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N-, Fe- and Co-Tridoped Carbon Nanotube/Nanoporous Carbon

Nanocomposite with Synergistically Enhanced Activity for Oxygen

Reduction in Acidic Media

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Abstract: Electrocatalyst for oxygen reduction reaction (ORR) in acidic media is crucial in proton-exchange membrane (PEM) fuel cells and other electrochemical devices. Achieving ideal ORR activity and durability in acidic media remains a challenge. **Here**, we developed a new NFeCo-CNT/NC nanocomposite electrocatalyst from the highly available and recyclable plant biomass *Typha orientalis* using a ²⁰ readily scalable approach. The electrocatalyst exhibits the excellent ORR activity, superior stability and tolerance to methanol poisoning effects in the acidic media. The value of onset potential and half-peak potential of the typical product is only 70 mV and 65 mV less than that of the Pt/C, respectively. The NFeCo-CNT and NFeCo-NC in the nanocomposite have the synergistically enhanced ORR activities. The catalyst may have practical applications in fuel cells. One of the important accomplishments of this work is the discovery that trace Fe^{3+} and Co^{2+} can synergistically catalyze the growth of the carbon nanotube when melamine serve as CNT precursor.

1. Introduction

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Electrocatalyst for oxygen reduction reaction (ORR) in acidic media is crucial in proton-exchange membrane (PEM) fuel cells and other electrochemical devices.¹⁻⁴ Replacing precious and

³⁰ nondurable Pt catalysts with cheap and commercially available materials for ORR is still a key issue in the development of material science and fuel cell technology.⁵⁻⁸ So far, great efforts have been devoted to prepare the heteroatom (e.g., N, P, B and S)- doped nanostructured carbon materials, which exhibit an ORR performance comparable to that of commercial Pt/C in alkaline media. Especially, many researches focus on the doping of nitrogen in the carbon, because it can remarkably promote the s catalytical ability, improve the stability and tolerance to methanol poisoning effects of the ORR catalysts.⁹⁻¹⁷ It is well-known that PEM fuel cells can only be worked with acidic electrolytes.^{3, 4} Unfortunately, the carbon materials exhibit the dissatisfactory or even very weak ORR performance in acidic media.

- ¹⁰ Some researches show the addition of certain transition metals
 (e.g., Fe, Co) to the nitrogen-doped carbon materials can promote the ORR activity in acidic media. The transition-metal cation can coordinate with the nitrogen doped in the carbon materials.^{7, 18}
 Careful selection of suitable nitrogen/transition-metal precursors
 ¹⁵ and carbon supports can achieve the obviously improved ORR
- activity.¹⁹⁻²¹ However, obtaining the catalysts with comparable activity and durability with the state-of-the-art Pt/C remains a challenging work. In principle and fact, in order to improve the ORR activity, nanoscale porosity is highly desirable, which can ²⁰ facilitate high mass transfer fluxes and high active loading.²²⁻²⁴
- Especially, micropores are crucial for good catalysts.^{25, 26} For the purpose of the practical application in the fuel cells, the ORR catalysts should be low-cost, high-volume production.^{15, 27, 28} The catalysts directly derived from biomass are ideal because biomass ²⁵ is an environmentally friendly and recyclable resource and often is highly available, accessible and low-cost.^{23, 29, 30}

Recently, we reported a kind of nitrogen-doped nanoprous carbon nanosheets from the highly available, accessible and recyclable plant *Typha orientalis*. In alkaline media, the material ³⁰ exhibits similar catalytic activity but superior tolerance to methanol to 20 % Pt/C.³¹ We also developed the nitrogen-doped graphene/carbon nanotube nanocomposite by a facile hydrothermal process at a low temperature, and the typical

product exhibits the synergistically enhanced ORR activity in ³⁵ alkaline media.³² **Herein,** we prepared a new N-, Fe- and Cotridoped carbon nanotube/nanoporous carbon (NFeCo-CNT/NC) nanocomposite from the plant biomass *Typha orientalis* using a readily scalable approach. The product exhibits the excellent ORR activity, superior stability and tolerance to methanol poisoning ⁴⁰ effects in the acidic media. The NFeCo-CNT and NFeCo-NC in the nanocomposite can synergistically enhance the ORR activities. Very importantly, we found that trace Fe³⁺ and Co²⁺ can synergistically catalyze the growth of the carbon nanotube when melamine serve as CNT precursor.

2. Experimental section

2.1 Chemicals

All reagents are of analytical grade and used without further purification. KOH, FeCl₃, HCl and C₄H₆CoO₄'4H₂O were ⁵⁰ purchased from Aladdin industrial corporation (Shanghai, P.R. China). NH₃ (99.9 %) was purchased from Yang Yuan Company (Nanjing). *Typha orientalis* was obtained from a local wetland, washed by distilled water and crushed.

2.2 Preparation

⁵⁵ Preparation of Nanoporous Carbon (NC). Typically, 6.0 g flower spikes of *Typha orientalis* were split and put into an autoclave with a volume of 100 mL. After the hydrothermal process at 180 °C for 10 h, the black carbonaceous hydrogel was obtained. After washing with distilled water for several times, the ⁶⁰ carbonaceous aerogel was obtained by freeze drying for 12 h. 4.8 g KOH, 4g carbonaceous aerogel and 20 mL distilled water were mixed and placed for 12 h. Then, the dried mixture was obtained by freeze drying for 12 h and annealed in N₂ atmosphere at 850 °C for 1 h with the heating rate of 5 °C/min and the cooling rate of 5 °C/min. Finally, the nanoporous carbon was obtained after 10 % HCl treatment.

Preparation of N-, Fe- and Co-Tridoped Carbon Nanotube/ Nanoporous Carbon Nanocomposite (NFeCo-CNT/NC). Typically, 100.0 mg of the above nanoporous carbon was

dispersed in the 10 mL distilled water. 3.0 mg FeCl₃ and 2.0 mg $_5 C_4 H_6 CoO_4 H_2 O$ were added to the mixture solution, which was stirred magnetically at 25 °C for 40 min. The dried mixture was obtained by freeze drying for 10 h. Then, 500 mg melamine was added to the dried mixture by grind process and the dried mixture was annealed in N₂ atmosphere at 900 °C for 1 h with the

10 heating rate of 5 °C/min and the cooling rate of 5 °C/min. Finally the typical NFeCo-CNT/NC was obtained.

For comparison, we prepared the Fe- and Co-doped nanoporous CNT/NC catalyst but without melamine. We also prepared the N-,

15 Fe- and Co-tridoped carbon nanotube (NFeCo-CNT) according to the same steps as typical NFeCo-CNT/NC catalyst but without nanoporous carbon.

2.3 Characterization

Scanning electron microscopy (SEM) images were obtained on a 20 field emission scanning electron microanalyzer (JEOL-6700F). SEM samples were prepared by drop-drying the samples onto silicon substrates. Scanning Transmission electron microscopy (STEM) images were recorded on a JEM-2100F with an EDX 55 determined by the following equations:¹¹ analytical system. STEM samples were prepared by drop-drying 25 the samples onto copper grids. X-ray photoelectron spectroscopic (XPS) data were achieved on an X-ray photoelectron spectrometer (ESCALab MKII). BET surface areas were obtained on a Micrometrics ASAP2020 analyzer (USA). X-ray diffraction patterns (XRD) of the products were performed on an XD-3 X-ray 30 diffractometer. Raman spectra were taken by an inVia-Reflex

spectrometer (Renishaw) with a 532 nm laser excitation.

2.4 Electrochemical measurements

CHI 730E electrochemical workstation (Shanghai Chenhua, China) was used to measure the electrochemical activities of the 35 samples in a three-electrode cell at room temperature. ORR activities of the samples were investigated by rotating disk electrode (RDE) and rotating ring-disk electrode (RRDE). A glassy carbon disk (GC, PINE, 5 mm diameter, 0.196 cm²) was used as the working electrode. Ag/AgCl was used as reference 40 electrode and platinum plate was used as counter electrode. The working electrode was scanned at a rate of 20 mVs⁻¹ with the rotating speed from 400 rpm to 2000 rpm in O2-saturated 0.5 M H₂SO₄. For each sample (including 20 % Pt/C catalyst), 5 mg of catalyst powder was dispersed in 1mL of 3:1 v/v carbon (FeCo-NC) according to the same steps as typical NFeCo- 45 DIW/isopropanol mixed solvent with 40 uL Nafion solution (5 wt %). Then, the mixture was ultrasonicated for 30 min to obtain the catalyst ink.^[11] Next, 8 uL of the ink was transferred and adhered on the GC disk electrode (catalyst loading of 0.200 mg/cm^2).

> In the RRDE measurements, catalyst and electrodes were ⁵⁰ prepared by the same method as above. The ring current (I_R) was measured with a Pt ring electrode in the 0.5 M H₂SO₄. Pt ring electrode was polarized at 0.955 V (vs RHE). The four-electron selectivity of the catalyst was evaluated based on the H₂O₂ yield. The H₂O₂ yield and the electron transfer number (n) were

$$%(H_2O_2) = 200 \times \frac{I_R/N}{I_D + I_R/N} \quad (1)$$
$$n = 4 \times \frac{I_D}{I_D + I_R/N} \quad (2)$$

where I_D is the disk current, and I_R is the ring current, and N is current collection efficiency of the Pt ring. N is 0.35 from the 60 reduction of K_3 Fe[CN]₆.³¹

The calibration of Ag/AgCl electrode was performed in a standard three-electrode system with polished Pt wires as the working and counter electrodes, and the Ag/AgCl electrode as the reference electrode. Electrolytes are pre-purged and saturated with high **3.** Repurity H₂. In 0.5 M H₂SO₄, E (RHE) = E (Ag/AgCl) + 0.23 V.³¹ $\stackrel{5}{\sim}$ 3.1 Pr

- 3. Results and discussion
- **5 3.1 Preparation**



Scheme 1. Illustration of the preparation of the typical NFeCo-CNT/NC

Scheme 1 showed the illustration of the proposed formation of the typical NFeCo-CNT/NC. Firstly, Typha orientalis was obtained from a local wetland, washed with distilled water and crushed. Flower spikes of Typha orientalis were split and put into an 15 autoclave. After the hydrothermal process and freeze drying, the carbonaceous aerogel was obtained.³¹ After KOH activation, the nanoporous carbon (NC) was obtained from the aerogel. (SEM images, high-resolution C1s XPS spectra and nitrogen adsorptiondesorption isotherm of the NC were shown in the Fig. S1, see the 20 ESI[†]) Then, 100.0 mg of the NC was dispersed in the distilled water. 3.0 mg ferric trichloride (FeCl₃) and 2.0 mg cobalt (II) acetate (C₄H₆CoO₄·4H₂O) were added to the mixture solution, which was stirred magnetically. The dried mixture was obtained by freeze drying for 10 h. Then, melamine was added to the dried 25 mixture by grind process. Finally, the dried mixture was annealed in N2 atmosphere at 900 °C for 1 h and the typical NFeCo-CNT/NC was obtained. In the annealing, the trace Fe³⁺ and Co²⁺ can synergistically catalyze the growth of the carbon nanotube from the melamine. The N element doped in the product was from ³⁰ melamine. We can adjust the ratio of FeCl₃ and C₄H₆CoO₄.4H₂O content to obtain the products with different content of carbon

nanotube. When the ratio of FeCl₃ to $C_4H_6CoO_4$ · $4H_2O$ content is 3/2, the product has more carbon nanotubes than others.

35 3.2 Characterization

The scanning electron microscopy (SEM, Fig. 1a) and the scanning transmission electron microscopy (STEM, Fig. 1b-c) clearly revealed the typical NFeCo-CNT/NC including carbon particles and nanotubes with the diameter from 35 to 45 nm. The 40 elemental mappings (Fig. 1d-h) and elemental analysis image (Fig. 1i) indicate the presence of carbon, nitrogen, oxygen, ferrum and cobalt elements, which were homogeneously dispersed in the sproduct. Fig. S2a and Fig. S3a (see the ESI⁺) shows the STEM images of the typical NFeCo-CNT/NC in the square region 45 marked with A and B in the Fig. 1b, respectively. Fig. S1b-f and Fig. S2b-f show carbon, nitrogen, oxygen, ferrum and cobalt element mappings in the square region marked with A and B in the Fig. 1b, respectively. Fig. S1g-h and Fig. S2g-h exhibits the elemental analysis data in the square region marked with A and B 50 in the Fig. 1b, respectively. The product in the square region marked with A and B was doped by the nitrogen, ferrum and cobalt elements, respectively. However, the square region marked

the square region marked with B.



Fig. 1. (a-b) SEM and STEM images of the typical NFeCo-CNT/NC; (c) STEM image of the typical NFeCo-CNT/NC in the square s region marked with A in the Fig. 1b; (d-h) carbon, nitrogen, oxygen, ferrum and cobalt element mappings; (i) elemental analysis image of the typical NFeCo-CNT/NC

shown in the Fig. 2a-d. For the high resolution of C1s spectra, the ¹⁰ peak at 284.8 eV corresponds to the sp²-hybridized graphitic carbon, the peaks at 286.1 eV and 288.1 eV are attributed to C-OH and C=O configurations, respectively.^{32, 33} Fig. 2b indicates mainly four kinds of nitrogen were doped. The peak at 398.5 eV can be ascribed to pyridinic N species, and the peak at 399.5 eV ¹⁵ corresponds to amine moieties or other sp³-C and nitrogen bonds. The peak at 400.4 eV can be ascribed to pyrrolic structure, and the peak at 401.1 eV corresponds to the graphitic N.³² From the Fig. 2c, the peaks at 713.2 eV are ascribed to the $Fe^{2+}2p_{3/2}$.³⁴ From the Fig. 2d, the peaks at 781.2 eV are ascribed to the $Co^{2+} 2p_{3/2}$.

The data of the X-ray photoelectron spectroscopy (XPS) were 20 According to the XPS data (see the ESI⁺, Table S1), 3.28 at.% of the N, 0.36 at.% of the Fe and 0.28 at.% of the Co were doped in the typical product. Fig. S4a (see the ESI⁺) indicates the amorphous nature of carbon for the product. Raman spectra (Fig. S4b) show that the typical product exhibits the remarkable peaks 25 at around 1335 and 1588 cm⁻¹ corresponding to the D band and G band, respectively. Fig. 2e and f show the N2 adsorptiondesorption isotherms and micropore size distribution. The BET surface area, total pore volume and micropore volume of the typical product was 866.00 m² g⁻¹, 0.50 cm³ g⁻¹ and 0.33 cm³ $_{30}$ g⁻¹, respectively. The micropore size distribution becomes around 0.54 nm.

with A contains higher nitrogen, ferrum and cobalt content than

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Fig. 2. (a-d) The high-resolution C1s, N1s, Fe2p and Co2p XPS spectra of the typical NFeCo-CNT/NC; (e-f) Nitrogen adsorptiondesorption isotherm and micropore size distribution (slit pore geometry) of the typical NFeCo-CNT/NC.

5 3.3 Electrocatalytic activities

Rotating disk electrode (RDE) and rotating ring-disk electrode (RRDE) measurements were performed to investigate the ORR activities. We tested the ORR activities in the acidic media (0.5 M H₂SO₄). For comparison, commercial 20 wt % platinum on carbon ¹⁰ black (Pt/C) (Johnson Matthey) was also measured. The results were shown in the Fig. 3. For the typical NFeCo-CNT/NC and commercial Pt/C, the value of onset potential was 840 and 910 mV (vs RHE), respectively (Fig. 3a). The value of onset potential and half-peak potential of the typical product is only 70 mV and ¹⁵ 65 mV less than that of the Pt/C, respectively. Remarkably, when the potential is lowe than 640 mV (vs RHE), the current density of

the product electrode is larger than that of commercial Pt/C. According to the reported literature, the typical NFeCo-CNT/NC exhibits the excellent ORR activity in acidic media. So far, ²⁰ achieving ideal ORR activity and durability in acidic media
remains a challenge.^{5, 19, 21, 34, 35} Compared with the previous work
(nitrogen-doped nanoporous carbon nanosheets derived from the
Typha orientalis), the typical NFeCo-CNT/NC shows the
obviously improved onset potential, half-peak and reduction
²⁵ current in the acidic media.³¹ RDE voltammograms for the ORR
on the typical product and Pt/C electrode at the various rotation
speeds were shown in the Fig. S5a and b (see the ESI†),
respectively. We measured the possible poisoning effects of the
typical NFeCo-CNT/NC and Pt/C in O₂-saturated 0.5 M H₂SO₄
³⁰ with 1.0 M methanol. The results were shown in the Fig. 3b and c.
Compared to Pt/C, the typical NFeCo-CNT/NC shows little
activity loss, which indicates that the typical product has excellent
tolerance to methanol poisoning effects. Fig. 3d shows the

current-time (i-t) chronoamperometric response of the typical

NFeCo-CNT/NC and Pt/C electrodes. After 20000 seconds, the Pt/C suffered from a 32.0 % decrease in current density while the typical product showed the 27.0 % loss of current density, which indicates the typical product has a better durability than the Pt/C. s Fig. 3e shows the RRDE voltammograms for the typical product, from which the peroxide yield and electron transfer number were obtained (Fig. 3f). The peroxide yield remained below 3.2 % at the potentials from 0.1 -1.0 V (versus RHE) and electron transfer number was calculated to be 3.95-4.00, which reveals an intrinsic 10 four-electron-transfer process.



Fig. 3. (a) RDE voltammograms in O₂-saturated 0.5 M H₂SO₄ at room temperature (rotation speed 1600 rpm, sweep rate 20 mV s⁻¹) for the typical NFeCo-CNT/NC and Pt/C; (b) RDE voltammograms for the typical NFeCo-CNT/NC with or without 1.0 M methanol; (c) RDE voltammograms for the Pt/C with or without 1.0 M methanol; (d) Current-time (i-t) chronoamperometric response of the typical NFeCo-CNT/NC and Pt/C electrodes at 0.730 V (versus RHE) at a rotation rate of 800 rpm; (e-f) RRDE voltammograms, the electron transfer number (n) and peroxide yield for the typical NFeCo-CNT/NC in O₂-saturated 0.5 M H₂SO₄.

For comparison, we prepared the FeCo-NC according to the same steps as typical NFeCo-CNT/NC catalyst but without melamine
²⁰ and the NFeCo-CNT according to the same steps as typical NFeCo-CNT/NC catalyst but without nanoporous carbon. Fig. 4a-b show the FeCo-NC contains carbon particles without nanotubes and the NFeCo-NCNT mainly contains carbon nanotubes with the diameter from 60 to 90 nm. Nitrogen adsorption-desorption
²⁵ isotherms of the FeCo-NC and NFeCo-CNT were shown in the Figure S6. The BET surface area of the FeCo-NC and NFeCo-NC a

CNT was 1606.00 and 73.84 $m^2 \ g^{-1},$ respectively. Content of C,

N, O, Fe and Co of the FeCo-NC and NFeCo-NCNT from the

- XPS data were shown in Table S1. Fig. 4c shows RDE
- 30 voltammograms in O₂-saturated 0.5 M H₂SO₄ for the typical
- NFeCo-CNT/NC, NC, FeCo-NC and NFeCo-NCNT. Compared
- to the FeCo-NC, NFeCo-NCNT and NC, the typical NFeCo-
- CNT/NC shows the remarkably higher onset potential, half-peak

potential and reduction current. Electrochemical impedance

³⁵ spectroscopy (EIS) was used to test the charge transfer resistance at the electrode surface and describe the interface properties.^{32, 36} Fig. 4d shows the impedance data in N₂-saturated 0.5 M H₂SO₄. Nyquist plots of typical NFeCo-CNT/NC exhibit the obviuosly small charge transfer resistance as compared with FeCo-NC, NFeCo-NCNT and NC. Therefore, the typical NFeCo-CNT/NC is the most effective in shuttling charges from electrode to solution,

5 and the ORR activity can be remarkably promoted.



Fig. 4. (a-b) SEM images of the FeCo-NC and NFeCo-NCNT; (c) RDE voltammograms in O_2 -saturated 0.5 M H₂SO₄ at room temperature (rotation speed 1600 rpm, sweep rate 20 mVs⁻¹) for the typical NFeCo-CNT/NC, NC, FeCo-NC and NFeCo-NCNT; (d) Impedance data of the typical NFeCo-CNT/NC, NC, FeCo-NC and NFeCo-NCNT in N₂-saturated 0.5 M H₂SO₄.

We investigate the effect of Fe and Co content on the ORR activity. Fig. 5 shows the SEM images of the NFeCo-CNT/NC with the different ratio of FeCl₃ to C₄H₆CoO₄·4H₂O content (w/w) ¹⁵ in the preparation. From the Fig. 5, controlling the appropriate ratio of Fe to Co content is crucial in the produce of the carbon nanotube. When the ratio of FeCl₃ to C₄H₆CoO₄·4H₂O content is 3/2, the product has more carbon nanotubes than others. The effect of ratio of Fe and Co content on the ORR activity was ²⁰ shown in the Fig. 6a, from which the Fe and Co content can obviously affect the onset potential, half-peak potential and reduction current. By controlling the appropriate ratio, the onset potential, half-peak potential and reduction current can be remarkably promoted. We can obtain the product with best ²⁵ performance when the ratio of FeCl₃ to C₄H₆CoO₄.4H₂O content is 3/2. The optimal product contains more carbon nanotubes than the others. Fig. S7a-d show the SEM images of the products using different amount of FeCl₃ without C₄H₆CoO₄:4H₂O. Only when 33 mg FeCl₃ (without C₄H₆CoO₄:4H₂O) were added in the ³⁰ preparation, the nanotube can be produced. From the Fig. S6e, when C₄H₆CoO₄4H₂O (without FeCl₃) was added in the preparation, the nanotube can not be produced. Therefore, we found that trace Fe³⁺ and Co²⁺ can synergistically catalyze the

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growth of the carbon nanotube in the nanoporous carbon when the 5 From the Fig. 6b-c, the optimal annealing temperature and time is melamine serve as CNT precursor.

The effect of annealing temperature, annealing time and amount of the melamine on the ORR activity was measured (Fig. 6b-d). 900 °C and 60 min. From the Fig. 6d, the optimal amount of the melamine is 500 mg in the preparation.



10 Fig. 5. (a-d) SEM images of the NFeCo(2/3)-CNT/NC, NFeCo(2.5/2.5)-CNT/NC, NFeCo(3/2)-CNT/NC and NFeCo(4/1)-CNT/NC



Fig. 6. (a) The effect of Fe and Co content on the ORR activity; (b) The effect of annealing temperature on the ORR activity; (c) The effect of annealing time on the ORR activity; (f) The effect of amount of the melamine on the ORR activity.

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From the above discussion, different ratio of carbon particles (NFeCo-NC) and nanotubes (NFeCo-CNT) in the product has an important role in the ORR activity. By controlling the appropriate ratio, the onset potential, half-peak potential and reduction current ⁵ can be remarkably promoted. These results further prove that the NFeCo-NC and NFeCo-CNT in the NFeCo-CNT/NC have the synergistically enhanced ORR activities. There are probably three crucial reasons for the promoted ORR activity. Firstly, the N, Fe and Co elements doped within the carbon materials can enhance 10 the ORR activity. The product contains the pyridinic N and graphitic N, which are the main components indicating the high ORR activity.^[32] Research shows the trace Fe and Co elements doped within the carbon materials can obviously promote the ORR activity.^{14, 20, 34, 37} Secondly, the typical NFeCo-CNT/NC has 15 the high BET surface are (866.00 m² g⁻¹), total pore volume (0.50 as $cm^3 g^{-1}$) and micropore volume (0.33 $cm^3 g^{-1}$), which can provide more active sites and facilitate high mass transfer fluxes.^{25,} ³¹ Thirdly, combining the NFeCo-NC with NFeCo-NCNT will produce a three dimension interpenetrated network structure, 20 which effectively accelerates reactant, ion and electron transport.32, 38,39

4. Conclusions

In summary, we developed a new NFeCo-CNT/NC ²⁵ nanocomposite electrocatalyst from the highly available and recyclable plant biomass *Typha orientalis* using a readily scalable approach. The electrocatalyst exhibits the excellent ORR activity, superior stability and tolerance to methanol poisoning effects in the acidic media. The NFeCo-CNT and NFeCo-NC in the ³⁰ nanocomposite have the synergistically enhanced ORR activities.

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The catalyst promises to have practical applications in fuel cells. One of the important accomplishments of this work is the discovery that trace Fe³⁺ and Co²⁺ can synergistically catalyze the growth of the carbon nanotube in the nanoporous carbon when ³⁵ melamine serve as CNT precursor.

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