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$Fe_3O_4@SiO_2@PolyIonene/Br_3$ core-shell-shell magnetic nanoparticles : a novel catalyst for the synthesis of imidazole derivatives in solvent-free conditions

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Abstract

A new Fe₃O₄@SiO₂@Polyionene/Br₃⁻ core–shell-shell magnetite nanoparticle was prepared with coprecipitation method and was used in the syntheses of imidazole derivatives in solvent-free conditions. The ionene was easily prepared with reacting DABCO and 1,4-dibromo butane in DMF/Methanol. The polyionene was added to the previous layers and magnetic core–shell nanoparticles (P-MNPs) were functionalized. All resulting nanoparticles were characterized by transmission electron microscopy (TEM), scanning electron microscopy (SEM), infrared spectroscopy (FTIR), X-ray diffraction (XRD), thermo gravimetric analysis (TGA), differential scanning calorimeter (DSC), and vibrating sample magnetometer (VSM). The catalyst was readily recovered by simple magnetic decantation and can be recycled several times with no significant loss of catalytic activity.

Key Words : $Fe_3O_4@SiO_2@Polyionene/Br_3^{-}$, Magnetic core, Magnetic separation, Ionene, solvent-free.

1- Introduction

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In the past decade, magnetic micro and nanoparticles have attracted much attention because of their unique magnetic properties and widespread application in different fields. Magnetic nanoparticles are efficient, and readily available, and have high surface-area resulting in high catalyst loading capacity and outstanding stability to heterogeneous supports for catalysts preparation [1]. Most of supported nano catalysts are separated by filtration or centrifugation, which cause the loss of catalysts in many reactions. To overcome this drawback, magnetic nanoparticles have emerged as effective new supports for immobilization, because magnetic nanoparticle-supported catalysts can be separated from the reaction medium by an external permanent magnet [2]. Accordingly, the application of magnetic nano particles catalysis has become an interesting filed of research besides other advantages of nano catalysts. A series of functionalized magnetic nanoparticles (MNPs) have been employed in a range of organic transformations, showing excellent catalytic activities in oxidation [3], hydrogenation [4-7], C–C coupling [8-11], dihydroxylation of olefins [12], amination [13], nitrile hydration [14], and catalytic reaction [15] reactions .

Ionenes are polymers with alkyl ammonium centers and are strongly charged cationic polyelectrolytes whose ammonium groups are located on the polymer main chain. The ionene term was first introduced by Rembaum et al. [16]. They are produced by polycondensation reaction between two monomers a dihaloalkane and a diamine. These kinds of polymers extensively used as humidity sensors, fungicides, electric conductors, bactericides, anticoagulants, flocculants, catalysts, supported polymers, and stationary phase supports in chromatography [16-23]. In solution, ionenes exhibit behavior like polyelectrolytes with extended conformation. Most experiments using the ionenes have been carried out in solution and just a few tests have been carried out in solid state or solvent free condition.

Because of their biological activities [24] imidazols, thiazols, and perimidines and their derivatives are widely interesting. These compounds were usually produced by the reaction of

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carbonyl group with diamine, or aminothiol compounds, in the presence of a reagent [25]. However, most of these processes suffer some drawbacks such as strong acidic conditions, high cost, low yields of the products, long reaction time, and tedious work-up procedures, the use of toxic reagents, catalysts and/or solvents, reusability of the reagents, and instability in storage. Therefore, the development of a cost effective, and expansion of safe and environment friendly reagent system is desirable.

In connection with our ongoing work on application of magnetic nano particle, herein, we report the synthesis and characterization of recoverable and nano magnetically core-shell ionene layered tribromide and their catalytic application in the synthesis of some five- and six-member heterocycles. The fabrication procedure mainly involves six steps as shown in Scheme 1. The preparation first consists of magnetite particles synthesis by co-precipitation reaction of ferrous and ferric salts with NH₄OH. To avoid possible aggregation or oxidation of the iron oxide nanoparticles, a layer of SiO₂ was coated on the nanoparticles as the iron oxide surface has a strong affinity to silica. The surface modification of these particles was performed through the grafting of aminopropylsilane groups. On the other hand, the ionene was prepared according to the literature procedure [23] and then the ionene was added to the nano particle prepared before. The last stage was supporting of perbromide on the core-shell ionene nano particle in acetic acid.

The characteristic advantages of this catalyst are rapid, simple and efficient separation by using an appropriate external magnet, which minimizes the loss of catalyst during separation, and are reusable without significant loss of activity up to 6 cycles.



Scheme 1. Preparation of Fe₃O₄@SiO₂@polyionene/Br₃⁻ magnetic core-shell-shell catalyst.

2- Experimental

2-1 Materials and apparatus

All chemicals were purchased from Fluka and Merck and Sigma-Aldrich companies and used without further purification. Products were characterized by comparing their spectral (IR, 1HNMR, and TLC) and physical data (m.p and b.p) with those of authentic samples. Fourier transform infrared (FT-IR) spectra were obtained using a Shimadzu FT-IR 8400 spectrophotometer. 1HNMR spectra were recorded with a DPX-500 advance spectrometer (Bruker Corporation, MA,USA) at 500 MHz in CDCl₃ or DMSO-d₆ as the solvent and tetramethyl silane as internal reference. Melting points were measured with Electrothermal 9300 (Electrothermal, Essex, UK). Soltec Sonica Mod 3200 ETH ultrasonic cleaner bath (Soltec S.r.l, Milan, Italy) was used for ultrasonic irradiation. The reaction vessal placed inside the ultrasonic bath contained water. X-ray diffraction (XRD) patterns of samples were taken on a Panalytical X-ray diffractometer Model X□PertPro at 40 kV and 30 mA with Cu

K α radiation ($\lambda = 1.5418 \text{ A}^\circ$). The thermal stability was determined by Thermal Gravimetric and Differential Thermal Analysis (TG-DTA, Perkin Elmer Instruments model, Pyris 6) and Differential Scanning Calorimeter (DSC, Perkin Elmer Instruments model, Pyris diamond). The termograms were recorded for 5 mg of powder sample from room temperature to 550 °C at a heating rate of 10 °C/min under nitrogen atmosphere. Morphology and size of the nanoparticles was examined by a Philips XL30 scanning electron microscope (SEM) with gold coating and a Zeiss-EM10C-80KV transmission electron microscope (TEM). The nanoparticles were dispersed in deionized water, sonicated in an ultrasonic bath for 10 min, and then a droplet was deposited on a formvar carbon coated grid Cu Mesh 300. The nanoparticles were then allowed to dry prior to imaging. The magnetic properties were measured by a BHV-55 vibrating sample magnetometer (VSM). Magnetic separation was done by a super magnet with 1.4 Tesla magnetic fields.

2-2- Preparation of catalyst

2-2-1 preparation of polyionene

Typically, DABCO (15 mmol, 1.683 g) and 1,4-dibromobutane (15 mmol, 3.23 g) were dissolved in a mixture of DMF (25 mL) and MeOH (25 mL) at 50 $^{\circ}$ C under N₂ atmosphere and vigorous mechanical stirring for 5 days. The resulting white solid product was filtered, washed with acetone 10 mL and dried in vacuum desiccator over calcium chloride.

2-2-2- Preparation of magnetic nanoparticles (Fe₃O₄)

Magnetic nanoparticles (MNPs) precipitated in alkali solution of Fe(III) and Fe(II) (molar ratio 2:1) at 80 °C via the standard co-precipitation method reported by Liu et al. [26]. Typically, FeCl₃.6H₂O (10 mmol, 2.7 g) and FeSO₄.7H₂O (10 mmol, 1.39 g) were dissolved

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in 100 mL deoxygenated distilled water at 80 °C under N₂ protection and vigorous mechanical stirring. Then, 7.5 mL of ammonium hydroxide was quickly injected into the reaction mixture in one portion. The addition of the base to the Fe^{2+}/Fe^{3+} salt solution resulted in the formation of the black precipitate of MNPs immediately. The reaction continued for another 60 min and the mixture was cooled to room temperature. The resulting black precipitate was isolated via applying an external magnetic field and then washed four times with water followed by drying in vacuum at room temperature for 48 h.

2-2-3- Preparation of silica-coated MNPs (Fe₃O₄@SiO₂)

The core/shell $Fe_3O_4@SiO_2$ was prepared according to the Stober process [27] with some modifications. The obtained MNPs powder (1g) were dispersed in a mixture of 100 mL of ethanol, 20 mL of distilled water by the ultrasonic treatment for 30 min and 5.0 mL of 28 wt % concentrated ammonia aqueous solution (NH₃.3H₂O) with vigorous stirring, followed by the addition of 2 mL of TEOS was dropwise added to this dispersion. The resulting dispersion was kept stirred mechanically under N₂ protection for 12 h at room temperature. The obtained $Fe_3O_4@SiO_2$ nanoparticles were separated with a magnet and washed repeatedly with ethanol and water to remove nonomagnetic byproduct.

2-2-4- Preparation of amino propyl modified silica-coated magnetic nanoparticles (Fe₃O₄@SiO₂@APTES)

Then, the obtained MNP powder (1g) was dispersed in methanol (100 mL) and toluene (30 mL) by the ultrasonic treatment for 30 min before 3-aminopropyltriethoxysilane, APTES, (99%, 1 mL) was added to the mixture. After mechanically agitation for 12 h, the suspended substance was separated by a magnet. The settlement product was re-dispersed in ethanol by

sonication and isolated with magnetic decantation for 5 times. The precipitated product (APTES-MNPs) was dried at room temperature under vacuum.

2-2-5- Preparation of tribromide modified silica-coated magnetic nanoparticles (Fe₃O₄@SiO₂@polyionene/Br₃⁻)

After the Fe₃O₄@SiO₂@APTES (0.5g) was dispersed in DMF (30 mL) and MeOH (30 mL) by the ultrasonic treatment for 30 min. Then, ionene in the presence of NaHCO₃ (1mmol, 0.084 g) was added into the mixture under vigorous stirring for 3 days. The Fe₃O₄@SiO₂polyionene/Br⁻ was separated from the solution by magnetic decantation, and it was washed several times with acetone then dried. The $Fe_3O_4@SiO_2@polyionene/Br$ (0.5g) was dispersed in acetic acid (10 mL) by the ultrasonic treatment for 30 min, molecular added bromine dropwise for (2ml. 0.038 mol) was over 15 min to Fe₃O₄@SiO₂@polyionene/Br stirring and cooling in an ice-bath with stirring being continued for 2 h. The resulting dark orange solid was collected by magnetic and washed with 5 mL acetic acid.

2-3- General procedure for the synthesis of imidazoles derivatives

A mixture of aldehyde (1mmol), ethylene diamine (or ortho-phenylene diamine or 2-amino thiophenol or 1,8-diamino naphtalene or 2-amino phenol) (1mmol), and $Fe_3O4@SiO_2@polyionene/Br_3^{-}$ MNPs (0.05 g) was mixed and the reaction was heated at 110°C under solvent-free condition for appropriate time (table 3). After completion of the reaction as indicated by thin-layer chromatography (TLC), EtOH (10 mL) was added to the reaction mixture and the catalyst was recovered by an external magnet, and the reaction mixture was put into ice-water. The solid product was filtered, washed with water (20 mL) and diethyl ether (20 mL) and dried under vacuum to yield the product that was used without further purification. In the recycling experiment, the separated catalyst was washed with ethanol and dried under vacuum at room temperature to remove residual solvent. All the desired products were characterized by comparison of their physical and spectral data with those reported compounds.

Physical and spectral data for some representative imidazole, benzimidazole, benzothiazole, and perimidine derivatives

2-(4-Hydroxyphenyl)-1H-benzimidazole (Table 3, Entry 3): m.p. 262-265 °C (lit. 265-267 °C) ^[36]; ¹H NMR (200 MHz, DMSO-*d*₆): δ (ppm): 5.04 (br, 1H, OH), 6.91 (d, *J* = 8.7 Hz, 2H), 7.12-7.21 (m, 2H), 7.48-7.57 (m, 2H), 7.97 (d, *J* = 8.7 Hz, 2H), 10.02 (br, 1H, NH); ¹³C NMR (50 MHz, DMSO-*d*₆): δ (ppm): 120.1, 121.4, 125.9, 127.6, 133.9, 144.2, 157.1, 165.0.

2-(*p*-Tolyl)-1H-benzimidazole (Table 3, Entry 4): m.p. 262-265 °C (lit. 264-265 °C)^[34]; ¹H NMR (200 MHz, DMSO- d_6): δ (ppm): 2.57 (s, 3H), 7.14-7.20 (m, 2H), 7.34 (t, J = 8.0 Hz, 2H), 7.49 (t, J = 8.0 Hz, 1H), 7.62 (t, J = 8.0 Hz, 1H), 8.03-8.07 (m, 2H), 12.92 (br, 1H, NH); ¹³C NMR (50 MHz, DMSO- d_6): δ (ppm): 21.3, 111.5, 119.1, 122.3, 127.3, 129.9, 135.3, 144.2, 151.7.

2-(4-Chlorophenyl)-1H-benzimidazole (Table 3, Entry 6): m.p. 288-290 °C (lit. 288-291 °C)^[37]; ¹H NMR (200 MHz, DMSO-*d*₆): δ (ppm): 7.35-7.41 (m, 2H), 7.76-7.83 (m, 4H), 8.32-8.39 (m, 2H), 13.17 (br, 1H, NH); ¹³C NMR (50 MHz, DMSO-*d*₆): δ (ppm): 111.9, 119.4, 122.3, 123.2, 128.6, 129.5, 135.2, 150.6.

2-Phenylbenzothiazole (Table 4, Entry 1): m.p. 111-112 °C (lit. 112-114 °C)^[38]; ¹H NMR (200 MHz, DMSO-*d*₆): δ (ppm): 7.54–7.59 (m, 5H), 8.07-8.13 (m, 4H); ¹³C NMR (50 MHz,

DMSO-*d*₆): δ (ppm): 123.3, 123.8, 126.5, 127.6, 128.1, 130.3, 132.3, 133.7, 135.3, 154.4, 168.2.

2-(*p*-Tolyl)benzothiazole (Table 4, Entry 4) : m.p. 81-83 °C (lit. 85 °C)^[39]; ¹H NMR (200 MHz, CDCl₃), δ (ppm): 2.40 (s, 3 H), 7.24-7.48 (m, 4 H), 7.85-8.03 (m, 4 H); ¹³C NMR (50 MHz, CDCl₃), δ (ppm): 22.0, 122.0, 123.5, 125.4, 126.7, 127.9, 130.2, 131.3, 135.4, 141.9, 154.6, 168.7.

2-(p-Tolyl)-2,3-dihydro-1H-perimidine (Table 5, Entry 3): m.p. 162-164 °C (lit. 161-163 °C)^[42]; IR (KBr): v (Cm⁻¹): 3365, 3039, 2922, 1601, 1485, 1417; ¹H NMR (400 MHz, DMSO- d_6): δ (ppm): 2.35 (s, 3H, CH₃), 5.34 (s, 1H, CH), 6.49-7.51 (m, 12H, CH_{arom}, 2NH); ¹³C NMR (100 MHz, DMSO- d_6): δ (ppm): 20.8, 66.6, 104.2, 112.4, 115.1, 126.8, 127.8, 128.7, 134.3, 137.7, 138.8, 143.1.

2-(3-Nitrophenyl)-2,3-dihydro-1H-perimidine (Table 5, Entry 5): m.p. 186-188 °C (lit. 188-190 °C)^[42]; IR (KBr): v (Cm⁻¹): 3344, 3226, 2821, 1606, 1529, 1415, 1333; ¹H NMR (400 MHz, DMSO-*d*₆): δ (ppm): 5.56 (s, 1H, CH), 6.52-8.45 (m, 12H, CH_{arom}, 2 NH); ¹³C NMR (100 MHz, DMSO-*d*₆): δ (ppm): 64.8, 104.6, 112.4, 115.6, 122.6, 123.2, 126.9, 129.9, 134.2, 134.6, 142.2, 144.5, 147.6.

2-Phenyl-1H-imidazole (Table 6, Entry 1): m.p. 100-102 °C (lit. 101 °C)^[44]; ¹H NMR (200 MHz, DMSO-*d*₆): δ (ppm): 7.19-7.23 (m, 2H), 7.51-7.61 (m, 5H), 8.16-8.21 (m, 2H), 12.91 (br, 1H, NH); ¹³C NMR (50 MHz, DMSO-*d*₆): δ (ppm): 120.1, 123.2, 127.0, 127.3, 129.7, 130.7, 131.0, 152.1.

3- Results and discussion

3-1- Characterization of ionene and nanoparticle

The morphology and dimensions of nanoparticles were examined using a Scanning electron microscopy (Philips XL 30 SEM) and transmission electron microscopy (Zeiss-EM10C-80KV TEM). The particles were analyzed for phase composition using X-ray diffraction (XRD) on a diffractometer (Panalytical X'Pert Pro) using Cu-K α radiation ($\lambda = 1.54056$ Ű). In order to confirm the iron oxide phase, the nature of coating and its bonding on the surface, Fourier transform infrared spectra (FTIR) was recorded between 4000 and 400 cm⁻¹ on a Bruker Advance DPX 500 MHz instrument spectrometer. Magnetic studies at room temperature carried out using a BHV-55 vibrating sample magnetometer (VSM). Finally, the thermal stability was determined by thermogravimetric analysis (TGA) coupled with differential thermal analysis (DTA) (Perkin Elmer Instruments model, Pyris 6) and differential scanning calorimetric (DSC) analysis (Perkin Elmer Instruments model, Pyris diamond).

3-1-1- SEM and TEM analysis

The prepared polyionene were characterized by SEM (Fig. 1). These images confirmed average diameter size of the ionene are less than 20 nm.



Fig.1. SEM images of prepared ionene

Scanning electron microscopy (SEM) is a useful tool to determine the size and morphology of the prepared catalyst. As shown in the images Fig. 2, nanoparticles in all the samples have a spherical shape indicating the nanocatalyst has a large surface area. The SEM image of the silica-supported MNPs showed that the particle size distribution is about 20 nm which indicate silica is successfully anchoring to the magnetic particles (Fig. 2a). Also, SEM observation showed that $Fe_3O_4@SiO_2@Polyionene/Br_3^-$ MNPs have the average size less than 50 nm (Fig. 2c).



Fig.2. SEM images of (a) Fe₃O₄@SiO₂@APTES (b) Fe₃O₄@SiO₂@Polyionene/Br⁻ (c) Fe₃O₄@SiO₂@polyionene/Br₃⁻.

The size and morphology of the prepared catalyst were characterized by TEM (Fig. 3). According to Fig. 3, Fe₃O₄ nanoparticles have spherical shapes with nano dimension ranging from 12-15 nm. As shown in Fig. 3, the nanoparticles depicted varied spherical sizes. The TEM (Fig. 3a) observation indicates that TEOS coated Fe₃O₄ MNPs have average diameter ranging about 20 nm. The silica-modification process of MNPs leads to the formation of a core-shell structure and confirms the formation of a silica layer with thickness about 5 nm around the Fe₃O₄ nanoparticles. The TEM (Fig. 3b) observation of Fe₃O₄@SiO₂@APTES exhibit recognizable layers in magnetic nanoparticles. The thickness of polyionene layer is

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estimated about 8 nm (Fig. 3c). Fe₃O₄@SiO₂@Polyionene/Br₃⁻ nanocatalyst has a typical core-shell-shell structure with average size of less than 50 nm (Fig. 3c).



Fig.3. TEM images of (a) Fe₃O₄@SiO₂ (b) APTES coated Fe₃O₄ MNPs (c) Fe₃O₄@SiO₂@Polyionene/Br₃⁻.

3-1-2- X-ray diffraction analysis

The crystalline structures of the Fe₃O₄ particles, Fe₃O₄@SiO₂, APTES coated Fe₃O₄ MNPs and Fe₃O₄@SiO₂@Polyionene/Br₃⁻ were determined by powder X-ray diffraction (XRD) (fig. 4 a-d). As shown in fig. 4, the obtained Fe₃O₄ has crystalline cubic spinel structure which agrees with the standard Fe₃O₄ XRD spectrum. According to the database of Joint Committee on Powder Diffraction Standards (JCPDS No. 19–0629), the XRD pattern of a standard Fe₃O₄ crystal with cubic structure has six characteristic peaks at $2\theta = 30.4^{\circ}$, 35.8° , 43.6° , 53.7° , 57.5° , and 63.2° [28]. The pattern of Fe₃O₄@SiO₂@Polyionene/Br₃⁻ displays the most intense peak at $2\theta = 35.80^{\circ}$ which is completely corresponded to the pure Fe₃O₄ and confirms the presence of Fe₃O₄ [29]. Therefore, it is concluded that the prepared Fe₃O₄@SiO₂@Polyionene/Br₃⁻ show spinel structure and these modifications don't cause a phase change in Fe₃O₄.

The highest intensity peak (311) of the particles was picked out to evaluate D (average crystalline diameter) according to the Debye-Scherrer equation: $D = k\lambda/(\beta \cos\theta)$, where θ is the Bragg's angle in degrees, λ is the X-ray wavelenght in 1.5418 A°, β is the corrected width of the XRD 311 peak at half-height and k is the scherrer constant (k = 0.94) [30]. The average particle size obtained from XRD data found to be 49.17 nm. This value is close to the mean particle size observed from TEM images.



Fig.4. XRD patterns of (a) Fe₃O₄ MNPs; (b) Silica coated Fe₃O₄ MNPs; (c) APTES coated Fe₃O₄ MNPs and (d) Fe₃O₄@SiO₂@polyionene/Br₃⁻

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3-1-3- FTIR spectroscopy

The FTIR spectra of bare MNPs, Fe₃O₄@SiO₂ MNPs, Fe₃O₄@SiO₂@APTES MNPs and $Fe_3O_4@SiO_2@Polyionene/Br_3^{-}MNPs$ are presented in Fig.5. The signal observed at 585 cm⁻¹ is attributed to the presence of Fe-O stereching vibration [31]. The broad band at 3300-3500 cm⁻¹ is due to -OH stretching vibrations (Fig. 5a). The adsorption of silane polymer onto the surface of magnetite particles was confirmed by bands at 951, 804 and 1086 cm^{-1} which correspond to the Si-OH and Si-O-Si groups (Fig. 5b). Characteristic Fe-O peak of bare MNPs at 585 cm⁻¹ is shifted to 580 and 578 cm⁻¹ in the spectrum of Fe₃O₄/SiO₂ MNPs and Fe₃O₄@SiO₂@APTES MNPs, respectively. Thus, undoubtedly it can be said that the silica shell is linked to the surface of the magnetic nanoparticles by Fe-O-Si chemical bond [32]. Compared with MNP, APTES-MNP presents absorption bands at 2958 and 2854 cm⁻¹ assigned to stretching vibration of C-H bond of the propyl amine group, which prove successful grafting of APTES on silica coated magnetic particles. The two broad bands at 1628 and 3435 cm⁻¹ are attributed to the N–H stretching vibrations and bending mode of free -NH₂ group, respectively (Fig. 5c). These results illustrate that MNs are coated by SiO₂ and APTES. Fe₃O₄@SiO₂@Polyionene/Br₃⁻ showed a band at 1448 cm⁻¹ which is characteristic for the tertiary amine group in backbone of ionene (Fig. 5d).



Fig.5. FT-IR spectra of (a) Fe_3O_4 MNPs; (b) Silica coated Fe_3O_4 MNPs; (c) APTES coated Fe_3O_4 MNPs and (d) $Fe_3O_4@SiO_2@Polyionene/Br_3^-$.

3-1-4- Magnetic properties of nano catalyst

The magnetic properties of Fe_3O_4 MNPs were characterized by vibrating sample magnetometer (VSM). Fig. 6 shows the typical room temperature magnetization curves of bare Fe_3O_4 MNPs (Fig. 6a), Silica coated Fe_3O_4 MNPs (Fig. 6b), APTES coated Fe_3O_4 MNPs (Fig. 6c), and $Fe_3O_4@SiO_2@Polyionene/Br_3^-$ (Fig. 6d), respectively. All of the samples show a typical superparamagnetic behavior. However, the saturation magnetization of the nanoparticles is 70.0 emu/g (Fig.6a), which is lower than its bulk counter parts (92.0 emu/g) [33]. The saturation magnetization of $Fe_3O_4@SiO_2@polyionene/Br_3^-$ MNPs was 10.0 emu/g of particles, which is lower than that of bare magnetic nanoparticles. This might result from the formation of a silica shell and polyionene shell as double layer around the Fe_3O_4 core.



Fig.6. Magnetization curves obtained by VSM at room temperature of (a) Fe_3O_4 MNPs; (b) Silica coated Fe_3O_4 MNPs; (c) APTES coated Fe_3O_4 MNPs and (d) $Fe_3O_4@SiO_2@polyionene/Br_3^-$

The thermal stability of $Fe_3O_4@SiO_2@Polyionene/Br_3^-$ nano particles was analyzed by TGA, DTA and DTG. The thermogravimetric analysis (TGA) thermogram of Fe₃O₄@SiO₂@Polyionene/Br₃⁻ catalyst is presented in fig. 8. As was observed from the curve, the sample shows a three-step degration pattern in the temperature range of 30-500 °C. The initial weight loss up to 100 °C is due to the removal of the adsorbed water and surface hydroxyl groups of the catalyst. Two steps of the another weight loss about 50 % in the region of 250-500 °C is the result from the termal decomposition of organic materials grafting to the MNPs surface (fig. 8). The differential thermogravimetric analyzer (DTG) also exhibit a sharp peak at 277.5 °C and the another peak at 338.4 °C due to the breakdown and

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3-2- Catalyst application of Fe₃O₄@SiO₂@polyionene/Br₃⁻ for synthesis of imidazole derivatives

The developed methodology is simple and proceeded in high to excelent yields. We first compared the catalyst effect on different solvents for synthesis of imidazole derivatives using this reagent. The results are summarized in table 1.

Entry	Solvent ^a	Time (min)	Yield (%)
1	CH ₃ CH ₂ OH	60	34
2	CH ₂ Cl ₂	60	<10
3	CHCl ₃	60	<10
4	CH ₃ CN	60	21
5	THF	60	trace
6	Toluene	60	trace
7	DMF	60	trace
8	None ^b	60	64
9	None ^c	60	89
10	None ^d	15	94

Table 1. Optimization of reaction conditions for the synthesis of 2-(4-chlorophenyl)-1H- benzimidazole

In a typical experiment, the reaction was carried in solvent or solvent-free conditions in the presence of $Fe_3O_4@SiO_2@polyionene/Br_3^-$ to afford the corresponding imidazoles (or thiazoles). We used different solvents like ethanol, dichloro methane, chloroform, acetonitrile,

The reactions were performed with 4-chloro benzaldehyde (1mmol), ortho-phenylene diamine (1mmol), and catalyst (0.05 g) under different reaction conditions. a) reflux condition, b) in solvent- free condition at 50°C, c) in solvent- free condition at 80° C, d) in solvent- free condition at 110° C

toluene, THF and DMF. In all cases, the experimental results show that the yields of the products are trace.

Furthermore, the effect of catalyst load on reaction time and yield is explored in table 2. Using lower amount of catalyst resulted in lower yields, while higher amount of catalyst did not affect the reaction times and yields, and in the absence of catalyst, the yield of the product was not found. The best results were obtained using 0.05 g of the catalyst (table 2, entry 2). Based on the results of this study, it seems that the reaction times and yields will improve in the solvent-free conditions at 110 °C.

Table 2.	Effect	of increasing	g amount of	catalyst o	n the pr	reparation of	of 2-(4-chlo	orophenyl)-	-1 <i>H</i> -
benzimi	dazole								

Entry	Amount of catalyst(g)	Time (min)	Yield (%)
1	0.025	45	81
2	0.05	15	94
3	0.075	15	94
4	0.1	15	91
		-0	
5	None	60	trace
5	TONE	00	uace

The reactions were performed with 4-chloro benzaldehyde (1mmol), ortho-phenylene diamine (1mmol), and different amounts of catalyst under solvent-free conditions at 110 °C.

After optimizing the conditions, the generality of this method was examined by the reaction of several substituted aldehydes with some 1,2-diamine and 1-amino-2-mercapto derivative compounds. The results are shown in tables 3-6. The products were isolated and identified by melting point, 1HNMR, and IR.



 $R = alkyl, aryl \qquad X = NH, O$

Table 3. Synthesis of benzimidazole derivatives and benzoxazole catalyzed by $Fe_3O_4@SiO_2@polyionene/Br_3^-$ under solvent-free conditions at 110 °C

						N	1P (°C)
Entry	R	Х	Product	Time (min)	Yield (%)	Found	Reported[ref]
1	C ₆ H ₅	NH		15	93	290-291	290-293[34]
2	4-OMeC ₆ H ₄	NH		12	97	225-226	223-226[35]
3	4-OHC ₆ H ₄	NH	И С С С С С С С С С С С С С С С С С С С	13	88.5	262-265	265-267[36]
4	4-MeC ₆ H ₄	NH	N H H	12	91	262-265	264-265[34]
5	$4-NO_2C_6H_4$	NH		25	98	319-321	322-323[34]
6	4-ClC ₆ H ₄	NH		15	94	288-290	288-291[37]
7	3-Phenyl propyl	NH		90	67		
8	4-ClC ₆ H ₄	0		_	No reaction		_

using an aliphatic aldehyde instead of aromatic one produces benzimidazole in lower yield and longer time. In contrast, if the 2-amino phenol is used, any heterocyclic products to be seen (table 3, entry 7,8).

When 2-amino thiophenol was used instead of *ortho*-phenylene diamine, the aldehydes reacted in more convenient condition and the yields were higher (table 4).



Table 4. Synthesis of benzthiazole derivatives catalyzed by $Fe_3O_4@SiO_2@polyionene/Br_3^-$ under solvent-free conditions at 110 °C

					Ν	MP (°C)
Entry	Ar	Product	Time (min)	Yield (%)	Found	Reported[ref]
1	C ₆ H ₅		15	95	111-112	112-114[38]
2	4-OHC ₆ H ₄	Л Л Л Л Л Л Л Л Л Л Л Л Л Л Л Л Л Л Л	10	94	225-226	227[39]
3	4-OMeC ₆ H ₄		12	96	120-121	120-121[38]
4	4-MeC ₆ H ₄	Me	17	92	81-83	85[39]
5	$4-NO_2C_6H_4$		20	93	229-232	230-231[39]
6	$4-ClC_6H_4$		17	89	100-102	103-104[40]
7	4-BrC ₆ H ₄	Br Br	17	87	101-102	102-104[41]

Some aromatic aldehydes have reacted with 1,8-diamino naphthalene in the presence of MNs catalyst. As it is seen, the yields are higher than before. isolation of crude products are easy and recrytalization could be used for more purity (table 5).



Table 5. Synthesis of perimidine derivatives catalyzed by Fe $_3O_4@SiO_2@polyionene/Br_3^-$ under solvent-free conditions at 110 $^\circ C$

					MP (°C)	
Entry	Ar	Product	Time (min)	Yield (%)	Found	eported[ref]

1	C ₆ H ₅		10	94	100-102	101-103[42]
2	4-OHC ₆ H ₄		6	95	161-164	161-163[42]
3	4-MeC ₆ H ₄	ме	10	92	162-164	161-163[42]
4	4-NO ₂ C ₆ H ₄		20	95	199-200	198-200[43]
5	3-NO ₂ C ₆ H ₄		20	89	186-188	188-190[42]
6	4-CIC ₆ H ₄		12	91	157-160	158-160[42]

Likewise, the reaction of ethylene diamine was carried out in solvent free condition. The product yields were lower than benzimidazoles due to evaporating of ethylene diamine in amidst of reaction (table 6).



Table 6. Synthesis of imidazole derivative catalyzed by $Fe_3O_4@SiO_2@polyionene/Br_3^-$ under solvent-free conditions at 110 $^\circ C$

					Ν	1P (°C)
Entry	Ar	Product	Time (min)	Yield (%)	Found	Reported[ref]
1	C ₆ H ₅		15	91	100-102	101[44]
2	4-OHC ₆ H ₄	м Н	10	90		

3	4-OMeC ₆ H ₄	М Н ОМе	10	93	137-138	137-139[45]
4	4-MeC ₆ H ₄	N H H	13	91	180-181	181-183[44]
5	$4-NO_2C_6H_4$		17	93	233-236	231[46]
6	4-ClC ₆ H ₄		13	89		
7	4-BrC ₆ H ₄		15	92	243-245	242-246[46]

Tables 3-6 shows some examples for this convenient procedure in high to excellent yields. In order to test this procedure for preparative scale applications, a variety of benzaldehydes bearing electron donating and electron-withdrawing substituents were successfully employed to prepare the corresponding imidazole derivatives in excellent yields.

We proposed a possible mechanism for the synthesis of 2-phenyl-1H-benzimidazole in the presence of $Fe_3O_4@SiO_2@Polyionene/Br_3^-$ as a model reaction, indicated in Scheme 2. The activation of the oxygen of carbonyl are tacke placed by the catalyst. Then, intramolecular attack are occuared by the second amino group to form a five-membere ring of 2-phenyl-2,3-dihydro-1H-benzo[d]imidazole (**b**). The intermediate **b** then undergoes subsequent oxidation to give the desired benzimidazole as the final product.



Scheme 2. Plausible mechanism for the synthesis of benzimidazole derivatives via condensation reaction of *o*-phenylenediamine with aryl aldehydes

The efficiency and applicability of $Fe_3O_4@SiO_2@Polyionene/Br_3^-$ nanocatalyst was compared with some recently reported catalysts in terms of percentage yield and reaction time for the preparation of 2-phenyl-1H-benzimidazole as a model reaction (table 7).

Entry	catalyst	conditions	Time	Yield $(\%)^{a}$
			(min)	[ref]
1	Fe ₃ O ₄ @SiO ₂ @Polyionene/Br ₃	Solvent-free/ 110 °C	15	93 [this work]
	(0.05 g)			
2	Nano In_2O_3 (5 mol%)	CH ₃ CN/ 60 °C	120	89 [47]
3	MgCl ₂ . 6H ₂ O (10 mol%)	DMF/ 60 °C	100	93[48]
4	Indion-190 resin (10 mol%)	EtOH/ 70 °C	240	89[49]
5	NH ₄ OAc (1mmol)	EtOH/ 75 °C	270	95[50]
6	Sm(OTf) ₃ (10 mol%)	CH ₃ CN/ r.t	240	90[51]
7	Scolecite acid (3 wt%)	EtOH/ 70 °C	55	89[52]

Table 7. Comparative study on the present method with the reported method

8	$I_2(1 \text{ mmol}) / KI (25 \text{ mol}\%)$	H ₂ O/ 90 °C	45	75[46]
	$/K_2CO_3$ (1.5 mmol)			

^a The reactions were performed with benzaldehyde (1mmol), ortho-phenylene diamine (1mmol) under different conditions.

3-3- Catalyst recovery

Recyclability of this nano magnetic catalyst was investigated in the reation between 4-chloro benzaldehyde and ortho-phenylene diamine. The catalyst was found to be reusable six times without significant loss of activity (Fig. 9). After completion of the reaction, ethanol was added to the reaction mixture which was then decanted using a external magnet. Nanoparticle was washed with ethanol and dried at 60 °C for 2 h. The recycled catalyst was used for 6 times with little loss of activity (Fig. 9).



Fig. 9. Reuse of catalyst in synthesis of 2-(4-Chlorophenyl)-1H-benzimidazole

3-4- Catalyst stability

 $Fe_3O_4@SiO_2@polyionene/Br_3^-$ as a magnetic nanocatalyst showed a good shelf life for months. It can be stored as powder in room temperature. It did not show any loss of activity when compared with that of the freshly prepared reagent.

4- Conclusions

In this study, an efficient, and green method has been developed for synthesis of imidazole and thiazoles derivatives using novel magnetite nanoparticles $Fe_3O_4@SiO_2@polyionene/Br_3^$ as an efficient and recyclable catalyst. The prominent features of this method are short reaction time, simple workup procedure and high yield. In the presence of this catalyst, benzimidazole derivatives were produced in excellent yields (88.5-98 %) and low reaction time (12-25 min). using an aliphatic aldehyde instead of aromatic one, although in low yield and longer reaction time, was led to the corresponding benzimidazole. As well as, we replaced 2-amino thiophenol with *ortho*-phenylene diamine. Furtunately, the reactions were run in the shorter time (10-20 min) and high yields were obtained (87-96 %). Extension of this procedure to 1,8diamino naphthalene were also examined and satisfactory yields (89-95 %) and low reaction time (6-20 min) were obtained. Finally, ethylene diamine was used with success to provide the corresponding imidazole derivatives in good yields (89-93 %) and in the time range of 10-17 min. In all of these reactions, the catalyst could be easily isolated using external magnetic field and recovered for 6 times without significant loss of activity.

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