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Platinum Functionalized Multiwall Carbon Nanotube Composites as Recyclable Catalyst for Highly Efficient Asymmetric Hydrogenation of Methyl Pyruvate

Poonam Sharma and Rakesh K Sharma*

Platinum functionalized carbon materials such as carbon fibres, graphene, MWNTs (multiwalled carbon nanotubes) and activated carbon were used as heterogeneous catalytic systems for asymmetric hydrogenation of α -ketoester *i.e.* methyl pyruvate using cinchonidine (CD) as a chiral modifier. Interestingly, MWNTs exhibited excellent enantioselectivity (> 99% ee) and conversion (99%) in comparison to other Pt/C systems due to its high surface area. Further, In case of Pt/MWN Pt nanoparticles are found to be uniformly dispersed and bound to the MWNTs acting like a single atom catalyst. Time dependent nuclear maganetic resonance (NMR) studies, cyclic voltammetry (CV) and diffuse reflectance spectroscopy (DRS) have been carried out to study substrate-modifier-catalyst interactions. Recyclability of the catalyst was also tested up to ten cycles without losing any significant catalytic activity.

Introduction

Metal nanoparticles/carbon composite (M/C) systems are of great interest as they blend the exclusive properties of carbon materials with metal nanoparticles.¹ Carbon based materials such as MWNTs, carbon fibers (CF), activated carbon (AC) and graphene are some of the key nominees due to their commercial availability and ease of chemical modification. MWNTs and graphene particularly prove to be an excellent choice due to their extraordinary properties including high specific surface area, electrical conductivity, good chemical and thermal stability etc.²⁻⁵ These materials can be used as composites with other materials or loaded with metals via chemical deposition. Since pristine carbon materials are chemically inactive, chemical tuning for the attachment of metal nanoparticles for catalytic applications is essential.⁶ These composites are used in variety of applications, as an example, as counter electrode in dye sensitized solar cell (DSSC),⁷ dehydrogenation of ammonia borane⁸ and as an electrocatalyst support for direct methanol fuel cells.⁹ M/C composites form a highly stable system that is unreactive in many acid and basic media, which do not promote any side reactions.¹⁰ The M/C systems are believed to serve as nanoreactors for catalytic conversion.¹¹

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Asymmetric homogenous catalysts have been widely used in various organic transformations due to their high reactivity and enantioselectivity.¹² Homogeneous catalysis has an advantage of molecular reaction phenomena and ease of characterization of the reaction intermediates. Despite various advantages, separation and purification of product as well as recycling of the catalysts make it less environmentally benign.¹³⁻¹⁹ Strategic development of asymmetric heterogeneous catalysts is a viat option to overcome such issues by offering innate practical advantages over homogeneous catalyst.²⁰

Various studies on asymmetric hydrogenation incorporated the use of conventional supporting materials such as Pt loaded on alumina (AI_2O_3), silica (SiO₂) and titanium oxide (TiO₂).²⁰⁻²⁵ The Orito reaction where chirally modified Pt/Al₂O₃ has seen a resurgence of activity because of its synthetic use,^{26,34} and considered as standard catalyst for asymmetric hydrogenation of α -functionalized carbonyls.²⁶⁻³⁵ The chirally modified commercial Pt/Al₂O₃ catalyst has been used extensively for wide range of carbonyl substrates with high optical and chemical conversion.³³ Impressive results with ee's higher than 95% were obtained with synthetically modified nanoparticulated platinum supported alumina (Pt/y-Al₂O₃) for asymmetric hydrogenation for ethyl and methyl pyruvates.^{36,37} Major advancement in the non-metal oxide support heterogeneous asymmetric catalyst was firstly reported by Li and coworkers¹¹ who developed chirally modified Ptnanoparticle supported on multi-walled carbon nanotube. These Pt/MWNTs were found to be highly active and lead highly enantioselectivite hydrogenation for various ketoesters. Interestingly, high enantioselectivities and TUF were obtained when Pt nanoparticles are encapsulated in nanotubes than on the surface. The high catalytic activity of 't

encapsulated CNT credited to nano-channel like behaviour that leads to greater interactive enrichment of substrate and modifier at Pt surface.¹¹ This study motivated us to examine all other carbon based materials including MWNTs as support matrix for Pt based heterogeneous catalysis with optimal enantioselectivity at multigram scale. Herein, we report the improved synthesis of highly dispersed platinum nanoparticles loaded on functionalized carbon materials (MWNTs, CF and hydrogenation of graphene) for methyl pyruvate (representative example) using а chiral modifier. Heterogenisation is achieved by the coordination between the chiral modifier and the Pt functionalized carbon surface.³⁸⁻⁴⁰ We have carried out a brief and in-depth study on asymmetric hydrogenation of methyl pyruvate using Pt/C catalytic systems for achieving better insight in such transformations.

Experimental

Materials

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Chloroplatinic acid (37.50 % Pt basis) and MWNTs (> 95 % carbon) were purchased from Aldrich. Graphene, methyl pyruvate (98 % assay) and cinchonidine (99 % total base) was received from Alfa Aesar. Carbon fiber (Auro carbon industry), acetic acid (Fisher scientific, 99.9 %), platinum on activated carbon (across, 5 % Pt) and ethanol (commercial grade) were obtained commercially. High purity dry hydrogen and Argon (99.999%) gas was used from local resources. BUCHI Glass Oven B-585 Kugelrohr was used to purify the reaction products.

Characterization

An X-ray diffractometer, D8 advance (Bruker, U.S.A.) using Cu $K\alpha_1 (\lambda = 1.54056 \text{ Å})$ as a radiation source was used to ascertain the quality and crystalline nature of carbon materials with tube current and voltage of 40 mA and 40 kV, respectively. Morphology of M/C was determined using scanning electron microscopy (SEM, EVO18 Ziess) with an accelerating voltage of 20 KeV. The composite was pasted on silver tape for imaging. Transmission electron microscopy (TEM) was carried out in a FEI Tecnai-G² T20. For TEM study, the catalysts were dispersed in ethanol using tip ultrasonication. The samples were prepared by placing a droplet of suspension on to a copper grid and dried in air. Diffuse reflectance spectroscopy measurement was carried on Varian Cary 4000 in the range of 200-800 nm. The electrochemical activity of Pt/MWNTs catalyst was analysed in oxygen reduction reaction by cyclic voltammetry (CH Instruments, electrochemical workstation). Enantioenriched samples were characterized by IR, UV, NMR, HPLC and polarimeter. Fourier-transform infrared spectra (FTIR) were recorded on a Vertex 70v spectrometer (Bruker) in the range of 400-4000 cm⁻¹. UV-vis spectroscopy data were recorded on Varian Cary 4000 in the range of 200-800 nm. Nuclear magnetic resonance spectra (¹H NMR) were recorded on a Bruker 500 spectrometer operating at 500 MHz in $CDCI_3$. HPLC chromatogram was recorded on WATERS, Ireland. Chromatographic resolutions of the enantiomers were carried out on a normal phase CHIRALPAK ID (Lot No.ID00CE-PL014) type chiral column under isocratic and isothermal (at 30° C) conditions using respective mixture of *n*-hexane/iso-propan as the mobile phase. Catalytic asymmetric hydrogenation reaction was carried out in a Berghof HR-100 high pressure vessel equipped with a Teflon container. Specific rotation w s measured from Rudolph polarimeter (APII/2W), purchaseo from USA.

Preparation of metal loaded carbon materials (M/C)

A typical preparation experiment for Pt/MWNTs has been carried out as described below and similar procedure was used for other carbon materials. First, the activation process was carried out in which MWNTs (10 g) were refluxed under constant stirring in HNO₃ (500 mL, 68 wt %) at 140 °C, and extracted by centrifugation at 3000 rpm. MWNTs were washed several times with water followed by ethanol. Resultant MWNTs were dried at 80 °C for 4 h under argon.

The functionalized MWNTs were immersed in an ethano solution under stirring and sonication simultaneously. Platinum metal salt (5%, H₂PtCl₆) dissolved in degassed ethanol and added to CNT solution slowly via syringe pump under hydrogen bubbling for a period of 12 h. The solution was stirred for another 24 h at room temperature and finally heated at 100 °C for 12 h. Metal nanoparticles were tinted on carbon surface, the platinum loaded MWCNT were isolated via centrifugation, followed by washing with deionised degassed water and drying at 80 °C for 16 h under argon (Fig 1b).

Asymmetric hydrogenation of methyl pyruvate

Pt loaded catalysts were pre-treated in tubular furnace under hydrogen flow for 3 h at 300 °C, prior to reaction. For reaction, Pt/C (300 mg), chiral modifier (CD, 40 mg, 0.13 mmol), and acetic acid (15 mL, 23.7 mmol) were premixed in teflon lineu stainless steel vessel under hydrogen and after 10 minutes methyl pyruvate (0.75 mL, 8.3 mmol) was introduced. The reaction mixture was purged with hydrogen 2-3 times to remove the air and filled under the desired pressure (10-80 bar: *Caution of pressurized hydrogen!*) followed by stirring for 4 h. Subsequently, the reaction mixture was centrifuged to obtain the crude product. The product was purified via bulb to bulb distillation and analysed by ¹H NMR and HPLC. The % yield was calculated by weighing the finally obtained purified product, using balance (Mettlar Toledo-ML204) with accuracy of 0.1 mg The reaction was scaled up to 10 g successfully.

(R)- (+)-Methyl lactate

¹H NMR (CDCl₃, 500 MHz) δ : 1.41 (d, 3 H, *J* = 7.05 Hz, *CH*₃), 2.93 (d, 1 H, *J* = 5 Hz *OH*, D₂O exchangeable), 3.79 (s, 3 H, *CH*₃), 4.2° (q, 1 H, *J* = 6.94 Hz, *CH*) ppm; ¹³C NMR (CDCl₃, 125 MHz): 20.0, 52.2, 66.7, 175.7 ppm; (see [†]ESI Fig. S12-S16), $[\alpha]_D^{20^{\circ}C}$ = +8.9 (c 1.5, 1, 4-dioxane)⁴¹; IR (KBr) 3346, 2975, 1710, 1379, 126⁻, 1084, 1052, 831 cm⁻¹ (see [†]ESI Fig. S9). Optical purity w s determined by HPLC (220 nm); Daicel Chiral Cell CHIRALPAK ID 0.46 cm/25 cm; hexane/iso-propanol/Na₂B₂O₇ = 90/10/0 L; flow rate = 1.0 mL/min; retention time: 2.9 min for (R)-(+)-

Methyl lactate, 3.4 min for (S)-(-)-Methyl lactate (see ESI Fig. S5-S8). UV-vis (CH₃COOH); 210-250 nm (see †ESI Fig. S10-S11).

Results and Discussion

A simple process adopted for surface activation and functionalisation using HNO3 as oxidizing agent is shown schematically in Fig. 1a. This process introduces carboxyl (-COOH), hydroxyl (-OH) and carbonyl (-C=O) groups on to the surface of pristine carbon materials.⁴² These functional groups play a vital role in facilitating the binding, embedding or stacking of nanoparticles on the surface of carbon based materials.⁴²⁻⁴⁵ The Pt nanoparticles are formed on the activated surface from the highly diluted H₂PtCl₆ solution in presence of hydrogen gas as reducing agent. Functionalized carbon support and Pt metal loaded on carbon materials were characterized using XRD as shown in Fig. 2. The XRD pattern for functionalized carbon shows an intense peak at 25.90° along with other peaks at 42.70° and 53.50° corresponding to the (002), (100), (004) reflections, respectively. While the Pt loading results in three major peaks at 39.68°, 46.4° and 67.7° corresponding to diffraction from the (111), (200), and (220) planes of the facecentred cubic (FCC) lattice of Pt metal. The (100) related to carbon disappears after the loading of Pt nanoparticles. However, the XRD analysis confirms that the carbon material retain its structural planes even after functionalisation. The morphology, shape, size and distribution of nanoparticles on CF, Graphene and MWNTs were characterized by SEM and TEM imaging. As seen from SEM images in Fig. 3(a-c), the Pt nanoparticles uniformly cover the surface of carbon support system in all the three cases. The TEM images in Fig. 3(d-f) show that the nanoparticles are extremely small in the size range of 2-20 nm. The nanoparticles are well dispersed in case of graphene and MWNTs as compared to carbon fibres. Graphene and MWNTs provide more reduction sites due to higher surface area. The higher magnification TEM images in Fig. 3(g-i) provide further information about the shape and allocation of nanoparticles on the surface of various carbon materials. The Pt nanoparticles on MWNTs are particularly interesting as the nanoparticles are seen encapsulated on the outer as well as inner surface of the MWNTs (see +ESI Fig.S1 a, b). The TEM image in Fig. 3i shows Pt nanoparticles distinctly dispersed at few nm length scales like a single atomic system. This provides low coordination with quantum size effect and also prevents metal leaching.²⁶ The EDX analysis shows that 4.1 ± 0.6 wt % of Pt loading takes place upon repeated synthesis of composite. (see +ESI Fig. S3, S4). To optimize the reaction conditions, the hydrogenation of methyl pyruvate (0.8 mmol) was carried out in acetic acid (2.3 mL) using commercially available 5 % Pt/AC (see *†ESI Fig.S2*) at room temperature by varying the pressure (Table 1). Highest product yield was obtained at 70 bar pressure. In absence of chiral modifier, racemic mixtures of methyl lactate were obtained, where in presence of CD, the enantiomeric product was separated and analysed using HPLC. Based on these observations, asymmetric catalytic hydrogenation of methyl pyruvate was studied using different catalysts under the optimized reaction conditions (Table 2).

Among these catalytic systems, the Pt/MWNTs catalyst proved to be the most effective in terms of product yield an enantioselectivity *i.e.* >99% ee, which is highest for supported catalytic asymmetric hydrogenation of methyl pyruvate (see †ESI Table S2). The specific rotation of the product w s determined using a polarimeter, which confirmed the enantioselectivity reduction to R-(+)-methyl lactate.

Substrate-modifier-catalyst interaction

While exploring the possible mechanism of the asymmetric hydrogenation (Fig. 4), it is generally believed that CD, substrate and hydrogen are absorbed concertedly on the Pt surface which provokes the enantioselectivity.⁴⁶⁻⁵¹ The in-situ ¹H NMR was recorded in toluene-d8 as reaction progresses to understand the substrate-modifier interactions (see +ESI Fig. S17). We have observed significant changes in chemical shift for H2, H6, Ho H5' and H8' protons when CD and methyl pyruvate are combined. H2 and H6 proton goes to downfield due hydrogen bonding between the adsorbed CD modifier quinuclidine N and O atom of the methyl pyruvate (see +ESI Fig. S17d). Proton H9 also showed downfield shift, see Fig. 5(a, b). This chemical shift of proton (H9) shows interaction between OH group of CD and O atom of methyl pyruvate. Thus, overall NMR study suggested that besides aliphatic part of CD, the aromatic ring (quinoline) is also involved in the formation of the methyl pyruvate-CD interaction via π -electrons.^{47,48} The NMR studies also support π - π communication between conjugated double bond of aromatic rings of CD (Fig. 5). Fig. 5(c, d) shows chemical shift of H5' and H8' proton where it was observed that H8' proton goes to downfield and H5' proton goes to upfield. The former interaction (quinuclidine N and O atom of methyl pyruvate) is stronger than the π - π interaction mentioned above, however, the π - π Interaction might be sufficient to alter the chemical shift recorded in NMR with time (see +ESI Table S1). Both type of interactions help to control the mode of adsorption of the substrate and chiral induction. Thus, cinchonidine behaves like a bidentated ligand and form substrate-modifier complex.

UV-DRS spectra of CD, Pt/CD/MWNTs, and Pt/MWNTs are shown in Fig. 6. As observed, CD produces a steep absorption edge at about 350 nm with poor absorption. Whereas Pt/MWNTs shows a sharp absorption edge at 375 nm with enhanced absorption in visible region at 608 nm and 669 nm due to localized surface plasmon resonance (LSPR) associated with platinum nanoparticles. In the presence of CD, the UV-DRS spectrum of Pt/MWNTs/CD shows reduced absorption due to the bonding of Pt nanoparticles with CD. Pt/MWNTs is observed to exhibit high absorption among all three Pt/C composites (see †ESI Fig. S18).

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	Pt/AC(5 mole%), ı 	$\xrightarrow{t, H_2} \xrightarrow{OH}_{\xi} \xrightarrow{O}_{0}$
S. No.	Pressure (bar)	Yield ^a (%)
1	10	60
2	20	80
3	30	90
4	40	92
5	50	94
6	60	96
7	70	97
8	80	90

 Table 1 Optimization of reaction conditions using commercial Pt loaded activated carbon

 (Pt/AC) for hydrogenation of methyl pyruvate^a

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 a Reaction was carried out using 5 % Pt/AC (4 mg) methyl pyruvate (0.8 mmol) and acetic acid (2.3 mL) for 4 h at room temperature. Racemic mixtures of the products were obtained.

Adsorption of CD on Pt surface has been investigated by cyclic voltammetry (Fig. 7). The CV measurement of the CD (10-4 mol/L) in H₂SO₄ exhibited decrease in current as compared to Pt/MWNTs measured in pure 0.5 mol/L H₂SO₄. This shows that CD adsorption take place on the Pt surface and inhibits the participation of Pt metal in redox process.52,53 Current observations manifested that 1:1 complex of substrate/modifier absorb on Pt surface to make asymmetric hydrogenation reaction successful.49,50 Various interactions brought the stereogenic centre of CD close enough to the substrate to achieve high enantioselectivity of 99%. A pictorial hypothesis of intermediate is shown in Fig. 4, where a favourable six member transition state with both stereogenic centres of CD is being proposed.

 Table 2 Asymmetric hydrogenation of methyl pyruvate using various catalytic systems^a

S. No.	Catalyst	Yield (%)	ee ^b (%)
1	Pt/AC	97	31
2	Pt/Graphene	87	91
3	Pt/Carbon Fibre	75	89
4	Pt/MWNT	99	>99

^aPt loading for all catalyst is 5 wt %. Reaction condition: methyl pyruvate/acetic acid/CD/hydrogen pressure/time/temperature: 0.75 mL/15 mL/40 mg/70 bar/4 h/RT. ^bDetermined by HPLC analysis using a CHIRALPAK ID chiral column. The optical yield was expressed as the enantiomeric excess (*ee*) of R-(+) enantiomer % ee = ([R]-[S])/ ([R]+[S])*100 (see †ESI Fig.S5 - S8).

Recyclability of catalyst

Heterogeneous catalysts are more stable, which signify its importance in organic synthesis.⁵⁴ In present case, the stability of Pt/MWNTs as catalyst was tested by recycling process, where the catalyst was separated out by centrifugation and washed with acetic acid after each reaction cycle. Fresh reactant and modifier were added to the regenerated catalyst and steps

were repeated for 10 consecutive cycles. The regenerated catalyst provided low enantioselectivity in absence of modifie A relatively constant conversion and enantioselectivity was obtained in all cycles (Table 3). The HRTEM images of recycled catalyst (after ten cycles) revealed individuality of cataly c reaction centre that secured high enantioselectivity (See †ES) Fig S19).

Table 3 Recyclability of catalyst(Pt/MWNT).^a

Entry (Cycle)	Yield (%)	ee(%)	
1	98.5	>99	
2	98.3	99	
3	96.4	>97	
4	95.9	97	
5	94.4	97	
6	94.3	96	
7	94.1	96	
8	93.9	96	
9	93.3	94	
10	93.0	94	

^aPt loading for all catalysts is 5 wt %. Reaction condition: methyl pyruvate/acetic acid/CD/hydrogen pressure/time/temperature: 0.75 mL/15 mL/40 mg/70 bar/4 h/RT.^bDetermined by HPLC analysis using a CHIRALPAK ID chiral column.

Conclusion

In conclusion, asymmetric heterogeneous hydrogenation of methyl pyruvate is a representative example of α -ketoester has been studied using Pt/C as catalytic system. The Pt/MWNTs was found to be most efficient and provided highest enantioselectivity. The supremacy of Pt/MWNTs is attributed to the high absorption of CD/substrate on atomically dispersed Γ . nanoparticles loaded on nanochannels of MWNTs that maximized metal utilization. While NMR studies elucidated 1:1 substrate modifier complex, cyclic voltammetry suggested irreversible adsorption of CD on Pt surface. The catalyst is reusable without any significant loss of activity even after ter cycles. Furthermore, significant attempts have being made to understand the mechanism and kinetics of such reactions using NMR. Current study provides an opportunity to develop large scale industrially viable asymmetric hydrogenation catalysts.

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Highly efficient platinum nanoparticle functionalized carbon nanocomposites is demonstrated to be a recyclable heterogeneous catalyst for asymmetric hydrogenation of methyl pyruvate.



Figure Captions:

Fig. 1 (a) Process for surface activation and functionalization of carbon materials (b) Preparation of highly dispersed Pt nanoparticles on carbon materials.

Fig.2 XRD spectra of (a) Pt loaded carbon materials (b) Functionalized carbon materials.

Fig. 3 SEM and TEM image of Pt nanoparticles loaded on carbon materials surface (a, d, g) Pt/CF (b, e, h) Pt/Graphene (c, f, i) Pt/ MWNT.

Fig.4 Intermediate structure of asymmetric hydrogenation reaction of methyl pyruvate on catalyst surface.

Fig.5 NMR studies of (a) NMR spectra for H9 proton and corresponding (b) chemical shift plotted with respect to reaction time. (c) NMR spectra for H5' & H8' proton and corresponding (d) chemical shift versus reaction time.

Fig. 6 DRS spectrum of (a) CD (b) Pt/CD/MWNT (c) Pt/MWNT.

Fig.7 Cyclic voltammetry of Pt/MWNT and CD adsorb Pt/MWNT in $\rm H_2SO_4$ solution.

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Figures:



Fig. 1 (a) Process for surface activation and functionalization of carbon materials (b) Preparation of highly dispersed Pt nanoparticles on carbon materials.



Fig.2 XRD spectra of (a) Pt loaded carbon materials (b) Functionalized carbon materials.

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Fig. 3 SEM and TEM image of Pt nanoparticles loaded on carbon materials surface (a, d, g) Pt/CF (b, e, h) Pt/Graphene (c, f, i) Pt/ MWNT.



Fig.4 Intermediate structure of asymmetric hydrogenation reaction of methyl pyruvate on catalyst surface



Fig.5 NMR studies of (a) NMR spectra for H9 proton and corresponding (b) chemical shift plotted with respect to reaction time. (c) NMR spectra for H5' & H8' proton and corresponding (d) chemical shift versus reaction time.

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Fig. 6 DRS spectrum of (a) CD (b) Pt/CD/MWNT (c) Pt/MWNT.



Fig.7 Cyclic voltammetry of Pt/MWNT and CD adsorb Pt/MWNT in H₂SO₄ solution.

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