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Facile synthesis of mesoporous TiO₂ film templated by block copolymer for photocatalytic applications

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A facile synthesis of a mesoporous TiO₂ thin film is reported using poly(styrene-2-vinyl pyridine-ethylene oxide) polymeric micelle as a synthetic template. As the Ti precursor strongly binds with polymeric micelles in solution (before evaporation), the controlled condition such as temperature and relative humidity is not required for self-assembly of molecularly dissolved polymer and Ti sources. The mesoporous TiO₂ films have enhanced photocatalytic activity due to increased surface area and rough surface around the pores. Photocatalytic testing with methylene blue dye showed that the prepared mesoporous thin films were effective in degrading dye. Degradation of methylene blue dye with nonporous TiO₂ yielded a shift in the max absorption wavelength that is proposed to be the result of dimerization of methylene blue molecules during photocatalytic degradation.

Introduction

As environmental pollution continues to worsen, technologies and materials that mitigate these issues have become a widely researched topic.¹ In particular, technologies that employ photochemistry have become especially attractive due to the abundance of solar energy that is available for use. The principle behind photocatalysis is the generation of holes in valence bands through the excitation of electrons by photons. The holes created by photoexcitation serve as redox sources where radical species are produced and decomposition reactions can take place.² Semiconductor photocatalysts (TiO₂, ZnO, Fe₂O₃, WO₃, CuS, and more) have a wide range of applications including use in water and air purification, fuel production, energy production, and gas sensing.³⁻⁶

Titania (TiO₂) is one of the most widely studied semiconductor photocatalysts with great potential due to its strong redox ability under UV irradiation, nontoxicity, high stability, low price, and high photocatalytic efficiency.^{7,8} Photodegradation with TiO₂ proceeds through a photoexcitation mechanism that produces reactive radical species that can decompose chemical compounds.⁹ Since TiO₂ is a semiconductor, its valence band is full of electrons and its conduction band is empty. Semiconducting materials have a bandgap that is favorable for the generation of valence band holes during photoexcitation. The holes occur when a photon with a certain amount of energy (\geq bandgap) is absorbed. This causes an electron in the valence band to get excited and move to the conduction band, leaving behind a hole in the valence band. The excited electrons and the valence band holes can be used for oxidizing oxygen and water molecules. The produced hydroxyl radicals can oxidize pollutant molecules adsorbed on the semiconductor surface.

TiO₂ photocatalysts can be prepared with a variety of nanostructures. Electrospinning,¹⁰ sol-gel,¹¹ and hydrothermal methods¹² are commonly used for TiO₂ photocatalyst synthesis. These

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3 methods can yield TiO₂ nanofibers, mesoporous/nonporous films, and micro/macroporous arrays.
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5 Mesoporous TiO₂ materials have become increasingly attractive for photocatalysis due to their
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7 increased surface area and easily accessible pores.¹³ It has been shown that photocatalytic activity
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9 depends heavily on the surface area of the photocatalytic material. Therefore, the increased surface
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11 area allows for more photocatalytic reactions to take place and better photocatalytic activity is
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13 observed. Sol-gel methods are favorable for the synthesis of porous TiO₂ because they can be done
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15 without the use of complex equipment and can be done under ambient pressure and temperature.¹⁴
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17 Sol-gel synthesis of porous TiO₂ typically involves a hydrolysis-condensation of a metal source
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19 (titanium alkoxides such as titanium butoxide/tetraisoopropoxide) to form an oxo-hydroxide that
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21 subsequently becomes the intended metal oxide; TiO₂. Sol-gel synthetic methods are highly
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23 customizable through pH and temperature control. This allows for tuning of porous TiO₂ properties
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25 such as pore size and wall thickness.¹⁵ Sol-gel methods using different types of soft templates
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27 (polymer, surfactant, air bubble, water droplets) are widely used to synthesize porous
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29 nanostructure.¹⁶ The pluronics family of polymer (F127, P123, and P108) leads to the formation
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31 of large-sized mesopores (around 10 nm) compared to the pores prepared with low molecular
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33 weight surfactants (CTAB, SDS).¹⁷⁻²¹ It is still challenging to control the porosity and the porous
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35 structure collapsed at higher temperatures due to the lower thermal degradation temperature of the
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37 template used.²²
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45 Herein, we present a facile one-pot synthesis method for a large-sized mesoporous TiO₂
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47 thin film using triblock copolymer micelles as a template. A triblock copolymer with chemically
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49 rich and distinct blocks was used as a stabilizer and template. The robust micelles with a rigid core
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51 and reactive shell stabilized the polymer-inorganic nanoaggregates even after loading inorganic
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53 sources. The micelles assembly along with inorganic source followed by calcination gives a
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3 mesoporous structure with 35-45 nm pore size. The porous film was tested as a photocatalyst to
4 degrade organic dyes; methylene blue (MB). The comparison study of degradation on nonporous
5 film found that the dyes degraded faster in mesoporous film. Dimerization of MB was observed
6 before degradation in nonporous film.
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14 **Experimental**

15 **Materials**

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17 Poly(styrene-*b*-2-vinyl pyridine-*b*-ethylene oxide) triblock copolymer (PS_(13,000)-
18 PVP_(9,000)-EO_(16,500), Polymer Source, Inc.) was used as the template. Titanium tetraisopropoxide
19 (TTIP; Fisher Chemical), tetrahydrofuran (THF; Fisher Chemical), hydrochloric acid (HCl; Fisher
20 Chemical), and methylene blue organic dye (MB; Alfa Aesar) were used without any further
21 purification.
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31 **TiO₂ thin film synthesis**

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33 PS-PVP-PEO micelles were used as a template for the synthesis of mesoporous TiO₂ thin
34 films. 20 mg PS-PVP-PEO triblock copolymer was dissolved in 4 mL of THF at room temperature
35 using mild sonication for 20 min. To produce micellization of the polymer, hydrochloric acid (80
36 μL) was added into the solution and the mixture was stirred magnetically for 30 minutes. TTIP
37 (80 μL) was added and the solution was stirred for another 30 minutes. After stirring, the solution
38 (400 μL) was spread across glass slides to create thin films or allowed to evaporate in a petri dish.
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40 The films were allowed to dry at room temperature for 24 hours followed by calcination at 550 °C
41 in the air at a ramping rate of 2 °C/min. Nonporous TiO₂ films were also synthesized without PS-
42 PVP-PEO triblock copolymer micelles.
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Characterization

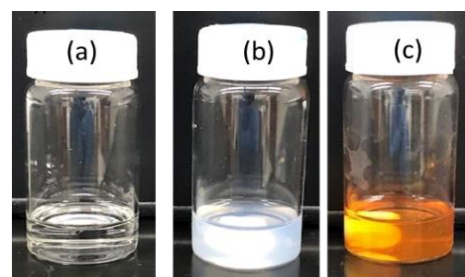
Hydrodynamic diameter and zeta potential of polymeric micelles were measured using Otsuka ELS Z zeta-potential and particle analyzer. All the measurements were carried out at 25 °C. The correlation functions were analyzed by the contin method and used to determine the diffusion coefficient (D) of the particles. The hydrodynamic diameter (D_h) was calculated from D using the Stokes-Einstein equation ($D_h = K_B T / 3\pi\eta D$). Here K_B is the Boltzmann constant, T is the absolute temperature and η is the solvent viscosity. The morphology of polymeric micelles and porous TiO₂ were observed under field emission scanning electron microscopy (SEM; Hitachi SU-8000) and transmission electron microscopy (TEM; JEOL JEM-1210). The crystalline phases and crystallinity were measured by X-ray powder diffraction (XRD; Shimadzu XRD-7000) analysis. Raman spectra were measured using a Raman spectrometer (T64000; Jobin-Yvon). The removal of the polymer was confirmed by thermal gravimetric analysis (Seiko-6300 TG/DTA) and Fourier Transform infrared spectroscopy (Shimadzu: FTIR equipped with an MCT detector). The surface area was determined by a Quantachrom surface area analyzer.

Photocatalytic testing

The decomposition of MB organic dye was observed under UV irradiation over time to study the photocatalytic efficiency of the mesoporous TiO₂ thin film. UV irradiation was facilitated by a UV lamp. The TiO₂ on the glass slide was submerged in an MB solution (3 ppm, 10 mL) and left in the dark at room temperature for 30 minutes for equilibration. The submerged film was put under UV irradiation with the lamp and the decomposition of the MB dye was observed by measuring the absorbance at 30-minute intervals with a UV-Visible spectrophotometer. The degradation of MB and MB dimer was monitored by analyzing absorbance at 666 nm and 604 nm respectively. The used film was washed with water and dried at 65 °C in a vacuum for 1h to reuse.

Results and Discussion

The molecularly dissolved polymer in THF undergoes self-assembly after the addition of hydrochloric acid solution. The clear polymer solution turns turbid (milky) confirming the formation of the micelles (**Figure 1b**). 85 nm micelles with a positive surface charge (28 mV) are realized using a dynamic light scattering experiment at room temperature. **Figure 1d** tabulated the hydrodynamic diameters of polymer in different solutions. The spherical micelles are observed under high emission scanning electron microscope (**Figure 2a**). The self-assembly of polymeric micelles occurs due to an increase in the interfacial energy between hydrophobic polystyrene and polar hydrochloric acid. The polar nature of HCl makes it a poor solvent for the hydrophobic PS block of PS-PVP-PEO block copolymer. Spherical micelles with PS core, PVP shell, and PEO corona are expected in THF/HCl solution.²³ The positive charge on the micelles comes from the PVP block, as it is protonated in acidic conditions. The pH of the solution is maintained below the pK_a (4.5) value of PVP.²⁴ The good balance among hydrophobic PS, positively charged hydrophilic PVP and hydrophilic PEO makes the polymeric micelles stable for a prolonged time. PVP is a reaction site for inorganic precursors. Inorganic precursors are believed to interact with PVP via electrostatic or co-ordinate covalent or H-bonding.²⁵ Titanium tetraisopropoxide (TTIP) was used as the TiO_2 source into the polymer solution. After the addition of TTIP, the size of the micelles decreases to 65 nm. The change in size is attributed to the strong binding of TTIP to the polymeric micelles.

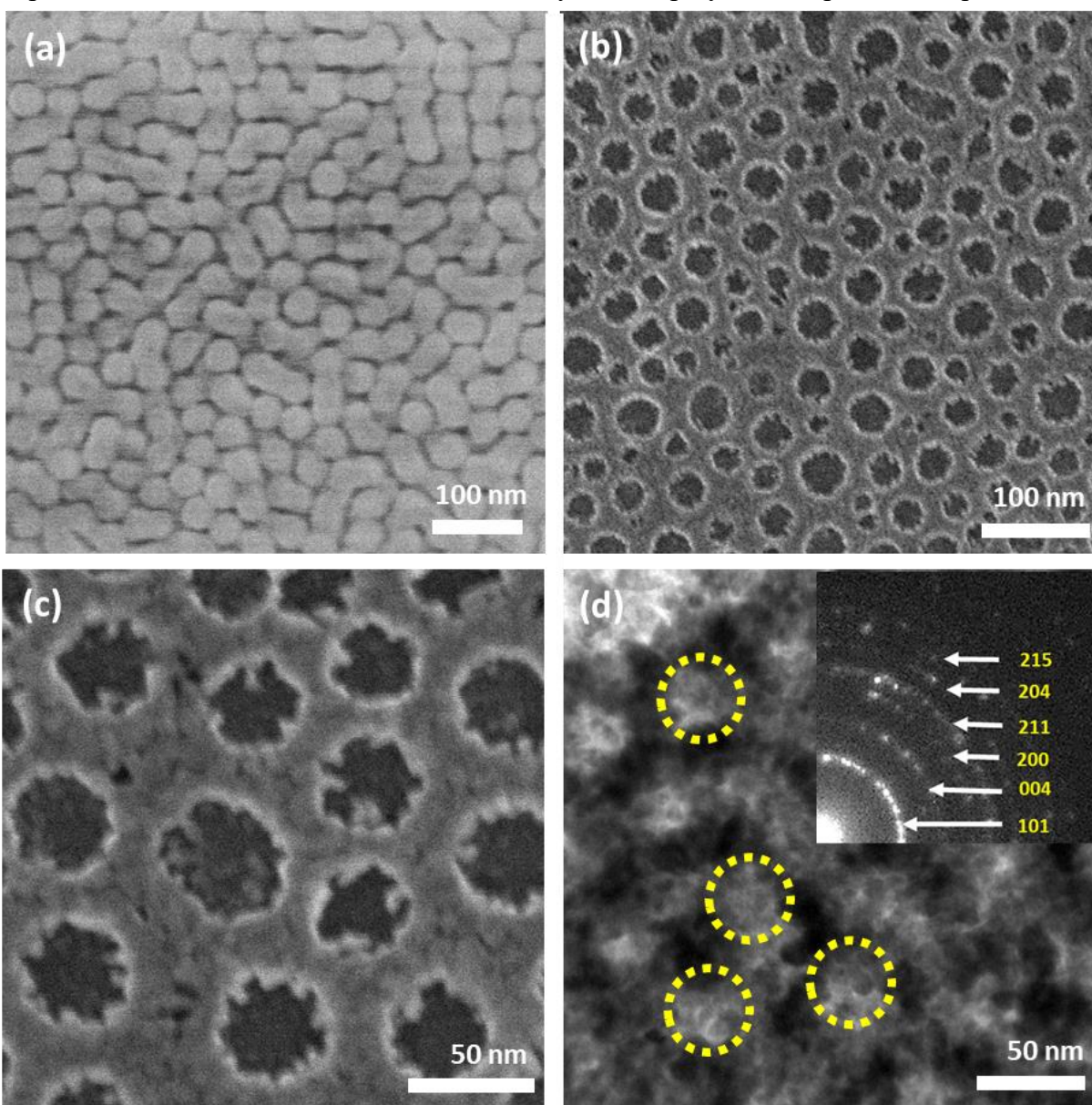


(d)

Sample	D_h/nm
Polymer in THF	0
Polymer in THF/HCl	85
Polymer in THF/HCl/TTIP	65

Figure 1. Photos of polymer solution in (a) THF, (b) THF/HCl and (c) THF/HCl/TTIP. (d) the hydrodynamic diameter of polymer solutions are shown.

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3 Almost 0 mV zeta potential indicates that the TTIP masks the positive charge of PVP. The confined
4 hydrolysis and condensation reaction of TTIP takes place around the rigid polystyrene core. The
5 strong interaction of polymeric micelles with the inorganic source makes the method versatile. The
6 polymer nanoaggregates are stable even after loading the inorganic source. The polymer
7 composites were casted on glass slides or left for solvent evaporation in a petri dish. The
8 evaporation of solvents induces micelles assembly to form polymer composites compact structure.
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54 **Figure 2.** SEM images of (a) polymeric micelles, (b,c) mesoporous TiO₂. (d) TEM images of
55 mesoporous TiO₂. The yellow circle highlights the mesopores. Selected electron diffraction pattern is
56 shown in inset.
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As the Ti precursors strongly bind with polymer in solution (before evaporation), the controlled conditions such as temperature and relative humidity are not required for self-assembly of molecularly dissolved polymer and metal sources as realized in conventional evaporation induced self-assembly. The polymer composites were calcined at 550 °C to remove the polymeric template. The calcination burns out the polymer leaving a porous crystalline framework of TiO₂. **Figure 2b-c** shows the SEM images of the mesoporous framework of TiO₂. The high-resolution SEM image clearly shows the pore size at the range of 35-45 nm with a thick wall of TiO₂. The opening of pores has lots of rough surfaces that provide space for incoming molecules during catalysis. By varying the molecular weight and solvent compositions, the pore size could be controlled in nanoscale.²⁶ The yellow circles represent the mesopores in TEM images. The BET isotherm (**Figure S1**) was of type IV, representing the mesoporous TiO₂ with a surface area of 90.3 m².g⁻¹.

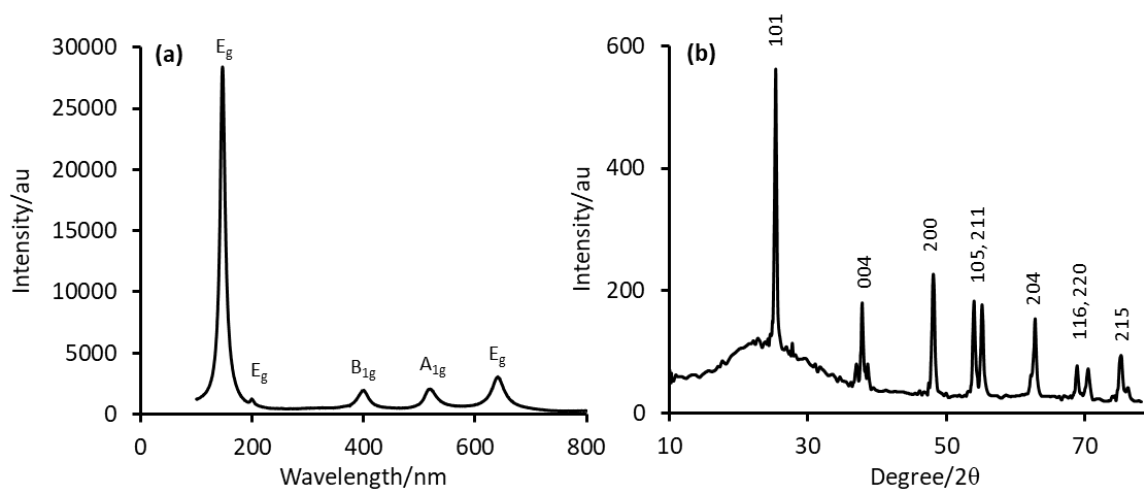


Figure 3. Raman and XRD spectra of mesoporous TiO₂.

Among the three polymorphs of TiO₂ (anatase, brookite, and rutile), anatase is considered the best photocatalyst having the lowest crystallization temperature.²⁷ The anatase form transforms to rutile at higher temperatures.²⁸ We obtained the anatase phase of TiO₂ up to 700 °C. However,

the porous framework was destroyed (**Figure S2**). The observed electron diffraction pattern of (101), (004), (200), (211), and (204) and (215) are assignable to anatase crystal which is also supported by XRD and Raman spectra. The crystallinity and crystalline phase of mesoporous TiO₂ was investigated by Raman and wide-angle XRD measurements (**Figure 3**). All the peaks that appeared in the XRD profile matched with TiO₂ anatase (JCPDS 00-021-1272). Five Raman active optical phonon modes are clearly observed; E_g(147 cm⁻¹), E_g (197 cm⁻¹), B_{1g} (398 cm⁻¹), A_{1g} (519 cm⁻¹), and E_{1g} (641 cm⁻¹). The E_g peaks are caused by the symmetric stretching vibration of O-Ti-O, the B_{1g} peak is caused by the symmetric bending vibration of O-Ti-O, and the A_{1g} peak is caused by the antisymmetric bending vibration of O-Ti-O in TiO₂.²⁹ All the peaks belong to anatase form of TiO₂.

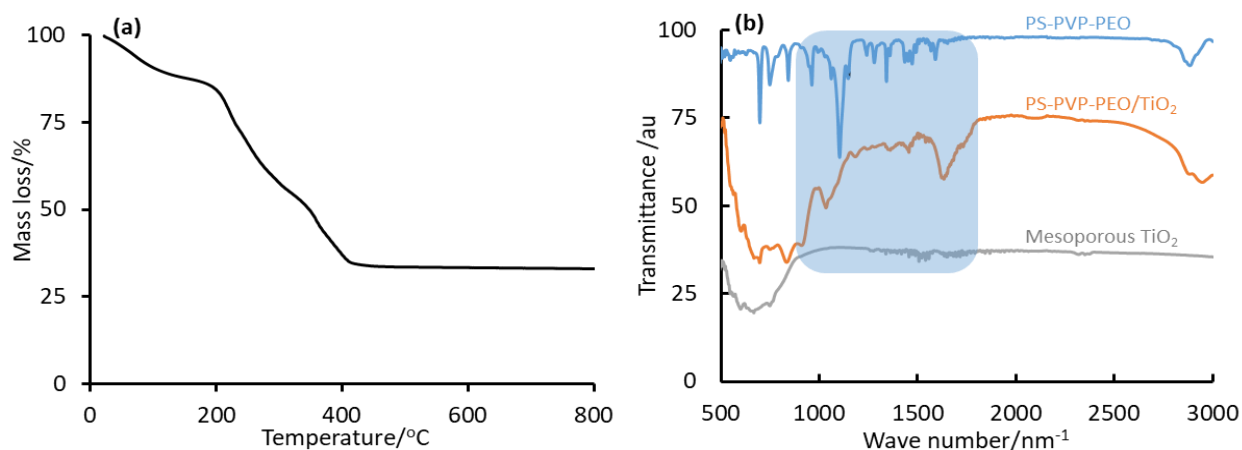


Figure 4. (a) Thermogravimetric analysis of polymer composites and (b) FTIR spectra of polymer, polymer composites, and mesoporous TiO₂.

Thermogravimetric analysis and FTIR spectra of polymer composites confirmed the removal of the polymeric template (**Figure 4**). The signature FTIR peaks of the polymer template are absent in the calcined TiO₂ sample. The large weight loss in TGA at 300-400 °C indicates the removal of polymer. The weight loss at lower temperatures indicates the evaporation of adsorbed water molecules. TGA analysis showed that the used polymeric template has higher thermal

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3 stability than generally used soft templates (pluronic, CTAB, SDS) in sol-gel reaction to
4 synthesize mesoporous structures.^{30,31} Due to lower thermal stability, the original mesostructures
5 are distorted and/or destroyed with an increase in calcination temperatures.²² In our polymeric
6 system, the mesoporous framework is completely preserved even when the calcination temperature
7 (550 °C) is higher than the crystallization temperature (300 °C) of TiO₂. More carbon content in
8 the polymer is beneficial to get the ordered structures of mesoporous materials. The rampant
9 carbon content at high temperatures preserves the mesoporosity.

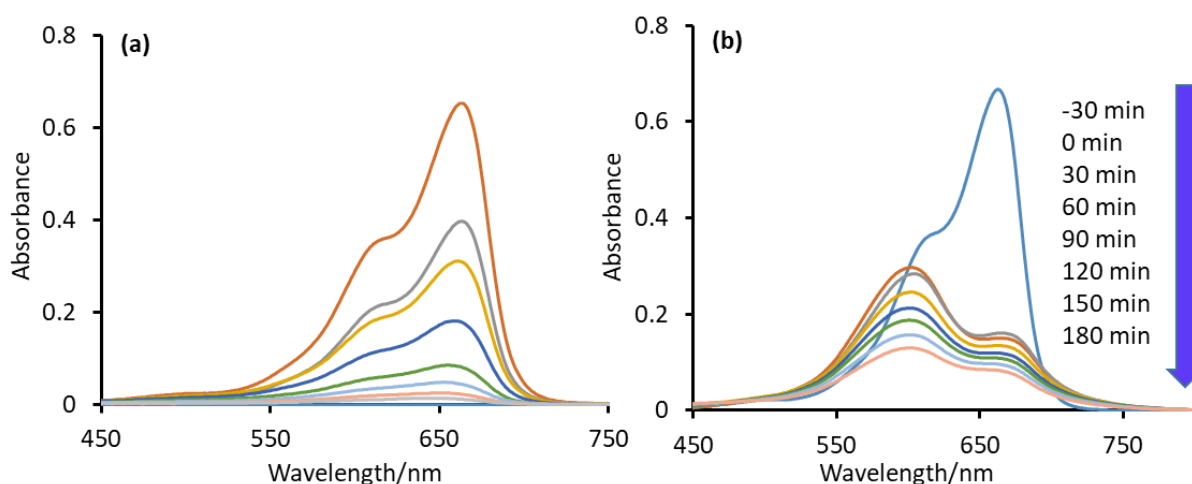


Figure 5. Absorbance spectra of MB in (a) mesoporous (b) nonporous TiO₂.

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39 Organic dyes, one of the main by-products of the textile industry not only hurt the
40 environment but also enter into the food chain and cause mutagenicity and carcinogenicity.³² It has
41 been demonstrated that TiO₂ has been widely used as a photocatalyst which is supported by the
42 band theory of semiconductors.³³ The TiO₂ film was excited with 254 nm wavelength light to form
43 positive holes, which further oxidize hydroxide ions (OH⁻) or water to generate the hydroxyl
44 radical (\cdot OH). These radicals are very strong oxidants and enable to oxidize organic compounds.³⁴
45 Methylene blue was chosen as a model dye. Absorbance peak at 666 nm gradually diminished and
46 almost disappeared after 3 hours, confirming the degradation of methylene blue under UV
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3 irradiation. The sharp decrease in absorbance intensity during equilibration is the adsorption of
4 dyes on/into mesoporous TiO₂. The film was easily reused after washing and found almost 100 %
5 efficiency even after the third cycle. Nonporous TiO₂ film was used for comparison. The
6 nonporous film was prepared without using polymeric templates. The max absorbance wavelength
7 shifted from 666 nm to 604 nm in nonporous TiO₂ (**Figure 5b**). During equilibration, the MB
8 molecule undergoes dimerization. The shift in max absorbance wavelength can be attributed to the
9 dimerization of the methylene blue molecules during photocatalytic testing. MB molecules tend to
10 aggregate in solution if the concentration of the molecules is high enough. This aggregation can
11 yield the formation of dimers and even trimers of methylene blue molecules.³⁵ However, in our
12 study dimerization was realized even at a dilute condition. This may have occurred due to the lack
13 of pores on the film, which facilitated the aggregation of the methylene blue molecules. This
14 dimerization likely did not occur with the mesoporous TiO₂ sample because the methylene blue
15 molecules adhered to the pores on the thin film while undergoing the surface photocatalytic
16 reactions. This further proves the advantages of mesoporous TiO₂ thin films. The increased surface
17 area provided by the pores prevents the aggregation and dimerization of target molecules. The MB
18 dimer also degrades after exposure to UV light. However, the dye degradation is much slower than
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44 **Conclusion**

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47 In summary, mesoporous TiO₂ was successfully synthesized with the help of triblock
48 copolymer micelle templates. The strong interaction of polymeric micelles with an inorganic
49 source makes the method easy and versatile. The chemically rich polymeric template could be
50 used to synthesize a wide variety of compositions. The thin films exhibited excellent photocatalytic
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3 activity in the degradation of methylene blue dye over time. The prepared TiO₂ thin film was able
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5 to decompose MB more completely than the control sample of nonporous TiO₂ thin films under
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7 UV irradiation. MB exhibited dimerization during the testing of the nonporous thin films, proving
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9 that surface reactions for mesoporous TiO₂ differ from nonporous TiO₂. Mesoporous TiO₂ thin
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11 films have shown great potential in the realm of photocatalysis. Additionally, the dimerization of
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13 methylene blue with nonporous TiO₂ presents more avenues for future research. Photocatalysis
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15 has shown that it could provide extremely beneficial impacts to environmental protection and
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17 cleanup.
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36 **Author Contribution**

37 **Bishnu Prasad Bastakoti:** Conceptualization, Investigation, Methodology, Resources, Writing -
38 original draft, Writing - review & editing, Project administration, Funding acquisition.
39

40 **Olufemi Olatidoje:** Investigation, Methodology, Writing - original draft, Writing - review &
41 editing.
42
43

44 **Daria Thomas:** Investigation and Methodology
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Notes

The authors declare no competing financial interest.

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