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Cite this: DOI: 10.1039/c0xx00000x

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ARTICLE TYPE**Towards graphene iodide: Iodination of graphite oxide****Petr Šimek^a, Kateřina Klímová^a, David Sedmidubský^a, Ondřej Jankovský^a, Martin Pumera^b and Zdeněk Sofer^{a,*}***Received (in XXX, XXX) Xth XXXXXXXXX 20XX, Accepted Xth XXXXXXXXX 20XX*

DOI: 10.1039/b000000x

Halogenated graphene derivatives are interesting for their outstanding physical and chemical properties. In this paper, we present various methods for the synthesis of iodinated graphene derivatives by the iodination of graphite oxides prepared according to either the Hummers or Hofmann method. Both graphite oxides were iodinated by iodine or hydroiodic acid under reflux or in an autoclave at elevated temperatures (240 °C) and pressures (over 100 bar). The influence of both graphite oxide precursors on the properties of resulting iodinated graphenes was investigated by various techniques, including SEM, SEM-EDS, high-resolution XPS, FTIR, STA, and Raman spectroscopy. Electrical resistivity was measured by a standard four point technique. In addition, the electrochemical properties were investigated by cyclic voltammetry. Although the iodinated graphenes were structurally similar, they had remarkably different concentrations of iodine. The most highly iodinated graphenes (iodine concentration above 30 wt.%) exhibited relatively high C/O ratio confirming high degree of reduction. Iodine incorporates in form of covalent bonds to carbon atoms or as polyiodide anions noncovalently bonded through charge transfer reaction with graphene framework. Iodinated graphenes with such properties could be used as a starting material for further chemical modifications or as a flame-retardant additives.

Introduction

In last decade graphene¹ has become one of the most intensively studied materials due to its unique electrical, optical and mechanical properties with potential applications in optoelectronic and microelectronic devices,² electrochemical and biochemical sensors³ and energy storage materials.⁴ Graphene derivatives have perhaps even more interesting properties which can be tuned through exact chemical modifications, such as hydrogenation⁵⁻⁶ or halogenation.⁷⁻⁸

For the large-scale synthesis of such chemically-modified graphenes the graphite oxide is the most commonly used precursor. Graphite oxide is usually synthesized by the oxidation of graphite in concentrated acids with permanganate or chlorate ions. Generally, methods based on reaction mixtures with MnO_4^- yield graphite oxides with higher concentrations of carboxylic acid functional groups, while graphite oxide synthesized in the presence of ClO_3^- mainly contains hydroxyl and epoxide functional groups.⁹ Also the amount of oxygen functionalities can differ dramatically according to the method of synthesis. Different composition and amount of oxygen functionalities has significant effect on the resulting properties of the final graphene after the exfoliation/reduction.⁹

The halogen-based chemical modifications of graphite oxides leading to the formation of highly-halogenated graphenes were well studied in the case of fluorine.¹⁰⁻¹¹ The formation of strong C-F bond makes fluorinated graphene (fluorographene) unsuitable for further chemical modification or for reversible

halogen storage. Compared to fluorographene, brominated graphenes are much more reactive.¹²⁻¹⁴ Iodinated graphenes can probably even be more interesting materials. This material can thus be used not only as a reactive precursor for other chemical iodination but also as a flame retardant. It is, therefore, bewildering that only a few researchers reported synthesis and properties of iodinated graphenes.¹⁵⁻¹⁷ Moreover, no systematic complex study has yet been published.

Hydrogen iodide solution was successfully used as a reducing agent for reduction of graphite oxide and oxidized graphene nanoribbons.^{16,18-19} HI was also employed in hydrogenation of C_{60} fullerenes to produce $\text{C}_{60}\text{H}_{18}$ compound.²⁰ Most authors report on preparation of iodinated graphenes through charge transfer reaction.²¹ Covalent bonding of I to carbon framework was confirmed only on carbon nanotubes.²² Intercalated and physisorbed iodine species were used for enhancement of Raman signal of graphene²³ or for *p*-type electrical doping of graphene.²⁴

Thus, we present several scalable methods for the synthesis of iodinated derivatives of graphene with different amounts of iodine and different concentrations of the remaining functional groups. To optimize the synthesis, graphite oxide was prepared according to either the Hummers²⁵ or Hofmann²⁶ method. We show the influence of each method on the iodine concentration and characterize the synthesized iodinated graphenes using extensive spectrum of analytic techniques.

Experimental

Materials

Graphite oxide (GO) was prepared according to either the Hofmann or Hummers method from high purity microcrystalline graphite (2-15 μm , 99.9995 %, Alfa Aesar). Sulfuric acid (98 %), nitric acid (68 %), potassium chlorate (> 99 %), potassium permanganate (> 99.5 %), hydrogen peroxide (30 %), hydrochloric acid (37%), iodine (>99 %), hydroiodic acid (57 %), methanol (> 99.9 %) and N,N-dimethylformamide (DMF) were obtained from Penta (Czech Republic). Potassium hydrogen phosphate and potassium dihydrogenphosphate were obtained from Lach-Ner (Czech Republic). Argon of 99.996% purity was obtained from SIAD (Czech Republic). Deionized water (16.8 Mohm) was used for buffer preparation. Nylon and Teflon filtration membranes with a porosity of 0.45 μm (Vitrum, Czech Republic) were used for the filtration of the reaction products.

Synthetic procedures

The graphite oxide prepared by the Hofmann method²⁶ was termed 'HO-GO'. Concentrated sulphuric acid (87.5 mL) and nitric acid (27 mL) were added to a reaction flask containing a magnetic stir bar. The mixture was then cooled at 0 °C, and graphite (5 g) was added. The mixture was vigorously stirred to avoid agglomeration and to obtain a homogeneous dispersion. While keeping the reaction flask at 0 °C, potassium chlorate (55 g) was slowly added to the mixture in order to avoid a sudden increase in temperature and the consequent formation of explosive chlorine dioxide gas. Upon the complete dissolution of the potassium chlorate, the reaction flask was then loosely capped to allow the escape of the evolved gas and the mixture continuously vigorously stirred for 96 h at room temperature. On completion of the reaction, the mixture was poured into deionized water (3 L) and decanted. The graphite oxide was first redispersed in HCl (5 %) solutions to remove sulphate ions and then repeatedly centrifuged and redispersed in deionized water until all chloride and sulphate ions were removed. The graphite oxide slurry was then dried in a vacuum oven at 50 °C for 48 h before use.

The second graphite oxide, 'HU-GO' was synthesized in a similar way to the Hummers method.²⁵ Graphite (5 g) and sodium nitrate (2.5 g) were stirred with concentrated sulphuric acid (115 mL). The mixture was then cooled at 0 °C. Potassium permanganate (15 g) was then added with vigorous stirring for 2 h. During the following four hours, the reaction mixture was allowed to reach room temperature before being heated to 35 °C for 30 min. The reaction mixture was then poured into a flask of deionized water (250 mL) and heated to 70 °C for 15 min. The unreacted potassium permanganate and manganese dioxide were removed by the addition of 3 % hydrogen peroxide. The reaction mixture was then allowed to settle before being decanted. The obtained graphite oxide was then purified by repeated centrifugation and redispersion in deionized water until all sulphate ions were removed. The graphite oxide slurry was then dried in a vacuum oven at 50 °C for 48 h before use.

The synthesis of iodinated graphene was performed for both HO-GO and HU-GO using three different methods.

The first method involved iodination at atmospheric pressure with hydroiodic acid. Graphite oxide (250 mg) was placed into a 100 mL reaction flask with a magnetic stirring bar, and hydroiodic acid (25 mL) was added. The reaction mixture was stirred and refluxed for 24 h. The reaction product was separated by suction filtration, and repeatedly washed with deionized water and methanol. The samples prepared according to this procedure were termed 'HO-HI-REF' and 'HU-HI-REF'.

The second method was performed with hydroiodic acid at elevated pressure and temperature. Graphite oxide (250 mg) and hydroiodic acid (15 mL) were placed in the Teflon-lined stainless steel autoclave. The autoclave was heated at 240 °C for 24 h. The unreacted iodine was evaporated at room temperature and the product was washed from the reaction vessel using deionized water. Next, the reaction mixture was directly filtrated by suction filtration on the nylon membrane and repeatedly washed with deionized water and methanol. These samples were termed 'HO-HI-A' and 'HU-HI-A'.

The last method of synthesis was performed with iodine at elevated pressure and temperature. Graphite oxide (250 mg) and iodine (25 g) were placed in a Teflon-lined stainless steel autoclave. The autoclave was heated at 240 °C for 24 h. The unreacted iodine was evaporated at room temperature and the product was washed from the reaction vessel using methanol. Next, the product was separated from the suspension by suction filtration on the nylon membrane and repeatedly washed with methanol and deionized water. The product was then dried in a vacuum oven at 70 °C for 48 h. These products were termed 'HO-I-A' and 'HU-I-A', respectively.

Methods

The morphology of the iodinated graphenes was investigated using scanning electron microscopy (SEM) with a FEG electron source (Tescan Lyra dual beam microscope). Elemental composition and mapping were performed using an energy dispersive spectroscopy (EDS) analyzer (X-Max^N) with a 20 mm² SDD detector (Oxford instruments) and AZtecEnergy software. To conduct the measurements, the samples were placed on a carbon conductive tape. SEM and SEM-EDS measurements were carried out using a 10 kV electron beam.

Combustible elemental analysis (CHNS-O) was performed using a PE 2400 Series II CHNS/O Analyzer (Perkin Elmer, USA). The instrument was used in CHN operating mode (the most robust and interference-free mode) to convert the sample elements to simple gases (CO₂, H₂O and N₂). The PE 2400 analyzer automatically performed combustion, reduction, homogenization of product gases, separation and detection. An MX5 microbalance (Mettler Toledo) was used for precise weighing of the samples (1.5–2.5 mg per single sample analysis). Using this procedure, the accuracy of CHN determination is better than 0.30% abs. Internal calibration was performed using an N-fenyl urea.

To measure iodine concentration, the samples were decomposed for analysis according to the Schöniger method. An exact amount of sample (ca. 10 mg) was wrapped in ash-free paper, burned in pure oxygen atmosphere and leached out with deionized water. Formed I^- ions were titrated with a solution of $Hg(NO_3)_2$ using sodium nitroprusside as an indicator.

High resolution X-ray photoelectron spectroscopy (XPS) was performed using an ESCAProbeP spectrometer (Omicron Nanotechnology Ltd, Germany) with a monochromatic aluminum X-ray radiation source (1486.7 eV). Wide-scan surveys of all elements were performed, with subsequent high-resolution scans of the C1s, O1s and I3d peaks. Relative sensitivity factors were used to evaluate the carbon-to-oxygen (C/O) ratios from the survey spectra. The samples were placed in a conductive carrier made from a high purity silver bar. An electron gun was used to eliminate sample charging during measurement (1–5 V).

Raman spectroscopy was conducted on an *inVia Raman microscope* (Renishaw, England) with a CCD detector in backscattering geometry. A DPSS laser (532 nm, 50 mW) with a 100x magnification objective was used for the Raman measurements. The instrument was calibrated with a silicon reference to give a peak position at 520 cm^{-1} and a resolution of less than 1 cm^{-1} .

Fourier transform infrared spectroscopy (FTIR) measurements were performed on a NICOLET 6700 FTIR spectrometer (Thermo Scientific, USA). A Diamond ATR crystal and DTGS detector were used for all measurements, which were carried out in the range $4000\text{--}650\text{ cm}^{-1}$.

Thermal behavior was analyzed by Simultaneous thermal analysis (STA). The DTA and TG curves were recorded simultaneously on a Linseis STA PT1600 apparatus at a heating rate of $10\text{ }^\circ\text{C}\cdot\text{min}^{-1}$ from ambient temperature to $1000\text{ }^\circ\text{C}$ in a dynamic air atmosphere ($50\text{ cm}^3\cdot\text{min}^{-1}$).

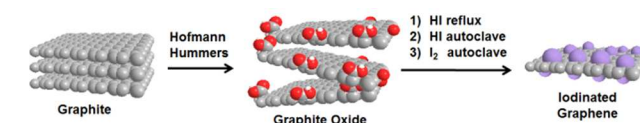
Electrochemical characterization was performed by cyclic voltammetry using an Interface 1000 potentiostat (Gamry, USA) with a three electrode set-up. The glassy carbon working electrode (GC), platinum auxiliary electrode (Pt) and Ag/AgCl reference electrode were obtained from Gamry (USA). For the cyclovoltammetric measurements, graphene was dispersed in DMF (1mg/ml) and $3\text{ }\mu\text{l}$ was evaporated on the glass carbon working electrode. All potentials stated in the following section were measured against the Ag/AgCl reference electrode. The scan rate was set to $100\text{ mV}\cdot\text{s}^{-1}$. To measure the inherent electrochemistry, a phosphate buffer solution (PBS, 50 mM, pH=7.2) was used as the supporting electrolyte. The HET rate was measured using a $10\text{ mM K}_4[\text{Fe}(\text{CN})_6]/\text{K}_3[\text{Fe}(\text{CN})_6]$ redox probe, with a 50 mM PBS solution as the supporting electrolyte.

To measure the electrical resistivity of the iodinated graphenes, 40 mg was compressed into a capsule ($\frac{1}{4}$ inch diameter) at a pressure of 400 MPa for 30 s. The resistivity of the capsules was measured by a four-point technique using the Van der Pauw method. The resistivity measurements were performed with a Keithley 6220 current source and Agilent 34970A data acquisition/switch unit. The measuring current was set to 10 mA.

Results and discussion

The Hummers and Hofmann methods were used to prepare two types of graphite oxides. The graphite oxides were then iodinated using three different methods illustrated in Scheme 1 (for more details and terminology, see *Experimental*). All of the prepared materials were thoroughly characterized in order to

understand the iodination process.



Scheme 1. Synthesis of iodinated graphenes

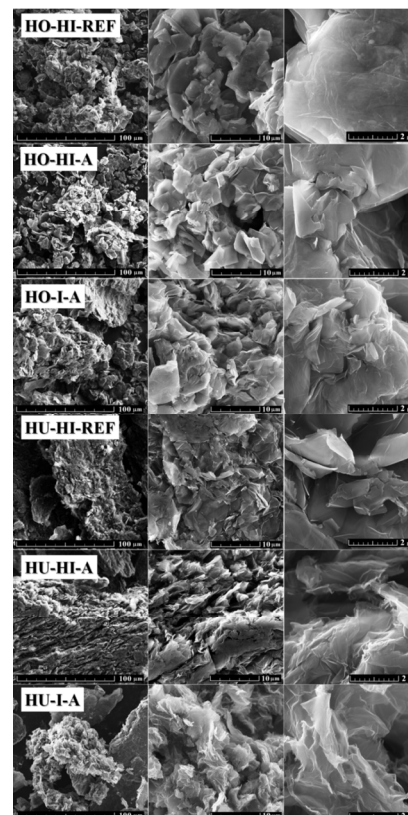


Fig. 1 SEM micrographs of iodinated graphite oxides

The characterization of the materials was first performed by scanning electron microscopy (SEM) in order to determine the impact of starting material and reaction conditions on the morphology of the iodine doped graphenes. The morphology of the iodinated graphenes is depicted in Figure 1. Iodinated graphite oxides prepared by the Hofmann method exhibit typical layered structure, usually observed in graphite oxides and partially reduced graphenes. In the case of iodinated graphenes prepared by the Hummers method we can observe more wrinkled structure with voile-like edges of the graphene sheets (especially profound for HU-I-A) which is typical for the thermally or chemically reduced graphite oxides. Comparison of all the micrographs reveals that the reaction conditions were sufficient to produce partially exfoliated iodine doped graphenes.

Elemental composition, including carbon, oxygen and iodine, was analyzed by combined scanning electron microscopy with energy dispersive spectroscopy (SEM-EDS). To further determine the spread of iodine over the material, elemental distribution mapping was also performed. The overall elemental maps for carbon, oxygen and iodine can be seen in Figure 2. Fitted EDS spectra in the range of 0 – 7 keV are also included. In all samples the distribution of iodine is homogenous, reflecting only the contours of surface morphology. The same can be observed for carbon and oxygen. This is a common phenomenon

because the signal strength of EDS is dependent on the incident electron beam. The lower parts of the sample thus get partially shielded from the electron beam and appear darker in the resulting elemental map. This observation supports the assumption that the iodination reaction or physical sorption took place in the whole bulk of the graphenes and not only on the edges of graphene flakes. Let us note that hydrogen cannot be detected by EDS method. Therefore, other analytical techniques were used to deal with elemental content and the results are compared to those of EDS measurements.

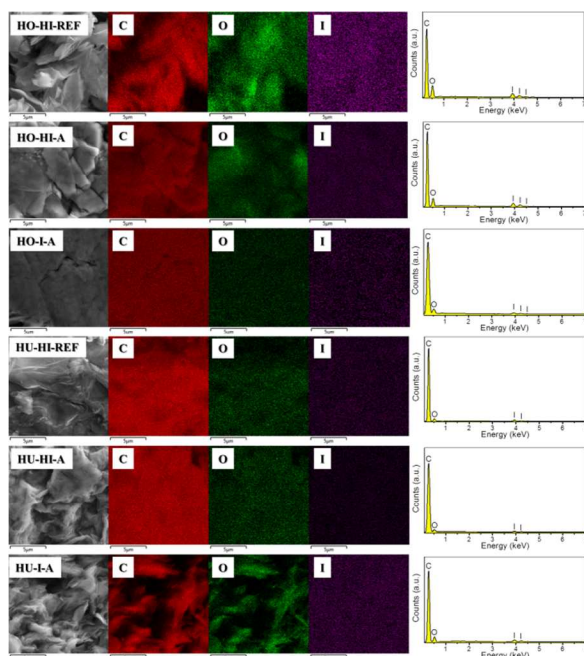


Fig. 2 SEM-EDS element distribution maps of iodinated graphenes and corresponding EDS spectra

Individual element distribution as determined by EDS is shown in Table 1. Apart from C, O and I, no other elements were detected in concentrations higher than 0.1 wt.%. Iodine was well detected in all measured samples. The iodination method, as well as the starting material, had significant effect on the iodine content. Highest concentrations were achieved for HO-HI-REF and HO-HI-A, the obtained values were 31.9 and 29.7 wt.%, respectively. In the case of graphite oxides prepared by the Hummers method, the highest concentration was found in the sample iodinated by elemental iodine in autoclave (HU-I-A). Interestingly enough, a different influence of the iodination procedure on the C/O ratio and I concentration was observed for Hofmann and Hummers graphite oxides. Hummers graphite oxides treated with HI (HU-HI-REF and HU-HI-A) showed high C/O ratio indicating successful reduction of the oxygen functionalities. On the other hand, their iodine content was the lowest of the analyzed samples. This can be attributed to the more exfoliated structure, when one can expect less iodine to be intercalated between graphene sheets. Graphite oxides prepared by the Hofmann method treated with hydroiodic acid (HO-HI-REF and HO-HI-A) had lower C/O ratios but, on the other hand, higher amount of I. This led us to suggestion that some iodine is non-covalently bonded to the graphene sheets. The discrepancy between iodinated Hummers and Hofmann graphite oxides could be explained by a different composition of oxygen groups in the starting graphite oxides. This topic is further elaborated in the section on combustible elemental analysis.

Table 1 Elemental composition of iodinated graphenes obtained by SEM-EDS in wt. %

Sample	C	O	I
HO-HI-REF	57.1	10.9	31.9
HO-HI-A	62.3	8.0	29.7
HO-I-A	74.9	7.0	18.1
HU-HI-REF	80.5	4.2	15.4
HU-HI-A	84.8	4.9	10.4
HU-I-A	72.5	6.5	21.0

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To confirm and further develop the results gathered by SEM and EDS, combustible elemental analysis was carried out. Its advantage is the capability to determine the hydrogen concentration. The results are summarized in Table 2. Iodine concentration showed good agreement with that determined by EDS. Highest iodine concentrations were obtained for HO-HI-REF (30.7 wt.%) and HO-HI-A (30.4 wt.%). The differences in oxygen concentrations compared to EDS can be explained by indirect determination of oxygen content which is assessed as a remainder after the subtraction of C, H, N and I concentrations from 100 wt.%. Also important is the fact that the EDS spectrum is collected only from a very limited amount of material and may slightly differ from the average composition.

Table 2 Elemental composition of iodinated graphenes obtained by elemental combustible analysis in wt. %

Sample	C	H	N	I	O
HO-HI-REF	50.12	1.90	0.00	30.66	17.32
HO-HI-A	47.12	2.9	0.00	30.42	20.38
HO-I-A	68.87	0.41	0.00	19.35	11.37
HU-HI-REF	77.31	0.47	0.17	13.37	8.68
HU-HI-A	83.94	0.11	0.00	9.66	6.29
HU-I-A	65.28	0.92	0.95	17.60	15.26

Noticeably higher concentrations of iodine were detected for graphenes prepared from Hofmann graphite oxide. There are two main causes that probably contribute to this effect. As it is known, graphite oxide prepared by chlorate oxidation methods (Hofmann method) contains more highly reactive epoxide groups.⁹ The reaction on the epoxide ring with I₂ or with HI likely creates a C-I bond. In the case of permanganate oxidation methods (Hummers method) graphite oxide with higher content of carboxyl group is prepared.⁹ Reaction with iodination agent would then likely yield the acetyl iodide group. The second reason for such a difference between iodinated Hofmann and Hummers graphenes could be the extent of the reduction (or exfoliation) in the resulting graphenes. As we can see in Table 2, samples HO-HI-REF and HO-HI-A contained a significantly higher concentration of oxygen than HU-HI-REF and HU-HI-A. Significant differences were also found in hydrogen concentration. Hydrogenation occurs mainly on C=C bonds, however, reduction of ketone group leading to hydroxyl followed by hydrogenation of the reduced carbon atom is also possible. The presence of the C-H can also be deduced by recalculation of the elemental composition in weight % to atomic % (Table SI1). The H/O ratio of oxygen functional groups is equal to 1 in the most hydrogenated case of hydroxyl groups, 0.5 for carboxylic acids and 0 in ketones or epoxide groups. This led us to conclusion that higher H/O (in at. %) can only be explained by the formation of C-H bonds. High

pressure/high temperature reaction with concentrated hydroiodic acid was historically used to transfer organic compounds to saturated hydrocarbons.²⁷ Chemical or thermal reduction of the graphite oxide is, to a certain degree, accompanied by exfoliation of the graphene layers. Therefore, the less reduced and less exfoliated graphene could allow for the intercalation of I_2 (or possible bonding and/or intercalation of polyiodide species, such as I_3^- or I_5^-). To confirm this hypothesis, the results of XPS, FTIR and Raman measurements are further discussed.

High pressure/high temperature iodination by elemental iodine in autoclave yielded graphenes with similar composition (HO-I-A and HU-I-A). However, the interpretation of Raman and XPS spectra confirmed different chemical bond distribution in the graphenes. From the aforementioned analysis one can assume that both the iodination agent and the type of starting material play a significant role in the mechanism of the iodination. In the following paragraphs we tried to differentiate between physically and chemically bonded iodine and evaluate the possible causes and implications.

High resolution XPS was used to determine the chemical composition of the surface of the iodinated graphenes. The XPS survey spectra are presented in Figure 3, where I_{3d} , I_{3p} , I_{4d} , C_{1s} and O_{1s} peaks were obtained. The I_{3d} twinning peak was found at ~ 619.5 and ~ 631 eV, the I_{3p} peak at ~ 875 eV, the C_{1s} peak at ~ 284.5 eV and the O_{1s} peak at ~ 533 eV. These spectra were used to calculate the concentrations of C, O and I (see Table 3). The iodine concentrations obtained by XPS were not in good agreement with combustible elemental analysis and SEM-EDS. Higher iodine concentrations were obtained for samples which were synthesized using elemental iodine but, on the other hand, lower iodine concentrations were obtained for the remaining samples prepared with the reaction of hydroiodic acid. This fact can be explained by the high surface sensitivity of XPS where amounts of C, O and I can be different compared to bulk. Due to the differences in the reaction mechanism of iodination we expect higher concentration of C-I bonds within graphite oxide iodinated by elemental iodine and higher concentration of non-covalently bonded iodine for samples reduced by hydroiodic acid.

High C/O ratios were obtained for the graphite oxides reduced by hydroiodic acid under reflux ($C/O = 20.9$ for HO-HI-REF and $C/O = 11.1$ for HU-HI-REF) or in an autoclave ($C/O = 22.2$ for HO-HI-A and $C/O = 20.4$ for HU-HI-A), while for samples prepared using iodine the C/O ratios remained low ($C/O = 5.6$ for HO-I-A and $C/O = 4.3$ for HU-I-A). It is difficult to obtain high C/O ratios without the use of thermal reduction. Thus, the iodination/reduction of graphite oxide is suitable for the synthesis of iodinated graphene with low amount of oxygen functionalities. Such high C/O ratios are comparable with those obtained on graphene prepared by thermal or microwave assisted reduction of graphite oxide.^{28,29}

The detailed I_{3d} spectra of the iodinated graphenes are shown in Figure 4. The I_{3d} was composed of two peaks, $I_{3d_{3/2}}$ at ~ 631 eV and $I_{3d_{5/2}}$ at ~ 619.5 eV. The $I_{3d_{5/2}}$ peak at 619.5 eV can be attributed to multitude of chemical bonds, including elemental iodine, polyiodide anions¹⁵ as well as the C-I bond.³⁰ After careful consideration and analysis of the Raman spectra we lean towards polyiodides I_3^- and I_5^- being the most abundant stages of iodine, with respective binding energies at ~ 618.9 eV and 619.7 eV. However, elemental iodine I_2 and the C-I bond would also have peaks

in this region.^{15,22} Therefore, we conclude that high resolution XPS alone is not sufficient to precisely determine the type of iodine bonding to the graphene backbone. This topic was further specified by the results of Raman spectroscopy. For comprehensiveness, detailed O_{1s} spectra are shown in SI as Figure S11.

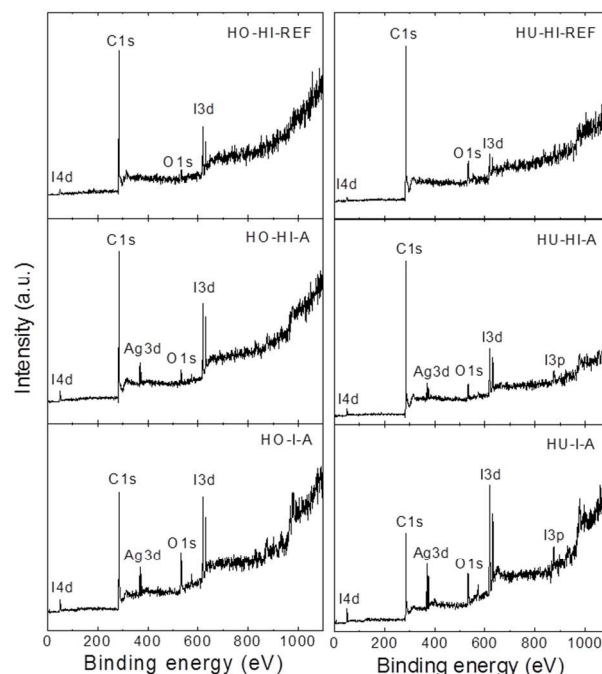


Fig. 3 XPS survey spectra of iodinated graphenes

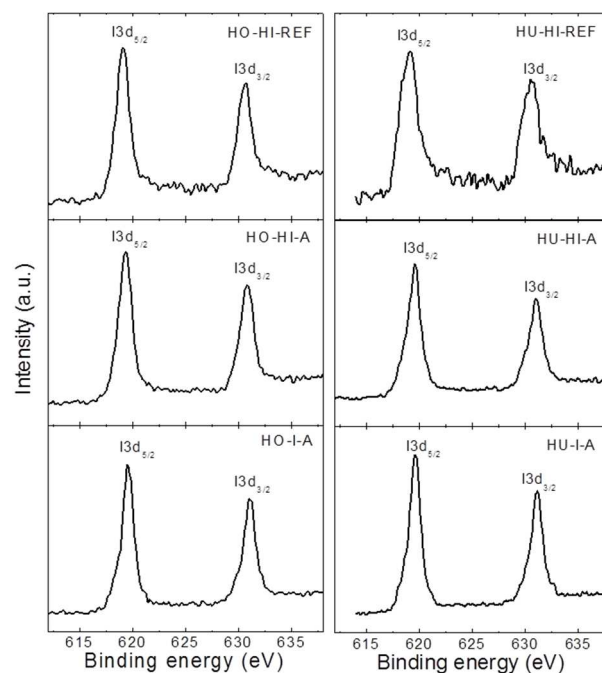


Fig. 4 High-resolution XPS spectra of I_{3d}

A detailed analysis of the C 1s peak for all iodinated graphenes is shown in Figure 5. High resolution C 1s spectra were fitted to quantitatively differentiate the six different carbon stages: C–C (284.4 eV); C–C/C–H (285.4 eV); C–O/C–I (286.3 eV); C=O (288.0 eV); O–C=O (289.0 eV); π – π^* interaction (290.5 eV). Significant differences in the composition of these functional groups were found in the iodinated graphenes (Table 4). Results of the fitting procedure confirmed high amount of oxygen in HO-I-A and HU-I-A.

Table 3 Elemental composition of iodinated graphenes obtained by high resolution XPS in at. %

Sample	C	O	I
HO-HI-REF	95.54	3.44	1.02
HO-HI-A	94.98	3.21	1.81
HO-I-A	86.29	11.67	2.04
HU-HI-REF	92.91	6.26	0.84
HU-HI-A	95.29	3.51	1.20
HU-I-A	82.53	14.27	3.20

Table 4 Quantitative comparison of individual carbon stages in C 1s in iodinated graphenes obtained by high-resolution XPS

Sample	Groups					
	C=C	C–C/ C–H	C–O/ C–I	C=O	O–C=O	π – π^*
HO-HI-REF	69.17	14.40	5.69	2.86	3.47	4.41
HO-HI-A	72.44	11.54	5.56	4.54	3.11	2.81
HO-I-A	61.58	8.73	13.16	6.51	4.26	5.76
HU-HI-REF	73.67	15.48	5.28	2.10	1.53	1.94
HU-HI-A	71.76	16.17	6.30	2.52	1.47	1.78
HU-I-A	49.90	19.59	10.96	7.36	6.15	6.3

To further elaborate on structural quality and to confirm the assumptions on character of iodine bonding, Raman spectroscopy was performed on the iodinated graphenes (see Figure 6). Two characteristic bands for graphite-derived materials were present: the D-band at 1350 cm^{-1} and G-band at 1580 cm^{-1} . The presence of the D-band is associated with sp^3 hybridization of bonded carbon atoms, indicating mainly defects along the graphene layer. The G-band originates from sp^2 hybridization of bonded carbon atoms.³¹

D/G ratios and crystallite sizes (L_a) calculated from the intensities of the D and G bands³² are summarized in SI in Table SI2. In general, D/G ratio is lower for the samples treated with HI in autoclave compared to samples reacted under reflux. It is a clear indication of the restored graphene structure which occurs under high pressure environment, unlike the reduction which takes place at atmospheric pressure. For the samples treated with elemental iodine we observe a strong dependence of the D/G ratio and L_a on the graphite oxide synthesis method. When graphite oxide prepared by the Hummers method was used as a starting material, lower D/G ratio was observed for HU-I-A compared to the samples reacted with HI. In the case of graphite oxide prepared by the Hofmann method, the situation was completely opposite. Higher D/G ratio was observed for HO-I-A compared to the samples treated with HI. This indicates a significant influence of the chemistry of the starting material on its chemical modification properties.

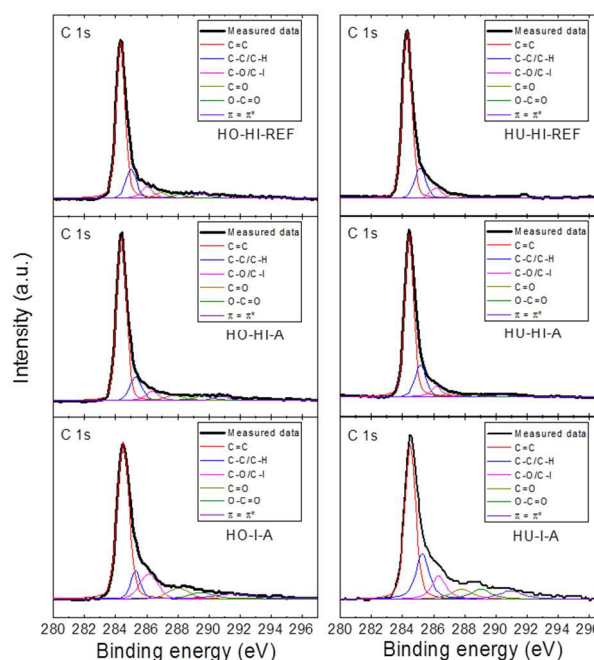


Fig. 5 Detail of high resolution XPS spectra of C 1s peak, where fittings of the individual spectra show the possible carbon bonds

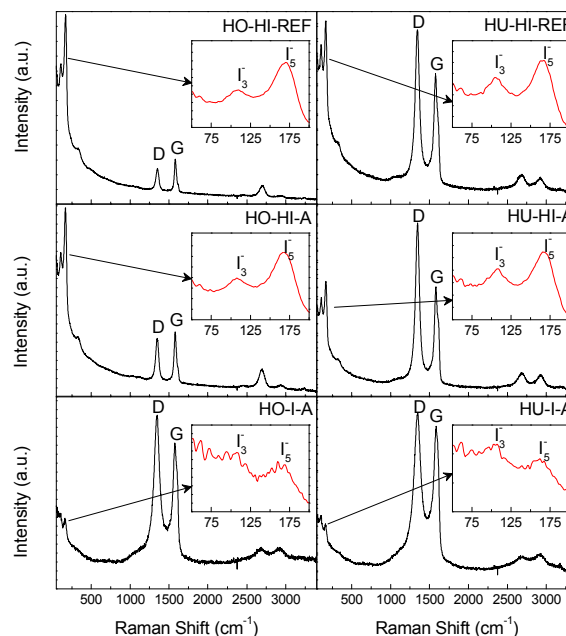


Fig. 6 Raman spectra of iodinated graphenes, inset: region of the I_3^- and I_5^- vibrations

There were also two other significant bands located at 109 cm^{-1} and 167 cm^{-1} in the spectra. The former one can be attributed to the triiodide anion I_3^- and the latter one to the vibration of pentaiodide anion I_5^- bonded to graphene layers through the electron transfer reaction.¹⁵ No proof for the presence of elemental iodine I_2 (band around 185 cm^{-1}) was found. These conclusions confirmed the interpretation of the XPS measurements discussed previously.

From relative intensities of the iodine (I_3^- and I_5^-) bands and the D and G bands we can estimate the relative abundance of molecular iodine in the graphenes. The biggest ratio can clearly be seen in HO-HI-REF, followed by HO-HI-A, HU-HI-REF and HU-HI-A. That would suggest a higher concentration of molecular iodine being electrostatically bonded to the graphene sheets in form of polyiodides. In the case of HO-I-A and HU-I-A the relative intensities of the iodine bands are smaller, therefore, higher amount of iodine is expected to be covalently bonded to the graphene backbone. These results are in good agreement with those obtained by XPS and elemental combustion analysis. Lower concentration of iodine detected by XPS in the samples reduced by hydroiodic acid can be explained by decomposition of polyiodide anions under UHV conditions.

The ATR-FTIR spectra (Figure S12) were analyzed in order to confirm the presence of the C-I bond. The presence of other functional groups was also followed. Because of the strong graphene absorption in IR region spectra of weak quality were observed. Nevertheless, we were able to assign the band at 725 cm^{-1} to C-I. Another broad band observed at $1050 - 1200\text{ cm}^{-1}$ originates from the remaining oxygen functionalities. A vibration of the carbon atoms of the graphene layer is present at 1590 cm^{-1} . Weak band located at 3650 cm^{-1} originates from remaining hydroxyl groups. An interesting feature of the measured spectra is the double band located at 2850 cm^{-1} and 2920 cm^{-1} , respectively, which corresponds to the C-H bond. These two characteristic bands are visible for all samples. However, their intensity is extremely low. Therefore, we can assume that during the high temperature and high pressure reduction with HI or I_2 a partial hydrogenation of the graphite oxide takes place. This was also proved by elemental combustion analysis for some of the samples (HO-HI-REF and HO-HI-A) where certain degree of hydrogenation was observed.

The thermal stability of the iodinated graphenes was investigated in a dynamic air atmosphere by STA. Undoped Hofmann and Hummers graphenes prepared by thermal reduction (marked HO and HU, respectively) were also burned for comparison. Figure 7 shows high differences between the onset temperatures for the oxidation – combustion of the graphenes. As the iodine concentration increased, graphene became more resistant to combustion. The combustion temperature of graphenes prepared from Hofmann graphite oxide increased from $476\text{ }^\circ\text{C}$ for undoped HO to $748\text{ }^\circ\text{C}$ for highly iodinated HO-HI-A ($29.7\text{ wt}\%$ of iodine). A similar trend was observed for the graphenes prepared from Hummers graphite oxide. While the onset temperature for HU was $360\text{ }^\circ\text{C}$, it increased to $611\text{ }^\circ\text{C}$ for HU-HI-REF. Results showed that samples prepared by iodination using hydroiodic acid (HO-HI-REF, HO-HI-A, HU-HI-REF, HU-HI-A) were much more resistant to oxidation at elevated temperatures compared to the samples prepared by iodination using iodine (HO-I-A, HU-I-A). Combustion temperatures and amount of iodine in graphenes determined by EDS are shown in Table 5.

Close analysis of the TG and DTA curves revealed another interesting fact: small endothermic effect connected with the weight decrease was found at $\sim 260\text{ }^\circ\text{C}$ for highly iodinated graphenes (HO-HI-REF, HO-HI-A). This effect is probably associated with a partial breaking of the C-I bonds and decomposition of polyiodide anions which proceeded continuously until the combustion (see TG curves of HO-HI-REF and HO-HI-A). This could make highly iodinated graphenes promising candidates for flame-retardant additives.

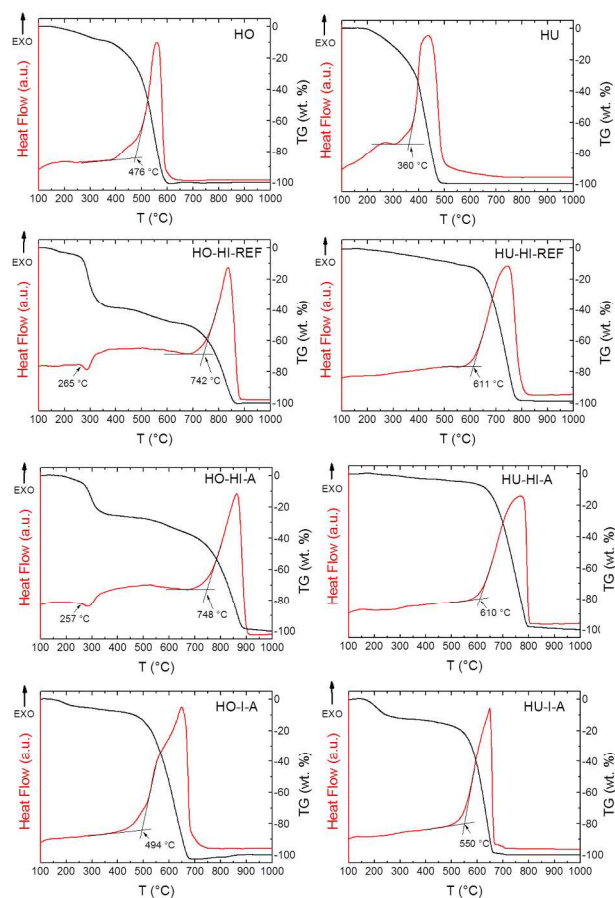


Fig. 7 STA curves of iodinated graphenes and untreated graphite oxide

Table 5 The dependence of the amount of iodine obtained by SEM-EDS and the combustion temperature in iodinated graphenes. Undoped graphenes were added as a reference.

Sample	I [wt. %]	T [°C]
HO	0	476
HO-HI-REF	31.9	742
HO-HI-A	29.7	748
HO-I-A	18.1	494
HU	0	360
HU-HI-REF	15.4	611
HU-HI-A	10.4	610
HU-I-A	21.0	550

To get a better insight into the electrochemical activity of the iodinated graphenes, the HET (heterojunction electron transfer) rates were determined from the ferro/ferricyanide electrochemical probe (Figure 8). The calculations were performed according to Nicolson's method.³³ Some differences in peak-to-peak separation were observed between $266 - 535\text{ mV}$. Slower HET rates were mainly found for samples originating from graphite oxide prepared by Hummers method (HU). This fact indicates a significant influence of composition of the starting material on the HET rate of iodinated graphenes. In the case of samples originating from graphite oxide prepared by Hofmann method (HO) higher HET rate was observed for graphite oxide treated with elemental iodine in autoclave. The situation was similar for samples originating from HU, faster HET rate was observed for HU-I-A compared to HO-I-A.

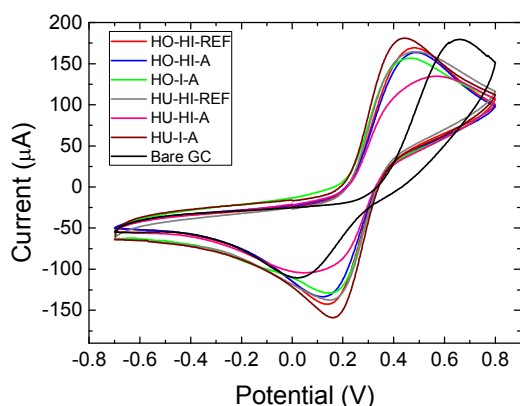


Fig. 8 Cyclic voltammetry of iodinated graphenes performed on ferrocyanide solution in PBS, potential is measured against Ag/AgCl reference electrode

The influence of iodine concentration on HET rate is confusing and different trends are observed for samples prepared from different graphite oxides. In the case of samples originating from HO faster HET rate is observed for samples with lower iodine concentration. In the case of samples originating from HU faster HET rate is observed for samples with higher iodine concentration. From these observations it is clear that HET rate depends not only on the iodine concentration, but various factors, such as concentration of defects, composition of starting graphite oxide and concentration of remaining oxygen functionalities, play significant role.

The extremely slow HET rate for the HU-HI-A can be explained by the chemistry of the starting graphite oxide. This material is mostly decorated by carboxylic acid groups on the rims of the graphene sheets. During high temperature treatment these functional groups undergo decomposition and iodine can be bonded to the edges of graphene sheets. Presence of iodine on the edges will lead to a significant reduction of the HET rate.

Table 6 The peak-to-peak separation and HET rate for the iodinated graphenes.

Sample	Peak separation (mV)	HET (cm ⁻¹)
HO-HI-REF	342	1.62×10^{-4}
HO-HI-A	367	1.15×10^{-4}
HO-I-A	327	1.99×10^{-4}
HU-HI-REF	343	1.60×10^{-4}
HU-HI-A	535	1.18×10^{-5}
HU-I-A	283	3.61×10^{-4}

Finally, in order to determine the effect of iodine species in graphene on its electrical properties, measurements of electrical resistivity were performed. The results are tabulated in Table 7. Lowest resistivity, therefore highest conductivity, was measured for the samples treated with hydroiodic acid. This correlates well with the Raman spectra from which we observed that HO-HI-REF and HO-HI-A have the highest amount of polyiodide species, followed by HU-HI-REF and HU-HI-A. These samples also contain the lowest amount of remaining oxygen functional groups which can also significantly increase resistivity. The charge transfer reaction of atomic iodine with graphene surface leads to negatively charged polyiodides and positively charged graphene (hole doping of graphene). However, due to the high

delocalization of electron density on large iodine atoms, or even larger polyiodide anions, their contribution to the increase of electrical resistivity is noticeable lower compared to other halogen atoms with smaller diameter and higher electronegativity, such as fluorine or chlorine. Graphenes iodinated with elemental iodine (HO-I-A and HU-I-A) have higher resistivities than those prepared with hydroiodic acid. This leads us to conclusion that the prospective formation of C-I bonds has lower influence on the overall conductivity of iodine doped graphene than remaining oxygen functional groups.

Table 7 The dependence of the amount of iodine obtained by SEM-EDS and the combustion temperature in iodinated graphenes. Undoped graphenes were added as a reference.

Sample	Resistivity (Ω.cm)
HO-HI-REF	2.4×10^{-3}
HO-HI-A	1.8×10^{-3}
HO-I-A	1.9×10^{-2}
HU-HI-REF	4.1×10^{-3}
HU-HI-A	3.8×10^{-3}
HU-I-A	8.8×10^{-2}

Conclusion

Iodinated graphenes with high amount of iodine were prepared by high pressure/high temperature reactions in autoclave with hydroiodic acid and elemental iodine and under hydrogen iodide reflux. The extent of iodinated was driven both by the starting material as well as by the choice of the iodination reagent. Graphite oxide prepared by the Hofmann method showed good potential for iodination, especially when HI was used as the iodination agent. The highest concentration of iodine was over 30 wt.% in the case of using hydrogen iodide under reflux and in autoclave. Both the chemically and non-covalently bonded iodine species were detected in the synthesized iodo-graphenes as proved by Raman, FTIR and XPS spectroscopies. The charge transfer reaction between graphene framework and molecular iodine is responsible for bonding and intercalation of polyiodide species. Samples iodinated by hydroiodic acid possess very high C/O ratio compared with thermally reduced graphenes. Partial hydrogenation of graphene during reaction with HI was also observed. The amount of iodine significantly improved thermal stability resulting in increased combustion temperature compared to undoped graphite oxides. The presented methods for preparation of iodinated graphenes are highly suitable for achieving high concentration of iodine.

Acknowledgements

This research was supported by a Specific University Research grant, MSMT No 20/2014. M.P. acknowledges a Tier 2 grant (MOE2013-T2-1-056; ARC 35/13) from the Ministry of Education, Singapore.

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- † Footnotes should appear here. These might include comments relevant to but not central to the matter under discussion, limited experimental and spectral data, and crystallographic data.
- Electronic Supplementary Information (ESI) available: [details of any supplementary information available should be included here]. See DOI: 10.1039/b000000x/
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