INORGANIC CHEMISTRY
FRONTIERS

REVIEW

View Article Online
View Journal | View Issue

Cite this: *Inorg. Chem. Front.*, 2020, **7**, 2396

Cyclometalated Ir(III) complexes towards blue-emissive dopant for organic light-emitting diodes: fundamentals of photophysics and designing strategies

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The main difficulties hindering development of a deep-blue phosphorescent cyclometalated Ir(III) complex are insufficient colour purity, *i.e.*, failure to achieve ideal Commission Internationale de L'Eclairage (CIE) coordinates of (0.14, 0.09), and insufficient emission efficiency and stability. The latter problem is due to the highly energetic and hot excited states of these complexes, which yield faster decomposition. Therefore, control of the excited-state properties of cyclometalated Ir(III) complexes through systematic chemical modification of the ligands is being extensively investigated, with the aim of developing efficient and stable blue phosphorescent materials. The most common strategies towards achievement of a blue phosphorescent cyclometalated Ir(III) complex involve (1) substitution of electron-withdrawing F atoms at the cyclometalating ligands that stabilise the HOMO orbitals and (2) use of a heteroleptic system with electron-rich ancillary ligands bearing a 5-membered ring heterocycle to increase the LUMO energy level. However, the C–F bonds on the cyclometalating ligands have been found to be inherently unstable during device operation; thus, other types of electron-withdrawing groups (*e.g.*, the cyano, trifluoromethyl, and sulfonyl groups) have been applied. Along with phosphorescence colour tuning to blue, the influence of the ligand structure on the photoluminescence quantum yield (PLQY) is also being intensively investigated. Two major PLQY lowering mechanisms for blue emissive Ir(III) complexes have been identified: (1) the vibronic-coupled non-radiative decay process and (2) crossing from the emissive state to an upper non-emissive ^{3}MC excited state. To enhance the PLQY, mechanism (1) can be suppressed by employing rigid ligand frameworks to restrict intramolecular motion, whereas mechanism (2) can be prevented by destabilising the ^{3}MC state using strong σ donor ligands such as N-heterocyclic carbenes. This review summarises the fundamental photophysics of cyclometalated Ir(III) complexes and surveys design strategies for efficient blue phosphorescent Ir(III) complexes, to provide a guide for future research in this field.

Received 2nd January 2020,
Accepted 28th April 2020

DOI: 10.1039/d0qi00001a

rsc.li/frontiers-inorganic

1. Introduction

Organic light-emitting diodes (OLEDs) have attracted considerable interest in the display field in recent decades because of their various advantages, such as their light weight, high contrast ratio, wide viewing angle, improved energy efficiency, and excellent design versatility. The OLED working principle involves operation using two kinds of radiative relaxation process, *i.e.*, fluorescence and phosphorescence, which originate from singlet and triplet excited states, respectively. In theory, utilisation of triplet excitons along with singlet excitons yields 100% efficiency;[1,2] therefore, intensive research has been performed on materials that can achieve high triplet excited states with high photoluminescence quantum yield (PLQY). It is well-known that the triplet excited state can be generated efficiently *via* heavy-atom-induced spin–orbit coupling. Among the transition metal complexes, cyclometalated Ir(III) complexes have been deemed the most efficient because of their highly efficient populations of triplet excited states, which induce radiative decay processes.[3] Indeed, almost 100% internal quantum efficiency for conversion of electric energy to photons has been achieved.[2,4–12]

In this regard, cyclometalated Ir(III) complexes play an essential role in OLED applications such as flat panel displays and solid-state lighting.[1,13–15] Previous studies have established the structure–property relationships within cyclometalated Ir(III) complexes that enable high-efficiency phosphor-

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escence emission with full spectral coverage spanning the near ultraviolet (UV) to near infrared. However, phosphorescence tuning over the entire visible spectrum remains a challenge. The design and synthesis of deep-blue-emitting cyclometalated Ir(III) complexes is particularly difficult. Although high external quantum efficiencies (EQEs) exceeding 30% have been achieved for green and red OLED devices,[16–20] high EQEs for deep-blue OLED devices have rarely been reported.[21–24]

The main difficulties in developing deep-blue-emissive Ir(III) complexes are the following: (1) they lack sufficient colour purity for the ideal Commission Internationale de L'Eclairage (CIE) coordinates of (0.14, 0.09), (2) they have insufficient emission efficiency, and (3) attainment of an appropriate host and carrier transport materials with sufficient triplet energy levels is challenging. (Note: The materials for the host and carrier transport materials are not discussed in this review.) These difficulties are due to the highly energetic excited states of blue phosphors, which can yield faster decomposition than those of green and red phosphors.[25–28] In addition, the upper-lying excited states of blue-emissive Ir(III) complexes can induce several degradation processes, for example, triplet–triplet annihilation,[29,30] triplet–polaron annihilation,[31] and polaron–polaron annihilation.[32]

Note that review articles of blue phosphorescent cyclometalated Ir(III) complexes for applications in OLEDs have been well presented previously.[33–50] In this review, we will discusses the current research status regarding development of cyclometalated Ir(III) complexes towards a blue-emissive dopant for OLEDs. We summarise the fundamental photophysics of cyclometalated Ir(III) complexes, considering radiative and non-radiative (NR) decay processes (section 2). We then discuss the structure–property relationship dependence on the ancillary ligand (section 3). We hope this review will be helpful to OLED researchers working to design efficient deep-blue phosphorescent Ir(III) complexes.

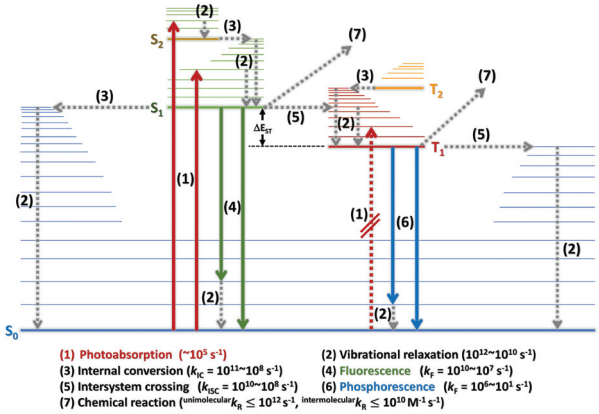

Fig. 1 Modified Jablonski diagram with time scales for photophysical processes in molecular system. Bold and dotted lines indicate radiative and non-radiative (NR) decay processes, respectively.

2. Fundamental photophysics of cyclometalated Ir(III) complexes

2.1. General molecular photophysics upon excitation

When a molecule absorbs energy (*e.g.*, photons), the electrons in the ground state become excited and decays along multiple photophysical pathways. These processes can be presented schematically as an energy diagram known as a 'Jablonski diagram',[51] as depicted in Fig. 1. The main processes can be classified as photoabsorption, vibrational relaxation, internal conversion (IC), fluorescence, intersystem crossing (ISC), phosphorescence, and photochemical processes, and summarised as follows.

(1) Photoabsorption: As a molecule absorbs photons, an electron is excited from the singlet ground state (S_0), to the


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lowest (S_1) or higher singlet excited states (S_n). The transition rate is very fast, at $>10^{15}$ s^{-1}. In general, a transition from S_0 to the lowest triplet state (T_1) has low probability because the electron spin is parallel to the ground-state spin; thus, this transition is called 'forbidden'. However, this forbidden transition can be observed under specific conditions, for example, for internal and external heavy-atom effects with very low extinction coefficients (ε), with for which $\varepsilon_{max} = 10^{-1}$–$10^{-2}$.

(2) Vibrational relaxation: Immediately after excitation to S_1 or S_n, the molecule population distribution in the Franck–Condon state of the higher excited-vibrational states ($v' \geq 1$) relaxes to a less energetic vibrational state ($v' = 0$) through vibrational energy transfer. This process also occurs immediately after IC and intersystem crossing. The vibrational relaxation rate is in the range of a few picoseconds, at $>10^{12}$ s^{-1}.

(3) IC: This process involves a change in the electronic states, for example, S_n to S_{n-1}, which have energetically degenerate vibrational states. Therefore, there is no energy change and this process is radiationless. The IC range is $<10^8$ s^{-1} and depends on the energy gap between the S_n and S_{n-1} states according to the 'Energy Gap Law'.

(4) Fluorescence: This process is a radiative transition from S_1 to S_0, as allowed by the selection rules, at a rate of $\leq 10^9$ s^{-1}. As the IC rate from S_n to S_{n-1} is very high (in the picoseconds range), most fluorescence occurs from the lowest S_1 state; this is called 'Kasha's Rule'.

(5) ISC: This process is similar to IC. However, although the molecular spin state remains the same for IC, the ISC process requires a change in spin state. The latter process involves transitions from S_1 to the higher excited-vibrational states of T_1 and T_n, followed by relaxation to less energetic vibrational states (similar to IC). The ISC rate is in the range of 10^{12} s^{-1} and depends on the degree of spin–orbit coupling and the 'El-Sayed Rule'. The transition from T_1 to S_0 is also an ISC process, but with a lower transition rate ($\leq 10^6$ s^{-1}) than the $S_1 \rightarrow T_1$ transition according to the "Energy Gap Law" (the energy gap between the T_1 and S_0 states is usually larger than that between the S_1 and T_1 states).

(6) Phosphorescence: This process is another radiative transition and involves transition from the T_1 to S_0 states. As the direct formation of T_1 from S_0 is a forbidden transition, the T_1 state is usually generated *via* the following sequence: excitation from S_0 to $S_n \rightarrow$ rapid IC from S_n to $S_1 \rightarrow$ ISC from S_1 to T_1. The phosphorescence rate for organic compounds is approximately 10^3 s^{-1} but is much higher for organometallic complexes that possess heavy metals, being in the range of $>10^6$ s^{-1}.

(7) Photochemical processes: The energy or electron in the excited state can participate in chemical reactions. In general, these processes occur from the S_1 and T_1 states. In the case of the unimolecular reaction process, the reaction rate is in the range of $\leq 10^{12}$ s^{-1}. For the intermolecular (bimolecular) reaction process, the reaction rate depends on the solvent temperature (T) and viscosity ($\leq 10^{10}$ M^{-1} s^{-1}).

In particular, triplet-related processes are a major focus in the context of cyclometalated Ir(III) complexes for OLED application, as the maximum internal quantum efficiency for conversion of electric energy to photons can be achieved through phosphorescence.

2.2. General photophysics in the cyclometalated Ir(III) complex

2.2.1. Transitions from ground to excited states. It is generally accepted that photoexcitation induces transitions from S_0 to the singlet ligand centred state (^{1}LC) and singlet metal-to-ligand charge transfer (^{1}MLCT) state. In addition, triplet MLCT (^{3}MLCT) and LC (^{3}LC) transitions occur *via* Ir-induced strong spin–orbit coupling (SOC), yielding four electronic states: ^{1}LC, ^{1}MLCT, ^{3}MLCT, and ^{3}LC.

As an example, Fig. 2 shows the absorption spectrum of the well-known cyclometalated homoleptic Ir(III) complex, *fac*-tris [2-phenylpyridine]iridium(III), *fac*-Ir(ppy)$_3$, (**1**). The absorption spectrum involves strong ^{1}LC spin-allowed π–π* transitions at <300 nm and spin-allowed d–π* transitions (^{1}MLCT) in the 320–430 nm range. The >435 nm absorptions are attributable to a spin-forbidden ^{3}MLCT transition with very low ε; this is a consequence of the heavy-atom effect yielding a strong SOC.[52] However, it should be noted that the lowest energy state of **1** is a hybrid state with ^{3}MLCT and ^{3}LC characteristics (*vide infra*).

These assignments for the transitions of **1** are supported by theoretical calculations.[53–55] According to those calculations, the molecular orbitals mainly participating in generation of the lowest triplet state are from the highest occupied molecular orbital (HOMO) to the lowest unoccupied molecular orbital (LUMO). As shown in Fig. 2b, the HOMO is delocalised over the Ir t_{2g} orbital and the π orbitals of the phenyl ring in the 2-ppy ligand, whereas the LUMO exclusively involves the π* orbitals of the pyridine ring in the 2-ppy. Therefore, one of the causes of the $S_0 \rightarrow T_1$ transition is charge transfer from the 5d Ir metal orbital to the ppy ligands. Further studies involving time-dependent density functional theory (TD-DFT) calculations have indicated that the lowest triplet state is in a hybrid form of the MLCT and LC transition states.[56,57] In the triplet manifold, the dominant LC state may be lowest. This is because the singlet–triplet splitting from the electron-exchange interaction is much smaller for MLCT than LC π–π*,

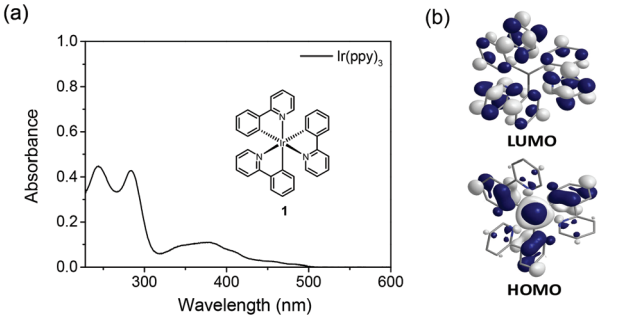

Fig. 2 (a) Absorption spectrum in 10 μM solution of dichloromethane (inset: chemical structure) and (b) orbital contributions of HOMO and LUMO of **1**.

as the orbitals in the MLCT excited state have greater spatial extension. The optimised structure of the lowest triplet energy state indicates broken C_3 symmetry and excitation localised on a single ligand, supporting hybridisation in the triplet excited states. More detailed analysis based on multi-configurational self-consistent field orbitals and second-order configurational interactions have been performed to study the different radiative and NR processes of *fac*-**1** and *mer*-**1**.[58] Heteropletic[59,60] and bis-tridentate[61] Ir(III) complexes have also yielded similar calculation results.

2.2.2. Radiative decay processes from triplet state. As mentioned above, photoexcitation generates the LC and MLCT transition states. IC occurs from the higher ^{1}LC state to the lower ^{1}MLCT state with a time constant exceeding 100 fs.[62] Subsequently, the ^{1}MLCT state undergoes ultrafast (<100 fs) ISC to the ^{3}MLCT state as a result of the Ir-induced strong SOC, followed by vibrational relaxation to the respective lowest-lying vibrational state in less than 700 fs.[63–67]

Yersin *et al.* investigated the detailed properties of the emitting triplet state of **1**, including the corresponding radiative and NR transitions.[52,66] The lowest triplet state can be divided into three substates: **I**, **II**, and **III**. For most organometallic complexes containing transition metal ions, the transition between the lowest substate **I** and S_0 is forbidden, but the other transitions from **II** and **III** to S_0 are permitted.[68–71] The same results were found for **1**.[66] Indeed, three emissive triplet substates, **I–III**, of **1** in tetrahydrofuran (THF) solution were identified from the temperature-dependent emission spectra (1.2 K $\leq T \leq$ 300 K) and classified as substates of a ^{3}MLCT state. Through further combined analysis with application of high magnetic fields, the energy differences between the substates were successfully estimated, *i.e.*, $\Delta E_{\mathbf{II-I}}$ = 13.5 cm^{-1} and $\Delta E_{\mathbf{III-I}}$ = 83.5 cm^{-1}, as depicted in Fig. 3. This relatively large total zero-field splitting (ZFS) indicates that the lowest triplet state of **1** is a ^{3}MLCT state. The same assignments were concluded from theoretical calculations.[53,56,72]

Heteroleptic Ir(III) complexes possess more complex photophysical processes than those of a homolectic system, because the presence of the ancillary ligand (L′) induces additional

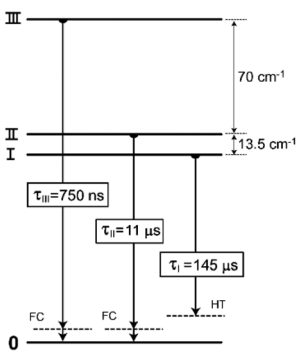

Fig. 3 Energy levels for three lowest triplet substates, I, II, and III, and decay times of **1**. Adapted with permission from ref. 66. Copyright 2003, Elsevier.

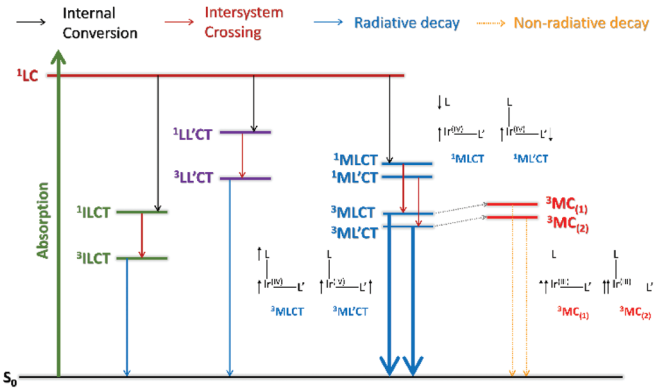

Fig. 4 Main decay processes from excited state of heteroletpic Ir(III) complex system.

transitions such as L′C and ML′CT. This is in addition to the ligand-to-ligand charge transfer (LL′CT) transition that occurs between a main ligand and ancillary ligand, as shown in Fig. 4.

The most well-known blue-emissive heteroleptic Ir(III) is likely a bis[2-(4,6-difluorophenyl)pyridinato-C^2,N](picolinato) iridium(III), commonly known as FIrpic (**2**).[73] Fig. 5 shows typical emission spectra of **2** at RT and 77 K. The RT emission spectrum exhibits blue phosphorescence peaks at 471 and 495 nm with fine vibronic structure, which are virtually independent of the solvent polarity. These observations indicate that the emitting lowest triplet state has a predominantly ^{3}LC character with a minor ^{3}MLCT contribution. Thus, if the cyclometalated Ir(III) complex emission has a non-vibronic structure and the emission changes depending on the solvent polarity, the lowest triplet state has a predominantly ^{3}MLCT character. At low temperature (77 K), the emission spectrum of **2** shows narrower and highly structured emission bands at 461 and 495 nm, indicating that the ^{3}LC character is increased at this temperature. A small thermally induced Stokes shift (ΔE_S) with of 10 nm also indicates that the nature of the lowest triplet state in **2** is based on the ^{3}LC state. In general, small and large ΔE_S indicate ^{3}LC and ^{3}MLCT excited states, respectively.[74–76] The PLQY of **2** in dilute solution was initially reported to be approximately 0.6. Note, however, that this value was later corrected to higher values of >0.90.[77–79] Accordingly, the radiative- and NR constants of **2** were estimated to be $k_r = 5 \times 10^5$ s^{-1} and $k_{nr} = 0.5 \times 10^5$ s^{-1}, respectively.

2.2.3. Non-radiative (NR) decay processes from triplet state. After the T_1 state is generated, not only the radiative decay process with rate of k_r, but also multiple NR processes with rates of k_{nr}, can appear; these processes then compete with each other. Depending on the presence of a temperature effect, these decay processes can be divided into two types: temperature-independent and -dependent.

Temperature-independent decay processes occur *via* direct crossing between the two potential energy surfaces of the triplet and ground states. These are vibronic-coupled NR decay process, as studied in detail by Samuel *et al.*[80,81] Those

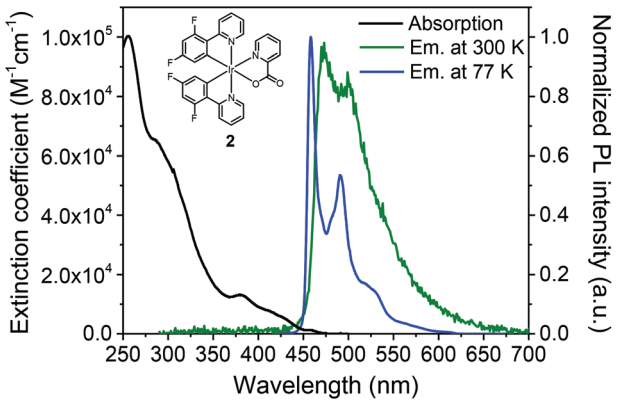

Fig. 5 Absorption and PL spectra of **2** in dichlormethane solution at RT and 77 K (inset: chemical structure of **2**).

researchers suggested that stronger vibrational coupling yields an increased NR decay rate and decreased PLQY. They estimated the vibrational coupling values using the Huang–Rhys factor, S_M, which roughly quantifies the structural distortion (ΔQ) of the excited state relative to the ground state.[82,83] If $S_M = 0$, the geometries of the excited and ground states should be identical, and only a sharp peak corresponding to the 0–0 transition should be observed. With increased ΔQ and, hence, appearance of the 0–1 transition, the S_M value can be estimated using the intensity ratios of the 0–0 and 0–1 vibrational peaks: $S_M = (I_{0-1}/I_{0-0})$. Thus, higher S_M indicates increased vibrational coupling between the potential surfaces of the triplet excited state and the ground state; this yields lower PLQY as the transition probability is increased with increasing overlap between the initial and final states.

Samuel *et al.* also found that the experimental phosphorescence lifetime (τ_P) value of **4** (Fig. 6) in 2-methyl-tetrahydrofuran (2-MeTHF) increases from 0.9 μs at 300 K to 2.2 μs at 200 K and to 3.2 μs at 77 K.[81] An Arrhenius plot showing the temperature-dependence of τ_P gives activation energy of 0.27 eV (2178 cm^{-1}). In the case of **5**, τ_P changes from 0.15 μs at 290 K to 3 μs at 200 K, but is constant (3 μs) at ≤200 K. The temperature-dependence of τ_P gives an activation energy of

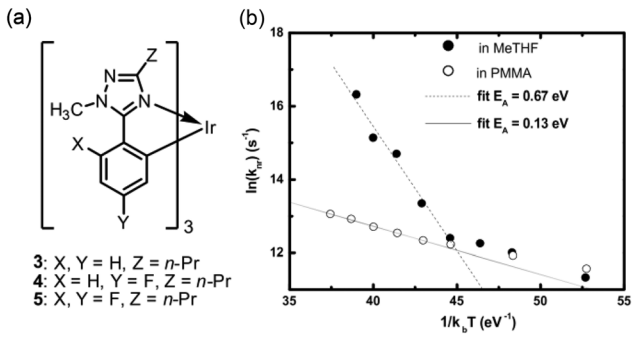

Fig. 6 (a) Chemical structures of **3–5** and (b) Arrhenius (activation energy) plot of **5** dissolved in 2-MeTHF or solid PMMA host. Adapted with permission from ref. 81. Copyright 2008, Elsevier.

0.67 eV (5404 cm^{-1}). On polymethyl methacrylate (PMMA) solid films, the emission decays of **3–5** (Fig. 6) reveal bi-exponential behaviour. The longer component for **5** increases from 1.35 μs at 310 K to 3.7 μs at 77 K, and the temperature dependence of τ_P gives an activation energy of 0.13 eV (1049 cm^{-1}); this is much smaller than that for the homogeneous solution in 2-MeTHF, as shown in Fig. 6. As the activation energies differ considerably between homogeneous solutions and solid films, they suggested that a vibronic-coupled NR decay mechanism could play an important role in lowering the PLQY. Such NR decay processes can be suppressed by employing rigid ligand frameworks.

We next consider, temperature-dependent NR decay processes, which occur for crossing from the emissive state to an upper non-emissive ^{3}MC excited state. As the non-emissive ^{3}MC states of cyclometalated Ir(III) complexes are high-energy, green and red phosphorescent Ir(III) complexes cannot access this state at RT. However, the upper-lying ^{3}MLCT states of blue phosphorescent Ir(III) complexes can easily access this non-emissive ^{3}MC state. In particular, Thompson *et al.* reported the generation of the ^{3}MC state in blue phosphorescent Ir(III) complexes, **6–12**.[84] The temperature-dependences of τ_P in 2-MeTHF reveal two different lower- and higher-temperature regions. These can be analysed according to the Boltzmann model eqn (1):

$$\tau_p = \frac{1}{k_{obs}} = \frac{\left\{1 + \exp\left(\frac{-E_1}{k_B T}\right) + \exp\left(\frac{-E_2}{k_B T}\right)\right\}}{\left\{k_0 + k_1 \exp\left(\frac{-E_1}{k_B T}\right) + k_2 \exp\left(\frac{-E_2}{k_B T}\right)\right\}} \quad (1)$$

where, k_0 is the decay rate from the lowest-energy triplet substate (T_I), k_1 and k_2 are pre-exponential factors (decay rate constants), E_1 and E_2 are the activation energies for NR decay, k_B is the Boltzmann constant, and T is temperature in kelvin. In the lower-temperature region, $k_1 = 10^5$–10^6 s^{-1} and E_1 = 40–120 cm^{-1} were obtained; the latter corresponds to the ZFS energies between substates **I** and **III**. The NR decay at low temperatures proceeds from the non-emissive substate **III** populated from the emissive substate **I**. In the higher-temperature region, E_2 values of 4700 ± 100 (**6** and **7**), 3400 ± 100 (**8** and **9**), and 1600 ± 100 cm^{-1} (**10–12**) were obtained, along with k_2 values of 4×10^{14} (**6**), 3.4×10^{13} (**7**), 5×10^{12} (**8**), 6.1×10^{12} (**4**), 1.2×10^{12} (**10**), 2.6×10^{11} (**11**), and 3.7×10^9 s^{-1} (**12**). The NR decay in the high-temperature region was attributed to crossing from the emissive lowest triplet state to the non-emissive ^{3}MC state. The argument for this mechanism is supported by (E_{0-0} + E_2) = 25 680–27 370 cm^{-1} for **6–11**, respectively (corresponding to 74–76 kcal mol^{-1}), which are close to the dissociation energies of Ir–ligand bonds. The large k_2 values, which are associated with high-frequency vibrations accompanied by bond breaking, also support this interpretation. Based on the 'Energy-Gap Law', the k_{nr} value for vibration-coupled deactivation has been estimated as 4×10^3 s^{-1}, sufficiently low for a minor impact of vibration-coupled decay on the net NR decay. Accordingly, the authors concluded that NR decay rates can be decreased and PLQY can be

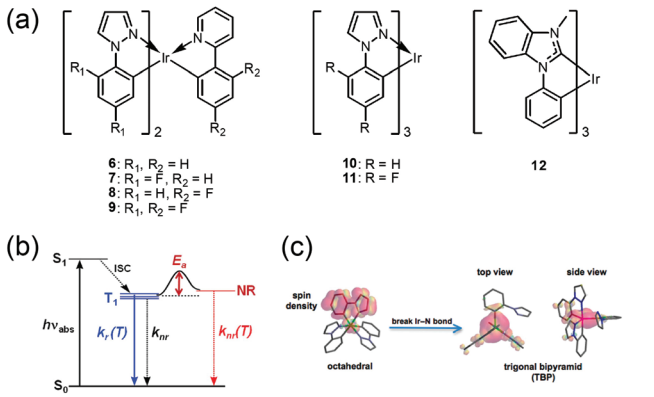

Fig. 7 (a) Chemical structures of **6**–**12**. (b) Three types of decay process from T_1 state to the ground state: temperature-dependent radiative process, $k_r(T)$, or one of two NR decay processes. (c) Changes in chemical structures and spin density surfaces calculated for triplet states of six- and five-coordinated forms of **10**. Adapted with permission from ref. 84. Copyright 2009, American Chemical Society.

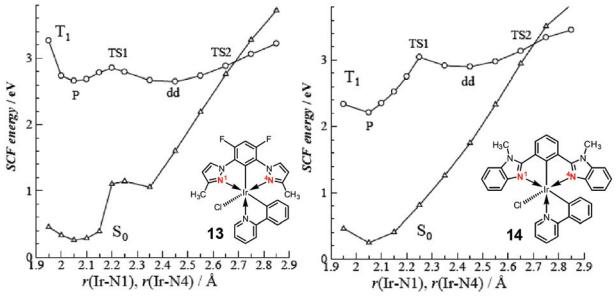

Fig. 8 Potential–energy curves involving thermal deactivation of phosphorescent state (P) calculated as function of bond length Ir–N(1) (Ir–N(4)) for **13** and **14**. Adapted with permission from ref. 86. Copyright 2008, American Chemical Society.

improved by increasing the energy separation between the emissive and non-emissive states. In addition, on the basis of a DFT calculation for **10**, they propose a change from the 6-coordinated lowest triplet state to the ^{3}MC state with a 5-coordinated trigonal bipyramid structure accompanied by rupturing of one Ir–N bond, as shown in Fig. 7. Later, structural change in the excited state is supported by theoretical calculations, which showed a lengthened Ir–N bond up to 2.70 Å in the ^{3}MC state due to the strong σ-antibonding interactions between the metal and the N atom in the ppy ligand.[85]

Haga *et al.* reported a similar phenomenon in Ir(III) complexes with tridentate pyrazolyl ligands, **13** and **14**.[86] The intense absorptions at 320–400 nm and weak bands at >410 nm were attributed to the ^{1}MLCT transition and ^{3}LC mixed with ^{3}MLCT transitions, respectively. In those complexes, the emission spectra at 77 K are highly structured, with the 0–0 vibration band being highest; this is characteristic of emission from a ^{3}LC-dominated state with a minor ^{3}MLCT contribution. The emission behaviour is highly temperature-dependent, as revealed by the shift from considerably short lifetimes (0.18–140 ns) at 298 K to much longer lifetimes (3.9–13.1 μs) at 77 K. The temperature dependence of τ_p for **13** at 90–300 K reveal biphasic behaviour, which was analysed based on the following bi-exponential eqn (2):

$$k_d(T) = A_1 \exp\left(\frac{-E_1}{k_B T}\right) + A_2 \exp\left(\frac{-E_2}{k_B T}\right) \quad (2)$$

where $k_d(T)$ is the temperature-dependent decay rate, and A_1 and A_2 are pre-exponential frequency factors. Data fitting gave $A_1 = 2.3 \times 10^{13}$ s^{-1}, $E_1 = 1720$ cm^{-1}, $A_2 = 3.5 \times 10^5$ s^{-1}, and $E_2 = 27$ cm^{-1}. The values of A_1 and E_1 are very similar to those reported for $[Ru(terpyridine)_3]^{2+}$ (2.3×10^{13} s^{-1} and 1680 cm^{-1}), which were assigned as the parameters for crossing from ^{3}MLCT to ^{3}MC.[87] The much lower E_2 value was attributed to the ZFS. Furthermore, the low A_1 was discussed in terms of the non-adiabatic transition from the triplet state to the ground state with unfavourable vibrational function overlapping. The excited-state potential surfaces for the non-emissive **13** and highly emissive **14** were compared at the unrestricted DFT level; the results are depicted in Fig. 8. In the case of **13**, the phosphorescent state (P) and non-emissive ^{3}MC states are similar in energy and separated by a low barrier (P → d–d state, TS1, 0.2 eV). In the case of **14**, however, the ^{3}MC minimum is located at a potential that is 0.7 eV higher than P. Hence, TS1 and TS2 (d–d state → ground state) are substantially enlarged, such that they eventually inhibit crossing to the S_0 surface *via* ^{3}MC at RT. The TS1 and TS2 calculated for **13** were 1600 and 1800 cm^{-1}, respectively, very similar to the experimental value of E_1 (1720 cm^{-1}). Surface crossing from P to ^{3}MC requires movement of the excited electron in the π* of the ppy ligand to the d–σ* orbital, a transition forbidden by the orbital orthogonality for the octahedral structure. To allow crossing from P to ^{3}MC state, orbital mixing in TS1 is assumed to occur through twisting of the pyrazolyl rings of **13**. Therefore, retardation of the ^{3}MC state generation would be beneficial as regards increased efficiency for cyclometalated Ir(III) complexes. Available photophysical- and electrochemical data of **1**–**14** with their device performances are summarised in Table 1. In the following, reported strategies for tuning the emission colours of cyclometalated Ir(III) complexes to higher energies and for enhancing their efficiencies are summarised.

3. Design of blue-emissive Ir(III) complex

3.1. Introducing F atom(s) to cyclometalating ligand

3.1.1. Homoleptic complexes. The most common strategy for achieving blue-shifted emission of cyclometalated Ir(III) complexes may be introduction of electron-withdrawing groups (EWGs) to the phenyl ring of a cyclometalated ligand. Computational investigation of **1** revealed that the HOMO is mainly localised at the Ir d-orbital and phenyl moiety, and the LUMO is localised at the pyridyl moiety.[55] Therefore, introducing EWGs to the phenyl ring allows stabilisation of the

Table 1 Available photophysical- and electrochemical data of **1–14** with their device performances

	Photophysical properties						Device performances			
	λ_{em} (nm)	τ_{em} (μs)	PLQY	k_r (s^{-1})	k_{nr} (s^{-1})	Oxidation (V)	EL (λ_{max}, nm)	CIE (x, y)	EQE_{max} (%)	Ref.
1	510	1.9	0.40	2.1×10^5	3.2×10^5	0.31	—	—	—	9
	—	—	—	—	—	—	518	(0.30, 0.63)	14.3	160
	514	—	—	—	—	—	510	(0.28, 0.63)	5.7	88
2	471, 495	1.74	0.94	5.5×10^5	0.3×10^5	—	—	(0.15, 0.36)	5.1	174
3	449, 479	1.08	0.66	6.1×10^5	3.1×10^5	0.28	—	—	—	80 and 96
4	428, 456	1.25	0.27	2.2×10^5	5.8×10^5	0.50	—	—	—	80 and 96
5	425, 450	0.15	0.03	2.0×10^5	6.5×10^6	0.72	—	—	—	80 and 96
6	500	1.7	0.95	5.6×10^5	0.3×10^5	—	—	—	—	84
7	475	2.6	0.93	3.6×10^5	0.3×10^5	—	—	—	—	84
8	500	1.2	0.55	4.6×10^5	3.8×10^5	—	—	—	—	84
9	457	1.3	0.60	4.6×10^5	3.1×10^5	—	—	—	—	84
10	412[a]	0.002	<0.01	—	—	—	—	—	—	84
11	388[a]	0.007	<0.01	—	—	—	—	—	—	84
12	382	1.1	0.37	1.1×10^5	3.4×10^5	—	—	—	—	84
13	456[a]	0.0002	<0.001	—	—	0.75	—	—	—	86
14	555	1.78	0.78	4.4×10^5	1.2×10^5	0.42	—	—	—	86

[a] Measured at 77 K.

HOMO energy level. Furthermore, decoration of the pyridyl unit with an electron-donating group can heighten the LUMO energy level. For example, Thompson *et al.* reported that introduction of F atoms at positions 4- and 6- on the **1**, with the resultant complex being named *fac*-Ir(dfppy)$_3$ (**15**, Fig. 9), significantly shifts the emission from 510 to 468 nm, with similar PLQY (0.43) and emission lifetime (τ_{em} = 1.6 μs).[9] Those researchers also reported that the *mer*-isomers can undergo thermal conversion to *fac*-isomers, as the former and latter are kinetically and thermodynamically favoured products, respectively.

In 2006, De Cola *et al.* explored the number of F atoms in the same molecular architecture.[89] When one more F atom is substituted at the 3-position of the phenyl ring, (**16**, Fig. 9), the emission shows a hypsochromic shift to 459 nm. Interestingly, however, the emission of the tetra-fluorinated complex (**17**, Fig. 9), shifts to lower energy at 468 nm. De Cola *et al.* suggested that the lower emission energy of **17** is due to the more positive reduction potentials caused by the presence of more F atoms. Note also that these two complexes have different emission quantum yields (0.30 and 0.53 for **16** and **17**, respectively) and τ_{em} at RT (1600 and 2300 ns for **16** and **17**, respectively). The highest EQE value of 5.5% was observed for an electroluminescent device containing **17**. Those authors also observed different stabilities for devices fabricated with the *fac*- and *mer*-isomers. That is, the latter exhibited fast spectral changes in emission from the blue to green region of the spectrum.

Further theoretical studies, performed by Tian *et al.* in 2011 revealed that the differences between **16** and **17** are due to the

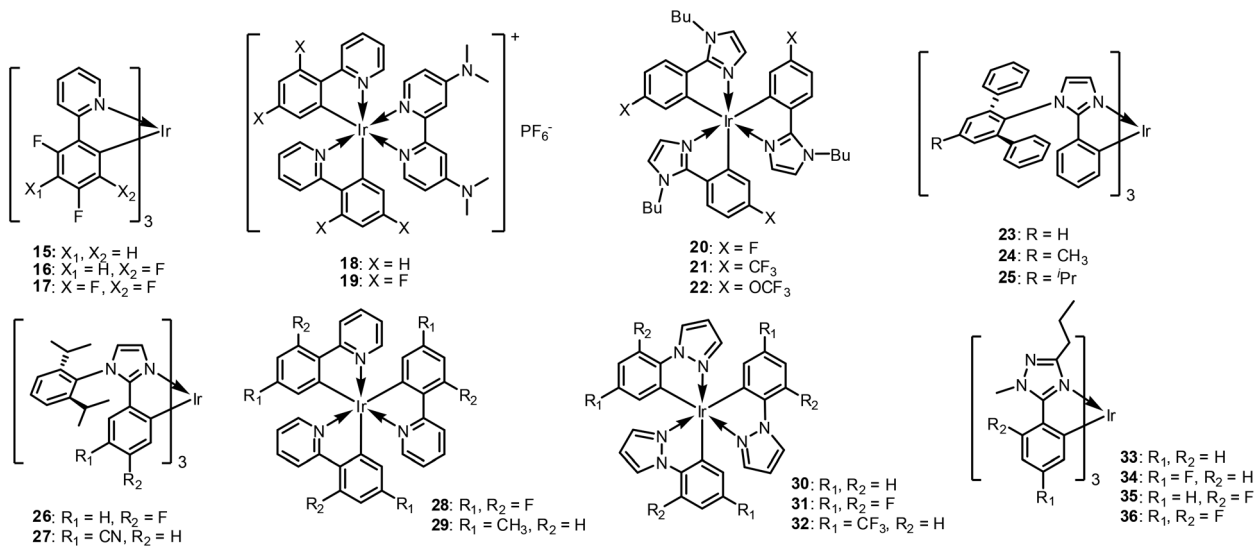

Fig. 9 Chemical structures of F-containing blue-emissive homoleptic Ir(III) complexes, **15–36**.

different transition dipole moments.[90] The same effects were also observed for cationic Ir(III) complexes. De Angelis *et al.* reported a combined experimental and theoretical study comparing **18** (a dfppy-based complex) and **19** (a ppy-based complex, see Fig. 9).[91] Those authors controlled the phosphorescent emission wavelength and improved the quantum yields by modulating the electronic structures of the cyclometalated Ir(III) complexes through F functionalisation. The F-functionalised **19** showed blue-shifted emission at 463 nm with a higher PLQY (0.85) than **18** (λ_{max} = 491 nm, PLQY = 0.80) in acetonitrile solution. This was related to a dramatic decrease in the NR deactivation rate constant, in agreement with the 'Energy-Gap Law'. The τ_{em} values were also found to increase from **18** (2.4 μs) to **19** (4.1 μs), yielding an overall reduction in the k_r; this suggests increasing π–π* character in the emitting excited states. DFT and TD-DFT calculations with solvent effects were conducted to characterise the lowest triplet excited states and revealed that the extensive mixing of the ^{3}MLCT and π–π* contributions agrees with the τ_{em} increment for **19** compared to **18**.

Other modifications were made by replacing phenyl pyridine ligands with phenyl heterocyclic ring systems, such as imidazole, pyrazole, and triazole. Note that imidazole-based homoleptic Ir(III) complexes have been used as blue dopants because the imidazole group can heighten the LUMO energy level, thereby enlarging the energy gap and increasing the T_1 energy level. Kitamura *et al.* reported homoleptic and heteroleptic Ir(III) tirs(phenylimidazolinate) complexes.[92] Upon replacement of the pyridyl ring with the imidazolyl ring, the LUMO mainly populates the phenyl ring; this is quite different from the LUMOs of ppy-based Ir(III) complexes. Accordingly, substitution of an F atom into the phenyl ring (**20**, Fig. 9) yields the most blue-shifted emission of 453 nm at RT (PLQY = 0.60), with a value of 446 nm at 77 K. In this case, π-electron-donating substituents can induce a blue-shift of the emission spectra. They fabricated an OLED device using **22**, which exhibited efficient luminescence compared with a **1**-based device. The two devices showed similar emission colours, but the emission luminance of the former was smaller (L_{max} = 889 cd m^{-2} at 15 V compared to L_{max} = 3490 cd m^{-2} at 13 V), because of inefficient carrier injection into the emitting layer.

Kang *et al.* also studied imidazole-based Ir(III) complexes, but with a bulky terphenyl unit on the N atom of the imidazoyl ring, (**23–25**, Fig. 9).[93] Those researchers concluded that a terphenyl ligand without alkyl chains (**23**) is advantageous in terms of lifetime, whereas the terphenyl with alkyl chains (**24**, **25**) is efficient in terms of PLQY. When employed in OLED devices, the EQEs of **24** and **25** were 21.1% and 21.3%, respectively, which were higher than that of **23** (19.2%). The authors explained that the high PLQYs of **24** and **25** assisted the triplet emission of the blue devices by effectively harvesting triplet excitons.

In 2018, Lee *et al.* reported diisopropylphenyl-functionalised phenylimidazole-based Ir(III) complexes (rather than a terphenyl group) (**26** and **27**, Fig. 9), which showed more blue-shifted emission at 454 nm.[94] Even though the diisopropylphenyl group has lesser bulkiness than the terphenyl ring, this group still efficiently limits intermolecular aggregation and prevents the different self-quenching processes. Substitution of CN at position-5 (**27**), was found to significantly affect the device lifetime; a longer device lifetime exceeding 550 h at 200 cd m^{-2} was obtained, with EQE_{max} = 17.6% and CIE (0.15, 0.28).

Pyrazole-attached Ir(III) complexes were also investigated. For example, Thompson *et al.* reported that the MLCT transitions of the pyrazolyl-based complexes, **30–32** (Fig. 9) are hypsochromically shifted relative to pyridyl-based complexes (**1**, **28**, and **29**), due to the higher triplet energy of phenylpyrazole (3.28 eV) compared to ppy (2.88 eV).[9] F substitution effectively shifts the emission further to the blue region, up to 21 nm. Notably, phosphorescence of **31** was observed at 390 nm, which has very rarely been reported to date. However, these homoleptic pyrazolyl-based complexes are not emissive at the RT. Therefore, pyrazolyl-based ligands tend to be used in heteroleptic rather than homoleptic systems (*vide infra*).

Samuel *et al.* previously reported a series of phenyl triazole-type Ir(III) complexes.[80] As triazole has a higher LUMO energy than pyridine,[95] replacement of the pyridyl moiety with a triazolyl ring was expected to shift the emission further to the blue region than that of the corresponding ppy-based Ir(III) complex. As expected, **6** has λ_{max} at 449 nm, which is significantly blue shifted compared to that of **1** (λ_{max} = 510 nm). Ir(III) complexes with F atom(s) **6–8** show hypsochromically shifted emissions relative to non-F-based complexes, by up to 425 nm. However, the PLQYs decrease with increased F atoms. This is because of the increased ligand triplet energy in the emissive energy state, which decreases the material radiative decay rate through vibronic-coupled NR decay, as explained in the previous section.

Powell *et al.* theoretically studied the effects of fluorination on the role of metal–ligand bond fission in the NR decay of excited states in cylcometalated Ir(III) complexes.[26,96] The calculated activation barrier to the ^{3}MC state shows a clear correlation with the experimentally obtained NR decay rate for a series of Ir(III) complexes. As ^{3}MC state formation requires breaking of an Ir–N bond, Powell *et al.* compared Ir–N bond distances in the ^{3}MC states of cylcometalated Ir(III) complexes. For **33** and **34** (Fig. 9), the Ir–N bond length changes in the ^{3}MC state relative to the ground-state structure are much smaller than those of **35** and **36** (Fig. 9). Accordingly, the activation barrier to the ^{3}MC state is lower for **35** and **36**, which yields low PLQY.

Samuel *et al.* extended their work to dendronised triazole-based Ir(III) complexes, to attain a solution-processable material.[97–99] F-Attached dendrimers **38–40** (Fig. 10) show phosphorescence emissions at approximately 441 nm; however, these materials are unsuitable for device applications because of their low triplet energy and vibrational quenching, which yield luminescence quenching or low thermal properties.[97,98] To solve this problem, dendrons were later modified to have a twisted geometry and successfully utilised in a blue PH-OLED device.[99] Dendrimer **41** shown in Fig. 10 is

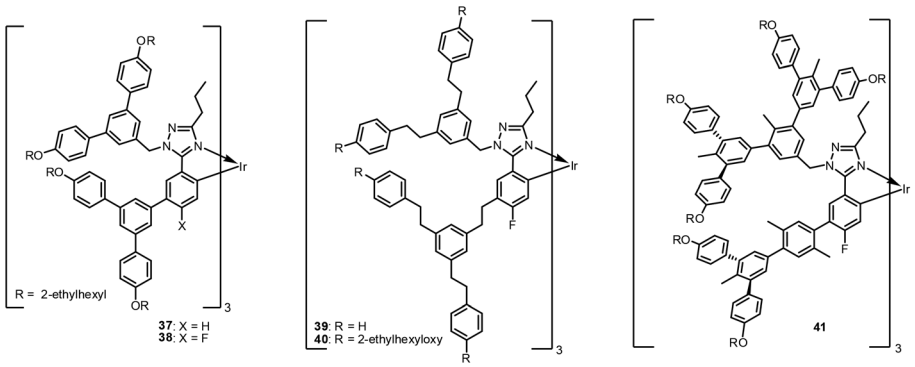

Fig. 10 Structures of dendritic blue emissive Ir(III) complexes, **37–42**.

highly emissive, with PLQY = 0.94 and 0.6, and τ_{em} of 3.6 and 2.8 μs, in solution and neat film, respectively. Its high emissivity is attributed to the dendron rigidifying effect, which reduces the geometry change in the excited state. Using **41**, Samuel *et al.* fabricated a preliminary OLED device and showed EQE_{max} of 3.9% with CIE coordinates of (0.16, 0.17). Dendritic approaches are still being investigated, especially for solution-processed phosphorescent OLEDs.[100–106] Available photophysical- and electrochemical data of **15–41** with their device performances are summarised in Table 2.

3.1.2. Heteroleptic complexes. Based on the same strategy, heteroleptic systems have also been developed. For example, **2**, which is a heteroleptic Ir(III) complex having a cyclometalated 4,6-difluorophenyl pyridine (dfppy) ligand as the main ligand and a picolinate ligand as an ancillary ligand, has been widely utilised as a blue-emissive heteroleptic Ir(III) complex.[10,105] Indeed, **2** may be the most widely used blue emitter because of its good device performance, simple molecular structure, and ease of synthesis. However, **2** is not authentic blue but, rather, greenish-blue in both energy (λ_{max} = 468 nm) and colour. It has a CIE of (0.17, 0.34), which corresponds to sky blue,[105] far from that required for a full-colour display. Thus, many refinements towards development of a deeper-blue-emissive cyclometalated Ir(III) complex have been implemented, by replacing the picolinate ligand with other ancillary ligands.

Thompson *et al.* reported photophysical and electrochemical properties of nineteen cyclometalated Ir(III) complexes with various ancillary ligands and three types of main ligand (dfppy, ppy, and terpyridine (tpy)).[106] The ancillary ligands were chosen to be 'non-chromophoric', so as to drive the excited-state properties dominated by the main ligands and Ir. For this approach, the ^{3}LC state energy was expected to be relatively constant for all complexes, whereas the ^{1}MLCT state energies could be altered by varying the ancillary ligand. As expected, the F-substituted main ligand (dfppy) showed a blue-shifted emission relative to the tpy-based Ir(III) complex. The effects of the ancillary ligands on the excited-state properties of the cyclometalated Ir(III) complexes were independent of the choice of main ligand. That is, the cyclometalated Ir(III) complexes with the same ancillary ligands but different main ligands exhibited different k_r values. Thompson *et al.* explained that the degree of ^{1}MLCT character mixed into the T_1 state decreases when the Ir(III) complex has a deeper HOMO energy level. This yields an increased energy gap between the singlet and triplet energies and consequently, lowers the k_r values.

De Cola *et al.* studied triazole-based ancillary ligand systems, **42–48**, as described in Fig. 11.[107] Those researchers designed ppy main ligands while varying the phenyl-ring substitution positions at 4/6 or 5 with different substituents, *i.e.*, H, F, and CF_3. The ancillary ligands were based on phenyltriazole with substituent variations at the triazole ring positions. They performed a detailed theoretical analysis of the effects of the substituents in the main ligand to study the emissive state properties. Calculation results showed that the substituents not only affect the emission energy but, also, change the ordering of the lowest excited triplet states. The same group reported a series of heteroleptic Ir(III) complexes, **45**, **48**, and **49–54** (Fig. 11), in which the 1,2,4-triazole ancillary ligands are varied with different substituents while the main ligand is fixed as dfppy.[108] By increasing the electron-withdrawing ability, the HOMO energy level is lowered, and consequently, the HOMO–LUMO gap is widened. This yields blue-shifted emission with narrower full width at half maximum. In this series, complexes **51** and **52** exhibit lower PLQY, which may be due to the torsional angle between the phenyl and triazole rings arising from F atoms in the *ortho* position. In these cases, the lowest MLCT states are shifted from the pyridyl-triazole to the ppy. Two preliminary devices were constructed using **49** and **51**, with both exhibiting EQEs exceeding 7% together with a blue colour ($CIE_{x,y}$ = 0.17, 0.27). De Cola *et al.*'s work was extended to 1,2,3-triazole-based Ir(III) complexes, **55–57** (Fig. 11).[109] The emission spectra in the solution for 1,2,3-triazole-based complexes are slightly blue-shifted with respect to their analogous complexes with 1,2,4-triazole moieties, **45**, **48**, and **49–54**, having enhanced colour purity to blue.

Bryce *et al.* introduced F-substituted 2,3′-bipyridine derivatives rather than ppy derivatives as the main ligand, to lower the HOMO level and develop efficient deep-blue phosphors, *i.e.*, **58** and **59** (Fig. 11).[110] Both of these complexes show intense blue phosphorescence emission at 437 and 435 nm,

Table 2 Available photophysical- and electrochemical data of **15–41** with their device performances

	Photophysical properties						Device performances			
	λ_{em} (nm)	τ_{em} (μs)	PLQY	k_r (s^{-1})	k_{nr} (s^{-1})	Oxidation (V)	EL (λ_{max}, nm)	CIE (x, y)	EQE_{max} (%)	Ref.
15	468	1.6	0.43	2.7×10^5	3.6×10^5	0.78	—	—	—	9
	495	—	0.06	—	—	—	—	(0.27, 0.38)	0.6	88
16	459, 486	0.1	0.03	1.9×10^5	4.4×10^5	—	—	—	—	89
17	468, 497	0.1	0.03	2.3×10^5	2.0×10^5	—	478, 511	—	3.2	89
18	491, 520	2.4	0.80	3.3×10^5	0.8×10^5	0.72	—	—	—	91
19	463, 493	4.1	0.85	2.1×10^5	0.4×10^5	1.00	—	—	—	91
20	453, 482	3.4	0.60	1.7×10^5	1.2×10^5	—	—	—	—	92
21	486, 518	2.8	0.40	1.4×10^5	2.1×10^5	—	—	—	—	92
22	461, 492	3.3	0.53	1.6×10^5	1.4×10^5	—	464, 494	(0.23, 0.35)	—	92
23	463, 487	—	0.38	—	—	—	—	(0.17, 0.30)	19.2	93
24	459, 487	—	0.45	—	—	—	—	(0.17, 0.28)	21.1	93
25	462, 487	—	0.50	—	—	—	—	(0.17, 0.29)	21.3	93
26	454, 484	1.1	0.87	7.9×10^5	1.2×10^5	—	455, 484	(0.17, 0.30)	18.9	94
27	462, 494	1.8	0.99	5.5×10^5	0.5×10^4	—	462, 494	(0.15, 0.28)	22.5	94
28	468	1.6	0.05	2.7×10^5	3.6×10^5	0.78	—	—	—	9
29	510	2.0	0.50	2.5×10^5	2.5×10^5	0.30	—	—	—	9
30	414[a]	14[a]	—	—	—	0.39	—	—	—	9
31	390[a]	27[a]	—	—	—	0.80	—	—	—	9
32	428	0.05	—	—	—	0.73	—	—	—	9
33	449	1.08	0.66	6.1×10^5	3.1×10^5	0.28	—	—	—	96
34	443	0.15	0.06	4.0×10^5	6.3×10^5	0.50	—	—	—	96
35	428	1.25	0.27	2.2×10^5	5.8×10^6	0.50	—	—	—	96
36	425	0.15	0.03	2.0×10^5	6.5×10^6	0.72	—	—	—	96
37	468, 495	2.8	0.76	2.7×10^5	0.9×10^5	0.31	—	(0.18, 0.35)	7.9	98
38	441, 468	22.0	0.59	0.3×10^5	0.2×10^5	0.53	—	—	—	97 and 99
39	441, 468	1.7	0.46	—	—	0.47	—	—	—	98 and 99
40	441, 470	1.7	0.45	2.7×10^5	3.3×10^5	0.45	—	—	—	98 and 99
41	435, 465	3.6	0.94	2.6×10^5	1.7×10^4	0.61	438, 466	(0.16, 0.16)	3.9	99

[a] Measured at 77 K.

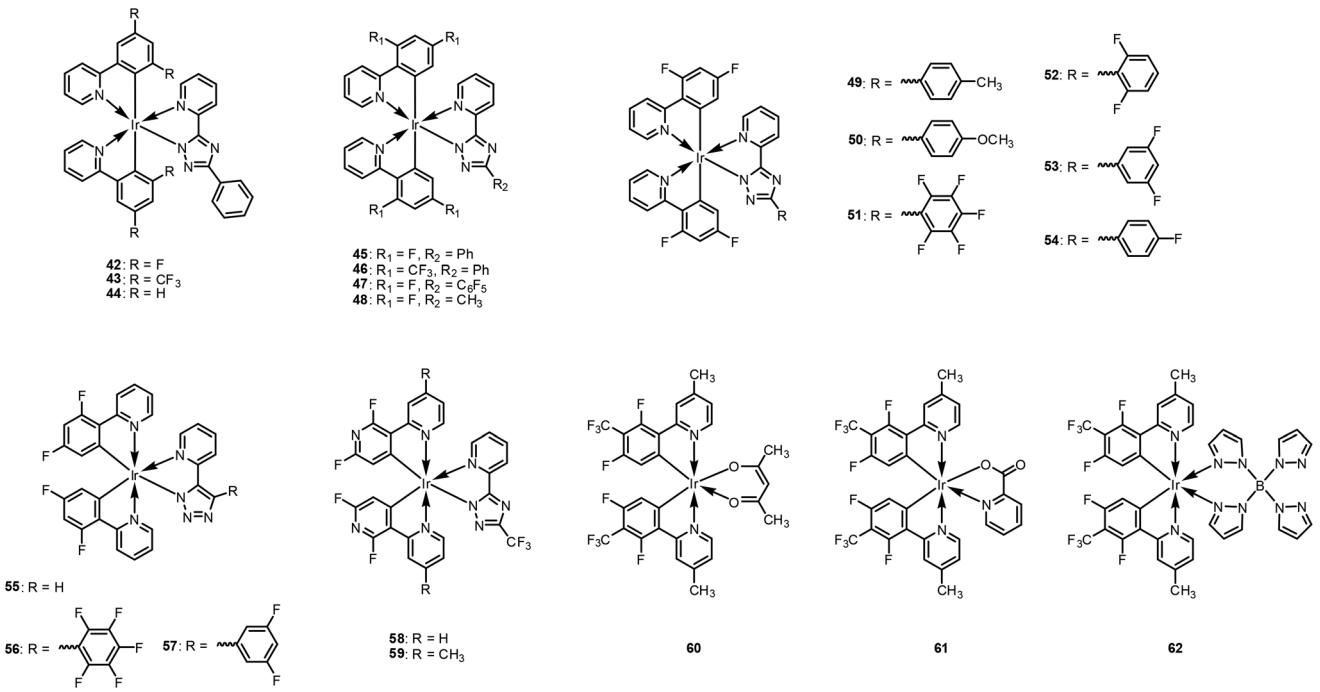

Fig. 11 Chemical structures of heteroleptic Ir(III) complexes, **42–62**.

respectively, with high PLQYs exceeding 0.65. When implemented in OLED devices, the **59**-based device exhibited 13% EQE with a deep blue colour ($CIE_{x,y}$ = 0.16, 0.17).

Recently, our group investigated the role of the ancillary ligand on the emission behaviours.[111] A series of heteroleptic Ir(III) complexes, **60–62**, were prepared, comprised of 2-(2,4-difluoro-3-(trifluoromethyl)phenyl)-4-methylpyridine ($dfCF_3$) as the main ligand and the following different ancillary ligands: acetylacetonate (**60**), picolinate (**61**), and tetrakis-pyrazolyl borate (**62**). The heteroleptic Ir(III) complexes of **60–62** exhibit emission peaks at 470, 455, and 450 nm, respectively, in dichloromethane solution. For **60–62**, the Huang–Rhys factors are estimated to be 0.76, 0.87, and 0.97, respectively, as shown in Fig. 12a. Interestingly, however, the NR rate constants are in the order **60** (4.89×10^5 s^{-1}) > **61** (1.17×10^5 s^{-1}) > **62** (0.28×10^5 s^{-1}). To explain this phenomenon, we measured the temperature-dependent τ_{em} to estimate the activation barrier from the radiative triplet state to NR state, ^{3}MC. The activation barriers were calculated as 46, 61, and >100 meV for **60–62**, respectively. Theoretical quantum chemical calculations were also conducted to support the experimental data. According to these calculations, the activation barrier for **62** (7.9 kcal mol^{-1}) is significantly higher than those of **60** (1.7 kcal mol^{-1}) and **61** (2.9 kcal mol^{-1}), as depicted in Fig. 12b. We suggested that reorganisation to a trigonal bipyramidal geometry may be difficult because of the steric demands of the borate ligand. Further, the bulkiness of the borate ligand may restrict the free rotation of the pyrazolyl group. Thus, the activation barrier to ^{3}MC for **62** is much higher than those of **60** and **61**. Accordingly, a **62**-based blue phosphorescent OLED device exhibited the best performance among the series, with high current and power efficiencies of 32.9 cd A^{-1} and 25.4 lm W^{-1}, respectively. Available photophysical- and electrochemical data of **49–62** with their device performances are summarised in Table 3.

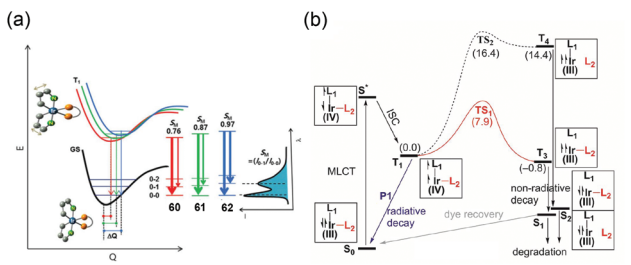

Fig. 12 (a) Energy potential curves with Huang–Rhys factors for **60–62** and (b) reaction profiles for Ir–N bond cleavage to form NR states for **62**. Adapted with permission from ref. 111. Copyright 2009, The Royal Society of Chemistry.

3.1.3. Alternate EWGs. However, limitations regarding the long-term device stability arise for F-substituted cyclometalating ligands. Cleavage of the aromatic C–F bond of **2** during OLED operation, confirmed by electron spray ionisation mass spectrometry, has been reported.[112] The researchers suggested two important degradation mechanisms for **2**: (1) cleavage of an F atom may generate a significant change in the emission wavelength, and (2) the cleavage product may undergo further chemical reactions with other organic materials. Accordingly, other types of electron-withdrawing groups have been utilised to replace the F atom, for example, the cyano,[93,113–115] trifluoromethyl,[116–121] and sulfonyl[122–126] groups.

3.2. Strategies for retarding the NR decay process

As deep-blue-emitting compounds have high-energy T_1 states, the ^{3}MC state, which is a NR state, can be generated using relatively small thermal energies, as described above. Generation of this NR state not only decreases the PLQY, but also promotes electrons into metal–ligand σ* orbitals. The latter induces deformation of the Ir–N bond that limits photostability and causes device efficiency degradation.[127] Therefore, strategies to retarding ^{3}MC state generation for deep-blue emissive cyclometalated Ir(III) complexes are necessary. Note that the modification must only affect the ^{3}MC state and not the frontier orbitals, which are involved in the luminescent T_1 state. The following are some strategies developed for this purpose.

Table 3 Available photophysical- and electrochemical data of **49–62** with their device performances

	Photophysical properties						Device performances			
	λ_{em} (nm)	τ_{em} (μs)	PLQY	k_r (s^{-1})	k_{nr} (s^{-1})	Oxidation (V)	EL (λ_{max}, nm)	CIE (*x*, *y*)	EQE_{max} (%)	Ref.
49	463, 492	0.1	0.03	2.0×10^5	2.8×10^5	0.91	—	—	—	108
50	464, 492	0.1	0.01	1.2×10^5	0.8×10^5	0.91	—	—	—	108
51	458, 487	0.2	0.04	3.0×10^5	1.6×10^6	1.02	461, 490	(0.17, 0.27)	7.4	108
52	460, 490	0.1	0.04	2.7×10^5	1.4×10^6	0.99	—	—	—	108
53	459, 488	0.2	0.04	2.9×10^5	7.1×10^5	0.99	—	—	—	108
54	459, 489	0.1	0.03	2.1×10^5	4.2×10^5	0.97	—	—	—	108
55	460, 489	1.2	0.32	2.6×10^5	5.6×10^5	0.98	495	(0.18, 0.40)	0.4	109
56	457, 487	1.3	0.32	2.3×10^5	5.3×10^5	1.02	—	—	—	109
57	458, 487	1.1	0.27	2.5×10^5	6.8×10^5	0.99	495	(0.17, 0.40)	0.48	109
58	437, 466	3.0	0.65	2.2×10^5	1.2×10^5	—	430–440	(0.15, 0.13)	11.2	110
59	435, 464	3.0	0.70	2.3×10^5	1.0×10^5	—	460–470	(0.14, 0.11)	13.0	110
60	470, 494	0.9	0.56	6.2×10^5	4.9×10^5	0.88	—	(0.14, 0.26)	19.9	111
61	455, 484	1.8	0.79	4.4×10^5	1.2×10^5	1.12	—	(0.14, 0.18)	15.5	111
62	450, 478	4.6	0.87	1.9×10^5	0.3×10^5	1.18	—	(0.14, 0.20)	22.6	111

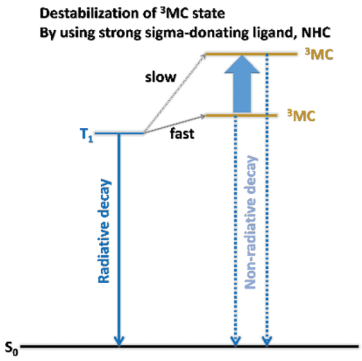

Fig. 13 Effect of NHC ligand on destabilisation of non-emissive state (^{3}MC) on Ir(III) complex.

3.2.1. Strong σ donor ligand: NHC (carbene complex). N-Heterocyclic carbenes (NHCs) have attracted particular attention as ancillary ligands in catalysis because of their donating properties, steric hindrance, and stabilising properties.[128,129] These unique characteristics of NHCs have been applied in OLED research. In particular, NHCs can be easily tuned through imidazole-ring architecture modification, by changing the *N*-substituents or the backbone.[130] The carbene ligand has a stronger field than those of traditional N-heterocycle-based ligands; this increases the Ir–carbene bond strength and remarkably destabilises the LUMO levels. In addition, this strong Ir–carbene bond retards the ^{3}MC state generation. Thus, the thermal- and photo-stabilities of these complexes are impressively high, as shown in Fig. 13. The first carbene-based Ir(III) complexes for blue OLEDs were reported by Thompson *et al.* in 2005.[131] Those researchers prepared new types of Ir(III) complex using high field-strength carbene ligands such as 1-phenyl-3-methylimidazolin-2-ylidene (pmi) and 1-phenyl-3-methylbenzimidazolin-2-ylidene (pmb), **65** and **66**, respectively, to destabilise the ^{3}MC state. Hence, increments in the blue phosphorescent quantum yields were obtained. Crystal structure analysis showed that the average Ir–$C_{carbene}$ distance (2.026(7) Å) in **66** is significantly shorter than the average Ir–N distance in **63** (2.124(5) Å), which indicates that the carbene moiety is more strongly bound to the Ir than the pyrazolyl ligand. In addition, the lengthened distance of the average Ir–C_{phenyl} bond in the carbene complexes exceeds the average Ir–C_{phenyl} distance in **63**, confirming that the carbene is a stronger-field ligand than the pyrazolyl. Accordingly, strong-field carbene ligands destabilise thermally accessible non-emissive states, and carbene-based Ir(III) complexes exhibit higher PLQY than pyrazolyl-based complexes. In the same year, realisation of OLED devices with these complexes was reported by Forrest *et al.*, as a new development strategy for F-free blue phosphor.[127] Although the device EQE was low (5.8%), a deep-blue-emissive phosphorescent device with CIE coordination with (0.17, 0.06) was achieved.

Later, Da Como *et al.* prepared CN-substituted pmb-based Rh, Pt, and Ir carbene complexes to investigate the role of the SOC and ΔE_{ST} in controlling the radiative phosphorescence rate.[132] The CN-substituted Ir(III) complex, **67** (Fig. 14), exhibits enhanced PLQY up to 0.78, much higher than **66** (note that the PLQY of **66** was later corrected from 0.04 to 0.37).[57] This idea was extended to heteroleptic Ir(III) complexes with F-coordinated benzyl carbene main ligands and a 2-pyridyl triazolate ancillary ligand by Wu *et al.*, who reported complexes **68–70** (Fig. 14).[133] Those researchers observed significant blue-shifted emission through F-atom attachment, along with higher PLQY with insertion of a saturated methylene spacer in the main ligand. The enhanced PLQY was rationalised by estimating different NR decay rate constants for the reported complexes. Among the considered complexes, **70** was applied as a dopant in a blue OLED device. CIE coordinates of (0.158, 0.128) with an EQE of up to 6.0% were obtained. However, this value dropped to 2.7% at a practical brightness of 100 cd m^{-2}. The results of a further theoretical investigation revealed remarkably destabilised HOMO energies through introduction of a methylene spacer in **69** and **70**; thus, the HOMO–LUMO energy gaps in these complexes were increased.[134]

Kido *et al.* reported another carbene complex, **71**, that exhibited blue emission with λ_{max} at 445 nm.[135] When **71** was doped with 3,6-bis(diphenylphosphoryl)-9-phenylcarbazole at 10 wt% (PO9, host) in film, high η_{PL} values of 0.70 were obtained with a τ_p of 19.6 μs at RT. This behaviour was compared with **1** and it was concluded that the strong ligand field effect in the carbene complex induces significant shifts in the d-orbital energies, which then facilitates high PLQY and longer lifetime. Additionally, **71** was combined with other red and green phosphors to fabricate a white OLED; the device exhibited $\eta_{p,max}$ and $\eta_{p,1000}$ values of 59.9 and 43.3 lm W^{-1}, respectively. Karatsu *et al.* systematically studied substitution effects on Ir(pmb)$_3$ (**66**) moieties, **72–75** (Fig. 14), using electron-donating (–OCH_3) or withdrawing (–CF_3 and –CN) groups on the phenyl ring.[136] The luminescent properties were found to be greatly affected by the functional group on the phenyl moiety, whereas the geometries and electrochemical properties remained within a similar range.

In 2013, De Cola *et al.* first reported efficient deep-blue-emissive cationic bi-pincer Ir(III) carbene complexes, **76** and **77** (Fig. 14), which were obtained using a pincer-type ligand, (4,6-dimethyl-1,3-phenylene-κC^2)bis(1-butylimidazol-2-ylidene), with I^- and PF_6^- as counter anions.[137] Both complexes exhibit vibronic progression from the ^{3}LC/^{3}MLCT excited states with two main emission maxima at 394 and 406 nm. The PLQYs of **76** and **77** in solution are higher than those of the other reported bis-tridentate Ir(III) complexes at 0.41 and 0.38, respectively, because of the presence of strong-field ligands and a more rigid tridentate system. Interesting features are found in the solid state. The crystals of **76** exhibit a large, dominant redshifted emission at 500 nm, whereas those of **77** exhibit dual emission with the original high-energy emission and an additional low-energy emission at approximately 500 nm. The effect of the counter anion is remarkably apparent in the amorphous film. At a 50% doping ratio, significant low-energy emission appears for **76**; however, **77** exhibits only

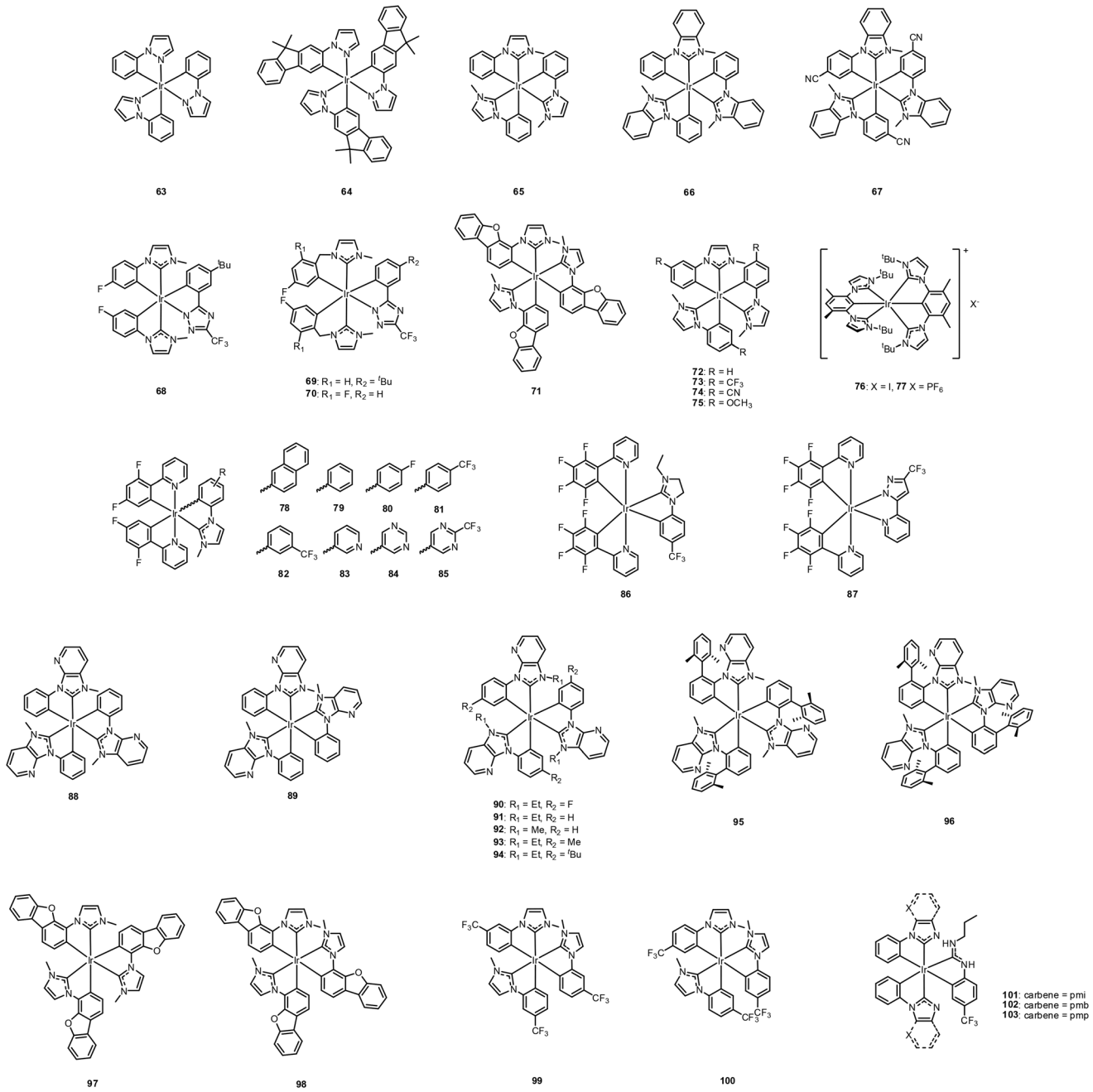

Fig. 14 Chemical structures of NHC-based carbene type Ir(III) complexes, **63–103**.

a minor band in this region. Although the fabricated preliminary device exhibited very low efficiency (<1%), the EL spectrum showed saturated blue emission with maxima at 386 and 406 nm.

A series of N-heterocyclic carbene Ir(III) complexes, **78–85** (Fig. 14), having dfppy as the main ligand and NHCs as ancillary ligands, were systematically studied by Zuo *et al.* in 2015.[138] By modifying the phenyl moiety in the NHCs with electron-withdrawing substituents or replacing the phenyl ring with N-heteroaromatic rings, the HOMO–LUMO gaps were increased and the emissions were blue-shifted accordingly. Among this series of carbene-based Ir(III) complexes, the **82**-based blue phosphorescent OLED device exhibits good performance, with a maximum η_c of 37.83 cd A^{-1}, an EQE of 10.3%, and an L_{max} of 8709 cd m^{-2}. More recently, Wong *et al.*, reported heteroleptic iridium(III) complexes with NHC and acidic pyrazolyl-pyridine (fppz) moieties as ancillary ligands, **86** and **87**, respectively.[139] These ancillary ligands successfully maintained the relatively high LUMO energy levels, because the LUMOs of these Ir(III) complexes are almost completely located on the antibonding π* orbital of the pyridyl ring of the main ligand, F_4ppy. Thus, sky-blue emissions at a wavelength

of around 465 nm with PLQYs of over 0.60. Accordingly, OLED devices were fabricated which afford high luminance values of over 10 000 cd m^{-2} at a driving voltage of 10 V with peak current efficiencies of 47.6 and 45.5 cd A^{-1}, corresponding to EQEs of 20.6% and 19.6% for **86**-based and **87**-based devices, respectively.

In 2016, impressive device efficiency enhancement using carbene-based Ir(III) complexes was reported by the Forrest group.[140] *N*-Phenyl, *N*-methylpyridoimidazole was used as a cyclometalating ligand and both *fac*- (**88**) and *mer*- (**89**) isomers of Ir(pmp)$_3$ were prepared (Fig. 14). Although their absorption and emission a slightly red-shifted compared to **66**, from 380 to 418 nm for **88** and to 465 nm for **89**, both complexes exhibit significantly higher PLQYs (≈0.77) compared to **66** (0.37).[57] This enhancement is due to the N atom in the pyridoimidazol-2-yl moiety, which modulates the LUMO energy level. As a result, the emissive triplet state is stabilised, and a concomitant increase is obtained in the energy gap between the emissive T_1 state and the non-emissive ^{3}MC state. Notably, both complexes show enhanced device performance. That is, the **88**-based device achieves a remarkable reduction in efficiency roll-off at high current density with high luminance (EQE = 10.1%), along with a deep-blue colour coordinate of (0.16, 0.09). The **89**-based device shows even higher efficiency with a high EQE of 14.4% and high luminance of >22 000 cd m^{-2}. In particular, **88** can serve as the HTL and EBL material simultaneously. Available photophysical- and electrochemical data of **63–103** with their device performances are summarised in Table 4.

Zhou and Powell later calculated the possible reaction pathways of **88** and **66** to the NR ^{3}MC states, the correlation between the lowest activation barrier to the ^{3}MC states, and the experimental NR rate constants.[141] According to their calculations, the Ir–C bond of the NHC ligand is mostly elongated in the excited state for both isomers. In addition, those authors calculated the key parameters of the T_1 states: (1) the Franck–Condon state in the ground-state, (2) the optimised ^{3}MLCT state, (3) an intermediate ^{3}MC state, and (4) the optimised ^{3}MC state. When a benzannulated component of the NHC ligands is replaced with a fused pyridyl ring, transitioning from **66** to **88**, the energy barrier to the NR state is increased. Zhou and Powell explained that the presence of the N atom with greater electronegativity may strengthen the Ir–C (NHC) bond and generate a higher energy barrier in the ^{3}MC state, yielding a slower k_{nr} for **88**. More importantly, they found that the metal–ligand bond in the ^{3}MC state does not break away and is reversible. The PLQY enhancement of **88** may be due to this unique property.

In 2017, Wong *et al.* prepared a series of N-heterocyclic carbene Ir(III) complexes, **90–94**, to study the effect of electron-withdrawing/donating nature of the substituent on the phenyl ring by modifying **89**.[142] The device fabricated using **94** (Fig. 14) exhibited the maximum EQE, at 19.0% with restricted efficiency roll-off. Recently, Kang *et al.* modified the phenyl ring of **88** with a bulkier substituent, a xylyl ring at the *ortho* positions of pmb, to investigate the NR decay pathway according to the ligand bulkiness.[143] The detailed photo-dynamics in the excited states were studied using transient absorption and time-resolved emission techniques in a series of Ir(III) complexes. When the bulkier ligand was attached, the PLQYs of both the *fac*- (**95**, Fig. 14) and *mer*- (**96**) isomers were anomalously quenched in the solution at 300 K. They found new, broad TA bands for **95** and **96** at approximately 720 nm with increasing delay time; this band was associated with structural changes in the excited triplet state which yielded fast localisation migration *via* inter-ligand charge transfer and influenced the deactivation pathway to quench the emission intensity.

N-Dibenzofuranyl-*N*-methylimidazole-based Ir(III) carbene complexes with *fac*- (**97**) and *mer*- (**98**, Fig. 14) isomers was also reported by our group.[144] For the previously reported Ir(III) carbene complexes, the *mer*-isomer is equally or more efficiently luminescent than the *fac*-isomer in solution and in the solid state;[131,140] however, the *fac*-isomer labelled **97** exhibits better luminescence properties in solution and device application than the *mer*-isomer labelled **98**. We rationalised this difference using DFT calculations, which revealed that the energy barrier from T_1 to ^{3}MC of **98** is lower than that of **97**. Among the two OLED devices, the **97**-based device showed a higher EQE value (18.5%) than the **98**-based device (18.2%). Furthermore, the $CIE_{x,y}$ for the **97**-based device showed a deeper blue coordination of (0.14, 0.11) compared to the **98**-based device with (0.14, 0.14).

Zysman-Colman *et al.* reported two kinds of –CF_3 functionalised *mer*-Ir(pmi)$_3$ complexes, **99** and **100** (Fig. 14), in which the substitution position of –CF_3 on the phenyl ring was varied to obtain a high PLQY through sufficient stabilisation of the HOMO energy level.[121] Both complexes show structured deep-blue emission (λ_{max} ≈ 425 nm) in degassed dichloromethane at RT. However, the PLQYs are significantly affected depending on the substitution position. For **99**, the PLQY is relatively low at 0.25, whereas that of **100** is considerably higher at 0.72, being comparable to **89**. An optimised device with **100** as a blue dopant and **99** as an efficient exciton/electron blocker exhibited deep-blue CIE coordinates of (0.154, 0.052), with an EQE_{max} of 13.4% and an EQE of 12.5% at 100 cd m^{-2}.

Most recently, Teets *et al.* reported a new type of Ir(III) carbene complex with an acyclic diaminocarbene (ADC) as an ancillary ligand, **101–103** (Fig. 14), referred to as a 'mixed-carbene complex'.[145] These mixed-complexes were prepared through a cascade reaction with nucleophilic addition reaction followed by base-assisted cyclometalation reaction of the ADC intermediate. Compared to homoleptic Ir(III) carbene complexes, the mixed-carbene complexes show the same or even better photoluminescence characteristics; for example, higher PLQY. As ADC is an even stronger σ-donor ligand than NHCs, because of its greater 2p in its s orbital, the molecular design strategy for saturated blue emissive material may be extended following this approach.

3.3. Rigid structure for restricted intramolecular motion

Increments of PLQY are often observed for cyclometalated Ir(III) complexes in solid states, such as frozen solutions and

Table 4 Available photophysical- and electrochemical data of **63–103** with their device performances

	Photophysical properties						Device performances			
	λ_{em} (nm)	τ_{em} (μs)	PLQY	k_r (s^{-1})	k_{nr} (s^{-1})	Oxidation (V)	EL (λ_{max}, nm)	CIE (x, y)	EQE_{max} (%)	Ref.
63	414[a]	14.0	—	—	—	0.41	—	—	—	131
64	480	37.0	0.38	0.1×10^5	0.2×10^5	0.31	—	—	—	131
65	380[a]	0.4	0.02	0.5×10^5	2.0×10^6	0.22	—	—	—	131
66	389	0.22	0.04	1.8×10^5	4.3×10^6	—	—	—	—	131
67	380	—	0.78	4.9×10^4	1.3×10^4	—	—	—	—	132
68	392, 461	0.001	<0.001	6.0×10^5	1.2×10^9	—	—	—	—	133
69	460	0.22	0.22	1.0×10^6	3.5×10^6	—	—	—	—	133
70	458	0.38	0.73	1.9×10^6	7.0×10^5	—	434, 460	(0.16, 0.13)	6.0	133
71	445	19.6[b]	0.70[b]	0.4×10^6	0.2×10^5	—	—	—	—	135
72	390, 407	1.3	0.44	3.4×10^{-5}	4.3×10^{-5}	0.45	—	—	—	136
73	396, 416	6.1	0.84	1.4×10^{-5}	0.3×10^{-5}	0.74	—	—	—	136
74	521, 445	14.0	0.71	0.5×10^{-5}	0.2×10^{-5}	0.84	—	—	—	136
75	403, 415	5.0	0.76	1.5×10^{-5}	0.5×10^{-5}	0037	—	—	—	136
76	384, 406	8.9	0.41	4.6×10^{-5}	6.6×10^{-5}	0.68	—	—	—	137
77	384, 406	9.4	0.38	4.1×10^{-5}	6.5×10^{-5}	0.65	386, 406	—	—	137
78	483	2.1	0.14	0.6×10^5	3.7×10^5	—	—	—	—	138
79	483	1.8	0.65	3.6×10^5	1.9×10^5	—	—	—	—	138
80	473	1.8	0.73	4.1×10^5	1.5×10^5	—	—	—	—	138
81	469	1.9	0.57	3.0×10^5	0.2×10^5	—	—	—	—	138
82	469	1.8	0.69	3.8×10^5	1.7×10^5	—	470	—	10.3	138
83	473, 498	1.8	0.61	3.4×10^5	2.2×10^5	—	—	—	—	138
84	471, 497	1.7	0.33	1.9×10^5	3.9×10^5	—	—	—	—	138
85	455, 479	1.9	0.32	1.7×10^5	3.6×10^5	—	—	—	—	138
86	469, 462	17.6	0.60	0.3×10^5	0.2×10^5		465	(0.19, 0.39)	20.6	139
87	462, 459	16.6	0.68	0.4×10^5	0.2×10^5		—	(0.19, 0.37)	19.6	139
88	418	1.2	0.76	6.4×10^5	2.0×10^5	0.23	—	—	—	140
89	465	0.8	0.78	1.0×10^6	2.7×10^5	—	—	—	—	140
90	430	3.8	0.98	2.6×10^5	0.5×10^4	—	—	—	—	142
91	454	4.5	0.85	1.9×10^5	0.3×10^5	—	—	(0.15, 0.19)	7.6	142
92	468	4.3	0.99	2.3×10^5	0.2×10^4	—	—	(0.15, 0.19)	10.8	142
93	469	4.7	0.45	1.0×10^5	1.2×10^5	—	450	(0.15, 0.19)	15.2	142
94	422	5.3	0.33	0.6×10^5	1.2×10^5	—	—	—	—	142
95	515	0.17	0.03	1.8×10^5	5.9×10^6	0.43	—	—	—	143
96	555	0.0037	0.001	2.7×10^5	2.7×10^8	0.29	—	—	—	143
97	444, 472	11.2	0.68	6.1×10^4	2.9×10^4			(0.14, 0.11)	18.5	144
98	450, 477	11.0	0.53	4.8×10^4	4.1×10^4			(0.14, 0.14)	18.2	144
99	414, 424	0.3, 1.8	0.25	—	—	0.88	—	—	—	121
100	412, 427	0.7, 1.8	0.72	—	—	0.80	431	(0.15, 0.08)	7.2	121
101	418[b]	6.1[b]	0.13[b]	0.2×10^{-5}	1.4×10^{-5}	0.16	—	—	—	145
102	418[b]	1.8[b]	0.31[b]	1.7×10^{-5}	3.8×10^{-5}	0.21	—	—	—	145
103	459[b]	0.9[b]	0.48[b]	5.6×10^{-5}	6.1×10^{-5}	0.25	—	—	—	145

[a] Measured at 77 K. [b] Doped film.

doped polymer films. For example, Chou *et al.* found that the solid-state PLQY can be increased by more than one order compared to that in solution.[146] This result suggests that an cyclometalated Ir(III) complex with rigid conformation that can suppress motional relaxations may yield increased PLQY. (The structural origin of these behaviours can be understood by considering the temperature-independent decay process (vibronic-coupled NR decay process) described above.) Therefore, cyclometalated Ir(III) complexes with rigid structures have been extensively studied for restriction of intramolecular motions to minimise the NR decay process.

3.3.1. Bis-tridentate Ir(III) complexes. Use of a bis-tridentate rather than a tris-bisdentate ligand may be a natural means of inducing molecular rigidity. Ir(III) bisterpyridine, $[Ir(tpy)_2]^{3+}$ (**104**, Fig. 15), which may be the first such example, was previously reported by DeGraff *et al.* and exhibited greenish blue emission upon excitation in the near-UV.[147,148] The Williams group extended the synthetic method and luminescence properties of bis-tridentate Ir(III) complexes.[149–151] For example, they reported the first instance of a charge-neutral cyclometalated Ir(III) complex containing two terdentate ligands, binding *via* *N^C^N* and *C^N^C* coordination modes and here labelled **105** and **106** (Fig. 15).[152] However, the emission is at approximately 585 nm for those complexes. Haga *et al.* also reported bis-tridentate Ir(III) complexes based on benzimidazole ligands, **107–110** (Fig. 15).[153] The ^{3}MLCT contribution in the excited state is dependent on the σ-donating ability of the tridentate ligand, which affects the radiative rate. However, these complexes also emit in a range far from the saturated blue colour. In addition, the photoluminescence efficiency is generally lower than those of tris-bidentate Ir(III)

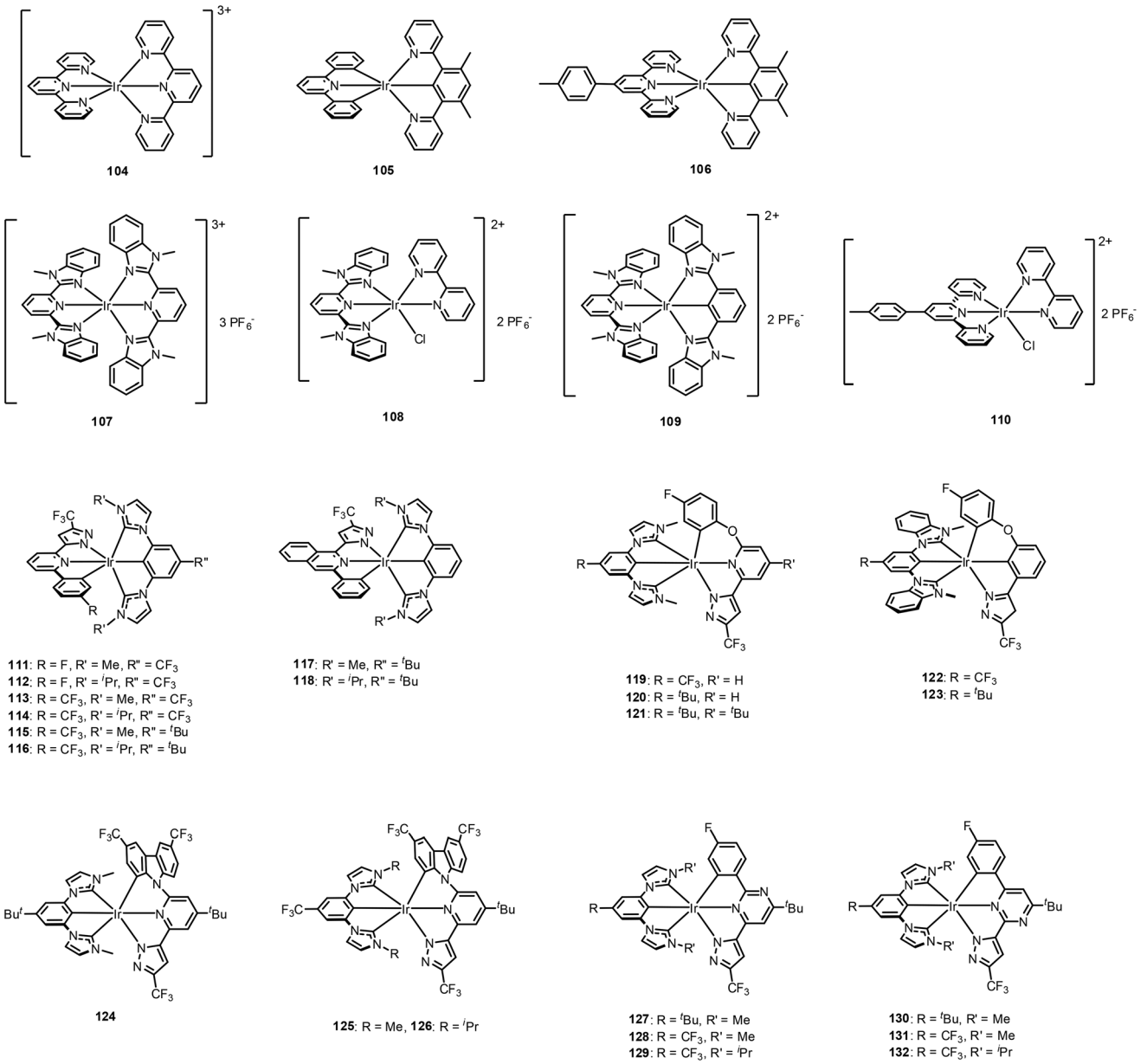

Fig. 15 Chemical structures of bis-tridentate Ir(III) complexes, **104–132**.

complexes because of the weaker ligand-field strengths originating from the poorer bite angles.[154]

Following the above works, extensive studies were subsequently performed to develop a blue-emissive bis-tridentate Ir(III) complex. In 2016, the Chi group reported cooperation between bis(imidazolylidene) benzenes and functionalised 2-pyrazolyl-6-phenyl pyridine (or isoquinoline) chelates ligands to form bis-tridentated Ir(III) complexes, **111–118** (Fig. 15).[155] Although the most blue-shifted emission among this series is at 467 nm for solution **111**, the methyl-substituted complexes exhibit almost unitary PLQY whereas the isopropyl-substituted complexes exhibit lower PLQY. This difference was rationalised by considering the reduction in the torsional vibration degrees of freedom for the methyl groups. The researchers also noted that increases in the rigidity and multidentate coordination mode are key factors yielding the excellent PL and EL efficiency obtained for these complexes. Depending on the π-conjugation and/or electronic characteristics of the chelates, the emission colour can be finely tuned. Accordingly, the authors successfully fabricated efficient, independent red, green, and blue OLED devices. They also obtained a white OLED device by combining these dopants in the emitting layer. For example, 95% doping in a 9-(3-(9*H*-carbazol-9-yl) phenyl)-9*H*-carbazole-3-carbonitrile (mCPCN) host yielded blue-emitting OLEDs with an EQE of 27% and $CIE_{x,y}$ of (0.18, 0.40). To enlarge the HOMO–LUMO energy band gap of this sky-blue dopant, the same group designed new Ir(III) complexes in which the 6-pyrazolyl-2-ppy was replaced with 6-pyra-

Table 5 Available photophysical- and electrochemical data of **104–132** with their device performances

	Photophysical properties						Device performances			
	λ_{em} (nm)	τ_{em} (μs)	PLQY	k_r (s^{-1})	k_{nr} (s^{-1})	Oxidation (V)	EL (λ_{max}, nm)	CIE (x, y)	EQE_{max} (%)	Ref.
104	506	9.5	0.11	0.1×10^5	1.0×10^5	>1.7	—	—	—	153
105	585	3.9	0.21	3.4×10^5	1.2×10^6	—	—	—	—	152
106	560	—	—	—	—	—	—	—	—	152
107	550, 592	1.0	0.04	0.4×10^5	8.9×10^6	1.65	—	—	—	153
108	547, 582	5.7	0.19	0.3×10^5	1.4×10^6	1.64	—	—	—	153
109	593, 623	1.6	0.10	0.6×10^5	5.7×10^5	1.18	—	—	—	153
110	509, 541	1.2	0.04	0.4×10^5	9.1×10^5	>1.7	—	—	—	153
111	467, 501	5.4	0.99	1.8×10^5	0.1×10^4	—	—	(0.18, 0.40)	27.0	155
112	468, 503	6.7	0.86	1.3×10^5	0.2×10^5	—	—	(0.19, 0.39)	20.8	155
113	490, 526	4.7	0.92	2.0×10^5	0.2×10^5	—	—	(0.29, 0.57)	30.0	155
114	492, 529	4.4	0.80	1.8×10^5	0.5×10^5	—	—	(0.28, 0.57)	28.3	155
115	501, 535	2.8	1.00	3.6×10^5	—	—	—	(0.34, 0.60)	31.4	155
116	503, 537	3.0	0.98	3.3×10^5	0.7×10^4	—	—	(0.34, 0.60)	30.0	155
117	593, 643	8.2	1.00	1.2×10^5	—	—	—	(0.63, 0.38)	27.4	155
118	595, 647	6.9	0.98	1.4×10^5	0.3×10^4	—	—	(0.63, 0.38)	20.0	155
119	471	25.1	0.81	0.3×10^5	0.7×10^4	0.67	—	—	—	156
120	478	4.42	0.82	1.9×10^5	0.4×10^5	0.53	—	(0.15, 0.24)	19.7	156
121	472	8.66	0.72	0.8×10^5	0.3×10^5	0.52	—	(0.15, 0.17)	20.7	156
122	473	61.2	0.68	0.1×10^5	0.5×10^4	0.80	—	—	—	156
123	473	18.6	0.79	0.4×10^5	0.1×10^5	0.62	—	—	—	156
124	486	2.8	1.00	3.6×10^5	—	0.55	484	(0.19, 0.34)	19.6	157
125	473	3.2	0.84	2.6×10^5	0.5×10^5	0.69	468	(0.17, 0.25)	21.6	157
126	476	2.7	0.83	3.1×10^5	0.6×10^5	0.68	472	(0.17, 0.26)	19.6	157
127	506	2.59	0.92	7.7×10^{-5}	—	0.48	—	—	—	158
128	489	4.43	0.94	8.2×10^{-5}	—	0.75	—	—	—	158
129	491	3.89	1.00	9.2×10^{-5}	—	0.59	—	—	—	158
130	515	0.93	0.96	2.8×10^{-5}	—	0.37	—	—	—	158
131	473	1.52	0.97	3.3×10^{-5}	—	0.67	—	—	—	158
132	477	1.53	1.00	3.7×10^{-5}	—	0.62	—	—	—	158

zolyl-2-phenoxylpyridine to break the π-conjugation between the pyridyl and fluorophenyl units.[156] As expected, all emission spectra of these 6-pyrazolyl-2-phenoxylpyridine based complexes, **119–121**(Fig. 15), are clearly blue-shifted *versus* the emission spectra for the 6-pyrazolyl-2-ppy-based Ir(III) complexes, **111–116** (Fig. 15). Note that deep-blue EL with an EQE of >20% and $CIE_{x,y}$ = (0.15, 0.17) were achieved using **121** as a dopant material. Available photophysical- and electrochemical data of **104–132** with their device performances are summarised in Table 5.

Next, the Chi group employed a carbazolyl unit to replace the phenoxy group.[157] The resultant carbazole-based Ir(III) complexes, **124–126** (Fig. 15), exhibit structureless emission bands indicating the dominant charge transfer contribution in the emissive process, with maxima at 486, 473, and 476 nm, respectively. The PLQY is almost unitary for **124**, and slightly lower, at approximately 83%, for both **125** and **126** in solution at RT. Surprisingly, the radiative lifetimes (τ_{rad}) of **124–126** are significantly shorter (2.77–3.80 μs) than those of the previously reported Ir(III) complexes, **111** and **121**, (τ_{rad} = 5.41 and 12.0 μs). This may be advantageous for application of these materials in device structures, because it may reduce the population density of the long-lived triplet excitons. Importantly, the Chi group also conducted photo-degradation experiments on the complexes in deaerated toluene under irradiation. The carbazole-based bis-tridentate Ir(III) complexes exhibits superior photostability to the tri-bisdentate deep-blue Ir(III) carbene complexes, **88** and **89**. Furthermore, the rate of photo-degradation of the carbazole-based Ir(III) complexes is lower than those of **111** and **121**, indicating that the six-membered *N*-containing metallacycle in these complexes is more stable than the corresponding five-membered metallacycle system as a result of the robust chelating framework. More recently, improved photo-stabilities with shortened τ_{em} were obtained by replacing the central pyridine unit with a pyrimidine unit, **127–132** (Fig. 15).[158] Various methodologies for fine-tuning the electronic transitions of bis-tridentate Ir(III) complexes for high performance and durable phosphorescent OLEDs are being developed at present.[159–162]

3.3.2. Bridged diiridium complexes. In contrast to the developments pertaining to mononuclear cyclometalated Ir(III) complexes, the fundamental chemistry and OLED applications of diiridium complexes are under-researched because of their relatively large molecular weights and lower PLQYs.[163–167] Moreover, diiridium complexes are often obtained as a mixture of diastereomers.[168] However, diiridium systems also have important advantages such as increased spin–orbit coupling due to the presence of multiple metal centres, higher stability due to the improved chelating effect of the bridging ligand, and the possibility of intramolecular π–π interactions, which can induce a rigid conformation and reduce k_{nr}.[168] Recent prudent choices of bridging ligand have clearly shown that inferior optical properties are inevitable; this is well-documented in relevant review articles.[169,170] The main challenge

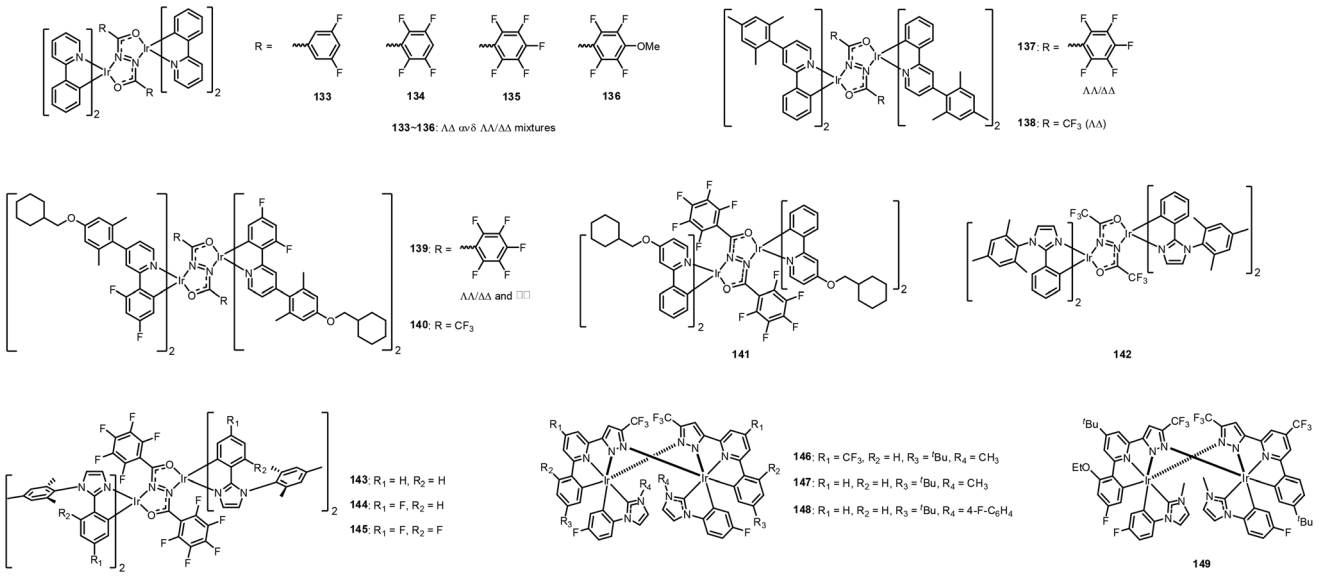

Fig. 16 Chemical structures of diiridium complexes, **133–149**.

concerning diiridium complexes is achievement of efficient and stable blue electroluminescence. Indeed, blue-emitting diiridium complexes have rarely been reported.

Recently, Bryce *et al.*, reported a series of diarylhydrazide-bridged diiridium complexes functionalised with ppy-based cyclometalating ligands, **133–141** (Fig. 16).[171] Among them, **141** exhibits sky-blue emission in doped film with λ_{max} = 460 nm; this value indicates 10 nm hypsochromic shifting compared to **1**. This complex also exhibits high PLQY (0.69), high k_r (4.26×10^5 s^{-1}), and relatively short τ_p (2.24 μs) in doped film. A combination of X-ray molecular structure analyses and NMR studies have revealed that the intramolecular π–π interactions between the bridging and cyclometalating ligands rigidify the complexes and play an important role in the observed, excellent photophysical properties. Bryce *et al.* continued their work using hydrazide-bridged diiridium complexes, **142–145** (Fig. 16).[172] Complexes **143–145** are strongly emissive (PLQYs = 0.47–0.55) when doped into PMMA, whereas complex **142** exhibits a relatively small PLQY of 0.11. Those researchers interpreted these findings as indicating that the intramolecular π–π interactions are promoted by introduction of F substituents to the phenyl rings of the bridging ligand. In 2018, Chi *et al.* reported sublimable diiridium complexes bearing both functional 2-pyrazolyl-6-phenyl pyridine chelate and bidentate phenyl imidazolylidene chelate, **146–149** (Fig. 16).[173] Among them, **149** exhibits blue-shifted emission peaks at 468, 500, and 536 nm due to the combined inductive and mesomeric effects. Importantly, very high PLQYs of >0.90 were observed for all diiridium complexes in both solution and film states at RT. Accordingly, the resulting OLED device using **149** showed impressive blue-emitting characteristics with an EQE of 14.2%. It should be noted OLED devices with **146** and **147** showed much higher EQEs of 18.3% (yellowish green colour) and 27.6% (green colour), respectively. These investigations of diiridium complexes offer a new method for future development of deeper-blue emitting Ir(III) complexes. Available photophysical- and electrochemical data of **133–149** with their device performances are summarised in Table 6.

3.3.3. Intramolecular hydrogen bond for restricting intramolecular motion in the excited state. Our group reported the following alternative approach to improving the stability of blue phosphorescent dopant material.[174] As the deactivation process is induced by the formation of five-coordinated trigonal bipyramid species through dissociation of the Ir–N bond in the ^{3}MC excited state, stability enhancement is expected if the trigonal bipyramid geometry formation is disturbed by increasing the ancillary ligand rigidity (which can limit the degrees of freedom). In this regard, the ancillary ligand of **2** was modified by attaching the hydroxyl group at the 3-position of the picolinic acid; hence, **150** was obtained (Fig. 17). For comparison, a methoxy-substituted Ir(III) complex, **152**, was also prepared. In the crystal structure of the non-fluorinated Ir(III) complex, **151** (Fig. 17), an intramolecular OH···O═C H bond involving phenolic OH and a non-bonded carboxylate O atom was confirmed. Attachment of the hydroxyl group does not affect the steady state photophysical properties. Note that **150** shows similar emission behaviour to **2**, with emission maxima at 468 and 494 nm and a PLQY of 0.94. However, the rigid structure of **150** induced by the intramolecular hydrogen bond significantly affects the excited-state kinetics. The τ_{em} of **150** is substantially longer than those of either **151** or **2** at both 300 and 77 K. The role of the intramolecular hydrogen bond in the excited state of **150** was confirmed by comparing the lifetimes in dichloromethane (DCM) solution and DMSO solution, where the latter can prevent the intramolecular hydrogen bond but induce the intermolecular hydrogen bond. The τ_{em} of **150** in DMSO solution (2.13 μs) is significantly shorter than that measured in DCM solution (3.19 μs). These results clearly indi-

Table 6 Available photophysical- and electrochemical data of **133–149** with their device performances

	Photophysical properties						Device performances			
	λ_{max}^{em} (nm)	τ_{em} (μs)	PLQY	k_r (s^{-1})	k_{nr} (s^{-1})	Oxidation (V)	EL (λ_{max}, nm)	CIE (x, y)	EQE_{max} (%)	Ref.
133	516[a]	1.8[a]	0.61[a]	3.4×10^5	2.2×10^5	0.42, 0.67	—	—	—	171
134	503[a]	2.0[a]	0.59[a]	3.0×10^5	2.1×10^5	0.52, 0.77	—	—	—	171
135	503[a]	2.1[a]	0.71[a]	3.4×10^5	1.4×10^5	0.56, 0.81	—	—	—	171
136	507[a]	2.0[a]	0.66[a]	3.3×10^5	1.7×10^5	0.50, 0.76	—	—	—	171
137	507[a]	11.4[a]	0.72[a]	5.2×10^5	2.0×10^5	0.58, 0.90	—	—	—	171
138	504[a]	1.1[a]	0.66[a]	5.8×10^5	3.0×10^6	0.62, 0.78	—	—	—	171
139	470	1.2	0.65[a]	5.5×10^5	3.0×10^5	0.93, 1.28	—	—	—	171
	472[a]	1.2[a]	0.60[a]	5.5×10^5	3.4×10^5	0.97, 1.33				
140	471[a]	1.1[a]	0.46[a]	4.1×10^5	4.8×10^5	0.95, 1.12	—	—	—	171
141	460[a]	1.6[a]	0.69[a]	4.3×10^5	2.0×10^5	0.81, 1.18	—	—	—	171
142	500[a]	1.8[a]	0.11[a]	0.6×10^5	4.9×10^5	0.34, 0.60	—	—	—	172
143	501[a]	2.8[a]	0.55[a]	2.0×10^5	1.6×10^5	0.30, 0.67	—	—	—	172
144	486[a]	4.2[a]	0.47[a]	1.1×10^5	1.3×10^5	0.49, 0.89	—	—	—	172
145	480[a]	4.6[a]	0.52[a]	1.1×10^5	1.1×10^5	0.68, 1.12	—	—	—	172
146	531	3.0	0.98	3.3×10^5	0.1×10^5	0.64, 0.94	530	0.36, 0.61	18.3	173
147	487, 521, 559	4.6	0.95	2.1×10^5	0.1×10^5	0.50, 0.78	489	0.19, 0.53	27.6	173
148	485, 519, 554	7.0	0.64	0.9×10^5	0.5×10^5	0.58, 0.89				173
149	531	2.9	0.91	3.1×10^5	0.3×10^5	0.61, 0.92	—	—	—	173

[a] Doped film.

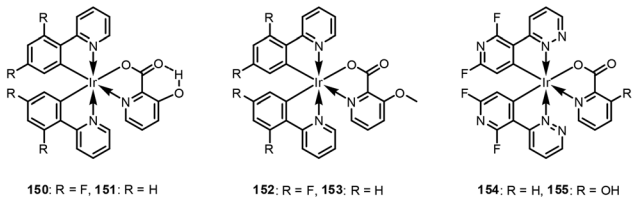

Fig. 17 Ir(III) complexes for investigating effects of intramolecular hydrogen bond.

cate that the intramolecular hydrogen bond in the ancillary ligand maintains the constrained geometry in the excited state and affords stable blue phosphorescence, facilitating fast radiative emission and retarding NR emission processes. The effect of an intramolecular hydrogen bond in real applications was evaluated for two OLED devices fabricated using **150** and **2** as dopant materials. The **150**- and **2**-based devices exhibited similar efficiencies, with EQEs of 18.1 and 19.0%, respectively. However, the device operation lifetime was significantly improved for the **150**-based device compared to **2**-based device. Zhang *et al.* theoretically investigated this strategy using heteroleptic Ir(III) complexes with 3-(2,6-difluoropyridin-3-yl)pyridazine as a main ligand and picolinic acid **154** or 3-hydroxypicolinic acid **155** as an ancillary ligand (Fig. 17).[175] They performed independent calculations for this complex with and without an intramolecular hydrogen bond, to confirm the influence of the hydrogen bond on the PLQY. According to their calculations, **155** has a larger quantum yield than the other two complexes, which is mainly attributed to it having the smallest temperature-dependent $k_{nr}(T)$. The potential energy profiles of the deactivation pathway from the ^{3}MLCT/π–π* state to the S_0 state *via* the $^3MC_{d-d}$ state for **154** and **155** suggest that $^3MC_{d-d}$ state formation is most difficult for **155**, because of the rigid environment induced by the intramolecular hydrogen bond. Both studies clearly indicate that formation of an intramolecular hydrogen bond constitutes a new method for the design of new phosphors with the desired properties. Available photophysical- and electrochemical data of **150–155** with their device performances are summarised in Table 7.

Table 7 Available photophysical- and electrochemical data of **150–155** with their device performances

	Photophysical properties						Device performances			
	λ_{em} (nm)	τ_{em} (μs)	PLQY	k_r (s^{-1})	k_{nr} (s^{-1})	Oxidation (V)	EL (λ_{max}, nm)	CIE (x, y)	EQE_{max} (%)	Ref.
150	468, 494	3.2	0.94	3.0×10^{-5}	0.3×10^{-5}	—	—	(0.15, 0.35)	18.1	174
151	501, 526	0.2	0.20	9.1×10^{-5}	3.6×10^{-4}	—	—	—	—	174
152	469, 495	0.9	0.72	7.7×10^{-5}	3.0×10^{-5}	—	—	—	—	174
153	506, 529	0.2	0.15	9.4×10^5	5.3×10^{-4}	—	—	—	—	174
154	472	14.9	0.70	4.7×10^4	2.0×10^4		—	—	—	175
155	533	18.3	0.77	4.2×10^4	1.3×10^4		—	—	—	175

4. Conclusions

Phosphorescent cyclometalated Ir(III) complexes are currently being used as key materials in highly efficient OLEDS, because of the high quantum efficiency and colour tunability, which are attributed to the various synthetic protocols and which afford functionalisation diversity. However, exploration of efficient blue phosphorescent Ir(III) complexes remains a challenge because of their relatively inadequate CIE coordinates and low PLQY efficiency. In this review, we summarised the fundamental photophysics and design strategies of blue phosphorescent Ir(III) complexes, including recent progress. Experimental and theoretical studies have shown that the HOMO and LUMO energy levels can be controlled by substituting electron-withdrawing groups into cyclometalate ligands and replacing phenyl rings with N-heteroaromatic rings, respectively. To suppress the NR decay processes in the excited states of cyclometalate Ir(III) complexes, two mechanisms should be considered: the vibronic-coupled NR decay process and crossing from the emissive state to an upper non-emissive ^{3}MC excited state. This review surveyed several strategies towards development of efficient blue phosphorescent Ir(III) complexes, including the effects of a rigid structure providing restricted intramolecular motion and utilisation of ligands with strong σ donation ability to destabilise the ^{3}MC state. Based on the strategies described herein, further improvements regarding the colour purity and phosphorescent efficiency of Ir(III) complexes can be expected, through design of smart ligands that can control the molecular geometry and electronic perturbation. We hope that this review will provide helpful guidance for future researchers towards the development of highly efficient blue phosphorescent Ir(III) complexes.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

This work was supported by the National Research Foundation of Korea (2019R1F1A1058578).

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