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ARTICLE

Received 00th January 20xx, Accepted 00th January 20xx

DOI: 10.1039/x0xx00000x

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New polymer containing phosphorus and nitrogen ligands was successfully synthesized, characterized and used for stabilization of higly monodispersed palladium nanoparticles having an average diameter of 2-3 nm. The thermally stable heterogeneous catalyst was successfully applied in Suzuki-Miyaura and copper-free Sonogashira-Hagihara coupling reactions of aryl halides under low palladium loading conditions. Reactions were proceeded in neat water without using any organic co-solvents. The catalyst was successfully recycled for sample Suzuki-Miyaura reaction for nine consecutive times with small drops in catalytic activity.

Introduction

Nowadays, palladium catalyzed coupling reactions have found to play an important role in organic transformations.¹ During the last decades, numerous efficient homogeneous catalysts have been developed for different palladium catalyzed coupling reactions.² However, as palladium is one of the most toxic and expensive transition metals, growing interest has been paid in development of heterogeneous and recoverable palladium catalysts.³ This issue is becoming more important, when small quantities of toxic palladium species cause major environmental problems, though the products obtained by palladium catalyzed reactions have wide spread applications in pharmaceutical industries. Therefore, heterogenization of palladium catalysts is extremely important from both the environmentally sustainable chemical processes and economic standpoints. In recent years, various successful methods which use palladium on various supports such as polymers,⁴ modified silicas,^{3a} magnetite,⁵ mesoporous materials,⁶ ionic liquids⁷, and graphene⁸ were developed. In this regard, challenging subjects for investigation include designing new heterogeneous catalytic systems with concomitant mild reaction conditions, using low amount of expensive palladium species, shortening of the reaction times, improving the low reactivity of aryl bromides and chlorides and conducting reactions in green solvents such as water.

Suzuki-Miyaura reaction, which is a cross coupling reaction

Electronic Supplementary Information (ESI) available: See DOI: 10.1039/x0xx00000x



Recently, we have reported the synthesis and and characterization of 4-aminophenyl diphenylphosphinite 2-aminophenyl diphenylphosphinite.¹⁵ Para isomer was used as a heterogeneous phosphinite in different organic transformation and ortho isomer was used as a ligand in palladium catalyzed Heck-Mizoroki,¹⁵ Suzuki-Miyaura¹⁶ and Sonogashira-Hagihara¹⁷ coupling reactions. Despite the efficiency of the reported method, using high amount of expensive palladium catalyst and performing reactions at high temperature are the drawbacks of this method. Herein, we report synthesis and characterization of new polymer containing phosphorus and nitrogen ligands for stabilization of palladium nanoparticles in Suzuki-Miyaura and Sonogashira-Hagihara coupling reactions in aqueous media under low palladium loading conditions.

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ARTICLE

Results and discussion

The stages of catalyst preparation are summarized in Scheme 1. Briefly, 2-aminophenol was reacted with acryloyl chloride in the presence of Et_3N as a base in dry THF to produce *N*-(2-hydroxyphenyl) acrylamide (1). The obtained product (1) was characterized using ¹H NMR, ¹³C NMR and FT-IR analysis (supporting information). Reaction of compound (1) with

chlorodiphenylphosphine (PPh₂Cl) in the presence of *t*-BuOK as a base in *t*-BuOH produced phosphinite monomer (**2**) which was characterized using ¹H NMR, ¹³C NMR and ³¹P NMR (supporting information). Polymerization of phosphinite (**2**) was easily achieved using 2,2'-azobisisobutyronitrile (AIBN) as a initiator in *t*-BuOH for 24 h at 70 °C and afford final polymer (**3**). The final catalyst (**4**), polymer supported palladium nanoparticles was obtained by dissolving Pd(OAc)₂ in CH₂Cl₂ and treating it with polymer (**3**) for 24 h at room temperature.



Scheme 1. Synthesis steps of the catalyst

TG analysis of the polymer (**3**) indicated negligible leaching of organic groups and thermal stability of polymer up to 200°C with three weight losses between 25-700°C (Figure 1, supporting information). The first weight loss is related to physically absorbed water and organic solvents. The second weight loss (57.67%) occurred between 100-400°C which may be related to the loss of 2-aminophenyl diphenyl phosphinite from the polymeric structure and third weight loss (28.82%) can be attributed to the decomposition of polymer residue.

SEM image of catalyst (Figure 2, supporting information) showed formation of large sheets in micro scale dimension (as clearly observed in TEM images). In addition, energy dispersive spectroscopy (EDS) analysis of catalyst obtained from SEM, confirm presence of Pd species in the structure of catalyst (Figure 1). Presence of palladium in final catalyst was also confirmed using atomic absorption spectroscopy (AAS) which showed 0.08 mmolg⁻¹ of palladium content.





Fig. 1 EDS spectrum of the catalyst

2 | J. Name., 2012, 00, 1-3

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ARTICLE



Fig. 2 (a-e) Representative HRTEM images and (f) SAED pattern of catalyst (4).

Formation of the Pd(0) catalyst was also confirmed by the solid UV-Vis spectrum which showed complete conversion of Pd(II) to Pd(0) by the absence of the peak at 420 nm which belongs to Pd(II) species (Figure 3).¹⁸



Fig. 3 Solid UV-Vis spectrum of the catalyst and Pd(OAc)₂

90

80

Journal Name

X-ray diffraction (XRD) analysis of catalyst (4) showed formation of Pd(0) nanoparticles by appearing Bragg's reflections related to palladium in 2θ = 40.1, 46.7, 68.1, 82.1 (Figure 4).¹⁹

as DMF, CH₃CN, EtOH, toluene, 1,4-dioxane and THF gave low yields for the reaction (Table 1, entries 18-23).

catalyst

base, solvent

MeO

Table 1 Screening of different reaction conditions for the reaction of 4-

B(OH)₂



70



40

ARTICLE

100

80

40

20

0

30

Intensity/ a.u. 60

Formation of Pd(0) nanoparticles was also approved by color changing of polymer and Pd(OAc)₂ mixture from orange to dark brown during the catalyst synthesis (Figure 5). The color change indicated activation of Pd catalyst by intraction of phosphorus and nitrogen ligands of polymer with Pd(OAc)₂.²⁰

50

60



Fig. 5 Preparation of Pd catalyst a) after 1 min, b) after 3 min, c) after 5 min

The catalytic activity of prepared polymer supported catalyst (4) was evaluated in Suzuki-Miyaura coupling reaction of aryl halides. Primarily, reaction of less reactive 4-bromoanisol with phenylboronic acid in the presence of catalyst under different reaction conditions such as different solvents and bases was studied. Study of reaction using different bases in water at 25- $60^{\circ}C$ revealed that using K_2CO_3 as a base, 0.08 mol% of palladium catalyst at 60 °C are the most efficient reaction conditions (Table 2, entry 9). However, we have also studied the model reaction in the absence of base (Table 2, entry 10), using 0.08 mol% of Pd(OAc)₂ (Table 2, entry 11) and in the absence of Pd using 20 mg of polymer 3 (Table 2, entry 12). Results indicated that reactions did not proceed efficiently and starting material was intact. Using K₂CO₃ in other solvents such

Entry	Cat mol%	Base	Solvent	Temp.(≌C)	Time(h)	Yield ^b
1	0.08	DABCO	H ₂ O	25	5	27
2	0.08	K ₂ CO ₃	H_2O	25	5	10
3	0.08	K_2CO_3	H_2O	40	5	32
4	0.08	DABCO	H_2O	40	5	42
5	0.08	<i>t</i> -BuOK	H₂O	40	5	64
6	0.08	Et₃N	H₂O	40	5	45
7	0.08	K_3PO_4	H ₂ O	60	2	52
8	0.08	Et₃N	H ₂ O	60	2	85
<mark>9</mark>	<mark>0.08</mark>	<mark>K₂CO₃</mark>	<mark>H₂O</mark>	<mark>60</mark>	<mark>2</mark>	<mark>88</mark>
<mark>10</mark>	<mark>0.08</mark>	-	<mark>H₂O</mark>	<mark>60</mark>	<mark>2</mark>	<mark>5°</mark>
<mark>11</mark>	<mark>0.08</mark>	<mark>K₂CO₃</mark>	<mark>H₂O</mark>	<mark>60</mark>	<mark>2</mark>	7 ^d
<mark>12</mark>	-	<mark>K₂CO₃</mark>	<mark>H₂O</mark>	<mark>60</mark>	<mark>2</mark>	2 ^e
<mark>13</mark>	<mark>0.08</mark>	<mark>NaOAc</mark>	<mark>H₂O</mark>	<mark>60</mark>	<mark>2</mark>	<mark>5</mark>
<mark>14</mark>	0.08	<i>t</i> -BuOK	H ₂ O	60	2	74
<mark>15</mark>	0.08	DABCO	H ₂ O	60	2	83
<mark>16</mark>	0.04	K_2CO_3	H ₂ O	60	2	75
<mark>17</mark>	0.02	K_2CO_3	H ₂ O	60	2	40
<mark>18</mark>	0.08	K_2CO_3	DMF	60	2	22
<mark>19</mark>	0.08	K_2CO_3	CH₃CN	60	2	26
<mark>20</mark>	0.08	K_2CO_3	EtOH	60	2	57
<mark>21</mark>	0.08	K_2CO_3	Toluene	60	2	21
<mark>22</mark>	0.08	K_2CO_3	Dioxane	60	2	20
<mark>23</mark>	<mark>0.08</mark>	K₂CO₃	THF	<mark>60</mark>	2	<mark>14</mark>

^a Reaction conditions: 4-bromoanisole (1 mmol), phenylboronic acid (1.5 mmol), base (1.5 mmol), solvent (2 mL), catalyst (0.08 mol% Pd). ^b GC yields.^c Reaction in the absence of base. ^dReaction using 0.08 mol% Pd(OAc)₂. ^e Reaction in the absence of Pd and using 20 mg polymer 3.

With the optimized reaction conditions in hand, K₂CO₃ as base, H₂O as solvent and 0.08 mol% Pd, substrate scope of the Suzuki-Miyaura coupling reaction was investigated for the reaction of structurally different aryl halides with arylboronic acids (Table 2). Reaction of 4-iodoanisol under optimized reaction conditions was completed at 5 minutes therefore, we decided to studied reactions of aryl iodides at room temperature under similar optimized reaction conditions to aryl bromides.



ARTICLE

		Ar ¹ X + Ar ² E	B(OH) ₂	catalys	st ────≻ Ar ¹ - Ar ²	
			(-)2	<i>t</i> -BuOK,	H ₂ O	
Entry	Ar ¹	Ar ²	Temp. (°C)	Time	Product	Yield (%)
1	MeO	Ph	60	0.1		96
2	MeO	Ph	25	8	MeO	89
3		Ph	25	5		83
4	O ₂ N	Ph	25	0.5	0 ₂ N-	94
5	S I	Ph	25	6		82
6	NC	Ph	25	1		97
7	CI	Ph	25	2	CI	87
8	F	Ph	25	2	F	96
9	O ₂ N	$4-MeOC_6H_4$	25	1	O ₂ N-OMe	84
10	MeO	4-MeOC ₆ H ₄	25	3	MeO	80
11	CI	4-ClC ₆ H ₄	25	3	CI	90
12	O ₂ N	3,5 difluorophenyl	25	8		83
13		1-Naphtyl	25	3		89

Ple Dalton Transactionsins

ARTICLE

Page 6 of 11

14	S I	1-Naphtyl	25	3		92°
15	Me	Ph	25	3	Me	96
16	Me	Ph	25	3	Me	87 ^c
17	MeO	Ph	60	2	MeO	84
18	N N N	Ph	60	9	$\langle N = $	82
19	O ₂ N Br	Ph	60	3	0 ₂ N-	99
20	NC	Ph	60	1		95
21	OHC	Ph	60	1	онс	94
22	OHC Br	Ph	60	1	OHC	94
23	HO	Ph	60	7	но-	97
24	Br	Ph	60	10		97
25	Br N H	Ph	60	10		81
26	CHO Br	Ph	60	1	СНО	88
27	NC	l-naphtyl	60	5		93
28	NC	3,5- difluorophenyl	60	9		86
29	OHC	$4-OMeC_6H_4$	60	2	OHC - OMe	94
30	OHC	4-MeC ₆ H ₄	60	1	OHC-	95

6 | J. Name., 2012, 00, 1-3

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^aReaction conditions: ArX (1 mmol), phenylboronic acid (1.5 mmol), base (1.5 mmol), solvent (2 mL), catalyst (0.08 mol% Pd). ^bIsolated yields. ^cGC yields. Using 0.3 mol% Pd catalyst and 1 mmol TBAB

As shown in Table 2, the coupling reaction between aryl iodides containing electron-donating groups (Table 2, entries 1-2, 10, 15-16) and electron withdrawing groups (Table 2, entries 4, 6-8) as well as thienyl iodide (Table 2, entry 5) with phenylboronic proceeded effectively to give the corresponding biaryl products in high to excellent yields. Reactions of aryl bromides carrying both electron donating (Table 2, entries 17, 23) and electron withdrawing groups (Table 2, entries 19-22, 26-30) were performed well and desired coupling products were obtained in high to excellent isolated yields. It is worth mentioning that reaction of 5-bromopyrimidine and 5bromoindole as heterocyclic aryl bromides afforded high isolated yields (Table 2, entries 18, 25). Different substituted arylboronic acids like 4-methoxyphenyl, 4-tolyl, 4-chloro, 3,5difluoropheny, and 1-naphthylboronic acids with aryl bromides and iodides gave high to excellent isolated yields (Table 2, entries 9-14, 27-30). Reactions of aryl chlorides such as 4chloro-benzonitrile and nitrobenzene under optimized reaction conditions were sluggish. However, increasing of reaction temperature to 100 °C afforded 71 and 90 isolated yields respectively (Table 2, entries 32-33).

In continue, the application of novel polymer supported Pd NPs (4) was studied in Sonogashira-Hagihara coupling reaction of aryl bromides and iodides under copper free reaction conditions. In order to find optimized reaction conditions, reaction of iodobenzene with phenylacetylene in the presence of 0.16 mol% catalyst and different solvents and bases were studied. Results of Table 3 indicated that using DABCO as a base and H₂O as a solvent at 60 °C is the most suitable reaction conditions (Table 3, entry 7).

 Table 3 Screening of different reaction conditions for the reaction of iodobenzene with phenylacetylene in the presence of catalyst.

	+ ={		se, solvent		
Entry	Base	Solvent	Temp.(°C)	Time(h)	Yield(%) ^a
1	K ₂ CO ₃	H_2O	60	12	3
2	Et_3N	H_2O	60	12	10
3	NaOAc	H_2O	60	12	7
4	K_3PO_4	H_2O	60	12	5
5	t-BuOK	H_2O	60	12	4
6	DABCO	H_2O	60	12	65
7	DABCO	H_2O	60	24	89
8	DABCO	H_2O	50	12	54
9	DABCO	H_2O	r.t	12	26
10	DABCO	$\rm CH_3 CN$	60	24	73
11	DABCO	Toluene	60	24	5
12	DABCO	EtOH	60	24	53
13	DABCO	Dioxane	60	24	86

^a GC yields

We have applied optimized reaction conditions for the reactions of structurally different aryl halides with different terminal alkynes such as phenylacetylene, propargyl alcohol and 4-ethynyltoluene (Table 4). Results indicated that aryl iodides were reacted efficiently and desired alkyne products were obtained in high to excellent yields under copper free conditions. However, reactions of aryl bromides at 60 °C were proceeded sluggish therefor, reaction temperature was increased to 100 °C and 1 mmol tetrabutylammonium bromide (TBAB) was added. Under these conditions, reactions of aryl bromides were proceeded well and afford desired products in high to excellent yields. All attempts to carry out the reaction of aryl chlorides were unsuccessful and starting materials were isolated intact.

PleDalton Transactionsins

ARTICLE

Journal Name

Table <mark>4</mark>	. Sonogashira-Hagihara coupling reactions of structurally different aryl iodides and bromides wit	h alkynes
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	$\Delta r^1 X + R^2$		catalyst	$\rightarrow \Delta r^1 - D^2$		
		ALA	- IX — <u>—</u>	DABCO, H ₂ O	- AI————————————————————————————————————	
Entry	Ar ¹	\mathbb{R}^2	Temperature	Time(h)	Product	Yield(%) ^b
1		C ₆ H ₅ -	60	24		84
2		C ₆ H ₅ -	60	2	0 ₂ N-	99
3	S I	C ₆ H ₅ -	60	2		99
4		C ₆ H ₅ -	60	12		78
5	CI ² ©	C ₆ H ₅ -	60	6	MeO-	85
6	MeO	C ₆ H ₅ -	60	2	F-\	95
7	F ²	CH ₂ OH	60	3	<u>он</u>	90
8	S I	CH ₂ OH	60	1		88
9	Br	C ₆ H ₅ -	100	24		88
10	Br	C ₆ H ₅ -	100	24	онс-	80
11	OHCBr	C ₆ H ₅ -	100	14		84
12	Br	4-MeC ₆ H ₄ -	100	48		98
13	OHC N Br	4-MeC ₆ H ₄ -	100	24	N= Me	77
14	онс	C ₆ H ₅ -	100	48	онс	84
	⟨					

^aReaction conditions: ArX (1 mmol), alkyne (1.5 mmol), base (1.5 mmol), solvent (2 mL), catalyst (0.16 mol% Pd). ^b Isolated yields

The recyclability of the catalyst is important factor for evaluation of catalyst from economical and green chemistry stand points of views. Thus, we have studied recycling of the catalyst for the reaction of 4-bromobenzonitrile and phenylboronic acid under optimized reaction conditions. After completion of the reaction in each run, heterogeneous catalyst was isolated with filtration and after washing with diethyl ether and drying was used for another batch of the reaction. Recycling experiments indicated that the catalyst can be successfully used during nine consecutive runs with small drops in catalytic activity (Figure 7).



Fig. 7 Recycling of catalyst for the reaction of 4-bromobenzonitrile and phenylboronic acid.

TG analysis of catalyst after 3rd run showed thermal stability of polymer structure during the reaction. Also, atomic absorption spectroscopy of reaction mixture after 3rd run indicated that only 4% of palladium was leached to the reaction medium. In order to get information about leaching of Pd, we have repeated recycling experiment under argon atmosphere. Result showed that after 3rd run, amount of leaching was decreased to 1.8% under preserving catalytic activity. Probably, under air, palladium nanoparticles get oxidize to Pd(II) easier than inert atmosphere and produced soluble Pd(II) species can leach to the reaction mixture.²¹

Conclusion

In summary, we have demonstrated the synthesis and characterization of a Pd NPs supported thermally stable heterogeneous polymer containing phosphorus and nitrogen ligands and its application for the Suzuki-Miyaura and Sonogashira-Hagihara coupling reaction. All the reactions were conducted in the air in water without the use of an organic cosolvent. The heterogeneous catalyst can easily be recovered by filtration and can be reused for nine consecutive times with small loss of efficiency.

Synthesis of N-(2-hydroxyphenyl)acrylamide (1).

Acryloyl chloride (10 mmol, 0.85 mL) was added to a flask containing solution of 2-aminophenole (10 mmol, 1.09 g) in dry THF (20 mL) at 0 °C under argon atmosphere. Then, Et_3N (10 mmol, 1.4 mL) was added drop wise at 0 °C and mixture was stirred for 2h at room temperature. Then, reaction mixture was filtered to separate produced triethylammonium chloride salt. After evaporation of THF, crude product was purified using column chromatography using hexane and ethyl acetate as eluent. The pure product was obtained in 95% isolated yield.

Synthesis of phosphinitemonomer 2

N-(2-hydroxyphenyl)acrylamide (1) (10 mmol,) was added to a flask containing *t*-BuOK (10.1 mmol, 1.1 g) and *t*-BuOH (30 mL)

and mixture was stirred for 10 min at room temperature. Then, chlorodiphenylphosphine (10.1 mmol, 2.2 g) was added drop wise under argon atmosphere and mixture was stirred for 12 h at room temperature. Then, hexane (20 mL) was added to the reaction mixture to precipitate phosphinite product. The solid material was filtered and washed with water (10 mL) and hexane (20 mL) to produce crude phosphinite (2) in 90% isolated yield. The compound was crystalized using ethyl acetate and hexane to produced pure phosphinite (2) in 81% yield.

Synthesis of phosphinite polymer 3

Phosphinite monomer (2) (5 mmol, 1.7 g) was dissolved in *t*-BuOH (50 mL) and AIBN (0.085 g, 0.5% w/w) was added to mixture under argon protection. The mixture was stirred for 24 h at 70 °C under argon atmosphere. Then, *t*-BuOH was evaporated and obtained pale yellow solid was washed with H_2O (10 mL) and hexane (30 mL) and dried in oven for 24 h at 80 °C.

Synthesis of polymer supported palladium nanoparticles

1 g of polymer (3) was sonicated in 5 mL CH₂Cl₂ for 5 min. To the resulting mixture Pd(OAc)₂ (0.1 mmol, 22 mg) was added and stirred for 24 h at room temperature. Then, mixture was filtered and solid catalyst washed with 5 mL CH₂Cl₂ and 10 mL hexane and dried under vacuum for 24 h. Atomic absorption spectroscopy showed 0.08 mmolg⁻¹ of palladium which is 80% loading of palladium on polymer.

General procedure for Suzuki-Miyaura coupling reaction

ArX (1mmol), ArB(OH)₂ (1.5 mmol), K₂CO₃ (1.5 mmol), catalyst (10 mg, 0.08 mol% Pd), and H₂O (2 mL) were added to a 5 mL flask and mixture was stirred under air at 25-100 °C (according to aryl halide) for appropriate reaction time. The progress of the reactions was monitored by GC and TLC analysis. After completion of the reaction, reaction mixture was washed with ethyl acetate (5×1 mL) and organic solvent was evaporated to obtain crud biaryl product. Further purification was achieved using column chromatography using hexane and ethyl acetate as eluent.

General procedure for Sonogashira-Hagihara coupling reaction

Alkyne (1.5 mmol), ArX (1mmol), DABCO (1.5 mmol), and TBAB (1mmol, for aryl bromides) were added to a flask containing catalyst (20 mg, 0.16 mol% Pd) and H_2O (2 mL). Reaction mixture was stirred at 60 °C for aryl iodides and 100 °C for aryl bromides for appropriate reaction time. The progress of the reaction was monitored by GC analysis. After completion of the reaction, reaction mixture was washed with ethyl acetate (5×1 mL) and organic solvent evaporated.

Acknowledgements

The authors are grateful to Institute for Advanced Studies in Basic Sciences (IASBS) Research Council and Iran National

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Science Foundation (INSF-Grant number of 93020713) for support of this work.

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