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1

2 **Highlights:**

3 (a) A lab-scale upward flow BFB with a high decomposition efficiency of H_2O_2
4 is constructed.

5 (b) This BFB not only removes the detrimental effect of H_2O_2 but also turns it
6 into DO to boost aerobic microbial metabolism.

7 (c) A concentration of 120 mg/L H_2O_2 in feed wastewater increases COD
8 removal efficiency by 39%.

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1 **Abstract:** Generally, there is some residual hydrogen peroxide (H_2O_2) present in
2 treated wastewater from the Fenton and Fenton-like oxidation process. We
3 investigated the influence of residual H_2O_2 on a lab-scale upward flow biological
4 filter bed (BFB) containing manganese dioxide (MnO_2) particles. The H_2O_2 in the
5 feed wastewater was rapidly decomposed into oxygen due to the catalytic role of the
6 MnO_2 particles in the bottom layer of the BFB, resulting in a significant increase in
7 the efficiency of chemical oxygen demand (COD) removal. A concentration of 120
8 mg/L H_2O_2 in the feed wastewater increased the COD removal efficiency by 39%.
9 This increase can be attributed to the generation of dissolved oxygen (DO) from H_2O_2
10 decomposition due to aerobic microorganism growth.

11 **Keywords:** hydrogen peroxide, biological filter bed, manganese dioxide, dissolved
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1 1. Introduction

2 In recent years, Fenton and Fenton-like advanced oxidation technologies have
3 garnered attention due to their treatment efficiency and extensive adaptability [1-4].
4 However, their high operating costs always perplex wastewater engineers. A
5 frequently used strategy to decrease the cost is to combine Fenton or Fenton-like
6 advanced oxidation with biological technologies [5-10]. In these combination
7 processes, the treated wastewater from the Fenton or Fenton-like reactor usually
8 contains some residual hydrogen peroxide (H₂O₂). However, this residual H₂O₂ has a
9 negative effect on the biological process due to its strong oxidative power [11].
10 Therefore, a regulation pool is typically built between the Fenton reactors and the
11 biological reactors to remove the residual H₂O₂ [12-14]. H₂O₂ can be catalytically
12 decomposed into H₂O and O₂ by certain metal oxides, as shown in reaction (1)
13 [15-18]. If metal oxide particles are used as the bottom fillers of an upward flow
14 biological filter bed (BFB), H₂O₂ in the wastewater can be decomposed into oxygen
15 as the H₂O₂-containing wastewater flows through the filler layer. Thus, it can be
16 expected that metal oxide filler particles can not only reduce the regulation pool but
17 also provide dissolved oxygen to enhance the growth of microorganisms inside the
18 BFB.



20 In the paper, a lab-scale upward-flow BFB was constructed, as shown in Fig. 1.
21 In the BFB, MnO₂ particles (0.075~0.15 mm in diameter) were used as catalysts for
22 the reaction (1) because MnO₂ is reported to be an efficient catalyst for H₂O₂
23 decomposition [19-21]. In this paper, we mainly focus on the effects of H₂O₂ in the
24 BFB. These effects include changes in DO, COD removal, microbial populations and
25 void volume. Our aim was to develop a high efficient Fenton-BFB joint process.

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2 2. Materials and methods

3 2.1 BFB operation

4 The experiment was performed in a lab-scale upward-flow BFB. The experiment
5 took place in a greenhouse on SYSU campus in Guangzhou, China. The temperature
6 was in the range of 18-30 °C. The BFB was constructed using a polypropylene
7 cylindrical container with a diameter of 19 cm and a height of 100 cm, as shown in
8 Fig. 1. The fillers were divided into three layers from the bottom to the top: (i) a
9 20-cm high pavestone layer with a diameter range of 15 mm-25 mm, (ii) a 50-cm high
10 red brick layer with a diameter of about 10 mm and (iii) a 20-cm high river sand layer.
11 All of the containers equipped with valves for sampling in stratified at different
12 substrates. A certain amount of MnO₂ was evenly added to the first layer of the reactor
13 to facilitate H₂O₂ decomposition.

14 The feed wastewater of the BFB was prepared with glucose (C₆H₁₂O₆),
15 ammonium sulfate {(NH₄)₂SO₄}, monopotassium phosphate (KH₂PO₄) and water.
16 The COD concentration was 250±20 mg/L. The ammonia concentration was 25±3
17 mg/L. The total phosphorus concentration was 5.1±0.4 mg/L. The experiment was
18 divided into six stages with different dosages of H₂O₂ (20 mg/L, 40 mg/L, 60 mg/L,
19 80 mg/L, 120 mg/L and 160 mg/L) under a fixed hydraulic retention time (HRT) of 8
20 h, flow of 23.6 ml/min, organic loading of 0.3 kg/m³.d. The experiment was
21 conducted from Mar. 2012 to Oct. 2013.

22 2.2 Catalytic decomposition of H₂O₂ with MnO₂

1 The catalytic decomposition of H_2O_2 with various amounts of MnO_2 was
2 conducted in beakers with magnetic stirring at a speed of 100 r/min. In each
3 experiment, a 100-mL solution containing 160 mg/L H_2O_2 was employed.

4 2.3 Sample analysis

5 Samples were taken at the A1 (Inlet), A2, A3 and A4 (Outlet) location every two
6 days. The samples were analyzed after filtration. COD was analyzed by the oxidation
7 method using potassium dichromate [22]. The DO in the different layers was
8 measured using a DO (YSI 550A, USA) meter. H_2O_2 concentration was determined
9 by colorimetric methods using titanium oxalate [23]. Microbial populations were
10 observed using a microscope (NMM-820TRF, China).

11

12 3. Results and discussion

13 3.1 Catalytic decomposition of H_2O_2 by MnO_2

14 Fig. 2 shows the decomposition of hydrogen peroxide with different dosages of
15 MnO_2 at different times. The decomposition efficiency of H_2O_2 was only 3.1% after
16 60 min when no MnO_2 was added. The decomposition efficiency reached 98% after
17 60 min when the dosage of MnO_2 was 0.2 g/L. This result confirms that MnO_2 can
18 efficiently decompose H_2O_2 . The inset of Fig. 1 presents the change in the
19 decomposition efficiency of 160 mg/L H_2O_2 over 10 min with the addition of MnO_2 .
20 The decomposition efficiency of H_2O_2 increased with increasing MnO_2 dosage,
21 reaching a plateau at a dosage of 0.5 g/L. The decomposition efficiency was close to
22 100%, i.e., the H_2O_2 was completely decomposed. Consequently, the HRT of the
23 wastewater in the MnO_2 catalytic layer was designed to last approximately 10 minutes

1 because 0.5 g/L MnO_2 was sufficient to decompose a concentration of less than 160
2 mg/L H_2O_2 .

3 3.2 Changes in H_2O_2 and DO concentration in the BFB

4 The top section of Fig. 3 shows the concentrations of H_2O_2 at various heights of
5 the upward-flow BFB. The H_2O_2 concentrations in the wastewater rapidly decreased
6 with increasing bed height. At a bed height of 20 cm, when the inlet concentration of
7 H_2O_2 was less than 40 mg/L, the residual H_2O_2 was close to zero, i.e., almost all of the
8 H_2O_2 was decomposed in the MnO_2 -containing substrate layer at the bottom.
9 Although the inlet concentration of H_2O_2 reached as high as 120 mg/L, the residual
10 H_2O_2 was only 16 mg/L at a height of 20 cm, i.e., the decomposition efficiency was
11 86.7%. This result indicates that H_2O_2 decomposition is focused at the bottom layer of
12 the upward-flow BFB. As predicted, the H_2O_2 in the wastewater had no negative
13 effect on the growth of the microorganism in the upper parts of the BFB. The vast
14 majority of the H_2O_2 added in the experiment decomposed into H_2O and O_2 as
15 reaction 1, and there was extremely small amounts of H_2O_2 generated $\text{HO}_2\cdot$, $\text{O}_2\cdot$, and
16 $\cdot\text{OH}$.

17 The DO concentration in the BFB also increased, as shown in the bottom section
18 of Fig. 3. Without additional H_2O_2 , the DO concentration at the inlet was 8.3 mg/L;
19 however, the DO rapidly decreased with an increase in the height inside the BFB,
20 reaching only 0.4 mg/L at a bed height of 20 cm. This result indicates an anoxic state
21 inside of the BFB. When H_2O_2 was added to the wastewater, the DO concentration
22 inside of the BFB was obviously higher than that without additional H_2O_2 , especially
23 when the additional H_2O_2 was above 120 mg/L. At these higher H_2O_2 concentrations,
24 the DO concentration at a bed height of 20 cm reached 15.5 mg/L, indicating a
25 favorable state for aerobic microorganism growth.

1 According to reaction (1), the oxygen yield should be 0.47 times the H_2O_2
2 concentration if all of the H_2O_2 is decomposed. Consequently, the oxygenation
3 efficiency (OE) of H_2O_2 decomposition can be calculated with the actual DO data
4 using equation (2).

$$5 \quad \text{OE (\%)} = \text{Increased DO} / 0.47(\text{additional } \text{H}_2\text{O}_2 - \text{residual } \text{H}_2\text{O}_2) \times 100 \quad (2)$$

6 As shown in the inset of Fig. 3, the oxygenation efficiencies were 20.9% to 43.8%
7 for feed H_2O_2 concentrations of 20 mg/L to 160 mg/L. The oxygenation efficiency of
8 H_2O_2 was significantly higher than the reaeration rate of atmosphere in the traditional
9 BFB, which generally contains less than 10% oxygen [24], [25]. The high
10 oxygenation efficiency of H_2O_2 is dependent on the characteristics of the liquid
11 oxygen resource. H_2O_2 can be completely mixed with wastewater, homogeneously
12 spread between fillers and is capable of producing pure oxygen. The low oxygenation
13 efficiency of air may be due to the association of oxygen with other gases, such as
14 nitrogen. Thus, H_2O_2 possesses a few advantages as an oxygen resource the
15 Fenton-biological coupling reactor, especially for environments such as wetlands,
16 where aeration is inconvenient.

17 3.3 Effect of H_2O_2 on COD removal

18 Fig. 4 shows the changes in COD removal efficiency with H_2O_2 concentration
19 over the course of a stable 60-day run. Without additional H_2O_2 , the COD removal
20 efficiency of the BFB was only $40 \pm 11\%$ with small fluctuations. The addition of H_2O_2
21 increased the COD removal efficiency of the BFB. For example, when the wastewater
22 containing 120 mg/L H_2O_2 was fed into the BFB, the mean COD removal efficiency
23 reached $79 \pm 8\%$. This increase was directly proportional to the DO concentration
24 when the concentration of the feed H_2O_2 was below 120 mg/L, as shown in Fig. 5.

1 Thus, it can be inferred that the increase in COD removal efficiency is due to an
2 enhancement in microbial metabolism due to an increase in the DO rather than from
3 direct oxidation by H_2O_2 and oxygen radicals. It can also be observed from Fig. 5 that
4 the DO in the BFB rapidly increases but that the COD removal does not
5 correspondingly increase when the concentration of the feed H_2O_2 is over 120 mg/L.
6 This result indicates that the DO concentration from the decomposition of 120 mg/L
7 H_2O_2 is sufficient for COD loading. Consequently, the concentration of feed H_2O_2
8 was controlled below 120 mg/L in the subsequent experiments.

9 3.4 Changes in void volume

10 Clogging is a common problem for fixed bed-type reactions. Fig. 6 gives the
11 changes in BFB void volume over 16 months of operation. The void volume
12 decreased from 40.1% to 36.1% after 16 months. This slight decrease suggests that
13 there is no serious clogging. In combination with the results for COD removal, we can
14 infer that the decomposition of H_2O_2 does not cause excessively fast growth of
15 aerobic microorganisms. The microorganisms were observed to exist in aerobic
16 biofilms even with increases in DO in the BFB

17 3.5 Changes in the microbial populations

18 Fig. 7 shows images of the microorganism populations for various dosages of
19 H_2O_2 at a bed height of 20 cm during stable operation of the BFB. It can be observed
20 from Fig. 7a that no metazoans were present when the feed wastewater did not
21 contain H_2O_2 , which showed that anaerobic and facultative anaerobic bacteria were
22 the dominant populations. However, when the feed wastewater contained 40 mg/L
23 H_2O_2 , a larger number of nematodes were observed (Fig. 7b), indicating that the water
24 was in a hypoxic state and that the dominant microbial species were facultative
25 aerobes. When the dosage increased to 80 mg/L, rotifers begin to appear (Fig. 7c),

1 suggesting that the dominant microbial species were aerobic microorganisms.
2 Microscopic analysis showed that H_2O_2 did not have adverse impacts on the growth
3 of microorganisms. This result is because H_2O_2 primarily decomposed at the paving
4 stone layer.

5 Additionally, as H_2O_2 decomposed and reaeration, the microorganisms at the
6 pavestone layer gradually changed from anaerobic and facultative anaerobic
7 populations to aerobic populations. These observations were consistent with the
8 change in the DO concentration shown in Fig. 2.

9 3.6 Analysis of economic and application

10 In China, the cost of conventional BFB for sewage treatment is around 0.5
11 yuan/ m^3 . And the cost of industrial H_2O_2 (35% mass fraction) is around 0.8 yuan/kg.
12 The cost of H_2O_2 was 0.27 yuan/ m^3 , when the feed concentration of H_2O_2 was
13 120mg/L. The proportion of expense increased by 54%. However, the COD removal
14 efficiency improved from 40% to 79%, the proportion of COD removal efficiency
15 increased to 97.5%. Compared to the increased removal efficiency, the additional cost
16 is acceptable, within a reasonable range. This process has a high economic value.

17 The improved BFB progress could be widely used in municipal sewage
18 treatment, rural domestic sewage treatment and industrial wastewater deep treatment,
19 due to its remarkable treatment effect, easy operation, on and simple installation.
20 Especially, this progress could combine with Fenton or Fenton-like advanced
21 oxidation technologies, which can not only use the residual H_2O_2 to improve the
22 removal efficiency but also can reduce the cost of H_2O_2 .

23 4. Conclusion

24 A lab-scale upward flow BFB containing MnO_2 particles was constructed to
25 efficiently decompose H_2O_2 in feed wastewater. The decomposition process not only

1 eliminated the detrimental strong oxidant effect of H₂O₂ but also converted it into DO
2 to boost the aerobic microbial populations, leading to an increase in COD removal
3 efficiency in the BFB. These findings will aid in the development of an efficient
4 Fenton-biological combination process

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6 **Acknowledgments**

7 This research was supported by the Nature Science Foundations of China
8 (21107146), Nature Foundations of Guangdong Province (92510027501000005),
9 Science and Technology Research Programs of Guangzhou City (2012J4300118), the
10 Project of Education Bureau of Guangdong Province (cgzhzd1001), and the
11 Fundamental Research Funds for the Central Universities (121pgy20).

12

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5

6 **Figure Captions**

7 **Fig. 1.** The BFB experimental system.

8 **Fig. 2.** Decomposition efficiency of H_2O_2 (160 mg/L) in the presence of MnO_2 .

9 **Fig. 3.** Changes in DO and H_2O_2 concentrations at different heights. A1, A2, A3 and
10 A4 are the sampling positions.

11 **Fig. 4.** COD removal efficiency at different H_2O_2 concentrations.

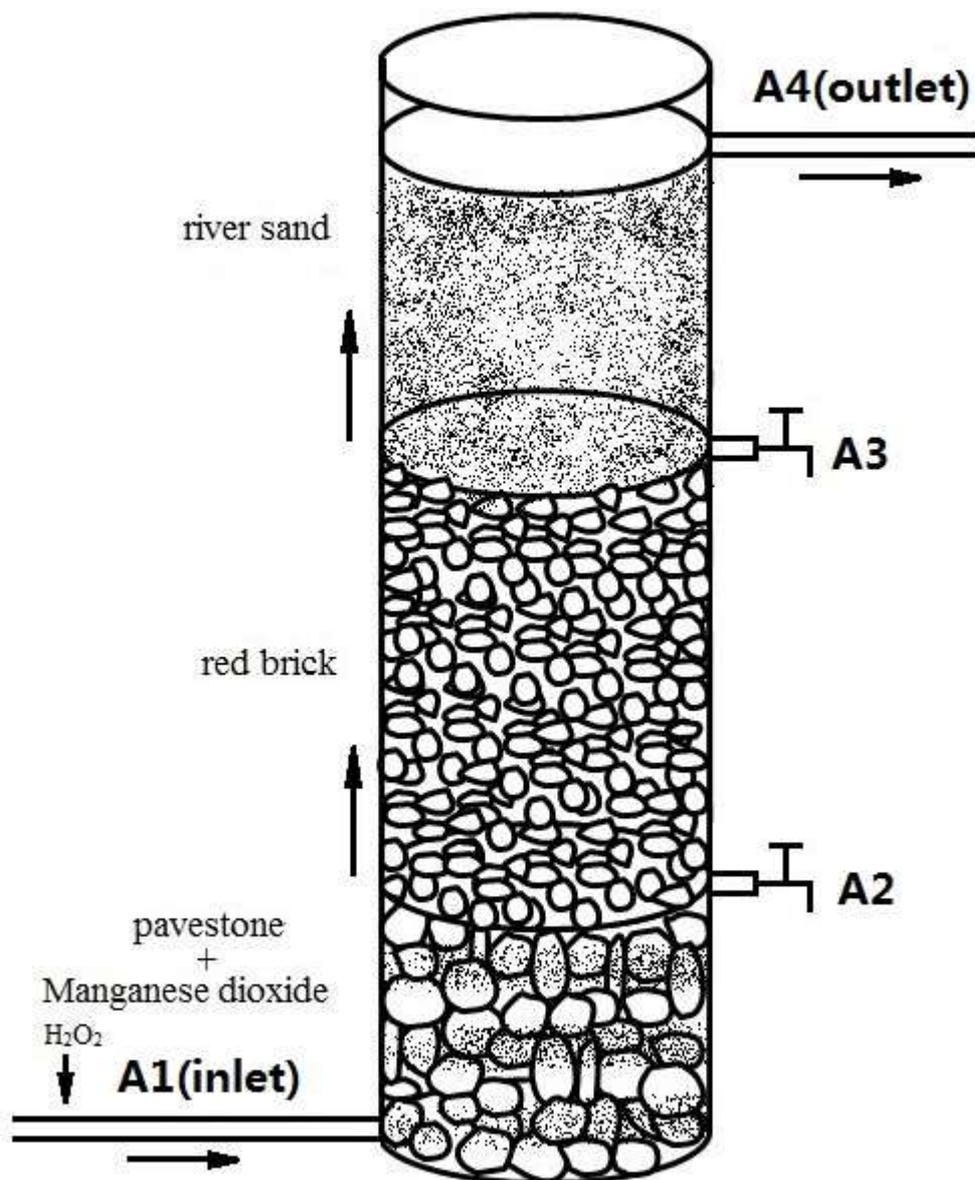
12 **Fig. 5.** Dependence of COD removal efficiency on H_2O_2 and DO concentrations.

13 **Fig. 6.** Changes in the BFB void volume.

14 **Fig. 7.** Images of microorganism populations for various dosages of H_2O_2 at a height
15 of 20 cm during the stable running of BFB.

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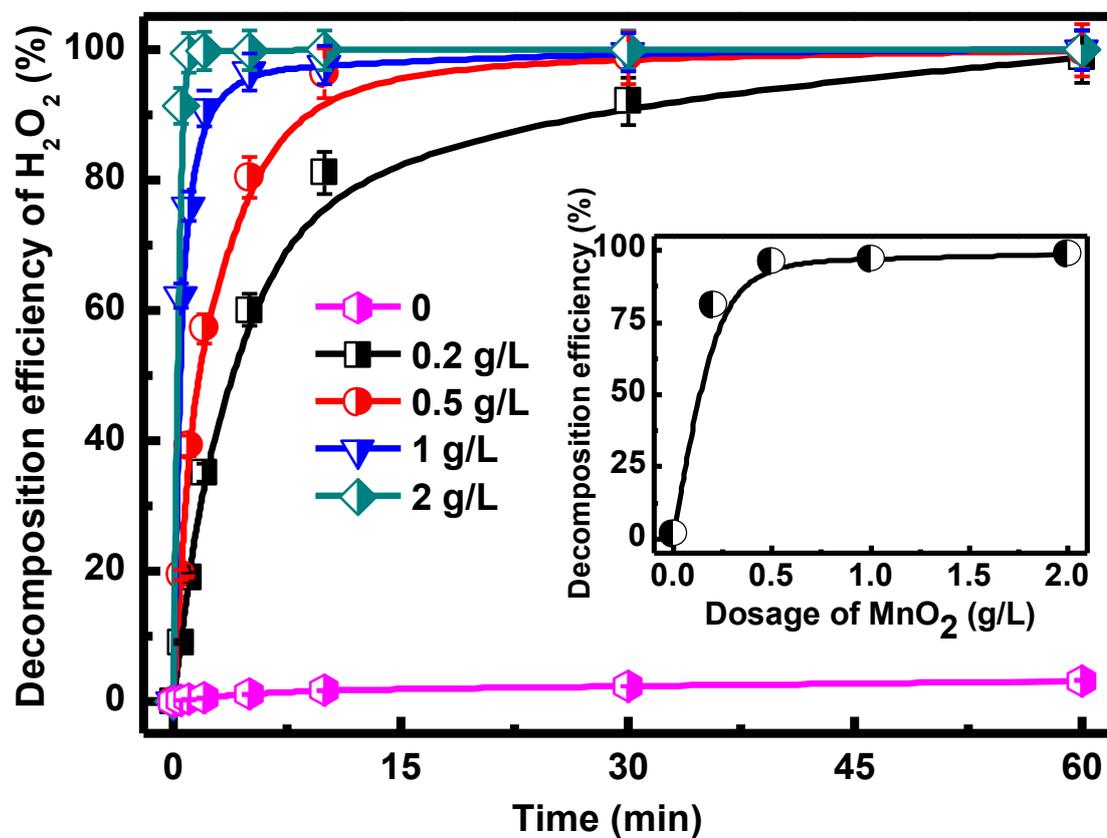
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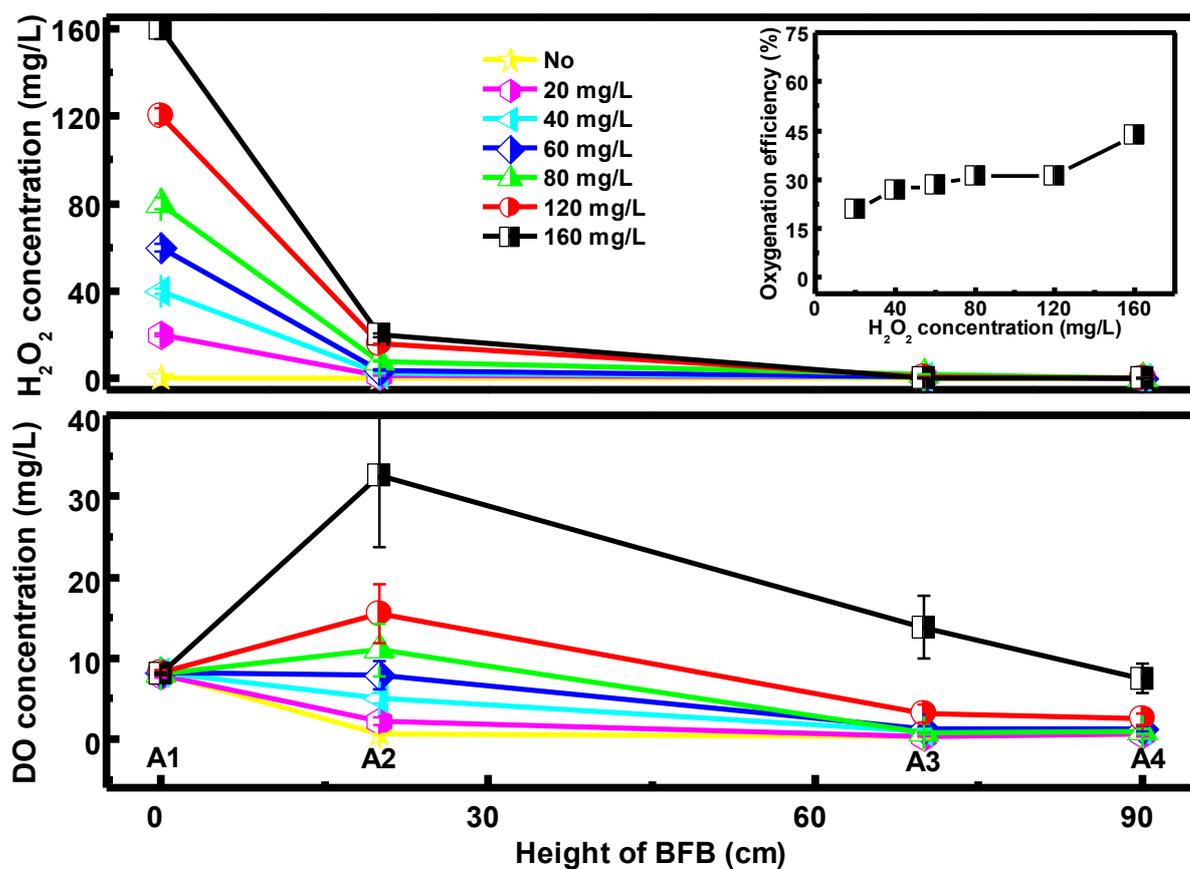
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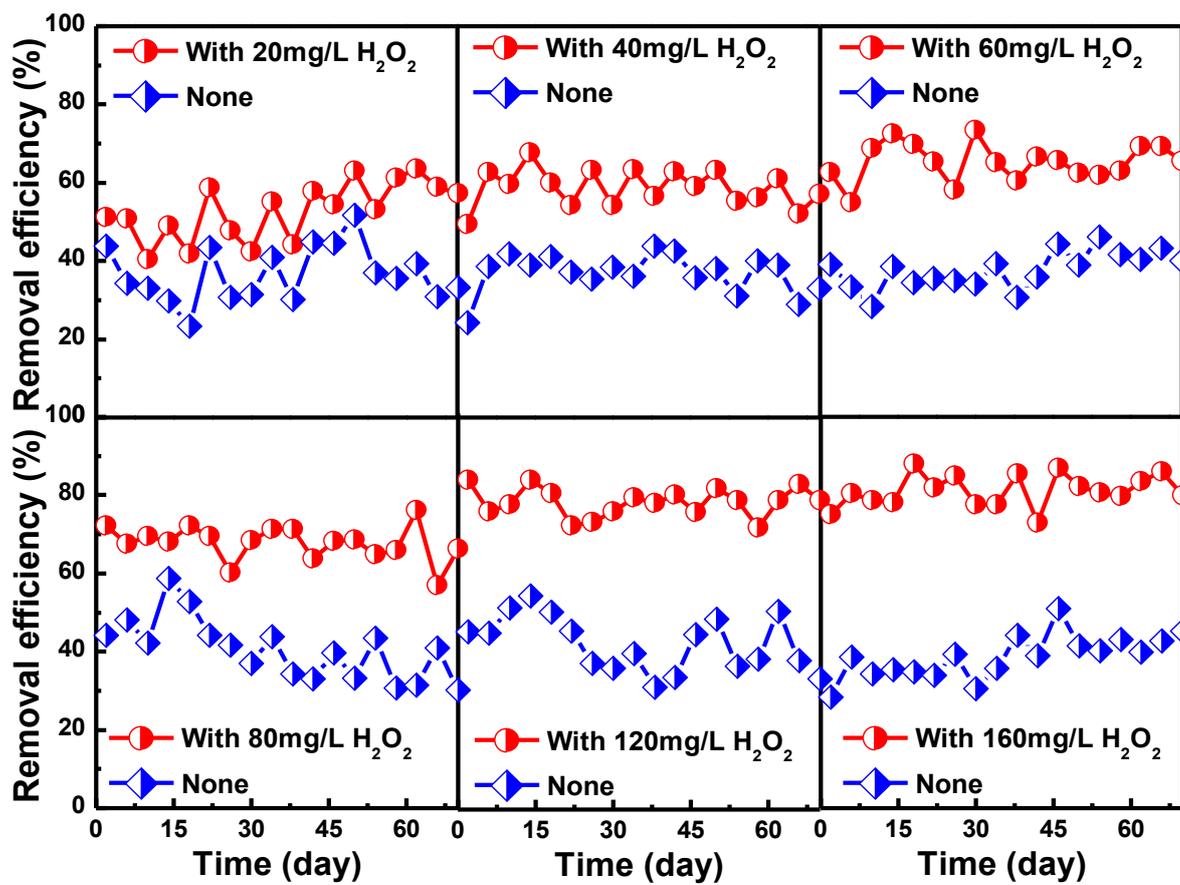
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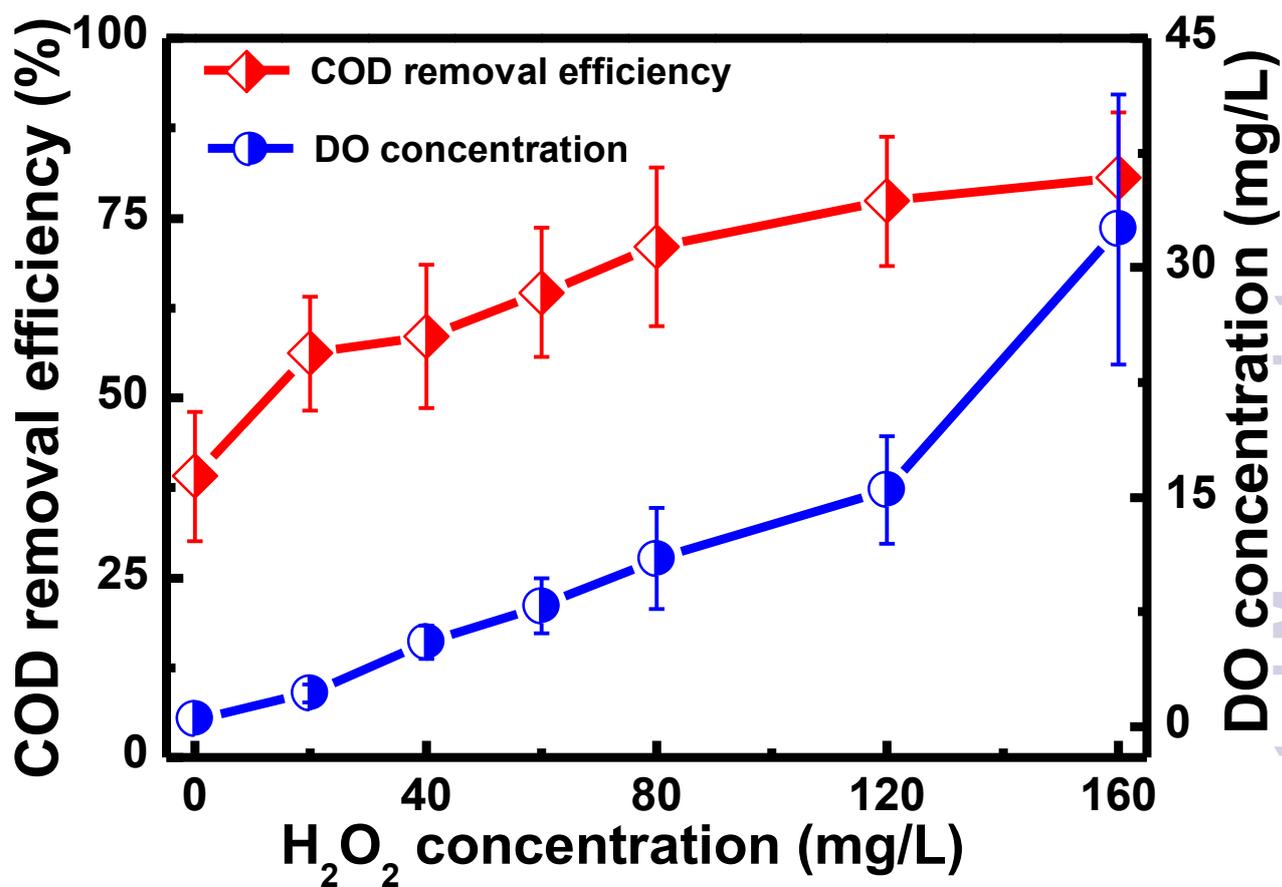


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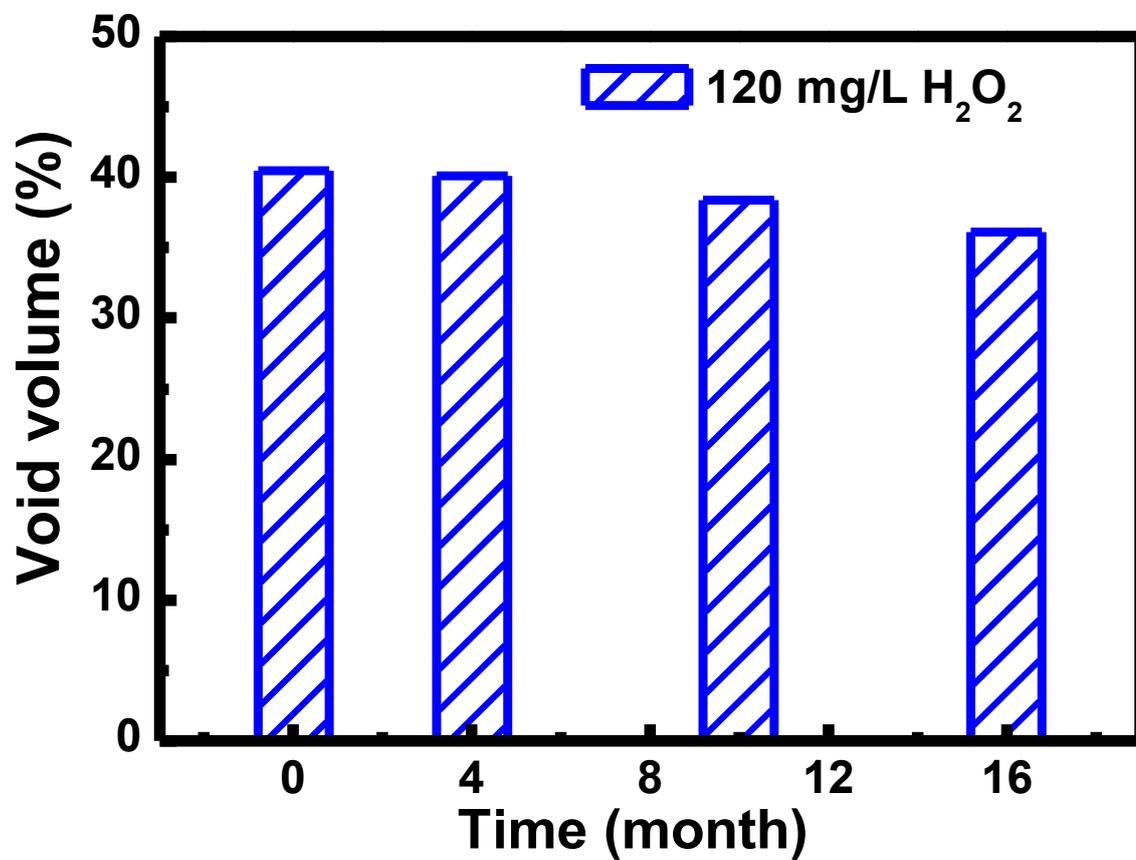
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2 Fig.6



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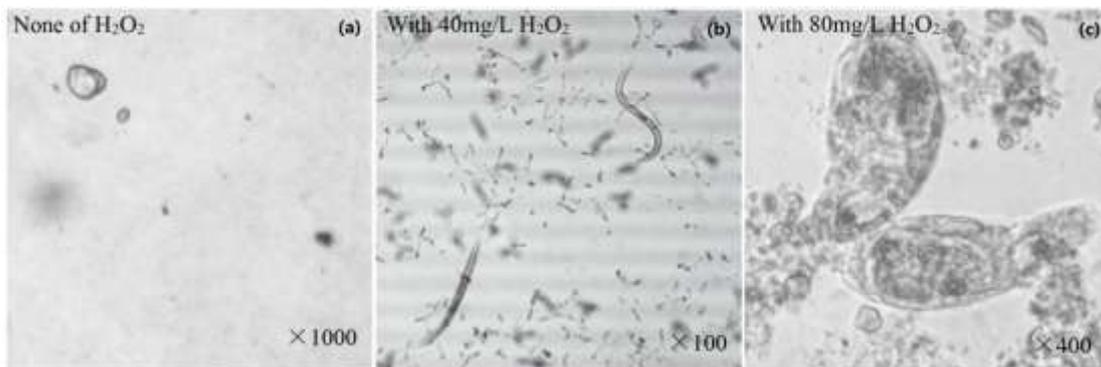
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2 Fig.7



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