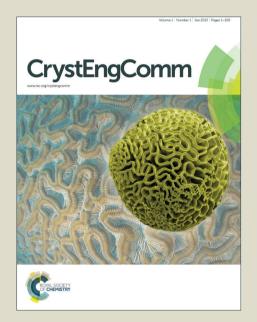
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ARTICLE TYPE

Controlled synthesis of Co_3O_4 single-crystalline nanofilm enclosed by (111) facets and exceptional activity in the catalytic of ammonium perchlorate

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Single-crystalline, thermally stable, Co₃O₄ (111) nanofilm have been successfully synthesized without any surfactant. The catalytic activity of Co₃O₄ nanofilm is investigated via the thermal decomposition of ammonium perchlorate (AP). The AP exhibited unprecedentedly low decomposition temperatures and fast reaction rates in the catalyzed formations make Co₃O₄ (111) nanofilm as effectively catalyst.

The development of novel nanostructured transition metal oxides with controlled morphologies has stimulated considerable research interest for their unique properties and potential applications in materials science, physics and chemistry¹⁻⁴. Co₃O₄, as an important transition metal oxide, is widely studied for its application in heterogeneous catalysts⁵, field-emission materials⁶, electrochemical devices^{7,8}, gas sensors⁹, magnetic materials¹⁰, anode materials in Li ion rechargeable batteries (LIBs)¹¹ and so on 12-13. In recent years, Co₃O₄ nanocrystals with diverse structures have been successfully synthesized by different methods 14-25.

Since the discovery of graphene in the year of 2004, great efforts have been made to synthesize ultrathin layered structural materials such as nanosheets or nanofilm and explored their distinctive properties^{26,27}. More recently, transition metal oxides (TMOs) have attracted tremendous attention due to their unique 30 dimension-dependent properties. By assembling nanocrystals into the two-dimensional (2D) layered materials, novel electronic properties and high specific surface areas accompanying the enhancement of the host capabilities have been obtained and widely used in applications ranging from electronics to energy 35 storage^{28,29}. Many efforts have been made to design and develop the 2D materials^{30,31}. Moreover, different crystal facets have different surface atom densities, electronic structure, bonding energy and possible chemical reactivity. Therefore, it is important to prepare transition metal oxide nanocrystals with exposed high-40 energy surfaces due to these facets can endow nanocrystals with a high activity, thus facilitating their potential applications such as highly efficient catalysts^{32,33}. Typically, transition-metal oxides enclosed (111) facets with rock salt structure have high surface reactivity, consisting of alternating polar monolayer of anions and 45 cations. Li et al investigated the effect of crystal plane on electrochemical performance, which revealed that Co₃O₄ octahedral enclosed by eight (111) facets show significantly

enhanced electrochemical performance compared to (100) and (001) facets³⁴. Hu et al synthesis single-crystalline Co₃O₄ (111) 50 holey nanosheets which show highly active heterogeneous catalysts for methanol decomposition³⁵. However, nanofilm with defined crystal planes on surface has not been widely studied due to less existing knowledge for their preparation. On the other hand, because of the existence of van der Waals interaction in 55 layered structure, it is prone to heavy aggregation after drying and even be subsequently formed to bulk materials^{36,37}. This probably results in the loss of the unusual properties of layered materials and shows no different properties compared with bulk materials. Organic surfactants are used to control the growth 60 tendency to prevent these undesired processes^{38, 39}. Unfortunately, the using of organic surfactants increases the cost and not environment friendly. Therefore, the controlling of materials agglomeration effectively with well-defined morphologies in a convenient way which is also environmentally friendly still 65 remains a great challenge.

Ammonium perchlorate (AP) is the most widely used energetic material. It is an important oxidizer used in solid rocket propellants and thermal decomposition characteristics of AP directly influence the combustion behavior of the propellant. Numerous transition metal oxides are being evaluated for the thermal decomposition of AP⁴⁰⁻⁴². As an important transition metal oxide, Co₃O₄ has been widely applied in catalytic decomposition of AP⁴³⁻⁴⁷. Lv synthesized Co₃O₄ nanoparticles enclosed by (111) facets and could greatly enhance the ⁷⁵ decomposition of AP⁴⁸. However, few reports are found in literatures about the influence of catalytic activity of Co₃O₄ nanofilm enclosed by (111) facets on the decomposition of AP.

In the communication, the precursor of Co₃O₄ nanofilm was synthesized by microwave-assisted method and subsequent liquid nitrogen cooling using sodium hydroxide and cobalt nitrate solution. Single-crystalline Co₃O₄ (111) nanofilm was prepared after annealing at 320 °C for 2 h in air. The catalytic activity was also characterized by the thermal decomposition of AP. The present catalytic activity of single-crystalline Co₃O₄ (111) so nanofilm show unprecedentedly low decomposition temperatures and fast reaction rates on the decomposition of AP.

The morphologies of the as-prepared samples were studied by field-emission scanning electron microscopy (FE-SEM). Fig.1(a) shows a low-magnification SEM image of Co₃O₄ membrane. The

cross-sectional SEM image shown in Fig. 1(b) reveals thatthe samples have highly layered morphology consisting of well arranged 2D nanofilm. Fig.1(c) shows that the as-prepared samples are mainly composed of nanofilm with curly shape and 5 long-range structure with length almost dozens micrometer. Fig.1(d) shows a high magnification SEM image of the ultrathin Co₃O₄ nanofilm, which reveals that the large 2D film are rather thin with a typical thickness of about 30-40 nm (Figure 1S). In addition, the high-magnification SEM image of the Co₃O₄ 10 nanofilm clearly shows that the surface of the sheets is not totally smooth, but rough with lots of convex and concave topography. In order to optimize the morphology of the as-synthesized Co₃O₄ nanofilm and reveal the formation mechanism, the effect on the morphology of liquid nitrogen cooling is investigated (Figure 2S). 15 Based on the experimental results, a possible formation mechanism concern the growth of Co₃O₄ nanofilm: Firstly, Co²⁺ ions and OH-1 reacted in solution in micro-wave oven to produce precursor crystal nucleus. Secondly, a large number of small nucleus undergo a self-assembly process and arrange to oriented 20 nanosheets. The nanosheets further aggregate to form nanofilm with high surface area under liquid nitrogen cooling. The morphology of precursor show nano-particles without liquid nitrogen cooling (Figure 2S(a)). The specific surface area of the precursor is only 8.79 m² g⁻¹. However, the precursor shows 25 large-area layered structure with a high surface area of 22.69 m²·g⁻¹ with liquid nitrogen cooling after reaction. It should be attributed to liquid nitrogen cooling process result in a large number of crystal nucleus undergo a self-assembly process and arrange in oriented nanofilm. The low temperature also prevented 30 nanofilm from aggregating to bulk material. The results reveal that liquid nitrogen cooling plays a significant role in the formation of large-scale nanofilm with high surface area.

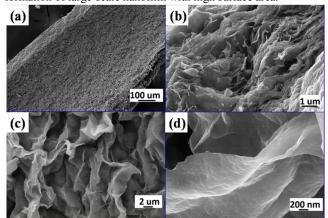


Fig.1 FE-SEM images of $\text{Co}_3\text{O}_4(a)$:low-magnification SEM image, (b) FE-SEM image of a cross section region from (a), (c) and (d) high-magnification 35 SEM images.

The powder X-ray diffraction (XRD) analysis of the asprepared Co₃O₄ nanofilm after annealing at 320°C for 2 h in air is shown in Fig. 2(a). From the narrow peaks, it is clearly seen that the sample displays good crystalline features and well-defined diffraction peaks. The XRD pattern of the obtained products consists of eight diffraction peaks at 2θ values of 31.3°, 36.8°, 38.5°, 44.7°, 55.7°, 59.4° and 65.2°, which are attributed to the (111), (220), (311), (222), (400), (422), (511) and (440) planes of the Co₃O₄ phase (JCPDS card No. 42-1467), respectively. This is

also supported by the color change of the samples from the original blue to black. The XRD pattern and DSC-TG results reveal that the precursor is cobalt hydroxide (Figure 3S). Typically, crystallization of amorphous materials via heat treatment leads to undesired morphology. More interestingly, the nanofilm morphology of Co₃O₄ maintained after calcination. The surface area is 21.87 m²·g⁻¹ after heat treatment at 320 °C, which is close to the precursor (22.69 m²·g⁻¹). Furthermore, the intensity of the diffraction peaks increase along with increasing annealing temperature. The sample annealing at high temperature (420 °C) exhibits diffraction peaks higher than those of the other two samples annealing at low temperature, indicating its better crystalline features under high temperature (Figure 4S).

The more detailed composition of the products is further characterized by X-ray photoelectron spectroscopy (XPS), FTIR and Raman spectrum. The Co2p XPS spectrum (Fig.3(b)) shows two major peaks with binding energies at 770.6 and 794.7 eV, corresponding to Co2p_{3/2} and Co2p_{1/2}, respectively. And the spin-energy separation is 14.9 eV, which is the characteristic of Co₃O₄ phase^{17,18}. This result is consistent with the XRD data clearly. Two very strong peaks centered at 576 cm⁻¹ and 672 cm⁻¹ are noticed in FTIR spectrum, which is characteristic peaks of spinel Co₃O₄ (Figure.5s(a)). The Raman spectrum of the product measured at room temperature (Figure.5s(b)) displays four bands located at 475, 526, 621, and 693 cm⁻¹, corresponding to the Eg, F2g, F2g, and A1g modes of the spinel Co₃O₄ phase, respectively.

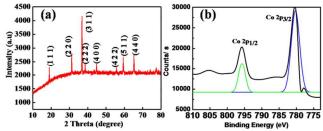


Fig.2(a) XRD pattern and (b) Co 2pXPS spectrum of Co_3O_4 nanofilm after annealing at $320^{\circ}C$ for 2 h in air.

To further insight into the nature of the Co₃O₄ nanofilm, the morphologies and nano-crystalline properties were characterized 75 by Transmission electron microscopy (TEM) and Selected-area electron diffraction (SAED). A typical TEM image (Fig. 3(a)) indicates that one of small film has an edge length of 6-8 um situated on the top of the copper grid. Moreover, from the TEM image, the Co₃O₄ nanofilm can be spread out on substrate, which 80 is compatible with microsystem processing technique and have potential applications as micro-scale devices. The size is smaller than those shown in FESEM images, which may be resulted from its ruptured during ultrasonic treatment for TEM analysis. From the HRTEM of Fig.3(b), the sample was annealed at 320 °C for 85 2h in air, the interlayer spacing is about 0.46 nm, which corresponds to the interlayer distance of the (111) crystal plane of cubic Co₃O₄. We determine that the entire sheet is a single crystal with its surface perpendicular to (111) direction. The SAED analysis (the inset of (b)) indicates that the Co₃O₄ is quasi-single-90 crystalline in nature. The smaller spots are super-reflections which appear as a result of the ordered Fd3m structure of Co₃O₄. The SAED pattern displays a typical diffraction pattern of spinel Co₃O₄ consist further including the lattice plane of (111), (220), (311), (400), (422), (511) and (440) reflections. Therefore, singlecrystalline Co_3O_4 (111) nanofilm was obtained by annealing at 320 °C for 2h in air.

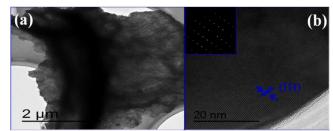


Fig.3 TEM and HRTEM images of the Co₃O₄ nanofilm. The inset of (b) shows SAED pattern of the Co₃O₄ nanofilm showing quasi-single-5 crystalline in nature.

Herein, the catalytic property of Co₃O₄ nanofilm was investigated by Differential Scanning Calorimetry (DSC), which was carried out under a Ar atmosphere (at a flow rate of 20 ml/min) with a heating rate of 5 °C/min. Co₃O₄ nanofilm and AP 10 were mixed by ultrasonic vibration and then dried in air at 60 °C for 4 h. Fig.4 shows the DSC curves of pure AP and mixtures of AP and Co₃O₄ nanofilm. One endothermic peak at 242 °C is observed in Fig. 4, which attributed to the phase transition from an orthorhombic form to a cubic 45-46. The exothermic peak 15 appeared at 457 °C is corresponding to the decomposition of AP. It is shown that when different amount of Co₃O₄ nanofilm products were added to AP, all the samples have similar position of endothermic peak (242 °C), which reveal that the Co₃O₄ nanofilm products do not influence the crystallographic phase 20 transition temperature of AP. However, as shown in the DSC curves, the introduction of Co₃O₄ catalysts has markedly decreased the temperature of the decomposition. Moreover, the decomposition temperature is varied from the amount of Co₃O₄ catalysts. The exothermic peak of 1%, 2% and 3% w/w Co₃O₄ 25 nanofilm in mixture (Co₃O₄+ AP) is located at 303, 296, 271°C, respectively. Compared with pure AP, the exothermic peak of the mixture is decreased by about 124, 129, 155 °C, respectively. Compared with literatures 44-47, with introduction of 3wt% of our single-crystalline Co₃O₄ nanofilm with (111) facets into the AP, 30 the AP exhibit much low exothermic peak. At the same time, the DSC curve of particle Co₃O₄ which has the similar special surface (28.93 m² g⁻¹) also been characterized by prepared the different Co₃O₄ catalytic particles. As Figure 6S shown that a higher peak temperature (316°C) than the same 3% w/w was 35 obtained which exhibits that CO₃O₄ nanofilm with (111) facets has significant catalytic activity compared with particles. According to the former reports^{35,36,48}, the (111) plane has more Co²⁺ which is beneficial to catalyze decomposition of AP than other plane. Moreover, narrow temperature distribution (257-40 275°C) between the initial temperature and the final temperature show a fast rate of reaction of AP. From the above experimental results, it is found that Co₃O₄ nanofilm with (111) facets has significant catalytic activity, which is beneficial for the thermal decomposition of AP.

Kinetic parameters of AP decomposition with Co₃O₄ nanofilm additives were calculated from the exothermic peak temperature dependence as a function of heating rate via the Kissinger method (Table1s). The results reveal that AP with introduction of 3wt% Co₃O₄ nanofilm show remarkably increased rate of reaction and decreased activation energy.

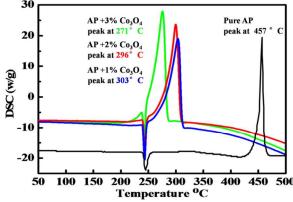


Fig. 4 DSC curves of pure AP, AP+1% w/w Co₃O₄ nanofilm, AP+2% w/w Co₃O₄ nanofilm, AP+3% w/w Co₃O₄ nanofilm

55 Conclusions

In summary, we have developed a simple and efficient method to synthesize single crystalline Co₃O₄nanofilmwith high exposed (111) facets. The liquid nitrogen cooling treatment during reaction plays a crucial role in the formation of Co₃O₄nanofilm with high surface area. The results suggested a high catalytic activity for Co₃O₄nanofilm to decompose AP and AP exhibited unprecedentedly low decomposition temperatures and fast reaction rates. Co₃O₄ nanofilm has potential applications as micro-scale devices. This work provides us a simple and convenient method for preparing controlled nanostructured transition metal oxide with defined crystal planesto meet the demand for diversity.

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Notes and references

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- \dagger Electronic Supplementary Information (ESI) available: [FE-SEM images of the Co₃O₄ nanofilm, FTIR curves and Raman spectrum of products]. See DOI: 10.1039/b000000x/
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