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Preparation of Rh/C and its high electro-catalytic activity for ethanol oxidation in alkaline media

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Abstract: The ethanol electrooxidation behaviors on Rh/C in alkaline media were studied compared with that on Pd/C. The Rh/C and Pd/C catalysts were synthesized by microwave heating-glycol reduction method and characterized by X-ray diffraction (XRD) and transmission electron microscopy (TEM). The electrocatalytic activities of the catalysts were investigated by cyclic voltammetry (CV), chronoamperometry (CA), electrochemical impedance spectroscopy (EIS) and single cell discharge testing methods. The results showed that Rh/C presented higher activity and better stability toward ethanol oxidation than Pd/C. On the CV plots, it was observed that the onset potential of oxidation on Rh/C shifted negatively and the backward peak current on Rh/C descresed as compared to that of Pd/C. Intermediate species are produced during the oxidation process, as revealed by the complex impedance spectra. Rh/C presented higher tolerance for surface poisoning than Pd/C, which can reflected by the negative impedance on the Pd/C electrode. The selectivity for ethanol oxidation to CO₂ (existing as CO₃⁻² in alkaline media) on Rh/C and Pd/C electrodes were determined as low as 10.07% and 2.18%, respectively. Nevertheless, the ability of Rh for breaking C-C bond in ethanol is still slightly higher than that of Pd under the same conditions.

Keywords: catalyst; ethanol oxidation; Rh/C; negative impedance

1. Introduction

The Direct Alcohol Fuel Cells (DAFCs) are considered as a promising technology for transportation and portable electronic devices¹. Ethanol is environmental friendly and may serve as a potential alternative due to its higher energy density than methanol². Pt and Pt-based catalysts have been extensively investigated as the electro-catalyst for oxidation of methanol and ethanol³⁻¹⁰, and significant progress has been made in their development. For example, Xin et al.^{4, 5} developed a highly active PtSn catalyst for the ethanol oxidation reaction (EOR). However, the high price and limited supply of Pt constitute a major barrier to the development of DAFCs. Therefore, there is a desire to develop low cost non-platinum electro-catalysts with comparable or improved kinetics towards the EOR^{11, 12}. Among the non-platinum catalysts, Pd and Rh are suitable low-cost transition metals and shown marked superiority over Pt in terms of oxidation rate and electrode stability 13-21. Shen et al. 13-15 prepared a series of Pd-based catalysts and found that Pd catalysts exhibited higher activity and stability than did Pt catalysts in the EOR in alkaline solutions. However, Pd is easily poisoning by intermediate products and difficult to break C-C bond^{22, 23}. Therefore, a significant challenge in the development of DAFC technology is the need for highly active catalysts for the EOR that involve complete oxidation per ethanol molecule to CO₂ releasing 12 electrons and the cleavage of the C-C bond²⁴. In recent years, Rh based catalysts have been investigated by several research groups. For example, de Souza et al.21 found that PtRh combined in bimetallic surfaces for ethanol oxidation decreases the acetaldehyde yield, compared to pure platinum on Pt₇₃Rh₂₇ and Pt₅₅Rh₄₅. Kowal et al. ^{19, 20}, synthesized PtRhSnO₂/C electrocatalysts by depositing Pt and Rh atoms on Sn oxides nanoparticles. The authors argue that these catalysts are efficient to cleave the C-C bond of ethanol at room temperature and cause its predominant oxidation to CO₂ at very low overpotentials compared to platinum. In another study. O. He et al.²⁵ reported that RhCeO₂/C has better activity for ethanol oxidation and Stephen K. Murphy et al. 26 reported that a Rhodium (Xantphos) (benzoate) catalyst activates aldehyde carbon-hydrogen (C-H) bonds with high

chemoselectivity to trigger carbon-carbon (C–C) bond cleavage. However, the information and the understanding of the activity of Rh-based electrocatalyts for ethanol electro-oxidation are still very scarce. Also, little is known about the mechanism of the ethanol oxidation reaction on Rh catalysts in alkaline media. The present work investigates the electro-oxidation behaviors of Rh/C by compared to Pd/C. The differences of EIS patterns of the ethanol oxidation on Rh/C and Pd/C and the selectivity for ethanol oxidation to CO₂ will be discussed.

2. Experimental

2.1 Catalyst preparation and characterization

All chemicals used were of analytical grade, and all solutions were freshly prepared in deionized water. Rh/C catalyst was synthesized by the intermittent microwave heating-glycol reduction method. Firstly, 2.5 mL of 0.05 M RhCl₃ aqueous solution was added to the 100 mL reactor containing 50 mL glycol, 2 mL of 1.0 M KOH solution, and 0.24 g Vulcan XC-72 carbon powder (Cabot Corp.USA). After that, the mixed solution was changed into carbon paste by ultrasonic concussion and moderately heated in a microwave oven (900 W, 2.45 GHz, Galanz, WD900ASL23-2, china). The reaction product was filtered and washed extensively with water and ethanol. The residue was dried at 90°C for 24 h. Pd/C was prepared by using the same method for comparing the performance of different catalysts. The electrodes containing different catalysts were prepared using 60% PTFE emulsion as bonder and foamed nickel as the electric collector. The loading of each electrode was 0.1 mg cm⁻².

Structure and morphology of the catalyst was investigated using XRD and TEM. The XRD patterns were generated by the 2θ scan with the scanning rate of 8° min⁻¹ and the angular resolution of $10{\sim}80^{\circ}$. TEM was taken through a JEOL-1230 microscope, operating at the applied voltage of 200 kV.

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2.2 Electrochemical measurements

Electrochemical measurements were carried out using CHI 760D (Chen Hua, Shanghai, china) electrochemistry station in a conventional three-electrode cell with a Pt coil (counter electrode), a saturated Hg/HgO electrode (reference electrode) and a prepared electrode (working electrode). The CV, CA and EIS were collected in 1.0 M KOH and 1.0 M C₂H₅OH solution. The CV tests were conducted at a 10 mV s⁻¹ with potential ranging from -0.8 to 0.4 V. The EIS were recorded in the constant potential mode with the amplitude of 50 mV by scanning frequency from 10⁵ to 0.1 Hz.

2.3 Single cell discharge testing

The discharge testing of single cell was carried out to further elucidate the performance of Pd/C and Rh/C (Pd and Rh loading of 0.1 mg cm⁻²) on the ethanol oxidation in an anion-exchange membrane DEFC, using a Neware charge–discharge device (Shenzhen Neware Corporation, China) at room temperature. The anode was Pd/C and Rh/C electrodes, while the cathode was the gas diffusion electrode which involves diffusion layer (acetylene black) and activation layer (MnO₂/C). The redox reaction area on both electrodes was 2×2 cm², the current density of discharge was 15, 20, and 30 mA cm⁻². The anodic electrolyte was the mixed solution of 3.0 M C₂H₅OH and 6.0 M KOH, accordingly, the cathodic electrolyte was 6.0 M KOH solution.

2.4 Estimation of reaction product

The CO₂ ion selective electrode was used to detect CO₂ concentration in the solution after single cell discharge testing. CO₂ ion selective electrode was only responsive to CO₂ and different concentration of CO₂ corresponds to different potential values (E). In this work, NaHCO₃ was used as a standard solution. First, 10⁻⁵ \, 10⁻⁴ \, 10⁻³ \, 10⁻² \, 10⁻¹ M NaHCO₃ solutions were prepared. Secondly, adding hydrochloric acid to the solutions and adjusting PH<3.8 respectively, CO₃²⁻ was transformed to CO₂ completely and detected by CO₂ ion selective electrode, thus E can be obtained. Then

obtained E and $-\lg C_{(CO2)}$ can be used to draw a standard curve. Finally, under the same condition, E of the sample solutions, *i.e.*, pd/C electrolyte solution, Rh/C electrolyte solution and blank group, was measured to obtain the CO_2 concentrations from the standard curve. To be specific, pd/C electrolyte solution was obtained by the mixed solution of 3.0 M C_2H_5OH and 6.0 M KOH after the single cell discharge of AEM DEFC using pd/C electrolyte for 3h, while Rh/C electrolyte solution was gotten in the same way. Blank group was achieved by laying the mixed solution of 3.0 M C_2H_5OH and 6.0 M KOH in electrolytic cell for 3 h. All the text was carried out at room temperature.

3. Results and discussion

3.1 XRD and TEM

XRD pattern of the Rh/C is shown in Fig. 1. The broad diffraction peak at about 25° is ascribed to Vulcan XC-72 carbon. The XRD reflections showed face-centered cubic lattice structures with diffraction peaks at Bragg angles of 2θ = 42, 46.5, 72.121°, corresponding to the (111), (200), (220) planes of the Rh metallic phase, respectively. The average crystal size of Rh is about 3.8 nm, which is calculated by using the Scherrer equation from XRD patter, indicating that Rh nanoparticles dispersed on Vulcan XC-72 could be very small. TEM image was obtained to provide more information on particle size and distribution. Fig. 2 shows the TEM image of Rh/C particle. As seen clearly in Fig. 2, the Rh/C particles are uniform and well distributed on the carbon support, while the average particle size of Rh/C from TEM image is $3\sim5$ nm, which is consistent with the XRD results.

3.2 Cyclic votammetry

Fig. 3(a) shows CV curves of Rh/C catalyst in 1.0 M KOH and 1.0 M KOH \pm 1.0 M C₂H₅OH solutions at room temperature, respectively. In absence of ethanol, three potential peaks can be observed in the forward scan, which correspond to different

electrochemical processes occurring over the electrode surface. The peak on Rh/C that appears at potentials range between-0.8~ -0.6 V is associated with the oxidation of absorbed and desorbed hydrogen. The second peak on Rh/C, which emerges in −0.45 V, can be attributed to the adsorption of OH. The third peak occurs at potentials above 0.3 V on Rh/C catalyst. It can be attributed to the formation of the rhodium oxide layer on the surface of the catalyst. The negative current observed during the backward scan suggests a reduction process, probably reduction of oxygen. When add ethanol to the solution, the hydrogen absorbed/desorbed region is significantly suppressed in the presence of ethanol in the solution. The ethanol oxidation reaction starts at -0.78 V and a current peak centered at -0.20 V is observed during the forward scan. In the reverse scan, another current peak is found centered at -0.59 V. Fig. 3(b) shows the CV curves of ethanol oxidation on Pd/C and Rh/C catalysts. In the forward scan, peaks current are related to the oxidation of freshly chemisorbed species derived from ethanol adsorption. In the reverse scan, peaks are associated with the removal of carbonaceous species that are not completely oxidized in the positive scan, rather than the oxidation of freshly chemisorbed species²⁷⁻²⁹. It is worth noting that, in the reverse scan, on the Pd/C at -0.18 V, a sharp increasing current (about 90 mA) is seen, while the current of Rh/C (about 22 mA) increases slowly and its current density is much smaller than Pd/C, indicating that the adsorption degree is less serious than Pd/C. The onset potential on Rh/C (about -0.78 V) is shifted negatively as much as 0.28 V as compared to that on Pd/C (about -0.5 V), indicating better activity of the Rh/C catalyst for ethanol oxidation. The anodic onset potential is important parameter for evaluating the activity of catalysts during the electro-oxidation process. In addition, one oxidation peak along with a shoulder for Rh/C can be seen (around -0.08 V), indicating that the products may not be the same in the case of Pd/C. According to the published articles that Rh presents excellent selectivity for complete conversion of ethanol to CO225, 26. Therefore, the shoulder oxidation peak may be due to the oxidation of intermediates from decomposition of ethanol.

3.3 Chronoamperometry

Chronoamperometric experiment was carried out to observe the stability and possible poisoning of the catalyst under short-time continuous operation. Fig.4 provides the CA curves under various potentials for Rh/C and Pd/C catalysts in a 1.0 M KOH + 1.0 M C₂H₅OH solution after 1000 s. It can be clearly seen that, at low potentials from -0.6 to -0.4 V, the current densities on Rh/C electrode are higher than that on Pd/C electrode, indicating a higher catalytic activity of Rh/C for ethanol oxidation compared with Pd/C, which is consists with our CV results (fig. (3b)).

3. 4 Mechanism investigation of ethanol oxidation by EIS

To provide more insight into the ethanol oxidation behavior on the Rh/C electrodes, EIS is used in this study to investigate the kinetics of ethanol oxidation. EIS has been shown to be a sensitive electrochemical technique for the studies on the electro-oxidation kinetics of formic acid oxidation on Pd/C³⁰ and methanol oxidation on Pt/C³¹. Complex impedance plots of the formic acid oxidation on Pd/C catalysts at different applied potentials are shown in Fig. 4. At potentials below -0.1 V, as shown in Fig. 5(a), impedance plots occur in the first quadrant and the diameters of the arcs decrease with the increase of potentials, indicating a decreasing polarization resistance with the increase of potential. At -0.40 V, the arc become very small, indicating faster electron-transfer kinetics at higher potentials. However, with the increase of potentials above -0.30 V, the impedance plot starts becoming larger than -0.4 V in Fig. 5(b), suggesting the surface with little activity for ethanol oxidation. Here in the ethanol oxidation system, the phenomenon could be caused by the inhibiting effect of carbonaceous species that are not completely oxidized. At potential between 0 and 0.3 V (Fig. 5(c)), the spectra become small again and the diameter of the arc decreases with the increases of potential, indicating a new electrochemical reaction kicks in at this higher potential regime³⁰.

In order to discuss the ethanol oxidation mechanism on different catalytic surfaces, the impedance plots of ethanol oxidation on Pd/C were compared with that

on Rh/C. Fig. 6 shows the complex impedance plots of ethanol oxidation on Pd/C. As shown in Fig. 6(a), the impedance patterns on Pd/C are similar to those on Rh/C at potentials below -0.1 V. However, at -0.1 V, the impedance plot starts transiting from the first quadrant to the second quadrant in Fig. 6(b). Impedance plot in the second quadrant indicates the polarization resistance is negative and that is to say the steady state oxidation current decreases with the increase of polarization potential. This phenomenon observed previously in the electro-oxidation of methanol on Pt^{32} and formic acid on Pd/C³⁰. In their study, the negative impedance behaviors are usually attributed to the adsorption of reaction intermediates on the catalyst surface. In this work, the negative resistance could be caused by the heavy intermediates adsorption on the Pd surface and inhibits the reaction of ethanol oxidation by blocking the active surface of Pd/C electrode with the associated loss of surface active sites. It should be noted that all the impedance spectra obtained on Rh/C electrode are located within the first quadrant, suggesting the ability of resist poisoning of Rh/C is stronger than Pd/C. In addition, the reaction mechanism on both catalysts may different and it will be discussed in detail later.

Based on the voltammetric and impedance results, the equivalent circuit shown in Fig. 7 was used to fit the EIS data. Fig. 7(a) depicts the equivalent circuit for the electrodes that exhibit normal impedance behaviors on Rh/C and Pd/C electrodes. Constant-phase element (CPE) is the double-layer capacitance. $R_{\rm S}$ and $R_{\rm CT}$ are the solution resistance and charge-transfer resistance, respectively. For the special impedance behaviors observed on Rh/C electrode at -0.3~ -0.1 V and -0.1~ -0.05 V on Pd/C electrode, the equivalent circuit is shown in Fig. 7(b). $C_{\rm I}$ and $R_{\rm I}$ represent the capacitance and resistance of the electrooxidation of adsorbed intermediates. Rct, an indicative of the rate of electrochemical reaction, is always a positive number and its value can be determined from an impedance arc at a low frequency domain. From the fitting, the variation of the $R_{\rm CT}$ with electrode potentials was evaluated, which was depicted in Fig. 8. First, negative $R_{\rm CT}$ was only obtained on the Pd/C electrode at potentials between from -0.1 to 0.05 V, due to the strong surface-adsorbed carbonaceous species. It can be noted that $R_{\rm CT}$ on Rh/C electrode increases with

increasing potential between from -0.3 to -0.1 V, and not obtained negative $R_{\rm CT}$, indicating that Rh/C has excellent carbonaceous species tolerance. Second, $R_{\rm CT}$ for ethanol oxidation on Pd/C electrode is much larger than that on the Rh/C electrode, suggesting that Rh/C display better catalytic activity because of its fast reaction kinetics.

3.5 Single cell performance

Fig. 9 shows the constant-current discharging curve of the oxidation of ethanol in an anion-exchange membrane direct ethanol fuel cell (AEM DEFC) that consists of Rh/C (or Pd/C) anode, an AEM, and a MnO₂/C cathode at room temperature. The constant-current discharging tests are carried out by varying the current density at 15, 20 and 30 mA cm⁻². It can be observed that the cell voltage of the fuel cell decreases with the current density; for instance, in Rh/C electrode, when the current density increases from 15, 20, to 30 mA cm⁻², the cell voltage decreases from 0.57, 0.55 to 0.45 V, respectively. However, the cell voltages for Pd/C are 0.41, 0.37 and 0.32 V respectively, which are much lower than Rh/C under the same current density. In addition, it is clear from Fig.6 that the cell voltage for Rh/C is more stable than that of Pd/C under the same current density, which further shows that Rh/C electrode exhibits much better catalytic activity and stability than Pd/C.

3.6 Oxidation product analysis through CO₂ ion selective electrode

The CO_2 ion selective electrode is merely responsive and very sensitive to CO_2 and it displays different potential values in the solution with different CO_2 concentrations. As shown in Table 1, different concentrations of NaHCO₃ solution ranging from 10^{-5} to 10^{-1} M correspond to different E. Then fitting E and $-lgC_{(CO2)}$ of different concentrations, a standard curve can be obtained as shown in Fig. 10. It can be observed that E and $-lgC_{(CO2)}$ are in linear relationship, thus a standard equation (1) can be achieved:

$$E = -199.8 + 48.2 \lg C \tag{1}$$

In this investigation, CO₂ ion selective electrode is used to detect CO₂ concentration in the three sample solutions and the data are tabulated in Table 2. As shown in Table 2, the E of pd/C, Rh/C and blank group is -308, -278 and -402, respectively. Substituting E into equation (1), the C _(CO2) can be obtained. And n _(CO2) can be calculated by the volume of the three sample solutions. As shown in Table 2 and Fig.11, the CO₂ concentration in black group is very low, while that in the group Pd/C and Rh/C are higher than black group. The reason is that ethanol is converted to CO₂ by catalytic oxidation. It also be noted that the CO₂ concentration in Rh/C group (1.628×10⁻² M) is higher than that of Pd/C (3.529×10⁻³ M), indicating that Rh/C has better catalytic ability. By further calculation, the selectivity for ethanol oxidation to CO₂ on the Pd/C and Rh/C are 2.18% and 10.07%, respectively.

A dual-path mechanism for ethanol oxidation in alkaline media was proposed^{23, 33}. In the C₂-pathway, the C–C bond of ethanol remains intact upon oxidation. Ethanol is converted to acetaldehyde and eventually to acetic acid/acetate. In the C₁-pathway, the C–C bond can be broken in ethanol or acetaldehyde, leading eventually to carbon dioxide (or (bi) carbonate). For the Pd/C, the selectivity for ethanol oxidation to CO₂ on the Pd/C is only 2.18% and much less than that on the Rh/C (10.07%). This suggests that the ability of Pd for breaking C–C bond in ethanol to produce CO₂ is very limited. Therefore, the C₂-pathway will be considered on the Pd/C. This assumption is reasonable considering that the selectivity for ethanol oxidation to CO₂ on the Pd/C was determined to be as low as 2.5% by the FTIR experiments²². The selectivity for ethanol oxidation to CO₂ on the on the Rh/C is five times as much as Pd/C, indicating Rh/C catalyst has a better capability for breaking the C–C bond cleavage. The oxidation ethanol on the Rh/C can be contributed via both the C₁-pathway and the C₂-pathway.

4. Conclusions

In this work, Rh/C and Pd/C were synthesized by microwave heating-glycol reduction method. Electrochemical evaluation shows that Rh/C catalyst has a higher activity and

stability towards ethanol oxidation in alkaline media at room temperature. As compared to Pd/C electrode, the onset potential on Rh/C is shifted negatively as much as 0.28 V and the backward peak current on Rh/C was smaller 78 mA. Moreover, in a direct fule cell, Rh/C has higher activity and stability than Pd/C. The Rh/C catalyst is more resistant to the poise caused by adsorbed oxygen intermediates than the Pd/C catalyst. Finally, the selectivity for ethanol oxidation to CO₂ on the Rh/C is five times as much as Pd/C. This is mainly due to the relatively inert nature of Rh/C on C–C bond cleavage and the different reaction pathways on Pd/C and Rh/C.

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Tables

Table 1
The E value of NaHCO₃ standard solution

C _(NaHCO3) (molL ⁻¹)	-lgC _(CO2)	E (mV)
10 ⁻⁵	5	-443
10 ⁻⁴	4	-390
10-3	3	-344
10-2	2	-296
10 ⁻¹	1	-249

Table 2

The data of sample solutions

Sample	Volume	Е	$C_{(CO2)}$	n _(CO2)
solution	(ml)	(mV)	(molL ⁻¹)	(mol)
pd/C	2.5	-318	3.529×10 ⁻³	8.824×10 ⁻⁶
Rh/C	2.5	-286	1.628×10 ⁻²	4.069×10^{-5}
Blank Group	2.5	-402	6.382×10 ⁻⁵	1.596×10 ⁻⁷

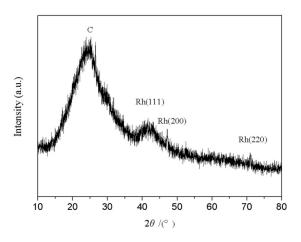


Fig. 1 XRD pattern of Rh/C

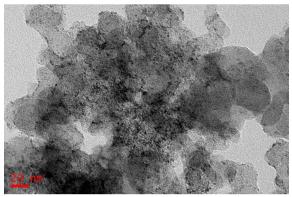


Fig. 2 TEM image of Rh/C

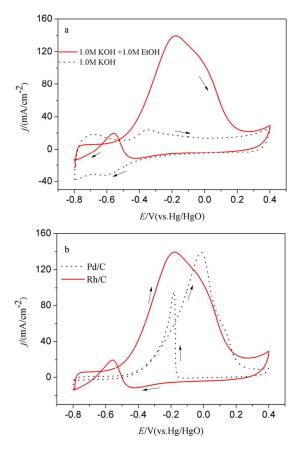


Fig. 3 Cyclic voltammograms for (a) Rh/C electrode in 1.0 M KOH and 1.0 M KOH+ 1.0 M C_2H_5OH ; (b) Pd/C and Rh/C electrodes in 1.0 M KOH+ 1.0 M C_2H_5OH . The catalysts loading are all 20 μ g cm⁻², and the potential sweep rate is 10 mV s⁻¹

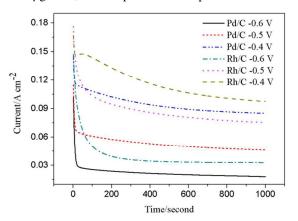


Fig. 4 Chronoamperograms for Rh/C and Pd/C electrodes in 1.0 M KOH+ 1.0 M C_2H_5OH at the potentials from -0.6 to -0.4 V

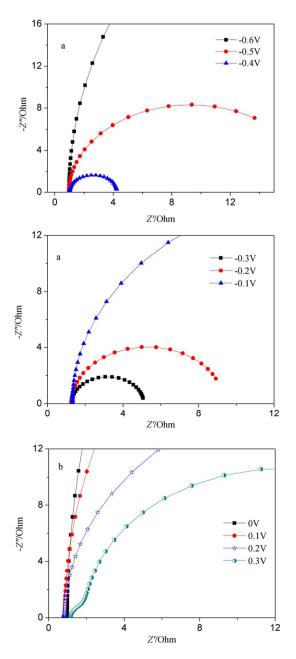


Fig. 5 Complex impedance plots for 1.0 M KOH+ 1.0 M C_2H_5OH oxidation on Rh/C catalyst at room temperature as a function of potential (a) between-0.6 and -0.4 V; (b) between -0.3 and -0.1 V; (c) between 0 and 0.3 V

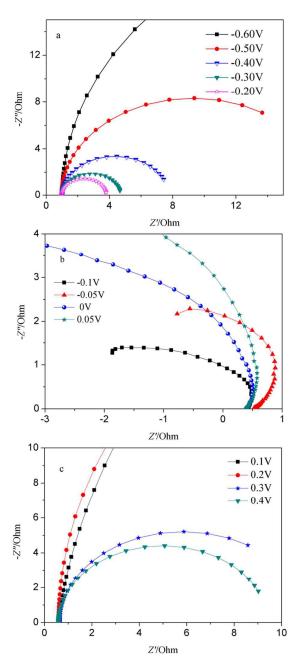


Fig. 6 Complex impedance plots for 1.0 M KOH+ 1.0 M C_2H_5OH oxidation on Pd/C catalyst at room temperature as a function of potential (a) between-0.6 and -0.2 V; (b) between -0.1 and 0.05 V; (c) between 0.1 and 0.4 V

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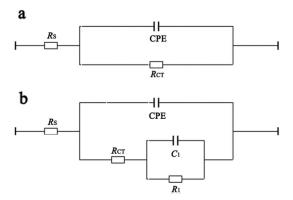


Fig. 7 Equivalent circuits for electrooxidayion of ethanol: (a) for normal impedance, and (b) for special impedance.

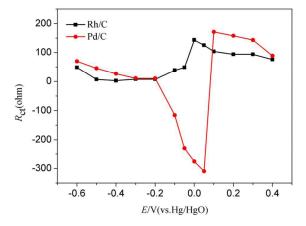


Fig. 8 $R_{\rm CT}$ of ethanol electrooxidation at Rh/C and Pd/C electrodes.

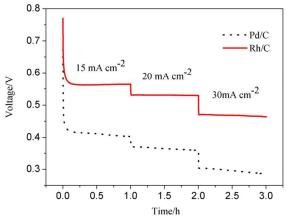


Fig. 9 Comparison of the single AEM DEFC constant-current discharging curves respectively using Pd/C and Rh/C electrodes as the anode at room temperature

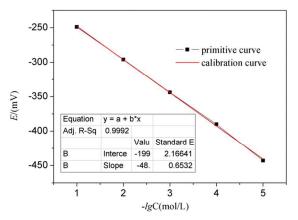


Fig. 10 Standard curve of NaHCO₃ solution

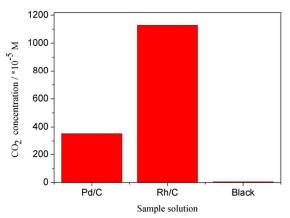


Fig. 11 CO₂ concentration in sample solutions