

Analytical Methods

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ARTICLE

Magnetic ELISA of aflatoxin B1 - pre-concentration without elution

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While immunoenzyme assay (ELISA) is widely used for detection of various compounds, its use is significantly limited by the considerable duration (determined by the heterogeneous reaction to form detectable immune complexes) and the restricted detection limit. This study proposes an ELISA variant based on the application of highly dispersed (average diameter - 10 nm) magnetic iron oxide nanoparticles as carriers for the adsorbable antibodies. In conducting the proposed ELISA, the antibodies react with the detectable compound within the sample volume; the formed complexes are preconcentrated by precipitation in a magnetic field and are used for immunoenzyme detection in the wells of a microplate. This approach has been implemented for detection of aflatoxin B1, a low molecular weight compound that needs to be controlled at extremely low concentrations due to its high toxicity. Using magnetic nanoparticles provided a 10-fold lowering of the detection limit and cut the test duration in half, compared to conventional ELISA. Immobilized antibodies exhibited high resistance to methanol when testing aqueous/methanol extracts of contaminated vegetable feed stocks (corn kernels), making it possible to identify aflatoxin B1 at concentrations as low as 2 pg/ml (40 pg/g). The proposed approach is universal and can be used for immunodetection of various compounds.

1. Introduction

Immunoenzyme assay (ELISA) is one of the most widely used analytical approaches in modern medicine, environmental monitoring, quality control, and food safety. Its unquestionable benefits include simplicity, high throughput, reproducibility, and low cost of testing¹. However, the conventional ELISA protocol prevents the lowering of detectable concentrations of the target compounds and reduction in analysis time. The detection limit in most immunoenzyme test systems is controlled by the equilibrium constant of the antigen-antibody reaction and is limited by the upper limit value of this constant, determined by the immune response induction mechanism^{2,3}. The reason for the extended (several hours) duration of solid phase ELISA is the heterogeneous interaction between immunoreactants in solution and those immobilized on the surface of the carrier. Slow diffusion exchange between liquid layers positioned at different distances from the carrier hinders the reduction of analysis time¹. In contrast to solid phase ELISA, homogeneous immunoassay systems lack this disadvantage; however, the immune complexes formed therein are not separated from the unreacted molecules, and therefore, highly sensitive detection of the analyte is complicated^{1,4}.

In view of the advantages and disadvantages of homogeneous and heterogeneous immunoassay methods, it seems appropriate to combine in a single scheme the

rapid formation of immune complexes in solution with their detection effectiveness in heterogeneous systems. The use of highly dispersed carriers provides the ability to increase the surface area for immobilization of reactants and to distribute them uniformly throughout the volume of the reaction medium, thereby speeding up the heterogeneous interactions. Such work is being carried out in several directions.

One of the directions involves the use of charged carriers or polyelectrolytes in immunoassay. Having obtained the conjugate of one of the polyelectrolytes with immunoreactant, the target antigen may be detected in solution just as in conventional homogeneous methods; the formed immune complexes can then be rapidly separated by using a counter-ion or another reagent that would precipitate the polymeric carrier⁵⁻⁷. The second option involves the use of a suspension of ultradispersed immunosorbent separated by centrifuging after the specific reaction. For example, the immunosorbent carrier may be polystyrene particles, allowing the immobilization of antibodies by adsorption, as in conventional ELISA⁸. However, centrifuging becomes time-consuming when performing a large number of parallel analyses, and it requires specially adapted equipment. In this respect, the third direction, involving the use of magnetic immunosorbents, appears more promising. Application of a magnetic field after the immunochemical interactions provides a very simple and rapid means of separation of the reactants. This separation is achieved by using holders with permanent magnets of a certain size and strength; it

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58 is easily adapted to different sample volumes and requires
59 no special equipment development⁹.

60 Magnetic nanoparticles (MNP) based on iron oxides
61 were used for ELISA of a variety of targets - hormones,
62 mycotoxins, allergens, proteins, viruses, and bacteria¹⁰⁻¹⁵.
63 However, most of these developments limit their use to
64 the separation of immunoreactants but fail to utilize
65 another important advantage of these carriers. Magnetic
66 separation allows pre-concentrating the analyte from a
67 large volume of the original sample into a small volume in
68 the final stages of analysis¹⁶. Such a pre-concentration, as
69 an ELISA step, is described in several studies¹⁷⁻¹⁹, but it
70 was accompanied by a significant complication of the
71 analysis, a large number of steps and a total duration of up
72 to 2-3 hours. As a rule, the antigen bound to the magnetic
73 immunosorbent was then eluted from it for subsequent
74 detection. Record improvements in the detection limit, as
75 compared with conventional ELISA, are largely associated
76 with the introduction of additional steps in the analysis,
77 rather than pre-concentrating the detectable substance.
78 Significant improvements in the detection limit are also
79 achieved by changing the detection method, namely using
80 the MNP as a marker, not as a sorbent²⁰. It should also be
81 noted that the performed studies do not answer the
82 question of optimal size of magnetic carriers for ELISA.
83 Typically, researchers work with rather large magnetite
84 particles, with an average diameter of many tens or
85 hundreds of nanometers^{21, 22}. Smaller particles are
86 potentially preferred due to increased total surface area of
87 the suspension; however, at a diameter less than 30 nm²³
88 they become superparamagnetic and their fit for
89 performing all ELISA steps needs further confirmation.

90 The present study describes the use of magnetic
91 immunosorbents obtained by adsorption immobilization of
92 antibodies on small (average diameter 10 nm)
93 superparamagnetic nanoparticles of iron oxide in ELISA.
94 Aflatoxin B1 (AFB1) – a highly toxic, low molecular weight
95 metabolite of mold fungi, which poses a significant threat
96 to human and animal health²⁴⁻²⁶ in case of food and
97 feedstock contamination – was selected as the test
98 compound. AFB1 is commonly detected by
99 chromatographic methods²⁷⁻²⁹ and various immunoassay
100 methods dominated by microplate ELISA³⁰⁻³².

101 The given complex of superparamagnetic nanoparticles
102 and antibodies against AFB1 was earlier used for ELISA
103 format which was carried out in volume of microplate
104 wells and by this way applied only separating possibilities
105 of the nanocarriers³³. The ELISA protocol proposed in the
106 present study integrates separating and concentrating
107 possibilities and by this way allows to reach lower limits of
108 detection for semi-homogeneous and elution-free
109 immunoassay.

110 2. Experimental

111 2.1. Materials and Reagents

112 The work involved the use of iron chloride (II), iron
113 chloride (III), Triton X-100, 3,3',5,5'-tetramethylbenzidine
114 (TMB), methanol (all from Sigma-Aldrich, USA,
115 www.Sigmaaldrich.com), aflatoxin B1 (Hromresurs, Russia,
116 www.hromresurs.ru), bovine serum albumin (BSA) (MP
117 Biomedicals, USA, www.mpbio.com). Other reagents
118 (solvents, buffer solution components, etc.) were of
119 analytical grade or higher. The monoclonal antibodies
120 against aflatoxin B1 and aflatoxin B1 conjugate with
121 peroxidase were from IL Test-Pushchino Ltd., Pushchino,
122 Moscow region.

123 Buffers used for immunoassay:

124 - 50 mM phosphate buffer, pH 7.4, containing 100 mM
125 NaCl (PBS):

126 - PBS containing 0.05% Triton X-100 (PBST);

127 - PBS containing 0.05% Triton X-100 and 0.1% BSA
128 (PBST-BSA).

129 During the ELISA procedure, the immunoreactants
130 were incubated in optically clear 96-well polystyrene
131 microplates made by Corning (USA, www.corning.com)
132 and MEDPOLIMER (Russia, www.medp.spb.ru). Microplate
133 washer Fluido 2 (Biochrom Anthos, Great Britain,
134 www.biochrom.co.uk) was used for microplate washing;
135 the optical density of the enzymatic reaction products was
136 measured with a Zenyth 3100 (Anthos Labtec Instruments,
137 Austria, www.anthos-labtec.com) microplate photometer.
138 A permanent neodymium magnet measuring 30 x 30 mm
139 (Russia, www.mirmagnitov.ru) and a MagnetoPURE 96
140 Chemicell (Germany, www.chemicell.com) magnet for
141 microplates were used for magnetic separation. A JEM CX-
142 100 (JEOL, Japan, www.ndsu.edu) transmission electron
143 microscope and Zetasizer Nano (Malvern Instruments Ltd,
144 UK, www.malvern.com) nanoparticle analyzer were used
145 to characterize the nanoparticle dimensions.

146 2.2. MNP Synthesis³³

147 30% ammonium hydroxide was added dropwise to a
148 concentration of 2.4% to an aqueous solution containing
149 1.4 mg/ml FeCl₂ and 3.6 mg/ml FeCl₃. The mixture was
150 incubated for 15 minutes at room temperature with
151 vigorous stirring Intelli-mixer RM-2 (Elmi Ltd., Latvia,
152 www.elmi-tech.com). The chosen rotation mode was F1 in
153 accordance with 70 rpm. The particles were precipitated
154 by applying a magnetic field and after removing the
155 supernatant, were resuspended in the original volume of
156 PBS. The washing was repeated 5 times. The resulting
157 suspension was stored at + 4 °C. (The final suspension
158 concentration was controlled by weighing the compound
159 washed and precipitated five times from distilled water
160 and then fully dried.)

161 2.3. Immobilization of antibodies on the MNP³³

162 A solution of anti-AFB1 antibodies (2.8 mg/ml) was
163 added to 500 µl of a 3 mg/ml solution of MNP in PBS to a
164 final immunoglobulin content of 70 µg/ml. The solution
165 was incubated for 30 minutes with vigorous stirring by the
166 same way as described at Section 2.2. The particles were
167 precipitated by applying a magnetic field and supernatant

168 was separated with followed washing of the particles three
169 times with PBS. The resulting suspension was stored at + 4
170 °C.

171 The ratio of anti-AFB1 antibodies and MNP was chosen
172 based on our previous study³³ and accorded to the
173 monolayer immobilization. The immobilization yield of
174 antibodies (measured by ELISA based on the difference of
175 their content in the initial formulation and in the combined
176 supernatant) was equal to 24%.

177 2.4. Characterization of the MNP and its conjugate with 178 antibodies

179 During the transmission electron microscopy the
180 preparations of the MNP and its conjugate with antibodies
181 were applied to 300-mesh grids (Pelco International, USA,
182 www.pelcointl.com) coated with a support film of
183 poly(vinyl formal). The film was formed on a glass plate by
184 its incubation in formvar solution (0.15% in chloroform),
185 removed from the glass and used to cover the grids³⁴.

186 The images were obtained with a JEM CX-100 electron
187 microscope operating at 80 kV. The digital microscopic
188 images were analyzed with the Image Tool program
189 (University of Texas Health Science Center, San Antonio,
190 TX, USA).

191 Particle size determination was performed by dynamic
192 light scattering using a Zetasizer Nano. Before
193 measurement, the preparation was diluted by water to a
194 1:2000 ratio. Registration was carried out at 25 °C for 10
195 seconds at scattering angle 12.8°.

196 Zeta potential measurement was performed using a
197 Zetasizer Nano. Before measurement, the preparation was
198 diluted by water to a 1:100 ratio. Registration was carried
199 out at 25 °C at 2 mm measurement position.

200 2.5. Microplate ELISA for AFB1

201 Antibodies against AFB1 were incubated in a
202 microplate for 2 h at 37°C at a concentration of 1 µg/ml in
203 100 µl of PBS. After four washes with PBST, a solution of
204 AFB1 (50 µl) at concentrations between 3 ng/ml and 4
205 pg/ml in PBST were added, mixed with 50 µl AFB1-HRP
206 conjugate (100 ng/ml, by HRP) and incubated for 60 min at
207 37°C. The microplate wells were then washed four times
208 with PBST.

209 To determine the peroxidase activity, the substrate
210 solution (0.42 mM TMB and 1.8 mM H₂O₂ in a 0.1 M
211 sodium citrate buffer, pH 4.0; 100 µl per well) was
212 injected. After incubation at room temperature for 15 min,
213 the reaction was terminated by the addition of 100 µl of 1
214 M H₂SO₄. The absorbance of the reaction product was read
215 at 450 nm.

216 2.6. ELISA for AFB1 with the use of MNP

217 5 ml of AFB1 solutions at concentrations ranging from
218 1 ng/ml to 15 fg/ml was mixed with 50 µl of the MNP-
219 antibody conjugate at a concentration of 1 µg/ml (as MNP)
220 in PBST-BSA or in PBST-BSA containing either 5, 10, or 20%
221 methanol, or in corn extract containing 20% methanol and
222 incubated for 30 min at room temperature with vigorous
223 stirring. The MNP was precipitated by applying a magnetic

224 field; the supernatant was removed and 100 µl of PBST-
225 BSA was added (50-fold preconcentration) and the
226 precipitate was resuspended. The resulting concentrated
227 suspension was transferred to a microplate and washed 1
228 more time by precipitating in a magnetic field, removing
229 the supernatant, and resuspending in PBST-BSA. 100 µl of
230 AFB1-HRP conjugate was then added at a concentration of
231 600 ng/ml (in preliminary experiments, the concentration
232 was varied in the 200-600 ng/ml range). After 10 minutes
233 of incubation at room temperature with vigorous stirring,
234 the preparation was washed 4 times with PBST-BSA.

235 To determine the peroxidase activity the substrate
236 solution described above was added to the resulting
237 residue, then it was resuspended. Further manipulations
238 were performed similar to conventional microplate ELISA.

239 2.7. ELISA data processing

240 The plot of the absorbance (y) versus the antigen
241 concentration in the sample (x) was drawn with Origin 7.5
242 software (Origin Lab, Northampton, USA) using the four-
243 parameter function $y = (A-D)/(1+(x/c)^B)+D$. The analytical
244 characteristics of the assay, i.e. limit of detection and
245 working range, were determined based on the resulting
246 function, as described in^{35,36}.

247 2.8. ELISA validation samples

248 The corn for the extract was bought at a store. Milled
249 grains were mixed with an extraction solution (70%
250 methanol, 30% water) at a ratio of 1:5, and incubated with
251 gentle stirring at room temperature for 1 day (in
252 accordance with Asis et. al.³⁷, with modifications). After
253 centrifugation, the supernatant was collected and stored
254 at 4°C. The extracts were analyzed by HPLC according to
255 Barbas et. al.³⁸ and no aflatoxin B1 was detected. Aflatoxin
256 B1 solution was introduced into the obtained extract,
257 immediately prior to performing the ELISA.

258 3. Results and discussion

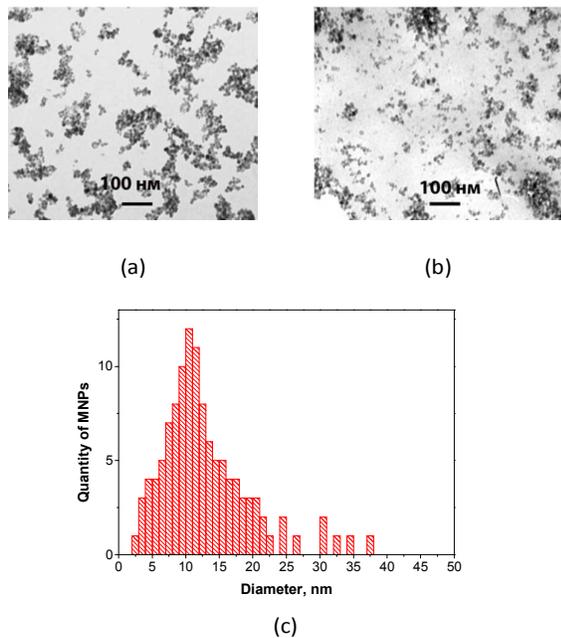
259 3.1. Preparation and characterization of the reagents

260 When ELISA is carried out in the usual format, the
261 monoclonal antibodies against AFB1 used in this study
262 provided an AFB1 detection limit equal to 20 pg/ml.

263 Magnetite nanoparticles were obtained by the widely
264 used method based on co-precipitation of Fe²⁺ and Fe³⁺
265 ions while treated with ammonia³⁹. The co-precipitation
266 protocol has been selected on the basis of our previous
267 studies³³. The dimensional characteristics of the particles
268 in the resulting preparation were determined after
269 synthesis of MNP and their conjugation with antibodies by
270 means of transmission electron microscopy and optical
271 measurements of nanoparticles in bulk using a Zetasizer
272 Nano analyzer. Transmission microscopy shows that the
273 preparations of both MNP and their conjugates consist of
274 small particles that form the aggregates and chains (Fig. 1
275 (a) and (b)). By selecting images of individual MNP in the
276 micrographs, it can be seen that MNP average diameter
277 was 9.1±3.2 nm (see Fig. 1 (c)) and MNP conjugate average

278 diameter was 9.8 ± 3.7 nm. The shape of the MNP was
 279 nearly spherical (axial ratio was 1.4). The aggregate
 280 dimensions varied significantly.

281



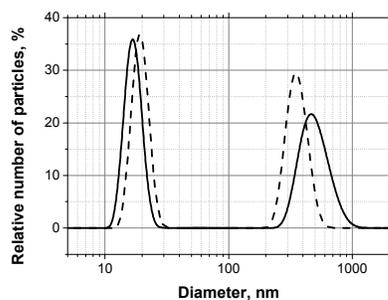
282

283 Fig. 1. TEM characterization of MNP and its conjugate. (a) – image
 284 of MNP; (b) – image of MNP conjugated with antibody; (c) –
 285 distribution of the nanoparticles ($n = 116$) by their average
 286 diameter measured by the TEM technique.

287

288 Keeping in mind that the transmission electron
 289 microscopy is susceptible to artificial aggregation of
 290 detected particle, occurring during their immobilization on
 291 the substrate, additional measurement of the true state of
 292 nanoparticles in solution was carried out by the dynamic
 293 light scattering (DLS) technique using a Zetasizer optical
 294 analyzer. It was determined that particle and conjugate
 295 diameters recorded by this method varied in the range of
 296 150–500 nm (Fig. 2), which confirms the substantial degree
 297 of aggregation. At the same time, performing up to 7
 298 consecutive cycles of magnetic deposition and
 299 resuspension did not change the size ranges of the
 300 aggregates recorded with the aid of the Zetasizer. It allows
 301 to conclude that the aggregation factor does not influence
 302 significantly of the assay parameters.

303 Zeta potential of MNP and their conjugates measured
 304 by the Zetasizer equipment was equal to 51.1 ± 6.4 and
 305 42.1 ± 6.2 mV respectively.



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306 Fig. 2. DLS characterization of MNP and their conjugates. Straight
 307 line - distribution of MNP at the average diameter; dash line -
 308 distribution of MNP conjugates with antibodies at the average
 309 diameter.

310

311 Thus, the proposed use of superparamagnetic
 312 nanoparticles (instead of the commonly used larger ones)
 313 in the analysis, on the one hand, ensured the maximum
 314 increase in the total surface area of nanoparticles for the
 315 immobilization of antibodies. On the other hand, the
 316 aggregation of superparamagnetic particles resulted in the
 317 emergence of larger agglomerates, which did not change
 318 their structure during several cycles of precipitation and
 319 resuspension. Thus, despite the small initial dimensions of
 320 the MNP, repeated separation in a magnetic field and
 321 washing of their agglomerates becomes possible during
 322 the ELISA, just like when working with traditionally used
 323 larger nanoparticles of magnetite.

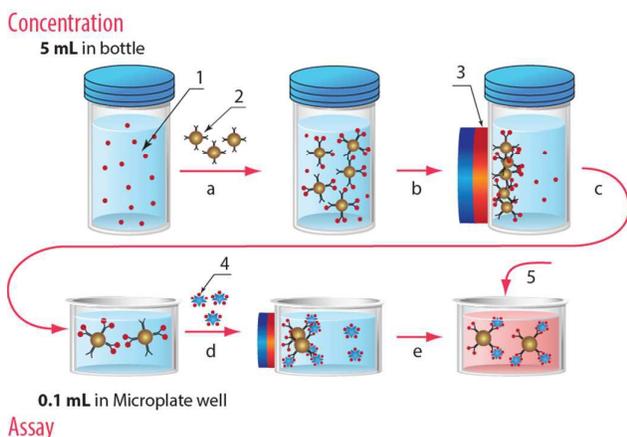
324

325 3.2. AFB1 ELISA using MNP

326 Enzyme immunoassay with magnetic preconcentration
 327 was performed according to the sequence of steps shown
 328 in Fig. 3. MNP conjugate with anti-AFB1 antibodies was
 329 added to a test sample potentially containing AFB1 (Fig. 3,
 330 a). After incubation, the resulting MNP-antibodies-antigen
 331 complex was separated from the free components by
 332 applying a magnetic field (Fig. 3, b); it was preconcentrated
 333 50-fold by resuspension and transferred to a microplate
 334 (Fig. 3, c). Next, peroxidase-labeled AFB1 was added to the
 335 microplate wells (Fig. 3, d). After incubation, washing and
 336 reacting with the substrate (Fig. 3, e), the analyte content
 337 was determined on the basis of the measured optical
 338 density. The higher the AFB1 content of the sample, the
 339 lower the binding of the AFB1-peroxidase conjugate with
 340 the immunomagnetic sorbent and, accordingly, the lower
 341 the recorded optical density.

342 The obtained relationships between the recorded ELISA
 343 signal and the AFB1 concentrations were compared
 344 different ELISA modes, differing in the concentrations of
 345 immunoreactants and in duration of the stages. As a result
 346 of optimizing operations, the concentration of the
 347 magnetic particles-antibodies conjugate was selected to be

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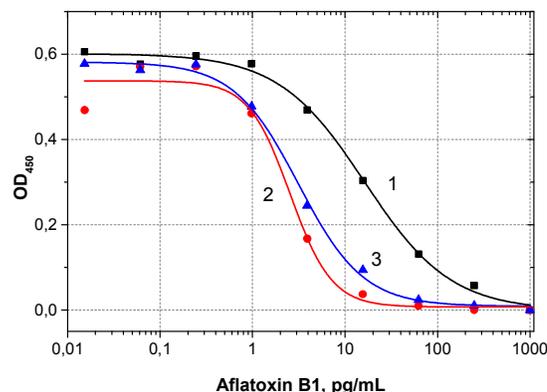
348 Fig. 3. Proposed scheme of immunoenzyme assay using MNP: a-g
349 – the sequence of steps (1 – antigen-containing sample; 2 – MNP
350 conjugate with specific antibodies; 3 – magnet; 4 – antigen-
351 enzyme for conjugate; 5 – enzyme substrate).

352
353 equal to 1 $\mu\text{g}/\text{ml}$ (as MNP), and the concentration of AFB1-
354 HRP conjugate– equal to 600 ng/ml (as HRP). Performing
355 the analysis at this ratio of reagents provided sufficient
356 binding of the marker for correct quantitative assessment
357 of the content of AFB1, maximum sensitivity and low
358 background noise (the signal due to non-specific sorption
359 of the marker on the MNP surface).

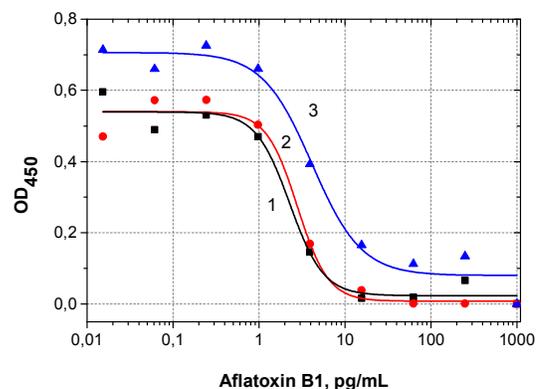
360
361 The study of kinetics of the immunochemical reactions
362 in the proposed system is of particular interest.
363 Experimental results that vary the time for interaction
364 between the MNP-antibodies conjugate and the free
365 antigen and for interaction between the magnetic
366 immunosorbent and the AFB1-peroxidase conjugate are
367 shown in Fig. 4 and 5, respectively. As seen in Fig. 4,
368 effective preconcentration of AFB1 from a large sample
369 volume requires 30 minutes of incubation, which, by the
370 way, is less than half of traditional ELISA. A shorter
371 duration of this step only leads to partial binding of the
372 antigen by the immunosorbent in the sample and,
373 accordingly, to a shift in the ELISA calibration towards
374 higher analyte concentrations. However, the increase of
375 interaction time with the analyte to over 30 min does not
376 significantly change the calibration function (see curves 2
377 and 3 in Fig. 4). Fig. 5 reflects the much more rapid
378 interaction nature of the magnetic immunosorbent with
379 the AFB1-peroxidase conjugate, when carried out in the
380 small volume of microplate wells. The competing curves
381 obtained at 5-, 10- and 60-minute incubation were not
382 significantly different in terms of the operating ranges of
383 detectable AFB1 concentrations. Moreover, a significant
384 increase in incubation time causes unwanted nonspecific
385 conjugate adsorption on the carrier, independent of the
386 presence of antigen (curve 3 in Fig. 5). Accordingly, the
387 optimal time of interaction between the magnetic

388 immunosorbent and the AFB1-peroxidase conjugate was
389 indicated to be 5 minutes.

390



391 Fig. 4. ELISA of AFB1 using MNP. Recorded signal (optical density)
392 curves as functions of the AFB1 concentration, obtained at
393 different interaction times of the MNP-antibodies conjugate with
394 the free antigen: 1 – 10 min, 2 – 30 min, 3 – 60 min.



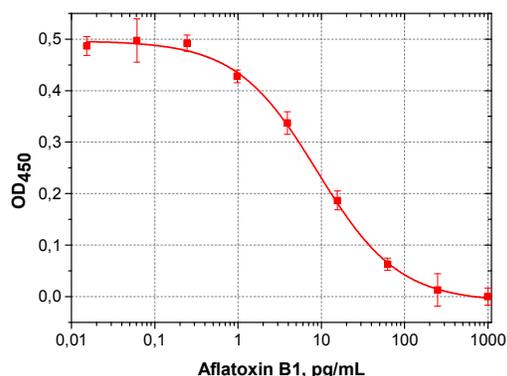
395 Fig. 5. ELISA of AFB1 using MNP. Recorded signal (optical density)
396 curves as functions of the AFB1 concentration, obtained at
397 different interaction times of the magnetic immunosorbent with
398 AFB1-peroxidase conjugate: 1 – 5 min, 2 – 10 min, 3 – 60 min.

399

400 A calibration curve for determining AFB1, shown in Fig.
401 6, was obtained under the selected ELISA conditions with
402 the use of MNP. Analytical characteristics of this variant of
403 ELISA, as well as those of traditional ELISA are given in
404 Table 1.

405 It shows that magnetic preconcentration allows
406 reducing the level of detectable concentrations of AFB1 by
407 almost an order of magnitude. The total assay duration in
408 this case is 50 minutes, which is 2.4 times less than in a
409 conventional microplate ELISA. Note that the use of MNP
410 solely as a carrier for antibodies during all steps of the
411 ELISA process in microplate wells, as was done in our
412 previous study³³, did not alter the magnitude of
413 detectable concentrations of AFB1, providing a gain only in
414 the assay duration. Thus, the ELISA format implemented in

415 this study provides the right combination of activities
416 aimed at the speed and sensitivity of immunoassays.



417 Fig. 6. Calibration curve for AFB1 determination by the developed
418 method.

419

420 Table 1. Comparison of analytical parameters of different ELISA
421 versions for aflatoxin B1.

	Limit of detection, ng/mL	Working range, ng/mL	Assay duration, min
MNP-based ELISA with concentration, this study	0.002	0.002-0.2	50
Common format of ELISA, this study	0.015	0.015-0.5	120
MNP-based ELISA without concentration ³³	0.02	0.02-1	20

422

423 3.3. Comparing the developed technique with other 424 embodiments of magnetic pre-concentration in ELISA

425 As noted above, in most of the studies on the
426 application of MNP in ELISA the immunomagnetic sorbent
427 is considered only as a means of separating the reactants
428 but not as a means of analyte pre-concentration from large
429 samples volumes.

430 An exception is the work of Kuo et al.¹⁹, who proposed
431 a 1000-fold pre-concentration of the analyte by using MNP,
432 which lowered the detection limit 10-fold with a 2 hr. test
433 duration. Pre-concentration was also applied in the work of
434 Kim et al.¹⁸, who combined the use of MNP for extraction
435 and pre-concentration of the antigen and silicic
436 nanoparticles with adsorbed fluorophore as a means of
437 detection. A 54-fold reduction in enrofloxacin detection
438 limit of was achieved through microscopy-aided recording
439 of analytical results and prolonged incubation of the
440 reagents; the total assay time was 3 hours.

441 The largest improvement in immunoassay, including
442 analyte pre-concentration by using MNP, is described in the
443 work of Cho et al.¹⁷. However, to achieve their goal, they
444 used a cascade of three conjugates of antibodies with
445 colloidal gold, two types of peroxidase-labeled antispecies
446 antibodies, and analyte pre-concentration using MNP. The
447 total duration of the assay was 2.5 hours. Despite the
448 record-lowering of the detection limit – by a factor of 10⁵ –

449 the methodology of the assay is very difficult, time-
450 consuming, and is characterized by accumulation of errors
451 at each stage, as well as consumption of significant
452 amounts of various reagents.

453 Thus, in the similar works by predecessors, the use of
454 MNP provided only a lowering in analyte detection limits,
455 but not a reduction in the duration of the ELISA process.
456 Our proposed embodiment offers a gain both in sensitivity
457 and in the duration of analysis (50 minutes in place of
458 120).

459

460 3.4. Validation of the developed ELISA

461 A specific feature of AFB1 as an antigen is its extremely
462 low solubility in water. In this regard, organic solvents
463 (mostly methanol) in high – 70% – concentrations are used
464 for its extraction⁴⁰. Such high content of organics in the
465 reaction mixture causes denaturation of proteins
466 (including antibodies and enzymes), hindering the conduct
467 of immunoassays. To prevent this effect, the test sample is
468 diluted with aqueous saline solution before the analysis,
469 resulting in an increase in the minimum concentration of
470 detectable analyte in the sample, proportional to the
471 degree of dilution. Therefore, while transitioning from
472 pure model solutions of AFB1 to actual samples, the
473 influence of the matrices on the assay sensitivity was
474 estimated.

475 Experiments were performed wherein the reaction
476 between the MNP-antibodies conjugate and the AFB1
477 containing sample took place in a medium with 20, 10, 5%,
478 and trace amounts of methanol. It was found that the
479 resulting analytical signal curves, as functions of AFB1
480 concentration, did not differ for the previously
481 characterized water-methanol mixtures, as well as for the
482 buffer solution. The same result was observed by us in the
483 previous study³³, where the possibility was confirmed of
484 performing ELISA using the MNP-antibodies conjugate in a
485 medium with 20% methanol. Thus, immobilization of
486 antibodies on the MNP surface provides their stabilization
487 and greater resistance to denaturing action of organic
488 solvents, which corresponds to the data of other
489 researchers^{41, 42}. The observed stability of the magnetic
490 immunosorbent to methanol (AFB1 extraction means from
491 real samples) allows a minimization of the dilution of the
492 test sample and, accordingly, results in a more sensitive
493 analysis.

494 In view of this fact, the developed ELISA method was
495 validated for AFB1 detection in corn plant extracts. The
496 methanol content in the reaction mixture was 20%. ELISA
497 was characterized by a range of detectable concentrations
498 of AFB1 from 2 to 200 pg/ml, which corresponds to a
499 mycotoxin content in the source grains preparation of 0.04
500 to 4.2 ng/g of grain. AFB1 recovery ranged from 74 to
501 120% (see Table 2).

502

503

504 Table 2. Recovery of aflatoxin B1 in the corn extract by applying
505 the developed ELISA method with the use of magnetic
506 nanoparticles.

Introduced concentration of aflatoxin B1, pg/ml	Found concentration of aflatoxin B1, pg/ml	Recovery, %
4.5	5.4	120
8.1	7.1	86
11.4	8.4	74

507

508 The proposed assay is an order of magnitude more
509 sensitive (the detection limit was 20 pg/mL) as compared
510 with the previously published one with the same reagents,
511 but without pre-concentration³³.

512 It should be noted that the sensitivity of the
513 immunochemical detection of AFB1, equal to 0.042 ng per
514 1 g of the tested plant sample is a good indicator.
515 According to the COMMISSION REGULATION (EU) No
516 165/2010⁴³, the maximum allowable concentration of
517 AFB1 in food is from 1 to 20 µg per kg, and for baby food it
518 is reduced to 0.1 µg/kg. Consequently, the proposed ELISA
519 method using MNP provides the practically demanded
520 sensitivity of contaminant detection, allowing control of
521 different types of foods and agricultural products.

522 4. Conclusions

523 The obtained results confirm that the use of magnetic
524 immunosorbents in ELISA both as carriers of antibodies
525 and as a means of preconcentrating represents an
526 effective approach, offering a significant gain both in assay
527 sensitivity and speed.

528 Homogenous distribution of MNP with antibodies
529 immobilized on them throughout the reaction medium
530 accelerates the diffusion-dependent processes, allowing
531 the binding of the analyte compound from a greater
532 volume in a shorter time. The magnetic properties of the
533 carrier provide subsequent rapid separation, with virtually
534 no effect on the total duration of the ELISA process.
535 Elimination of analyte elution and the direct use of MNP as
536 carriers for binding and for recording the activity of the
537 enzyme label significantly reduces the complexity of the
538 analysis and further reduces the time needed to carry it
539 out. Also note that the addition of the magnetic separation
540 stage to the ELISA protocol does not require complex and
541 expensive equipment.

542 In this study, the efficacy of the proposed approach is
543 demonstrated on the example of aflatoxin B1 detection.
544 The use of magnetic nanoparticles in the ELISA process
545 enabled the reduction of the detection limit by an order of
546 magnitude with a more than two-fold reduction in assay
547 duration. The method provides a means for quantitative
548 assessment of contamination of corn samples starting at
549 the level of 0.04 ng per 1 g of grain, meeting the practical

550 monitoring requirements of both conventional and special
551 (baby food) food products.

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561 with peroxidase.

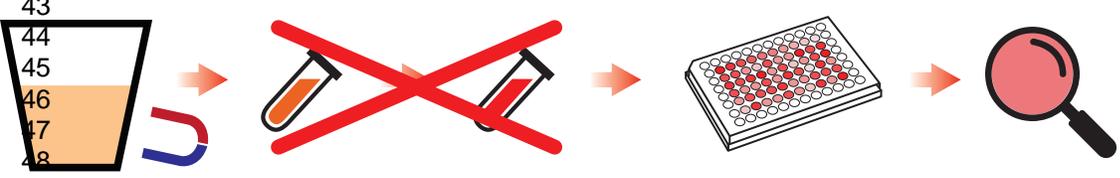
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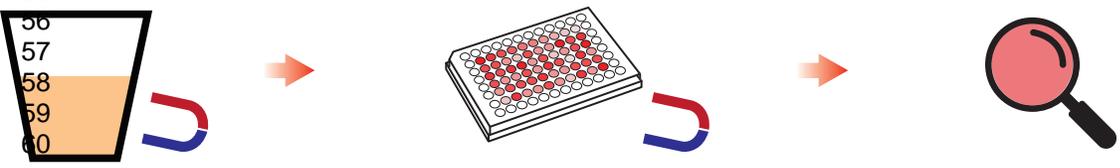
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Analytical Methods Accepted Manuscript



Concentration ~~Elution~~ **ELISA** Detection



Concentration **Magnetic ELISA** Detection