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Abstract

The search for new magnetic materials with high magnetization and magnetocrystalline anisotropy is important for a wide range of applications including information and energy processing. There is only a limited number of naturally occurring magnetic compounds that are suitable. This situation stimulates an exploration of new phases that occur far from thermal-equilibrium conditions, but their stabilization is generally inhibited due to high positive formation energies. Here a nanocluster-deposition method has enabled the discovery of a set of new non-equilibrium Co-N intermetallic compounds. The experimental search was assisted by computational methods including adaptive-genetic-algorithm and electronicstructure calculations. Conventional wisdom is that the interstitial or substitutional solubility of N in Co is much lower than that in Fe and that N in Co in equilibrium alloys does not produce materials with significant magnetization and anisotropy. By contrast, our experiments identify new Co-N compounds with favorable magnetic properties including hexagonal Co₃N nanoparticles with a high saturation magnetic polarization ($J_s = 1.28$ T or 12.8 kG) and an appreciable uniaxial magnetocrystalline anisotropy ($K_1 = 1.01 \text{ MJ/m}^3 \text{ or } 10.1 \text{ Mergs/cm}^3$). This research provides a pathway for uncovering new magnetic compounds with computational efficiency beyond the existing materials database, which is significant for future technologies.

1. Introduction

New materials discovery has governed the development of science and technology for decades.¹⁻⁴ Many of the most important magnetic materials were discovered through enlightened solid-state chemistry and intermetallic-compound research.⁵⁻⁷ This approach often has been focused on Fe or Co-based compounds, since Fe and/or Co are required to achieve high saturation magnetic polarization J_s ($J_s = 4\pi M_s$, where M_s is the saturation magnetization) and Curie temperature (T_c). Magnetic anisotropy is another key intrinsic property, essential to develop coercivity ($B_c = \mu_0 H_c$) in magnetic materials or thermal stability in nanomagnets. Magnetocrystalline anisotropy is a combined effect of spin-orbit coupling and crystal-field interactions and often requires rare-earth or expensive elements.⁸ In contrast to the earlier methods, there are three relatively unexplored approaches to the problem of new magnetic-materials discovery. These include: (i) production of new structures by incorporation of gases such as nitrogen, (ii) the use of non-equilibrium methods to generate novel structures, and (iii) the use of high-speed computational methods stimulated by the materials genome initiative. In this research, we combine uniquely all of these approaches to achieve promising magnetic properties in Co-N compounds.

Considering the above-mentioned three approaches separately, it has been shown that the interstitial modification of N can improve the M_s , K_1 , and T_c values of Fe-rich magnetic materials such as Fe₁₆N₂ and Sm₂Fe₁₇N₃.^{9,10} Some stoichiometric Co-N interstitial compounds have been reported such as Co₃N and Co₂N, but these exhibit poor magnetic properties.¹¹⁻¹³ An example is the hexagonal compound Co₃N, which crystallizes in the well-known ε -Fe₃N structure (space group P6₃22) but exhibits a low magnetization (about 31 kA/m or emu/cm³) at 5K.¹¹ The second approach, that of non-equilibrium processing, has focused on techniques such as sputtering and rapid quenching from the melt. These methods have produced interesting examples of magnetic compounds such as Co₃Si by sputtering¹⁴ and of TbCu₇ and

ThMn₁₂-type structures by rapid quenching.¹⁵⁻¹⁷ Finally, theoretical and computational tools for new materials discovery have seen significant development in recent years. First-principle calculations and machine-learning techniques show much potential for high-throughput computational materials design. Ideally, this approach can accelerate the discovery of new materials with high efficieny and speed by guiding synthesis methods on the composition and structure of new compounds. Several reviews of advances in this rapidly developing field have appeared recently.¹⁸⁻²³

Transition-metal nitrides form a rich class of compounds with diverse electronic structure and properties. They are relatively unexplored compounds compared to oxides, yet have properties ranging from metallic to semiconducting and with potential applications as ceramics, magnets, catalysis, and others.²⁴⁻²⁸ In this communication, we investigate new Co-N compounds by combining experimental and computational methods as follows. First, nonequilibrium cluster deposition¹⁴ is used to produce a set of metastable Co-N compounds in the form of nanoparticles and the structure and magnetic properties of the Co₃N nanoparticles are determined experimentally using various complementary characterization techniques. Nanoparticle syntheses have shown great potential recently for the development of new Corich magnetic compounds with high magnetocrystalline anisotropy and magnetization.^{14, 29-32} We have focused our search on the Co₃N stoichiometry in this study, because earlier experimental observations on Co-N systems suggest the formation of the cubic structure for nitrogen contents ≤ 20 at. % and higher nitrogen contents ≥ 30 at. % substantially deteriorates the magnetic properties; for example, Co₂N and CoN are Pauli paramagnets.¹¹⁻¹³ Second, an adaptive genetic algorithm (AGA) is used to assist the determination of the crystal strucrure for the new nitride compounds. This method predicts the crystal structures of unknown phases relatively rapidly and does not require any assumptions on the Bravais lattice, atom basis, or unit-cell dimensions.³³ Third, spin-polarized density-functional theory (DFT) is

applied to new structures in order to calculate their electronic structure and understand their magnetic properties.

2. Experimental methods

Our nanoparticle experiments were carried out by cluster deposition using an inert-gas condensation.¹⁴ In this method, which produces highly monodisperse metal and alloy nanoparticles, an atomic Co vapor produced using direct-current plasma sputtering is condensed in a cooled inert-gas atmosphere to form nanoparticles in the gas-aggregation chamber (for more details, see the experimental section in the Supporting Information S1). To form Co₃N nanoparticles, we have fed nitrogen gas (N₂) into the gas-aggregation chamber. Stoichiometry and crystal structure were controlled by nitrogen flow rate, deposition pressure, and growth rate. The nanoparticles were then extracted from the gas-aggregation chamber to another chamber for room-temperature deposition on substrates. Dense nanoparticle films were deposited on Si (111) to measure x-ray diffraction (XRD) using a Cu K_{α} wavelength of about 1.54 Å, neutron diffraction, binding energy of core-level electrons using x-ray photoelectron spectroscopy (XPS), and magnetic properties using superconducting quantum interference device (SQUID) and physical property measurement (PPMS) system. Carbon-coated Cu grids with low nanoparticle coverage were used for transmission-electron microscopy (TEM) measurements.

3. Results and discussion

Figure 1A shows the experimental XRD patterns for the nanoparticle samples prepared at different N_2 flow rates in standard cubic centimeters per minute (SCCM). Without the addition of N_2 into the gas-aggregation chamber, the sputtered Co atoms aggregate to form pure Co nanoparticles, which exhibit a mixture of hcp and fcc Co phases as indexed in black and green fonts, respectively, in the XRD pattern (black curve in Fig. 1A). At N_2 flow rates of

about 25 SCCM (red curve) and 30 SCCM (blue curve), the XRD patterns of the nanoparticles are different from that of the Co nanoparticles (black curve) and existing equilibrium phases in the Co-N binary phase diagram³⁴ and indicate the formation of new structures. Higher nitrogen flow-rates cause the nanoparticles to crystallize in zincblende-type cubic CoN, as exemplified by the XRD pattern for 100 sccm (brown curve in Fig. 1A). Crystal structures of the new cobalt nitrides were searched using the adaptive genetic algorithm^{28,33} which was developed based on real-space cut-and-paste operations to generate descendent structures.³⁵ The searches were carried out at zero pressure and zero temperature with energy as the selection criteria to optimize the candidate structures and in addition, we also have used density functional theory (DFT) in order to calculate the magnetization of the predicted compounds (see the Supporting information S1 for the details of DFT calculations). The calculated Co₃N structures along with their formation energy (ΔH) at standard or equilibrium conditions and saturation magnetization (M_s) are shown in Table 1 of the Supporting Information S1. Out of several calculated structures, XRD patterns of the nanoparticles prepared at 25 SCCM (red curve) and 30 SCCM (blue curve) can be indexed with the new hexagonal (space group: P63/mmc, prototype: CdMg₃) and rhombohedral (space group: R3c) Co₃N structures, respectively. XPS results also show the Co/N atomic ratio for the hexagonal and rhombohedral nanoparticles as 3.3 and 2.8, respectively (discussed later) and the corresponding stoichiometric values will be used while discussing the hexagonal and rhombohedral nanoparticles. While the rhombohedral-type Co_{2.8}N nanoparticles are singlephase, the XRD pattern of the substituted hexagonal Co3,3N nanoparticles exhibits a lowintensity (111) peak corresponding to fcc Co.

We also have performed XRD profile analysis for the nanoparticles using the Rietveld refinement method as shown in Fig. 1B. The experimental XRD patterns of the nanoparticle samples prepared at the nitrogen flow rates of 25 and 30 SCCM are in good agreement with the simulated XRD patterns for the hexagonal and rhombohedral-type Co₃N structures,

respectively. Rietveld refinement yields a volume fraction of 3% fcc Co, as well as lattice parameters of a = 5.042 Å and c = 4.090 Å (hexagonal phase) and a = 4.611 Å and c = 13.062 Å (rhombohedral).

Note that the rhombohedral structure is an interstitial type and hexagonal Co₃N phase is a substitutional compound. Figure 1C-D shows the corresponding unit cells. In the rhombohedral structure, the nitrogen atoms forming a sublattice by occupying some of the octahedral interstitial sites in the hcp-Co host lattice. This octahedral interstitial occupancy is the usual situation for gases in dense-packed metals,³⁶ and the corresponding theoretical enthalpy of formation, +71.0 meV per atom (Table 1 in the Supporting Information S1), is moderately high and in a similar range of the calculated formation energy of the known Fe₃Ntype hexagonal structure (+72.0 meV/atom). The substituted hexagonal compound crystallizes in the CdMg₃-type hexagonal structure. As in the rhombohedral structure, the nitrogen atoms form an ordered sublattice, corresponding to the Cd atoms in the prototype, but the structure is that of hcp cobalt where one fourth of the Co atoms are replaced by nitrogen. This substitution is very unfavorable at thermal equilibrium, with a calculated formation enthalpy of +964.1 meV/atom (Table 1 in the Supporting Information S1).

As compared to hcp Co and fcc Co, the rhombohedral Co_{2.8}N nanoparticles have several distinct and intense x-ray diffraction peaks at $2\theta = 39.12^{\circ}$, 58.32° , 70.89° , 77.79° , 85.23° and 87.58° , corresponding to (110), (116), (030), (119), (306), and (223) reflections, respectively (blue curve in Fig. 1A). On the other hand, it is important during the structural determination of Co_{3.3}N nanoparticles using XRD to properly distinguish between the hcp Co and substituted CdMg₃-type structure, which are closely related and have similar XRD patterns. The main difference is the larger unit cell, which means that hcp (*h k l*) peaks correspond to CdMg₃ (2*h 2k l*) peaks. A few distinct XRD peaks at lower angles from (100), (101), and (110) reflections are expected for the CdMg₃-type structure, but the intensities of (100) and (110) peaks are small as compared to the intense XRD peaks such as (200), (002),

and (201) and the (101) peak is covered by the substrate peak. However, a weak intensity peak corresponding to the (100) reflection of the CdMg₃-type structure is visible in the experimental XRD pattern (red curve in Fig. 1A and B). Note that the intensity ratio between the (100) and (200) reflections from the experimental XRD pattern is $I(100)/I(200) \approx 0.58$, comparable with the standard theoretical intensity ratio I(100)/I(200) = 0.37 for Co_{3.3}N nanoparticles with the CdMg₃-type structure. In support to this result, the analysis of the intensity of the (002) XRD peak and electron diffraction results also indicates that the hexagonal phase is CdMg₃, not the crystallographically very similar hcp Co; in addition, x-ray photoelectron spectroscopy (XPS) measurements also show that the stoichiometry is close to Co₃N (see below)

Note that the (002) peak often has been observed to be the most intense XRD peak for hcp Co nanoparticles,³⁷⁻⁴¹ and this is also true for the pure Co nanoparticles reported in the present study (black curve in Fig. 1A). In contrast, the most intense diffraction peak in the XRD pattern of the hexagonal $Co_{3.3}N$ nanoparticles is (201) as expected for the CdMg₃-type structure.

For electron-diffraction measurements, the hexagonal Co_{3.3}N sample with significant amount of particles were deposited on a carbon-coated copper grid and immediately capped with a carbon layer of about 1 nm thickness. Figure 2A shows the transmission electron microscope (TEM) image of the hexagonal Co_{3.3}N nanoparticles and the corresponding selected area diffraction (SAED) pattern is compared with the simulated electron diffraction pattern of the CdMg₃-type structure using a computer program PCED in Fig. 2B.⁴² The redvertical lines marked in Fig. 2B correspond to the simulated intensities of various reflections. As shown in Fig. 2B, the experimental SAED pattern shows good aggrement with the simulated diffraction rings corresponding to the CdMg₃-type hexagonal structure.

As shown in Fig. 2B, the most intense diffraction pattern is broad due to the combination of (201), (002), and (200) reflections, whose interplanar spacings (d_{hkl}) are

1.905, 2.033, and 2.151 Å, respectively, and close to each other. Outside of these strong reflections, weak diffraction spots corresponding to (200) reflection of the fcc Co are also seen as indicated by an arrow in Fig. 2B. However, the diffraction spots corresponding to the distinct (110), (101), and (100) reflections at higher d_{hkl} values for the CdMg₃-type structure are not visible in Fig. 2B due to their low intensities.

As shown in Fig. 2C and 2D, we also measured SAED pattern at higher magnification in order to focus on the diffraction pattern with larger d_{hkl} values. Several diffractions spots corresponding to the (101) reflection are clearly seen as marked by dotted circles in Fig. 2C and 2D, and these diffraction spots match with the (101) reflection from the simulated electron diffraction pattern of the CdMg₃-type structure as shown in Fig. 2D. We also confirmed that the diffuse diffraction ring observed between the most intense diffraction rings and (101) reflection in Fig. 2C and D is due to the carbon cap layer by measuring the SAED pattern for the carbon layer. If the intensity of the incident electron beam is decreased by adjusting the beam-stopper, a few diffraction spots corresponding to (100) reflection of the CdMg₃-type hexagonal Co₃N is also clearly seen (Fig. S1B in the Supporting Information S1). The observation of (100) and (101) Bragg reflections is a clear evidence of the new CdMg₃type phase that distinguishes it from the structurally related hcp Co.

Note that the d_{hkl} values of the indexed (100) and (101) reflections for the hexagonal nanoparticles using XRD and/or SAED patterns do not match with those standard values of the (hkl) reflections from fcc Co, hcp Co, CoO, cubic nitrides such as CoN and Co₄N or distorted hcp Co₃N, but they show good agreement with the (hkl) reflections of the CdMg₃-type structure. In the case of distorted hcp Co₃N, a sizeable increase of lattice parameters (a \approx 2.66 Å and c \approx 4.31 Å) has been observed as compared to those of hcp Co (a \approx 2.51 Å and c \approx 4.07 Å), leading to a significant shift of x-ray diffraction peaks of the hcp Co₃N towards

lower 2 θ values by about 1-2°.⁴³ Therefore, the positions of XRD peaks of the CdMg₃-type hexagonal nanoparticles are significantly different than those of the distorted hcp Co₃N.

The hexagonal and rhombohedral nanoparticles were also deposited on carbon-coated Cu grids with low coverage densities. This is important to avoid the agglommeration of nanoparticles, which helps to measure more precisely their size, size-distribution, and shape. Figures 3A and 3B show the TEM images of the substituted hexagonal and interstitial rhombohedral nanoparticles, respectively. The corresponding particle-size histograms reveal narrow size-distributions with an average particle size d = 16.4 nm and a standard deviation of $\sigma/d \approx 0.07$ for the hexagonal Co_{3.3}N nanoparticles (left inset of Fig. 3A) and d = 14.6 nm and $\sigma/d \approx 0.20$ for the rhombohedral Co_{2.8}N nanoparticles (left inset of Fig. 3B). Note that the Co_{3.3}N nanoparticles of Fig. 3A have facets typical of hexagonal crystal structures, whereas those in Fig. 3B are nearly rhombohedral. High-resolution TEM images of the hexagonal and rhombohedral nanoparticles show good crystalline nature of the nanoparticles as shown in the right insets in Fig. 3A and Fig. 3B, respectively.

In agreement with the x-ray and electron-diffraction studies, XPS results also show a stoichiometry close to Co_3N for the hexagonal Co_3N nanoparticles. For XPS analysis, we have used the areas of Co $2p_{3/2}$ (Fig. 4A) and N 1s peaks (Fig. 4B) as shown in the corresponding core-level XPS spectrum of the hexagonal Co_3N nanoparticles and determined a Co/N ratio of about 3.3. Similarly, the rhombohedral Co_3N nanoparticles show a Co/N atomic ratio of about 2.8. A detailed XPS analysis confirms the existence of chemical bonds between cobalt and nitrogen in both hexagonal $Co_{3.3}N$ and rhombohedral $Co_{2.8}N$ nanoparticles and more details on the XPS measurements, results, and analysis are described in the Supporting Information S2.

Our structural studies show the formation of hexagonal (CdMg₃-type) and rhombohedral nanoparticles. When nanoparticle sizes are on the order of tens of nanometers,

it is often found that the nanoparticles adopt the same structures as bulk materials.⁴⁴ Thus, our Co₃N nanoparticles with average sizes of about 14.6 and 16.4 nm are larger enough to be representative of bulk metastable structures. The enthalpy difference of 964.1 meV per atom for the hexagonal structure at equilibrium or standard conditions is large and unusual. Since the high standard formation energy only predicts the phase stability at standard conditions, it does not rule out the formation of Co₃N during the initial stage of the growth in the reactive plasma. It is worth noting that metal nitrides such as MoN₂, Cu₃N, and Na₃N with high formation energy has been been fabricated using non-equilibrium synthesis methods. ^{45,46,47}

Note that the calculations for energy formation of the Co₃N phases are made at standard conditions using hcp Co and N₂ as references by following ΔH (Co₃N) = [E(Co₃N) – $0.5E(N_2) - 3E(Co)]/4$, and and thus the energy required to dissociate N₂ is expected to be high.48 However, our approach uses the non-equilibrium inert-gas- plasma condensation-type cluster-deposition process for the growth the cobalt nitride nanoparticles, and reactive nitrogen precursor having atomic nitrogen is generaly produced by cracking of N2 molecules in the plasma during the reactive sputtering process,²⁴ i.e nitrogen atoms are readily available in the plasma to react with Co nanoparticles for forming the Co₃N phases, and this nonequilibrium condition subsequently help to overcome the high formation energy.²⁴ After the formation, the nitrogen may prefer to leave the nanoparticles but persumably has no time to diffuse to the surface before cooling to room temperature, and thus the CdMg₃-type $Co_{3,3}N$ nanoparticles have been observed to be stable while they are brought to room temperature. Similar results also have been observed in other nitride systems. For example, MoN₂ with R3m structure has shown a high positive formation energy of 819 meV/atom using Mo + N_2 = MoN₂.⁴⁵ However, this compound has been been produced at high pressure of about 3.5 GPa and annealing at 753 K for 20 hrs.⁴⁶ Similarly, the formation energies of Na₃N (+210 meV/atom) and Cu₃N (+260 meV/atom) are high and possitive,²⁴ but these phases have been grown using reactive plasma synthesis and sputtering, respectively. ⁴⁷ Like Co_{3,3}N, MoN₂,

Cu₃N and Na₃N also become stable while they were brought to room temperature and atmospheric pressure.

The calculated saturation magnetizations of bulk rhombohedral and hexagonal Co₃N structures using density functional theory (DFT) are 662 kA/m (or $J_s = 8.3$ T) and 1198 kA/m (or $J_s = 1.51$ T), respectively (Table 1 in the Supporting Information S1). The latter value is remarkable and is in the range of values measured for the rare-earth permanent-magnet materials such as SmCo₅ (1.01 T), Sm₂Co₁₇ (1.2 T), and YCo₅ (1.06 T)⁴⁹ and substantially higher than that of the equilibrium Co-N compounds.¹¹⁻¹³ From the corresponding densities of states, we see that the rhombohedral compound is a weak ferromagnet (Fig. 5A), with holes in both the \uparrow and \downarrow bands, whereas the hexagonal compound is a strong ferromagnet, with essentially a fully occupied \uparrow band (Fig. 5B). Figure 5C shows the hysteresis loops of the substituted CdMg₃-type hexagonal nanoparticles at 10 K and at room temperature. There is no significant difference between the saturation magnetization values at the two temperatures, which indicates a high Curie temperature, much above room temperature. The experimental saturation magnetization is 1014 kA/m at 10 K, which corresponds to a saturation magnetic polarization of $J_s = 1.28$ T (12.8 kG) and comparable with the theoretical value ($M_s = 1198$ kA/m or 1198 emu/cm³). Our DFT calculations are carried out for perfect single crystals, but the experimental samples might have structural features such as subtle compositional and surface inhomogeneities or other defects. This could be a possible reason for the slight difference between the experimental and theoretical magnetizations.

The temperature dependence of the nanoparticle magnetization for the CdMg₃-type hexagonal structure is shown in Fig. 5D. There is a pronounced magnetization minimum near 600 K, which we interpret as a Curie transition immediately followed by the decomposition of the substitutional phase into N_2 and elemental Co above 615 K. Such decompositions are very common in Co- and Fe-based nitrides ^{7,12} and, in the present system, supported by XRD and XPS results (Supporting Information S3). Our results indicate that the hexagonal Co_{3.3}N phase

is stable up to at least 600 K (~ 327 °C) and this is important because permanent-magnet materials are needed for use above room temperature, for example up to 180 °C in high-performance motors.

To study the magnetic transition and phase stability of the hexagonal Co_{3.3}N nanoparticles as discussed above, we carried out neutron diffraction on a thin-film sample composed of easy-axis-aligned hexagonal Co_{3.3}N nanoparticles. The nanoparticles were aligned by applying a magnetic field $B_x = \mu_0 H_x = 0.5$ T or 5 kG parallel to the substrate during the deposition i.e the field was applied along the x-direction with respect to the substrate (See the Supporting Information S4 for details). Figure 6A compares the out-of-plane (z-axis) XRD patterns of the unaligned (isotropic) and aligned nanoparticles. It is clearly seen that the intensity of (002) peak significantly decreases and that of the (200) peak increases in the XRD pattern of the aligned nanoparticles. This result indicates that the c-axis of the hexagonal Co₃N crystal is the easy direction for magnetization and aligned along the direction of the magnetic field B_x , which is applied along the substrate plane during the deposition. A pole-figure analysis of the (002) peak also shows that the {002} is aligned predominantly along the direction of B_x in the film plane (See the Supporting Information S4 for details).

Generally neutron diffraction consists of nuclear and magnetic contributions. The nuclear diffraction measures the ordering of atoms; it is more sensitive to N than to Co, because the scattering length of N is about 3 times as large as Co.^{50} On the other hand, the magnetic diffraction measures the ordering of magnetic moments. The important result is that the temperature dependence of the (002) diffraction intensity show a clear transition between 500 K and 600 K as shown in Fig. 6B, and this transition appears to be reversible (warming followed by cooling). Since neutron diffraction is sensitive to N, our result indicates that the structural decomposition of $\text{Co}_{3.3}$ N nanoparticles in terms of N loss is minimal up to 600 K. The transition observed between 500 and 600 K in Fig. 6B is consistent with the magnetic

transition shown by the temperature-dependent magnetization curve (Fig. 5D). Therefore, there is a sizable magnetic contribution to the neutron diffraction, which suggests a magnetic ordering. The fact that one can observe the magnetic transition in the (002) diffraction indicates non-zero magnetic moment perpendicular to the *c* axis, which could be due to the exchange interaction between the partially aligned particles.⁵¹

As shown in the inset of Fig. 6B, the rocking curve of (002) diffraction was measured to study the relation between the crystalline direction and the substrate orientation as well as to obtain the degree of magnetic alignment from distribution of (002) intensity. The crystalline c axis appears to be closely aligned with the substrate plane in which the magnetic field was applied during the growth, with a 20-degree FWHM (full width at half maximum) angular dispersion. Rocking scans performed by the 4-circle neutron diffractometer probes the distribution of magnetic moment and (002) orientation and the result agrees very well with the texture-orientation distribution obtained by the in-plane pole figure using x-ray diffraction (Supporting Information S4).

The hysteresis loops of the hexagonal Co_{3.3}N nanoparticles exhibit substantial coercivities of 0.19 T at 300 K and 0.4 T at 10 K (Fig. 5C). These coercivities indicate appreciable magnetocrystalline anisotropy associated with the noncubic CdMg₃-type crystal structure. The anisotropy is further confirmed by measuring the easy- and hard-axis magnetization curves for the aligned nanoparticle sample. The hysteresis loops measured at 10 K along the easy and hard directions for the aligned Co_{3.3}N nanoparticle sample are shown in Fig. 6C. The loops show a comparatively high coercivity $B_c = 0.42$ T and a high remanence ratio $M_r/M_s = 0.80$ along the easy axis as compared to the values measured along the hard axis ($B_c = 0.14$ T and $M_r/M_s = 0.24$). The room-temperature values along the easy-and hard-axes are $B_c = 0.2$ T and $M_r/M_s = 0.76$ and $B_c = 0.07$ T and $M_r/M_s = 0.21$, respectively (not shown here). Experimentally, we have estimated the anisotropy constant K_1 from the point where easy- and hard-axis magnetization curves intersect for the aligned

nanoparticles. The intersection yields an anisotropy field $B_a = \mu_0 H_a = 2.0$ T at 10 K and, based on the relation $B_a = 2K_1/M_s$, an anisotropy of 1.01 MJ/m³ (10.1 Mergs/cm³).

The magnetic properties and phase stability of the rhombohedral Co_{2.8}N nanoparticles are provided in the Supporting Information S5. In brief, the Co_{2.8}N nanoparticles crystallizing in the rhombohedral structure also exhibit appreciable $K_1 = 1.04 \text{ MJ/m}^3$ (10 Mergs/cm³) and $M_s = 580 \text{ kA/m}$ (or $J_s = 0.73 \text{ T}$). The underlying anisotropy is also reflected by high coercivity, for example $B_c = 0.6 \text{ T}$ at 10 K. The temperature dependence of the magnetization indicates a Curie temperature in the vicinity of 450 K. Nanoparticles of this phase show a decomposition above 605 K.

The magnetic anisotropy values for the nanoparticles of the hexagonal Co_{3.3}N (K_1 = 1.01 MJ/m³) and rhombohedral Co_{2.8}N (K_1 = 1.04 MJ/m³) are higher than the anisotropy of bulk hcp Co (0.65 MJ/m³)⁴⁸ and Co nanoparticles reported in this study (K_1 = 0.55 MJ/m³, not shown here). Note that Co nanoparticles of much smaller sizes of less than 0.68 nm size (15 atoms) deposited on Pt substrate have shown enhanced magnetic anisotropies.⁵² These particle sizes are much smaller than the critical super-paramagnetic size (D_{sp}), a quantity related to the thermal stability of nanomagnets, which can be estimated using K_1V_{np} = 25 k_BT .⁴⁹ V_{np} and k_B are the volume of the nanoparticles and Boltzmann constant, respectively. Thus, the smaller Co nanoparticles are not thermally stable and expected to show only superparamagnetic behavior at room temperature, which is not desirable for energy and data storage applications. On the other hand, Co nanoparticles with larger particle sizes > 1.0 nm only exhibited anisotropy values similar to that of bulk Co.⁵²⁻⁵⁴ For example, hcp Co nanoparticles with an average size of 3 nm exhibit $K_1 = 0.49$ MJ/m³, similar to that of bulk Co and are superparamagnetic with a blocking temperature of 20 K.⁵⁴

The enhancement of K_1 by the introduction of N atoms in the new Co₃N compounds fundementally must be understood at the level of the spin-polarized electronic structure. From the viewpoint of crystal structures, the nitrogen in the newly synthesized compounds can be

considered as a substitutional atom in the case of the hexagonal phase and an interstial atom in the case of the rhombohedral phase. It is possible that the N atoms strengthen the spin-orbit coupling of the Co and subsequently increase the magnetic anisotropy energy. By considering the high magnetic anisotropies, the average particle sizes of the nanoparticles of rhombohedral Co_{2.8}N (14.6 nm) and hexagonal Co_{3.3}N (16.4 nm) are expected to be larger than the critical super-paramagnetic size (D_{sp}). For example, we have estimated $D_{sp} = 5.9$ nm at room temperature for the hexagonal Co₃N nanoparticles.

4. Conclusions

We have used a combined experimental and computational approach to investigate how interstitial and substitutional modification of Co with nitrogen can create new magnetic structures with noteworthy properties. The large difference in formation enthalpy is overcome by the non-equilibrium nanoparticle synthesis, and a high saturation magnetic polarization and an appreciable magnetic anisotropy are found for the CdMg₃-ordered Co_{3,3}N nanoparticles. The anisotropy of the hexagonal Co_{3 3}N nanoparticles is in the range of several rare-earth-free permanent-magnet materials that have shown high coercivities and roomtemperature energy products upon nanostructuring.^{29,55-57} Therefore, they can have potential uses in microelectromechanical systems (MEMS) and also can be used to create future rareearth-free permanent magnets, if scale-up methods are developed. On the basis of $K_1 = 1.01$ MJ/m^3 and $J_s = 1.28$ T for the hexagonal Co₃N, an energy product as high as about 318 kJ/m³ (≈ 40 MGOe) might be obtained in principle by appropriate nanostructuring and compaction of these nanoparticles. From the critical materials viewpoint, these new structures do not contain any scarce rare-earth or other expensive elements. The combined experimental and computational approach employed here is not limited to Co-N systems and can be extended to discover new phases in other material systems. A typical example is the family of Heusler alloys in which more than about 90% of the compounds are metastable.¹ The new metastable structures may be useful for future technological applications in areas such as magnetism and catalysis, and this work provides a strategy to accelerate the discovery of new phases for energy, data storage, and spintronics applications.

Supporting Information

Electronic supplementary information (ESI) available.

Conflict of Interest

There are no conflicts to declare.

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Author Contributions

B.B. and D.J.S. developed the concept and design for the experiments. B.B. carried out the sample preparation and characterization. X.Z., C.-Z.W, and K.-M.H performed the theoretical calculations. S.B. and A.E. contributed towards XPS measurements. A.S., Y.J. and X.Z.L

carried out TEM measurements and analysis, and S.R.V contributed towards XRD measurement and analysis. X.X., H.C., and H.W. performed neutron diffraction measurements and analysis. B.B. and D.J.S. analyzed the results and wrote the manuscript. R.S. participated in scientific discussion and commented critically on the manuscript. All authors critically read and commented on the manuscript. D.J.S. supervised the project.

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Fig. 1 XRD patterns: (A) The experimental patterns measured using Cu K_{α} wavelength of about 1.54 Å for the nanoparticles prepared at different N₂ flow rates: Co (0 SCCM), hexagonal Co_{3.3}N (25 SCCM), rhombohedral Co_{2.8}N (30 SCCM), and cubic CoN (100 SCCM). (B) The experimental patterns of the hexagonal (red) and rhombohedral (blue) nanoparticles are fitted with the corresponding structures using Rietveld analysis (black curve). New Co₃N structures: (C) Rhombohedral and (D) CdMg₃-type hexagonal. Brown and green spheres represent Co and N atoms, respectively.



Fig. 2 Electron microscopy results of the hexagonal Co_{3.3}N nanoparticles. (A) TEM image. (B) The experimental selected area electron-diffraction pattern (SAED) is compared with the simulated electron-diffraction pattern of the CdMg₃-type structure. (C) SAED pattern at higher magnification, and (D) its comparison with the simulated electron diffraction pattern for the CdMg₃-type structure, whereas the diffraction spots corresponding to the (101) reflection are marked by dotted circles. The red-vertical lines in (B) and (D) correspond to the intensity of the simulated diffraction rings. The d_{hkl} value for the most intense diffraction pattern corresponding to the (201) reflection is given as a reference.



Fig. 3 TEM images for nanoparticle samples. (A) Hexagonal-type $Co_{3,3}N$. (B) Rhombohedraltype $Co_{2,8}N$. The corresponding particle-size histogram (left) and HRTEM image a single particle (left) are shown as insets. σ and *d* are the standard deviation and average particle size, respectively. The histograms are fitted with Lorentzian distributions (red curves)



Fig. 4 XPS spectra of the core-level electrons for the hexagonal-type $Co_{3,3}N$ nanoparticles. (a) Co 2p and (b) N 1s.



Fig. 5 Magnetic properties: (A), (B) Densities of states for bulk rhombohedral and hexagonal Co₃N structures, respectively. (C) Hysteresis loops measured at 300 K and 10 K for the hexagonal Co₃N nanoparticles as a function of external magnetic field ($B_0 = \mu_0 H$). (D) Magnetization measured as a function of temperature for the hexagonal Co₃N nanoparticles in a magnetic field of 1.0 dT (1.0 kG) during warming (red curve) and cooling (blue curve). The magnetization is normalized with the room-temperature value.



Fig. 6 Easy-axis aligned hexagonal-type Co_{3.3}N nanoparticles: (A) Out-of-plane XRD patterns measured for the unaligned (red curve) and aligned (blue curve) samples. The XRD patterns are indexed to the CdMg₃-type hexagonal structure. A weak (111) peak corresponding to the fcc Co is also seen. (B) Neutron diffraction intensity of the (002) peak for the aligned nanoparticle film shows a transition for both warming (circle) and cooling (square) between 500 K and 600 K, whereas the red line is a guide to the eye. The inset shows the rocking curve of the (002) peak, whereas the red line is the Gaussian fit to the data. (C) Magnetic hysteresis loops measured at 10 K along the easy (x) and hard (y) axes. The anisotropy field $B_a \equiv \mu_0 H_a$ is indicated by an arrow.

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Table of Content Entry

New metastable hexagonal Co_3N structure and its magnetic transition shown by neutron diffraction.

