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## Direct reductive amination of 5-hydroxymethylfurfural with primary/secondary amines via Ru-complex catalyzed hydrogenation

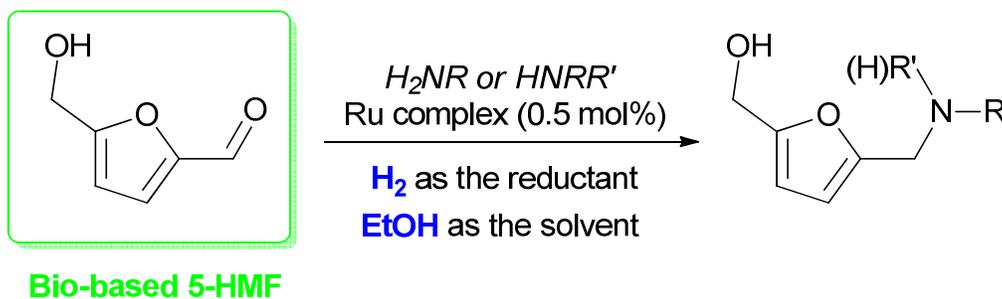
Zhanwei Xu, Peifang Yan, Wenjuan Xu, Songyan Jia, Zhi Xia, Benjamin Chung, Z. Conrad Zhang\*

State Key Laboratory of Catalysis, Dalian National Lab for Clean Energy, Dalian Institute of Chemical Physics, Chinese Academy of Sciences, 457 Zhongshan Road, Dalian, China.

### Graphical Abstract

A general direct reductive amination of bio-based 5-HMF with amines is catalyzed by Ru-complex in ethanol solution under H<sub>2</sub> pressure.

*Direct reductive amination:*



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## Communication

## Direct reductive amination of 5-hydroxymethylfurfural with primary/secondary amines via Ru-complex catalyzed hydrogenation

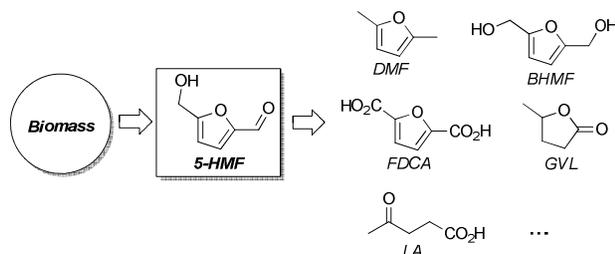
Zhanwei Xu, Peifang Yan, Wenjuan Xu, Songyan Jia, Zhi Xia, Benjamin Chung, Z. Conrad Zhang\*

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In this work, the complex dichlorobis(2,9-dimethyl-1,10-phenanthroline)ruthenium (II) ( $\text{Ru}(\text{DMP})_2\text{Cl}_2$ ) was found to effectively catalyze the direct reductive amination of bio-based 5-hydroxymethylfurfural (5-HMF) in the presence of  $\text{H}_2$  (g) in ethanol solvent. Good product yields (67%–95%) were obtained from a broad substrate scope of primary and secondary amines.

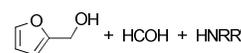
Carbohydrates are abundant organic materials from natural biomass. 5-Hydroxymethylfurfural (5-HMF) is among the top 10 bio-based platform chemicals<sup>1</sup> from carbohydrates,<sup>2–5</sup> such as fructose, glucose, mannose, sucrose, inulin, starch, and cellulose, according to the US Department of Energy.



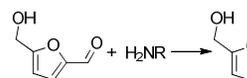
**Scheme 1** 5-HMF serves as a versatile platform for producing various valuable chemicals.

Starting with the versatile bio-based 5-HMF, numerous important chemicals have become available (Scheme 1).<sup>6, 7</sup> For example, levulinic acid<sup>8</sup> (LA) is a starting material to prepare polymers, fuel additives, dyestuffs, and pharmaceutical compounds; 2,5-furandicarboxylic acid<sup>9, 10</sup> (FDCA) is an alternative of terephthalic and isophthalic acid for polymer production; 2,5-bis(hydroxymethyl)furan<sup>11</sup> (BHMF) is already used to produce polyurethane foams; 2,5-dimethylfuran<sup>12, 13</sup> (DMF) is a potential fuel additive;  $\gamma$ -valerolactone<sup>14–16</sup> (GVL) is a promising co-solvent to dissolve cellulose in aqueous phase and can serve directly as a gasoline blender.

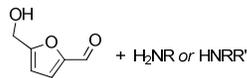
(1) Mannich-type reaction:



(2) Two-steps reductive amination:



(3) This work: Direct reductive amination:



R, R' = alkyl or aromatic groups

DMP = 2,9-dimethyl-1,10-phenanthroline

**Scheme 2** Synthetic routes for preparing aminomethyl-hydroxymethylfurans

Aminomethyl-hydroxymethylfuran derivatives (Scheme 2) are well known for their widely recognized pharmaceutical activities,<sup>17–22</sup> including Muscarinic receptor agonist, Pyriculariaoryzae inhibitory, Calcium antagonistic activity, Cholinergic agent. These structures are generally produced from furfural alcohol or furfural.<sup>17, 23</sup> However, these reported procedures usually require harsh reaction conditions with lower selectivity.

Stevens reported a one-pot, two-steps reductive amination of 5-HMF in the absence of catalyst (Scheme 2).<sup>24</sup> However, this two-steps procedure starts with imine formation, which limits the scope of amine substrates, followed by the use of excess  $\text{NaBH}_4$ , which generates copious amounts of waste besides the costly hydrogenation reagent.

Ruthenium-catalyzed reductive amination has been well developed for the synthesis of functional amines.<sup>25–29</sup> Moreover, the direct reductive amination has been proven to be a much more environmentally friendly method.<sup>30–36</sup> For example, hydrogen gas or formic acid were used as the reductant for the synthesis of bioactive molecular Dual orexin antagonist<sup>37</sup> and sitagliptin.<sup>38</sup> Surprisingly, the direct reductive amination route involving 5-HMF and amines was rarely reported.<sup>39</sup> In this paper, the direct reductive amination of 5-HMF with various primary and secondary amines by dichlorobis(2,9-dimethyl-1,10-phenanthroline)ruthenium (II) ( $\text{Ru}(\text{DMP})_2\text{Cl}_2$ ) catalyzed

hydrogenation is reported (Scheme 2). To the best of our knowledge, this is the first example of applying the easily prepared Ru(DMP)<sub>2</sub>Cl<sub>2</sub> as an efficient direct reductive amination catalyst. H<sub>2</sub> is employed as the reductant, which improves the atom economy of the reaction. Using bio-based ethanol (EtOH) solvent as the reaction media further improves the sustainability of the strategy.

**Table 1** Optimization of Ru-catalyzed direct reductive amination of 5-HMF

Entry	Catalyst	Temperature (°C)	Solvent	Pressure (psi)	Yield <sup>b</sup> (%)
1	Ru(DMP) <sub>2</sub> Cl <sub>2</sub>	100	EtOH	132	91
2	Ru(Phen) <sub>2</sub> Cl <sub>2</sub>	100	EtOH	132	0 <sup>c</sup>
3	Ru(Dmbp) <sub>2</sub> Cl <sub>2</sub>	100	EtOH	132	54
4	Ru(Bipy) <sub>2</sub> Cl <sub>2</sub>	100	EtOH	132	0 <sup>c</sup>
5 <sup>d</sup>	[Ru( <i>p</i> -cymene)Cl <sub>2</sub> ] <sub>2</sub>	100	EtOH	132	20
6	Ru(DMP) <sub>2</sub> Cl <sub>2</sub>	100	MeOH	132	28
7	Ru(DMP) <sub>2</sub> Cl <sub>2</sub>	100	H <sub>2</sub> O	173	28
8	Ru(DMP) <sub>2</sub> Cl <sub>2</sub>	100	EtOH	173	98
9	Ru(DMP) <sub>2</sub> Cl <sub>2</sub>	80	EtOH	173	98
10	Ru(DMP) <sub>2</sub> Cl <sub>2</sub>	60	EtOH	173	98
11	Ru(DMP) <sub>2</sub> Cl <sub>2</sub>	50	EtOH	173	68

<sup>a</sup> Reaction conditions: 5-HMF (0.5 mmol), aniline (1.1 equiv to 5-HMF, 0.55 mmol), catalyst (0.0025 mmol, 0.5 mol% to 5-HMF), and solvent (1.0 mL), under H<sub>2</sub>, for 5 hours. <sup>b</sup> GC-MS yield, anisole was the internal standard. <sup>c</sup> Imine was detected by GC-MS. <sup>d</sup> Catalyst (0.00125 mmol, 0.25 mol% to 5-HMF) was used.

Initial studies began with the reaction of 5-HMF (1) with aniline (2a) as a model reaction for optimizing the reaction conditions. Easily prepared Ru(II)-based complexes, including dichlorobis(2,2'-bipyridine)ruthenium (II) (Ru(Bipy)<sub>2</sub>Cl<sub>2</sub>),<sup>40</sup> dichlorobis(6,6'-dimethyl-2,2'-bipyridine)ruthenium (II) (Ru(Dmbp)<sub>2</sub>Cl<sub>2</sub>), dichlorobis(1,10-phenanthroline)ruthenium (II) (Ru(Phen)<sub>2</sub>Cl<sub>2</sub>),<sup>41</sup> dichlorobis(2,9-dimethyl-1,10-phenanthroline)ruthenium (II) (Ru(DMP)<sub>2</sub>Cl<sub>2</sub>),<sup>42</sup> and dichloro(*p*-cymene)ruthenium(II) dimer ([Ru(*p*-cymene)Cl<sub>2</sub>]<sub>2</sub>) were tested in EtOH solution. Bidentate ligand seems to play an important role to control reaction selectivity. Ru(DMP)<sub>2</sub>Cl<sub>2</sub> and Ru(Dmbp)<sub>2</sub>Cl<sub>2</sub> bearing sterically hindered ligands exhibited good catalytic activity (entries 1 and 3), while Phen or Bipy based catalysts gave no hydrogenation product and only imines were detected (entries 2 and 4). Probably the Ru-intermediate linked with sterically hindered ligand prefers *cis*-coordination mode,<sup>43</sup> which favours H<sub>2</sub> activation. Only 28% yield was achieved when the reaction was carried out in methanol (entry 6). Even at higher H<sub>2</sub> pressure, only 28% yield of product was obtained in water using Ru(DMP)<sub>2</sub>Cl<sub>2</sub> as the catalyst (entry 7). It is possibly due to low-solubility of Ru(DMP)<sub>2</sub>Cl<sub>2</sub> in water. Increasing H<sub>2</sub> pressure for the Ru(DMP)<sub>2</sub>Cl<sub>2</sub> catalyst in EtOH from 132 psi (entry 1) to 173 psi was found to further improve the product yield (entry 8). Interestingly, Ru(DMP)<sub>2</sub>Cl<sub>2</sub> remained high in catalytic reactivity when the temperature decreased to 60 °C (entry 10), while imine could be detected and the product yield decreased to 68% at 50 °C (entry 11). Under optimized conditions, subsequent direct reductive amination of 5-HMF with various amines was performed with Ru(DMP)<sub>2</sub>Cl<sub>2</sub> as the catalyst in EtOH at 60 °C

under a H<sub>2</sub> atmosphere (173 psi).

**Table 2** Ru(DMP)<sub>2</sub>Cl<sub>2</sub>-catalyzed direct reductive amination of 5-HMF with primary amines.

Entry	Amine	Product	Time (h)	Yield <sup>b</sup> (%)
1	<b>2a</b>	<b>3a</b>	5	93
2	<b>2b</b>	<b>3b</b>	5	89
3	<i>ortho</i> -Me ( <b>2c</b> )	<b>3c</b>	4	43 (79) <sup>c</sup>
4	<i>meta</i> -Me ( <b>2d</b> )	<b>3d</b>	4	90
5	<i>para</i> -Me ( <b>2e</b> )	<b>3e</b>	4	91
6	X = F ( <b>2f</b> )	<b>3f</b>	20	94
7	X = Cl ( <b>2g</b> )	<b>3g</b>	20	95
8	X = Br ( <b>2h</b> )	<b>3h</b>	20	95
9	X = CO <sub>2</sub> Et ( <b>2i</b> )	<b>3i</b>	24	69 <sup>d</sup>
10	X = COMe ( <b>2j</b> )	<b>3j</b>	20	66 <sup>d</sup>
11	X = CN ( <b>2k</b> )	<b>3k</b>	24	0 <sup>d</sup>
12	X = CONH <sub>2</sub> ( <b>2l</b> )	<b>3l</b>	24	0 <sup>d</sup>
13	<b>2m</b>	<b>3m</b>	5	58 <sup>e</sup>
14	<b>2n</b>	<b>3n</b>	20	0
15	<b>2o</b>	<b>3o</b>	20	0

<sup>a</sup> Reaction conditions: Ru(DMP)<sub>2</sub>Cl<sub>2</sub> (0.5 mol% to 5-HMF), 5-HMF (0.5 mmol), amine (0.55 mmol), H<sub>2</sub> (173 psi), EtOH (1.0 mL), 60 °C. <sup>b</sup> Isolated yield. <sup>c</sup> The isolated yield of 20 h reaction was given in bracket. <sup>d</sup> 80 °C. <sup>e</sup> Yield of corresponding imine.

The direct reductive amination of bio-based 5-HMF with primary amines was performed under optimized conditions, and the results are shown in Table 2. Previous studies<sup>24</sup> on two-steps reductive amination have indicated that aromatic amines showed poor reactivities, while most of the aromatic amines showed very high reactivities by the combination of the Ru(DMP)<sub>2</sub>Cl<sub>2</sub> catalyst, ethanol solvent under appropriate H<sub>2</sub> pressure in this work. The reactions of aromatic amines bearing electron-donating groups (**2b**, **2d**, and **2e**) smoothly proceeded to furnish the corresponding products **3b**, **3d**, and **3e** in high yields (89%, 90%, and 91%, respectively). Only a moderate yield (43%, entry 3) was obtained from the reaction of 5-HMF with **2c**, which bears the ortho-

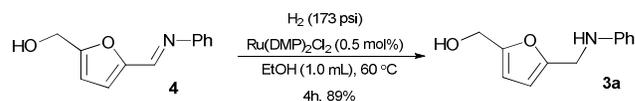
methyl on its benzene ring. The catalyst prefers *cis*-coordination mode in solvent as proposed by Collin and Sauvage<sup>43</sup> because of the unfavorable steric interactions for DMP ligand. This may explain why the sterically hindered substrate **2c** showed lower reactivity. However, the reaction yield could still be improved to 79% after a long reaction time (entry 3). The aromatic amines bearing electron-withdrawing groups (entries 6–10) required much longer reaction time or higher temperature to reach good yields (94%, 95%, 95%, 69%, and 66%, respectively). No desired products were obtained when aromatic amines bear nitrile and amide groups (entries 11 and 12). These results indicate that the reactivity is remarkably suppressed by the electron-withdrawing groups on the benzene ring of the aromatic amine. The reactivity of heteroaromatic amines was also studied (entries 13 and 14). For 6-aminoindole (**2m**), only corresponding imine was obtained (entry 13). The 2-aminopyridine (**2n**) could act as a potential ligand and strongly coordinate to the catalyst; therefore no desired product was obtained (entry 14). The reaction of primary alkylamines butylamine (**2o**) was carried out under the conditions (entry 15). However, no desired product was detected.

**Table 3** Ru(DMP)<sub>2</sub>Cl<sub>2</sub>-catalyzed direct reductive amination of 5-HMF with secondary amines.

Entry	Amine	Product	Time (h)	Yield <sup>b</sup> (%)
1 <sup>c</sup>		<b>3p</b>	6	83
2		<b>3q</b>	5	67
3		<b>3r</b>	5	87
4		<b>3s</b>	6	79
5		<b>3t</b>	19	74
6		<b>3u</b>	6	72
7		<b>3v</b>	19	67

<sup>a</sup> Reaction conditions: Ru(DMP)<sub>2</sub>Cl<sub>2</sub> (0.5 mol% to 5-HMF), 5-HMF (0.5 mmol), amine (0.55 mmol), H<sub>2</sub> (173 psi), EtOH (1.0 mL), 60 °C. <sup>b</sup> Isolated yield. <sup>c</sup> The reaction was carried out at 30 °C.

The above results prompted us to investigate the direct reductive amination of 5-HMF with secondary amines (Table 3). Interestingly, the reaction of 5-HMF with cyclic aliphatic morpholine (**2j**) could be carried out at 30 °C with high isolated yield (83%, entry 1). The reactions of dibutylamine (**2k**) and *N*-methyl-1-phenylmethanamine (**2l**) amines proceeded well at 60 °C (entries 2 and 3), while no desired products were detected at 30 °C. Aromatic secondary amines also showed good reactivity (entries 4–7). However, electron-deficiency aromatic secondary amine (entry 7) requires much longer reaction time to reach high yields.



**Scheme 3** Reductive amination of imine catalyzed by Ru(DMP)<sub>2</sub>Cl<sub>2</sub>

The hydrogenation of imine **4** was studied, and 89% of **3a** was obtained (Scheme 3). This result supports our proposed mechanism that the direct reductive amination of 5-HMF with amines proceeds via imine formation, followed by hydrogenation of the imine. Steric effect and electronic effect may influence the coordination chemistry of the imine to Ru-complex, which may further impact the hydrogenation reactivity. Mechanism studies are under way as well as exploring new water-soluble Ru(II)-based catalysts to investigate the reactivity and recyclability in water.

## Conclusions

In conclusion, a simple and efficient procedure to synthesize aminomethyl-hydroxymethylfurans by direct reductive amination of biomass derived 5-HMF has been developed. Using H<sub>2</sub> as reductant and EtOH as solvent should further improve sustainability of the reaction. Most of primary and secondary amines showed good reactivities and yields. The present method is efficient for synthesizing a number of new aminomethyl-hydroxymethylfurans for the pharmaceutical industry. The mechanism involves imine formation from the direct reductive amination of 5-HMF with amines, followed by hydrogenation of the imine.

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## Notes and references

State Key Laboratory of Catalysis, Dalian National Lab for Clean Energy, Dalian Institute of Chemical Physics, Chinese Academy of Sciences, 457 Zhongshan Road, Dalian, China. Fax: +86 411 84379462; Tel: +86 411 84379462; E-mail: zczhang@yahoo.com, xuzhanweidut@yahoo.com.cn  
 † Electronic Supplementary Information (ESI) available: Experimental details, <sup>1</sup>H NMR and <sup>13</sup>C NMR spectra. See DOI: 10.1039/b000000x/

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- In this literature, direct reductive amination of 5-HMF with liquid ammonia was reported.