Analytical Methods

Accepted Manuscript



This is an *Accepted Manuscript*, which has been through the Royal Society of Chemistry peer review process and has been accepted for publication.

Accepted Manuscripts are published online shortly after acceptance, before technical editing, formatting and proof reading. Using this free service, authors can make their results available to the community, in citable form, before we publish the edited article. We will replace this Accepted Manuscript with the edited and formatted Advance Article as soon as it is available.

You can find more information about *Accepted Manuscripts* in the **Information for Authors**.

Please note that technical editing may introduce minor changes to the text and/or graphics, which may alter content. The journal's standard <u>Terms & Conditions</u> and the <u>Ethical guidelines</u> still apply. In no event shall the Royal Society of Chemistry be held responsible for any errors or omissions in this *Accepted Manuscript* or any consequences arising from the use of any information it contains.



www.rsc.org/methods

Analytical Methods

ARTICLE

Qualitative Analysis of Edible Oil Oxidation by FTIR Spectroscopy Using Mesh "Cell"

Lirong Xu^a, Tao Fei^b, Qinghua Li^a, Xiuzhu Yu^{a*}, and Lei Liu^a

a. College of Food Science and Engineering, Northwest A&F University, 28 Xinong Road Yangling, 712100 Shaanxi, P R China

b. Department of Food Science and Human Nutrition, Iowa State University, 2312 Food Science Building, Ames, 50011, Iowa, USA

*Corresponding author. Tel.: +86-29-87092206; fax: +86-29-87092486. E-mail address: xiuzhuyu1004@hotmail.com.

To develop a feasible, green, and fast qualitative detection method for identifying edible oil oxidation, peroxide and acid values of oils were measured according to the American Oil Chemists' Society standard. A reference set was developed using common edible oils as raw materials. The qualitative discrimination between oxidised and non-oxidised oils was calibrated based on Fourier transform infrared (FTIR) procedures, which used a mesh cell as spectral acquisition accessory and combined with Mahalanobis analysis. At the wave number range from 3750 cm^{-1} to 3150 cm^{-1} after oil film path length normalisation, the recognition rates of the calibration and the external validation models reached up to 100% and 96.9% respectively. The results therefore indicated the method as effective as standard methods and others in predicting edible oil oxidation. In conclusion, applying mesh cell-based FTIR method to qualitatively analyse edible oil oxidation is feasible.

1 Introduction

The oxidation of fats and oils is an important deteriorative reaction which has significant commercial implications on the products in terms of their value. The initial oxidation products that accumulate in triacylglycerols are hydroperoxides, which may subsequently break down to form lower-molecular weight compounds, such as alcohols, aldehydes, free fatty acids and ketones, and thereby, ultimately leads to a rancid product.¹ Thus, the oxidation level of oil and fat is an important quality criterion for the food industry. Oxidation of oils is not desired not only because it produces rancid flavours, but also because of its negative effect on the nutritional quality and safety of a 13 product. The formation of oxidation products may also be

- 14 harmful to the human bodies and lead to health concerns.²⁻⁴
- The American Oil Chemists' Society (AOCS) has a number of official methods to determine the oxidative status of oil, and the most common ones are to measure peroxide and acid values (PV and AV, respectively). The conventional AOCS method used to determine PV involves iodometric titration which measures the iodine liberated from potassium iodide after reacting with the peroxides present in oil samples. 5,6,7 To determine AV, one has to calculate the milligrams of KOH required to neutralise the free fatty acids (FFAs) in 1 g of sample according to the AOCS

Analytical Methods Accepted Manuscript

Journal Name

1

2 3

4 5

6

7

8

9 10

11

12

13

14

15

16

17

18

19

20

21

22 23

24

25

26 27

28

29

30

31

32

33 34

35

36

37

38

39

40

41

42 43

44

45

46

47

48

49 50

51

52

53

54

55

56 57

58 59 60 Page 2 of 8

ARTICLE

official method.⁸ To express FFA content as oleic acid
percentage, the AV can be divided by 1.99.⁹ These chemical
methods are not difficult to perform, however, they are time
consuming, destructive to the samples, costly and they require
large quantity of glassware, samples and potentially hazardous
reagents.¹⁰

30 To counter the drawbacks of the official methods, a number of new spectroscopic methods to measure lipid oxidation have 31 been developed over the past few years.^{10,11} Fourier transform 32 33 infrared (FTIR) technique is a powerful tool for analysing edible 34 oils, both qualitatively and quantitatively, and it has been used to monitor oil oxidation.¹²⁻¹⁵ There are limitations with FTIR 35 36 and researchers have investigated in various techniques for 37 overcoming the limitations. However, these newly developed 38 techniques still have their defects. The attenuated total reflection 39 (ATR) approach is impractical because of its short path length cell and weak signal, thus, ATR has low accuracy.16 Van de 40 Voort and colleagues have worked toward developing 41 42 instrumental methods for the quantitative analysis of edible oils based on FTIR spectroscopy.^{17,18} Initially, they used a 43 chemometric approach based on the measurement of the 44 characteristic O-H stretching absorption 45 band of 46 hydroperoxides at 3444 cm⁻¹.¹⁷ Subsequently, they developed a much simpler and more accurate method involving the use of 47 well-characterised 48 the stoichiometric reaction of 49 triphenylphosphine with hydroperoxides form to triphenylphosphine oxide.¹⁹ However, the sample handling 50 difficulties associated with the mid-infrared (IR) analysis of neat 51 oils in the transmission mode limited its practical 52 application.^{18,20} To overcome the handling difficulty of the 53 54 viscous oil samples, Ma et al. investigated the quantification of 55 hydroperoxides by using disposable polyethylene IR cards (e.g.,

edible oils.^{19,21} The procedure was simple, but the sensitivity 57 58 was low, and the effective path length was vulnerable to 59 disturbance. Spectral reconstitution (SR) was another technique 60 investigated, and it was applied to simplify and automate the FTIR method to determine the PV of edible oil.²² This technique 61 also used the SR procedure to eliminate cell loading problems.²³ 62 However, in the SR method, viscous oil samples loaded into 63 64 narrow flow-transmission cells made the cells difficult to clean, 65 and thus, led to a time consuming process. Moreover, the easy 66 cross-contamination of the cells can make the procedure less accurate and not desirable.24 67

3M IR cards (Pike Technologies, Madison, WI ,USA)) on

68 Russin et al. used disposable polytetrafluoroethylene polymer IR (PIR) cards as accessory to oxidise the edible oils rapidly 69 70 and to simultaneously monitor the extent of oxidation at moderate temperature (58°C) by FTIR spectroscopy. This 71 72 method is advantageous because it's simple, rapid, and real-time monitoring. However, the method had poor 73 temperature adaptability and the PIR cards could not be used 74 repeatedly.^{15,25} Currently, oil analysis commonly involves the 75 76 use of 3M series IR card made by 3M manufacturers (Pike 77 Technologies, Madison, WI, USA) and FTIR-PIR cards 78 produced by Thermo-Nicolet (Thermo Scientific, Inc.). These cards are all expensive and the high price of such cards limits 79 80 their practical applications. Garcia-Gonza et al. used a 81 reusable stainless steel mesh "cell" as a novel IR sample handling accessory to monitor and study the oxidation 82 processes of edible oils under moderate temperature.²⁶ They 83 found that mesh cell can be used for real-time monitoring of 84 85 lipid oxidation process because of its high thermoresistance and better functionality under infrared light, which promoted 86 the quality and reproducibility of spectra.²⁶ 87

Page 3 of 8

Analytical Methods

Journal Name

The stainless steel mesh cell is reusable during the test and has less impact on accuracy. It was an environmentally friendly, simple and efficient method, which could be useful in comparing the relative performance of antioxidants, as well as evaluating the oxidative stability of oils, among other applications. Recently, our research group has developed a new technique for spectral acquisition using polyethylene (PE) film.^{27,28} In the PE procedure, the spectra of the oil films were collected by using a PE film background spectrum. The path length of oil films was determined by a CH combination band calibration and was normalised to a fixed path length of 0.15 mm. This method can be applied easily, and it is free from difficulties associated with the viscosity of oils, which is practical and easy to operate.

In the present study, different kinds of common edible oils were collected, and their characteristic spectra were measured using FTIR technique. A reusable stainless steel mesh cell was used as a test accessory after different oxidation processes based on the same principle. A new model for qualitative identification of edible oil oxidation was developed and validated. The performance of the model was evaluated by analyzing test samples and comparing the prediction to the true oxidation status as determined using AOCS official methods. The new mesh cell-based FTIR method achieved rapid detection of qualitative analysis of common edible oils oxidation, which can provide a practical reference for the rapid determination of the degree of oxidation in edible oils.

115 Material and methods

116 Materials and reagents

117 A variety of edible oils (olive, peanut, soybean, pepper,118 rapeseed, camellia, corn, sunflower, linseed, perilla seed,119 sesame, bitter almond and walnut) were purchased from the

120	local supermarkets at Yangling, Shaanxi, China. The choice of
121	the brands was based on the highest consumption among those
122	available on the market. The mesh used for the cell developed
123	in this study was 80 mesh stainless steel wire cloth, with a
124	wire diameter of $0.140~\text{mm}$ and 31% open area (Xi'an
125	Chemical Company, Ltd.). Other mesh sizes evaluated were
126	40, 60, 100 and 120 meshes. Isopropyl alcohol, toluene, KOH,
127	acetic acid, chloroform, potassium iodide and sodium
128	thiosulfate were purchased from Tianjin chemical company,
129	Ltd. All reagents and chemicals used were of analytical grade.

130 Instrumentation

131 A Bruker VERTEX 70 series FTIR spectrometer (Bruker
132 Optics, Germany) equipped with a deuterated triglycine
133 sulfate (DTGS) detector was used for this study.

134 Preparation of calibration standards and validation135 samples

The abovementioned 16 kinds of oil samples were allocated randomly based on mass ratio of 1: 1 (two oils) and 1:1:1 (three oils) to produce 25 different mix of oil samples. A total of 41 types of oil samples, which were prepared by accelerating oxidation at 105 °C in an oven for 24 h, were analysed. The oxidation levels of oil samples were determined by using the standard methods, namely, PV (AOCS Official Method Cd 8b-90)⁵ and AV (AOCS Official Method Cd 3a-63).8 The oxidation time was set at two degrees according to AOCS standard, namely, non-oxidised and complete oxidation. A total of 123 samples of various oxidation degrees were obtained and were randomly divided into two sets for calibration and validation. A total of 91 samples were in the calibration set, and the remaining 32 samples were in the prediction set. All samples were sealed, wrapped with aluminium foil and kept at 4 °C in a refrigerator.

ARTICLE

152 Mesh cell selection

1

2

3

4 5

6

7

8

9 10

11 12

13

14

15

16

17

18

19 20

21

22

23

24

25

26 27

28

29

30

31

32

33

34

35

36

37

38 39

40

41

42

43

44

45 46

47

48

49

50

51

52

53

54

55

56

57

58 59 60

To determine the optimum mesh size, different mesh sizes (40, 153 154 60, 80, 100 and 120) were selected and compared to complete FTIR detection after deposition of the oils. A sample of edible 155 156 oil was randomly selected and deposited onto the surface of 157 the mesh cell. The changes of the sample spectra at different 158 standing time points after the sample was placed in the FTIR spectrometer was then obtained. The spectra of samples were 159 160 recorded for analysis of the baseline and signal to noise 161 ratio.

162 Spectral acquisition conditions

163 At ambient temperature (25 °C), spectra were collected 164 via FTIR spectrometer with wavelength ranged from 6000 165 cm⁻¹ to 400 cm⁻¹. The FTIR was operated under transmission 166 mode, and each recorded spectrum was obtained by obtaining 167 the average of 16 scans at a resolution of 4 cm⁻¹.

168 Instrumental procedures

169 At ambient temperature, approximately 500 µL of sample was 170 deposited onto the surface of the mesh cell using a 171 micropipette and was subsequently spreaded uniformly using 172 the tip of the micropipette. The viscosity of oil samples was 173 reduced by mixing with hexane to induce their deposition onto 174 the mesh cell. An oil film was formed after the solvent was 175 evaporated. Mesh cells prepared in this manner were placed 176 and maintained in a horizontal position. The spectra of the oil 177 film were obtained using a blank mesh cell background 178 spectrum. The effective path lengths of oil film spectra were 179 normalised to a fixed path length of 0.15 mm by using a path 180 length calibration equation that relates the effective path length to the absorbance at 4334 cm^{-1} . 181

182 After each experiment, the mesh cell was disassembled and

183 cleaned by immersion in an aqueous solution of sodium 184 hydroxide (0.03 N) for 10 min in a sonicating bath at 60 °C. 185 The mesh was then rinsed with distilled water, and 186 subsequently, with hexane prior to drying in an oven at 50 °C 187 for 20 min. This cleaning procedure did not result in any 188 visually or spectroscopically observable changes in the 189 meshes.

190 Discriminant analysis

191 According to Mahalanobis distance (MD) classification, the 192 calibration sets were developed with a recognition rate same 193 as of the evaluation index model. The model was validated using the validation samples, and the recognition rate of the 194 195 validation samples was obtained. The basic idea of 196 discriminant analysis involves developing a mathematical 197 model for each category in a certain wavelength range 198 according to the deviation used for known class sample sets 199 (calibration sets). Mathematical models of the unknown 200 sample and various kinds of samples were fitted to calculate 201 the MD between unknown samples and the calibration set to 202 discriminant classification. Stoichiometric spectroscopy analysis was performed using the discriminant analysis 203 method in software TQ Analyst 7.2. The MD calculation 204 205 formula is as follows:^{29,30}

206 Suppose that there are *n* samples, and each sample has *p* 207 indicators. The data matrix is *x*, and the element x_{ij} denotes the 208 *j* indexes of the *i* sample. Assuming that S represents the 209 covariance matrix of the indicators, the average spectrum MD_i 210 category of *i* samples is as follows:

211
$$MD_i = (x_i - x_{avg})^T S^{-1}(x_i - x_{avg})$$

212 MD_{*i*} represents a distance (scalar) of *i* samples to average 213 spectrum (centre sample); x_i is the row vector of the *i* sample; 214 x_{avg} is the row vector of average spectrum; S^{-1} is the inverse

Analytical Methods

Analytical Methods Accepted Manuscript

 matrix of the covariance matrix; and $(x_i - x_{avg})^T$ is the

- transposed matrix of $(x_i x_{avg})$.
- **Determination principle**

Journal Name

According to AOCS standard, the oils with PV≤10 meq/ kg and AV of ≤0.6 mg/g were defined as non-oxidised oils, whereas those with PV >10 meq/ kg or AV of >0.6 mg/g were defined as oxidized oils. Van de Voort et al. found that the compounds appeared at the absorption region (2700-3650 cm⁻¹) in FTIR spectra contained -OH bonds.¹⁷ The characteristic peaks of hydroperoxides were the regions of PV values. Therefore, the peak height can be used as the basis of PV qualitative analysis of edible oils.

The standard analysis of lipid oxidation was performed by using standard AOCS titrimetric method (Cd 8b-90) to measure PV and AOCS Official Method (Cd 3a-63) to measure AV of edible oil sample. After determining the two values of the sample by titrimetric method, approximately 500 L of sample was deposited onto the surface of the mesh cell to obtain the IR spectroscopy of the oil films using a blank mesh cell background spectrum. The spectra obtained between 3750 cm⁻¹ and 3150 cm⁻¹ were then analysed with the qualitative model developed based on the MD classification. The recognition rate of validation samples was obtained based on PV and AV.

Statistical analyses

According to MD classification, the discriminant analysis criterion was used to develop qualitative analysis models. The sample recognition rate was used to evaluate the model. All analyses were performed in triplicate, and the mean values were used to express the results. The corresponding peak heights were measured relative to a selected single-point

- baseline by implementing macros programmed using the
- Macro/Basic tool provided in Omnic 7.3 (Thermo Electon Inc.,
- Madison, WI). Spectral data processing and statistical analysis
- were conducted using TQ Analyst 7.2 (Thermo Electron Inc.,
- Madison, WI) and OriginPro 7.5 (Originlab, Northhampton,
- MA).
- **Results and Discussion**
- Mesh size selection
- The obtained lipids that were deposited onto mesh cell surface with different mesh sizes were analysed by FTIR, and each sample was analysed for three times. The peak heights at spectra 1712/1650 cm⁻¹ (the characteristic absorption peak of AV), 3444/3295 cm⁻¹ (the characteristic absorption peak of PV) and 966/925 cm⁻¹ (characteristic absorption peak of trans fatty acid (TFA)) for samples on different sizes of meshes were analysed after path length normalisation, and the results are shown in Table 1.
- Table 1. Characteristic absorption peaks of AV, PV and TFA
- compared at different mesh sizes (Mean±SD).

Mesh size	Characteristic absorption peak			
	1712/1650 cm ⁻¹	3444/3295 cm ⁻¹	966/925 cm ⁻¹	
40	$0.93 \pm 0.01^{\text{A}}$	0.168 ± 0.002^{A}	0.60 ± 0.004^{A}	
60	0.91 ± 0.01^{B}	0.167 ± 0.003^{AB}	0.58 ± 0.009^{B}	
80	$0.87 \pm 0.002^{\circ}$	0.165 ± 0.000^{B}	0.59 ± 0.003^{B}	
100	0.91 ± 0.003^{B}	0.167 ± 0.002^{AB}	$0.58\!\pm\!0.004^{B}$	
120	0.91 ± 0.005^{B}	0.169 ± 0.001^{A}	0.59 ± 0.003^{AB}	

Means within a list indicated by different capital letters are significantly different (LSR test, P<0.01) (n=3).

267	Table 1 illustrates that mesh size of 80 had highly significant
268	difference compared with other size at $1712/1650 \text{ cm}^{-1}$ and
269	had significant difference compared with the mesh size of 40
270	and 120 at 966/925 cm^{-1} and 3444/3295 cm^{-1} . When the three
271	characteristic absorption peaks with a mesh size of 80 were
272	repeatedly detected, the test result showed the least

Page 6 of 8

Journal Name

fluctuation, and SD was the lowest. The IR transmission characteristics of the mesh showed a substantial dependence on the mesh size, owing to light scattering effects.26 Consequently, the analysis with a mesh size of 80 to scan IR spectroscopy was the most appropriate.

Influence of standing time on spectrum

A sample of edible oil was selected randomly for deposition onto the surface of mesh cell with the mesh size of 80. The sample was placed in the FTIR spectrometer to obtain the changes of sample spectra at different standing time points. The obtained infrared spectra are presented in Fig. 1.



Fig. 1. Influence of standing time on FTIR spectra of samples deposited on mesh cell

The peak height and peak position of the samples at 4334/4300 cm⁻¹ did not fluctuate with changes in standing time (Fig. 1). The peak height at 4334/4300 cm⁻¹ and path length of oil films deposited on the test accessory had a high linear correlation. The results showed that the path length of oil films did not fluctuate with the changes of standing time when mesh cell was used as a test accessory, hereby indicated that the film load was stable on the mesh cell (mesh size 80) and the use of mesh cell as the test accessory is feasible

Spectroscopy analysis

- A total of 123 spectra were obtained by subjecting the samples to FTIR. The spectra of the seven kinds of oil samples were shown in Fig. 2(a). The spectra comparison of the oxidized
- and non-oxidized samples range from 3750 cm⁻¹ to 3150 cm⁻¹
- were shown in Fig. 2(b).





Fig. 2. Spectra of the seven kinds of samples (a) and comparison of the oxidized (O) and non-oxidized (NO) samples range from 3750 cm⁻¹ to 3150 cm⁻¹ (b) recorded with a stainless steel mesh cell (80 meshes).

The stainless steel meshes were transparent over the spectral range considered and did not have a baseline tilt caused by light scattering (Fig. 2 (a)). Moreover, because of lower baseline noise compared to other spectral acquisition accessory, the signal to noise ratio was larger, thereby resulted a high sensitivity, which met the determination requirements.

Analytical Methods

Analytical Methods Accepted Manuscript

Fig. 2(b) showed the spectra of oil samples in this region
(3750 cm⁻¹ to 3150 cm⁻¹) had clear distinctions, which could
be used to discriminate the oxidized and non-oxidized oils.

316 Calibration

Journal Name

Mesh cell-based FTIR techniques was applied to investigate
the peak height of all 123 oil samples at spectra 3750 - 3150
cm⁻¹ (the characteristic absorption peak of PV) after spectrum
correction was done based on peak height at 4334/4300 cm⁻¹.
According to MD discriminant analysis, qualitative analysis
models were developed. The results were shown in Fig.3.



Fig. 3. Distance-discrimination plots for oxidised and non-oxidised oil samples in the calibration set

At wave number range of 3750-3150 cm⁻¹, qualitative analysis models were developed based on the corrected spectral data combined with MD discriminant analysis (Fig. 3). Figure 3 showed that all oxidised and non-oxidised oil samples were well discriminated into the regions of oxidation and no oxidation, with a recognition rate of 100%. Therefore, the corrected distance discriminant analysis method can successfully classify oxidised and non-oxidised oil samples.

334 Validation

To further validate the model's reliability, a total of 32 samples(16 non-oxidised oil samples and 16 complete oxidation

- 337 samples) were analysed by discriminant analysis. The results
- 338 were shown in Table 2.
- 339 Table 2. Results of the discrimination analysis for edible oils
- 340 samples in the validation set.

Sample	Number	Recognition rate/%
Oxidized	16	93.8
Non-oxidized	16	100
All	32	96.9

The PV and AV of six samples were near the ACOS standard (PV $\leq 10 \text{ meq/kg}$, AV $\leq 0.6 \text{ mg/g}$) and 5 of them were predicted correctly. Only the one sample was not correctly determined. The particular sample was an oxidised linseed oil with a PV of 10.05 meq/kg and AV of 0.61 mg/g. The difference between the actual PV, AV and the standard were too small, which made the model fail to clearly identify the oxidation status. The possible reason was that the sensitivity of FTIR method is beyond the differences^{28,32}. Overall, the high accuracy rate achieved still indicated that using oil characteristic absorption peak detected at the wave number of 3750-3150 cm⁻¹ in combination with the discriminate analysis can effectively predict the oxidation status of edible oils.

355 Conclusions

Mesh cell-based FTIR method combined with discriminant analysis can be used for the qualitative discriminant analysis of edible oils with different oxidation degrees. According to the calibration and validation analysis, the qualitative analysis model was developed in the spectral range of 3750-3150 cm⁻¹. A model which used mesh cell-based FTIR technology combined with MD discriminant analysis was developed. Calibration model recognition rate reached 100%, and the validation model recognition rate reached 96.9%, indicating

Page 8 of 8

15

16 17

18

19

20

21

22

23

24

25

28

29

30

31

32

33

34

59 60 365 that the method was feasible.

Journal Name

Qualitative identification of edible oil oxidation degrees 366 367 based on mesh cell FTIR procedures is accurate and reliable. 368 Compared to the AOCS official methods, the mesh cell-based 369 FTIR technology is an alternative and innovative tool for 370 faster and cheaper qualitative analysis of edible oil oxidation, 371 and it also considerably reduces the use of toxic organic solvents. When compared with near infrared transmission 372 spectroscopy method ³¹, this model's establishment is much 373 simpler and requires less spectral pretreatments. The repeated 374 375 use of mesh cell after each experiment makes it an environmentally friendly method. In conclusion, this method 376 377 is a highly feasible, green, and fast edible oil oxidation qualitative detection method. 378

26 27 ³⁷⁹

380 Acknowledgements

381 The authors would like thank the support from the382 Fundamental Research Funds for the Central Universities (QN)

383 2013057).

35 384 Notes and references

- 36 385 1 H. Li, F. R.van de Voort, A. A. Ismail , and R. Cox,
 37 386 *Journal of the American Oil Chemists' Society*, 2000, 77,
 387 137-142.
- 388 2 I. Staprans, J. H. Rapp, X. M. Pan, and K. R. Feingold,
 40 389 *Journal of Lipid Research*, 1996, 37, 420–430.
- 41 390 3 I. Staprans, J. H. Rapp, X. M. Pan, D. A Hardman, and K.
 42 391 R. Feingold, *Arteriosclerosis Thrombosis and Vascular*43 392 *Biology*, 1996, 16, 533–538.
- 44 393 4
 45 394 A. Kanazawa, T. Sawa, T. Akaike, and H. Maeda,
 46 394 European Journal of Lipid Science and Technology,
 47 2002, 104, 439–447.
- 3965AOCS, American Oil Chemists' Society, Method Cd493978b-90, AOCS Press, Champaign, IL, 2003.
- 503986M.Cirlini, A.Caligiani, G. Palla, A. De Ascentiis, and P.51399Tortini, Ozone Science and Engineering, 2012, 34,52400293-299.
- 53 401 7 A. Ruíz, and B. Lendl, Analyst, 2001, 126, 242-246.
- 544028AOCS, American Oil Chemists' Society, Method Cd554033a-63, AOCS Press, Champaign, IL, 2003.
- 56 404 9 AOCS. Official methods and recommended practices of
 57 405 the American Oil Chemists' Society, American Oil
 58 406 Chemists' Society, Champaign, 2004.

- 407 10 Y. Gülgün, L. W. Randy, and S. L.Cuppett, Journal of the
- 408 *American Oil Chemists' Society*, 2001, 78, 495-502.
- 409 11 B. Muik, B. Lendl, A. Molina-Díaz, M. J. Ayora-Cañada,
 410 *Chemistry and Physics of Lipids*, 2005, 134, 173-182.
- 411 12 M. D. Guillen, and N. Cabo, *Journal of Agriculture and*412 *Food Chemistry*,1999,47, 709–719.
- 413 13 M. D. Guillen, and N. Cabo, *Journal of the Science of Food*414 *and Agriculture*, 2000, 80, 2028–2036.
- 415 14 M. D. Guillen, and N. Cabo, *Food Chemistry*, 2000, 77,
 416 503–510.
- 417 15 T. A. Russin, F. R. van de Voort, and J. Sedman, *Journal of*418 *the American Oil Chemists' Society*, 2003, 80, 635-641.
- 419 16 F. R. van de Voort, J. Sedman, S.T.H. Sherazi, *Journal of*420 AOAC International, 2007, 90, 446-451.
- 421 17 F. R. van de Voort, A. A. Ismail, J. Sedman, J. Dubois, and
 422 T. Nicodemo, *Journal of the American Oil Chemists'*423 Society, 1994, 71, 243-253.
- 424 18 F. R. van de Voort, A. A. Ismail, J. Sedman, and G. Emo,
 425 *Journal of the American Oil Chemists' Society*, 1997,71,
 426 921–926.
- 427 19 K. Ma, F. R. van de Voort, J. Sedman, and A. A. Ismail,
 428 *Journal of the American Oil Chemists' Society*, 1997, 74,
 429 897-903.
- 430 20 J. Dong, K. Ma, F. R. van de Voort, and A. A. Ismail,
 431 *Journal Association of Official Analytical Chemists*,
 432 1997, 80, 345-348
- 433 21 K. Ma, F. R. van de Voort, J. Sedman, and A. A. Ismail,
 434 *Journal of the American Oil Chemists' Society*, 1998, 75,
 435 1095–1101.
- 436 22 D. L. García-González, J. Sedman, F. R. van de Voort,
 437 *Journal of Applied Spectroscopy*, 2013, 67, 448-456.
- 438 23 X. Yu, F. R. van de Voort, and J. Sedman, *Talanta*, 2007,
 439 74, 241 –246.
- 440 24 D. L. Garcia-Gonzalez, J. Sedman, and F. R. van de Voort,
 441 *Applied Spectroscopy*, 2013, 67, 448-455.
- T. A. Russin, F.R. van de Voort, and J. Sedman, *Journal*of the American Oil Chemists' Society, 2004, 81,
 111-116.
- 445 26 D. L. Garcia-Gonzalez, J. Sedman, and F. R. van de
 446 Voort, *Applied Spectroscopy*, 2009, 63, 518-527.
- 447 27 D. Sun, X. Zhu, X. Dong, Q. Li, and X. Yu, *Journal of*448 *the Chinese Cereals and Oils Association*, 2014, 05,
 449 120-124.
- 450 28 X. Dong, Q. Li, D. Sun, X. Chen, and X. Yu, *Food* 451 *Analytical Methods*,2015,8,857-863.
- 452 29 H. Yu, Y. Ying, X. Fu, H. Lu, and H. Xu, spectroscopy
 453 and spectral analysis, 2007, 27, 920-923.
- 454 30 W. Lu, H. Yuan, and X. Chu, Near infrared spectrum
 455 instrument, Chemical Industry Press, Beijing, 2010, pp.
 456 47-49.
- 457 31 J. Zhang, J. Zhang, S. Du, and X. Yu, *Food Science*,
 458 2012, 33, 200-203.
- 459 32 X. Yu, Q. Li, D. Sun, X. Dong and T. Wang, *Analytical Methods*, 2015,7, 1727-1731.