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Fractals in carbon nanotube buckypapers

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19 ABSTRACT

20 Here, the fractal properties of buckypapers (BPs) have been initially studied by SEM imaging at
21 different scales, as well as by low-pressure nitrogen adsorption analysis. The BPs under investigation
22 are composed of either single-walled carbon nanotubes (SWNTs) or multi-walled carbon nanotubes
23 (MWNTs). Fractal analysis of either film morphology or adsorption isotherm shows that the fractal
24 dimension of SWNT-BPs is higher than that of the MWNT-BPs. As a result, such difference offers a
25 new and important explanation for their differing adsorption capabilities during decontamination
26 processes.

27

28 KEYWORDS

29 carbon nanotube; buckypaper; fractal analysis; adsorption; nitrogen adsorption analysis

30

31 **1. Introduction**

32 In recent years, carbon nanotubes (CNTs) have attracted considerable interest for their unique
33 structures and fascinating properties.^{1,2} As a consequence, they have been applied to many important
34 fields, such as material, electronics, energy and environment. Specifically, CNTs are fast becoming
35 ideal candidates for use in wastewater treatment because of their excellent adsorption capability.³⁻⁵ As is
36 known, CNTs can be manufactured in the form of single-walled carbon nanotubes (SWNTs) or
37 multi-walled carbon nanotubes (MWNTs), distinguished by the number of graphite layers. Interestingly,
38 due to the different microstructures and BET surface areas, the adsorption capability of SWNTs is
39 proved to be much higher than that of MWNTs.⁶

40 However, in adsorption processes, CNTs are generally applied in the form of powder suspended in
41 aqueous solutions. The inconvenience of this kind of approach lies in the separation step at the end of

42 operation.⁷ Alternatively, buckypapers (BPs) makes handling CNTs easy in many correlative
43 experiments. BPs are free-standing films of CNTs prepared by filtration, which are characterized by
44 their unique mesoporous structures.⁸ It has been demonstrated that the nature of CNTs strongly
45 influences the performance of BPs. Previous experimental works showed that BPs made of SMNTs and
46 MWNTs (i.e. SWNT-BPs and MWNT-BPs) exhibited quite different surface morphology and
47 mechanical property.^{9,10} Unfortunately, to experimentally extract the microstructure from BPs remains
48 to be a challenging task - new techniques or methods are needed. Thus, a novel mathematical tool
49 named fractal geometry was employed in the current study. It is well accepted that this tool may be used
50 to describe the surface morphology and complexity of various materials.¹¹ A scale-dependent parameter
51 named fractal dimension (D_f) is proposed to quantify the degree of surface roughness. Usually, the D_f
52 value of thin films lies between 2 and 3. A smooth surface possesses $D_f = 2$, and a higher D_f value
53 suggests a rougher and space-filling surface.¹² However, to our knowledge, fractal geometry used in
54 BPs characterization applications has not been reported yet until now.

55 In this scenario, we reported here for the first time the characterization of BPs using fractal analysis.
56 The surface morphology of the BPs was characterized by scanning electron microscopy (SEM). The D_f
57 values were then calculated based on the grayness distribution of SEM images, thus providing a new
58 parameter in evaluating the performance of BPs. Consequently, it can be concluded that there exists a
59 relation between D_f value and adsorption capability. For this reason, adsorption experiments were
60 carried out. In addition, the results from nitrogen adsorption analysis were also presented for the sake of
61 comparison. As expected, some new and important results were obtained and much effort had been
62 made for their clarifications.

63

64 **2. Experimental**

65 **2.1. Reagents and materials**

66 High purity (over 99.5%) SWNTs and MWNTs were provided by Kanagawa Academy of Science
67 and Technology (Japan), and their main properties were listed in Table 1. Considering that pretreatment
68 of CNTs was critical for the preparation of BPs, the as-received CNTs were subjected to further acid
69 treatment and heat annealing.¹³ The acid treatment was conducted in 0.1 M HCl for 10 min, while the
70 heat annealing was carried out in a vacuum oven (at pressure of 0.01 Pa) at 1700°C for 20 min.
71 Reagent-grade ethanol and humic acid (HA, in the form of sodium salt) were purchased by Wako
72 (Japan).

73 2.2. Sample preparation

74 Buckypapers were prepared by sonication in 300 ml ethanol of up to 10 min to disperse 50 mg
75 SWNTs or 50 mg MWNTs (both with pretreatment). Each suspension was then filtered using the dead
76 end filtration through 0.45 µm PTFE membranes. CNT buckypapers were peeled directly from the
77 PTFE membranes and dried in an oven (at 110°C) overnight.¹⁴ Interestingly, it was found that these two
78 BPs exhibited different film thickness and areal density (see Table 2).

79 2.3. Analytical apparatus and calculations

80 The surface morphology of the BPs samples was investigated using field emission scanning
81 electron microscopes (FE-SEM, Zeiss Ultra Plus). The D_f values were then determined by the
82 Triangular Prism Surface Area methodology of a Fractal Fox 2.0 program.¹⁵ Noting that prior to the
83 calculations, Laplacian filters must be applied to exclude any influences from the noise of the SEM
84 images (the denoising regularization parameter was set as 1.0).¹⁶ For comparison purposes, low-pressure
85 nitrogen adsorption analysis was also employed to calculate the D_f values of the two samples,¹⁷ which
86 was done on a V-Sorb 2800S SI Surface Area Analyzer (Gold APP, Beijing, China). It had been well
87 proved that the fractal FHH (Frenkel, Halsey, Hill) equation (Eq. (1)), was very suitable for application
88 in the case of porous materials.¹⁸

$$89 \ln(V) = k \ln(\ln(P_0/P)) + C \quad (1)$$

$$90 \quad D_f = 3 + k \quad (2)$$

91 where V was the volume of nitrogen adsorbed at each equilibrium pressure (ml/g); k was
92 power-law exponent; P_0 and P were the saturation and equilibrium pressures of nitrogen, respectively
93 (MPa); and C was the constant of gas adsorption.

94 **2.4. Adsorption experiments**

95 The as-prepared BPs were used as absorbents for HA removal from aqueous solutions. Adsorption
96 experiments were conducted by batch mode in stoppered conical flask. All solutions were prepared by
97 dissolving HA in deionized water (with initial concentration of 20 mg L⁻¹). For each time 50 mg BPs
98 and 20 ml HA solution were mixed in the flask, which was then shaken in a thermostat shaker at 100
99 rpm. Note that all the adsorption experiments were carried out in triplicate, and results were reported as
100 the mean with standard deviations. Samples were taken at preset time intervals and then analyzed by a
101 UV-1800 spectrophotometer (Shimadzu, Japan) at λ_{\max} 254 nm. The adsorption capability (Q) of BPs
102 was calculated as follows (Eq. (3)):

$$103 \quad Q = (c_0 - c) V/M \quad (3)$$

104 where c_0 and c were the concentrations of HA before and after the adsorption (mg L⁻¹), V was the
105 volume of solutions (L) and M was the amount of BPs (mg).

106

107 **3. Results and discussion**

108 In Fig. 1 we illustrate the SEM images of the two tested BPs (SWNT-BP and MWBP) at different
109 imaging areas (25~250000 μm^2).

110 From the micrographs, one may see that: 1) both BPs are self-supporting films, appearing as
111 amorphous, rough and crack-free paper-like sheet; 2) a closer SEM examination reveals that the surface

112 of MWNT-BP is smoother than that of SWNT-BP; 3) for both cases, the individual nanotubes become
113 visible at higher magnification view, which form a random, heavily interconnected macroporous
114 system. Specifically, the network of SMNTs is much tighter than that of MWNTs.

115 The D_f values were then calculated from the SEM images and the results are presented in Table 3.

116 Some phenomena may thus be observed:

- 117 (1) The microstructure of both BPs can be well described as being self-similar within a cutoff
118 length scale. However, at lower scales (below 10 μm), the D_f values of both BPs are scale
119 dependent. For instance, the D_f value of MWNT-BP drops from 2.582 to 2.398 as imaging area
120 decreases from 2500 μm^2 to 25 μm^2 . This is not surprising since the morphology of real
121 materials can only be mapped into finite fractal;¹⁹
- 122 (2) For both cases, the mean D_f values obtained are quite high (2.5-2.8), revealing the high surface
123 roughness of BPs. For BPs, higher surface roughness means larger active surface areas and
124 higher adsorption capability.²⁰ Thus, the present result offers another essential explanation for
125 the excellent performance of CNTs in decontamination processes;
- 126 (3) The mean D_f value of SWNT-BP (2.744) is higher than that of MWNT-BP (2.559), providing a
127 rougher topography, so a better adsorption capability. This assumption is made because rough
128 films may be advantageous for adsorbent that requires a large surface area.

129 To confirm the hypothesis, adsorption experiments with both BPs were conducted. Operating
130 conditions being equal, the influence of reaction time on the adsorption of HA by these two BPs is
131 depicted in Fig. 2.

132 Clearly, an exponential increase in adsorption of HA is registered within the first 60 min for both
133 cases. Thereafter, a saturation plateau is reached. For an initial HA concentration of 20 mg L^{-1} , the
134 adsorption capabilities of SWNT-BP and MWNT-BP are 4.3 mg g^{-1} and 3.0 mg g^{-1} , respectively. Please
135 consider, the information from adsorption processes mainly reveals the interactions between adsorbed
136 molecules (HA) and surface of films (BPs). Thus, we conclude that such difference may be explained by

137 the D_f values of each BPs, thus creating the link between macroscopic and microscopic behaviors. On
138 the other hand, the results are also consistent with the inner structures of the samples. As shown in Fig.
139 3, there are marked differences between these two BPs. The most intriguing feature of SWNT-BP may
140 be the macropores among the network, which may provide more adsorption sites for humic acid or
141 nitrogen. The differing adsorption/desorption capability of the two BPs will also be appreciated in the
142 isotherms from the following measurements (please refer to Fig. 4).

143 As mentioned previously, low-pressure nitrogen adsorption analysis had also been adopted to
144 calculate the D_f values of both BPs. The nitrogen adsorption-desorption isotherms of the BP samples are
145 shown in Fig. 4. The graph clearly evidences that SWNT-BP enables higher adsorption volume than
146 MWNT-BP. It means that the adsorption capability of SWNT-BP is much higher than that of
147 MWNT-BP. On the other hand, desorption of nitrogen at SMNT-BP is more difficult than that at
148 MWNT-BP. One possible explanation is that, most layers in MWNTs cannot adsorb anything as they
149 are sandwiched between other graphitic layers, which in turn only add up extra mass without
150 contributing to surface area. While for the case of SWNTs, all graphitic layers contribute to adsorption
151 naturally, and the adsorption may even occur in the cavity of individual nanotubes.²¹

152 The plots of $\ln(V)$ vs. $\ln(\ln(P_0/P))$ of the two BPs according to FHH equation are shown in Fig. 5,
153 both revealing excellent linearity ($R^2 > 0.90$). The D_f values determined from such analysis are 2.656
154 and 2.462 for SWNT-BP and MWNT-BP, respectively. Comparing the samples of SWNT-BP and
155 MWNT-BP, the D_f value of the former is still higher than that of the latter, confirming that the pore
156 structure of SWNT-BP is more complicated.¹⁷ In this light, the diffusion, percolation and desorption of
157 molecules in SWNT-BP are more difficult than those in MWNT-BP. In this light, this D_f value may be
158 used to characterize the complexity of pore structures in buckypapers. Returning to Table 2, clearly for
159 both cases, the D_f values calculated from SEM imaging are higher than those from nitrogen adsorption
160 analysis. This is not surprising since these two different D_f values of each BPs are obtained from

161 multi-scale and single scale analyses, respectively. Despite this, the surface roughness of BPs still plays
162 the major role in adsorption process, especially in the case of big molecules such as humic acid.^{3,14}

163 As a result, the BPs characterization with fractal analysis contributes to the understanding of the
164 surface morphological characteristics and pore structures. Although the surface and inner structures of
165 BPs are far from entirely understood, the results reported here demonstrate a novel tool in evaluating
166 their performances.

167

168 4. Conclusions

169 In this work, we have initially explored the surface morphology of buckypapers using fractal
170 concepts. By this approach a quantitative characterization of surface morphology can be achieved, thus
171 leads to new dimension of understanding how the surface properties of BPs are influenced by the nature
172 of CNTs. Specifically, it has been found that SWNT-BP exhibits higher D_f value than MWNT-BP,
173 revealing different surface roughness and pore structure. Considering that the properties of BPs are also
174 strongly dependent on the preparation and purification technology of CNTs, extensive research works
175 are thus recommended to be forward in this field.

176

177 FIGURE & TABLE CAPTIONS

178 **Fig. 1.** SEM images of SWNT-BP (the 1st column) and MWNT-BP (the 2nd column) at different
179 imaging areas

180

181 **Fig. 2.** Adsorption kinetics of HA onto SWNT-BP and MWNT-BP (initial HA concentration: 20 mg
182 L⁻¹, adsorbent dosage: 50 mg and at 25 °C)

183

184 **Fig. 3.** Cross-section structure of SWNT-BP (a) and MWNT-BP (b)

185

186 **Fig. 4.** The nitrogen adsorption-desorption isotherm of the BP samples

187

188 **Fig. 5.** Plots of $\ln(V)$ vs. $\ln(\ln(P_0/P))$ reconstructed from the nitrogen adsorption data

189

190 **Table 1.** The properties of SWNTs and MWNTs

191

192 **Table 2.** The film thickness and areal density of the prepared SWNT-BP and MWNT-BP

193

194 **Table 3.** The fractal dimensions of BPs versus different imaging areas of SEM images

195

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199

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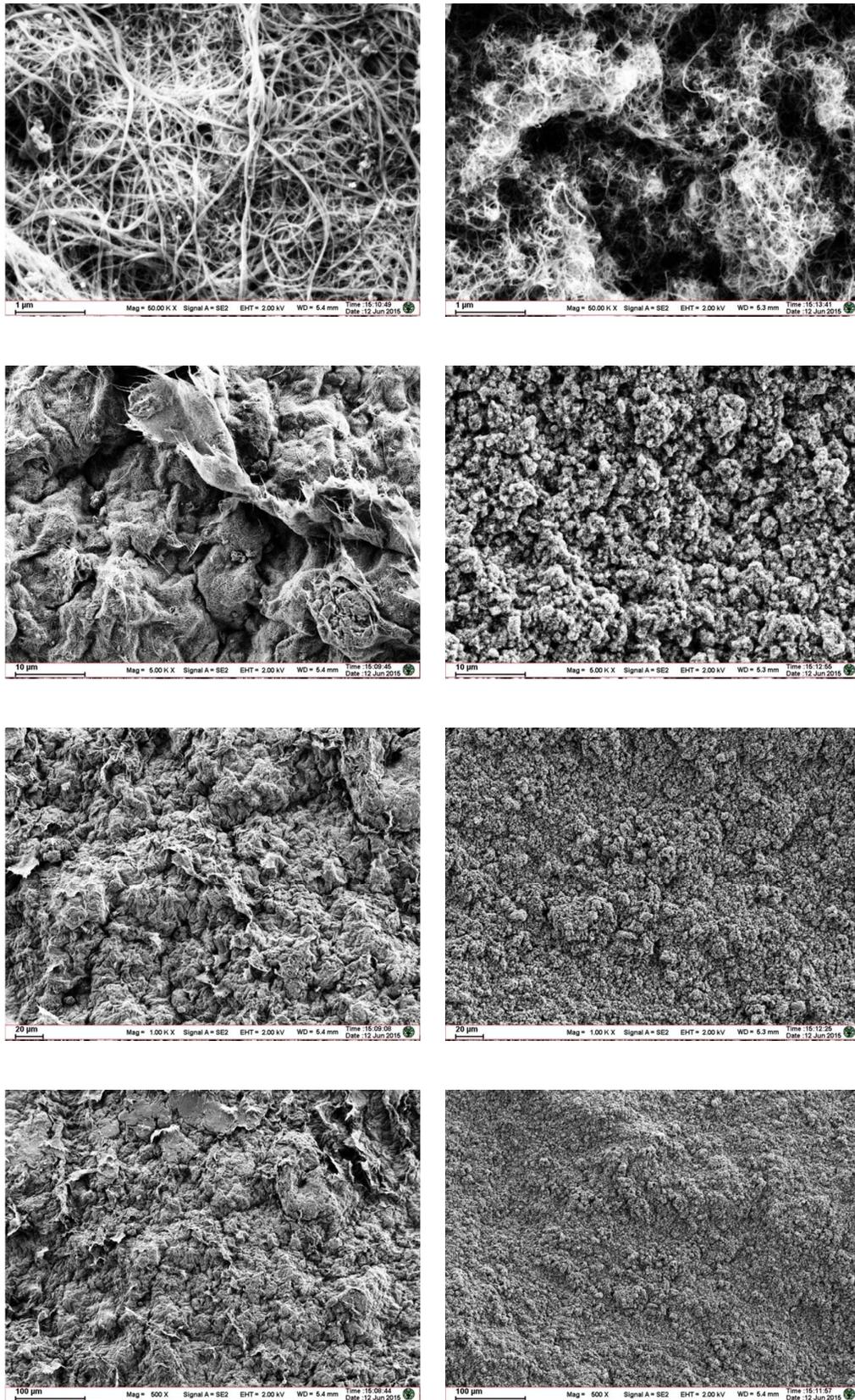
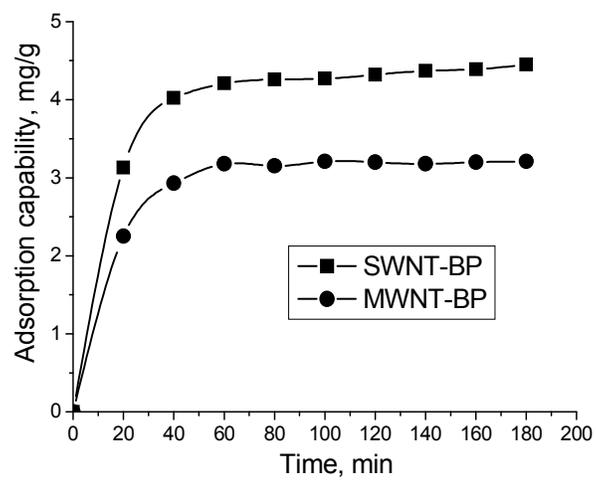
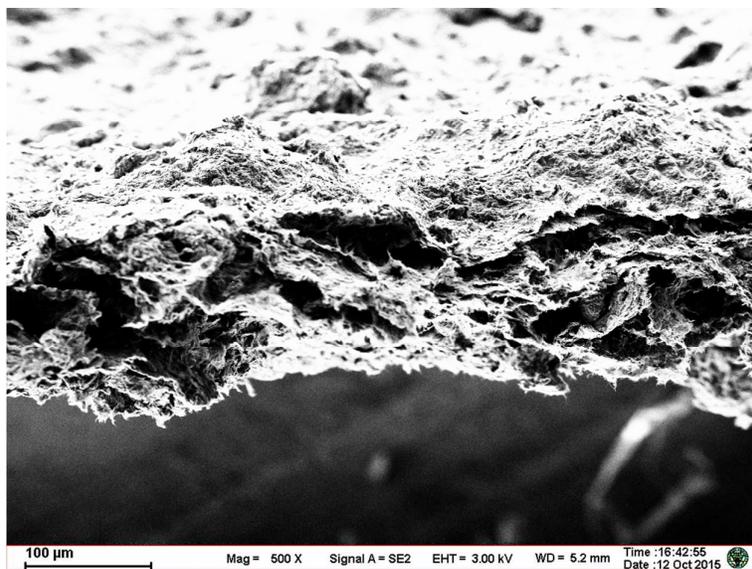
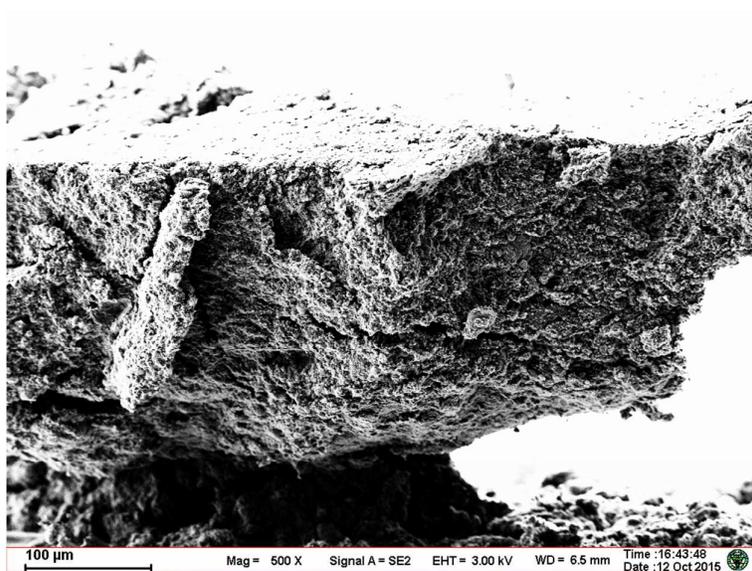


Fig. 1

**Fig. 2**



(a)



(b)

Fig. 3

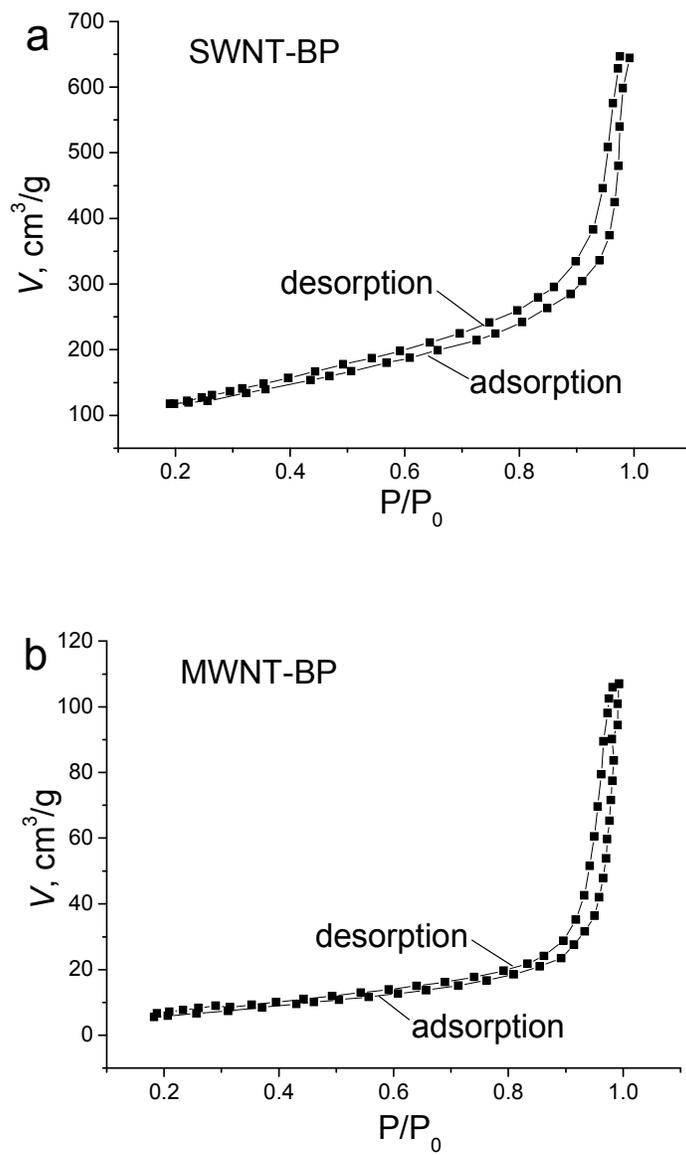


Fig. 4

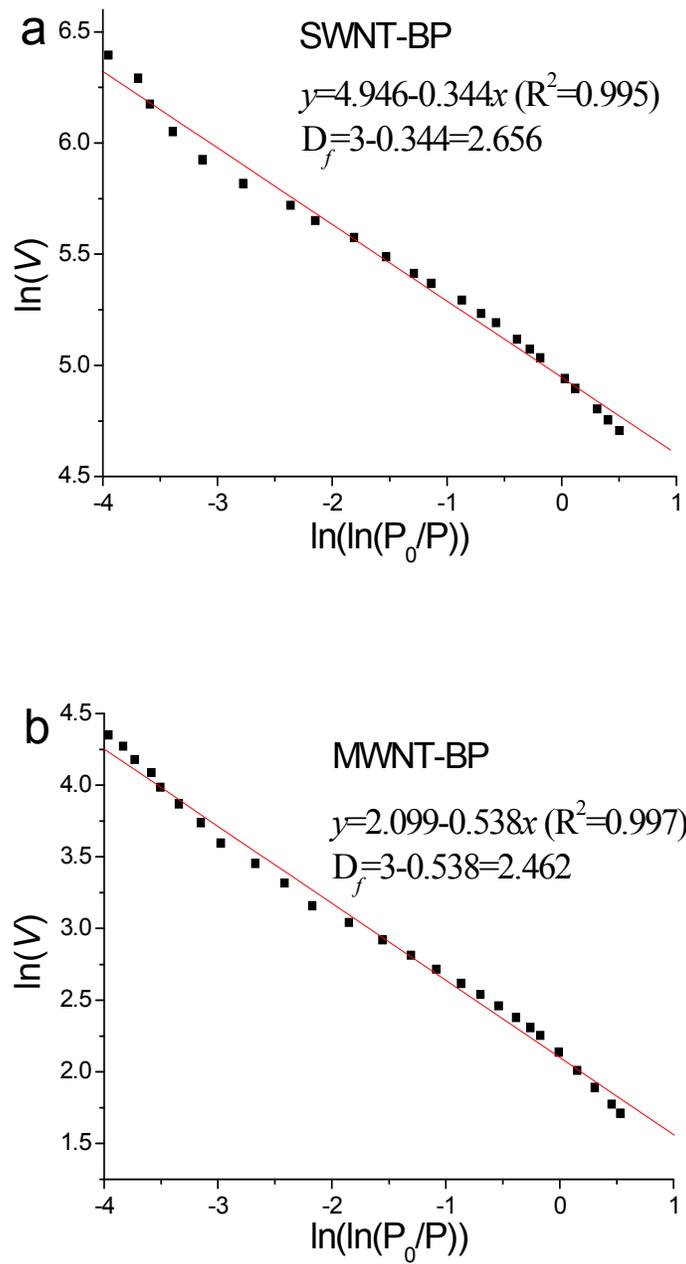


Fig. 5

Property	SWNTs	MWNTs
Outer diameter	1.5 nm	8~13 nm
Length	5~30 μm	8~10 μm
BET surface area	320 $\text{m}^2 \text{g}^{-1}$	140 $\text{m}^2 \text{g}^{-1}$
Conductivity	100 S cm^{-1}	77 S cm^{-1}

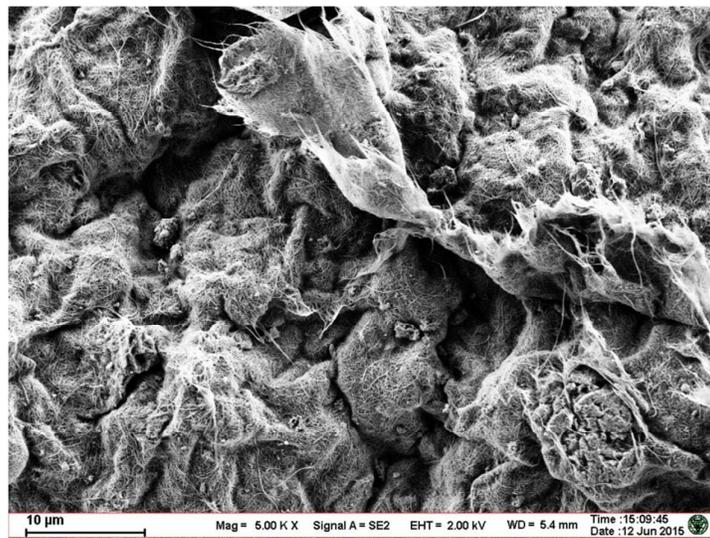
Table 1

Property	SWNT-BP	MWNT-BP
Film thickness	125±10 μm	216±16 μm
Areal density	16.76 mg/cm^2	24.35 mg/cm^2

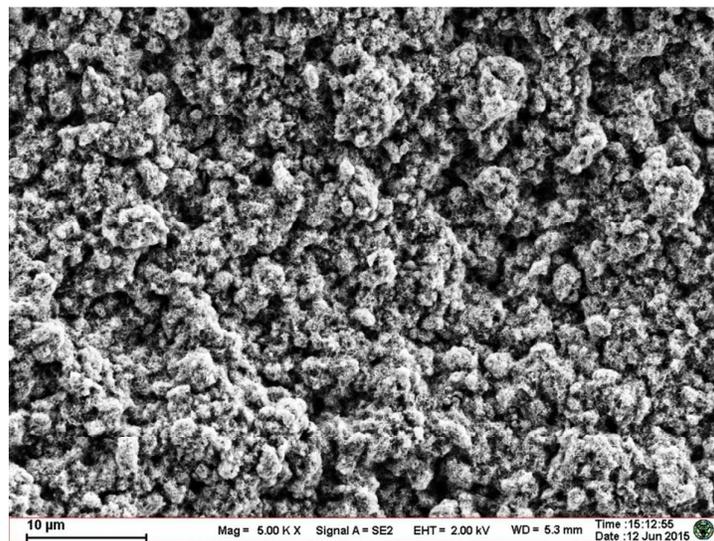
Table 2

Imaging Area	25 μm^2	2500 μm^2	62500 μm^2	250000 μm^2	mean value
SWNT-BP	2.689	2.710	2.785	2.791	2.744
MWNT-BP	2.398	2.582	2.630	2.627	2.559

Table 3



Buckypapers made of SWNTs



Buckypapers made of MWNTs