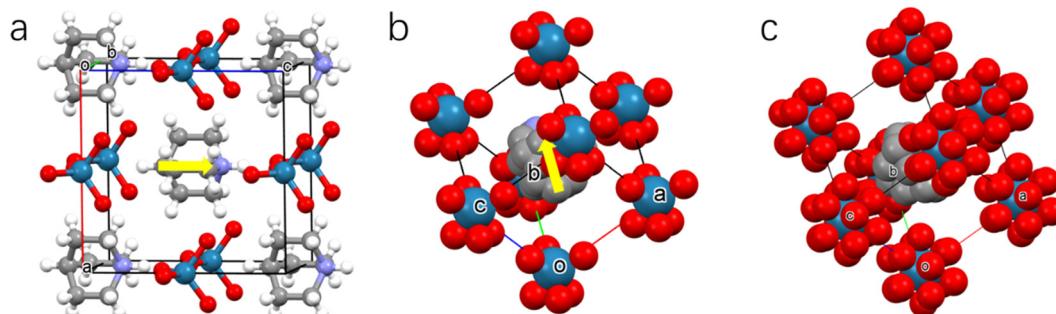


Fig. 1 Crystal structures of HQReO<sub>4</sub>. (a) Crystal structure in the LTP (300 K); the dipole moment of the quinuclidinium cation is indicated by the yellow arrow; (b) crystal structure in the ITP (350 K); (c) crystal structure in the HTP (380 K).

heating (Fig. 2a and b). Fig. 2b describes the temperature dependence of the real part ( $\epsilon'$ ) of the complex permittivity. The sharp peak that occurs at 369 K represents a ferroelectric-to-paraelectric transition. The value of  $\epsilon'$  obeys the Curie–Weiss law above 369 K. The linear fit to the Curie–Weiss law is inserted in Fig. 2b. The LTP and ITP are ferroelectric phases, while the HTP is a paraelectric phase. The wide thermal hysteresis of 11 K indicates that the ferroelectric–paraelectric phase transition is a first-order phase transition, which can be confirmed by the polarization mutation displayed by its spike temperature-dependent dielectric constant (Fig. 2b). The pyroelectric effect and ECE are inverse effects, and the polarization caused by the first-order phase transition brings a large pyroelectric coefficient to HQReO<sub>4</sub>, which also has positive implications for the ECE.<sup>39,40</sup>

The molecular ceramic of HQReO<sub>4</sub> was prepared in circular heated moulds at 373 K with a pressure of 454 MPa. The pressure holding time was set at 15 minutes to ensure shaping of the molecular ceramics. We obtained a molecular ceramic cylinder with a diameter of 13 mm and a thickness of 0.3 mm by this method. At present, a bottleneck in the application of thick films or bulk materials of EC materials is that the breakdown electric field is too close to the coercive field, which leads to easy breakdown and damage of materials under high cycling in practical applications.<sup>29,41</sup> Reducing the porosity and microcracks of a bulk material is considered to be an important method to improve the breakdown electric field of the material.<sup>42</sup> To intuitively study the plastic properties of the materials, scanning electron microscopy (SEM) was conducted. As shown in Fig. 3d, no crystal grains can be observed in the molecular ceramic in the HTP, and its pores and microcracks are quite few, much fewer than those in the LTP (Fig. 3a). The densification degree of the HQReO<sub>4</sub> molecular ceramic has unparalleled advantages compared to inorganic materials such as BTO.<sup>43</sup> To explore the internal causes of such advantages, a Nanoindenter was used to check the hardness. The Vickers hardness is only 12.8 HV, endowing HQReO<sub>4</sub> with unique mechanical properties. This characteristic of quinuclidine perrhenate benefits from the spherical quinuclidine molecule and perrhenic acid. The spherical

cations HQ<sup>+</sup> and anions ReO<sub>4</sub><sup>-</sup> rotate at high speed in the HTP, showing CsCl-type cubic packing, and their intermolecular forces are relatively weak. The Hirshfeld surfaces of HQReO<sub>4</sub> at 300 K and 350 K are demonstrated in Fig. 3b and e, where the normalized contact distance is coloured differently based on the location and magnitudes of intermolecular interactions.<sup>44</sup> The intermolecular contacts are marked in red when they are smaller than the sum of the van der Waals radii, while the longer contacts are marked in blue. The decoded two-dimensional (2D) fingerprint plot shifts in the longer contact direction with increasing temperature, indicating relaxed intermolecular interactions<sup>45</sup> (Fig. 3c and f). In this state, quinuclidine perrhenate exhibits properties similar to those of liquids. The weak intermolecular forces prevent the crystallites from breaking when squeezed, and the crystallites exhibit a certain “fluidity”, which allows fewer pores and microcracks in the molecular ceramic. Excitingly, the HQReO<sub>4</sub> molecular ceramic still maintains considerable ferroelectricity after 10<sup>5</sup> cycles,<sup>38</sup> which lays the foundation for its application.

The temperature-dependent polarization–electric field ( $P$ – $E$ ) hysteresis loops of the molecular ceramic were measured with an electric field of 100 Hz to investigate its EC performance. Fig. 4a shows the  $P$ – $E$  loop of HQReO<sub>4</sub> from 353 K to 373 K. At 353 K, a saturated polarization of 2.1  $\mu$ C cm<sup>-2</sup> can be observed. Fig. 4b shows the temperature-dependent polarization obtained from Fig. 4a. With increasing temperature, the hysteresis loop abruptly changes, implying a sharp first-order phase transition at  $T_C$ , which corresponds to the pyroelectric and DSC results. Notably, the coercive field of HQReO<sub>4</sub> is only approximately 10 kV cm<sup>-1</sup>, which is much smaller than that of P(VDF-TrFE) ( $\sim$  50 kV cm<sup>-1</sup>).<sup>33</sup>

The ECE of the HQReO<sub>4</sub> molecular ceramic was calculated according to the Maxwell relation  $(dP/dT)_E = (dS/dE)_T$ .  $\Delta S$  and  $\Delta T$  were obtained from the equations:<sup>3</sup>

$$\Delta S = -\frac{1}{\rho} \int_0^{E_{\max}} \left( \frac{dP}{dT} \right)_E dE \quad (1)$$

$$\Delta T = -\frac{1}{\rho} \int_0^{E_{\max}} \frac{T}{C_P} \left( \frac{dP}{dT} \right)_E dE \quad (2)$$

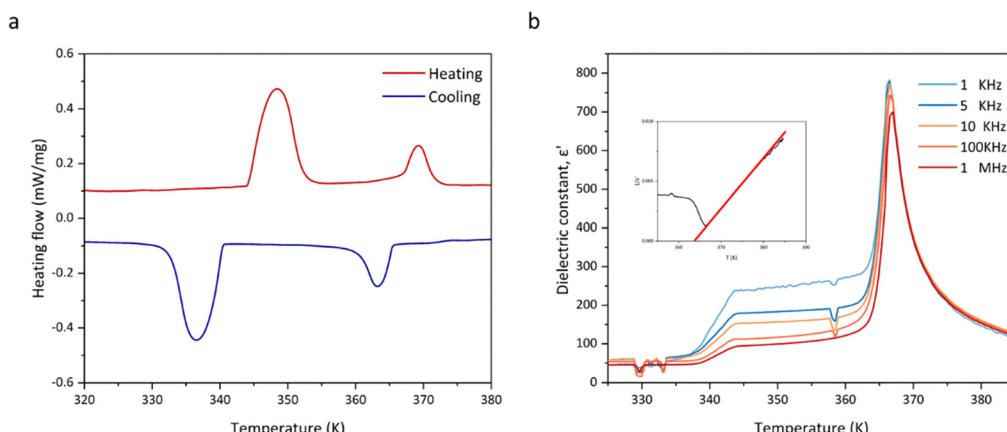


Fig. 2 Phase transition behaviours of HQReO<sub>4</sub>: (a) DSC curve exhibiting phase transitions of HQReO<sub>4</sub>; (b) dielectric constant at various frequencies. Inset is the linear fit to the Curie–Weiss law at 1 kHz of HQReO<sub>4</sub>.

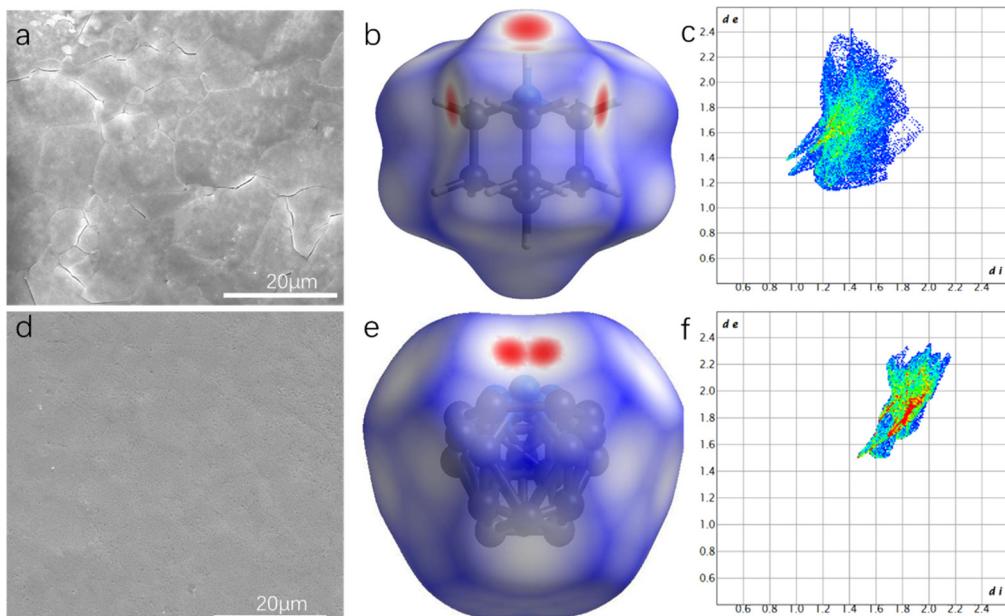


Fig. 3 Surface topography of different phases: (a and d) SEM image of the molecular ceramic obtained by applying pressure in the LTP and HTP; (b and e) Hirshfeld surfaces of HQReO<sub>4</sub> at 300 K and 350 K; (c and f) 2D fingerprint plots of HQReO<sub>4</sub> at 300 K and 350 K.

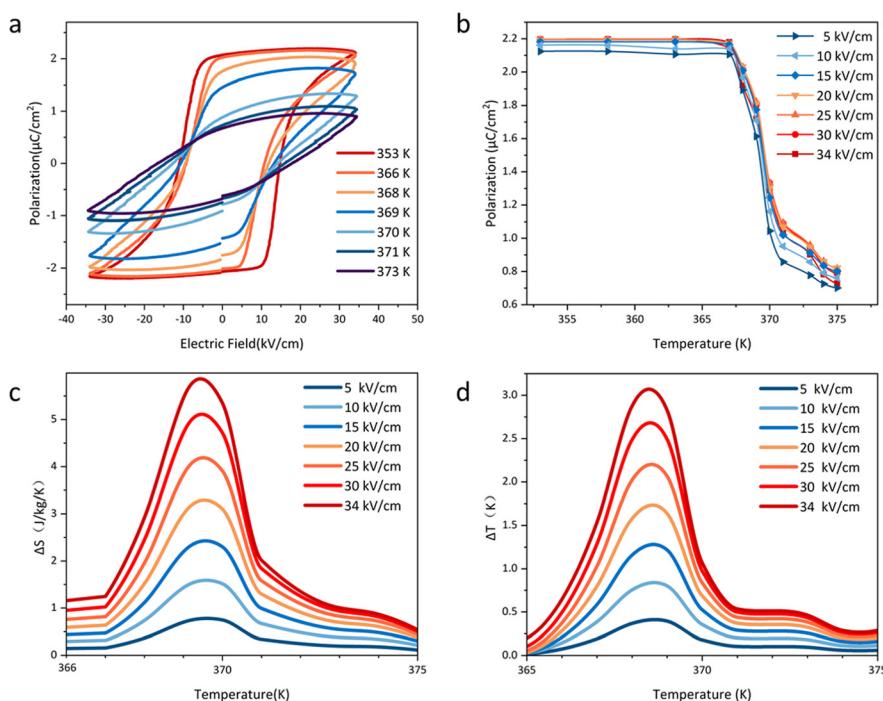


Fig. 4 (a) Polarization–electric field ( $P$ – $E$ ) hysteresis loops of the powder compacted bulk at different temperatures; (b) temperature-dependent polarization at different electric fields; (c) temperature-dependent isothermal entropy change  $\Delta S$  at different  $\Delta E$ ; (d) temperature-dependent adiabatic temperature change  $\Delta T$  at different  $\Delta E$ .

where  $\rho$  is the density,  $C_P$  is the heat capacity,  $E_{\max}$  is the maximum applied electric field, and  $P$  is the ferroelectric polarization. The  $\rho$  of HQReO<sub>4</sub> is 2.339 g cm<sup>-3</sup>, and  $C_P$  was taken from Fig. S2 (ESI†). As shown in Fig. 4, the ECE reaches a maximum near the Curie temperature. Obviously, the ECE

increases with the electric field. A  $\Delta S$  of approximately 5.8 J K<sup>-1</sup> kg<sup>-1</sup> and a  $\Delta T$  of approximately 3.1 K are attained when the electric field reaches 34 kV cm<sup>-1</sup> (Fig. 4c and d). The large  $\Delta S$  and  $\Delta T$  with a low coercive field indicate that HQReO<sub>4</sub> has giant ECE strengths of 1.7 J mm K<sup>-1</sup> kg<sup>-1</sup> kV<sup>-1</sup> ( $\Delta S/\Delta E$ ) and

0.91 K mm kV<sup>-1</sup> ( $\Delta T/\Delta E$ ), which exceed those of most traditional inorganic ferroelectric ceramics.

For further verification of the ECE, a thermodynamic calculation was proposed. The Landau theory of phase transition was developed to describe the phase transition behaviour of ferroelectrics near the transition point.<sup>46</sup> A modified theory named Landau–Ginzburg–Devonshire (LGD) theory is used here to describe the behaviour of quinuclidine perrhenate near the phase transition point. According to LGD theory, the free energy of HQReO<sub>4</sub> is expressed as:<sup>47</sup>

$$G = G_0 + \frac{\alpha}{2}(T - T_0)P^2 + \frac{\beta}{4}P^4 + \frac{\gamma}{6}P^6 - PE \quad (3)$$

where  $G_0$  indicates the zero point of the thermodynamic energy,  $P$  represents the polarization,  $E$  is the external electric field, and  $\alpha$ ,  $\beta$ , and  $\gamma$  are different-order expansion parameters. According to the characteristics of the first-order phase transition, we determined  $\alpha$ ,  $\beta$ , and  $\gamma$  (Table S1, ESI†). Fig. S3a and b (ESI†) show the ECE of HQReO<sub>4</sub> simulated by LGD theory. The theoretical  $\Delta S$  and  $\Delta T$  of HQReO<sub>4</sub> agree well with the experimental results:  $\Delta S$  is approximately 5.6 J K<sup>-1</sup> kg<sup>-1</sup>, and  $\Delta T$  is approximately 2.9 K.

## Conclusions

In summary, the EC application has raised the requirement for the quality of the material to ensure the cooling power of the EC module. We prepared a high-quality plastic molecular ferroelectric HQReO<sub>4</sub> molecular ceramic by hot pressing. Giant EC strengths of 1.7 J mm K<sup>-1</sup> kg<sup>-1</sup> kV<sup>-1</sup> ( $\Delta S/\Delta E$ ) and 0.91 K mm kV<sup>-1</sup> ( $\Delta T/\Delta E$ ) were reached under a low electric field of 34 kV cm<sup>-1</sup>, which exceed those of most traditional inorganic ferroelectric ceramics; the maximum  $\Delta S$  is 5.8 J K<sup>-1</sup> kg<sup>-1</sup>, and the maximum  $\Delta T$  is 3.1 K. The low porosity of the plastic molecular material allows the HQReO<sub>4</sub> molecular ceramic to maintain good performance after 10<sup>5</sup> electric field cycles. The HQReO<sub>4</sub> molecular ceramic with its excellent characteristics, such as a very large ECE, a high refrigeration power, a long working life and a simple preparation method, has provided ideas for new application forms of EC materials and has become a strong candidate for EC materials.

## Conflicts of interest

There are no conflicts to declare.

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