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A green one‐**pot three**‐**component synthesis of tetrahydrobenzo [***b***]pyran and 3,4**‐**dihydropyrano[***c***]chromene derivatives using Fe3O4@SiO2-imid-PMA***ⁿ* **magnetic nanocatalystunder ultrasonic irradiationor reflux conditions**

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Abstract

An efficient and environmentally benign procedure for the synthesis of tetrahydrobenzo [*b*]pyran and 3,4‐dihydropyrano[*c*]chromene derivatives has been developed by one-pot three-component reaction of various aldehydes, malononitrile, and dimedoneor hydroxycoumarinin the presence of Fe₃O₄@SiO₂-imid-PMAⁿ nanoparticles as magnetic catalysts under ultrasonic irradiation or reflux conditions in water.This new procedure has the notable advantages such as operational simplicity, excellent yields, short reaction time, and absence of any tedious workup or purification. In addition, the excellent catalytic performance in water medium and the easy preparation, thermal stability and separation of the catalyst make it a good heterogeneous system and a useful alternative to other heterogeneous catalysts. Also, the catalyst can be easily recovered by a magnetic field and reused for eight consecutive reaction cycles without significant loss of activity.

Keywords

Fe₃O₄@SiO₂-imid-PMAⁿ magnetic nanocatalyst; Multicomponent reactions; Green synthesis; Tetrahydrobenzo[b]pyrans; 3,4-Dihydropyrano[*c*]chromenes; One-pot reactions;Ultrasonic irradiation.

1. Introduction

Today the efficiency of a chemical synthesis can be measured, not only by parameters such as selectivity and overall yield but also by its raw material, time, human resources, and energy requirements, as well as the toxicity and hazards of the chemicals and the protocols involved[1].Multi-component reactions (MCRs) have developed as efficient and powerful tool in modern synthetic organic chemistry because the synthesis of complex organic molecules from simple and readily available substrates can be achieved in a very fast and efficient manner without the isolation of any intermediate $[2]$. In addition, the employment of several transformations in a single manipulation is highly compatible with the goals of sustainable and "green" chemistry[3].Developing MCR procedures in aqueous medium is an active area of research in this direction that have many advantages, such as devoid of any carcinogenic effects, reduced pollution, lower cost, and simplicity in processing, which are valuable to the industry as well as to the environment^[4]. On the other hand, the use of ultrasound irradiation represents very powerful green chemical protocols from both the economic and synthetic point of view[5]. The use of ultrasonic irradiation accelerates an organic transformation at ambient conditions which otherwise require harsh conditions of temperature and pressure $[6]$. The interaction between molecules and ultrasound isn't direct but the energy of theses long wavelength can cause cavitation which makes the reaction faster[7].

Pyran derivatives have received significant attention due to their important biological and pharmacological properties[8]. Among the pyrans, the substituted tetrahydrobenzo[*b*]pyranhave a special importance among the 6-membered oxygencontaining heterocycles as they have been utilized in synthesis of blood anticoagulant warfarin^[9], they have been also used as anticancer and antimicrobial agents^[10], and photoactive materials[11].

The conventional synthetic method for the preparation of tetrahydrobenzo[*b*]pyran derivatives is a three-component reaction of cyclic 1,3-diketones, aryl aldehydes, and activated methylene compounds under various reaction conditions, e.g., in the presence of piperidine and triethylamine in acetic acid or DMF[12]. Other methods include use of microwaves [13], ultrasonic radiation [14], and electrogenerated base [15] or using some catalysts such as triethylbenzylammonium chloride (TEBA)[16],perfluorooctanoate[17],(S)-proline[18],silica bonded *n-*propyl-4-aza-1 azoniabicyclo[2.2.2]octane chloride [19],n- $TiO_2/H_{14}[NaP_5W_{30}O_{110}][20]$,nanozeoliteclinoptilolite $[21]$,SO₃H-bearing carbonaceous solid catalyst (PEG-SAC)[22], Multi-walled carbon nanotube supported $Fe₃O₄$ nanoparticles[23],Free-ZnO nanoparticles[24],acetic acid functionalized imidazolium salts[25],Nano α -Al₂O₃supported ammonium dihydrogenphosphate $(NH_4H_2PO_4/A_2O_3)[26]$ and amino functionalized ionic liquids [27]. However, these methods show varying degrees of success as well as limitations such as long reaction times, low yields, and use of toxic solvents. Thus, the development of an alternate milder and cleaner procedure, which surpasses those limitations, is very much relevant for the synthesis oftetrahydrobenzo[*b*]pyran.

Also, Dihydropyrano[3,2-c]chromeneand its derivatives are very useful compounds in various fields of chemistry,biology and pharmacology[28]. Some of these compounds exhibit spasmolytic, diuretic, anticoagulant, anticancer, andantianaphylactic activity $[28]$. Moreover they can be used as cognitive enhancers, for the handling of neurodegenerative diseases, including amyotrophic lateral sclerosis, Alzheimer's disease, Parkinson's disease, Huntington's disease, AIDS associated dementia and Down's

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syndrome as well as for the treatment of schizophrenia and myoclonus^[29].Despite their importance from pharmacological, industrial and synthetic point of views, comparatively few methods for the preparation of dihydropyrano[3,2-c]chromenederivatives have been reported[30].Some of the reported procedures require long reaction times; afford products with only modest yields and non-reusability of the catalyst. Therefore, the development of more effective methods for their preparation is still necessary.

In recent years, brønsted acids such as Keggin-type heteropolyacids(HPAs) have been used as efficient catalysts for a variety of organic reactions because of their redox properties and superacidic, high thermal stability, ease of handling, high proton mobility, stronger acids than homogeneous acid catalysts, low toxicity, development of clean technologies and low cost [31].Although HPAs are versatile compounds intheir acidic form, their main disadvantages are high solubility inpolar solvents and low surface area $(<$ 10 m²/g). Therefore, in a homogeneous reaction the isolation f the products and the reuse of the catalyst after reaction become difficult[32].Therefore, in order to overcome this problem, these materials disperse on supports (such as active carbon, silica, acidic ion-exchange resins and etc.,) which possess large surfacearea. The use of support allows the heteropolyacids to be dispersed over a large surface area and increases their catalytic activity $[33]$. In previous work $[34]$, we introduce a simple, repaid, inexpensive and one step method, solvothermal, for synthesis of $H_3PMo_{12}O_4$ nanoparticles (PMAⁿ) from $H_3PMo_{12}O_4$ bulk particles (PMA^b). Acidity of as-prepared nanoparticles was investigatedby pyridine adsorption method. Results showed acidity of PMA rise by declining particle size.

Magnetic nanoparticles (MNPs)such as magnetite (Fe_3O_4) have attracted great interest because ofmagnetic and electrical properties, high specific surface area, their unique catalytic and their wide applications, including drug delivery systems, targeted gene therapy, ion exchange separation, magnetic resonance imaging, biosensors, magnetic data storage, and environmental remediation and catalysis[35].For many applications, magnetic nanoparticles are suitable to be chemically stable and uniform in size. But the magnetic nanoparticlestrendtoaggregateduetotheirnanoscale and stronginteractionbetweeneachother.This problem can be solved by coating of magnetite nanoparticles with a silica layer as the stabilizer, which prevents direct contact between thenanoparticles. Furthermore, the abound hydroxyl groups on the surface of composite particles provide the opportunity to conjugate various function molecules for many special applications $[36]$. Recently, a number of functionalized $Fe₃O₄$ nanoparticles have been employed in a range of organic transformations, and the studies on immobilization of organo catalysts on silica coated ironoxide nanoparticles have been reported [37]. Therefore, as part of our continuing interest in developing newer methods for the synthesis of useful compounds, we have recently successfully developedFe₃O₄@SiO₂ $imid-PMAⁿ$ as recyclable catalyst for the one-pot synthesis of 1-amidoalkyl-2-naphthols [38].Compared to other substrates (silica, acidic ion-exchange resins, active carbon and nanotitania), Fe₃O₄@SiO₂-imid nanoparticles have various advantages such as high

loading capacity, low leaching and simpleand efficient recovery procedure. Fig. 1 presents the procedurefor the preparation of $Fe₃O₄(QSiO₂-imid-PMAⁿ stepwise.$

After first cycle

Fig. 1: Process for preparation of Fe₃O₄@SiO₂-imid-PMAⁿnanoparticles and characterization by TEM,SEM and DLS technique.

Encouraged by these efforts and aiming to show the efficiency and generality of Fe₃O₄@SiO₂-imid-PMAⁿ as catalysts for further, we have utilized this novel catalyst for the synthesis of tetrahydrobenzo[*b*]pyrans and dihydropyrano[3,2-c]chromenesfrom simple and easily available starting materials under much milder reaction conditions(Scheme.1).

Scheme.1: $Fe₃O₄(QSiO₂-imid-PMAⁿ catalyzed synthesis of tetrahydrobenzo[b]pyran and$ dihydropyrano[3,2-c]chromene derivativesunder ultrasonic irradiation or reflux conditions.

2. Results and discussion

In our previous work[38], the Fe₃O₄, Fe₃O₄@SiO₂ and Fe₃O₄@SiO₂-imid-PMAⁿnanocatalysts were characterized by various methods such as transmission electron microscopy (TEM), scanning electron microscopy (SEM), dynamic light scattering (DLS), Fourier transform infrared (FT-IR), vibrating sample magnetometer (VSM) and etc. As shown in Fig. 1 Fe₃O₄@SiO₂-imid-PMAⁿ nanoparticles have spherical shapes with approximately 50 nm diameters. The size distribution of these is centered at a value of 55 nm. The magnetic properties of Fe_3O_4 , $Fe_3O_4@SiO_2$, $Fe_3O_4@SiO_2$ -imid-PMAⁿ nanoparticles were measured by VSM at room temperature. All the samples show a typical superparamagnetic behavior. Hysteresis phenomenon was not found and the magnetization and demagnetization curves were coincident. The saturation magnetization of $Fe₃O₄$, $Fe₃O₄(@SiO₂ and Fe₃O₄(@SiO₂-imid-PMAⁿ is 63.4, 39.7, 33.2 emu g⁻¹$ respectively.

Due to ability of $Fe₃O₄(@SiO₂-imid-PMAⁿ$ as a mild and efficient acid catalyst, we decided to apply this catalyst for synthesis oftetrahydrobenzo[b]pyrans. At the first stage, to obtain the best reaction conditions, the reaction ofdimedone, benzaldehyde and malononitrile, as a model reaction was chosen. The model reaction was refluxed in the presence of 0.02 g of $Fe₃O₄(@SiO₂-imid-PMAⁿ and a variety of solvents such as H₂O,$ EtOH, MeOH, EtOAc, CHCl₃and CH₃CN. The represented data in Table 1, showed the reaction proceeded efficiently in refluxing H_2O and resulted in high yields of the desired product (Table 1, entry 6). This three‐component condensation wasalso accomplished in protic solvents such asEtOH and MeOH under reflux and the corresponding products were obtained in 87% and 79% yield, respectively (Table 1, entries 1 and 3). Aprotic solvents such as CHCl₃, EtOAc and CH₃CN afforded the desired product in lower yields and longer reaction times (Table 1, entries 2, 4 and 5).Moreover, the model reaction was examined under solvent-free conditions at 100 °C and gave the corresponding product in 71% yield after 70 min (Table 1, entry 7).

Table.1: Optimization of the amount of catalyst, solvent and temperature in a one-pot synthesis of the model reaction.^a

Entry	Catalyst amount (g)	Solvent	Condition	Time (min)	Yield $(\%)^b$
	0.02	EtOH	reflux	20	87
$\overline{2}$	0.02	EtOAc	reflux	80	43
3	0.02	MeOH	reflux	30	79
4	0.02	CHCl ₃	reflux	100	Trace
5	0.02	CH ₃ CN	reflux	60	28
6	0.02	H_2O	reflux	20	94
	0.02	Solvent-free	100° C	70	71
8	None	H_2O	reflux	360	
9	0.005	H_2O	reflux	60	33
10	0.01	H_2O	reflux	60	67
11	0.015	H_2O	reflux	30	87
12	0.025	H ₂ O	reflux	20	92
13	0.02	H_2O	r.t	120	46
14	0.02	H ₂ O	60° C	90	77
15	0.02	H_2O	80° C	40	85
16	None	H_2O	Sonication $(40 \text{ kHz})/\text{r.t}$	20	
17	0.005	H_2O	Sonication (40 kHz)/r.t	15	54
18	0.01	H_2O	Sonication $(40 \text{ kHz})/\text{r.t}$	10	88
19	0.015	H_2O	Sonication $(40 \text{ kHz})/\text{r.t}$	7	96
20	0.02 \cdots	H_2O	Sonication $(40 \text{ kHz})/\text{r.t}$		93

^aReaction conditions: benzaldehyde (1 mmol), malonitrile (1.2mmol), dimedone (1 mmol), Fe₃O₄@SiO₂-imid- $PMAⁿ$ catalyst and solvent (5 mL).

^bIsolated yield.

After that we checked the model reaction in presence of H_2O as a green solvent under reflux conditions and various amount of catalyst. As it was shown in Table 1 the best result was obtained when we carried out the model reaction in the presence of 0.02 g of catalyst. This condensation was carried out with low amounts of $Fe₃O₄(QSiO₂-imid-$ PMAⁿ of 0.005, 0.01 and 0.015 g and the corresponding products were obtained in 33%,

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67% and 87% yield, respectively (Table 1, entries 9-11).The effect of temperature was also studied by carrying out the model reaction in the presence of water as a solvent and 0.02 g of catalyst at room temperature, 60° C and 80° C.It was observed that the yield was increased when the reaction temperature was increased (Table 1, entries 13-15).

The reaction was also checked without the catalyst in which the reaction did not proceed even after 6 h(Table 1, entry 8). These observations established the crucial rule of $Fe₃O₄(QSiO₂-imid-PMAⁿ for the expedition of the reaction time and the product yield.$

For investigation of the ability of ultrasonic irradiation for the acceleration of organic reactions, we examined the model reaction under ultrasonic irradiation at room temperature in presence of H_2O as a green solvent and various amount of catalyst. As it is reveal from Table 1, the best results were obtained in the presence of 0.015 g of catalyst (Table 1, entry 19). However, synthesis of organic compounds under ultrasound irradiation has been limited by the need for a specialized apparatus that may not be available in many laboratories. Because of this limitation, herein we report both ultrasonic irradiation in H_2O in presence of 0.015 g of catalyst at room temperature and also refluxing water in presence of0.02 g of catalyst (Table 1, entries 6 and 19) for the synthesis oftetrahydrobenzo[b]pyrans.

After optimizing the reaction conditions, the generality of this catalytic system was confirmed by the employment of a series of aldehydes, dimedone and malononitrile to obtain desired products under the optimized conditions. The results are summarized in Table 2.

 a^a Reaction conditions: aldehyde (1 mmol), dimedone (1 mmol), malononitrile (1.2mmol), water (5 mL, reflux), Fe₃O₄@SiO₂-imid-PMAⁿ (0.02 g) or water (5 mL, ultrasonic irradiation (40 kHz), r.t), Fe₃O₄@SiO₂-imid-PMAⁿ(0.015 g).

b_The yields refer to isolated products.

As shown in Table 2, we investigated the reaction with a wide range of aromatic aldehydes with electron donating and electron withdrawing groups. Both electron-rich and electron-deficient aldehydes worked well and give high yields of productsunder both refluxing H_2O and ultrasonic irradiation.

Electron-deficient aldehydes furnished excellent yields of the corresponding products in the shorter reaction times (Table 2, entries 11-19), but the aromatic aldehydes with electron-donating substituents carried out the reaction at longer reaction times in lower yields of the corresponding tetrahydrobenzo[b]pyrans(Table 2, entries 2-10). Moreover, it is clear that, under the same reaction conditions, reactions under ultrasonic irradiation led to shorter reaction times.

Also both of our methodologies have been successfully used for heteroaromatic aldehydes that are acidsensitive species such as thiophene-2-carbaldehyde and furan-2 carbaldehyde and the corresponding tetrahydrobenzo[b]pyranswere obtained in excellent yields without the formation of any byproduct (Table 2, entries 23 and 24).

Encouraged by these results, we replaced the dimedone with 4-hydroxycoumarinto explore its further applications toward the synthesis of dihydropyrano[3,2 c]chromenederivatives. Initially, we optimized the reaction coditions. For this purpose, the reaction of 4-hydroxycoumarin, benzaldehyde and malononitrile was chosen as a model reaction then the model reaction was refluxed in the presence of 0.025 g of $Fe₃O₄(QSiO₂-imid-PMAⁿ$ and a variety of solvents such as $H₂O$, EtOH, MeOH, EtOAc, CHCl₃, CH₂Cl₂, THF and CH₃CN. As shown in Table 3, the best result in terms of the reaction time (15 min) and yield (96%) was obtained when the reaction was carried out in refluxing H_2O (Table 3, entry 8). This condensation was also accomplished efficiently in refluxing EtOH and MeOH and resulted in high yields of the desired products (Table 3, entries 1, 2). The model reaction was also examined under solvent‐free conditions at 100

°C and gave the corresponding product in 81% yield after 60 min (Table 3, entry 9). Due to green nature and cost effective of the reactions in H_2O , we decided to choose H_2O as a solvent in this condensation and checked the model reaction in presence of H_2O as a solvent under reflux and various amount of catalyst. As shown in Table 3 the best result was obtained when the model reaction carried out in the presence of 0.025 g of catalyst. The resultsshow clearly that the catalyst is effective for this transformationand in its absence; the reaction did not take place evenafter higher reaction time (Table 3, entry 13). Use of a higheramount of catalysts did not improve the yield (Table 1, entry 17)while a decrease in the amount of catalysts decreases the yield(Table 3, entry 13).

We also checked the model reaction in presence of water as a solvent and 0.025 g of catalyst at room temperature, 60° C and 80° C and observed that the corresponding product was formed in longer reaction time and lower yield (Table 3, entries 10-12).

Because of the ability of ultrasonic irradiation for the synthesis oftetrahydrobenzo[b]pyrans, we examined the model reaction under ultrasonic irradiation at room temperature in presence of H_2O as a green solvent and various amount of catalyst at room temprature.As shown in Table3, the best results were obtained in the presence of 0.025 g of catalyst (Table 3, entry 22).

Entry	Catalyst amount (g)	Solvent	Condition	Time (min)	Yield $(\%)^b$
\bf{l}	0.025	EtOH	reflux	15	92
$\overline{2}$	0.025	MeOH	reflux	25	87
3	0.025	CHCl ₃	reflux	90	22
4	0.025	CH_2Cl_2	reflux	90	Trace
5	0.025	CH ₃ CN	reflux	60	48
6	0.025	THF	reflux	90	35
7	0.025	EtOAc	reflux	60	52
8	0.025	H ₂ O	reflux	15	96
9	0.025	Solvent-free	100° C	60	81
10	0.025	H_2O	r.t	100	56
11	0.025	H_2O	60° C	60	75
12	0.025	H_2O	80° C	30	88
13	None	H ₂ O	reflux	300	۰
14	0.01	H ₂ O	reflux	60	22
15	0.015	H_2O	reflux	40	44
16	0.02	H ₂ O	reflux	15	81
17	0.03	H ₂ O	reflux	15	94
18	None	H ₂ O	Sonication (40 kHz)/r.t	20	
19	0.01	H ₂ O	Sonication $(40 \text{ kHz})/r.t$	15	44
20	0.015	H ₂ O	Sonication (40 kHz)/r.t	10	77
21	0.02	H ₂ O	Sonication (40 kHz)/r.t	8	94
22	0.025	H ₂ O	Sonication (40 kHz)/r.t	6	97
23	0.03	H_2O	Sonication $(40 \text{ kHz})/\text{r.t}$	8	96

Table.3: Effect of solvent, temperature and catalyst amount on the condensation of benzaldehyde, malononitrile, and 4-hydroxycoumarin.^a

^aReaction conditions: benzaldehyde (1 mmol), malonitrile (1.2mmol), 4-hydroxycoumarin (1 mmol), Fe₃O₄@SiO₂imid-PMAⁿcatalyst and solvent (5 mL). ^bIsolated yield.

So, the best results were obtained when the reaction was carried out under ultrasonic irradiation in H_2O at room temperature and also refluxing water in presence of 0.025 g of catalyst (Table 3, entries 8 and 22).

In order to develop the scope of these reactions, we conducted the reaction with a series of aromatic aldehydesbearing different substituent groups, heteroaromatic and aliphatic aldehydes under the determined optimized conditions. The results are summarized in Table 4.

Table.4: Synthesis of dihydropyrano[3,2-c]chromenederivatives using $Fe₃O₄(QSiO₂-imid-PMAⁿ$ as catalyst.^a

 N_{1}

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(5 mL, ultrasonic irradiation (40 kHz), r.t), $Fe₃O₄@SiO₂$ -imid-PMAⁿ (0.025 g).

^bThe yields refer to isolated products.

According to Table 4, aromatic aldehydes bearing electron-withdrawing groups (Table 4, entries 10-18) generally exhibit higher reactivity in this reaction compared to those bearing electron-releasing groups (Table 4, entries 2-9). In contrast, as seen in Table 4, the present method is not only suitable for aromatic aldehydes but can also successfully be applied to aliphatic and heteroaromatic aldehydes.

Heteroaromatic aldehydes such as thiophene-2-carbaldehyde and furan-2-carbaldehyde were also converted to the corresponding products in excellent yields under both of our methodologies (Table 4, entries 19 and 20).

Moreover, it is clear that, about all of above results, reactions under ultrasonic irradiation led to shorter reaction times.The generality of this catalytic system was also checked for aliphatic aldehydes and a high yield of desired product was obtained(Table 4, entry 21- 23).

A proposed mechanism for the synthesis of tetrahydrobenzo[b]pyransiswas outlined in Supplementary information. Based on this mechanism, as shown in S1, theintermediate **(I)**is produced upon initial condensationof aldehyde with malononitrile under the catalytic activity of $Fe₃O₄(QSiO₂-imid-PMAⁿ$.

Subsequent nucleophilic addition of dimedoneto the intermediate **(I)**followed successively by intramolecular cyclization to the intermediate **(II)**,and rearrangement to furnish the corresponding product. A similar mechanism mayoccur for the formation of dihydropyrano [3,2-c]chromenederivatives.

To compare the reactivity of the $Fe₃O₄(QSiO₂-imid-PMAⁿ with previouslyreported$ catalysts/reagents a comparative chart is presented in S2. Although, all the catalysts listed in S2 were able to produce good yields of corresponding products, however some of these reactions were carried out under harsh reaction conditions such as toxic solvents. Moreover, some of the catalysts listed in S2 are not reusable and thus, our reusable catalyst and green methodologies in water havebeen established as a better alternative compared to the reported methods for the fabrication of corresponding products.

We also compared the catalytic activity of $Fe₃O₄(@SiO₂-imid-PMAⁿ with H₃PMo₁₂O₄₀$ (PMA^b) and nano $H_3PMo_{12}O_{40} (PMAⁿ)$ in these condensations and we observed the best results in terms of the reaction times and yields were obtained when the reaction was carried outinthe presence of $Fe₃O₄@SiO₂$ -imid-PMAⁿ as a catalyst (S2, entries 17-19 and 35-37).

Fe₃O₄@SiO₂-imid-PMAⁿmagnetic catalyst dispersed in H₂O can be easily separated by external magnetic field within several minutes without the need for a centrifugation or filtration step or a tedious workup of the final reaction mixture. However, magnetic

separationperformance makes the nanoparticles more effective and convenient in applications.

The reusability and recovery of the catalyst are important issues, especially when the reactions use solid catalysts. Thus, the recovery and reusability of catalyst were investigated for the preparationof2-Amino-3-cyano-4-(4-chlorophenyl)-7,7-dimethyl-5 oxo-4*H*-5,6,7,8-tetrahydrobenzo[b]pyran**(4k)** and 2-amino-4-(4-chlorophenyl)-5-oxo-4H, 5H-pyrano[3,2-c]chromene-3-carbonitrile **(6k)**at reflux conditions or ultrasonic irradiation under optimized conditions in water (Table 5).The catalyst was recovered by a magnetic field and the remainingsolid was washed with hot ethanol $(2\times10 \text{ mL})$. Then, the recovered catalyst was dried under vacuum at 60° C. The performance of the recycled catalyst in reaction up to eight successive runs was shown in Table 5.These bar diagrams clearly suggest that the desired products were obtained in high yields without distinct deterioration in catalytic activity.

To determine the exact $PMAⁿ$ species responsible for the observed reactions and tomeasure the extent of molybdenum (Mo) leaching after the reactions, we have used the hot filtration test [63]. For thisaim, we have studied the model reaction between 4chlorobenzaldehyde, malononitrile and dimedoneunder reflux conditions in water. The hot reactionmixture was filtered after 27% conversion (GC) to remove the catalyst. Continuation of the reaction upon the resulting filtrate under the same conditions showed 32% conversion (GC) after 6h. This result shows that the amount of leaching of the catalyst into the reaction mixture should be lowand confirms that the catalyst acts heterogeneously in the reaction.

Todetermine the degree of leaching of the metal from the heterogeneouscatalyst, the catalyst was removed byusing a magneticfieldand the molybdenum amount in reaction medium after each reaction cycle was measured through Inductively Coupled Plasma (ICP) analyzer. The analysis of the reaction mixture by the ICP technique showed that the leaching of $H_3PMo_{12}O_{40}$ wasnegligible (Table 5).

SEM and DLS images of the catalyst after the first recycle have been represented in Fig. 1.As shownin Fig. 1, $Fe₃O₄(QSiO₂-imid- $PMAⁿ$ nanoparticles hadanaveragediameterof$ 70nm, wereofuniformsize,andshowedgooddispersity. Additionally, the hydrodynamic diameter of catalyst was investigated by DLStechnique. This size distribution is centered at a value of 70 nm. Generally, leaching of $H_3PMo_{12}O_{40}$ and increasing of catalyst size lead to decreases the yieldafter each cycle.

Table 5 Recyclability of Fe₃O₄@SiO₂-imid-PMAⁿ in the synthesis of 4k and 6k under the optimized conditions and $PMAⁿ$ leaching $(\%)$ in each reaction cycle.

- (a) Reaction conditions: 4-chlorobenzaldehyde (1 mmol), dimedone (1 mmol), malononitrile (1.2mmol), water (5 mL), reflux, $Fe₃O₄@SiO₂$ -imid-PMAⁿ (0.02 g), 10 min.
- (b) Reaction conditions: 4-chlorobenzaldehyde (1 mmol), dimedone (1 mmol), malononitrile (1.2mmol), water (5 mL), ultrasonic irradiation (40 kHz), $Fe₃O₄@SiO₂$ -imid-PMAⁿ (0.015 g), r.t, 5 min.
- (c) Reaction condition: 4-chlorobenzaldehyde (1 mmol), 4-hydroxycoumarin (1 mmol), malononitrile (1.2mmol), water (5 mL), reflux, $Fe₃O₄@SiO₂$ -imid-PMAⁿ (0.025 g), 15 min.
- (d) Reaction condition: 4-chlorobenzaldehyde (1 mmol), 4-hydroxycoumarin (1 mmol), malononitrile (1.2mmol), water (5 mL), ultrasonic irradiation (40 kHz), $Fe₃O₄(@SiO₂-imid-PMAⁿ(0.025g), 5 min.$

3. Conclusion

In conclusion, we have developed an easy, highly efficient and green methodology for the synthesis of tetrahydrobenzo[b]pyran and dihydropyrano[3,2-c]chromene derivatives via one-pot three-component reaction in the presence of $Fe₃O₄(QSiO₂-imid-PMAⁿ$ nanoparticles as efficient and magnetic catalyst under ultrasonic irradiation or reflux conditions in water.

This method gives notable advantages such as easy preparation, heterogeneous nature, thermal stability and easy separation of the catalyst, clean and simple procedure, excellent yields, short reaction time, easy product separation and purification, lower loading of catalyst compared with the other methods, and avoidance of using hazardous organic solvents that makes this method an instrumental alternative to the previous methodologies for the scale up of these one-pot three-component reactions.Furthermore, the catalyst is magneticallyseparable and eliminates the requirement of catalyst filtration aftercompletion of the reaction, which represents a major advantage for reactions from an economic and environmental point of view.In addition, the catalyst used is easily

recovered by using a permanent magnet and reused without any noticeable loss of activity after at least eight times.

4. Experimental

Chemicals were purchased from Merck and Aldrich Chemical Companies. All the solvents were distilled, dried and purified by standard procedures. Determination of the purity of the substrate andmonitoring of the reaction were accomplished by thin-layer chromatography(TLC) on a silica-gel polygram SILG/UV 254 plates. The NMR spectra were recorded on a BrukerAvance DPX 250 MHz spectrometer (using DMSO-*d6* or $CDCl₃$ with TMS as the standard). Fourier transform infrared spectroscopy (FT-IR) analysis of the samples was taken on a Shimadzu FT-IR 8300 spectrophotometer and the sample and KBr were pressed to form a tablet. Magnetic characterization was carried out on a vibrating sample magnetometer (MeghnatisDaghighKavir Co., Iran) at room temperature. Dynamic light scatterings (DLS) were recorded on a HORIBA-LB550. Scanning electron microscopy (SEM) image was obtained on Philips XL-30ESEM.Sonication was performed using an ultrasound cleaning bath (KQ-250B, China) with a frequency of 40 Hz and voltage of 220 V. The C, H, N and S elemental analyses were carried out by the using a Thermofinigan Flash EA-1112 CHNSO rapid elemental analyzer. Melting points were determined by open capillary method and were uncorrected. Therefore, all of the products were characterized by $FT-IR$, $^1H NMR$ and $13¹³C NMR$, and also by comparison with authentic samples.

4.1. General procedure

4.1.1. Preparation of Fe3O4@SiO2 core-shell

The core-shell $Fe₃O₄(ω)SiO₂nanospheres were prepared by a modified Stober method in$ our previous work(Fig. 1) $[64]$.

4.1.2. Preparation of $Fe₃O₄(a)SiO₂$ -imid

 $Fe₃O₄(ω)SiO₂(1 g) was added to the solution of 3-chlorotrie-thoxypropylsilane (1 mmol,$ 0.241 g) and imidazole (1 mmol, 0.0680 g) in *p*-xylene (20 mL) and the resultant mixture was under reflux for 24 h under nitrogen atmosphere. After refluxing for about 24 h, the mixture was cooled to room temperature, filtered by an external magnet and the product was washed with *p*-xylene to remove any reacted species and dried at 70 $^{\circ}$ C for 6 h[38].

4.1.3. Preparation of H3PMo12O40 nanoparticles (PMAⁿ)

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PMAⁿnanoparticles were prepared in our previous work^[34]. In a typicalprocedure, 5 mmol of bulk $H_3PMo_{12}O_{40} (PMA^b)$ was dispersedin 50 mL *n*-octane and the resulting dispersion was stirredvigorously for 30 min at room temperature to form a homogeneousdispersion. This dispersion was transferred into a Teflon-linedstainless autoclave filling 80% of the total volume. Theautoclave was sealed and maintained at 150 $\rm{^oC}$ for 12 h. Theautoclave was then cooled to room temperature. Finally, theresulted powder was filtered and washed for several times by octane, and dried in a vacuum at 80 $\rm{^{\circ}C}$ for 12 h(Fig. 1).

4.1.4. Preparation of $Fe₃O₄(a)SiO₂$ -imid-PMAⁿ

Fig. 1 represents the anchoring of PMAⁿ onto $Fe₃O₄(@SiO₂-imid. Fe₃O₄(@SiO₂-imid (1.0)$ g) was added to an acetonitrile solution of $PMAⁿ$ (1.0 mmol) in 20 mL was taken in a round-bottom flask. The mixture was refluxed for 24 h under nitrogen atmosphere. After 24 h, the mixture was filtered by an external magnet, washed with acetonitrile and dichloromethane, and dried at 70 $^{\circ}$ C for 6 h[38].

4.1.5. General procedure for the synthesis of tetrahydrobenzo[b]pyrans

A mixture of aromatic aldehyde (1 mmol), malononitrile (1.2 mmol), 5,5-dimethyl-1,3 cyclohexanedione (1 mmol) and $Fe₃O₄(QSiO₂-imid-PMAⁿcatalyst (0.02 or 0.015 g) in$ water (5 mL) was refluxed in an oil bath or sonicated at room temperature for an appropriate period of time as indicated in Table 2. During the procedure, the reactionwas monitored by TLC. Upon completion, the catalyst was removed by using a magneticfield. Then, the resulting solid product was recrystallized from ethanol to give pure products in high yields.

4.1.6. General procedure for the synthesis of 3,4-dihydropyrano[c]chromene derivatives

Amixture of malononitrile (1.2 mmol), aromatic aldehyde (1 mmol),4-hydroxycoumarin (1 mmol) and $Fe₃O₄(QSiO₂-imid-PMAⁿcatalyst(0.025 g)$ in water (5 mL)was refluxed in an oil bath or sonicated at room temperature for an appropriate time as mentioned in Table 4. The progress of the reactionwas monitored by TLC, for disappearance of aldehyde. After completion of the reaction, the catalyst was removed by using a magneticfield. Then, for the purification of the product, the precipitates were washed with cold aqueous ethanol and recrystallized from ethanol to give the pure product.

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