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1           **Biosequestration of chromium (III) in aqueous solution using cationic and anionic**  
2           **biosurfactants produced from two different *Bacillus sp.*- A comparative study**

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## 23 Abstract

24 Tannery wastewater discharged from chrome tanning section contains Cr (III) in the  
25 range of 2100-2300 ppm and a viable technique for its removal remains a greater concern for  
26 leather industry. The ability of a biosurfactant to chelate toxic heavy metal ions and form an  
27 insoluble precipitate may be exploited in the treatment of Cr (III) containing wastewater. In the  
28 present study, biosurfactant producing micro organisms, *Bacillus subtilis* and *Bacillus cereus*  
29 were isolated from tannery wastewater contaminated soil using palm oil and coconut oil as  
30 substrates respectively. The biosurfactants produced from palm oil (Palm oil BS) and coconut oil  
31 (Coconut oil BS) were characterized as anionic and cationic biosurfactants respectively using  
32 blue agar plate method, agar double diffusion technique and zeta potential measurement. The  
33 biosurfactants were characterized for their amino acid composition and elemental (CHNS)  
34 composition. The thermal behavior of the biosurfactant was characterized using TGA and DSC  
35 analyses. The Surface tension values of the anionic and cationic biosurfactants were  $28.16 \pm 0.2$   
36  $\text{mN/m}$  and  $23.02 \pm 0.2 \text{ mN/m}$  respectively. The SDS-PAGE and FT-IR analyses confirmed that  
37 both the biosurfactants were lipoprotein in nature. The binding ability of the lipoprotein anionic  
38 and lipoprotein cationic BS with chromium (Cr (III)) ions in the aqueous solution was then  
39 determined. The interaction of Cr (III) with BS was confirmed using FT-IR, SEM-EDX analysis  
40 and Atomic absorption spectrophotometry (AAS).

41

42 **Keywords:** Lipoprotein, cationic biosurfactant, Anionic biosurfactant, *Bacillus sp.*, Cr (III),  
43 tannery wastewater.

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## 46 1. Introduction

47 The leather manufacturing industry converts the putrescible raw skins and hides into non  
48 putrescible leather through various chemical and mechanical processes.<sup>1</sup> Basic chromium  
49 sulphate is the most common tanning agent used in leather industry as it enables faster and  
50 cheaper production of highly microbial resistant and durable leathers. More than 80% of finished  
51 leather goods are tanned using basic chromium sulphate.<sup>2</sup> The amount of trivalent chromium  
52 discharged in the effluent, while processing one ton of wet salted skins/hides, is in the range of 3  
53 - 7 kg or 5 - 10 kg Cr<sub>2</sub>O<sub>3</sub>.<sup>3</sup> According to the available reports,<sup>4</sup> the recommended level for Cr(III)  
54 is raised in the range of 0.5-2.0 ppm regardless to fresh, marine, irrigation and drinking water. In  
55 many countries, the treated tannery wastewater is discharged onto the open land or into rivers.<sup>5</sup>

56 Cr(III) tends to be strongly bound by soil humic acid polymers, and this affinity restricts  
57 the availability of Cr(III) to be oxidized and reduces the decomposition of organic matter.<sup>6</sup>  
58 Cr(III) in soils could be leached into surface water or groundwater, and absorbed by plants.<sup>5</sup>  
59 Chromium(III) enters the human food chain through consumption of the vegetative plants.  
60 Symptoms of Cr (III) phytotoxicity include inhibition of seed germination or of early seedling  
61 development, reduction of root growth, leaf chlorosis and depressed biomass.<sup>7</sup>

62 Tannery wastewater from chrome tanning section contains Cr (III) in the range of 2100-  
63 2300 ppm.<sup>8</sup> Improper treatment of Cr (III) containing effluent, non scientific method of storage  
64 of chromium tanned solid waste and consequently leaching of Cr(III) onto the soil could release  
65 Cr(III) to the environment, causing groundwater contamination and thereby, adverse biological  
66 and ecological effects were the end results.<sup>9</sup> Precipitated Cr (III) hydroxides remain stable in the  
67 sediments under aerobic conditions while under acidic and anoxic conditions Cr(III) hydroxides

68 are soluble and remain as ionic Cr(III) species,<sup>10</sup> which would be leached into groundwater  
69 sources.

70 Cleaner technologies used to reduce Cr(III) in wastewater such as high exhaustion  
71 process, direct or indirect chromium recycling too could not eliminate Cr(III) completely from  
72 tannery wastewater.<sup>11</sup> Among the techniques known for the removal of Chromium from tannery  
73 wastewater, biosequestration of Cr(III) is known to be one of the proven technologies.

74 Biosurfactants are the structurally diverse group of surface-active substances produced by  
75 microorganisms. They consist of a polar hydrophilic moiety and a non-polar hydrophobic group.  
76 The hydrophilic group consists of mono, oligo or polysaccharides, peptides or proteins and the  
77 hydrophobic moiety contains saturated, unsaturated and hydroxylated fatty acids or fatty  
78 alcohols.<sup>12, 13</sup> The six major types of biosurfactants available are hydroxylated & cross linked  
79 fatty acids (mycolic acids), glycolipids, lipopolysaccharides, lipoproteins and phospholipids.<sup>14</sup>  
80 Biosurfactants are used in the remediation of pollutants due to their surface active properties.<sup>15</sup>

81 The chemical configuration of biosurfactant facilitates them to bind with metal ions. The  
82 characteristic feature of biosurfactants to chelate toxic heavy metals and form an insoluble  
83 precipitate may be exploited in the treatment of heavy metal containing wastewater.<sup>16</sup>  
84 Biosurfactants of anionic nature could capture the metal ions through electrostatic interactions or  
85 complexation. The cationic biosurfactants can replace the same charged metal ions by  
86 competition.<sup>17</sup> To our knowledge, there are no reports on removal of Cr(III) using cationic  
87 biosurfactants.

88 The focal theme of the present investigation was to compare the Cr (III) binding ability of  
89 anionic and cationic biosurfactants (BS) produced from two different substrates such as palm oil  
90 and coconut oil respectively.

## 91 2. Materials and Methods

### 92 2.1. Isolation of Microorganisms

93 Biosurfactants producing microorganisms were isolated from tannery wastewater  
94 contaminated soil. The soil was acclimatized with palm oil or coconut oil and they were serially  
95 diluted to isolate the microorganisms using nutrient agar by pour plate method, followed by  
96 incubation for 24 - 48 h at 35°C.

### 97 2.2. Screening and identification of biosurfactant producing microorganisms

98 The surface active properties of biosurfactant produced by isolated bacterial strains were  
99 screened by oil drop collapse activity<sup>17</sup> using four different oils namely palms oil, diesel oil,  
100 coconut oil and olive oil. The screened organisms from palm oil and coconut oil acclimatized  
101 soil were identified by 16S ribosomal DNA (16S rDNA) sequencing and phylogenetic analyses.

### 102 2.3. Optimization studies for production of biosurfactants

103 The various parameters that significantly affect the production of biosurfactants  
104 using palm oil and coconut oil as substrates such as time (24-120 h), pH (1-10), temperature (20-  
105 50°C) and Concentration of substrate (10-60 g/L) were optimized using one parameter at a time  
106 while the other parameters were kept constant. The most significant range of parameters was  
107 further optimized using Response Surface Methodology (RSM) for the production of  
108 biosurfactant.

### 109 2.4. Production, extraction and purification of Biosurfactants

110 The production of BS was carried out at optimized conditions and the bacterial cells were  
111 removed by centrifugation at 10,000 rpm for 20 min at 4°C. The cell free supernatant was  
112 adjusted using 2N HCl to get the final pH to 2.0 and kept for overnight at 4°C. The pellet was  
113 collected by centrifugation at 9000 rpm for 20 min at 4°C and the biosurfactant was extracted

114 with acetone. The extracted biosurfactant was further purified using silica gel column  
115 chromatography to obtain the purified biosurfactant.

## 116 2.5. Characterization of Biosurfactant

### 117 2.5.1. Determination of ionic character of BS

118 *Blue agar plate method:* The ionic nature of biosurfactant was characterized by slight  
119 modification of blue agar plate method.<sup>18</sup> Mineral salt agar medium supplemented with glucose  
120 as carbon source (2%) and methylene blue (MB: 0.2 mg/mL) were used for preparation of blue  
121 agar plate. The anionic and cationic nature of BS was identified by adding Cetyl trimethyl  
122 ammonium bromide (CTAB: 0.5 mg/mL) and Sodium dodecyl sulphate (SDS: 0.5 mg/mL) to the  
123 respective media. Biosurfactant of volume 50 $\mu$ l containing 10 $\mu$ g was loaded into each well made  
124 in blue agar plate and the plates were incubated at 37°C for 48-72h. A dark blue halo zone was  
125 considered positive result for anionic and cationic biosurfactants in their corresponding plates.

126 *Agar Double Diffusion technique:* The ionic character of the BS was determined using  
127 agar double diffusion technique.<sup>19</sup> In an agar plate (1% agar of low hardness), two regularly-  
128 spaced rows of wells were made. The purified BS of volume 100 $\mu$ L containing 20  $\mu$ g was filled  
129 in the wells in the lower row while the upper row of well were filled with a pure compound (SDS  
130 or CTAB) of known ionic charge. The anionic and cationic nature of BS was identified by  
131 adding CTAB (0.5 mg/mL) and SDS (0.5 mg/mL) in the wells of upper row. The appearance of  
132 precipitation lines between the corresponding wells is considered to be the ionic nature of the  
133 biosurfactant.

### 134 2.5.2. Zeta potential of biosurfactants

135 The zeta potential of the biosurfactants was determined by mixing with 5 ml of buffer  
136 solution and the solution was agitated for 30 min using magnetic stirrer. The biosurfactants were

137 centrifuged and re-dispersed in 5 ml of pure water and agitated once again for 30 min. Water was  
138 used as the dispersant for the particles to measure their zeta potential using Zetasizer (Nano-ZS  
139 from Malvern Instruments, UK).

#### 140 2.5.3. *Emulsification Stability Index (E24%)*

141 Emulsification stability of biosurfactant was determined in accordance with the method  
142 followed by Cooper and Goldenberg.<sup>20</sup> Palm oil, olive oil, diesel oil or coconut oil of volume 2  
143 ml was added to the same amount of the cell broth and mixed using a vortex mixer for 2min and  
144 left to stand for 24h.

$$\text{Emulsification index (E24\%)} = \frac{\text{Height of the Emulsion layer (mm)}}{\text{Total height (mm)}} \times 100$$

#### 148 2.5.4. *Surface tension measurement*

149 The most important property of the surfactants is the reduction in interfacial tension of  
150 water. The BS also reduces the surface tension of water similar to chemical surfactant. The  
151 biosurfactant containing fermentation broth was centrifuged at 10000 rpm for 20 min and then  
152 the surface tension of the supernatant was measured.<sup>21</sup> Surface tension measurements were  
153 recorded by Wilhelmy Plate method using Surface Tensiometer (NIMA Technologies Ltd.,  
154 England).

#### 155 2.5.5. *Biochemical characterization of biosurfactants*

156 The biochemical composition of BS such as carbohydrate, protein and lipid contents were  
157 estimated by phenol-sulphuric acid method,<sup>22</sup> Lowry's method<sup>23</sup> and phosphoric acid vanillin  
158 reagent method<sup>24</sup> respectively.

159

160 *2.6. Amino acid composition of biosurfactant by HPLC*

161 The amino acid composition of biosurfactant was determined by HPLC. The  
162 biosurfactant was hydrolyzed with 6 N HCl at 100°C for 20 h and neutralized with 1 M NaOH.  
163 The amino acid composition was analyzed using Agilent 1100 HPLC amino acid analyzer  
164 (Agilent Technologies, Middleburg, Netherlands) and the data analysis was performed by using  
165 HP chem station.<sup>25</sup>

166 *2.7. Molecular weight determination of biosurfactant*

167 The molecular mass of the biosurfactant was determined by using Sodium dodecyl  
168 sulphate polyacrylamide gel electrophoresis (SDS-PAGE), in accordance with the method of  
169 Laemmli,<sup>26</sup> on a 5% stacking gel and 12% resolving gel. The protein marker ranging from 14.3  
170 to 94.7 KDa was used as a standard marker for the determination of molecular weight of  
171 biosurfactant.

172 *2.8. Instrumental Characterization of Biosurfactant*

173 *2.8.1. Elemental composition of biosurfactants*

174 The elemental composition (Carbon, Hydrogen, Nitrogen and Sulphur) of the  
175 biosurfactants were determined using CHNS analyser (Euro vector EA 3000 series).

176 *2.8.2. Thermal Behaviour of Biosurfactants (TGA and DSC)*

177 The required quantity (8–10 mg) of BS was loaded onto a platinum TGA pan and  
178 gravimetric analysis was carried out under pure nitrogen atmosphere, from 0 °C to 800 °C using a  
179 temperature gradient of 10 °C min<sup>-1</sup>. Thermograms were routinely recorded in duplicate using  
180 TGA Universal V4.4A TA instruments.

181 For DSC analysis, BS samples (8–10 mg) was loaded in an aluminum DSC pan and  
182 gravimetric analysis was made under nitrogen atmosphere, from 0 °C to 200 °C using a

183 temperature gradient of 10 °C min<sup>-1</sup>. Scans were routinely recorded in duplicate using a DSC  
184 Q200 (V23.10 Build 79).

### 185 2.8.3. Circular Dichroism (CD) spectroscopy

186 The Circular Dichroism was used to study the secondary structures of BS in the range of  
187 150- 250 nm with a path length, 1mm and width, 1 nm using a Peltier temperature controlled  
188 system (JASCO J715, Japan).

### 189 2.9. Interaction of chromium (III) ions with biosurfactants

190 The biosequestration of chromium (III) ion from aqueous solution was confirmed by  
191 atomic absorption spectroscopic analysis (AAS). Effect of time (2-12 h), pH (4-6), different  
192 concentration of anionic & cationic biosurfactants (0.5, 1.0, 1.5, 2.0 and 2.5g) and concentration  
193 of Cr (III) (100-500 mg/L) were studied. The time study was performed using anionic and  
194 cationic BS of 0.5g for the removal of Cr (III) from aqueous solution containing Cr(III) of 100  
195 mg/L. At the optimized conditions, concentration of Cr (III) before and after sequestration by  
196 biosurfactants were measured using an atomic absorption spectrophotometer (AAS).

$$197 \text{ Biosequestration of Cr (III)}(\%) = \frac{C_0 - C_t}{C_0} \times 100$$

198  $C_0$  = initial concentration of Cr(III) in mg/L;  $C_t$  = final concentration of Cr(III) in mg/L.

### 199 2.10. UV-Visible spectroscopy

200 The UV–visible scans of cationic BS, anionic BS and the BS after interaction with Cr  
201 (III) were recorded in the range  $\lambda_{200-800}$ nm using a UV–visible spectrophotometer (Cary varian;  
202 Agilent Technologies, Middleburg, Netherlands).

203

204

205

206 *2.11. Fluorescence spectroscopy*

207 The fluorescence spectra of cationic BS, anionic BS and the BS after interaction with Cr  
208 (III) were recorded using a fluorescence spectrophotometer in the wavelength range  $\lambda_{200-800\text{nm}}$   
209 (Cary Eclipse; Agilent Technologies, Middleburg, Netherlands).

210 *2.12. FT-IR spectral Analysis*

211 The functional groups of anionic and cationic lipoprotein BS, before and after treating  
212 with Cr(III), were characterized using FT-IR spectrophotometer (Perkin Elmer). The samples  
213 were dried and made in the form of pellet with dimensions thickness, 1 mm and diameter, 13mm,  
214 using spectroscopic grade KBr. The spectra were recorded in the spectral range of 400–4000  $\text{cm}^{-1}$   
215 <sup>1</sup>.

216 *2.13. SEM analysis*

217 The binding of chromium ions with BS was further confirmed using SEM analysis. The  
218 biosurfactant and chromium bound biosurfactant [BS-Cr (III)] samples were coated with gold  
219 foil of thickness 120–130  $\mu\text{m}$  under Argon atmosphere. SEM images were recorded on a  
220 scanning device attached to a JEOL JM-5600 electron microscope at 20 kV accelerating voltage  
221 with a 5–6 nm electron beam.

222 *2.14. EDX analysis*

223 The biosurfactant and chromium bound biosurfactant [BS- Cr(III)] samples were coated  
224 with gold foil of thickness 120–130  $\mu\text{m}$  under Argon atmosphere. EDX spectra were recorded on  
225 a scanning device attached to a JEOL JM-5600 electron microscope at 15 kV accelerating  
226 voltage with a 5–6 nm electron beam.

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### 229 3. Results and Discussion

#### 230 3.1. Isolation, screening and identification of biosurfactant producing microorganism

231 Enrichment of bacteria isolated from the tannery wastewater contaminated soil was  
232 carried out in M9 Minimal media (HiMedia) of volume 100 mL with palm oil or coconut oil (1  
233 g) as the sole carbon source. Palm/coconut oil concentration in the media was increased from 1  
234 to 5 g with an incremental increase of 1 g. The media was acclimatized for 4-5 weeks and then  
235 the microbes were serially diluted ( $10^{-1}$  to  $10^{-10}$ ). The biosurfactant producing microorganisms  
236 with non-identical morphology were isolated from palm oil or coconut oil acclimatized soil.  
237 About 6 biosurfactant producing microorganisms from palm oil as the substrate and 4  
238 microorganisms from coconut oil as the substrate were isolated. Based on their zone diameter in  
239 oil drop collapse assay (Table 1), microorganisms with high biosurfactant activity (P3 & C2)  
240 were used for the further studies. The screened microorganisms were identified as *Bacillus sp.*,  
241 using 16s rDNA gene sequencing. The phylogenetic analysis shows the evolutionary  
242 relationships among various other *Bacillus* species based upon similarities and differences in  
243 their physical or genetic characteristics. The phylogenetic trees for identified organisms are  
244 presented in Fig.1 and confirmed that they belong to *Bacillus subtilis* and *Bacillus cereus*.

#### 245 3.2. Statistical Optimization for production of biosurfactant

246 The production of biosurfactants from *Bacillus sp.* was studied under batch mode. The  
247 process parameters such as time (24-120 h), pH (1-10), temperature (20-50°C) and concentration  
248 of substrate (10-60 g/L) was optimized using one parameter at a time. The most significant range  
249 of parameters was further optimized using RSM (Refer appendix).

250 RSM clearly states that the biosurfactant production from *B.subtilis* and *B.cereus* was  
251 significantly ( $p<0.05$ ) influenced by pH, temperature and concentration of oil. Nonlinear

252 relationships were significantly ( $p < 0.05$ ) fitted to the experimental data for describing the  
253 changes in biosurfactant yield, when all the experimental variables were simultaneously altered.  
254 Amongst all response variable effects, the interaction effect of pH and palm oil concentration  
255 had the most significant ( $p < 0.05$ ) positive effect on the biosurfactant production from *B.subtilis*  
256 while the interaction effect of temperature and coconut oil concentration had the most significant  
257 ( $p < 0.05$ ) positive effect on the biosurfactant production from *B.cereus*.

258 The *Bacillus subtilis* produced BS by 0.32 g per gram of palm oil (12.8 g/L) as the  
259 substrate at the optimized conditions such as time, 96h; pH, 5; temperature, 30 °C; and  
260 concentration of palm oil, 40g/L. The production of rhamnolipid biosurfactant using palm oil  
261 was reported by Thaniyavarn *et al.* (2.91g/L)<sup>16</sup> and using palm oil sludge by Nawawi (85g/L)<sup>27</sup>.  
262 Similarly, *Bacillus cereus* yielded 0.45 g of BS per gram of coconut oil (22.5g/L) as the substrate  
263 at the optimized conditions such as time, 96h; pH, 7; temperature, 40 °C; and concentration of  
264 coconut oil, 50g/L. The rhamnolipid biosurfactant produced using coconut oil was reported by  
265 Thaniyavarn *et al.* (2.93g/L)<sup>16</sup> and Patil *et al.* (2.8 g/L).<sup>28</sup> Kannahi and Sherley<sup>29</sup> also reported  
266 rhamnolipid biosurfactant of 44.2 g/L using mixed oil containing 2% coconut oil.

#### 267 *Activation energy*

268 The activation energy required by *B. subtilis* and *B.cereus* for BS production using palm  
269 oil and coconut oil respectively was calculated from the Arrhenius equation

$$270 \quad k = Ae^{\frac{-E_a}{RT}}$$

271 Where, k is the rate constant, A is the Arrhenius factor and  $E_a$  is the activation energy. The  
272 activation energy for the BS production from *B. subtilis* and *B.cereus* was calculated from the  
273 plot of  $\ln k$  versus  $1/T$ . The activation energy ( $E_a$ ) for the production of BS from *B. subtilis* and  
274 *B.cereus* was found to be 80.59 kJ/mol and 87.95 kJ/mol respectively. The Arrhenius factor was

275 observed to be  $6.88 \times 10^{11}$  and  $1.46 \times 10^{13} \text{ h}^{-1}$  for the production of BS from *B. subtilis* and *B. cereus*  
276 respectively.

### 277 3.3. Characterization of biosurfactant

#### 278 3.3.1. Determination of ionic character of BS

279 *Blue Agar Plate Method:* The anionic and cationic BS were characterized by the  
280 formation of insoluble ion pair precipitates in the agar plate containing methylene blue exhibited  
281 in dark blue color against the light blue background. The biosurfactants produced from palm oil  
282 and coconut oil as the substrates exhibited the dark blue halo zone in CTAB (positively charged  
283 surfactant) and in SDS (negatively charged surfactant) containing plates respectively (Fig. 2(I)).  
284 These results confirm that the biosurfactant from palm oil substrate was anionic in nature and the  
285 biosurfactant from coconut oil substrate was cationic in nature.<sup>30</sup>

286 *Double Diffusion Agar Method:* Agar double diffusion tests are based on the passive  
287 diffusion of two compounds bearing similar charges or opposite charges in a weakly  
288 concentrated gel. Fig. 2(II)a suggests that the precipitation lines were formed between the BS  
289 from palm oil and the cationic compound (CTAB) while no precipitation was found with BS  
290 from coconut oil. Similarly, the precipitation lines were observed between the BS from coconut  
291 oil and the anionic compound (SDS) while no precipitation line was observed between SDS and  
292 BS from palm oil (Fig. 2(II)b). Thus, the results confirm that the biosurfactants produced from  
293 *B. subtilis* and *B. cereus* were anionic and cationic in nature respectively.

#### 294 3.3.2. Zeta potential measurement of biosurfactants

295 Fig 3 shows that the zeta potential of the coconut oil BS was +54.7 mV and palm oil BS  
296 was – 33.01mV. The zeta potential value suggests the polarised nature of surfactants and degree  
297 of polarization. Furthermore, because of the high positive zeta potential, the cationic BS can be

298 expected to enhance the exchange of Cr (III) ions from the aqueous solution compared to the  
299 anionic BS.

### 300 3.3.3. Emulsification Stability Index (E24%)

301 The emulsification stability indices of anionic and cationic biosurfactants were evaluated  
302 by determining the emulsifying activity with different hydrocarbons. Both the biosurfactants  
303 exhibited different stabilization properties with the hydrocarbons tested as expressed in terms of  
304 emulsification stability index at 24h.<sup>31</sup> The BS produced from coconut oil substrate exhibited  
305 better emulsification activity compared to the palm oil BS as shown in the Table 2.

### 306 3.3.4. Surface Tension measurement

307 A good surfactant can lower surface tension of water from 75 to 35 mN/m.<sup>32</sup> The cationic  
308 and anionic BS were tested for the surface activity. The surface tension of aqueous solutions  
309 containing cationic and anionic BS was  $28.16 \pm 0.2$  mN/m and  $23.02 \pm 0.2$  mN/m respectively.  
310 Thus, the lipoprotein BS reported in this present investigation could be classified under efficient  
311 and effective surfactants, as per norms suggested by Kim *et al.*<sup>33</sup>

### 312 3.3.5. Biochemical assays of BS

313 The carbohydrate, lipid and protein contents of cationic BS were 25mg/g, 157mg/g and  
314 630mg/g respectively. But the anionic BS contained comparatively less amount of carbohydrate,  
315 lipid and protein such as 30mg/g, 270mg/g and 600mg/g of respectively. The biochemical assays  
316 suggests that the BS were lipoprotein in nature. This is in accordance with Nguyen *et al.*<sup>34</sup> that  
317 the hydrophilic part of cationic BS contains aminoacids or peptides.

318

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320

### 321 3.4. Determination of amino acid composition of BS by HPLC

322 The amino acid composition showed that the anionic lipoprotein BS contained about  
323 61.5% of polar amino acids and 38.5% of non-polar amino acids. The cationic lipoprotein BS  
324 contained polar amino acids by 53% and non-polar amino acids by 47% (Table 3).

### 325 3.5. Molecular weight determination of biosurfactants

326 The molecular weight of the purified lipoprotein BS was confirmed by using SDS-PAGE.  
327 The molecular weights of anionic and cationic BS were 18kDa and 90KDa respectively (Fig.4).  
328 The high molecular weight of biosurfactants confirms that both the biosurfactants were of giant  
329 molecular lipoproteins. The BS from coconut oil substrate showed high molecular weight  
330 lipoprotein compared to other biosurfactants from other sources reported in the literatures.<sup>30, 35</sup>  
331 The reported research on *Bacillus subtilis* strain indicated the production of low molecular  
332 weight biosurfactant<sup>32</sup> and the BS from *Bacillus cereus* strain was reported to produce  
333 plipastatins, a family of lipopeptides.<sup>36</sup>

### 334 3.6. Instrumental characterization of BS

#### 335 3.6.1. Elemental analysis of BS

336 The elemental composition of cationic BS was Carbon, 41.87%; Hydrogen, 8.47%; and  
337 Nitrogen, 3.25% and that of anionic BS was Carbon, 20.25%; Hydrogen, 4.95%, and Nitrogen,  
338 2.12%. The high nitrogen content imparts a certain degree of cationic nature to the BS as  
339 reported by Bognolo.<sup>37</sup>

#### 340 3.6.2. Thermal Behaviour of BS (TGA-DSC)

341 Thermal stability may be regarded as an important property of biosurfactants for their  
342 varied applications. Both the cationic and anionic BS were observed to possess high thermal  
343 stability. TGA of anionic BS showed the initial weight loss by 1.51% at 39.51 °C due to moisture

344 removal and the maximum weight loss of BS by 41.43% at temperature 461.05 °C due to the  
345 decomposition of constituents of it. At the end of the scan (at 800 °C), 55.3% of the BS remained  
346 as residue. The DTG showed major weight loss of 0.296%/°C at 215.58 °C (Fig5a).

347 TGA of cationic BS showed the initial weight loss by 2.42% at 81.97 °C due to the  
348 removal of moisture content. The maximum weight loss in BS by 52.25% was due to the  
349 decomposition of its constituents occurred in the temperature range from 255.59 °C to 408.74 °C.  
350 At the end of the scan, 37.7% of the BS remained as fixed residue, at 800 °C. The DTG showed  
351 major weight loss of 0.4376%/°C at 353.59 °C(Fig.5b). This suggests that cationic BS was  
352 thermally stable compared to anionic BS.

353 Differential Scanning Calorimetry was used to characterize the phase transition occurred  
354 in lipoprotein over the temperature range of 30–300 °C. The transition, an exothermic process,  
355 was from amorphous solid to crystalline solid. DSC thermogram of anionic BS showed sharp  
356 crystallization temperature at 197 °C (Fig 6a). The DSC thermogram of cationic BS showed  
357 transition temperature at 107 °C and 197.70 °C (Fig 6b).

### 358 3.6.3. Circular Dichorism (CD) of lipoprotein BS

359 A far UV CD spectra of BS showed  $\beta$ - sheet form in phosphate buffer solution (Fig 7).  
360 The negative peak in the region of  $\lambda_{200-225}$  nm indicates that the BS molecules were organized by  
361  $\beta$ -sheet formation. The large number of carboxylic groups on the surface due to  $\beta$ -sheet  
362 organization may contribute to the special behaviors of BS such as ease of surface  $\beta$ -sheet  
363 micelles formation and ease of surface adsorption.<sup>14</sup> These surface adsorption properties were  
364 important features for the binding of biosurfactant with metals ions.

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366

### 367 3.7. Interaction of trivalent chromium ions with biosurfactant

#### 368 3.7.1. Effect of time

369 The biosurfactant for sequestration of Cr(III) ions from aqueous solution was confirmed  
370 by Chromium(III) estimation with AAS. The amount of Cr (III) ions remained at equilibrium  
371 after the sequestration with biosurfactant (0.5 g) was determined at different contact time viz. 2,  
372 4, 6, 8, 10 and 12h. The maximum percentage removal efficiency of chromium was 50% and  
373 80% by anionic BS and cationic BS respectively at contact time of 10h (Fig. 8a). The cationic  
374 biosurfactant showed higher sequestering efficiency for Cr (III) compared to that of anionic  
375 biosurfactant.<sup>12</sup>

#### 376 3.7.2. Effect of pH

377 The effect of pH on sequestration of Cr (III) ions by biosurfactant was studied in the  
378 range of pH 4-6. It was observed that, the maximum removal of Cr (III) was observed at pH 6 by  
379 50% with anionic BS and 82% with cationic BS at pH 5 (Fig. 8b). pH plays a very important role  
380 in the sequestration of trivalent chromium because of its influence on the protonation of different  
381 amino acids and rendering them to acquire charge to facilitate exchange for Cr(III) in solution. It  
382 was observed that BS was effective enough to sequester Cr (III) in the pH range 4–6.5. The  
383 sequestration efficiency of BS was reduced at pH above 6.5 due to the precipitation of Cr<sup>3+</sup> as  
384 Cr(OH)<sub>3</sub>.<sup>38</sup> The H<sup>+</sup>- concentration in the pH range (4-6) would facilitate the cationic BS to  
385 sequester Cr (III) ions greater than the anionic BS.

#### 386 3.7.3. Effect of biosurfactant Concentration

387 The effect of biosurfactant concentration on the removal of Cr (III) ions was studied at  
388 different concentration of BS i.e. 0.5, 1.0, 1.5, 2.0 and 2.5g. The sequestering efficiency of Cr  
389 (III) ions was increased with increase in concentration of biosurfactant. The cationic BS at

390 concentration of 2.5g removed Cr (III) ions by 98% while anionic BS at the same concentration  
391 removed the chromium ions by 85% from solution containing Cr(III) of 100 mg/L (Fig. 8c).

#### 392 3.7.4. Effect of Cr (III) ions concentration

393 The effect of concentration of Cr (III) ion on its removal by fixed biosurfactant  
394 concentration of 2.5g was studied. While the percentage removal of Cr(III) using the anionic  
395 biosurfactant was 85, 78, 77, 75 and 75%, the cationic biosurfactant removed Cr(III) ion by 98,  
396 97.5, 95, 93.7, and 91.6% at chromium(III) concentration of 100, 200, 300, 400 and 500 mg/L  
397 respectively (Fig. 8d). Hence, the biosurfactant concentration of about 2.5g was able to sequester  
398 Cr (III) by 458 mg from the aqueous solution while removal of Chromium by rhamnolipid  
399 biosurfactants were reported by Das *et al.*<sup>13</sup> and Juwarkar *et al.*<sup>39</sup> The other potential Cr (III)  
400 biosorbents reported were Sargassum seaweed biomass (40 mg/g),<sup>40</sup> Loofa sponge immobilized  
401 biomass of *Chlorella sorokiniana* (69.26 mg/g),<sup>41</sup> pretreated Bran rice (285.71 mg/g),<sup>42</sup> *Cassia*  
402 *fitstula* biomass (107.5 mg/g)<sup>43</sup> and sawdust *Acacia Arabica* (111.61 mg/g).<sup>43</sup>

### 403 3.8. Instrumental Evidences for the removal of Cr (III) ions using BS

#### 404 3.8.1. UV-Visible spectra of BS

405 The UV-Visible spectra (Fig.9a) of cationic and anionic BS showed the characteristic  
406 peak at  $\lambda_{290}$ nm. The delocalization of electrons from non-bonding to  $\pi$  anti-bonding site ( $\pi^*$ )  
407 caused absorption at  $\lambda_{290}$ nm. This confirms the presence of aromatic amino acids (phenylalanine)  
408 in cationic BS as shown in Table 4. After interaction of cationic BS with Cr (III), the blue shift  
409 i.e to 285nm was observed with reduced intensity (Fig. 9b). The reduction in intensity of  
410 absorption may be attributed to the decrease in delocalization of electrons owing to interaction of  
411 cationic BS with Cr (III). The anionic BS after interaction with Cr (III) showed the characteristic  
412 peak at 289nm.

### 413 3.8.2. Fluorescence spectral analysis

414 The fluorescence spectra (Fig.10) of cationic and anionic BS show that BS is a  
415 fluorescent inactive compound. After interaction of cationic BS with Cr (III), the fluorescence  
416 spectra showed the presence of excitation and emission peaks at  $\lambda_{232}$  nm and  $\lambda_{357}$  nm  
417 respectively. Also interaction of anionic BS with Cr (III), showed the presence of excitation and  
418 emission peaks at  $\lambda_{232}$  nm and  $\lambda_{349}$  nm respectively, which confirms the bonding of Cr (III) ion  
419 with BS.

### 420 3.8.3. FT-IR spectral Analysis

421 The FT-IR spectrum of anionic BS (Fig. 11a) showed the presence of asymmetric N-H  
422 stretching of amide at  $3451.03\text{ cm}^{-1}$ . C=O stretching vibration of the peptide group was observed  
423 at  $1651.96\text{ cm}^{-1}$ . The peak at  $2924.23\text{ cm}^{-1}$  resulting from -C-H stretching of methylene group  
424 reflects the presence of an aliphatic chain. The peak at  $1466.10\text{ cm}^{-1}$  was due to the methylene  
425 bending. The absorption peak at  $1750.11\text{ cm}^{-1}$  may be due to the presence of carbonyl stretching  
426 in ester groups. The shouldering at  $725\text{ cm}^{-1}$  may correspond to C-N stretching vibration. This  
427 may be attributed to the bonding of protein moiety with the lipid component in lipoprotein BS.<sup>24</sup>  
428 The peaks at  $702$  and  $2511\text{ cm}^{-1}$  may be attributed to C-S and S-H stretching respectively of  
429 cysteine present in lipoprotein.

430 The FT-IR spectrum of cationic BS (Fig. 11c) showed N-H stretching of peptide bond at  
431  $3297.26\text{ cm}^{-1}$ , and C=O stretching of the peptide group at  $1658.41\text{ cm}^{-1}$ . The bands at  $2952.52$   
432  $\text{cm}^{-1}$  resulting from the C-H stretching of methylene group reflects the presence of an aliphatic  
433 chain. The peak at  $1465.90\text{ cm}^{-1}$  was due to methylene bending. The absorption region at  $1743.28$   
434  $\text{cm}^{-1}$  was due to the carbonyl stretching of ester group. The shouldering at  $1107$ ,  $1156$ ,  $1121$   
435 &  $1248.28\text{ cm}^{-1}$  may correspond to C-N stretching vibrations. The presence of peptide bond with

436 esters confirms that the biosurfactants were lipoprotein. The characteristic stretching frequency  
437 of amides in the regions  $3350\text{ cm}^{-1}$  and  $1500\text{--}1650\text{ cm}^{-1}$  are not normally observed in the FT-IR  
438 spectra of rhamnolipid biosurfactants, which differentiates the unique nature of lipoprotein  
439 biosurfactant from rhamnolipid biosurfactant.<sup>31</sup>

440 Fig. 11b shows the FT-IR spectrum of BS- Cr (III) due to the binding of Cr (III) with NH  
441 group and thus N-H stretching band at  $3451.03\text{ cm}^{-1}$  was shifted to  $3395\text{ cm}^{-1}$ . The shift in  
442 frequency to a lower value confirms that the stabilized bond was formed between Cr (III) and the  
443 NH stretching of anionic BS. The characteristic peak of Cr (III) was observed at  $620\text{ cm}^{-1}$ . The  
444 C-N stretching vibration was shifted from at  $725\text{ cm}^{-1}$  to  $713\text{ cm}^{-1}$  after ionic bonding of Cr (III)  
445 with anionic BS.

446 The FT-IR spectrum in Fig. 11d showed broadening of the OH stretching and shifting of  
447 amide bond at  $3297.26\text{ cm}^{-1}$  to  $3139\text{ cm}^{-1}$  due to the strong binding of Cr (III). The characteristic  
448 peak of Cr (III) was observed at  $620\text{ cm}^{-1}$ . The shift in the C=O stretching of the peptide group  
449 from  $1658.41\text{ cm}^{-1}$  to  $1651.41\text{ cm}^{-1}$  was observed due to the strong binding of cationic  
450 biosurfactant with chromium (III) ions. Also the band at  $1746\text{ cm}^{-1}$  due to C-O stretching was  
451 shortened. This becomes an evidence for the binding of Cr (III) ions with the peptide group of  
452 the biosurfactant.

#### 453 *3.8.4. SEM analysis of biosurfactant bonded with chromium ions*

454 The sequestration of Cr (III) ions from the aqueous solution was further confirmed using  
455 Scanning Electron Microscopy. The SEM images (Fig. 12a, b) show the morphology of anionic  
456 and cationic BS, illustrating the assembly of lipoprotein molecules. The patches in the SEM  
457 images (Fig.12c, d) confirm the attachment of Cr (III) ions with biosurfactant molecules.

458

459 3.8.5. *EDX analysis of biosurfactant bonded with chromium (III)*

460 The EDX analysis further confirmed the removal of Cr (III) ions from aqueous solution.  
461 The EDX spectrum of anionic BS - Cr (III) showed Cr(III) was 0.18 weight% (Fig. 13a) and the  
462 cationic BS- Cr(III) showed 0.44 weight% of Cr(III) at 15 kV accelerating voltage with a 5–6nm  
463 electron beam(Fig. 13b). The results confirmed that the removal efficiency of cationic BS was  
464 comparatively higher than that of the anionic BS, thus indicating that cationic BS may be  
465 regarded as a more appropriate chelating agent than the anionic BS.

466 3.9. *Mechanistic view for removal of Cr (III) ions in aqueous solution by anionic and cationic BS*

467 The biosurfactant acquired cationic charge (+54.7 mV as evidenced from Fig. 3 relating  
468 zeta potential profile) due to the presence of tertiary amine in histidine, resonance structure of  
469 phenylalanine and tyrosine in lipoprotein. The amino acids such as histidine (pI 7.59),  
470 phenylalanine (pI 5.91) and tyrosine (pI 5.66) in cationic BS have isoelectric points much higher  
471 than the pH of BS (pH 5). At the optimized pH (pH 5) cationic BS removed Cr (III) by 98%.  
472 The positive charges acquired by the cationic BS due to over expression of above amino acids  
473 (15.63% as evidenced from the composition of amino acids, Table 3) which may be the  
474 contributing reason for the enhanced removal of Cr (III) from aqueous solution. At the  
475 optimized pH (pH 5) cationic BS is protonated as evidenced from FT- IR spectroscopy of  
476 histidine. The peak at  $3082.6\text{ cm}^{-1}$  could be attributed to the presence of symmetric N-H  
477 stretching and protonated  $\text{NH}_2^+$  group present in histidine.<sup>44</sup> The in-plane bending of C-H (ring)  
478 at  $1121\text{ cm}^{-1}$  and  $1156\text{ cm}^{-1}$  corresponds to cationic form of phenylalanine.<sup>45</sup>

479 The protonated amino acids (histidine, phenylalanine and tyrosine) at pH 5 which is  
480 lower than their isoelectric points release protons due to delocalization of electrons caused by

481 resonance (as evidenced from UV-Vis spectroscopy, Fig. 9a). The presence of  $O^-$  after  
482 deprotonation is confirmed from stretching vibration at  $1591.23\text{ cm}^{-1}$ .<sup>46</sup>

483 The non bonded electrons at nitrogen of histidine, tyrosine and phenyl alanine stabilize  
484 bonding with Cr (III) through coordinate linkage (as evidenced from shift in frequency as  
485 recorded by FT-IR spectroscopy).

486 After interaction of cationic BS with Cr (III) ions, the peaks such as  $3443.35\text{ cm}^{-1}$  &  
487  $3082.6\text{ cm}^{-1}$  are broadened and also the  $O^-$  vibration peak disappeared. The in-plane C-H bending  
488 vibration corresponding to phenylalanine disappeared. This clearly suggests that the Cr (III)  
489 binds with nitrogen of histidine, oxygen of tyrosine and nitrogen of phenyl alanine to form a co-  
490 ordinate bonding. The shift in the vibrational frequency corresponding to N-H stretching of the  
491 peptide from  $3297.26$  to  $3139\text{ cm}^{-1}$  and the shift in the C=O stretching of the peptide group from  
492  $1658.41\text{ cm}^{-1}$  to  $1651.41\text{ cm}^{-1}$  were observed after interaction of Cr (III) with cationic BS. These  
493 vibrational shifts in Cr (III) interacted cationic BS matrix is evident for stabilization of bonding  
494 of Cr (III) with the respective amino acids. The pictorial representation of removal of Cr (III) by  
495 cationic BS is shown in Fig. 14.

496 The anionic charge ( $-33.01\text{mV}$  as evidenced from the zeta potential profile, Fig. 3) of  
497 the BS could be due to the presence of sulphur containing amino acid, cysteine in lipoprotein.  
498 Cysteine has isoelectric point (pI 5.02) much lower than the pH of BS. At optimized pH (pH 6),  
499 the anionic BS acquires negative charge due to ionization of cysteine alone (2.85% as evidenced  
500 from composition of aminoacid in anionic BS, Table 3). At the optimized conditions, anionic BS  
501 ionically bonded with Cr (III). The Cr (III) has possible bonding only with cysteine of anionic  
502 BS which is poorly expressed in anionic BS and thus accounting for poor removal (85%) of Cr  
503 (III) by anionic surfactant.

504 The charged centre of cysteine coordinated with Cr (III) as evidenced from change in  
505 frequency as recorded by FT-IR spectroscopy. The FT-IR spectrum of anionic BS showed a band  
506 at  $1560\text{ cm}^{-1}$  corresponds to N H bend in cysteine.<sup>47</sup> In addition, a weak broadened band at  $2511$   
507  $\text{cm}^{-1}$  may be attributed to S-H stretching in cysteine molecule. After the interaction of anionic BS  
508 with Cr (III), the shift in N-H bending vibration to  $1552\text{ cm}^{-1}$  was observed. Also the  
509 disappearance of weak S-H stretching band, clearly indicates Cr (III) binds with the sulphur  
510 containing amino acid through ionic bonding. The vibrational shift in the peak corresponding to  
511 N-H stretching of the peptide group from  $3451$  to  $3395\text{ cm}^{-1}$  was evident. The shift in C-N  
512 stretching vibration from  $725\text{ cm}^{-1}$  to  $713\text{ cm}^{-1}$  after ionic bonding of anionic BS with Cr (III)  
513 was observed. These vibrational shifts suggest that alteration in the peptide linkage as a  
514 consequence of interaction of Cr (III) with anionic BS.

515 The anionic BS containing cysteine (Table 3) alone is responsible for ionic bonding with  
516 the sulphur group present in BS .Thus , Cr (III) was removed only by 85% with anionic BS while  
517 cationic BS removed Cr(III) by 98% at the same concentration (2.5g). The mechanism for the  
518 removal of Cr (III) by anionic BS has been illustrated in Fig. 15.

519 This is evident from EDX spectra that anionic BS-Cr (III) contained Cr (III) by 0.18 % of  
520 ions (Fig. 13a) and the cationic BS-Cr (III) contained Cr(III) by 0.44 % (Fig.13b). Fluorescence  
521 spectra also confirmed the removal of Cr (III) by cationic and anionic BS (Fig.10).

#### 522 4. Conclusions

523 In the present investigation, the production of anionic and cationic BS using palm oil and  
524 coconut oil as substrates respectively and their ability to remove Cr (III) ions from aqueous  
525 solutions were studied. The agar double diffusion technique and zeta potential measurement of  
526 biosurfactants confirmed the charge carried by the surfactants. The composition of the

527 biosurfactants confirmed that they belong to lipoprotein type. The biosequestration of Cr (III)  
528 ions by biosurfactants was confirmed using FT-IR analysis through their shifts in the peptide  
529 group of BS. The cationic biosurfactant showed that the maximum removal of Cr (III) ions from  
530 aqueous solution was 98% at the biosurfactant concentration of 2.5g through coordinate bonding,  
531 while the anionic biosurfactant removed Cr (III) by 85% using of the same concentration of  
532 biosurfactant through ionic bonding. To best of our knowledge, this forms the first report on  
533 interaction of cationic BS with Cr (III) ions in aqueous solution.

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### Figure Captions

**Fig. 1:** Phylogenetic tree for identified organisms from (a) Palm oil substrate (b) Coconut oil substrate.

**Fig. 2: (I)** Blue agar plate method (a) CTAB plate (Anionic BS) (b) SDS plate (Cationic BS);  
**(II)** Double diffusion on Agar (a) CTAB (b) SDS.

**Fig.3:** Zeta potential of a) Anionic BS (b) Cationic BS

**Fig. 4:** SDS PAGE for lipoprotein biosurfactant **Lane 1:** Marker **Lane 2:** Anionic BS- 18KDa  
**Lane 3:** Cationic BS-90KDa

**Fig. 5:** TGA and DTG thermograms of (a) Anionic BS (b) Cationic BS

**Fig. 6:** DSC spectra of (a) Anionic BS (b) Cationic BS

**Fig. 7:** Circular Dichorism Spectra of biosurfactant

**Fig. 8:** Removal percentage of Cr(III) ions (a) Time ( pH: 7, Anionic BS and Cationic BS concentration: 0.5g, Cr(III) concentration: 100 ppm ) ,(b) pH( Time: 10h, Anionic BS and Cationic BS concentration: 0.5g, Cr(III) concentration: 100 ppm ) (c) Different Anionic BS and Cationic BS concentration(Time: 10h, pH: 5, Cr(III) concentration: 100 ppm), (d) Different Cr(III) ion concentration(Time: 10h, pH: 5, Anionic BS and Cationic BS concentration: 2.5g)

**Fig. 9:** UV-visible spectra of (a) Anionic BS and Cationic BS, (b) Anionic and Cationic BS with Cr(III) ions

**Fig.10.** Fluorescence spectra of (a) cationic BS, (b) anionic BS, (c) cationic BS with Cr(III) and (d) anionic BS with Cr(III) ions

**Fig. 11:** FTIR spectra of (a) Anionic BS, (b) Anionic BS with Cr(III) ions, (c) Cationic BS (d) Cationic BS with Cr(III) ions

642 **Fig. 12:** SEM images of (a) Anionic BS, (b) Anionic BS with Cr(III) ions (c) Cationic BS, (d)

643 Cationic BS with Cr(III) ions

644 **Fig. 13:** EDX spectra of (a) Anionic BS with Cr(III) ions (b) Cationic BS with Cr(III) ions

645 **Fig.14:** Mechanistic view for removal of Cr (III) by cationic BS in aqueous solution

646 **Fig.15:** Mechanistic view for removal of Cr (III) by anionic BS in aqueous solution

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### Table legends

**Table 1:** Screening of microorganisms by oil drop collapse assay

**Table 2:** Emulsification stability Index of biosurfactant with different hydrocarbons

**Table 3:** Aminoacid composition of biosurfactant from *Bacillus Sp.*

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**Table 1:** Screening of microorganisms by oil drop collapse assay

Palm oil		Coconut oil	
Isolated microorganisms	Zone diameter (cm)	Isolated microorganisms	Zone diameter (cm)
P1	0.9±0.5	C1	1.5±0.4
P2	1.2±0.4	C2	<b>3.4±0.15</b>
P3	<b>2.8±0.3</b>	C3	0.6±0.08
P4	0.6±0.2	C4	1.8±0.21
P5	1.6±0.4		
P6	1.3±0.3		

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708 **Table 2:** Emulsification stability Index of biosurfactant with different hydrocarbons

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Hydrocarbons	Emulsification stability Index, E24 (%)	
	Palm oil BS	Coconut oil BS
Palm oil	35±1.2	40±1.5
Coconut oil	30±1.0	40±1.0
Olive oil	22±1.8	35±1.5
Diesel oil	35±1.5	38±1.8

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**Table 3:** Aminoacid composition of biosurfactant from *Bacillus Sp.*

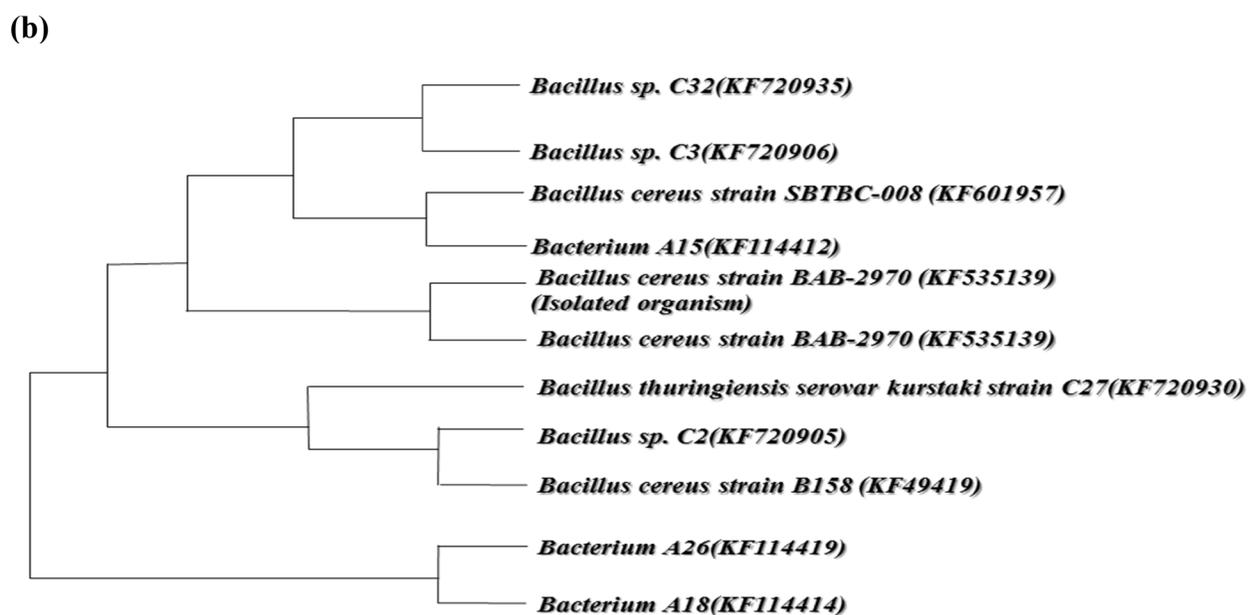
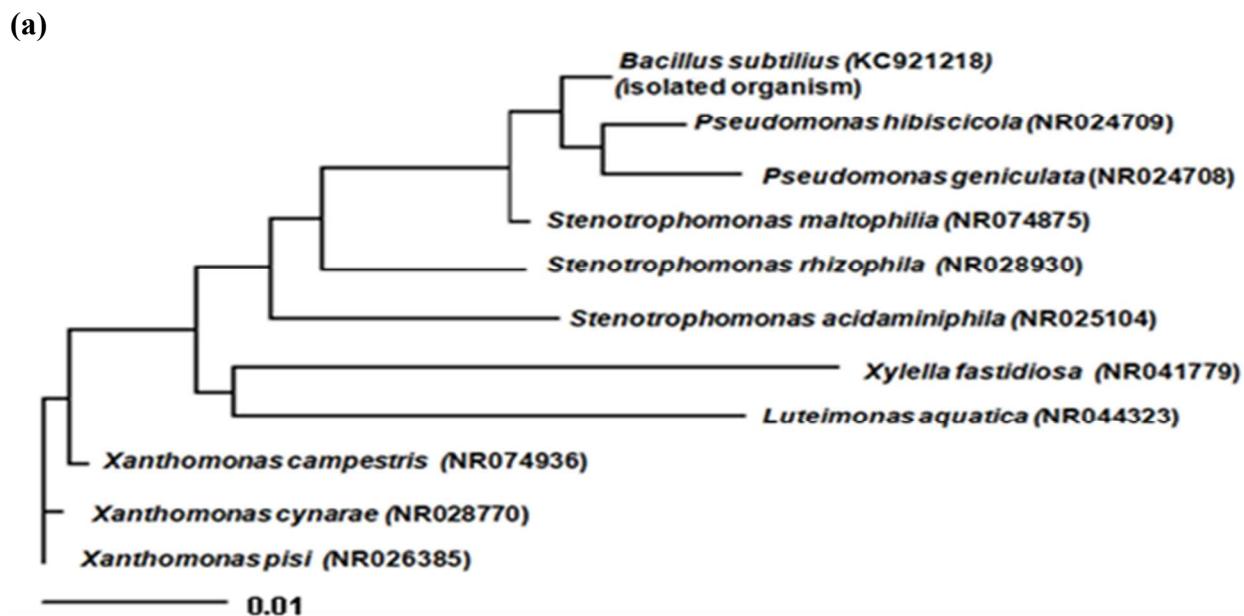
Amino acids	$\mu\text{moles/g}$	
	Anionic BS	Cationic BS
Aspartic acid	-	10.9
Glutamic acid	23	45
Serine	7.4	5.1
Histidine	-	0.9
Glycine	0.44	8.5
Threonine	4.23	2.6
Arginine	34.5	13.8
Alanine	3.75	6.5
Tyrosine	1.58	15.5
Methionine	0.14	1.6
Valine	1.64	3.1
Phenylalanine	-	2.9
Isoleucine	-	2.6
Leucine	11.3	4.5
Lysine	-	2.2
Cysteine	2.85	-
Glutamine	1.22	-
Asparagine	0.85	-

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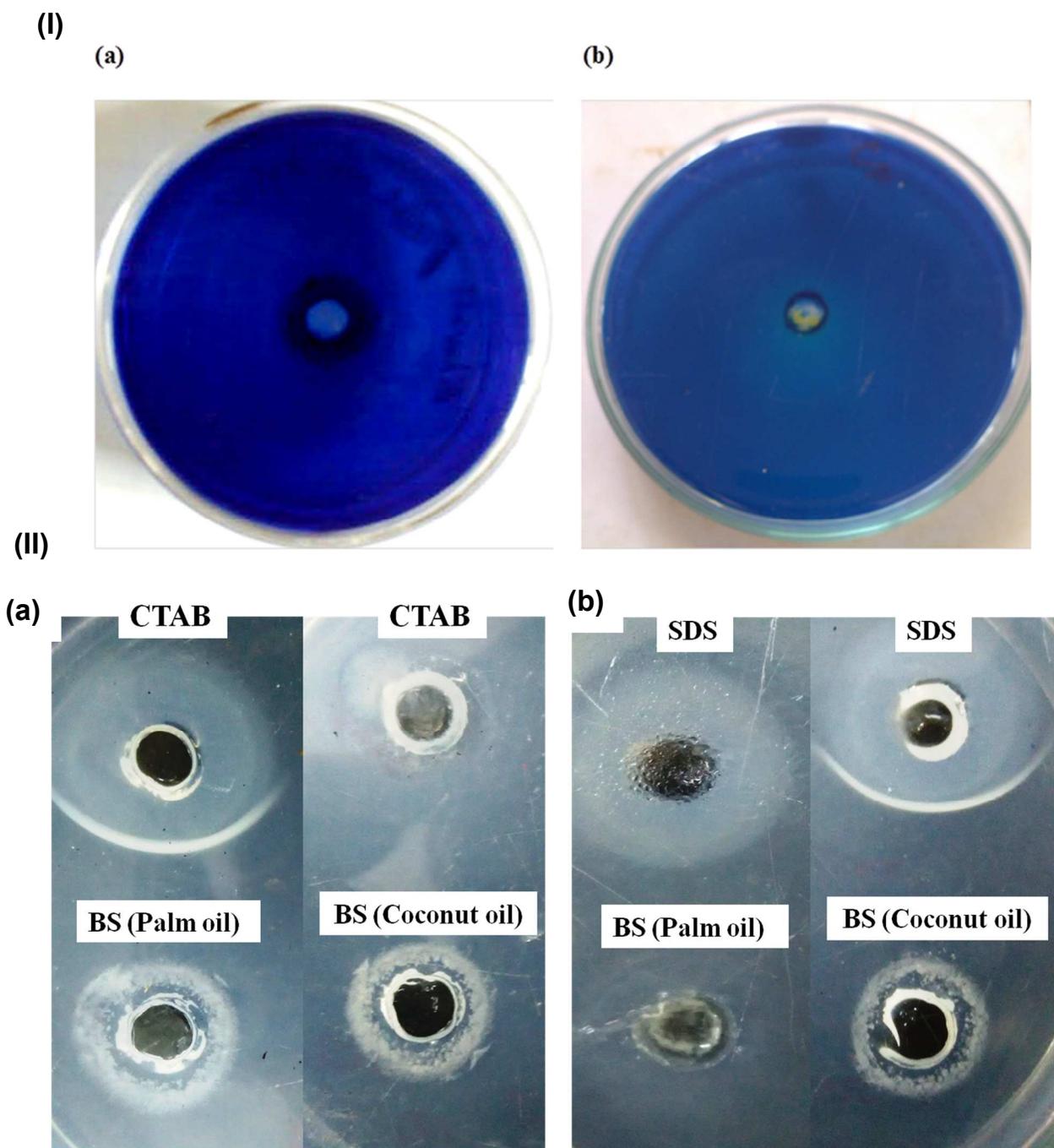
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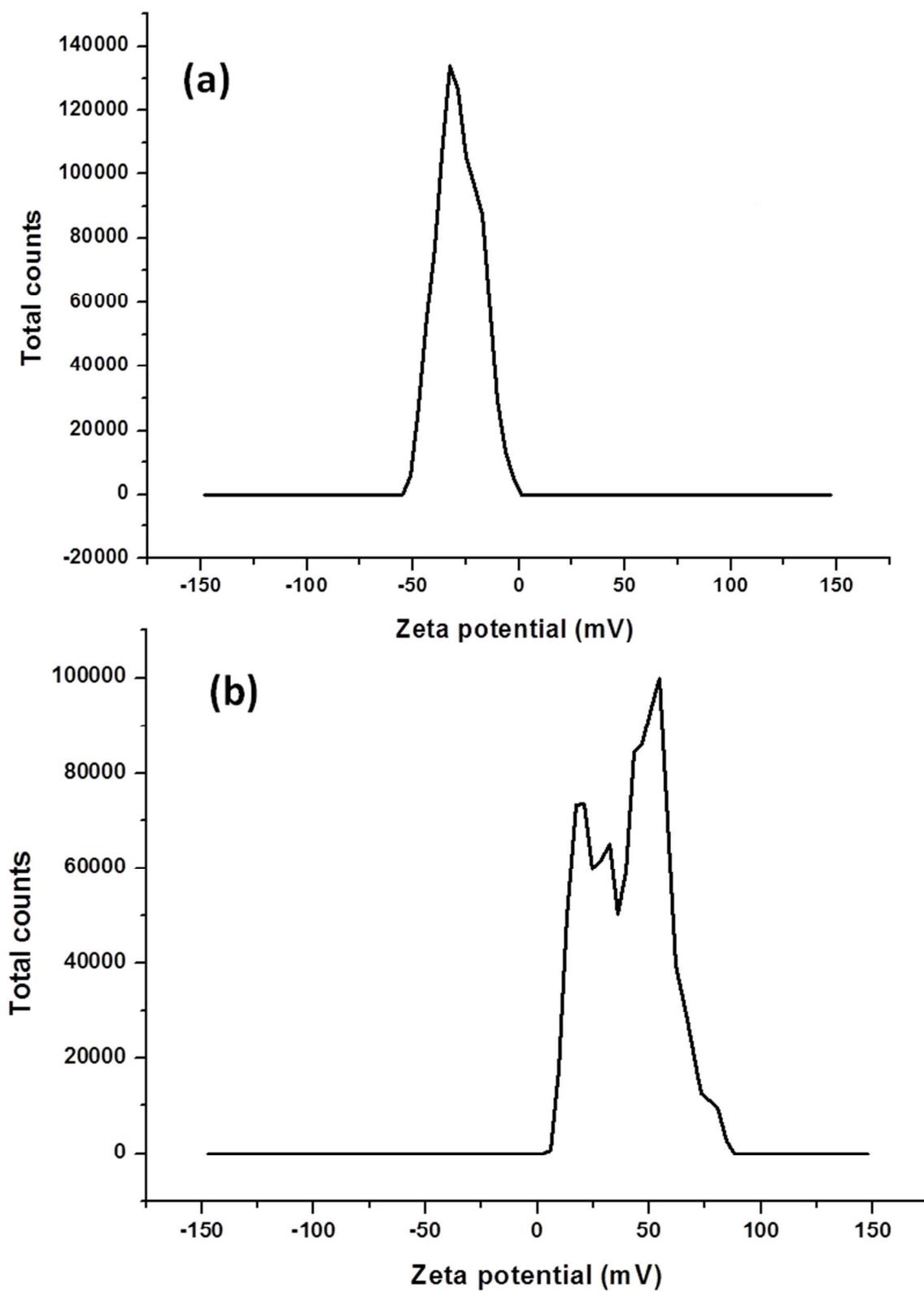
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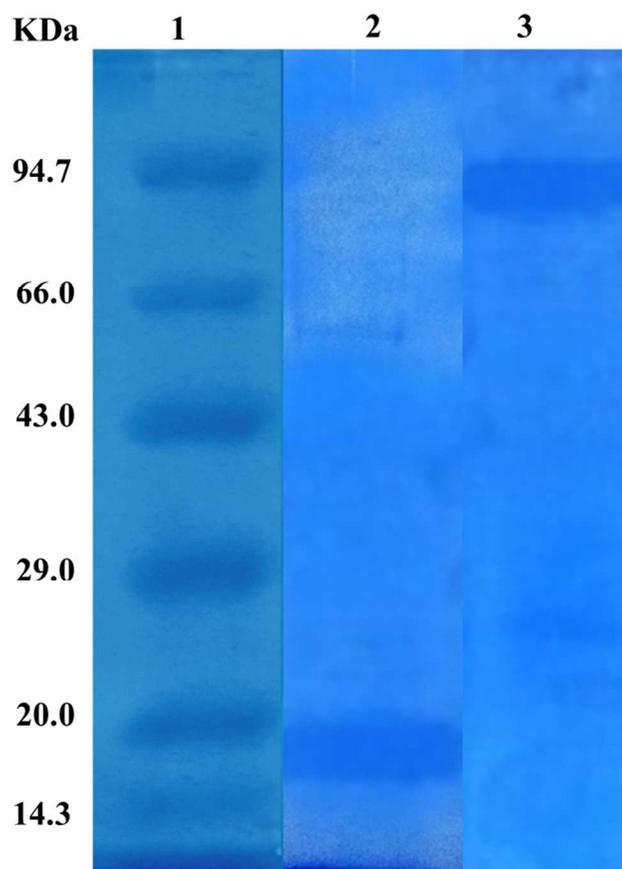
**Fig. 1:** Phylogenetic tree for identified organisms from (a) Palm oil substrate (b) Coconut oil substrate.



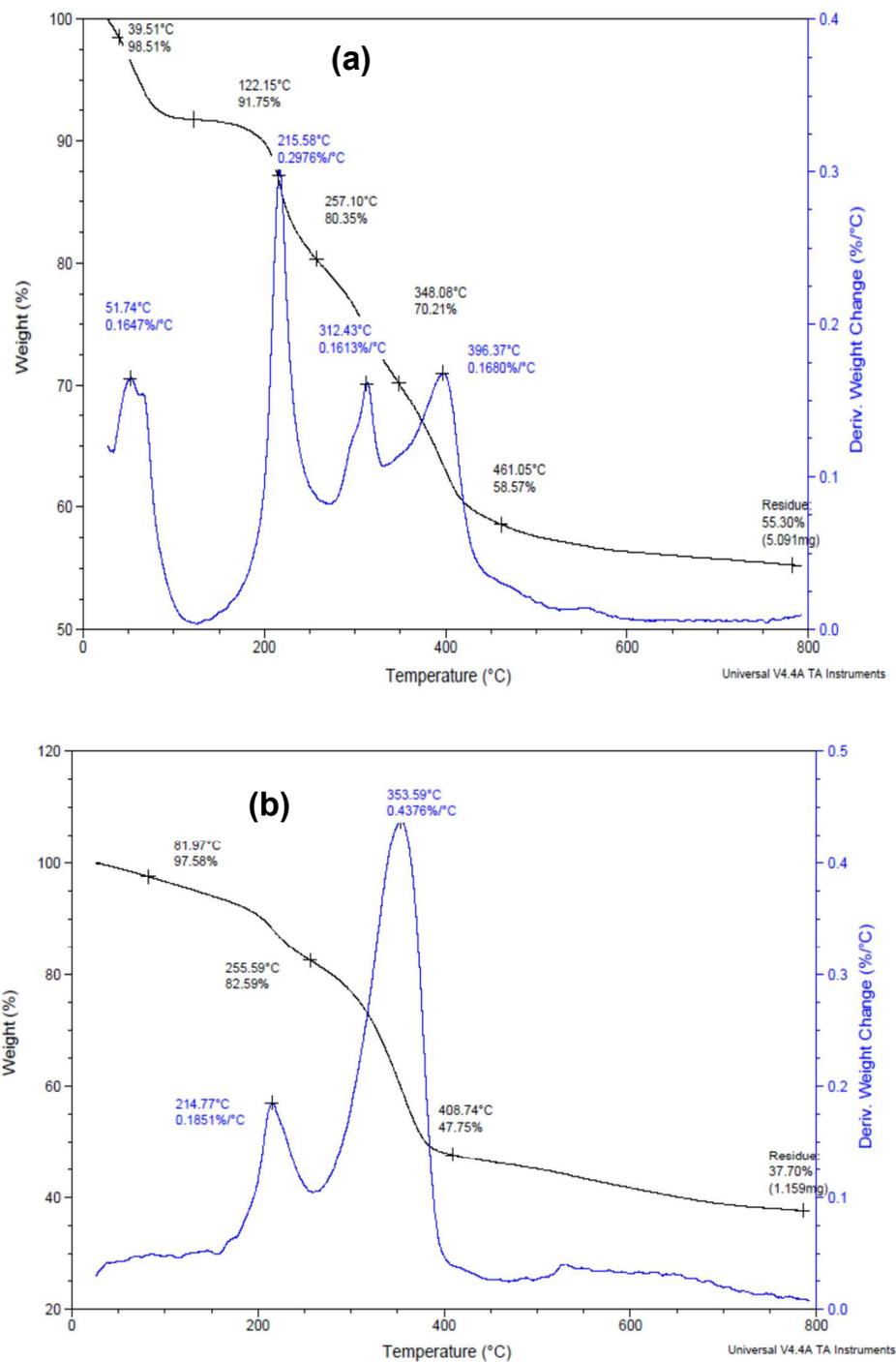
**Fig. 2:** (I) Blue agar plate method (a) CTAB plate (Anionic BS) (b) SDS plate (Cationic BS);  
(II) Double diffusion on Agar (a) CTAB (b) SDS



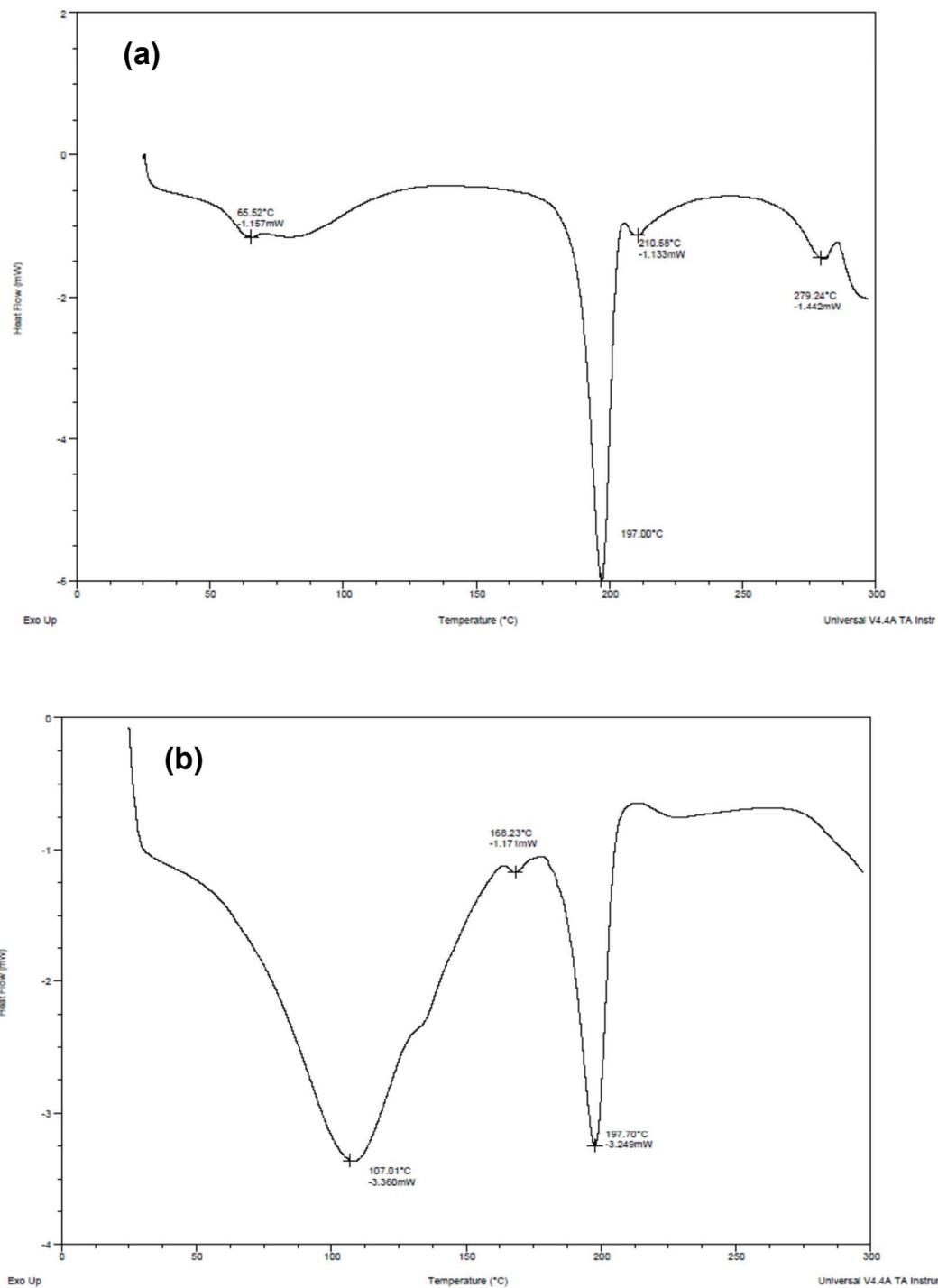
**Fig. 3:** Zeta potential of (a) Anionic BS (b) Cationic BS



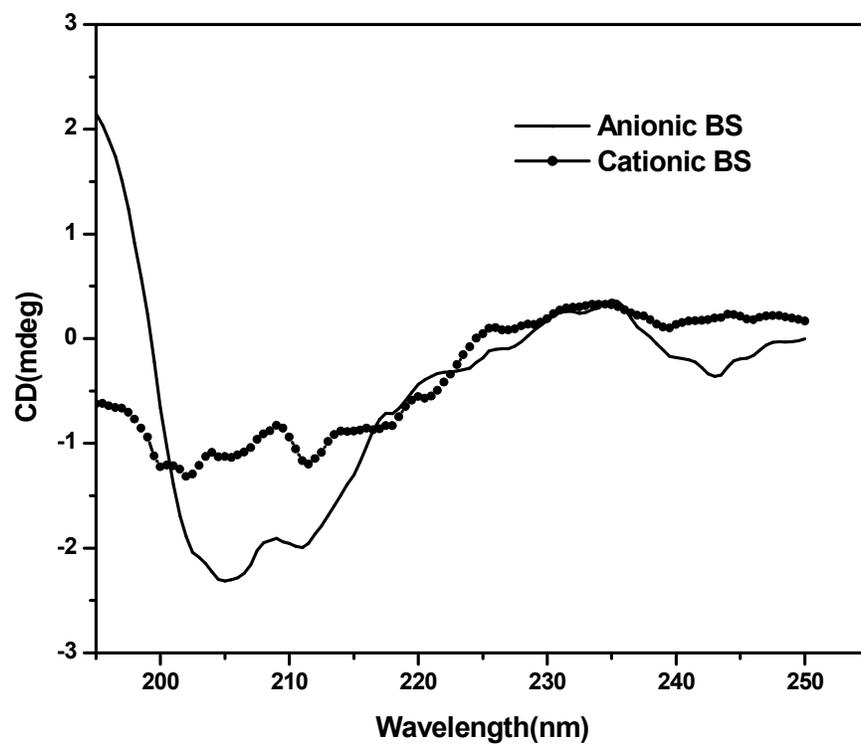
**Fig. 4:** SDS PAGE for lipoprotein biosurfactant **Lane 1:** Marker **Lane 2:** Anionic BS- 18KDa  
**Lane 3:** Cationic BS-90KDa



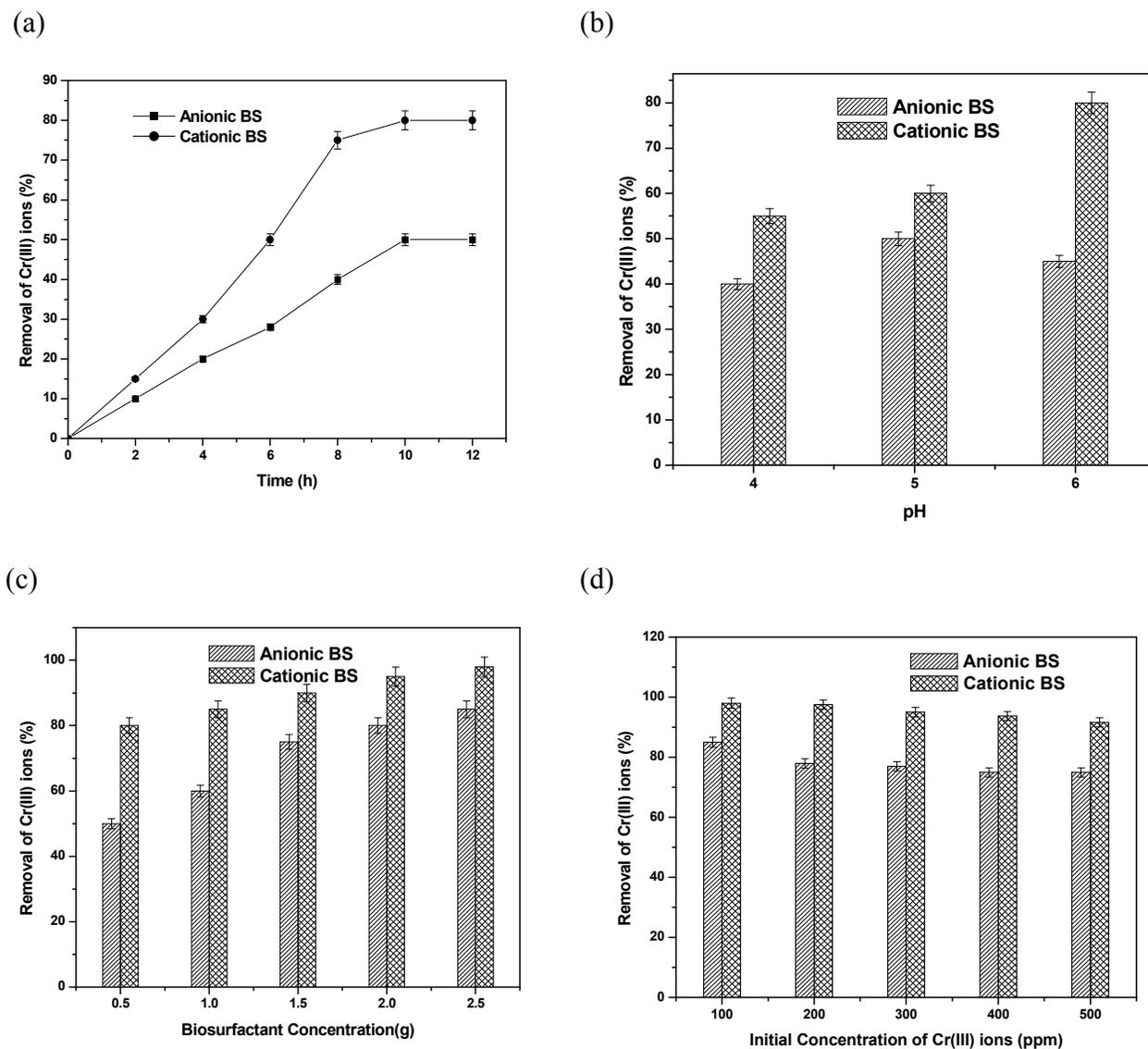
**Fig. 5:** TGA and DTG thermograms of (a) Anionic BS (b) Cationic BS



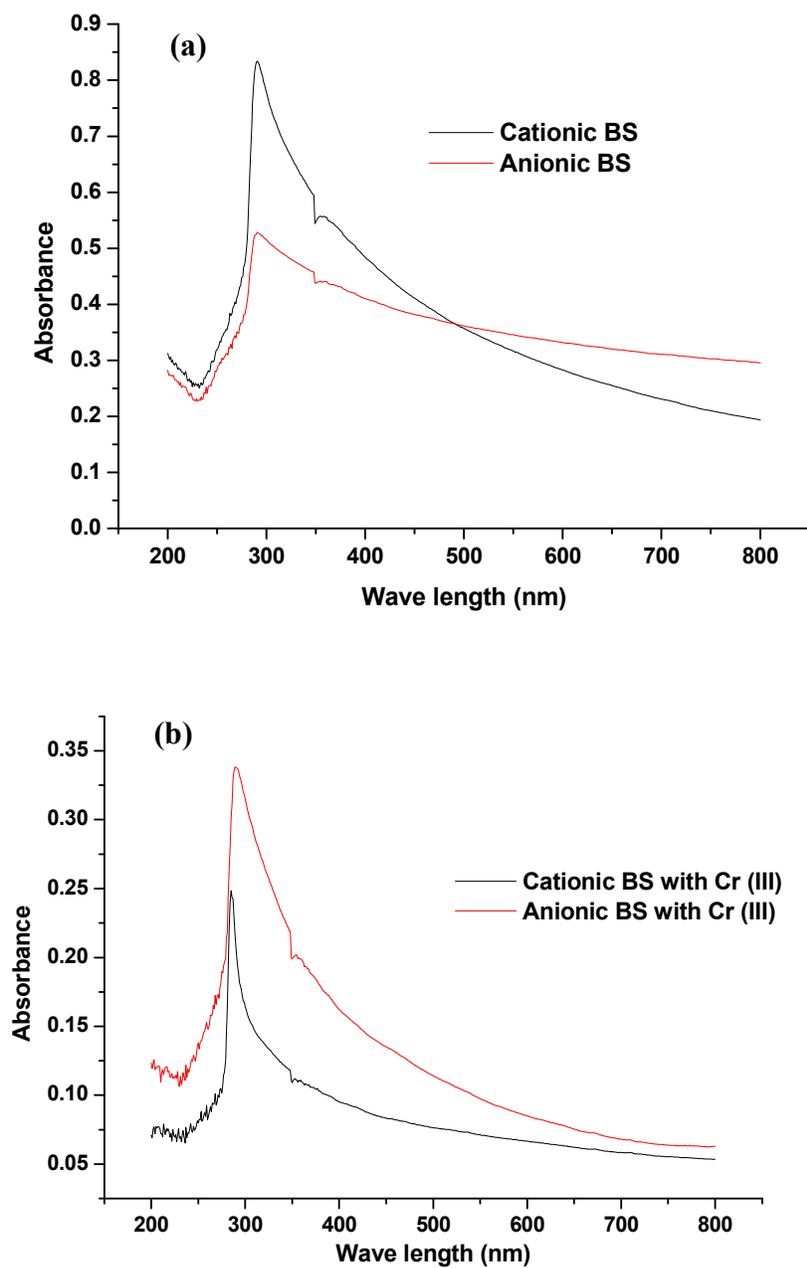
**Fig. 6:** DSC spectra of (a) Anionic BS (b) Cationic BS



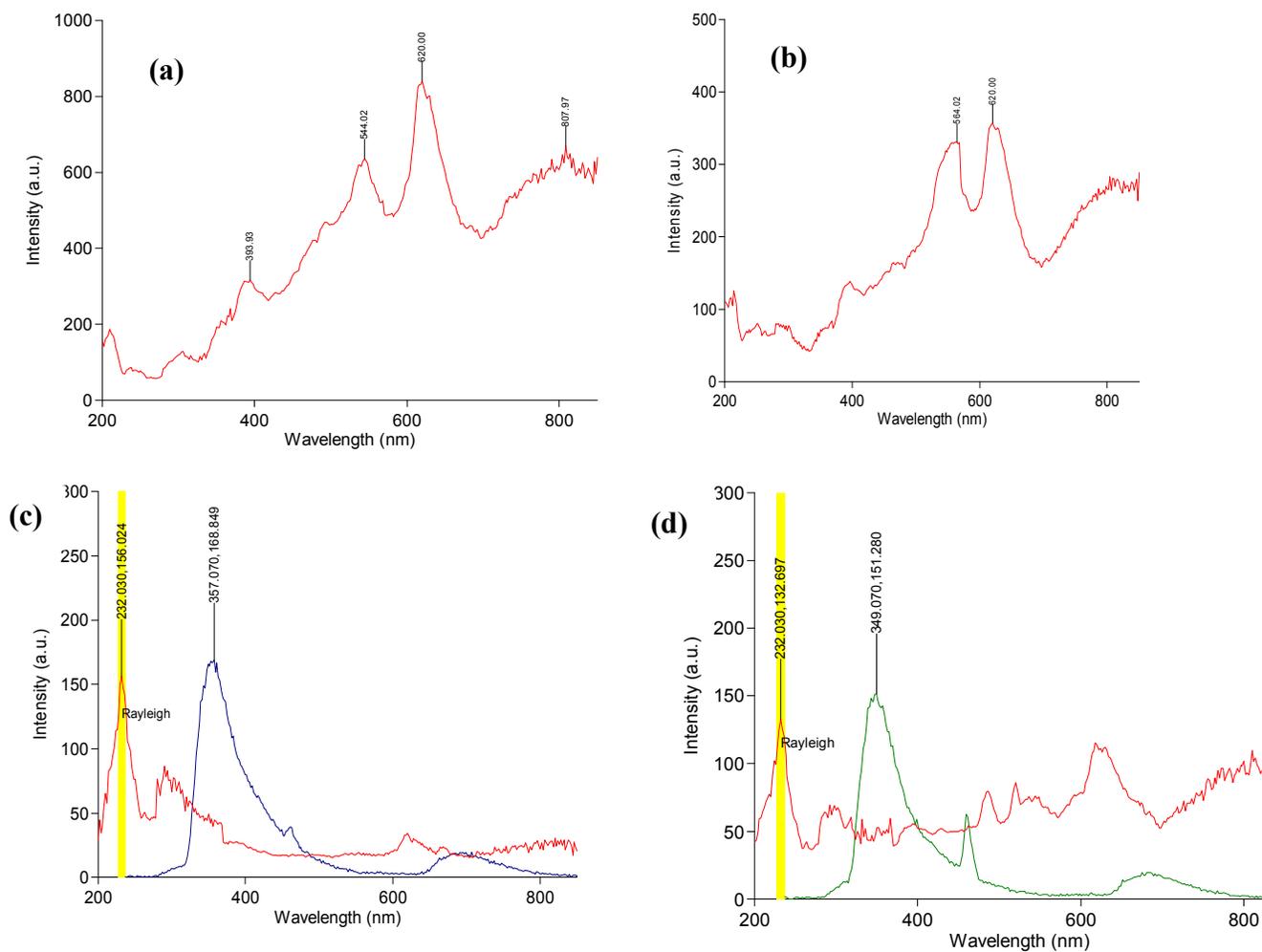
**Fig. 7:** Circular Dichorism Spectra of biosurfactants



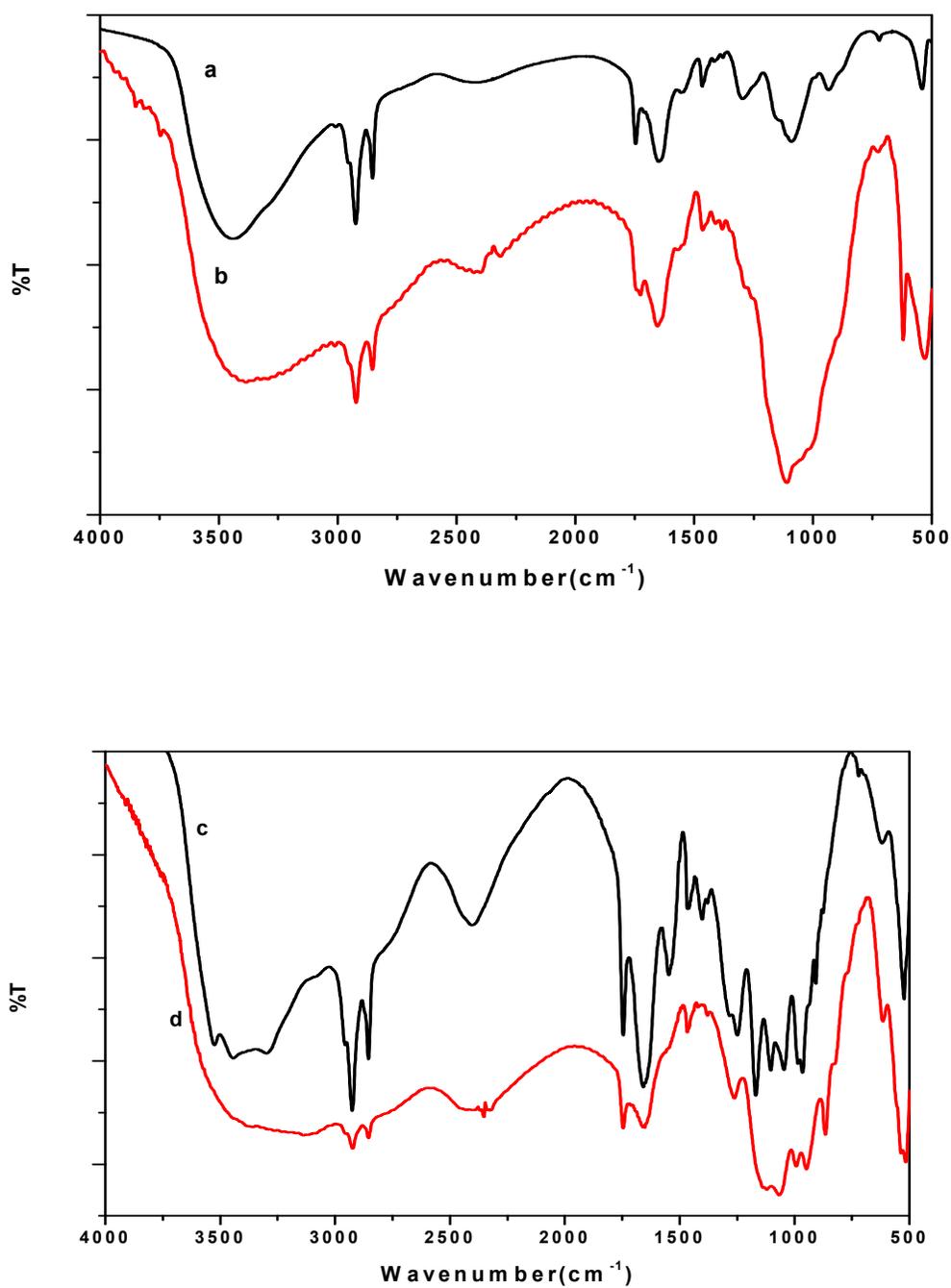
**Fig. 8:** Removal percentage of Cr(III) ions (a) Time ( pH: 7, Anionic BS and Cationic BS concentration: 0.5g, Cr(III) concentration: 100 ppm ),(b) pH( Time: 10h, Anionic BS and Cationic BS concentration: 0.5g, Cr(III) concentration: 100 ppm ) (c) Different Anionic BS and Cationic BS concentration(Time: 10h, Cr(III) concentration: 100 ppm, pH 5 (anionic BS) and pH 6 (Cationic BS)), (d) Different Cr(III) ion concentration(Time: 10h, Anionic BS and Cationic BS concentration: 2.5g, pH 5 (anionic BS) and pH 6 (Cationic BS))



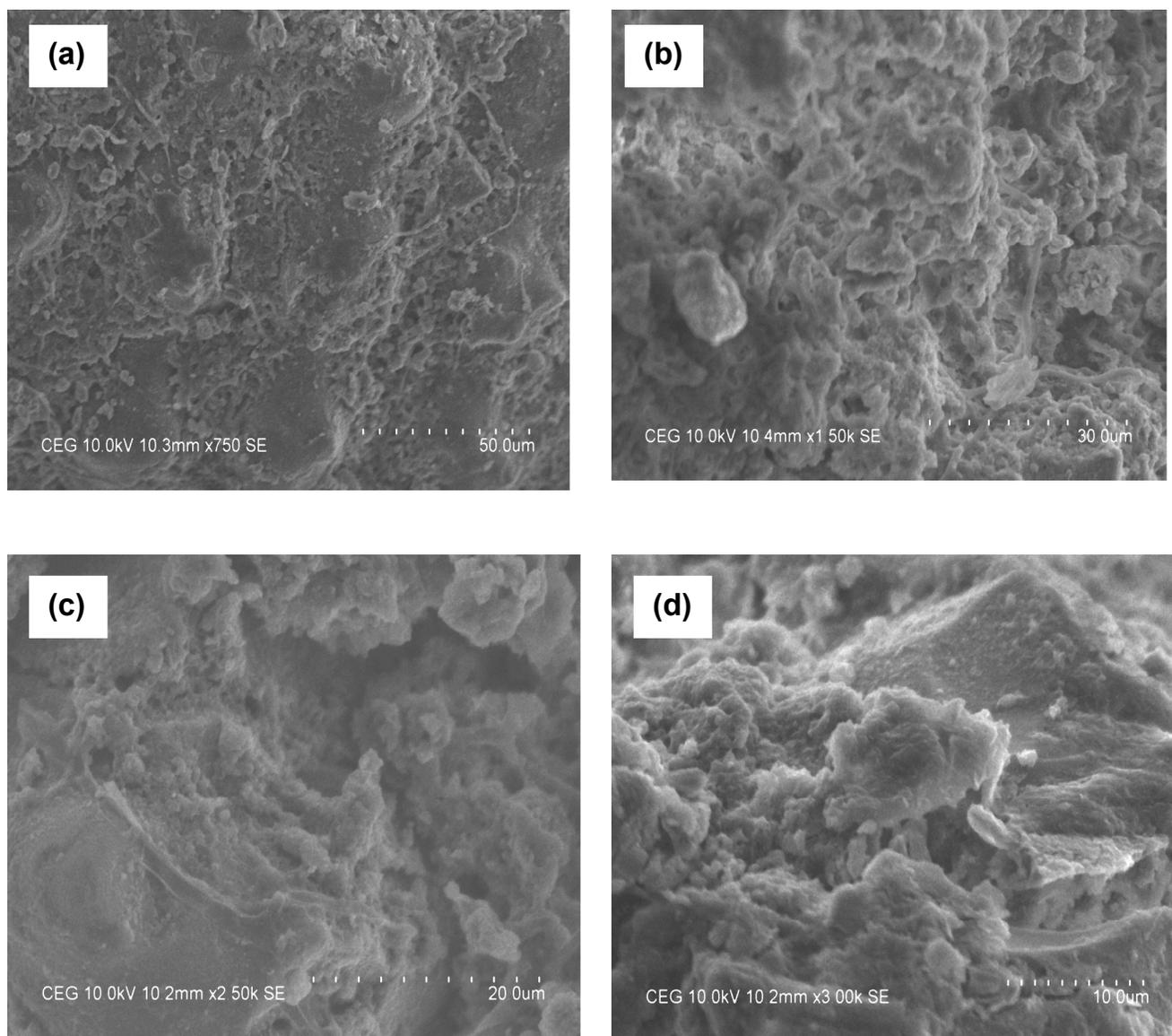
**Fig. 9:** UV-visible spectra of (a) Anionic BS and Cationic BS, (b) Anionic and Cationic BS with Cr(III) ions



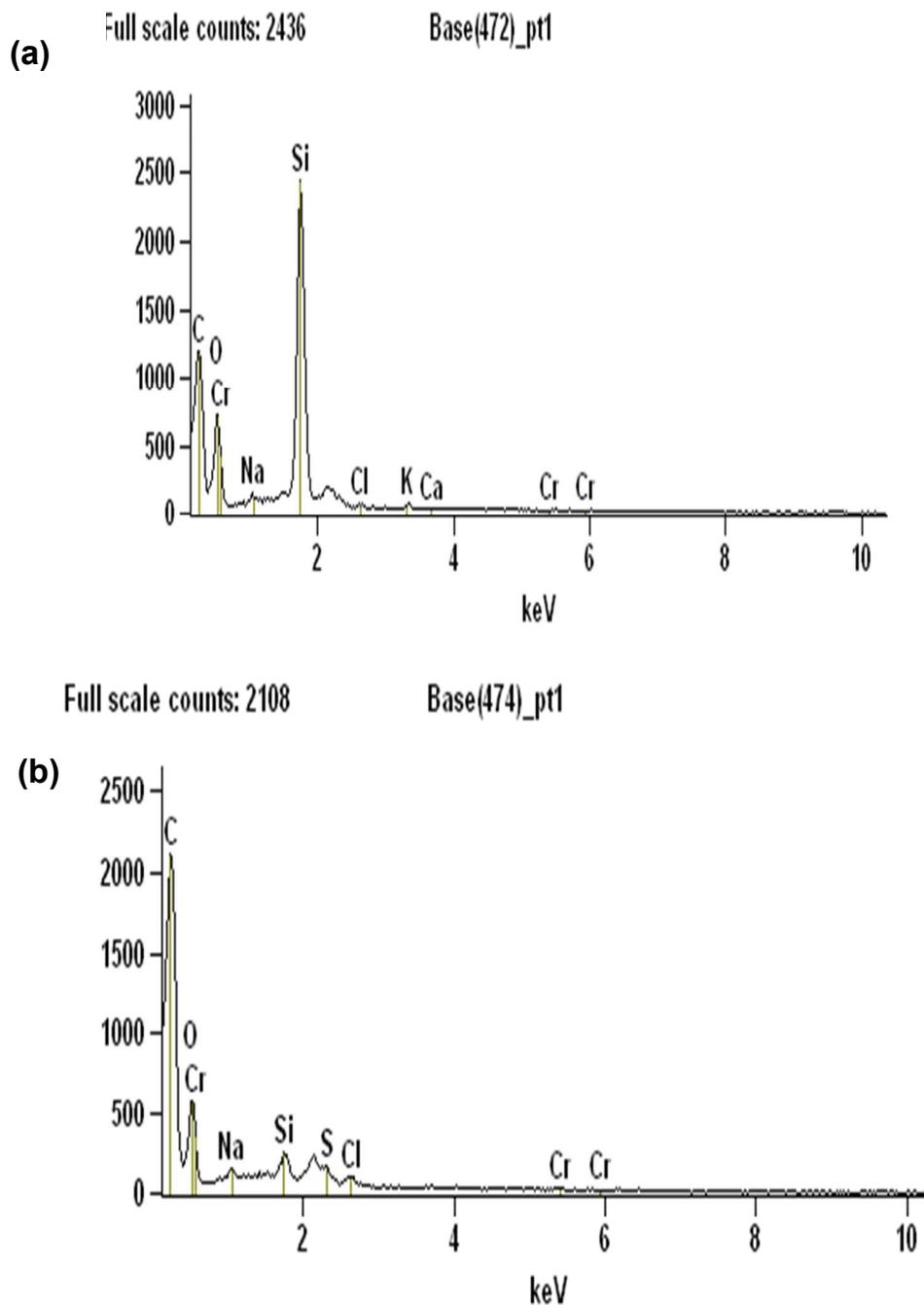
**Fig.10.** Fluorescence spectra of (a) cationic BS, (b) anionic BS, (c) cationic BS with Cr(III) and (d) anionic BS with Cr(III) ions



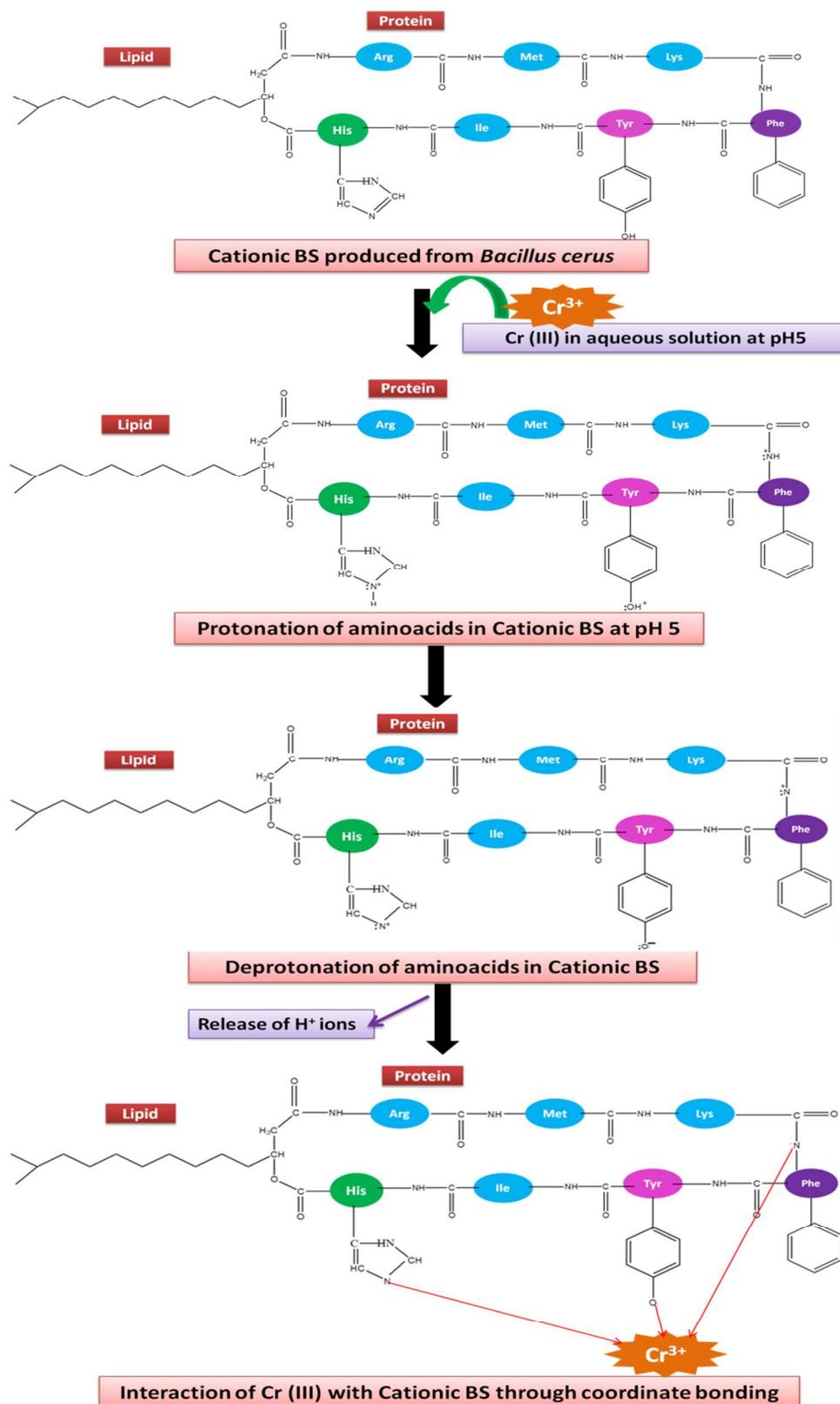
**Fig. 11:** FTIR spectra of (a) Anionic BS, (b) Anionic BS with Cr(III) ions, (c) Cationic BS (d) Cationic BS with Cr(III) ions



**Fig. 12:** SEM images of (a) Anionic BS, (b) Anionic BS with Cr(III) ions (c) Cationic BS, (d) Cationic BS with Cr(III) ions



**Fig. 13:** EDX spectra of (a) Anionic BS with Cr(III) ions (b) Cationic BS with Cr(III) ions



**Fig.14:** Mechanistic view for removal of Cr (III) by cationic BS in aqueous solution

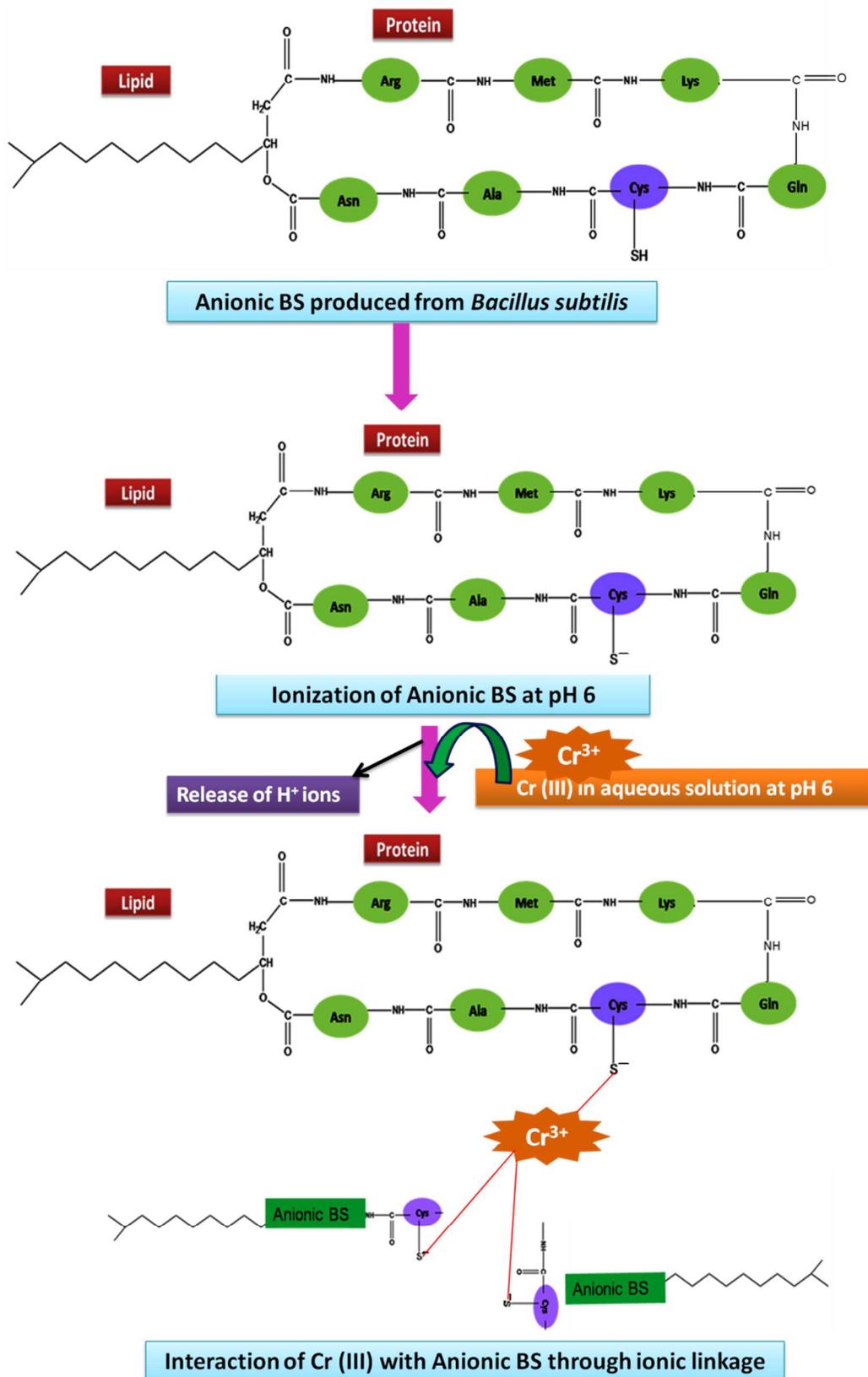


Fig.15: Mechanistic view for removal of Cr (III) by anionic BS in aqueous solution