



Cite this: *Chem. Commun.*, 2022, 58, 13083

Received 7th September 2022,
Accepted 2nd November 2022

DOI: 10.1039/d2cc04958a

rsc.li/chemcomm

A surprising inversion of chirality of the -ITV zeolite framework is observed when the ethyl group of the enantiopure *N,N*-ethyl-methyl-pseudoephedrinium organic structure-directing agent is replaced by a benzyl or 2-methylbenzyl group, keeping the same molecular absolute configuration. Interestingly, chiral zeolite materials obtained with these new benzyl-containing cations reach unprecedentedly high enantiomeric excesses up to 55%.

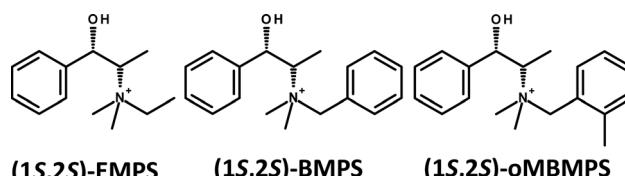
Chirality is a fundamental property inherent to life.¹ The development of easily-recyclable chiral heterogeneous solid catalysts able to asymmetrically process chiral compounds towards desired enantiomers of interest still remains as a great challenge in modern chemistry. One of the most interesting inorganic solids that could drive the realization of chiral enantioselective solids is provided by zeolites with chiral framework structures.^{2–8} Zeolites are crystalline microporous materials based on periodic silicate frameworks comprising regular pores and cavities of molecular dimensions.^{9,10} The characteristic shape-selectivity and confinement effects associated to their particular microporous framework structures can be also extended to the asymmetric nature of chiral compounds, being potentially able to discriminate between enantiomers as long as chiral frameworks are available. Of the more than 250 different zeolite frameworks discovered so far,¹¹ a few of them are chiral,^{3,12–16} crystallizing in a chiral space group with two enantiomeric polymorphs, and usually containing helicoidal channels.

The challenge in developing chiral zeolites for asymmetric catalysis is not only to promote the crystallization of a chiral framework, but to do so in an enantioselective fashion so that one of the enantiomeric polymorphs is preferentially (or ideally exclusively) crystallized. Due to the symmetric nature

Inversion of chirality in GTM-4 enantio-enriched zeolite driven by a minor change of the structure-directing agent†

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of the basic building units of zeolites (the TO_4 tetrahedral units), chirality must be induced from some external component during crystallization. The most straightforward strategy is through the use of chiral organic cations as structure-directing agents (SDAs), in an attempt to transfer their chirality from the molecular component to the inorganic framework.^{17–20} These organic SDAs drive the crystallization pathway towards a particular framework topology by imprinting their molecular geometric properties (size and shape) into the zeolite framework.²¹ Despite great efforts applied through the years,^{2,22} only recently has this strategy met success with the development of two enantiomerically-enriched chiral zeolites with enantioselective catalytic properties, based on the **STW**²³ and **-ITV**²⁴ chiral frameworks. Davis and coworkers first achieved this goal through the use of a computationally-designed complex SDA cation whose asymmetric molecular structure promoted the growth of the helicoidal channels of the **STW** framework in one or the other handedness as a function of the molecular absolute configuration of the SDA.^{4,24,25} Later on, in our group we used a simple organic cation derived from the chiral pool, $(1S,2S)$ -*N,N*-ethyl-methyl-pseudoephedrinium (or its $(1R,2R)$ enantiomer) (EMPS, see Scheme 1), to drive the crystallization of GTM-3, a new chiral extra-large pore zeolite with the **-ITV** framework structure that was *enantio*-enriched in one or the other enantiomeric polymorph ($P4_{1}32$ or $P4_{3}32$) by using the different enantiomers of



Scheme 1 Molecular structure of the $(1S,2S)$ -enantiomers of *N,N*-ethyl-methyl-pseudoephedrinium (EMPS), *N,N*-benzyl-methyl-pseudoephedrinium (BMPS), and *N,N*-(2-methylbenzyl)-methyl-pseudoephedrinium (oMBMPS).

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† Electronic supplementary information (ESI) available. See DOI: <https://doi.org/10.1039/d2cc04958a>



the organic cation.²⁴ The discovery of GTM-3 involved a significant breakthrough in asymmetric heterogeneous catalysis since it combined three crucial features for chiral solid catalysts: (i) the presence of active sites; (ii) the occurrence of extra-large pores (with 30-ring windows and pores up to ~ 2 nm) that enabled processing very large substrates, and (iii) the enantio-enriched chiral nature of the framework, which qualified to process molecules in an enantioselective fashion, leading to unprecedented enantiomeric excesses of up to 30%.²⁴ Furthermore, the accessibility of the chiral precursor from which the chiral SDA of GTM-3 is synthesized, (1*S*,2*S*)- or (1*R*,2*R*)-pseudoephedrine, which comes from the chiral pool, comprises a great operational advantage for potential industrial implementation.

Due to the relevance of the discovery of GTM-3, we have systematically explored the effect of slightly modifying the molecular structure of the organic cation used as SDA (EMPS) in order to understand the relationship between the molecular structure of the chiral cation and the **-ITV** framework. On the course of these investigations, we found an unexpected observation: when the ethyl group attached to the N atom of the cation was replaced by a benzyl (or a 2-methylbenzyl) group (see Scheme 1, BMPS and oMBMPS), a new chiral zeolite material (that we called GTM-4) with the same **-ITV** framework was produced, even though the molecular structure of this new organic cation was rather different. Here we report the synthesis, characterization and catalytic activity of GTM-4.

GTM-4 was prepared by hydrothermal method from gels with similar molar compositions as those of GTM-3; Table S1 (ESI[†]) shows the synthesis results upon a systematic variation of the gel composition and crystallization conditions; temperatures of 100 °C or lower are required in order to avoid the thermal decomposition of the organic cations, while potentially improving the enantio-differentiation of the SDA-**-ITV** diastereomeric pairs. A gel composition of 0.25ROH:0.75SiO₂:0.25GeO₂:0.25HF:3.7H₂O (where ROH refers to BMPS hydroxide), with a Si/Ge ratio of 3 (Ge_f = 0.25), led to the crystallization of GTM-4 (Fig. S2, ESI[†]), (**-ITV**), but only at the lower temperature of 80 °C (entry 5 in Table S1, ESI[†]); higher temperatures (100 °C) provoked the co-crystallization of **BEC**, the C polymorph of zeolite Beta, together with **-ITV** (entry 6); **BEC** is a commonly observed product in the presence of Ge and bulky SDAs. An increase of the Ge fraction to 0.33 (Si/Ge = 2) (entries 1–4) also led to the crystallization of the **-ITV** framework, but in this case together with minor amounts of GeO₂, and also of **BEC** at high temperature (entries 3,4). These results indicate that the **-ITV** framework structure is favored at 80 °C crystallization temperature since **BEC** competes at 100 °C. A decrease of the Ge fraction to 0.17 (Si/Ge = 5, entries 7–10) prevented the crystallization of GTM-4, and only **BEC** products were observed at both temperatures, while a further decrease to 0.09 (entries 11–14) led mostly to amorphous materials. An increase of the water molar content from 3.7 to 5.0 (entries 15–26) in general led to similar trends in the phase selectivity, but with a lower efficiency for the crystallization of GTM-4.

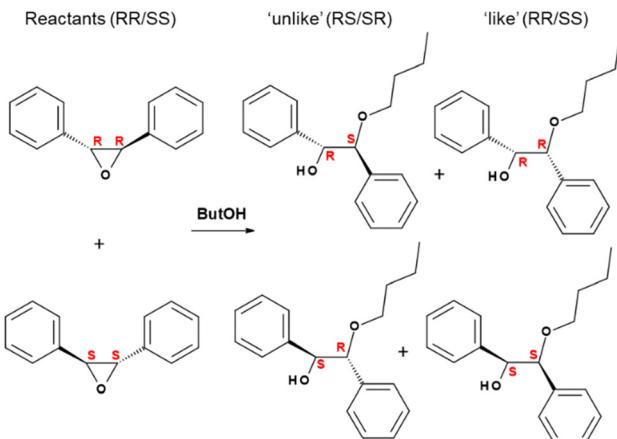
In an attempt to improve the crystallinity of GTM-4, we introduced slight variations in the molecular structure of the

SDA, and observed a more efficient crystallization of the **-ITV** framework when the benzyl-group of BMPS contained an additional methyl group in *ortho*-position (see Scheme 1, oMBMPS) (methyl groups in other positions led to worse structure-directing efficiencies). Table S2 (ESI[†]) shows the compared phase selectivity for BMPS and oMBMPS as a function of the synthesis conditions, where the main difference observed is that the incorporation of the *ortho*-methyl group prevents the competitive crystallization of the **BEC** phase at high temperature; Fig. S2 (ESI[†]) shows the XRD patterns of GTM-4 materials obtained with (1*S*,2*S*)-BMPS and (1*S*,2*S*)-oMBMPS.

The incorporation of the chiral organic cations in GTM-4 was characterized by thermogravimetric analysis (Fig. S3, ESI[†]) and ¹³C CP MAS NMR. ¹³C NMR spectra (Fig. S4, ESI[†]) confirmed the integrity of both BMPS and oMBMPS cations confined within the **-ITV** framework, showing the same bands as those of the original pristine cations, though some resonances slightly shifted as a consequence of the confinement. The SDA content determined by TGA for GTM-4 materials, between ~ 15 –17 SDAs per unit cell (these packing values might be slightly different because of the presence of some amorphous material), was smaller than that for GTM-3 (~ 18 –20 SDAs per unit cell), as expected due to the larger size of benzyl-containing cations. ¹⁹F MAS NMR showed the incorporation of F[−] within the D4Rs in both materials, with Ge associated in pairs and/or close clusters (Fig. S5, ESI[†]).²⁶ N₂ adsorption/desorption isotherm of GTM-4(oMBMPS) (Fig. S6, ESI[†]) gave a micropore volume of 0.20 cm³ g^{−1} and a surface area (BET) of 692 m² g^{−1}, similar to those of the original ITQ-37¹² and GTM-3,²⁴ though somewhat smaller (particularly the micropore volume) due to the presence of some amorphous material in GTM-4.

The next fundamental step was to analyze the catalytic activity of GTM-4 in asymmetric reactions in order to find if the new material displayed enantio-discrimination properties driven by the chiral **-ITV** zeolite framework that imposes an asymmetric catalytic environment. Epoxide ring-opening reactions are known to be catalyzed by the weak Lewis acid sites provided by Ge in tetrahedral positions in zeolite frameworks.²⁷ We used a similar chiral catalytic reaction test as in our previous work,²⁴ the ring-opening of *trans*-stilbene oxide, in this case with 1-butanol instead of 1-hexanol since this gave slightly better results (Scheme 2). As explained in our previous work, this reaction yields two types of products, with inversion of configuration ('unlike' products, with (R,S) and (S,R) configurations), and with retention of configuration ('like' products, with (R,R) and (S,S) configurations). Enantioselective excess results (%) are displayed in Table 1 for GTM-4 (prepared with BMPS or oMBMPS) and for GTM-3 (prepared with EMPS); as expected, *EE*'s similar in magnitude but with opposite sign are obtained for catalysts prepared with the two enantiomers of the corresponding SDA, ensuring the control of the chirality of the **-ITV** framework with the absolute configuration of the SDA. GTM-3 gave *EE*'s for the 'unlike' products of +42.6 (with GTM-3 prepared with *RR*-EMPS) and −38.3% (with GTM-3 prepared with *SS*-EMPS). When we analyzed the asymmetric catalytic activity of GTM-4 materials, a great surprise was observed:





Scheme 2 Ring-opening of chiral *trans*-stilbene oxide with 1-butanol, giving inversion unlike-products (*R,S* + *S,R*) or retention like-products (*R,R* + *S,S*). Species in columns are enantiomers.

Table 1 Enantiomeric excesses obtained for the different chiral products with GTM-4 or GTM-3 catalysts prepared with *RR*- or *SS*-SDAs (for conversions between 25–50%)

Catalyst	SDA	EE (%) 'unlike'		EE (%) 'like'	
		<i>RR</i>	<i>SS</i>	<i>RR</i>	<i>SS</i>
GTM-4	BMPS	−45.0	+44.0	+21.6	−26.3
GTM-4	oMBMPS	−53.9	+54.8	+26.5	−26.5
GTM-3	EMPS	+42.6	−38.3	−25.9	+31.6

astonishingly, the *EE*'s obtained in the reaction catalyzed by GTM-4 were reversed with respect to those of GTM-3 (Table 1). GTM-4 prepared with BMPS gave *EE*'s for the 'unlike' products of −45.0 (GTM-4/*RR*-BMPS) and +44.0% (GTM-4/*SS*-EMPS), with chiralities opposite to those of GTM-3. Interestingly, these values notably increased for GTM-4 obtained with oMBMPS, yielding *EE*'s for the 'unlike' products of −53.9 and +54.8% for GTM-4 prepared with *RR*- and *SS*-oMBMPS, respectively. These *EE*'s values have never been reached before with this type of chiral catalysts, and involve a great breakthrough towards a real application of these heterogeneous chiral catalysts. As for GTM-3, the *EE*'s found for the 'like' products were lower, around 26%.

Such discovery of the opposed handedness of GTM-3 and GTM-4 materials prepared from the same chiral precursor comprises a crucial consequence since, thanks to this finding, the *-ITV* chiral zeolite can be prepared in its two enantiomorphic crystalline polymorphs (with *P4₁32* or *P4₃32* space groups) from the same enantiomer of the chiral precursor available from the chiral pool, (1*S,2S*)-pseudoephedrine, through GTM-3 (red arrow) or GTM-4 (green arrow) routes (Fig. 1-left). Interestingly, (1*S,2S*)-pseudoephedrine displays pharmacological properties with adrenergic agonist action, and is used in medicine as a nasal/sinus decongestant, among other uses. Although it occurs naturally as an alkaloid in certain plant species, in particular as a constituent of extracts from the

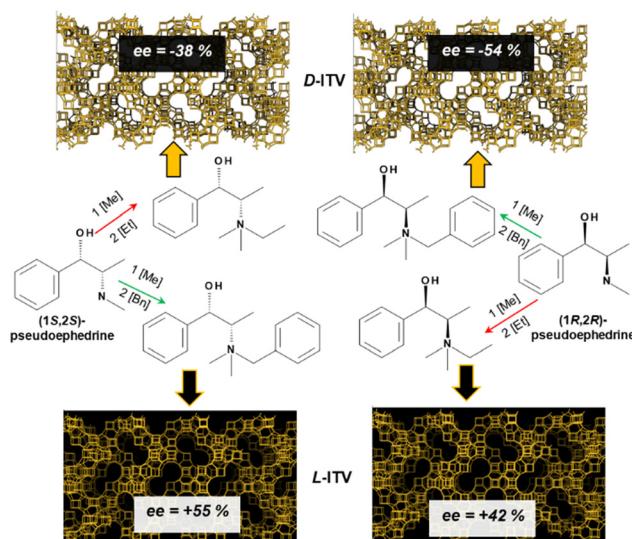


Fig. 1 Scheme of the synthetic route to the two enantiomorphic crystalline polymorphs of the *-ITV* framework (*P4₁32* and *P4₃32* space groups) by using the two derivatives of the enantiomers of pseudoephedrine through GTM-3 (by attachment of an ethyl group, red-arrows routes) or GTM-4 (by attachment of a benzyl group, green-arrows routes). *D/L* notation is arbitrary and does not mean an actual absolute configuration of the zeolite.

Ephedra species, this process is not very efficient, and hence pseudoephedrine produced for commercial use is derived from yeast fermentation of dextrose in the presence of benzaldehyde in a well-established biotechnological process. The key implication of this synthetic industrial process is the much reduced cost of the (1*S,2S*)-enantiomer of pseudoephedrine compared with the (1*R,2R*)-enantiomer. Therefore, the optimized preparation of the starting chiral precursor, (1*S,2S*)-pseudoephedrine, from which SDAs efficient for the crystallization of both enantiomorphic crystalline forms of the *-ITV* zeolite framework can be built by attachment of ethyl or benzyl groups, involves a highly advantageous synthetic process for the most expensive component in the synthesis of zeolite catalysts, the SDA, most of all when chiral usually-expensive SDAs are involved, like in the present case.

Finally, SEM showed that GTM-4 crystals are smaller than those of GTM-3 (Fig. S7, ESI†), and therefore a higher non-enantioselective reactivity of the external surface (if any) would be expected for GTM-4, what would lead to a decrease of the enantioselectivity. Thus, the notably higher enantioselectivity associated to GTM-4, especially when prepared with oMBMPS, might point to an enhanced enantio-enrichment in one of the two chiral *-ITV* enantiomorphic polymorphs achieved by these benzyl-containing cations, possibly due to a higher energy difference between the respective SDA-*-ITV* chiral diastereomeric pairs. If this is the case, this would involve that GTM-3 and GTM-4 materials are partially enantio-enriched, but are not enantio-pure, and consequently further research in the synthesis of these materials by slight modifications of the SDAs might further improve the enantio-enrichment of the *-ITV*

framework, and hence lead to even stronger enantioselective properties. Attempts to determine the absolute configuration of GTM-3 and GTM-4 materials have so far failed due to their beam-sensitivity and nanometric crystal size.

In conclusion, the replacement of an ethyl-substituent in chiral *N,N*-methyl-ethyl-pseudoephedrinium by a benzyl- or 2-methylbenzyl substituent drives the crystallization of the -ITV chiral zeolite framework with a surprising inversion of chirality in the enantio-enrichment in one of the chiral polymorphs, leading to the new GTM-4 materials. Interestingly, these new chiral zeolites display notably improved enantioselective properties during catalytic processes, reaching unprecedented enantiomeric excess values of up to 55% in the ring-opening of *trans*-stilbene oxide with 1-butanol, representing a major breakthrough in chiral heterogeneous catalysis with zeolites. Such higher enantioselectivity of GTM-4 materials obtained with 2-methylbenzyl-SDAs might be associated to a higher enantio-enrichment of the -ITV framework in the respective chiral polymorphs ($P4_132$ or $P4_332$).

The discovery of the two alternative routes to enantio-enriched -ITV framework through GTM-3 or GTM-4 materials has an important implication for its potential application since the two enantiomeric chiral polymorphs can be prepared from the same chiral precursor with a given absolute configuration, (1*S*,2*S*)-pseudoephedrine, whose synthesis is industrially-optimized as is used as medicinal drug. The ability to tune the chirality of the zeolite solids is essential not only for asymmetric catalysis, but also in other fields where chirality plays a crucial role like bioengineering and biomedicine.²⁸

Conceptualization: L. G. H. Supervision: J. P. P. and L. G. H. Funding acquisition: L. G. H. and J. P. P. Investigation: C. M. A., R. S. and I. A. Formal analysis: all authors. Writing – original draft: L. G. H. Writing – review and editing: all authors.

This work is part of the project PID2019-107968RB-I00, funded by MCIN/AEI/10.13039/501100011033, Spain. We acknowledge support of the publication fee by the CSIC Open Access Publication Support Initiative through its Unit of Information Resources for Research (URICI). RS acknowledges MCIN for predoctoral grant (PRE2020-095946), and IA acknowledges SECAT for a summer internship.

Conflicts of interest

There are no conflicts to declare.

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