



Environmental
Science
Nano

**Grain Boundary Facilitated Dissolution of Nanocrystalline
NpO₂(s) from Legacy Waste Processing**

Journal:	<i>Environmental Science: Nano</i>
Manuscript ID	EN-ART-03-2020-000262.R2
Article Type:	Paper

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Environmental Significance Statement

Prediction of environmental fate of nuclear materials for geologic disposal of spent nuclear fuel and management of legacy nuclear waste poses a complex challenge. Actinide oxides, $\text{AnO}_2(\text{s})$ ($\text{An} = \text{Th}, \text{U}, \text{Np}, \text{Pu}$), are thermodynamically stable and likely to represent the source term in subsurface disposal scenarios, particularly into the far-field. Dissolution mechanisms must be clearly understood to support robust predictions. Previous work demonstrated that $\text{AnO}_2(\text{s})$ may inherently form nanocrystalline phases which can alter solubility and environmental mobility from $\text{AnO}_2(\text{s})$ through processes such as colloidal transport. In this work, $\text{NpO}_2(\text{s})$ produced through legacy nuclear waste processing is dissolved under vadose zone conditions, revealing that both aqueous and colloidal Np emanate from the initial nanocrystalline material. Findings could alter conceptual models for mobility from $\text{AnO}_2(\text{s})$ in the environment.

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Grain Boundary Facilitated Dissolution of Nanocrystalline $\text{NpO}_2(\text{s})$ from Legacy Waste Processing

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KEYWORDS: Neptunium, dissolution, grain boundary, colloids, actinides

ABSTRACT

Dissolution of actinide dioxides, including neptunium dioxide ($\text{NpO}_2(\text{s})$), is paramount for prediction of environmental fate of nuclear materials. Quantifying dissolution rates, as well as understanding qualitative dissolution mechanisms, informs performance assessment for geologic disposal of spent nuclear fuel and management of legacy radioactive waste. The aim of this research was to measure the dissolution rate of nanocrystalline $\text{NpO}_2(\text{s})$, produced through legacy nuclear waste processing, under oxidizing conditions, as well as to characterize surface alteration to the material. The solid phase was characterized using electron microscopy techniques (SEM/STEM) and x-ray photoelectron spectroscopy (XPS), indicating preferential dissolution of Np -hydroxide contained in the grain boundaries of $\text{NpO}_2(\text{s})$ and fragmentation of grains from

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3 the matrix. The oxidative dissolution was monitored over 40 weeks, yielding a two-step
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7 kinetic dissolution model involving hydration of $\text{NpO}_2(\text{s})$ and subsequent oxidation and
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10 dissolution of the hydroxide phase. The proposed dissolution models for nanocrystalline
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13 $\text{NpO}_2(\text{s})$ suggest that microstructural features such as grain boundaries are key factors
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16 affecting dissolution, including release of colloidal particles, and ultimately, environmental
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19 fate and transport of nuclear materials.
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28 Introduction

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33 Neptunium (Np) is a man-made, radioactive element found in a variety of
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36 processes in the nuclear fuel cycle. One of the most critical Np isotopes is ^{237}Np because
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39 of its long-lived nature (half-life of 2.144 million years) and subsequent potential for long-
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42 term environmental persistence. Neptunium also has the potential for high environmental
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45 mobility, dependent on oxidation state. ^{237}Np is found in spent nuclear fuel¹ from
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48 commercial power production and is also part of the legacy waste stream from United
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51 States nuclear weapons production. The U.S. Department of Energy (DOE) Savannah
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3 River Site (SRS) produces neptunium dioxide ($\text{NpO}_2(\text{s})$) through an oxalate precipitation
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7 and calcination process for purification, stabilization, and eventual use in the production
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10 of Pu-238²⁻⁴. Estimates of total DOE production of Np exceed 1-2 tons, with SRS holding
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14 294 kg of Np as of 1998⁵.

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18 Geologic disposal of spent nuclear fuel from commercial nuclear reactors is being
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21 considered and implemented in numerous countries around the world⁶, necessitating
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24 thorough prediction of environmental degradation of solid phases relevant to spent fuel
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27 for performance assessment and policy decisions. While the main constituent of spent
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30 nuclear fuel is uranium dioxide ($\text{UO}_2(\text{s})$), burnup produces other actinide oxide phases,
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33 such as $\text{NpO}_2(\text{s})$ and $\text{PuO}_2(\text{s})$, which can be found as substitutions in the fuel grain
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36 matrix^{1, 7}. Actinide oxides, such as $\text{NpO}_2(\text{s})$, are profoundly insoluble under reducing
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39 conditions^{8, 9}, thus limiting environmental mobility of actinides. However, under common
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42 environmental conditions, Np can undergo redox reactions, which alters solubility and
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45 environmental mobility. Under oxidizing conditions, Np forms the neptunyl dioxycation
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53 (NpO_2^+), which is extremely soluble and mobile (relative to Np(IV) aqueous ion) in
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3 environmental waters and sediment¹⁰⁻¹³. Prediction of oxidation of $\text{NpO}_2(\text{s})$ to the more
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7 mobile, oxidized species is therefore important for thorough environmental assessment.
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10 Potential alteration and dissolution of spent nuclear fuel in a geologic repository due to
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13 presence of oxidizing sources, such as peroxide, oxygen gas, or oxidizing groundwater
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17 could result in significant environmental contamination^{1, 7}. The potential mobility of NpO_2^+
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21 has been recognized as an important factor in risk assessment for geologic disposal of
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24 spent nuclear fuel, with emphasis on Np(V) solubility and speciation in environmental
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28 waters¹⁰, retardation of Np(V) aqueous species in sediment^{14, 15}, and reactive transport
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31 modeling of Np at potential disposal sites¹⁶. Specific environmental dissolution and
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35 transport studies of $\text{NpO}_2(\text{s})$ sources in the vadose zone (oxidizing conditions) found
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38 mobile ionic and colloidal Np species emanating from $\text{NpO}_2(\text{s})$ sources¹⁷, which suggest
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42 $\text{NpO}_2(\text{s})$ dissolution is a complex process and supports the need for laboratory-scale
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45 oxidizing dissolution studies to confirm dissolution rate and mechanism in a more
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49 controlled setting.
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4 Previous $\text{NpO}_2(\text{s})$ dissolution studies have focused on strict reducing conditions
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7 and measurement of total aqueous solubility. Early studies explored solubility of $\text{Np}(\text{IV})$
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10 hydrous oxide in acidic¹⁸ and alkaline conditions^{19, 20} relevant to proposed geologic
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13 repositories. Much of the data collected on Np in these studies is at or below aqueous
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16 detection limits due to instrumental detection limits of the time. Neck *et al.*²¹ were able to
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19 achieve better detection limits for Np by using advanced absorption spectroscopy
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22 techniques. Data in these studies are generated from a $\text{Np}(\text{IV})$ hydrous oxide solid,
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25 precipitated through a rapid neutralization of acidic $\text{Np}(\text{IV})$ solution, rather than crystalline
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28 $\text{NpO}_2(\text{s})$. To produce $\text{Np}(\text{IV})$ hydrous oxide, NaOH is rapidly added to $\text{Np}(\text{IV})$ solution in
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31 HClO_4 or HCl to adjust pH to 8-10, or as high as 12, producing a solid precipitate that is
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34 rarely characterized outside of powder x-ray diffraction²⁰⁻²³. A more recent study by Kim
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*et al.*²⁴ does report the solubility of crystalline $\text{NpO}_2(\text{s})$, rather than a hydrous oxide, but
the work is site-specific to the Korean test site for geologic disposal under reducing,
alkaline conditions and reports that $\text{Np}(\text{IV})$ hydroxide and carbonate aqueous species are
the primary aqueous species. The few studies of oxidative dissolution of $\text{NpO}_2(\text{s})$ do not
present dissolution rates and present limited data describing the characterization of the

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3 solid phases^{22, 23, 25}. The specific solid phase used in a dissolution study is highly
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7 important, given that reported solubility values vary by orders of magnitude between
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10 crystalline $\text{NpO}_2(\text{s})$ and amorphous Np hydroxide^{8, 9}.
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15 A key gap in existing $\text{NpO}_2(\text{s})$ dissolution data is a thorough understanding of the
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18 dissolution reaction at the solid-water interface, including characterization of surface
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21 alteration and presentation of mechanistic dissolution models. The impact of solid phase
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24 microstructures, especially grain boundaries, on dissolution processes has been
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27 recognized for $\text{UO}_2(\text{s})$ with relation to spent nuclear fuel. Dissolution has been shown to
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30 occur primarily at the grain boundaries, forming large channels within the fuel matrix²⁶⁻²⁹,
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33 and under oxidizing conditions, forming secondary phases at the grain boundaries³⁰.
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36 Grain boundaries are considered to be highly reactive and primary sites of dissolution
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39 processes, as evidenced by work with nanocrystalline $\text{CeO}_2(\text{s})$ ^{31, 32} and $\text{ThO}_2(\text{s})$ ³³, but the
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42 role of such microstructures has not been evaluated for transuranic (Np, Pu) oxides.
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45 Therefore, the objective of this work is to 1) measure the oxidative dissolution rate of
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53 nanocrystalline $\text{NpO}_2(\text{s})$ and 2) characterize surface alteration to the solid phase.
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4 Through aqueous dissolution data as well as a suite of surface characterization, we find
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7 that nanocrystalline $\text{NpO}_2(\text{s})$ undergoes a two-step grain boundary facilitated dissolution,
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10 producing both ionic and colloidal Np in solution. The high-resolution characterization of
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13 the surface of $\text{NpO}_2(\text{s})$, along with conceptual and kinetic dissolution models, provide new
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17 insight into the fate of $\text{NpO}_2(\text{s})$ in environmental conditions to inform performance
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21 assessment for long-term environmental fate of spent nuclear fuel and remediation of
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24 legacy nuclear waste contamination.
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33 **Methods**

34 35 36 37 *NpO₂(s) Dissolution*

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42 Approximately 5 mg of $\text{NpO}_2(\text{s})$ was dissolved in triplicate in 20mL of a simulated
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45 pore water from Savannah River Site³⁴ (SI Table 1) at an initial pH 5.02. Dissolution
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48 experiments were mixed on an orbital shaker at 90 rpm at 25°C for the duration of the
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52 experiment. 20 μL aliquot and were taken at each time point over the 10 month-duration
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3 of the experiment, diluted to 2 mL in deionized water, and centrifuged for 10 minutes at
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7 8000 rpm in a Beckman Coulter C1015 fixed-angle rotor to remove particles >100nm
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10 according to Stoke's Law³⁵. 1 mL of sample was filtered using a Pall centrifuge filter
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13 (10kDa MWCO), while the remaining sample was reserved as unfiltered. Both filtered
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16 and unfiltered sample were diluted with 2% HNO₃ for inductively-coupled plasma mass
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19 spectrometry (ICP-MS) analysis for ²³⁷Np concentration in the aqueous phase. The
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22 minimum detectable concentration (MDC) for ²³⁷Np was 8 x 10⁻¹³ M. E_h and pH were
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25 monitored throughout the experiment but were not adjusted. At the completion of the
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28 experiment, remaining solid was separated, dried, and weighed to determine final mass
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35 of NpO₂(s).
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44 *NpO₂(s) Characterization*

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48 The NpO₂(s), obtained from Savannah River National Laboratory, was
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51 synthesized by oxalate precipitation and subsequent calcination to approximately 650°C
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55 as part of testing for the HB-line process^{2, 3}. Upon receipt at Clemson University,
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3 NpO₂(s) was stored in a vinyl anaerobic chamber (Coy Laboratory Products, <1 ppm
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7 O₂(g), 1.5% H₂(g)) and rinsed with degassed deionized water for 48 hours prior to
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10 further analysis. Solid was then suspended in a small amount of ethanol and divided
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13 into aliquots for dissolution experiments and solid phase characterization. NpO₂(s) was
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17 characterized using scanning electron microscopy (SEM), scanning transmission
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20 electron microscopy (STEM), and X-ray photoelectron spectroscopy (XPS). Small
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23 amounts of the solid phase were sampled during and after dissolution experiment for
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27 characterization using the same techniques. Prior to shipment to Clemson University,
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31 NpO₂(s) was analyzed by powder x-ray diffraction (PXRD) at Savannah River National
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34 Laboratory to confirm crystallinity and composition of the material (SI Figure S1). The
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38 NpO₂(s) obtained from Savannah River National Laboratory was also characterized
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42 using x-ray absorption spectroscopy (XAS) as part of a previous study¹⁷.
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46 Samples were prepared for SEM by transferring solid onto double-sided carbon
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49 tape on an aluminum stub. Samples were not sputter coated prior to analysis. Scanning
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53 electron micrographs were taken on a Hitachi S4800 high resolution scanning electron
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3 microscope with an accelerating voltage of 15kV and a working distance of 10 mm. Samples
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5 were prepared for STEM (Hitachi HD2000 STEM, accelerating voltage 200kV) by casting 3 μL
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7 of $\text{NpO}_2(\text{s})$ suspended in ethanol onto a copper-coated lacey carbon grid (300 mesh). Excess
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9 liquid was blotted from the grid using a Kim wipe and grids were allowed to dry, covered in a
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11 fume hood, for 24 hours prior to analysis.
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16 Samples were prepared for XPS by first suspending a small amount of $\text{NpO}_2(\text{s})$ in
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18 ethanol. Samples were embedded at the surface of a thermoplastic adhesive (TempFix Mounting
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20 Adhesive) by heating a 6x6x1 mm aluminum mounting plate on a hot plate to 120°C, melting a
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22 small amount of resin onto the aluminum, then allowing it to cool for approximately 5 minutes
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24 before pipetting 3 μL of the suspension of $\text{NpO}_2(\text{s})$ onto the surface of the resin. The sample was
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26 removed from the hot plate, allowed to cool for 24 hours, then cleaned with a Kim Wipe and
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28 ethanol to remove any loose particles. Substrates were adhered to the platen using carbon tape
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30 and an aluminum mask. The XPS data for Np samples was collected via PHI Versa Probe III
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32 with a monochromatic Al $K\alpha$ X-ray source ($h\nu = 1486.6$ eV). The Al anode was powered at 25W
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34 and 15 kV. The instrument was calibrated to Au and Ag metallic binding energy (BE) and
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36 instrument base pressure was above 1×10^{-7} Torr. The analysis area size was $1000 \times 1000 \mu\text{m}^2$
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38 scanned with a beam size of $100 \mu\text{m}$ in diameter. Charging was compensated with electron beam
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40 charge neutralization. The binding energies were calibrated to the C 1s peak at 284.8 eV. For all
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42 samples survey spectra were collected with a step size of 0.8 eV, dwell time of 50 ms, a pass
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44 energy of 224 eV, and with three sweeps per spectra. The high-resolution spectra for Np 4f, C 1s,
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46 and O1s were collected at 90 degrees with a pass energy of 140 eV, 0.125 eV step size, and a
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48 dwell time of 100 ms. C 1s and O 1s were collected with 3 sweeps and 6 sweeps respectively. Np
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3 4f spectra were collected with a pass with 30 sweeps due to low concentration of Np relative to C
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5 and O.
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9 XPS peak fitting for Np 4f peaks was determined based on published actinide dioxide
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11 XPS literature^{33, 36-38} and a series of controls including Np(IV) and Np(V) hydroxide samples run
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13 under the sample experimental protocol described above. Np(IV) and Np(V) hydroxide controls
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15 were prepared by rapid neutralization of acidic Np(IV) and Np(V) stocks, according to
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17 established methods by Strickert *et al.*²³ and Neck *et al.*³⁹, respectively. All spectra were first
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19 calibrated to carbon 1s signal at 284.8 eV. Peak fittings were modeled in Casa XPS. A U 2
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21 Tougaard baseline was applied to all samples. Initial peak approximation model was based on
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23 analysis done by Vandenborre *et al.*³³ and Teterin *et al.*³⁶. Peaks were then fit with the peak
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25 fitting parameters of SGL(60) and asymmetry factor T(1) and a FWHM of 1.75 eV for 7/2 and
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27 5/2 peaks and 1.30 eV for satellite peaks within Casa. Based on the broadness of the 4f_{5/2} and
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29 4f_{7/2} transitions as well as the described peak fitting parameters, the Np spectra was fit with two
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31 species resulting in two doublets, with two satellite peaks corresponding to 4f_{5/2} and 4f_{7/2}
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33 transitions, respectively. Fitting parameters were kept consistent across all samples and table of
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35 parameters is provided in Supporting Information (SI Table S2).
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47 **Results and Discussion**

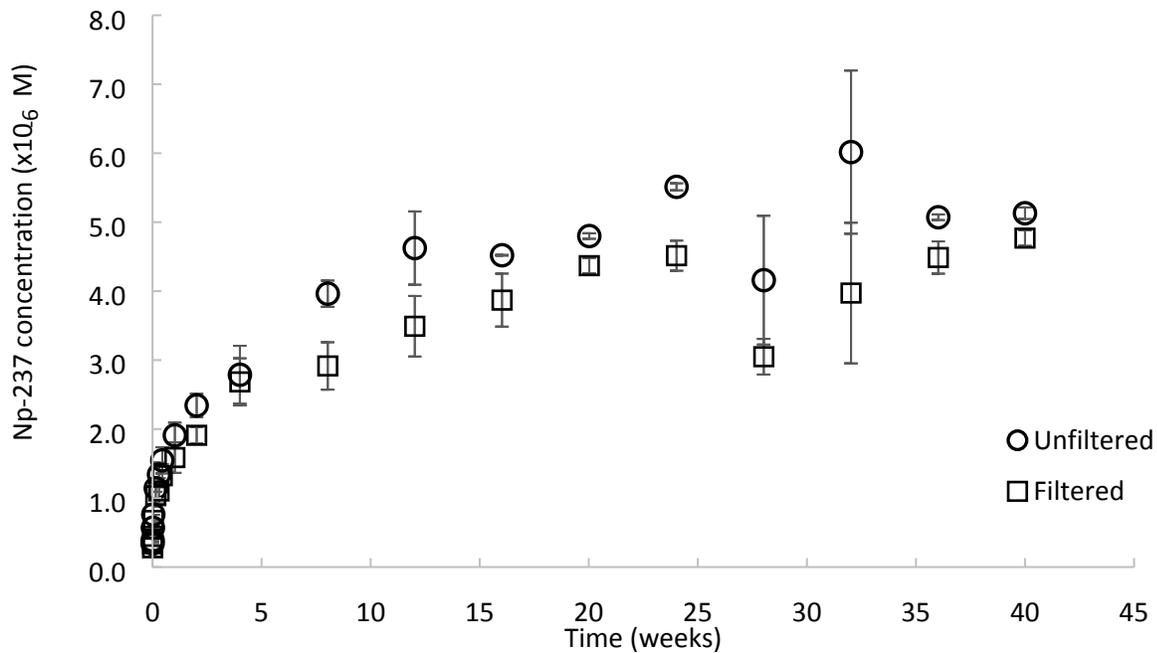
48 *NpO₂(s) Dissolution*

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4 NpO₂(s) dissolution was monitored over the course of 40 weeks, showing a
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7 change in dissolution rate over time and presence of a dissolved, filterable colloid
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10 throughout the experiment. Dissolution proceeded rapidly over the first 4 weeks of the
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13 experiment, then more gradually for the duration of the 40 weeks, reaching a maximum
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16 ²³⁷Np aqueous concentration of 5 x 10⁻⁶ M (Figure 1). For all samples, less than 0.5%
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19 of total solid dissolved. There was good agreement between triplicate samples, except
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22 for one replicate which underwent a significant pH shift after 8 weeks (SI Figure S2).
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28 The average pH of that replicate was 7.29 ± 0.81, whereas the other two replicates had
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31 an average pH of 5.06 ± 0.37 over the course of 40 weeks. Given the unexplained pH
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34 shift of one replicate after 8 weeks, subsequent data from this replicate was excluded
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37 from averages presented in Figure 1. Across all samples, the average E_h was 548.7 ±
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40 30.1 mV, indicating an oxidizing system. Filtered aqueous concentration of ²³⁷Np was
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43 consistently lower than unfiltered concentration (Figure 1), indicating the presence of a
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46 filterable colloid being dissolved from the solid along with other aqueous ionic species.
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52 The average filterable fraction of ²³⁷Np during the dissolution experiment was 0.17 ±
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55 0.08 (SI Table S3). Filterable fractions above 0.1, even in the first days of the
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3 experiment, indicate colloids were present soon after dissolution began. While the
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7 filterable fraction varied throughout the experiment, the highest values were recorded
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10 beyond 8 weeks, suggesting that the number of dissolved colloids increased over time.



36 **Figure 1.** Average aqueous ^{237}Np concentration (M) as a function of dissolution time.
37 Standard deviation from triplicate dissolution experiments, except >8 weeks, for which
38 standard deviation is of duplicate samples.
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42 *NpO₂(s) Characterization*

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51 Electron micrographs showed that the as received $\text{NpO}_2(\text{s})$ was composed of
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55 large aggregates with complex microstructure. Under low magnification, the $\text{NpO}_2(\text{s})$
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4 appeared to be primarily composed of 10-50 μm aggregates (Figure 2, top left). Higher
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7 magnification micrographs revealed that the aggregates were composed of platelets
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10 (Figure 2, top right), which had distinct 10-50 nm grains and noticeable internal porosity
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14 (Figure 2, bottom).
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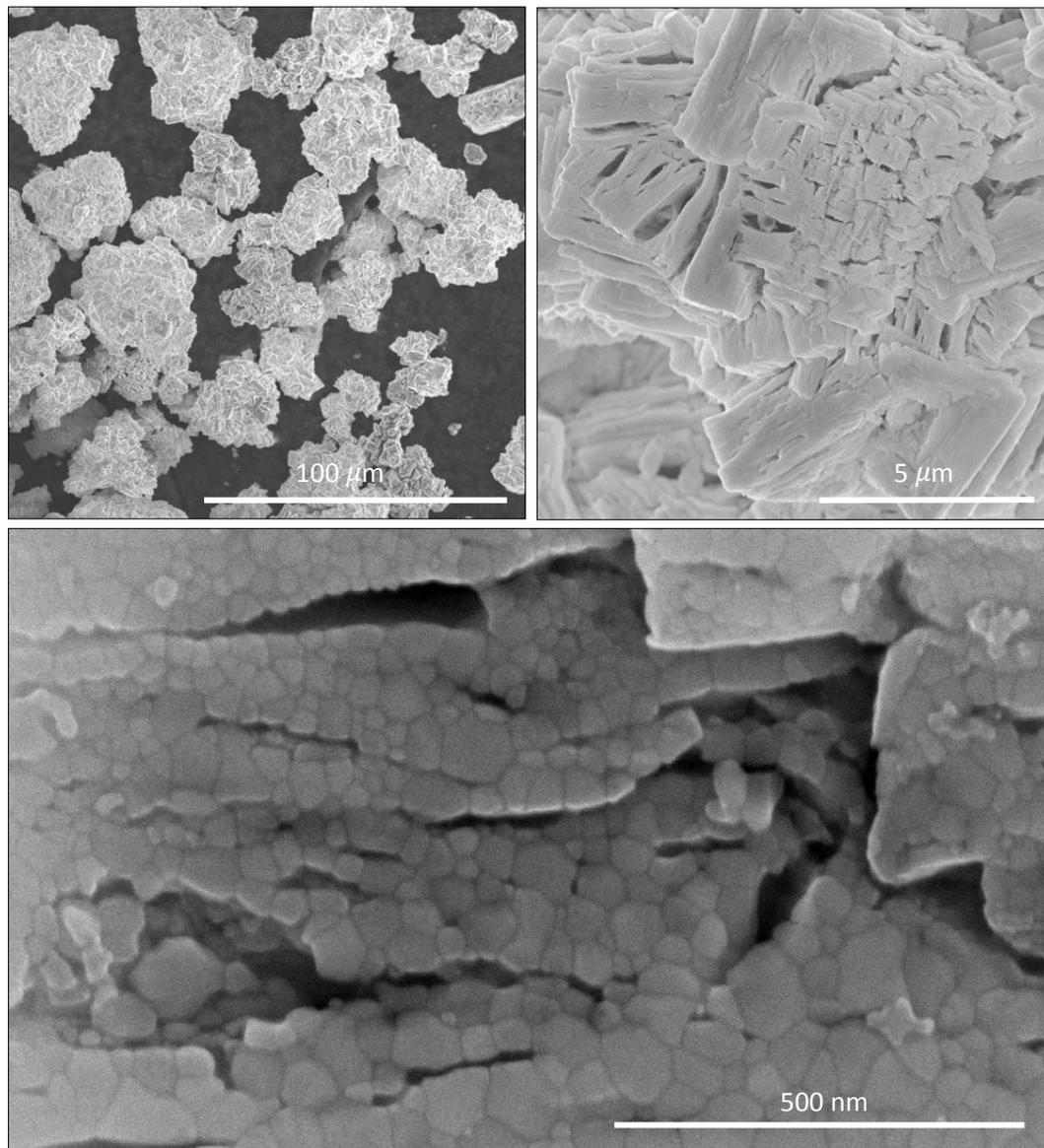


Figure 2. Scanning electron microscope images of $\text{NpO}_2(\text{s})$ as received from SRNL at 3 different magnifications.

Micrographs of the solid phase during and after dissolution indicated preferential dissolution at grain boundaries, resulting in breakdown of the aggregate structure. After 12 weeks of dissolution, micrographs of the solid phase showed rounding at the edges

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3 of grains (SI Figure S3), suggesting that the material within the grain boundaries was
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7 first to dissolve. Preferential grain boundary dissolution has been reported for similar
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10 nanocrystalline oxide materials, such as $\text{CeO}_2(\text{s})$ ^{31, 32} and $\text{ThO}_2(\text{s})$ ³³. After 40 weeks of
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14 dissolution, the material was primarily composed of smaller aggregates with significant
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17 weathering and breakage (Figure 3, top row). The edges of the aggregate were jagged
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20 and there was a large hole in the center of the aggregate (Figure 3, top left). There were
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24 individual grains present on the surface of the material, seemingly not attached to the
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27 primary matrix, as well as step features on the surface (Figure 3, top right) where
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30 presumably entire sections of the matrix had been broken off. There were also
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34 individual grains or small aggregates of 50-300 nm size present (Figure 3, bottom row)
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38 along with the larger aggregates. These smallest aggregates were likely pieces that
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41 had broken off of the larger structures during the dissolution process. The preferential
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44 grain boundary dissolution may causes the matrix to lose cohesion as grain boundaries
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47 are eroded, resulting in the release of individual grains or sections from the aggregate.
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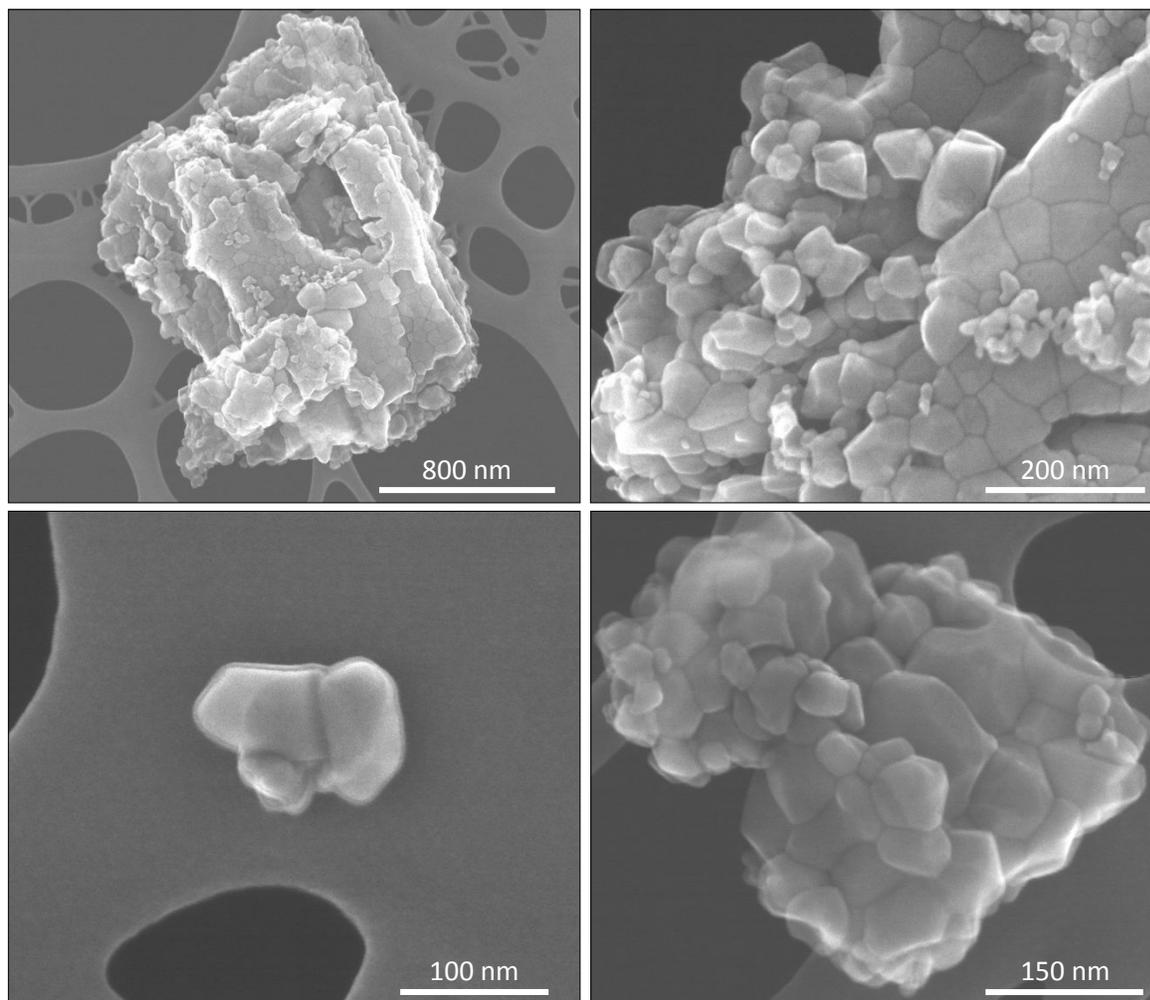


Figure 3. Scanning transmission electron microscope images of NpO₂(s) after 40 weeks of dissolution. Top row: large, partially dissolved aggregate (left) and higher magnification view of aggregate (right). Bottom row: smaller, isolated aggregates.

XPS investigation of the initial NpO₂(s) solid showed the Np 4f spectrum with expected spin-orbit split doublet (4f_{7/2} and 4f_{5/2}) and associated shake-up satellites

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3 (Figure 4) and was best fit with 2 peaks (Peak 1, yellow and Peak 2, pink in Figure 4),

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7 indicating the presence of two chemical environments for Np at the surface of $\text{NpO}_2(\text{s})$.

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10 The distance between Peak 1 and Peak 2 was an average of $1.17 \text{ eV} \pm 0.15 \text{ eV}$ (Table

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14 1), making two peaks necessary for the fitting to avoid an excessively broad peak ($\sim 2\text{eV}$),

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17 as described in the Methods section. This significant peak separation in conjunction with

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20 the total FWHM of the raw unfitted peak both indicate the presence of two species. Peak

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24 1 (yellow) corresponds to $\text{NpO}_2(\text{s})$ when compared to published $\text{NpO}_2(\text{s})$ binding energy

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27 (BE), peak-to-peak distance for the spin-orbit doublet, and satellite distances from Teterin

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31 *et al.*³⁶ and Veal *et al.*³⁷. Measured binding energies for the initial sample for Peak 1 are

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34 within 0.5-0.6 eV of literature values^{36, 37}. Slight shift in binding energy with respect to

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37 published values can be attributed to a variety of factors, including sample charging,

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40 particle size effects, or differences in instrumentation. Peak-to-peak distance ($4f_{7/2}$ to

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45 $4f_{5/2}$) in the initial sample was 11.64 eV, which agrees well with 11.7 eV reported in Teterin

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48
49 *et al.* Satellite distances for Peak 1 are 6.78 eV and 6.85 eV for $4f_{7/2}$ and $4f_{5/2}$,

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51
52 respectively, compared to 6.9 eV from Teterin *et al.*³⁶. Full list of BE provided in Table 1

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56 and a representative survey spectrum is provided in Supporting Information (SI Figure

S5). Given the agreement between Peak 1 (yellow) spectrum and published $\text{NpO}_2(\text{s})$ literature, Peak 1 is attributed to $\text{NpO}_2(\text{s})$ and will be referred to subsequently as the oxide phase. Peak 2 corresponds to a second chemical environment of Np, which is proposed to be a hydroxide phase. Published data on $\text{Np}(\text{IV})$ hydroxide or hydrated phases are not available, but a similar second chemical environment was proposed for $\text{ThO}_2(\text{s})$ by Vandenberg *et al.*³³, and the slight influence of hydroxide or hydrated phases is also noted for $\text{NpO}_2(\text{s})$ by Teterin *et al.*³⁶.

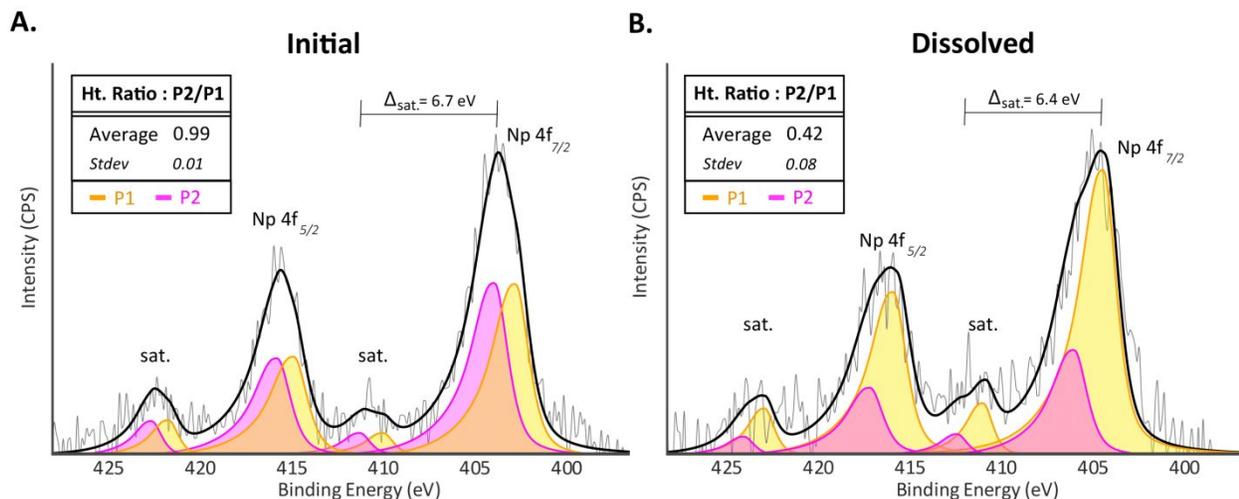


Figure 4. X-ray photoelectron spectroscopy 4f spectra for $\text{NpO}_2(\text{s})$ before (left) and after (right) dissolution. Smoothed raw data shown in gray and fit envelope shown in black. For both spectra, Peak 1 shown in yellow and Peak 2 shown in pink.

The oxidation state of the sample was determined based on comparison to $\text{Np}(\text{IV})$ and $\text{Np}(\text{V})$ controls. Published literature on Np oxidation state determination via XPS is limited but

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3 suggests that satellite peaks are an appropriate means for oxidation state assignment⁴⁰. More
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5 extensive literature is available on uranium oxidation state assignment using XPS^{41, 42}, which
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7 confirms that peak to satellite distance is the best method for oxidation state determination,
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9 rather than the 4f binding energies. The measured distance to satellites of Np(IV) hydroxide and
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11 Np(V) hydroxide control samples were $7.16 \text{ eV} \pm 0.34 \text{ eV}$ and $10.07 \text{ eV} \pm 0.11 \text{ eV}$ respectively
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13 (SI Figure S4 & SI Table S4). Given the approximately 3 eV difference in satellite peak
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15 location, the satellite distance was identified as the key marker for oxidation state of Np in the
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17 samples. The average measured distance to satellites of the initial and dissolved samples were
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19 $6.7 \text{ eV} \pm 0.35$ and $6.4 \text{ eV} \pm 0.45 \text{ eV}$, respectively, identifying these samples as Np(IV).
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22 Measured BE, satellite distances, and Np 4f spectra for Np(IV) and Np(V) controls are provided
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24 in Supporting Information. The absence of Np(V) solid phases both before and after
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26 dissolution indicates that no oxidized Np phases precipitated during dissolution, but
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28 rather, that Np(V) forming on the surface rapidly desorbs into solution (i.e., any oxidized
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30 Np remains in solution).
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42 **Table 1.** X-ray photoelectron spectroscopy peak and satellite binding energies for initial
43
44 and dissolved $\text{NpO}_2(\text{s})$ samples.

Sample	Binding Energy (eV)								Distance P1 to P2 Δ_{1-2} (eV)	
	Peak 1 $4f_{7/2}$	Peak 2 $4f_{7/2}$	Sat 1 $4f_{7/2}$	Sat 2 $4f_{7/2}$	Peak 1 $4f_{5/2}$	Peak 2 $4f_{5/2}$	Sat1 $4f_{5/2}$	Sat 2 $4f_{5/2}$		
Initial	Avg.	402.93	404.09	409.67	410.77	414.68	415.66	421.49	422.52	1.17
	StDev	0.06	0.08	0.49	0.27	0.15	0.10	0.28	0.29	0.15
Dissolved	Avg.	404.20	405.93	410.54	412.34	415.72	417.26	422.12	423.85	1.73
	StDev	0.48	0.32	0.58	0.94	0.61	0.66	0.35	0.31	0.17

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4 Comparing the initial solid to the dissolved solid, a change in the P1/P2 ratio
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7 indicates a preferential dissolution of the hydroxide phase at the surface of the solid. The
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10 ratio of Peak 1 (oxide) to Peak 2 (hydroxide), shown as inset in Figure 4, was calculated to
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12 understand the change in the sample between the initial and dissolved material. Based on the peak
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14 fitting, there is a clear shift in material composition evident from the decrease in Peak 2 relative to
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16 Peak 1 between the initial and dissolved materials (Figure 4). The calculated peak ratios (P2/P1)
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18 for initial and dissolved materials were 0.99 ± 0.01 and 0.42 ± 0.08 , respectively. This represents
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20 a shift from approximately a 1:1 ratio of hydroxide to oxide for initial solid to a 1:2 ratio of
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22 hydroxide to oxide for the dissolved solid at the surface of the material, indicating a significant
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24 loss of the hydroxide phase that was initially present with respect to the oxide phase. The XPS
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26 data provide relative proportions of these two species at the surface of the solid, but do not
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28 represent bulk composition. Powder x-ray diffraction data (SI Figure S1) confirms that the bulk
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30 material is $\text{NpO}_2(\text{s})$. The hydroxide phase would be expected to be growing in on the surface of
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32 material, particularly in the grain boundaries, due to surface hydration during the dissolution
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34 process. However, the XPS data indicates a loss of hydroxide phase, suggesting that the
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36 dissolution rate of the hydroxide phase, which was present in some initial fraction, evidently is far
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38 greater than the ingrowth rate.
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45 *Dissolution Mechanism and Rate*

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49 From the aqueous and solid phase data, a conceptual model of the dissolution mechanism
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51 of nanocrystalline $\text{NpO}_2(\text{s})$ is developed, asserting that grain boundaries are the primary point of
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53 the dissolution reaction (Figure 5). The nanocrystalline material contains both $\text{NpO}_2(\text{s})$ and Np-
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55 hydroxide, shown in XPS data. The XPS results also indicate that an initial fraction of the
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hydroxide phase on the surface of the solid is preferentially dissolved with respect to the oxide, despite expected ingrowth. Literature from $\text{ThO}_2(\text{s})$ also proposes a conceptual model where $\text{ThO}_2(\text{s})$ dissolves by preferential dissolution of a hydroxide phase³³. Dissolution also preferentially occurs at the grain boundaries of $\text{NpO}_2(\text{s})$, as evidenced by electron microscopy, and supported by $\text{ThO}_2(\text{s})$ ³³ and $\text{CeO}_2(\text{s})$ literature^{31, 32}, which note preferential grain boundary dissolution in nanocrystalline solids as well.

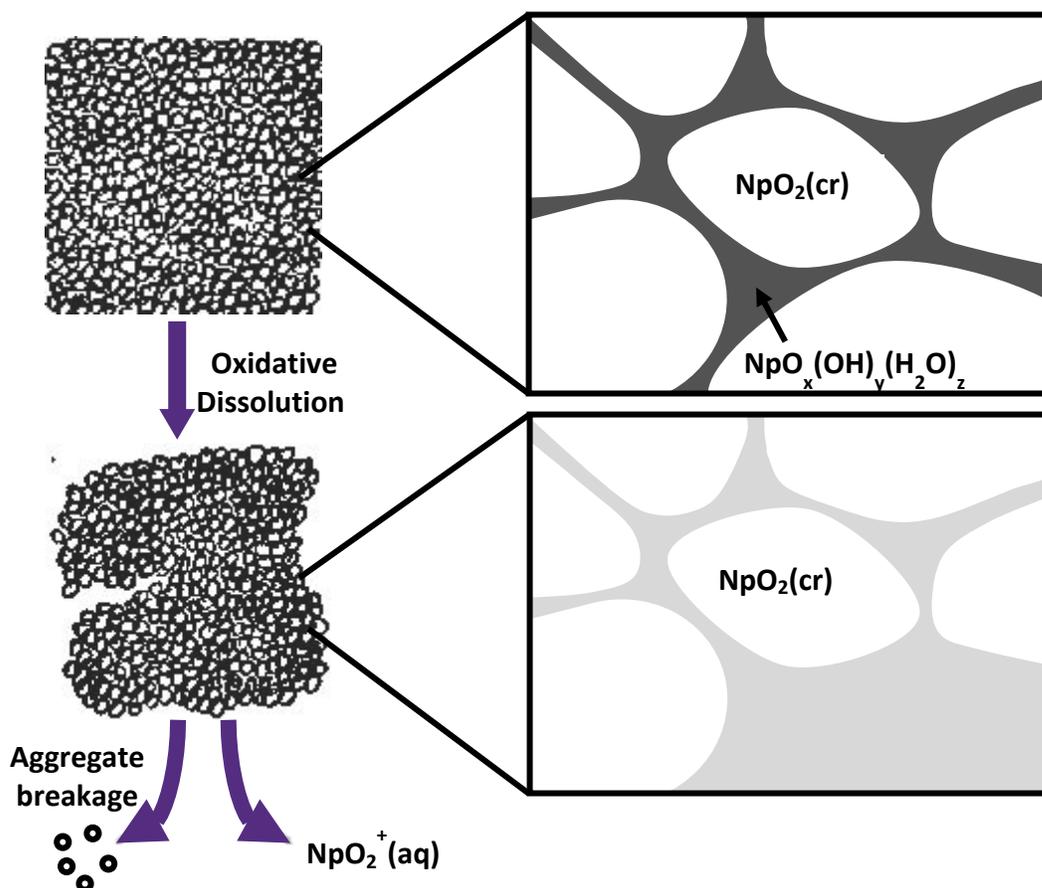
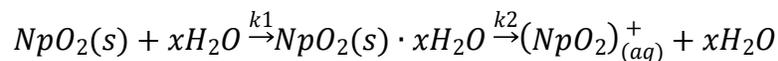


Figure 5. Conceptual model of nanocrystalline $\text{NpO}_2(\text{s})$ dissolution mechanisms.

Comparison of filtered versus non-filtered samples in the batch dissolution studies

indicates the presence of colloids in solution. These colloids are likely individual crystallites or small aggregates broken off from the nanocrystalline matrix, as shown by electron microscopy. Aqueous phase data also demonstrates the presence of aqueous ionic Np, which is presumed to be oxidized in the form of NpO_2^+ due to oxidizing aqueous conditions. Overall, the $\text{NpO}_2(\text{s})$ dissolution occurs primarily at the grain boundaries of the nanocrystalline material, which contain a hydroxide phase which is readily oxidized and dissolved. Grain boundary dissolution leads to eventual breakage of entire grains from the matrix, resulting in both ionic and colloidal Np in solution.

Based on the proposed conceptual model, a kinetic model for $\text{NpO}_2(\text{s})$ dissolution is developed as a two-step mechanism of $\text{NpO}_2(\text{s})$ conversion to a hydroxide phase and subsequent oxidation and dissolution of the hydroxide. The overall reaction is given by:



where the reaction rates of each species are described by the following set of first-order differential equations:

$$\frac{d[NpO_2(s)]}{dt} = -k_1[NpO_2(s)]$$

$$\frac{d[NpO_2(s) \cdot xH_2O]}{dt} = k_1[NpO_2(s)] - k_2[NpO_2(s) \cdot xH_2O]$$

$$\frac{d[(NpO_2)_{(aq)}^+]}{dt} = k_2[NpO_2(s) \cdot xH_2O]$$

These equations are solved numerically, with full solutions presented in Supporting Information.

The initial conditions for the model assume that 99.7% of total Np is in the form of

$NpO_2(s)$, while 0.3% is Np hydroxide. The model fit to two replicates of experimental

data shown in Figure 6 was obtained using values of $4.0 \times 10^{-7} \text{ hr}^{-1}$ and $3.5 \times 10^{-3} \text{ hr}^{-1}$ for

k_1 and k_2 , respectively, indicating that the conversion of $NpO_2(s)$ to a hydrated phase is

the rate-limiting step. The initial fraction of Np hydroxide is rapidly oxidized and

dissolved, but the extremely limited amount of highly available Np hydroxide and slow

conversion from $NpO_2(s)$ causes aqueous ^{237}Np concentrations to plateau. The

experimental observation that Np(IV) is the only solid phase oxidation state further

confirms that oxidation to Np(V) is slower than desorption of Np(V). A corollary to this

observation is that the oxidation of the hydroxide phase is more rapid than oxidation of

the oxide phase.

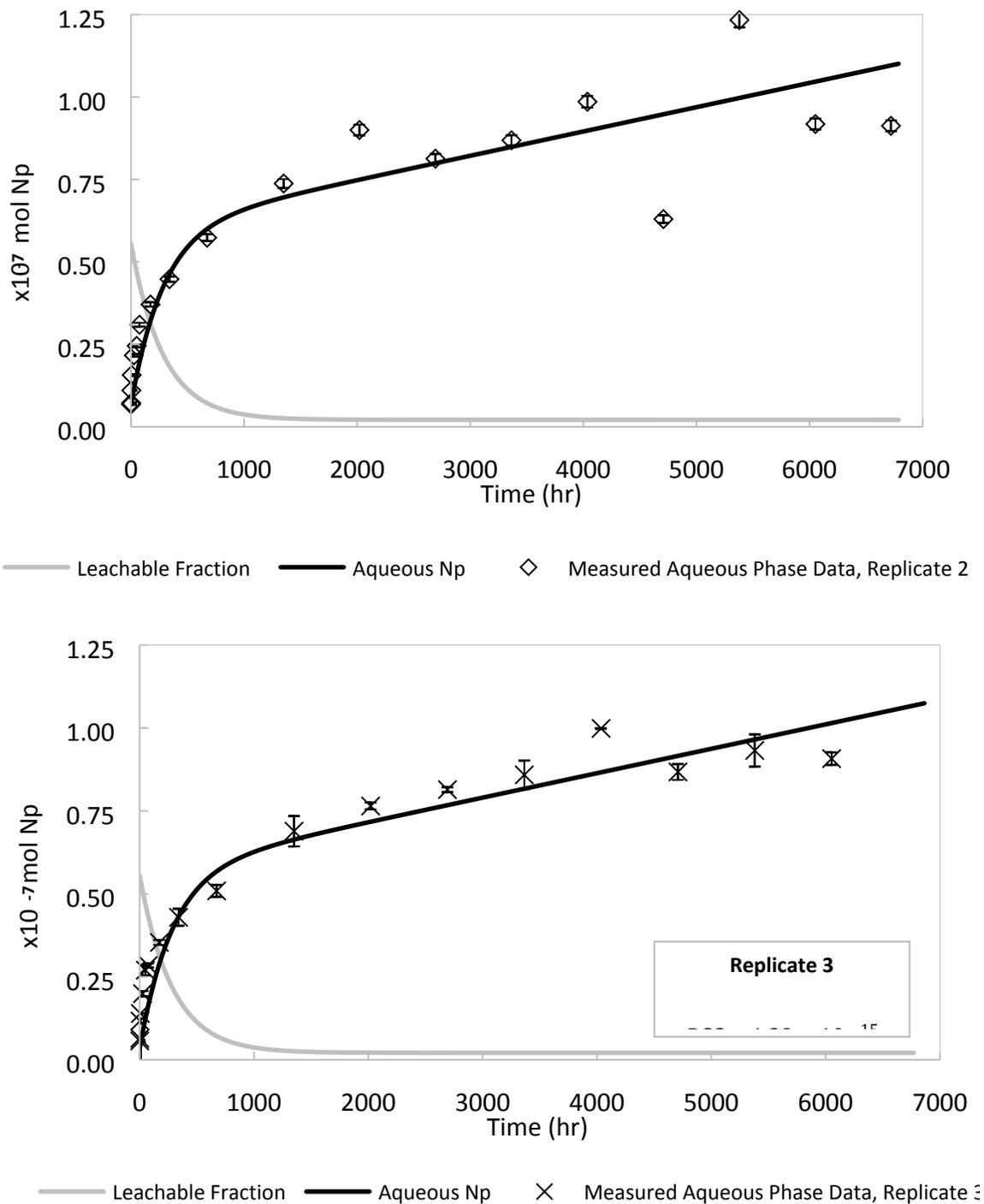


Figure 6. Kinetic fitting of aqueous unfiltered Np experimental data from two replicates of dissolution. Error bars on experimental data are shown but hidden by data points and

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3 represent measurement error from ICP-MS. $\text{NpO}_2(\text{s})$ fitting is not visible due to scale of
4 graph. Residual sum of squares (RSS) calculated for each data set separately.
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10 **Conclusions**

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15 Dissolution experiments and solid phase characterization have been performed
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18 to determine an oxidizing dissolution rate and mechanism of a nanocrystalline $\text{NpO}_2(\text{s})$
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21 derived from DOE legacy waste processing to inform environmental performance
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25 assessment for actinide waste disposition. The conceptual and quantitative rate models
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28 describe preferential dissolution of a hydroxide phase, contained within the grain
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31 boundaries of the material, leading to fragmentation of the larger matrix and ultimately
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35 both ionic and colloidal Np species in solution. The dissolution rate was largely
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38 controlled by an initial rapid oxidation and dissolution of the hydroxide phase and then
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42 limited by the slow hydration of the crystalline oxide phase. Changes to surface
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45 features of the nanocrystalline $\text{NpO}_2(\text{s})$ were observed using electron microscopy
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49 techniques, revealing that the solid is preferentially dissolved at the grain boundaries,
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53 which agreed well with conceptual models for dissolution of other nanocrystalline oxide
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3 materials³¹⁻³³. Measurement of colloidal Np in the aqueous phase, along with imaging
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7 of nanometer-sized crystallites after dissolution, implied that colloid-facilitated transport
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10 of Np may play a role in environmental mobility from nanocrystalline actinide dioxides,
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13 as was also proposed in field-scale transport data on $\text{NpO}_2(\text{s})$ ¹⁷. The observed
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17 complexity of $\text{NpO}_2(\text{s})$ dissolution indicates that thorough characterization of actinide
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21 solid phases, particularly microstructural features such as grain boundaries, is
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24 warranted for more accurate assessment of environmental fate and transport of
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28 actinides. Study of the formation of grain boundaries of transuranic oxides may lead to
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31 enhanced understanding of the dissolution mechanisms as well. Nanoscale differences
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35 in initial environmental source terms may also help explain the large observed
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39 differences in solubility of $\text{NpO}_2(\text{s})$ and reveal the need for more comprehensive studies
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42 of the formation, evolution, and potential effects of surface features on the fate of
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45 actinides in environmental systems.
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54 ASSOCIATED CONTENT

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3 **Supporting Information.**
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8 1 file with 4 tables, 5 figures and additional text.
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13 **AUTHOR INFORMATION**
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25 **Author Contributions**
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29 The manuscript was written through equal contributions of all authors. All authors have
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32 given approval to the final version of the manuscript.
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41 **ACKNOWLEDGMENTS**
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45 The authors thank Dr. Philip Almond of Savannah National Laboratory for providing the
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49 PXRD pattern of $\text{NpO}_2(\text{s})$. This work is supported by the U.S. Department of Energy
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(DOE) Office of Science, Office of Basic Energy Sciences and Office of Biological and Environmental Research under Award Number DE-SC-00012530.

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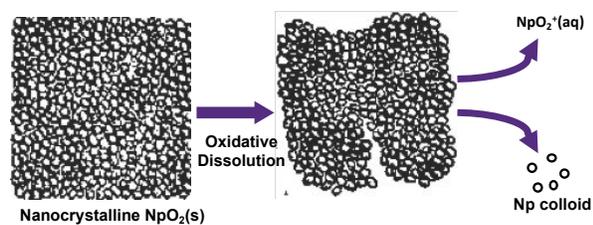
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TABLE OF CONTENTS ENTRY



Nanocrystalline $\text{NpO}_2(\text{s})$ dissolves preferentially at grain boundaries, producing aqueous and colloidal neptunium. Observed dissolution mechanism may impact environmental fate of $\text{NpO}_2(\text{s})$ and similar actinide dioxides in legacy radioactive waste management.