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ARTICLE TYPE

The System Ce-Zn-Si for <33.3% at. Ce:

Phase Relations, Crystal Structures and Physical Properties

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Phase equilibria of the system Ce-Zn-Si have been determined for the isothermal section at 600° for <33.3 at.% Ce by XRPD and EPMA. The section is characterized by the formation of seven ternary compounds with homogeneity regions at constant Ce-content and partial substitution of Zn/Si: τ_1 -

- $_{x}Si_{x}$)₂ (CeNiSi₂-type; 0.68 \leq x \leq 0.76), τ_{6} -CeZn₂(Si_{1-x}Zn_x)₂ (ThCr₂Si₂-type; 0.25 \leq x \leq 0.30) and τ_{7} - $Ce_{37}Zn_{48}Si_{15}$ (structure unknown). Whereas τ_1 , τ_2 and τ_5 are stable at 600 and 800 °C, the phases τ_6 , τ_7 are unstable at 800°C. Atom site distribution in the crystal structures of τ_5 , τ_6 and the {La,Ce}₇Zn₂₁(Zn₁. _xGe_x)₂ have been elucidated from X-ray intensity refinements on single crystals. The small amounts of the
- 15 stabilizing tetrel element in $\{La, Ce\}_7 Zn_{21} [Zn_{1-x}Si(Ge)_x]_2$ suggest a hypothetical binary phase "{La,Ce}₇Zn₂₃". The stabilizing effect of Ge in Ce₇Zn_{23-x}Ge_x has been elucidated from density functional theory (DFT) calculations discussing the electronic structure in terms of the density of states (DOS) and defining enthalpies of formation for Ce₇Zn_{23-x}Ge_x (x=0, 0.5, 2) as well as for several neighbouring binary Ce-Zn phases. A Schultz-Scheil diagram for the solidification behaviour in the (Zn,Si)-rich part of the
- 20 diagram was constructed from DTA measurements in closed silica crucibles along with partial isothermal sections determined in the temperature range from 400 to 900°C. The phases τ_5 and τ_6 both form in degenerate ternary peritectic reactions: $L + (CeSi_2,\beta-Ce_2Zn_{17}) \Leftrightarrow \tau_5 \text{ at } 865\pm5^{\circ}C \text{ and } L + (\tau_5,CeZn_{11}) \Leftrightarrow \tau_5 \text{ at } 865\pm5^{\circ}C \text{ and } L + (\tau_5,CeZn_{11}) \Leftrightarrow \tau_5 \text{ at } 865\pm5^{\circ}C \text{ and } L + (\tau_5,CeZn_{11}) \Leftrightarrow \tau_5 \text{ at } 865\pm5^{\circ}C \text{ and } L + (\tau_5,CeZn_{11}) \Leftrightarrow \tau_5 \text{ at } 865\pm5^{\circ}C \text{ and } L + (\tau_5,CeZn_{11}) \Leftrightarrow \tau_5 \text{ at } 865\pm5^{\circ}C \text{ and } L + (\tau_5,CeZn_{11}) \Leftrightarrow \tau_5 \text{ at } 865\pm5^{\circ}C \text{ and } L + (\tau_5,CeZn_{11}) \Leftrightarrow \tau_5 \text{ at } 865\pm5^{\circ}C \text{ and } L + (\tau_5,CeZn_{11}) \Leftrightarrow \tau_5 \text{ at } 865\pm5^{\circ}C \text{ and } L + (\tau_5,CeZn_{11}) \Leftrightarrow \tau_5 \text{ at } 865\pm5^{\circ}C \text{ and } L + (\tau_5,CeZn_{11}) \Leftrightarrow \tau_5 \text{ at } 865\pm5^{\circ}C \text{ and } L + (\tau_5,CeZn_{11}) \Leftrightarrow \tau_5 \text{ at } 865\pm5^{\circ}C \text{ and } L + (\tau_5,CeZn_{11}) \Leftrightarrow \tau_5 \text{ at } 865\pm5^{\circ}C \text{ at } 865$ τ_6 at 695±5°C, respectively. Magnetic susceptibility, specific heat and resistivity measurements of τ_5 -CeZn(Si_{1-x}Zn_x)₂ revealed Kondo lattice behavior with ferromagnetic ordering below T_C=4.4 K, whereas
- $_{25}$ susceptibility and specific heat studies of $\tau_6\text{-CeZn}_2(Zn_{0.28}Si_{0.72})_2$ revealed Curie-Weiss paramagnetic behaviour down to 3 K. The effective paramagnetic moments of Ce obtained from Curie-Weiss fits of τ_5 $(2.48 \,\mu_B)$ and $\tau_6 \,(2.34 \,\mu_B)$ reveal a ground state close to trivalent Ce.

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ARTICLE TYPE

1. Introduction

Ternary compounds Ce-T-Si (T is one of the late transition metals) have been known for their interesting physical properties, such as heavy fermion and unconventional superconductors, 1,2

- 5 Kondo-behaviour and quantum criticalities, intermediate valency, thermoelectric features, etc. Most ternary Ce-T-Si systems have been explored, 6 except for group 12 elements (Zn, Cd, Hg). The high vapor pressure of these metals complicates sample preparation, and requests careful control of compositions.
- 10 Therefore conventional preparation methods such as arc melting or induction melting in open crucibles cannot be used. However, a few investigations were already concerned with the Ce-Zn-Si system. Kido et al.7 reported paramagnetism and metallic behavior of REZnSi compounds (RE = Ce, Nd, Sm, Gd, Tb, Ho) 15 in the temperature range of 77-300 K. Recently, phase equilibria
- for the Ce-Zn-Si system have been derived at 800°C by Malik et al. 8 and revealed the existence of 4 ternary compounds, labeled as τ_1 to τ_4 . Whilst the crystal structures of τ_1 and τ_2 and their Lahomologues have been elucidated from single crystal X-ray data, 20 the crystal structures of the other compounds remained
- unresolved. A recent study of RE7Zn21Tt2-phases (Tt is a tetrel element) by Nian-Tzu Suen and Bobev 9, prompted among other rare earth elements (La-Nd) the formation of novel cerium compounds Ce₇Zn₂₁{Ge,Sn,Pb}₂ crystallizing with the structure
- 25 type first determined by Malik et al. 8 for $\{La, Ce\}_7 Zn_{21}(Zn_{1-x}Si_x)_2$. In their latest publication, they also investigated the single crystals of {Ce-Pr}₇Zn₂₁(Zn_{1-x}Six)₂ and their magnetic properties.¹⁰ Their result, especially on the crystal structure of Ce₇Zn_{21.95}Si_{1.05} confirms the work of Malik et al.⁸
- 30 The absence of ternary compounds in the Ce-poor part (< 33 at.% Ce) of the isothermal section Ce-Zn-Si seems unusual, particularly ternary compounds with ThCr₂Si₂ structure or derivative types are encountered in most Ce-T-Si systems (T is a transition metal from Cr to Cu). 11 Therefore also the possibility of 35 compound formation at lower temperature needs to be explored.
- Indeed the investigation of the Zn/Si-rich part of the Ce-Zn-Si phase diagram at 800°C 8 revealed hints for a ternary compound (labelled as τ_5) with composition close to Ce(Zn_{1-x}Si_x)₃; x≈0.5. Our further attempts to investigate this phase at 700°C prompted
- 40 another ternary compound (labelled as τ_6) with composition of Ce₂₀Zn₅₃Si₂₇, which is also formed from the melt. An electron count on τ_5 -CeZn_{1.5}Si_{1.5}, considering the valencies of Ce = +3, Zn = +2 and Si = -4 yields balanced electronic charges suggesting a Zintl behaviour interesting for thermoelectric application.
- 45 Therefore this work focuses on the investigation of phase equilibria and crystal structures of τ_5 and τ_6 , as well as their mechanism of formation and stability. Furthermore the magnetic ground state of cerium in these compounds was of interest. Particularly the small amount of tetrel elements (Tt) to stabilize ₅₀ $\{La, Ce\}_7 Zn_{21} (Zn_{1-x}Tt_x)_2$ was investigated by DFT calculations for
- Tt=Ge to get insight into the electronic DOS, bonding behavior and ground state energies of hypothetical binary Ce₇Zn₂₃ in

comparison with ternary Ce₇Zn_{23-x}Ge_x (x=0.5, 2).

Experimental Methods and Density Functional Theory Calculation

Most samples were prepared by mixing and cold pressing proper blends of ball milled powders of CeSi_x master alloys with Zn filings inside an Ar filled glove box. Master alloys CeSix were prepared by argon arc melting of Ce and Si pieces on a water-60 cooled copper hearth with a tungsten electrode, while Zn filings were prepared from purified Zn drops. Samples in the Zn-rich corner were then sealed under vacuum or argon and annealed at 600°C for 4 to 14 days. Samples with low Si(Ge) content (close to binary Ce-Zn) were prepared in a different way. Ce filings, Zn 65 filings, and Si(Ge) powder were mixed in proper ratio, cold pressed, sealed and then subjected to the same heat treatment. All starting materials had a purity of better than 99.9 mass%.

After heat treatment, samples were quenched by submersing the quartz capsules in cold water and analyzed by X-ray powder ₇₀ diffraction with Ge-monochromated $CuK\alpha_1$ -radiation employing a Guinier-Huber image plate recording system. X-ray powder diffraction analyses were performed via Rietveld refinement using the FULLPROF program.¹² Precise lattice parameters were determined referring to Ge as internal standard ($a_{Ge} = 0.565791$ 75 nm). Special treatments were needed to prepare samples for Electron Probe Microanalysis (EPMA) due to their powder-like consistency. Coarse powders of samples were mixed and cold pressed with fine powders of conductive resin in a small steel die (5-6 mm in diameter) prior to hot compacting them together into 80 a coarse powder/granule of conductive resin. Samples were ground and polished under glycerin in order to avoid oxidation and/or hydrolysis. Microstructures and compositions were examined by light optical microscopy (LOM) and scanning electron microscopy (SEM) and EPMA on a Zeiss Supra 55 VP 85 equipped with an energy dispersive X-ray analysis (EDX) detector operated at 20 kV.

Single crystals of τ_5 and τ_6 were grown from Zn flux. Powders of a multiphase alloy with nominal composition Ce₂₀Zn₅₀Si₃₀ were mixed and cold pressed with Zn filings in a weight ratio of 1:45 $_{90}$ and 1:57 for τ_{5} and τ_{6} , respectively. The sample billets were sealed under vacuum in quartz capsules, heated to 800°C, kept at this temperature for 1 hour, and were then slowly cooled with a rate of 6°C/h to 735°C and 670°C for τ_5 and τ_6 , respectively. After quenching in cold water, the Zn flux matrix was dissolved 95 in cold diluted HCl. No reaction of the single crystal material

with HCl was observed during leaching.

Single crystals of $\{La,Ce\}_{7}Zn_{21}(Zn_{1-x}Ge_x)_2$ were prepared from cold pressed mixtures of La/Ce filings, Zn filings and Ge powder with nominal composition of La25Zn73Ge2 and Ce25Zn70Ge5,

100 respectively. The Ce-containing pellet was sealed under vacuum into a quartz ampoule, heated to 600°C with a rate of 60°C/h, kept at this temperature for 12 hrs, further heated to 1050°C at 600°C/h, and then slowly cooled to 800°C with a rate of 10°C/h.

A slightly different heat treatment was performed to grow single crystals of La₇Zn₂₁(Zn_{1-x}Ge_x)₂ heating the pellet to 600°C at 60°C/h, keeping this temperature for 12 hrs, followed by further heating to 900°C at a rate of 600°C/h, resting at this temperature 5 for 30 minutes, and then slowly cooling to 800°C at a rate of 6°C/h. Single crystals were then mechanically isolated and selected from the crushed regulus.

Inspections on an AXS D8-GADDS texture goniometer assured high crystal quality, unit cell dimensions and Laue symmetry of 10 the single crystal specimens prior to X-ray intensity data collections at room temperature on a Bruker APEXII diffractometer equipped with a CCD area detector and an Incoatec Microfocus Source IµS (30 W, multilayer mirror, Mo- K_{α} , $\lambda = 0.071069$ nm). Orientation matrices and unit cell 15 parameters were derived using the Bruker APEXII software suite.¹³ No additional absorption corrections were performed because of the rather regular crystal shapes and small dimensions of the investigated specimens. The structures were solved by direct methods (SHELXS-97) and were refined with the ₂₀ SHELXL-97 ¹⁴ program within the Windows version WINGX. ¹⁵ Crystal structure data were standardized using program STRUCTURE-TIDY.16

In order to investigate the thermal stability of τ_5 and τ_6 and to determine the corresponding ternary reaction isotherms, DTA 25 measurements were performed using a Netzsch STA 409 CD/3/403/5/G apparatus. Due to the high vapor pressure of Zn, measurements were performed in closed thin-walled quartz crucibles. Single-phase material of τ_5 and τ_6 was measured from room temperature to 900°C with a heating/cooling rate of 30 5°C/min. Isothermal annealing served to confirm the phase fields related to the four-phase reactions observed in DTA: for this purpose two alloys in the Zn rich part with nominal compositions, Ce_{5.9}Zn_{59.8}Si_{34.3} and Ce_{7.6}Zn_{78.4}Si₁₄, were prepared from powders of CeSix and Zn filings and annealed at 500°C for 4 days. After 35 first reaction, the alloys were powderized to a grain size below 53 um inside the glove box and were then cold compacted in a steel die (diameter=10 mm). The pellets were dry-cut into several pieces and sealed in quartz tubes under about 300 mbar Ar and annealed at 400°C, 650°C, 710°C, 750°C, 770°C, 790°C, 810°C, 40 850°C, 860°C, 870°C, 880°C and 900°C for 1 day each. Single phase samples of τ_5 and τ_6 were prepared in a similar way. The

second annealing temperature was 700 and 600 °C for τ_5 and τ_6 ,

respectively. The furnaces were calibrated with standard

45 Dc magnetic susceptibility measurements were performed with a

thermocouples and Sb (melting point = 631° C).

SQUID magnetometer for τ_5 and τ_6 from 2-300 K with various magnetic fields from 0.006 to 6 T on freely rotating single crystals with a total mass of 0.80 mg (individual crystals with a typical mass of 100 µg) and on sintered polycrystalline samples 50 of about 20 mg. Ac susceptibility measurements were carried out on sintered polycrystalline samples of about 200 mg with a Lakeshore 7000 ac susceptometer applying an ac-field with amplitude of 325A/m and a frequency of 100 Hz. Specific heat measurements were performed on a commercial Quantum Design PPMS calorimeter on a sintered τ_6 sample and on τ_5 single crystals. Parts of a sintered sample of τ_5 were also used for resistivity and Seebeck coefficient measurements. Resistivity measurements were performed from 2-300 K in a home-made equipment using the ac bridge resistance technique, while the 60 high temperature part (300-673 K) was measured simultaneously with the Seebeck coefficient in a ZEM-3 ULVAC.

The density functional theory (DFT) calculations were performed by using the Vienna ab initio simulation package (VASP) 17,18 and applying the pseudopotential construction according to the 65 projector-augmented-wave method. For the exchangecorrelation functional the generalized gradient approximation according to Perdew et al. (PBE) 20 was chosen. The VASP calculations were done with high precision using the predefined/default values as provided by the VASP package. The 70 energy cutoff was chosen at 350 eV. Spin polarized calculations were done assuming ferro/ferrimagnetic ordering. For the k space integration the Gaussian smearing method with a value for σ of 0.1 eV was taken. k space grids were constructed by the method outlined in Ref. 21, namely 11×11×11 for CeZn; 7×5×5 for 75 Ce_4Zn_8 ($CeZn_2$); $7\times3\times5$ for Ce_4Zn_{12} ($CeZn_3$); $3\times3\times7$ for $Ce_{14}Zn_{46}$ (Ce_7Zn_{23}) and related compounds; $7\times3\times2$ for Ce_6Zn_{22} (Ce_3Zn_{11}) . No additional many-body treatment was made for the localized character of the f-like states of Ce, since the compounds under study are all in a metallic state with f-occupation of ~ 1 per Ce 80 atom. PBE is considered to reasonably capture the localization properties in terms of spin-polarization as it does for 3d transition metals. Assuming the experimental structure as starting point for all cases, the atomic positions as well as the unit cell parameters were fully relaxed. The Ge substitution was made according to 85 Table 3 at the experimentally defined M1 sites.

Results and Discussions

3.1. Binary boundary systems

The Zn-Si system (calculated) and the Ce-Zn system were accepted after Massalski 22 taking also into account a more recent 90 investigation on the low temperature modification of αCe₂Zn₁₇ $(\alpha Ce_{1-x}Zn_{5+2x})$ with TbCu₇-type. ²³ For the Ce-Si system we rely on the version of Malik et al.,8 which essentially is based on the investigation by Bulanova et al. 24 but also includes further phases such as Ce_2Si_{3-x} 25 and the high pressure phases $CeSi_5$ and 95 Ce_2Si_7 . 26 The La-Zn system was taken from the latest experimental investigation by Berche et al. 27 with recent data on the crystal structure of LaZn₄.²⁸ Detailed crystallographic data for unary and binary boundary phases are summarized in Table S1 (Supporting Information), those for ternary compounds are listed 100 in Table 1, respectively.

3.2. Crystal structure of ternary compounds in the Ce-Zn-Si

3.2.1. Crystal structure of τ_5 -CeZn(Zn_{1-x}Si_x)₂, x = 0.71

The X-ray diffraction pattern of a suitable flux grown single 105 crystal of τ_5 was fully indexed in orthorhombic symmetry (a = 0.42079(1), b = 1.76522(3), c = 0.41619(1) nm). Analysis of systematic extinctions suggested three possible space group types Cmcm, Cmc2₁, C2cm (non-standard setting) and consequently structure solution employing direct methods was attempted in the 110 space group type Cmcm of highest symmetry (see Table 2). In order to find mixed Zn/Si sites, refinements were first performed with Ce and Zn only. Two of the three Zn sites (M1, M2) were found to have an unusually high atomic displacement parameter (ADP), indicating partial substitution by Si atoms.

Phase	Space group,	Lattice parameters (nm)			Lattice parameters (nm) Comments			
Temperature range (°C)	Prototype	a	b	С	1			
τ_1 -Ce ₇ Zn ₂₁ (Zn _{1-x} Si _x) ₂	Pbam	1.55722(3)	1.71942(3)	0.44772(1)	x=0.28 8 SC			
	$Ce_7Zn_{21}(Zn_{1-x}Si_x)_2$	-			0.28 <x<0.98 800°c="" 8<="" at="" td=""></x<0.98>			
		-			0.45 <x<0.99 600°c="" [this="" at="" td="" work]<=""></x<0.99>			
τ_2 -Ce(Zn _{1-x} Si _x) ₂	P6/mmm	0.4223	-	0.4238	7 x=0.50			
	AlB_2	0.41827(2)	-	0.42747(2)	⁸ SC at x=0.44			
			-		0.36≤x≤0.76 at 800°C ⁸			
		0.4421(2)	-	0.38960(3)	x=0.75 8			
					$0.36 \le x \le 0.73$ at 600° C [this work]			
		0.42206(5)	-	0.42334(6)	x=0.57 [This work]			
τ_3 -Ce(Zn _x Si _{1-x})	unknown	-	-	-	0.17 <x<0.23 800°c="" 8<="" at="" td=""></x<0.23>			
$ au_{4}$ - $Ce_{40}Zn_{37}Si_{23}$	unknown		-	-	at. % ⁸			
τ_{5} - CeZn(Zn _{1-x} Si _x) ₂	Стст	0.42079(1)	1.76522(3)	0.41619(1)	x=0.71 [SC] [This work]			
<865±5 [this work]	CeNiSi ₂				0.68\(\leq x \leq 0.76\) at 600°C [this work]			
τ_{6} - CeZn ₂ (Si _{1-x} Zn _x) ₂	I4/mmm	0.41757(1)	-	1.05073(2)	x=0.30 SC [This work]			
<695±5 [this work]	$ThCr_2Si_2$				0.25\(\leq x \leq 0.30\) at 600°C [This work]			
τ ₇ - Ce ₃₇ Zn ₄₈ Si ₁₅	unknown	-	-	-	This work			

Table 1. Crystallographic data of ternary solid phases of the system Ce-Zn-Si

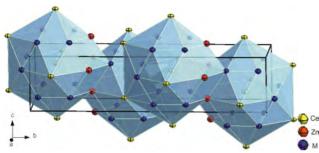


Figure 1. Crystal structure of τ_5 -CeZn(Zn_{1-x}Si_x)₂, x=0.71 showing atoms with anisotropic displacement parameters from X-ray single crystal refinement.

Further refinement with anisotropic ADPs for all atoms converged to $R_F = 0.020$ and residual electron densities smaller than ± 3.04 e⁻/Å³. The final formula obtained, CeZn(Zn_{1-x}Si_x)₂ with x = 0.71 corresponds to the composition Ce_{25.0}Zn_{39.7}Si_{35.3} (in at.%), which perfectly fits to the value derived from EPMA (Ce_{24.9}Zn_{39.6}Si_{35.5}). Details on crystal data along with ADPs are summarized in Table 2. A Rietveld X-ray powder diffraction refinement confirms the structure model for τ_5 . Furthermore, lattice parameters, crystal symmetry, and Wyckoff positions proved that this compound is isotypic with the structure type of CeNiSi₂ (see Figure 1).

Interatomic distances are given in Table S2 (Supporting Information). Comparing atom distances with the sum of atomic radii, direct bonding is neither revealed between M1-Zn3 nor for M2-M2. However, stronger bonding is inferred from the distances among M1-M1, M1-M2 and M2-Zn3 atoms, particularly taking into account the Zn/Si random occupancy. At 600°C the phase τ₅-CeZn(Zn_{1-x}Si_x)₂ exhibits a compositional range, 0.68≤x≤0.76, excluding any stoichiometric composition 25 (for details see section 3.4).

Compounds with the CeNiSi₂ type are known in many Ce-T-Si systems (T = Fe to Cu, Rh, Ir, Pt, and Sn) and exist in both stoichiometric and non-stoichiometric forms. ¹¹ For τ_5 -CeZn(Zn_{1-x}Si_x)₂, however, only the non-stoichiometric composition could

30 be found, whereas the Ce-Cu-Si system, 29 which is the closest homologous system, contains two individual phases of same symmetry (isotypic with CeNiSi₂), namely CeCu_{1.6}Si_{1.4} $(\equiv CeCu(Cu_{0.6}Si_{0.4})Si)$ and stoichiometric $CeCuSi_2$, both separated by a two-phase equilibrium: $Ce(Cu_{1-x}Si_{1+x})_2$ (AlB₂-type) + 35 CeCu₂Si₂. It should be noted that the atom preference in the mixed sites in $\tau_5\text{-CeZn}(Zn_{0.26}Si_{0.74})(Zn_{0.31}Si_{0.69})$ - where Zn/Si randomly fill two 4c-sites with y=0.03338(5) and y=0.16921(5) differs from non-stoichiometric CeCu(Cu_{0.6}Si_{0.4})Si where Cu and Si atoms only share the 4c-site with y=0.038. However, we have 40 to note here that the reliability of the X-ray single crystal study on photographs for CeCu_{1.6}Si_{1.4} is low, as R_F was only 17.7%.³⁰ The discussion on TbFe_{0.5}Si₂ being a site exchange variant of the CeNiSi2-type has been solved from neutron diffraction data on HoFe_{0.5}Si₂,³¹ which clearly revealed isotypism with the CeNiSi₂-45 type. From the good correspondence of the composition refined from X-ray data with the composition derived from EDX, we can safely conclude that the structure of τ_5 -CeZn(Zn_{1-x}Si_x)₂ does not

50 3.2.2. Crystal structure of τ_6 -CeZn₂(Si_{1-x}Zn_x)₂, x = 0.30

contain any defect sites like HoFe_{0.5}Si₂.

Complete indexation of the X-ray single crystal diffraction data for τ_6 prompted a tetragonal unit cell. The systematic analysis of extinctions suggested *I*4, $I\bar{4}$, I4/m, I422, I4mm, $I\bar{4}2m$, $I\bar{4}m2$ and I4/mmm, as possible space group types. Structure solution and refinement employing direct methods in the highest symmetry space group type I4/mmm converged to $R_F=0.008$ with residual electron densities smaller than ± 0.32 e⁷/Å³. Details on crystal data along with ADPs are summarized in Table 2. Unit cell parameters, crystal symmetry, and Wyckoff sites confirm isotypism with the ThCr₂Si₂ structure type (see Figure 2).

The final structure formula, $CeZn_2(Si_{1-x}Zn_x)_2$ with x=0.30, reveals one Zn/Si mixed atom site (M = 0.30Zn2 + 0.70 Si in 4e; 0,0,z), which in many cases provides close contacts among the tetrel elements (dumbbell formation).³² The formula ($Ce_{20.1}Zn_{51.8}Si_{28.1}$, 65 in at.%) perfectly fits to the value derived from EDX: $Ce_{20.0}Zn_{52.0}Si_{28.0}$.

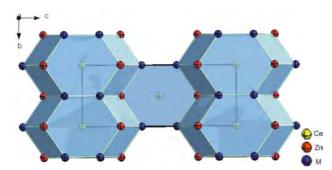


Figure 2. Crystal structure of $\tau_6\text{-CeZn}_2(Si_{1\text{-}x}Zn_x)_2$, x=0.30 showing atoms with anisotropic displacement parameters from X-ray single crystal refinement.

Interatomic distances are given in Table S2 (Supporting Information). As the M-site is mainly occupied by Si, distances M-M and M-Zn1 are much smaller than distances Zn1-Zn1. Taking into account the random occupancy Zn/Si in the 4e site. 10 the M-M distance is smaller than the sum of radii 33 and is a good indication for dumbbell formation. Comparing the M-M and M-Zn1 distances with those in YbZn₂(Si_{1-x}Zn_x)₂; x=0.25,³⁴ which is hitherto the only far off-stoichiometric REZn₂Si₂ crystallizing in the ThCr₂Si₂ type, no significant difference can be found. 15 Consistent with the mixed atom site, τ_6 -CeZn₂(Si_{1-x}Zn_x)₂ exists at 600°C in a small homogeneity range 0.25≤x≤0.30 (for details see section 3.4). Similar to τ_5 also the phase τ_6 does not include the stoichiometric composition CeZn₂Si₂, although first row transition metals mostly form ordered, stoichiometric compounds $_{20}$ CeT₂Si₂ (T = Cr to Cu), some with only a small deviation from 1:2:2 stoichiometry.

3.2.3. Crystal structures of $Ce_7Zn_{21}(Zn_{1-x}Ge_x)_2$ x = 0.75 and $La_7Zn_{21}(Zn_{1-x}Ge_x)_2$, x = 0.10

25 In a previous investigation Malik et al. 8 found that a surprisingly small amount of only 2 at.% Si was able to stabilize the ternary compound τ_1 -Ce₇Zn₂₁(Zn_{1-x}Si_x)₂ (x=0.28, unique structure type) at 800 °C. X-ray single crystal analysis proved La₇Zn₂₁(Zn₁₋ _xSi_x)₂ (x=0.27) to be isotypic.⁸ Some controversy exists between 30 the recently reported formation of Ce₇Zn_{21,3}Ge_{1,7} (isotypic with $\text{Ce}_{7}\text{Zn}_{21}(\text{Zn}_{1-x}\text{Si}_{x})_{2})$ and the investigation of the isothermal section of the homologous system Ce-Zn-Ge at 470 K by Opainich,³⁵ who did not observe any compound near a composition Ce₇Zn₂₁Ge₂. In order to dissolve the controversy it seemed of to the formation of Ge-homologues 35 interest test $\{La, Ce\}_{7}Zn_{21}(Zn_{1-x}Ge_{x})_{2}$ as well as the extent of their homogeneity regions. Indeed microprobe analyses confirmed that in both systems {La,Ce}-Zn-Ge a phase exists with composition close to the RE-Zn boundary: La_{23.3}Zn_{71.6}Ge_{5.1} ⁴⁰ Ce_{23.3}Zn_{71.7}Ge_{5.0} (in at.%; see Figure 3 b,c). Indexing of the X-ray diffraction data from a suitable single crystal of $Ce_7Zn_{21}(Zn_{1-x}Ge_x)_2$ was complete for an orthorhombic unit cell corresponding to the structure type of $Ce_7Zn_{21}(Zn_{1-x}Si_x)_2$. The structure solution, employing direct methods in space group 45 Pham with the highest symmetry, compatible with the set of

systematic extinctions, resulted in the same atom arrangement as for Ce₇Zn₂₁(Zn_{1-x}Si_x)₂. Despite the small difference in the X-ray scattering power of Zn and Ge atoms, one mixed Zn/Ge site could unambiguously be identified from the rest of the fully occupied 50 Zn sites. It is the same site as in the parent $Ce_7Zn_{21}(Zn_{1-x}Si_x)_2$

type revealing a slightly smaller ADP and thus requests the presence of an atom with a slightly higher scattering power.

Table 2. X-ray single crystal data for τ_5 -CeZn(Zn_{1-x}Si_x)₂, x = 0.71; space group Cmcm, No. 63 and for τ_6 -CeZn₂(Si_{1-x}Zn_x)₂, x = 0.30; space group I4/mmm,

Parameter/compound	τ_5 -CeZn(Zn _{1-x} Si _x) ₂ , x=0.71	τ_6 -CeZn ₂ (Si _{1-x} Zn _x) ₂ , x=0.30
Phase composition (EPMA, at.%)	$Ce_{24.9}Zn_{39.6}Si_{35.5}$	$Ce_{20.1}Zn_{51.8}Si_{28.1}$
Refinement composition (at.%)	$Ce_{25.0}Zn_{39.7}Si_{35.3}$	$Ce_{20.0}Zn_{52.0}Si_{28.0}$
Structure type	CeNiSi ₂	$ThCr_2Si_2$
2θ range (deg)	2≤20 ≤80.32	2≤2θ ≤72.72
a[nm]	0.42079(1)	0.41757(1)
b[nm]	1.76522(3)	0.41757(1)
c [nm]	0.41619(1)	1.05073(2)
Reflections in refinement	$537 \ge 4\sigma(F_0) \text{ of } 556$	$157 \ge 4\sigma(F_0) \text{ of } 157$
Mosaicity	0.55	0.48
Number of variables	20	11
$R_{F2} = \Sigma F^2_{o} - F^2_{c} /\Sigma F^2_{o}$	0.0203	0.0077
wR2	0.0402	0.0197
$ m R_{Int}$	0.0432	0.0311
GOF	1.349	1.370
Extinction (Zachariasen)	0.0059(3)	0.034(1)
Ce; occ.	$4c (0,y,\frac{1}{4}), y = 0.39888(1); 1.00(-)$	2a (0,0,0); 1.00(-)
$U_{11}; U_{22}; U_{33}; U_{23}; U_{13}; U_{12}$	0.0052(1); 0.0073(1); 0.0038(1); 0; 0; 0	0.00567(9); 0.00567(9); 0.0096(1); 0; 0; 0
M1; occ.	$4c (0,y,\frac{1}{4}), y = 0.03338(5); 0.26(1) Zn1 + 0.74 Si1$	4d (0,½,¼); 1.00(-) Zn1.
$U_{11}; U_{22}; U_{33}; \ U_{23}; U_{13}; U_{12}$	0.0137(4); 0.0062(4); 0.0050(4); 0; 0; 0	0.0101(1); 0.0101(1); 0.0090(1); 0; 0; 0
M2; occ.	$4c (0,y,\frac{1}{4}), y = 0.16921(5); 0.31(1) Zn2 + 0.69 Si2$	4e (0,0,z); z =0.38507(5); 0.30(1) Zn2+0.70(1) Si1
$U_{11}; U_{22}; U_{33}; \ U_{23}; U_{13}; U_{12}$	0.0087(4); 0.0080(4); 0.0064(4); 0; 0; 0	0.0087(2); 0.0087(2); 0.0090(2); 0; 0; 0
Zn3; occ.	$4c (0,y,\frac{1}{4}), y = 0.74962(3); 1.00 \text{ Zn}3$	
$U_{11}; U_{22}; U_{33}; U_{23}; U_{13}; U_{12}$	0.0099(2); 0.0082(2); 0.0080(2); 0; 0;0	
Residual electron density; max; min in (electron/nm³) × 10³	2.61; -3.04	0.32; -0.81

Table 3. X-ray single crystal data for $Ce_7Zn_{21}(Zn_{1-x}Ge_x)_2$, x = 0.75 and $La_7Zn_{21}(Zn_{1-x}Ge_x)_2$, x = 0.10; space group *Pbam*, No. 55. Standardized^a with program Structure Tidy ¹⁶.

Parameter/compound Ccs_2/hs_1(2n_1, 6c_1)_x x = 0.15	Standardized with program Str		
Refinement composition (at.%) Sincture type $Ce_{2.D_{1}/C_{10}}(Ca)_{10}($	Parameter/compound	$Ce_7Zn_{21}(Zn_{1-x}Ge_x)_2$, x = 0.75	$La_7Zn_{21}(Zn_{1-x}Ge_x)_2$, $x = 0.10$
Structure type 20 armset (**) 22 mag (**) 22 mag (**) 22 mag (**) 3.5			
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$ \begin{array}{llllllllllllllllllllllllllllllllllll$	c [nm]	0.44836(1)	0.45076(1)
$ \begin{array}{llllllllllllllllllllllllllllllllllll$	Reflections in refinement	$2706 \ge 4\sigma(F_0) \text{ of } 3103$	$2732 \ge 4\sigma(F_0) \text{ of } 3196$
$\begin{array}{llllllllllllllllllllllllllllllllllll$	Mosaicity	0.45	0.50
$\begin{array}{llllllllllllllllllllllllllllllllllll$		94	94
$ \begin{array}{llllllllllllllllllllllllllllllllllll$	$R_{F2} = \Sigma F^{2}_{o} - F^{2}_{c} /\Sigma F^{2}_{o}$	0.0215	0.0330
$ \begin{array}{llllllllllllllllllllllllllllllllllll$	wR2	0.0532	0.0609
$ \begin{array}{llllllllllllllllllllllllllllllllllll$	R _{Int}	0.0147	0.0147
$ \begin{array}{llllllllllllllllllllllllllllllllllll$		0.774	1.325
$ \begin{array}{llllllllllllllllllllllllllllllllllll$	Extinction (Zachariasen)	0.00094(4)	0.00028(3)
$ \begin{array}{llllllllllllllllllllllllllllllllllll$,	()	
$ \begin{array}{llllllllllllllllllllllllllllllllllll$	RE1 in 4h $(x,y,\frac{1}{2})$; occ.	x = 0.16459(2); $y = 0.04538(1)$; 1.00(-)	x = 0.16342(2); y = 0.04474(2); 1.00(-)
$\begin{array}{llllllllllllllllllllllllllllllllllll$	$U_{11}; U_{22}; U_{33}; U_{23} = U_{13} = 0; U_{12}$		0.0099(1); 0.0084(2); 0.0067(1); -0.0003(1)
$\begin{array}{llllllllllllllllllllllllllllllllllll$	RE2 in $4g(x,y,0)$; occ.	x = 0.16580(2); $y = 0.31940(1)$; $1.00(-)$	x =0.16739(2); y =0.31848(2); 1.00(-)
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$ \begin{array}{llllllllllllllllllllllllllllllllllll$	U11:U22:U33:U23=U13=0:U12	0.0143(2); 0.0097(2); 0.0110(2); -0.0008(2)	
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$\begin{array}{c} U_{11}; U_{22}; U_{33}; U_{23} = U_{13} = 0; U_{12} \\ Zn12 \text{ in } 2a \ (0,0,0); \text{ occ.} \\ U_{11}; U_{22}; U_{33}; U_{23} = U_{13} = 0; U_{12} \\ \end{array} \begin{array}{c} 0.0223(3); \ 0.0135(2); \ 0.0100(2); \ -0.0021(2) \\ 1.00(-) \\ 0.0147(4); \ 0.0175(4); \ 0.0178(4); \ -0.0010(3) \\ \end{array} \begin{array}{c} 0.0250(4); \ 0.0134(4); \ 0.0093(3); \ -0.0031(3) \\ 1.00(-) \\ 0.0139(5); \ 0.0205(6); \ 0.0172(5); \ -0.0020(4) \\ \end{array}$ $\begin{array}{c} 1.59; -1.70 \\ \end{array} \begin{array}{c} 1.71; \ -2.13 \\ \end{array}$			
Zn12 in 2a $(0,0,0)$; occ. $1.00(-)$ $1.00(-)$ $0.0147(4)$; $0.0175(4)$; $0.0178(4)$; $-0.0010(3)$ $0.0139(5)$; $0.0205(6)$; $0.0172(5)$; $-0.0020(4)$ Residual electron density; max; 1.59 ; -1.70 1.71 ; -2.13	S (13 / / /	\ // 3	(// 3
$U_{11}; U_{22}; U_{33}; U_{23} = U_{13} = 0; U_{12}$ 0.0147(4); 0.0175(4); 0.0178(4); -0.0010(3) 0.0139(5); 0.0205(6); 0.0172(5); -0.0020(4) Residual electron density; max; 1.59; -1.70 1.71; -2.13			
Residual electron density; max; 1.59; -1.70 1.71; -2.13		` '	· /
	-11, -22, -33, -23 -13 -, -12		(1)
	Residual electron density; max;	1.59; -1.70	1.71; -2.13
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^aThe earlier data sets for single crystal $Ce_7Zn_{21}(Zn_{1-x}Si_x)_2$, x = 0.28 ⁸ and for isotypic $La_7Zn_{21}(Zn_{1-x}Si_x)_2$, x = 0.27 ⁸, as well as the sets for {La-variation of the content of the c Nd₇ $Zn_{21+x}(Tt)_{2-x}$ were not standardized correctly.

Even though it was possible to refine the occupancy of Zn/Ge (yielding 0.45(5) Zn1+0.55(5) Ge1), the ratio Zn/Ge was fixed in accord with the composition obtained from EPMA (0.25 10 Zn1+0.75Ge1). A final refinement with anisotropic ADPs converged to $R_F = 0.0215$ with a residual electron density less than 1.7 e/Å³. Detailed crystal data and atomic displacement parameters are summarized in Table 3. The structure refinement essentially confirmed the data obtained by Suen et al. 9 but here 15 for an even lower Ge-content.

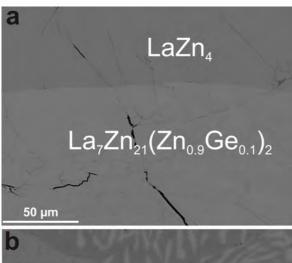
Although EPM analyses in the La-Zn-Ge system prompted a

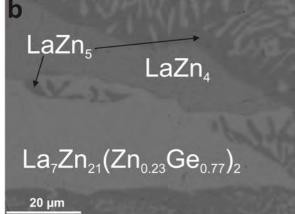
phase with composition of La_{23.3}Zn_{71.6}Ge_{5.1} (see Figure 3b), attempts to grow a single crystal with this Ge content were unsuccessful. However, for lower Ge-contents a suitable single 20 crystal could be obtained (see Figure 3a). Following the same steps and arguments as for Ce₇Zn₂₁(Zn_{1-x}Ge_x)₂, structure solution and refinement of the single crystal data clearly showed isotypism with Ce₇Zn₂₁(Zn_{1-x}Si_x)₂. However, due to the low amount of Ge atoms in the unit cell, it was not possible to identify 25 the Zn/Ge mixed site from the rest of the Zn sites. Therefore Ge atoms were placed at the corresponding Si-site as in Ce₇Zn₂₁(Zn₁₋

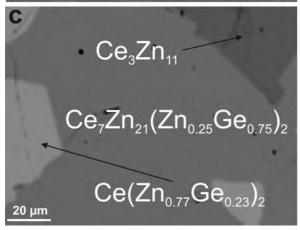
⁵ bThe occupancy value is fixed after EPMA

_xSi_x)₂ with the occupancy taken from EPMA (La_{23.3}Zn_{76.0}Ge_{0.7} in at.%).

Detailed crystal data and atomic displacement parameters are listed in Table 3. As expected from the isotypism with ⁵ Ce₇Zn₂₁(Zn_{1-x}Si_x)₂, the atomic arrangement in {La,Ce}₇Zn₂₁(Zn_{1-x}Si_x)₂ _xGe_x)₂ also gives a similar zig-zag chain of distorted AuCu₃ and BaAl₄ blocks along the b-axis (see Figure 4). This arrangement is similar to Ce₃Zn₁₁ with La₃Al₁₁-type, which is the neighbouring phase of Ce₇Zn₂₁(Zn_{1-x}Ge_x)₂. Due to the comparable size of Zn 10 and Ge atoms, no significant difference could be found in the interatomic distances between fully occupied Zn and mixed Zn/Ge sites.







15 Figure 3. Micrographs of samples revealing the phase {La,Ce}₇Zn₂₁(Zn₁. _xGe_x)₂ in contact with binary phases from the systems {La,Ce}-Zn.

The amount of Ge necessary to stabilize the ternary compounds $\{La,Ce\}_7Zn_{21}(Zn_{1-x}Ge_x)_2 \quad \text{is} \quad \text{even} \quad \text{less} \quad \text{than} \quad \text{for} \quad \text{isotypic}$ $\{La,Ce\}_7Zn_{21}(Zn_{1-x}Si_x)_2$ and with less than 1 atom percent of Ge 20 infers a rather small degree of thermodynamic instability for the hypothetical binary phases "La₇Zn₂₃" and "Ce₇Zn₂₃".

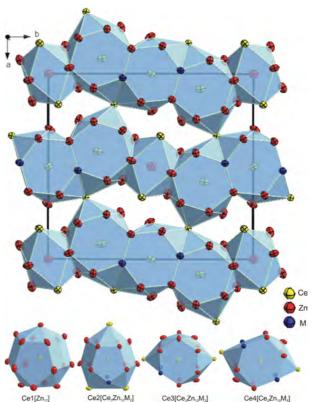


Figure 4. Crystal structure of $Ce_7Zn_{21}(Zn_{1-x}Ge_x)_2$, x = 0.75 projected along the c-axis and the coordination polyhedra for the Ce atoms. Atoms are 25 drawn with anisotropic displacement parameters from X-ray single crystal refinement. Please note that (with respect to the previously incorrect standardization of Ce₇Zn₂₁(Zn_{1-x}Si_x)₂) the origin of the unit cell is now shifted by (1/2 0 0).

30 3.3. Phase stability of Ce₇Zn_{23-x}Ge_x

3.3.1. DFT phase stabilities

The enthalpy of formation ΔH_{DFT} at T=0 K was derived from the DFT total energies E_{DFT}^{tot} as obtained from VASP according to: $\Delta H_{DFT}(Ce_{x}Zn_{1-x}) = E_{DFT}^{tot}(Ce_{x}Zn_{1-x}) - (xE_{DFT}^{ref}(Ce) + (1-x)E_{DFT}^{ref}(Zn))$

As reference energies of the pure phases we defined: $E_{DFT}^{ref}(Ce) = E_{DFT}^{tot}(Ce) - E_{adj}(Ce), \text{ and } E_{DFT}^{ref}(Zn) = E_{DFT}^{tot}(Zn) - E_{adj}(Zn)$ (2)

The DFT energies for the pure phases were calculated for solid 40 nonmagnetic α-fcc-Ce and solid hcp-Zn. It was necessary to adjust the reference energies by $E_{adj}(Ce)$ and $E_{adj}(Zn)$ for a direct comparison with the results of the thermodynamic modeling of Wang et al., 36 and experimental work by Chiotti et al. 37 and Johnson et al.,38 because of the choice of different reference 45 ground states. Then the values for E_{adi} were extracted by linearly fitting the DFT results (column DFT in Table 4) to the thermodynamic modeling data (column "model") for the four given compounds, and by that $E_{adj}(Ce) = 27.87$ and $E_{adj}(Zn) =$ 4.38 kJ mol⁻¹ were obtained.

Table 4 summarizes results of the DFT calculations. The DFT derived adjusted enthalpy of formation compares very well with data of the thermodynamic modelling by Wang et al.³⁶ 5 Concerning magnetic properties, as taken from the listed magnetic moments, CeZn does not spin polarize, whereas for the other listed compounds CexZn1-x the magnetic moment per Ce atom decreases with decreasing Ce content, starting with CeZn₂ which has the largest local moment per Ce atom of 0.71 μ_B . For $_{\mbox{\tiny 10}}$ (hypothetical) $Ce_{14}Zn_{46}\,(x\mbox{=}0.23)$ the local moment is still sizeable amounting to 4.06 µ_B for the total magnetic moment of the unit cell. Replacing Zn by Ge in Ce14Zn46-xGex strongly reduces the magnetic moment to less than 0.07 μ_B for x=1. The gain in spinpolarization energy is very small being about 0.01 kJ/ mol /per Ce 15 atom, which hints at a spin fluctuation system. If x=4 than there is no spin polarization anymore.

Table 4. DFT derived equilibrium heat of formation (DFT) for T = 0 K (in kJ/mol) for Ce_x(Ge,Zn)_{1-x} as a function of Ce concentration x, in comparison to the adjusted DFT values (DFT-adj, see text) and T=0 $_{\rm 20}$ extrapolation of the thermodynamic modeling (model) of Wang et al. $^{\rm 36}.$ For Ce the α-phase was taken as reference. Local magnetic moment per Ce-atom m_{loc} (in μ_B) and the equilibrium volume per atom V_0 (in Å³) are

Compound	x _{Ce}	DFT	DFT- adj	Model	m_{loc}	V_0
CeZn	0.50	-17.81	-33.94	-34.04	0	23.72
$CeZn_2$	0.333	-28.16	-40.37	-40.06	0.71	21.22
CeZn ₃	0.25	-28.00	-38.25	-38.47	0.25	19.23
$Ce_{14}Zn_{46}$	0.233	-26.76	-36.62	-	0.29	19.29
$Ce_{14}Zn_{42}Ge_4$	0.233	-34.16	-43.73	-	0.19	19.16
Ce ₁₄ Zn ₄₅ Ge	0.233	-28.47	-38.33	-	0.08	19.16
Tie-line	0.233	-27.75	-37.61	-		
Ce_3Zn_{11}	0.214	-27.47	-36.89	-36.88	0.65	18.66

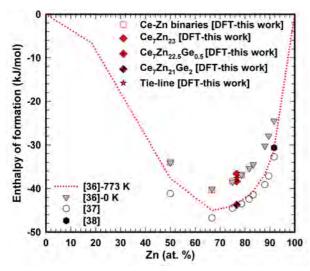


Figure 5. Comparison between experimental and DFT derived adjusted calculated enthalpies of formation for Ce-Zn binaries and Ce7Zn23-xGex.

The enthalpy of formation for Ce_x(Ge,Zn)_{1-x} compounds was derived similarly to the procedure described above. As a reference, solid Ge was taken in its ground state in the diamond 30 structure. Most noticeable for our study is the stability for the Gedoped compounds. Even for one Ge atom per formula unit, Ce₁₄Zn₄₅Ge₁, ΔH_{DFT} is below the tie-line connecting neighboring Zn-compounds. Here we assume, that in fact the ternary system

can be approximately described as a binary one (see Figure 5). 35 Why Ge stabilizes the compound is analyzed in the following discussing the electronic structure in terms of the density of states

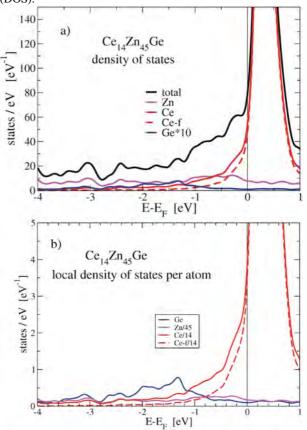


Figure 6. Panel (a): Total and local density of states (DOS) for non spinpolarized Ce₇Ge_{0.5}Zn_{22.5}. panel (b): local DOS per atom. For better visibility, the local DOS for Ge is multiplied by a factor of 10.

3.3.2. DFT phase stabilities for $Ce_7Zn_{23-x}Ge_x$ (Z=2).

Panel (a) of Figure 6 presents the total and atom projected local DOS for Ce₁₄Zn₄₅Ge₁. The Fermi energy falls into a sharp uprise 45 of the DOS, which clearly is attributed to the f-states of Ce. At lower energies the DOS is a mixture of Zn and Ce states depending on the energy region. The Ge-DOS features in the range -2.7<E<-1eV indicate a more covalent bonding as compared to Zn, which is more pronounced in panel (b) of Figure 50 6 showing the local DOS per atom. There the Zn-like DOS is more uniformly spread out in the energy region shown.

The stabilization property of Ge-substitution can be understood by inspecting Figure 7 showing a reduction of the total DOS at Fermi energy when one Zn is replaced by Ge. This is mainly due 55 to the reduction of the f-like DOS for Ce₁₄Zn₄₅Ge₁. The corresponding y values of the electronic specific heat are 3.43 (DOS at $E_F = 87.3$ states per eV for $Ce_{14}Zn_{46}$) and 3.25 mJ mol⁻¹ K^{-2} (DOS at $E_F = 82.7$ states per eV for $Ce_{14}Zn_{45}Ge_1$) indicating poor metals. Analyzing the Ce-f states it turns out that the 60 magnetic moments break down upon Ge substitution, which is responsible for the DOS reduction. The reduction is due to the destruction of the magnetic moment of Ce atoms in 2c position, because these states are predominant at the Fermi energy for spin polarized Ce₁₄Zn₄₆. They carry the largest magnetic moment of 65 all Ce atoms and are therefore the most localized f-states with the

largest uprise of all f-DOSes and therefore the largest value at Fermi energy. For Ce₁₄Zn₄₆ the local f-moments are 0.27, 0.21, and $0 \mu_B$ for the 4-fold coordinated atoms, and $0.74 \mu_B$ for the Ce atoms in 2c position. The breakdown of the magnetic moment 5 upon substitution indicates also a weaker localization and consequently the DOS at Fermi energy is lowered: this leads to the reduction of the total DOS and indicates the thermodynamic stabilization of Ce₁₄Zn₄₅Ge₁. Summarizing, the more pronounced covalent bonding between Ce and Ge seems to be the main factor 10 for the stabilization. By substituting 4 Ge atoms the stabilization with respect to the tie-line is considerably enhanced.

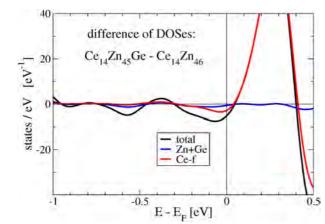


Figure 7. Differences of total and local density of states, Ce7Ge0.5Zn22.5 minus Ce7Zn23.

15 3.4. Partial isothermal section at 600°C for less than 33.3 at%

The partial isothermal section at 600°C in the Ce-poor part of the ternary system Ce-Zn-Si was established from EPMA and X-ray powder diffraction of about 45 alloys (see Figure 8). Considering ₂₀ the high stability of the phase $Ce(Si_{1-x}Zn_x)_2$ with the $\alpha ThSi_2$ type and the relatively slow reaction kinetic at 600°C (diffusion in cast alloys) the samples were prepared by powder metallurgical techniques i.e. via isothermal reaction synthesis starting from compacts of powder/filings in order to ensure establishment of 25 true phase relations at this temperature.

In addition to the ternary compounds τ_1 -Ce₇Zn₂₁(Zn_{1-x}Si_x)₂, $0.45 \le x \le 0.99$ and τ_2 -Ce(Si_{1-x}Zn_x)₂, $0.36 \le x \le 0.73$, both established previously in the 800°C isothermal section (for details see ref. 8), three new phases, which previously were not encountered at $_{30}$ 800°C $^{8},$ were found to exist at 600°C: $\tau_{5}\text{-CeZn}(Zn_{1-x}Si_{x})_{2},$ $\tau_{6}\text{-}$ $CeZn_2(Zn_{1-x}Si_x)_2$, and τ_7 - $Ce_{37}Zn_{48}Si_{15}$. Moreover binary $CeZn_{11}$ enters the phase equilibria at 600°C. Similar to 800°C, solubility of Si is negligible for all binary compounds CeZn_x with x>2. Extended homogeneity regions were established for τ_1 and τ_2 , as 35 well as for τ_5 and τ_6 (Table 1 for details see Table 5). The homogeneity range of τ_1 -Ce₇Zn₂₁(Zn_{1-x}Si_x)₂ becomes slightly smaller at 600°C as compared to 800°C. The maximum concentration of Si in this phase practically remained the same, while the minimum amount of Si required to stabilize this phase $_{40}$ slightly increased from x= 0.28 (1.9 at. % Si) at 800°C to x=0.45 (3.0 at. % Si) at 600°C. The homogeneity range of τ_1 at 800°C, studied by combination of XRPD, XRSC, and EPMA contradicts the claim of Hoos et al. 10 regarding 3.5 at.% Si as minimum amount of Si in this phase. The three-phase regions involving 45 binary Ce-Zn phases with more than 75 at. % Zn at 600°C resemble those observed at 800°C.

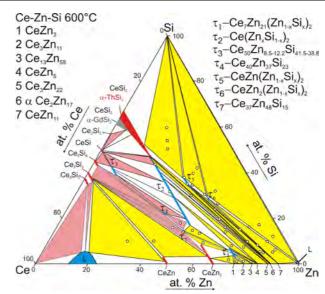


Figure 8. Partial isothermal section at 600°C (<33.3 at. % Ce). The circles represent nominal compositions of alloys. The pink three phase fields are taken from Ref.8.

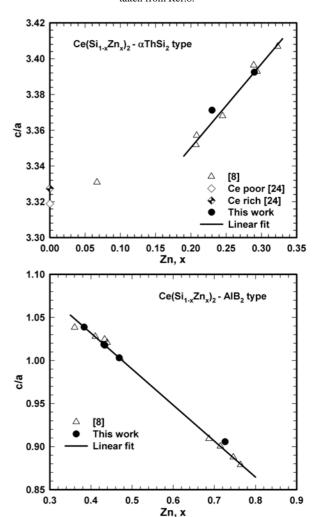


Figure 9. Compositional dependence of c/a ratio for Ce(Si_{1-x}Zn_x)₂ with $\alpha ThSi_2$ (left) and AlB_2 (right) type.

Despite all these three-phase equilibrium triangles are narrow, we 55 were able to prepare corresponding samples and to define by

EPMA the composition of the equilibrium phases involved. Ternary phases $Ce(Si_{1-x}Zn_x)_2$ ($\alpha\text{-Th}Si_2$ type), τ_2 , and τ_5 that coexist in three-phase equilibria with binary CeZn_x (x≥5) crystallized in fine microstructures, which made quantitative 5 analyses by EPMA unreliable. The fine grains could not be agglomerated even with longer annealing time (more than two weeks). Therefore the ternary phases Ce(Si_{1-x}Zn_x)₂ with α-ThSi₂ type, τ_2 , and τ_5 , and their composition were determined via Rietveld refinement in combination with the compositional 10 dependence of lattice parameters presented in Figure 9. Microstructures of selected three-phase equilibria are given in

from CeSix master alloys containing CeSi2, did not reach complete equilibrium even after re-powderization followed by 15 hot pressing and/or long term annealing. $Ce(Zn_xSi_{1-x})_2$, $x \le 0.25$, with α-ThSi₂ type was always observed in those alloys. Moreover, long term annealing generally shifted the overall alloy composition due to unavoidable evaporation of Zn, especially for alloys in the Zn-rich corner. However, equilibrated samples were 20 easily obtained in case binary Ce-Si precursors with Ce content above 40 at.% were used.

Figure 10. Alloys in equilibrium with Si, which were prepared

Table 5. Three phase equilibria and lattice parameters of alloys annealed at 600°C.

phase region	Phases	Structure	EPMA (at%)			La	ttice parameters (r	nm)
phase region	Thases	type	Ce	Zn	Si	a	b	c
$\tau_5 + \tau_6 + Si$	τ_5	CeNiSi ₂	25	36.8	38.2	0.4209(1)	1.7662(5)	0.4177(1)
	τ_6	$ThCr_2Si_2$	20.5	49.8	29.7	0.41881(6)	-	1.0560(4)
	Si	$C_{diamond}$	-	-	-	0.54297(5)	-	-
$CeSi_2+\tau_5+Si$	CeSi ₂	$ThSi_2$	33.0	15.2	51.8	0.42025(3)	-	1.4172(4)
	τ_5	CeNiSi ₂	24.8	38.1	37.1	0.42046(7)	1.7699(3)	0.41713(3)
	Si	$C_{diamond}$	0.3	0.5	99.2			
$\tau_6+L(Zn)+Si$	τ_6	$ThCr_2Si_2$	19.9	52.0	28.1	0.41848(3)	-	1.05615(6
	L(Zn)	Mg	-	-	-			
	Si	$C_{diamond}$	0.0	0.4	99.6	0.54298(4)	-	-
$\tau_6 \!\!+\!\! L(Zn) \!\!+\!\! CeZn_{11}$	τ_6	$ThCr_2Si_2$	19.8	51.9	28.3	0.41830(6)	-	1.0558(3)
	L(Zn)	Mg	0.4	99.3	0.3	-	-	-
	CeZn ₁₁	BaCd ₁₁	8.6	91.1	0.3	1.0662(1)	1	0.6866(1)
$\tau_5 + CeZn_{11} + Ce_2Zn_{17}$	τ ₅	CeNiSi ₂	-	-	-	0.4210(1)	1.767(1)	0.4165(1)
	CeZn ₁₁	BaCd ₁₁	-	-	-	1.0661(1)	-	0.6865(1)
	$\alpha \operatorname{Ce_2Zn_{17}}$	TbCu ₇	10.8	88.8	0.4	0.5253(1)	-	0.4433(1)
$\tau_5 \!\!+\!\! \tau_6 \!\!+\!\! CeZn_{11}$	τ_5	CeNiSi ₂	-	-	-	0.42173(1)	1.75258(2)	0.41738(1
	τ_6	ThCr ₂ Si ₂	-	-	-	0.41872(7)	-	1.0558(1)
	CeZn ₁₁	BaCd ₁₁	-	-	-	1.0662(1)	-	0.6868(2)
$\tau_2 + CeSi_2 + Ce_2Zn_{17}$	τ_2	AlB ₂	33.3	25.6	41.1 ^a	0.41365(5)	-	0.42967(5
	CeSi ₂	ThSi ₂	33.3	19.4	47.3ª	0.42029(6)	-	1.4258(4)
0.7.07	$\alpha \text{ Ce}_2\text{Zn}_{17}$	TbCu ₇	- 22.2	-	- 27.08	0.52571(3)	-	0.44397(7
$\tau_2 + Ce_3Zn_{22} + Ce_2Zn_{17}$	τ_2	AlB_2	33.3	28.8	37.9ª	0.41816(1)	-	0.42592(2
	Ce_3Zn_{22} αCe_2Zn_{17}	Ce_3Zn_{22} $TbCu_7$	12.1 10.7	87.7 89.0	0.2	0.89375(2) 0.52482(6)	-	2.13790(2 0.44295(2
τ_2 +CeZn ₅ +Ce ₃ Zn ₂₂		AlB ₂	33.3	28.9	37.8 ^a	0.32482(6)	-	0.44293(2
t_2 +CeZii ₅ +Ce ₃ Zii ₂₂	$ \tau_2 $ CeZn ₅	CaCu ₅	16.7	82.8	0.5	0.41637(7)	-	0.4200(2)
	Ce ₃ Zn ₂₂	CaCu ₅ Ce ₃ Zn ₂₂	12.2	87.4	0.3	0.8937(4)	-	2.138(1)
τ_2 +CeZn ₅ + τ_1		AlB ₂	33.3	31.3	35.4 ^a	0.42206(5)	-	0.42334(6
ι_2 +CeZii ₅ + ι_1	$ \tau_2 $ CeZn ₅	CaCu ₅	33.3	31.3	33.4	0.54236(4)	-	0.42553(5
	τ ₁	Ce ₇ Zn _{23-x}	22.8	70.6	6.6	0.54250(4)	_	0.42555(5
$\tau_1 + \text{CeZn}_5 + \text{Ce}_{13}\text{Zn}_{58}$	τ_1	Ce ₇ Zn _{23-x}	23.1	70.8	6.1	1.4882(2)	1.7238(4)	0.4491(1)
t[+Ce2ii3+Ce132ii38	CeZn ₅	CaCu ₅	16.6	83.3	0.1	0.54256(9)	1.7250(4)	0.42542(8
	$Ce_{13}Zn_{58}$	$Gd_{13}Zn_{58}$	18.0	81.9	0.1	1.4622(2)	_	1.4178(3)
$\tau_1 + Ce_{13}Zn_{58} + Ce_3Zn_{11}$	τ ₁	Ce ₇ Zn _{23-x}	23.1	72.4	4.4	-	-	-
v1 · ce132m36 · ce32m11	$Ce_{13}Zn_{58}$	$Gd_{13}Zn_{58}$	17.9	81.9	0.2	_	_	_
	Ce_3Zn_{11}	La_3Al_{11}	21.5	78.3	0.2	-	-	-
$\tau_1 + Ce_3Zn_{11} + CeZn_3$	τ ₁	Ce ₇ Zn _{23-x}	23.1	73.6	3.3	-	-	_
	Ce_3Zn_{11}	La_3Al_{11}	21.4	78.4	0.2	0.4514(1)	0.8879(2)	1.3463(3)
	CeZn ₃	CeZn ₃	24.7	75.1	0.2	- ` ′	- ` ′	-
$\tau_1 + CeZn_2 + CeZn_3$	τ_1	Ce ₇ Zn _{23-x}	23.3	72.8	4.0	1.5498(4)	1.7107(4)	0.4502(1)
	CeZn ₃	CeZn ₃	25.2	74.5	0.3	0.46254(6)	1.0448(5)	0.6641(1)
	$CeZn_2$	$CeCu_2$	32.9	63.8	3.3	0.46417(6)	0.7596(7)	0.7508(1)
$\tau_1 + \tau_7 + \tau_2$	τ_1	Ce ₇ Zn _{23-x}	23.3	71.1	5.6	-	-	-
	$ au_2$	AlB_2	33.3	48.4	18.3	0.4388(1)	-	0.39738(7
	τ_7	unknown	36.9	48.5	14.6	- ` ´	-	- `

^a The values are calculated from compositional dependence of corresponding lattice parameters (Figure 9).

Table 5 summarizes data on composition and lattice parameters of all phases coexisting in equilibrium at 600°C. The only uncertainty concerns the maximal solubility of Si in binary CeZn₂. Our various attempts to prepare samples in the

³⁰ corresponding three-phase region τ_7 +CeZn₂+ τ_1 resulted in nonequilibrium alloys with about 5 at. % Si in the CeZn₂-phase. It is noteworthy that the phase triangulation in this part of the phase diagram at 600°C is different from that established at 800°C⁸ and

45

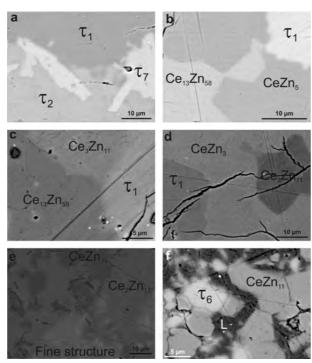


Figure 10. Selected micrograph of Ce-Zn-Si alloys annealed at 600°C: (a) $Ce_{32}Zn_{54}Si_{14}$, (b) $Ce_{18}Zn_{81}Si_1$, (c) $Ce_{21}Zn_{78}Si_1$, (d) $Ce_{23}Zn_{76}Si_1$, (e) diffusion couple $Ce_{70}Si_{30}\text{-}Zn$ (12 hours), and (f) diffusion couple Ce₅₀Si₅₀-Zn (12 hours) (nominal composition in at. %).

this is essentially due to the formation of τ_7 . Thus, two threephase regions: $Ce(Zn_{1-x}Si_x)_2(CeCu_2-type)+\tau_2+\tau_1$ and $Ce(Zn_{1-x}Si_x)_2(CeCu_2-type)$ $_xSi_x)_2(CeCu_2$ -type)+ τ_2 + τ_4 , which were observed at 800°C are now changed into two three-phase regions: $\tau_7 + \tau_2 + \tau_1$ and $\tau_7 + \text{Ce}(\text{Zn}_{1-})$ $_{10}$ $_{x}Si_{x})_{2}$ (CeCu₂-type)+ τ_{1} , possibly due to the peritectoid formation of τ_7 $(\tau_2 + \tau_4 + \text{Ce}(\text{Zn}_{1-x}\text{Si}_x)_2 \iff \tau_7)$, and a U-type reaction $(\tau_2 + Ce(Zn_{1-x}Si_x)_2 \Longleftrightarrow \tau_1 + \tau_7) \quad \text{ in } \quad \text{the } \quad \text{temperature}$ 600°C<T<800°C.

3.5. Formation of τ_5 and τ_6 and partial Schulz-Scheil diagram

15 Due to the high melting point of cerium silicides Ce(Si_{1-x}Zn_x)₂ and the high vapour pressure of Zn at elevated temperatures, it is difficult to obtain homogeneous cast alloys for the determination of the crystallization behaviour of alloys. On the other hand, the established isothermal section at 600°C shows that three-phase 20 regions involved in equilibria with binary Ce-Zn compounds are very narrow and our attempts to equilibrate the samples at higher temperature resulted in a significant change of the overall compositions. Filling the ampoules with argon slightly suppressed the Zn losses, but even in this case samples were 25 heterogeneous, which at first did not allow us to reliably determine the change in phase equilibria via annealing at different temperatures. This shift of the compositions during thermal treatment also hinders the interpretation of DTA. For instance, DTA measurements on single-phase τ_5 and τ_6 resulted in a 30 sequence of several thermal effects that are difficult to reconcile with the phase triangulation. Investigation of the specimens after DTA by SEM/EDX showed that samples became heterogeneous and contained regions with different phases (see Figure 11). Reliable temperatures for isothermal reactions were only obtained 35 for wide three-phase regions: $Ce(Si_{1-x}Zn_x)_2+\tau_5+(Si)$, $\tau_5+\tau_6+(Si)$,

 τ_6 +CeZn₁₁+(Si), CeZn₁₁+(Zn)+(Si). The temperatures of invariant reactions that correspond to these fields were derived as follows: 727°C, 634°C, 561°C and 412°C, respectively. These four isothermal reaction temperatures were confirmed by DTA from 40 the Zn-rich sample that contains τ_6 , (Si), and CeZn₁₁ (close to the tie line (Si)+CeZn₁₁) (see Figure 12). After three DTA runs the sample contains additionally τ_5 , (Zn), and CeSi₂, which suggests incongruent formation of both τ_5 and τ_6 .

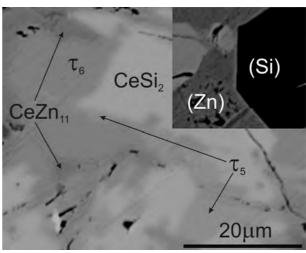


Figure 11. Micrograph of τ_5 after DTA, showing sequence of crystallization: CeSi₂-τ₅-τ₆

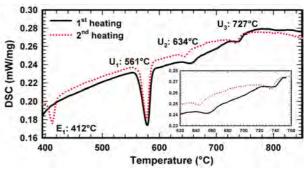


Figure 12. DTA curve of alloy Ce_{5.9}Zn_{59.8}Si_{34.3}.

All invariant reactions determined are summarized in the Scheil 50 reaction scheme in Figure 13 along with the partial isothermal sections (Figure 14) at temperatures between the thermal effects established by DTA. Selected microstructures of alloys are presented in Figure 15 and Figure 16. Comparing the phase equilibria at 500°C (Figure 14a) with those observed at 600°C 55 (Figure 14b) we conclude on the existence of a transition type reaction U₁ (561°C after DTA): L+ $\tau_6 \Leftrightarrow$ CeZn₁₁+(Si).

The characterization of sample $Ce_{5.9}Zn_{59.8}Si_{34.3}$ shows that τ_6 coexists in equilibrium with (Si) and L(Zn) at 600°C (Figure 15a), however after annealing at 650°C τ_6 was not observed in 60 this sample, instead τ_5 enters the equilibrium with L(Zn) and silicon (Figure 14c and Figure 15b). Such a change of phase equilibria requests another transition type reaction U₂: L $+\tau_5 \Leftrightarrow \tau_6 + (Si)$ to occur between 600 and 650°C (634° after

65 Although τ₆ was observed in the sample Ce_{7.6}Zn_{78.4}Si₁₄ annealed at this temperature, τ_6 does not participate in the equilibria at 710°C (Figure 14d). It has to be noted that the microstructure of this sample contains four phases (τ_6 , τ_5 , CeZn₁₁, and L(Zn), see

Figure 16b) and one of these phases has to be considered as nonequilibrium phase. Comparing this microstructure with the threephase structure $(\tau_5, \, \text{CeZn}_{11} \, \text{and} \, L(\text{Zn}))$ obtained for this sample annealed at 750°C (Figure 16c) we may safely conclude that τ_6 is 5 the non-equilibrium phase that forms during quenching from 710°C. On the other hand, the same sample annealed at 690°C showed only 3 phases $(\tau_6, CeZn_{11} \text{ and } L(Zn))$. Based on these observations, the invariant reaction for the formation of τ_6 is supposed to occur in the temperature range between 690 and 10 700°C (see Figure 13).

Three peritectic-type reactions may be responsible for the formation of this phase: (i) L+ $\tau_5 \Leftrightarrow \tau_6$, (ii) L+ τ_5 +CeZn₁₁ $\Leftrightarrow \tau_6$ and (iii) $L+\tau_5+(Si)$ \iff τ_6 . The latter reaction requests the existence of a three-phase field $\tau_5+\tau_6+(Si)$ at a temperature just 15 below this invariant reaction. However, this three-phase field is not observed at 650°C (see Figure 14c), and thus rules out reaction (iii). Rietveld analysis of a sample with composition of Ce_{24.5}Zn_{37.5}Si_{38.0} annealed at 650°C showed three phases: $L(Zn)+\tau_5+\tau_6$. However due to porosity of the sample it was not 20 possible to reliably analyze the microstructure. Due to a strong degeneracy of the three-phase field $L(Zn)+\tau_5+\tau_6$ (compositions of these phases lie almost on one line; (see Figure 14c), the two remaining possible invariant reactions (i) and (ii) are almost identical from a thermodynamic point of view.

25 The existence of a maximum on the solidus in the two-phase field $\tau_5 + \tau_6$ would infer a three-phase invariant peritectic L+ $\tau_5 \Leftrightarrow \tau_6$, but due to the difficulties in the interpretation of DTA we cannot provide such evidence. Thus the type of this reaction remains uncertain and is therefore denoted as a degenerated peritectic: ₃₀ L+ τ_5 , CeZn₁₁ $\iff \tau_6$ in the temperature range 690 \le T \le 700°C (P_{D1} : Figure 13). The invariant reaction recorded by DTA at 727°C (Figure 12) is defined as transition type reaction U₃, L+CeSi₂ $\Leftrightarrow \tau_5+(Si)$. Confirmation is available from a comparison of the isothermal sections and microstructures of the alloys annealed at 35 710 (the micrograph is not shown due to its similarity to 650°C) and 750°C (Figure 14d,e and Figure 15b,c). Similar to the narrow three-phase field $L(Zn)+\tau_5+\tau_6$, Rietveld analysis of sample Ce_{22.7}Zn_{42.9}Si_{34.4} annealed at 750°C revealed three phase constituents: L(Zn), τ_5 , and CeSi₂ consistent with the three-phase 40 field L(Zn)+τ₅+CeSi₂.

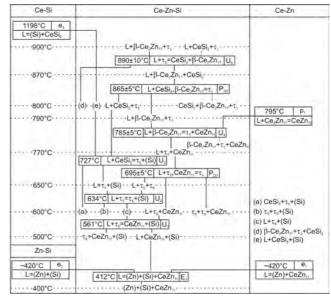
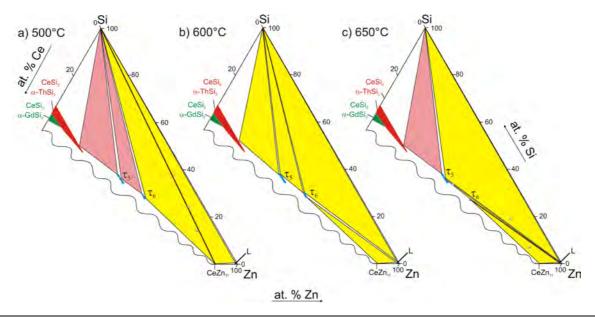


Figure 13. Scheil diagram for the Zn-rich corner

The previously reported isothermal section at 800°C 8 suggested that τ₅ is unstable at this temperature and decomposes into Ce(Si₁₋ $_{45}$ $_x$ Zn $_x$) $_2$ with α-ThSi $_2$ type, L(Zn), and possibly CeZn $_{11}$ or β-Ce₂Zn₁₇. Indeed DTA runs of sample Ce_{7.6}Zn_{78.4}Si₁₄ up to 850°C gave two signals between 780-790°C. Surprisingly EPM analysis of this sample after three DTA runs did not show any trace of Ce(Si_{1-x}Zn_x)₂. In order to confirm these observations the 50 remaining pieces of Ce_{7.6}Zn_{78.4}Si₁₄ alloys were heat treated at 770, 790, 810, 850, 860, 870, 880 and 900°C.

Rietveld refinement and EPM analysis clearly showed that τ_5 is still stable up to 850°C and is in equilibrium with L(Zn) and β-Ce₂Zn₁₇, while at 900°C it disappears completely yielding a 55 three-phase field $L(Zn)+\beta-Ce_2Zn_{17}+\tau_2$. Such a peritectic reaction involving τ_2 is not compatible with the existence of the threephase field τ_2 +CeSi₂+ β -Ce₂Zn₁₇. Careful heat treatment between



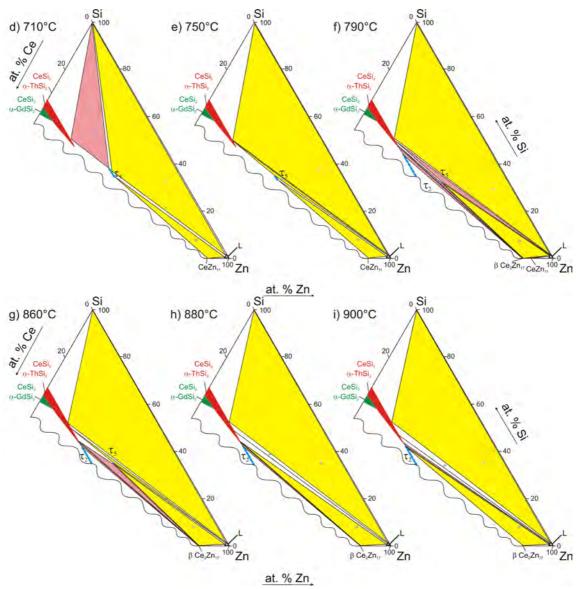


Figure 14. Partial isothermal sections in the Zn-corner at various temperatures..

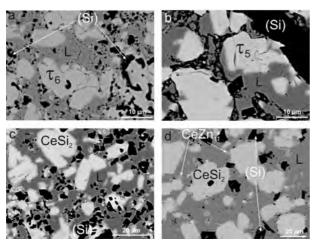


Figure 15. Microstructure of alloy Ce_{5.9}Zn_{59.8}Si_{34.3} annealed at different temperatures: (a) 600°C, (b) 650°C, (c) 750°C, (d) 900°C for one day each under Argon.

850-900°C followed by XRPD and EPM analysis showed that an alloy annealed at 860°C gives the same phase constituents as in 850°C, while at 870°C $Ce(Si_{1-x}Zn_x)_2$ with $\alpha\text{-Th}Si_2$ type is additionally present in this sample. This fact narrows down the 10 decomposition temperature of τ_5 to 865±5°C, and confirms the participation of $Ce(Si_{1-x}Zn_x)_2$ with α -ThSi₂ type in the peritectic formation of τ_5 . Taking into consideration similar arguments, as discussed above for the formation of τ_6 , a degenerated invariant reaction of peritectic type P_{D2} : L+CeSi₂, β -Ce₂Zn₁₇ $\iff \tau_5$ is 15 assigned. The equilibria observed at 900°C could be explained by a transition type reaction U₅: $L+\tau_2 \iff CeSi_2+\beta-Ce_2Zn_{17}$ that occurs at 890±10°C.

One of the afore-mentioned thermal effects observed between 780-790°C could be attributed to a transition type reaction U₄: $_{20}$ L+ $\beta\text{-Ce}_2Zn_{17} \Longleftrightarrow \tau_5\text{+Ce}Zn_{11}.$ The phase field L(Zn)+ $\tau_5\text{+Ce}Zn_{11}$ was still observed up to 770°C, while at 790°C it changed to $L(Zn)+\tau_5+\beta-Ce_2Zn_{17}$. Note that in some samples $CeZn_{11}$ and/or τ_6 were observed as the fourth or fifth phase. Based on the amount and morphology, those phases were considered to be formed

during the quenching process.

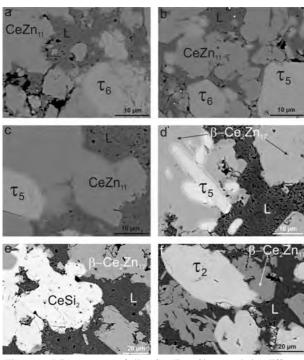


Figure 16. Microstructure of alloy $Ce_{7.6}Zn_{78.4}Si_{14}$ annealed at different temperatures: (a) 650°C, (b) 710°C, (c) 750°C, (d) 790°C, (e) 880°C, and (f) 900°C for one day each under Argon.

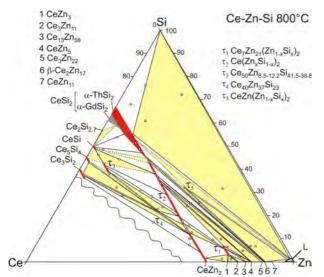


Figure 17. Isothermal section at 800°C (modified after ref. 8; see text)

The stability of τ_5 at 800°C has been incorporated in the new isothermal section shown in Figure 17. It supersedes the older 10 version by Malik et al.8 In addition to the three-phase field L(Zn)+τ₅+β-Ce₂Zn₁₇, two narrow three-phase fields are required complete the section: $CeSi_2+\tau_5+\beta-Ce_2Zn_{17}$ $L(Zn)+\tau_5+CeSi_2$. Note that the three-phase field L(Zn)+CeSi₂+(Si) is still stable up to 900°C. Such narrow phase 15 fields are complicated to investigate, and without careful control of the overall sample composition it may earlier have led to a wrong conclusion regarding the stability of τ_5 .

The results on the phase equilibria are consistent (i) with the single crystal growth experiments, which reveal a large

20 crystallization field of the αThSi₂-type phase Ce(Zn_xSi_{1-x})₂ extending far into the Zn-rich corner (up to 95 at. % Zn), and consequently (ii) with a rather steep liquidus surface in the Zn-rich region, which infers a high degeneracy in the isothermal reactions involving the Zn-rich liquid.

$_{2s}$ 3.6. Physical Properties of $\tau_5\text{-CeZn}(Zn_{1\text{-}x}Si_x)_2$ and $\tau_6\text{-CeZn}_2(Zn_{0.28}Si_{0.72})_2$

Ac magnetic susceptibility measurements on a polycrystalline sample of τ_5 CeZn(Zn_{0.32}Si_{0.68})₂ revealed a δ -shape magnetic anomaly near T_C ~5 K (see Figure 18) which is indicative of a ferromagnetic transition. Accordingly, we performed dc magnetisation and dc susceptibility measurements on a few freely rotating, flux-grown single crystals of τ_5 (with a total mass of 0.8 mg). Field dependent isothermal (see Figure 19) as well as temperature dependent magnetisation (Figure 20) measurements confirm ferromagnetic ordering below about 4.4 K with a saturation moment near 1 μ_B at 1.9 K and 6 T. The slightly lower T_C of the flux-grown single crystals as compared to the polycrystalline bulk samples relates to slightly different compositions of τ_5 bulk samples as compared to flux grown τ_5 40 crystals CeZn(Zn_{0.29}Si_{0.71})₂.

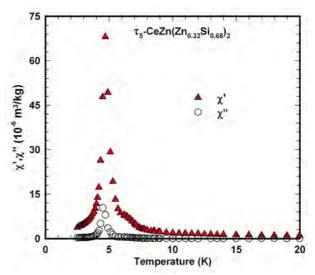


Figure 18. Temperature dependent in-phase and out-of-phase ac susceptibility components, χ' and χ'' , measured on polycrystalline τ_s -CeZn(Zn_{0.32}Si_{0.68})₂ with a field amplitude of 325 A/m and frequency of 100 Hz.

The ferromagnetic phase transition at $T_C \sim 4.4~K$ is corroborated by distinct anomalies of the specific heat and electrical resistivity in Figure 21 and Figure 22, respectively.

The analysis of the inverse dc magnetic susceptibility in terms of a modified Curie-Weiss fit, $\chi(T) = \chi_0 + C/(T - \Theta_p)$, in Figure 20 reveals an effective paramagnetic moment of Ce near 2.5 μ_B which is close to the effective moment of free Ce³⁺ (2.54 μ_B). The negative value of the paramagnetic Curie temperature of -10 K obtained from analysing the data of freely rotating crystals refers to Kondo correlations rather than to a specific type of magnetic coupling (whether antiferro- or ferromagnetic). The relevance of Kondo correlations for τ_5 is further revealed by the temperature dependence of the electrical resistivity in Figure 22, showing typical Kondo lattice features, and by the specific heat data in

Figure 21. The magnitude of the specific heat anomaly at T_C of τ_5 -CeZn(Zn_{0.29}Si_{0.71})₂ single crystals is significantly reduced as compared to the value expected from a basic local moment meanfield approach. We thus analyse the temperature dependence and 5 magnitude of the magnetic specific heat contribution in terms of a simple model for a ferromagnetic Kondo lattice system based on the resonant level model by Schotte and Schotte. 39,40 The details of this model calculations are explained e.g. in ref. 41.

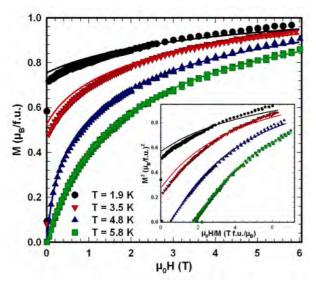


Figure 19. Isothermal magnetisation measurements of single crystalline τ_5 -CeZn(Zn_{0.29}Si_{0.71})₂; the inset shows the corresponding Arrott plot, M² vs. H/M. The solid lines line display a model calculation in terms of the resonant level model by Schotte and Schotte.

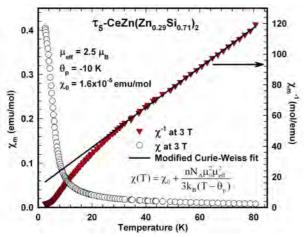
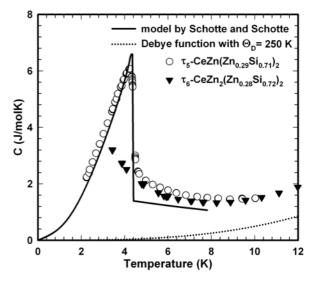


Figure 20. Temperature dependent dc magnetic susceptibility, $\chi(T)$ at left axis, and inverse magnetic susceptibility, $1/\chi(T)$ at right axis, of freely rotating τ₅-CeZn(Zn_{0.29}Si_{0.71})₂ single crystals measured at 3 T; the solid line displays a modified Curie-Weiss fit of the inverse susceptibility.

The corresponding fit to the experimental data, indicated as solid 20 line in Figure 21, yields a ferromagnetic exchange coupling J = 14.6 K and a Kondo temperature $T_K = 5$ K, thus, suggesting a Kondo lattice ground $CeZn(Zn_{0.32}Si_{0.68})_2$. The largest deviation between the applied model and the experimental data is observed right above the 25 ferromagnetic phase transition and relates to short range order and phonon contributions which are not included in the model. Using the same values for J and T_K and an effective Landé factor

g = 2 to adjust the model for the unknown 4f wave function of the crystal field ground state doublet, we calculated the temperature 30 and field dependent magnetisation displayed as solid lines in Figure 19. The approximate agreement with the experimental data further supports the validity of a ferromagnetic Kondo



35 Figure 21. Specific heat data of τ₅-CeZn(Zn_{0.29}Si_{0.71})₂ single crystals and polycrystalline τ_6 -CeZn₂(Zn_{0.28}Si_{0.72})₂; the solid and dotted lines refer to the analysis of τ_5 data in terms of the resonant level model by Schotte and Schotte and a tentative phonon contribution represented by a Debye function, respectively.

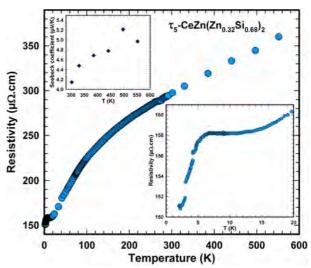


Figure 22. Resistivity data of polycrystalline τ₅-CeZn(Zn_{0.32}Si_{0.68})₂. Bottom right inset shows the kink at ordering temperature, top left inset shows the Seebeck coefficient above room temperature.

The magnetic ground state properties of polycrystalline bulk 45 samples of τ_6 CeZn₂(Zn_{0.28}Si_{0.72})₂ were studied by means of specific heat as well as dc and ac magnetic susceptibility measurements at temperatures down to 3 K. Within the experimental temperature range the τ_6 phase displays a Curie-Weiss type paramagnetic behaviour as demonstrated by the dc 50 magnetic susceptibility depicted in Figure 23. A modified Curie-Weiss fit of the inverse susceptibility in the temperature interval 80-300 K is indicated as solid line in Figure 23 and yields a

temperature independent Pauli component $\chi_0 = 1.0 \times 10^{-4}$ emu/mol, a paramagnetic Curie-Weiss temperature Θ_p = -0.5 K being indicative for weak antiferromagnetic or very weak Kondo correlations. Via the Curie constant of this fit an effective ₅ paramagnetic moment μ_{eff} =2.34 μ_{B} is calculated, which is markedly reduced as compared to the Ce3+ free ion value (2.54 μ_B). The heat capacity data of τ_6 CeZn₂(Zn_{0.28}Si_{0.72})₂ in Figure 21 display an upturn at lowest temperatures, which may either refer to short range correlations above a magnetic phase transition 10 taking place below 3K or refer to Kondo correlations with a rather small characteristic energy of the order of one Kelvin.

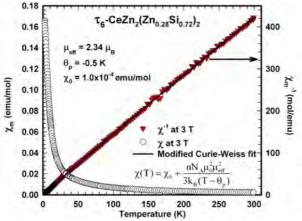


Figure 23. Temperature dependent dc magnetic susceptibility, $\chi(T)$ at left axis, and inverse magnetic susceptibility, $1/\chi(T)$ at right axis, of polycrystalline τ_6 -CeZn₂(Zn_{0.28}Si_{0.72})₂ measured at 3T; the solid line displays a modified Curie-Weiss fit of the inverse susceptibility.

Consistent with the small Seebeck coefficient (see top left inset in Figure 22) electrical resistivity of τ_5 indicates metallic type behaviour ruling out any thermoelectrically interesting behaviour.

20 4. Conclusions

As the Ce-Zn-Si system is an important part of multinary Mgbased Mg-Zn-Mn-RE-(Si) high strength lightweight alloys for automotive applications, we have explored the constitution of the Ce-Zn-Si subsystem and particularly have determined in this 25 work the phase equilibria for the isothermal section at 600°C in the region with <33.3 at.% Ce. Five ternary compounds (τ_1 , τ_2 , τ_5 to τ_7) exist at 600°C. Several four-phase reactions in the Zn rich corner were detected by DTA, including the peritectic decomposition temperatures of τ_5 and τ_6 at $865\pm5^{\circ}C$ and 30 695±5°C, respectively. To provide details on the solidification of Ce-poor alloys, a Schultz-Scheil diagram was constructed from DTA measurements and partial isothermal sections determined at various temperatures. The crystal structures of τ_5 (CeNiSi₂-type, *Cmcm*, a= 0.42079(1), b= 1.765218(3), c= 0.41619(1) nm), and τ_6 35 (ThCr₂Si₂-type, I4/mmm, a=0.41757(1), c= 1.05073(2) nm) were solved from X-ray single crystal diffraction data. An interesting case was met in the stabilization by extremely small amounts of Ge (less than ~2 atom percent of Ge) of the ternary phases $\{La, Ce\}_7 Zn_{21}(Zn_{1-x}Ge_x)_2$, both isotypic with the structure of 40 Ce₇Zn₂₁(Zn_{1-x}Si_x)₂. DFT calculations elucidated the extent and nature of the stabilizing effect of Ge in Ce₇Zn_{23-x}Ge_x discussing the electronic structure in terms of the density of states (DOS) and determining enthalpies of formation for Ce₇Zn_{23-x}Ge_x (x=0,

0.5, 2) as well as for several neighbouring binary Ce-Zn phases.

45 Physical property measurements document that neither τ_5 nor τ_6 are near a metal to insulator transition and thus exhibit rather metallic than semiconducting (thermoelectric) behaviour. Magnetic measurements as well as specific heat and electrical resistivity data reveal interesting ferromagnetic Kondo lattice ₅₀ behavioor for τ_5 -CeZn(Zn_xSi_{1-x})₂ with a Curie temperature T_C = 4.4 K, whereas τ₆ displays Curie-Weiss type paramagnetic behavior down to 3 K. The effective paramagnetic moments of Ce obtained from Curie-Weiss fit of τ_5 (2.48 μ_B) and τ_6 (2.34 μ_B) suggest that the ground state of Ce-ions in these compounds is 55 trivalent or close to 3+.

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- ‡ Footnotes should appear here. These might include comments relevant to but not central to the matter under discussion, limited experimental and 95 spectral data, and crystallographic data.

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