

# Analytical Methods

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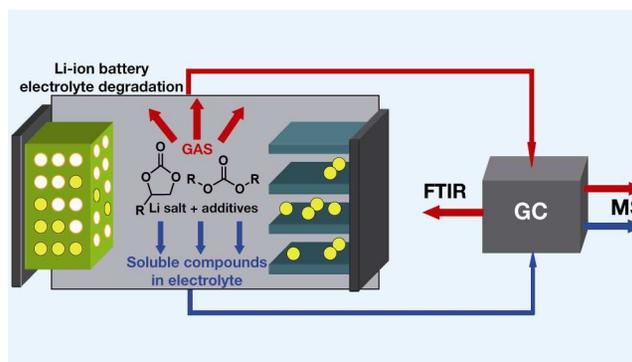


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Li-ion battery organic electrolyte is the critical compound responsible for capacity decay and thermal runaway phenomenon. A coupling tool for volatile and soluble electrolytes degradation compounds analysis is proposed.

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3 Gas Chromatography/Fourier Transform Infrared/Mass Spectrometry Coupling: a  
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6 Tool for Li-Ion Battery Safety Field Investigation  
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47 **Keywords:** Li-ion battery, ageing, safety, Gas Chromatography/Mass Spectrometry, Gas  
48 Chromatography/Fourier Transform Infrared/Mass Spectrometry  
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3 ABSTRACT  
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6 As electric vehicles may have a positive impact on global warming, worldwide endeavour  
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8 is devoted to improving the performance, durability and safety of the Li-ion batteries considered  
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10 as the most promising technology. To help the characterisation and identification of volatile  
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12 compounds released upon batteries ageing or during a system malfunction-induced thermal event,  
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14 we implemented the coupling of the gas chromatography (GC) technique with mass spectrometry  
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16 (MS) and Fourier transform infrared (FTIR) analytical tools. Through two detailed examples  
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18 related to the thermal runaway phenomenon and the battery swelling, this paper provides  
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20 evidences that the complementarities of these techniques allow us to detect and then accurately  
21  
22 identify a vast array of volatile molecules ensuing from electrochemically/chemically driven  
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24 electrolyte degradation. Hence, this GC/FTIR/MS equipment will be powerful in studying the  
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26 impact of new electrolytes molecules on the battery functioning or safety and in assessing its  
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28 degradation state after long-term or unexpected premature capacity loss.  
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## 1 INTRODUCTION

In the environmental context of global warming, the high energy density makes the Li-ion batteries the most attractive technology and thus an obvious choice for up-and-coming plug-in and pure electric vehicles powering. However, this implies that the batteries must meet durability and safety requirements<sup>1-5</sup>, often still perceived as actual challenges for high power or high energy applications. For this purpose, for a few years many researchers have been developing a vast array of techniques to diagnose concerns downstream. For instance, non-destructive electrochemical impedance spectroscopy and modelling are under investigation, giving the opportunity to follow/predict interfaces resistive and capacitive contributions upon ageing<sup>6-8</sup>. Moisture-free environment performing state-of-the-art techniques enable interfacial compounds chemical nature (XPS<sup>9</sup>...) identification and content assessment that help go back to the origin of failure mechanisms. The issues consumers could be faced with are i) the Li-ion batteries capacity loss while being maintained under pretty harsh conditions such as scorching heat or ii) battery swelling due to dendrite-induced short-circuit or overcharge in case of a failure in the battery management system. In both cases, the electrolyte is thermally and/or electrochemically decomposed and these reactions entail the release of gases and volatile soluble compounds.

Within the framework of the RS2E (French research network on electrochemical energy storage) network thematic devoted to Battery Safety, we are developing experimental protocols to study these events<sup>10-14</sup>. In order to identify the extensive range of volatile compounds with the highest possible index of recognition, we came up with the idea of coupling gas chromatography (GC) techniques with mass spectrometry (MS) and Fourier transform infra-red (FTIR) analytical tools. This coupled technique was originally developed in the 80's by Wilkins<sup>15-17</sup> and permits complementary analysis by IR and MS in the fragrance and essential oils fields<sup>18</sup>.

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3 Through two detailed examples relevant to the Li-ion batteries safety field, this paper  
4 points out to the genuine reasons that make such coupled techniques efficient and deserving more  
5 use for safety or environment-focused applications in relation with energy storage. The first  
6 example deals with the thermal runaway phenomenon and more specifically with the  
7 characterization of volatile compounds released upon heating of a lithiated negative electrode  
8 active material in contact with electrolyte<sup>12</sup>. The second example concerns the analysis of the  
9 gaseous species and the most volatile soluble molecules recovered from a swollen commercial  
10 battery.  
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## 24 2 EXPERIMENTAL SECTION

### 25 2.1 GC conditions

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27 Gas: All analyses were performed using a trace GC ultra gas chromatograph (Thermo  
28 Scientific). The analysed gases were transferred into the split/splitless injector maintained at  
29 200°C. The chromatographic separation was performed on a “HP-PLOT/Q” polystyrene-  
30 divinylbenzene-based capillary column (30 m × 0.32 mm i.d., 20 µm) from Agilent J & W  
31 Technologies followed by a post capillary column “Rtx-1” (15 m × 0.25 mm i.d., 0.25 µm, 100%  
32 dimethyl polysiloxane) from Restek.  
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44 Liquid: The analyses were performed using a trace 1300 series GC ultra gas  
45 chromatograph (Thermo Scientific). The chromatographic separation was performed on a  
46 “BPX70” cyanopropyl polysilene-siloxane based capillary column (30 m × 0.25 mm i.d., 0.25  
47 µm) from SGE.  
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### 53 2.2 FTIR conditions

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3 The GC was interfaced with a light-pipe GC/FTIR system (Thermo Scientific) and  
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5 connected to a FTIR system Nicolet 6700 with a mid-infrared source and a medium band, liquid  
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7 nitrogen cooled mercury cadmium telluride (MCT) detector. Aldrich vapour phase FTIR library  
8  
9 was used to identify the infrared spectra.  
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### 12 2.3 MS conditions

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14 The GC was interfaced with an ISQ mass spectrometer (Thermo Scientific). Compounds  
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16 identification and corresponding structural formulae were assigned using the National Institutes  
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18 of Standards (NIST) library.  
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22 More details on the coupled technique are placed in the subsection A of the  
23  
24 Supplementary Information section.  
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### 27 2.4 Indexation criteria

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29 The large number of peaks of the reported Gram-Schmidt and chromatograms resulting from the  
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31 GC/FTIR/MS analyses were assigned with the help of confidence indexes given by the software  
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33 after matching with libraries. Identification of the molecules was considered to be correct after  
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35 the following criteria were fulfilled. For a given peak, if the confidence index is higher than 70%  
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37 in both techniques or higher than 90% in only one of the techniques, IR spectrum and  
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39 fragmentation pattern are compared with those of the libraries. Only this ultimate visual test  
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41 validates the identification result.  
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## 48 3 RESULTS AND DISCUSSION

### 49 3.1 General findings and reminders about concerned coupling techniques

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51 The gas chromatography coupled with analyzers is being developed to investigate Li-ion  
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53 battery organic electrolytes ageing and thermal reactions<sup>4,10,19-25</sup>. The gas chromatography / mass  
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55 spectrometry is the mainly used technique<sup>12,13</sup>. However, this has some intrinsic limitations; i)  
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3 according to the molecules volatility, change of chromatographic column is required to analyze  
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5 the overall degradation compounds<sup>12,13,26</sup>, ii) the single data base from which the compounds are  
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7 recognized is not exhaustive and, finally, iii) the peaks intensity on the chromatogram not only  
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9 depends on the compounds concentration but also on their ionization capability; a compound  
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11 which hardly ionizes is more difficult to detect. The IR detector is less sensitive than the MS one;  
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13 however it allows the identification of components by providing functional groups and using  
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15 different data bases. Moreover, the Gram-Schmidt peaks intensity is linked to the IR spectra  
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17 peaks area and not to their ionization capability. An ultimate advantage of the IR technique is that  
18  
19 it enables detection of volatile compounds that could be masked under MS peak of inert gas (N<sub>2</sub>,  
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21 Ar) used for moisture-sensitive molecules handling. Each of these analytical tools brings features  
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23 that are complementary enough to consider coupling them through a GC/FTIR/MS system, with  
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25 the aim of gaining insight into reaction mechanisms involved in battery failure events.  
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### 34 3.2 Instrumentation lay-out and procedure development

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36 Figure 1 shows a diagram of the GC/FTIR/MS system configuration that has been  
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38 ultimately optimized to prevent air contamination and to avoid temperature change-related gas  
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40 condensation. Note that attempting to connect IR and MS detectors in series in a previous  
41  
42 configuration failed to provide valuable data owing to chromatographic peaks broadening and  
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44 air-tightness in the exit connection of light-pipe concerns. After injection and separation in the  
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46 GC separation column, the sample is split with a union tee; 80 % of the flow is directed to IR and  
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48 20 % to the MS. In this case, the mass spectrometer signal is not saturated while still having a  
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50 good sensitivity in IR. After the union tee, the split samples are kept to high temperature with two  
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52 heated transfer lines.  
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3 Furthermore, the GC/MS part is equipped with a second capillary column to make liquid  
4 injection. This enables us to characterize the volatile soluble degradation compounds stemming  
5 from electrolyte sample thus complementing the analysis obtained with the “gas” column.  
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10 Following this optimization step, we undertook the first validation tests by analyzing  
11 gases formed at 200°C at the interface between lithiated graphite negative electrode and  
12 carbonates-based electrolyte. The electrochemical cell assembling and lithiation procedures and  
13 the sample preparation for GC/FTIR/MS analysis are described in the Supporting Information  
14 section (subsections B and C).  
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### 24 3.3 Detection of gas species from lithiated graphite sample heated in presence of electrolyte

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27 Li-ion batteries thermal runaway phenomenon starts at the negative electrode/electrolyte  
28 interface at around 100°C<sup>27</sup>. The passivation layer (Solid Electrolyte Interphase – SEI)  
29 decomposes<sup>12</sup>, giving direct electrolyte/LiC<sub>6</sub> contact. The involved redox processes result in heat  
30 and gas releases that may induce over-pressurization then rupture of the battery casing. We  
31 propose to report on the characterization of these gases by means of this coupled technique to  
32 show the input of the IR spectroscopy to the MS.  
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41 Figure 2 shows the Gram-Schmidt and chromatogram from the GC/FTIR/MS analysis of  
42 the gases evolved from the lithiated graphite in contact with the ethylene carbonate  
43 (EC)/dimethyl carbonate (DMC) (1/1 w/w)-LiPF<sub>6</sub> 1M electrolyte heated sample. The reported  
44 molecules are colored according to the analyzers that permit to identify them from the indexation  
45 criteria described in the experimental section. Some gases are clearly identified by both MS and  
46 FTIR (black-colored), but many others are only identified by one of them. Interestingly, in the  
47 chromatogram, ethylene oxide and acetaldehyde that are of same chemical formula cannot be  
48 distinguished between 25.5 and 26.8 min because of their fragment peak overlapping; as shown  
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3 in figures 3a and 3b, these molecules lose a  $\text{CH}_3$  radical to give  $\text{COH}^+$  fragment alike. Despite of  
4 these issues, as their IR spectra are totally different (Fig. 3c and 3d), they can be unambiguously  
5 identified on Gram-Schmidt. Note that the IR spectrum of ethylene oxide evidences a peak  
6 assigned to methanol around  $1000\text{ cm}^{-1}$  of weak intensity.  
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12 The first two peaks observed in the Gram-Schmidt correspond to carbon monoxide and  
13 methane (blue-colored); these peaks, in the chromatogram, are masked by argon, the inert gas of  
14 the glove box in which the electrochemical cells are assembled. Although these are already well  
15 known as being Li-ion battery electrolyte solvents decomposition products, their presence or not,  
16 helps discriminate the electrochemical processes involved and hence identify the side precipitated  
17 or soluble products; the impact of these products over safety and ageing of the batteries are under  
18 careful investigation<sup>28</sup>. This figure also shows that only IR permits acetylene identification  
19 although this molecule is recognized by MS when sufficiently concentrated<sup>13</sup>. IR technique may  
20 also support MS results as exemplified with these molecules; ethyl formate and methyl acetate  
21 are identified by MS (red-colored) with low confidence indexes (55 and 75% respectively) while  
22 clearly recognized by FTIR (90 and 93% respectively).  
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39 On the other hand, the MS technique, owing to its higher sensitivity, allowed many  
40 molecules from peaks of weak intensity (green-colored) to be clearly identified. It has to be  
41 noticed that, surprisingly, the MeF experimental IR spectra displays a good signal/noise ratio but  
42 is not recognized by the software; this concern will be discussed in the following example.  
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50 By only MS or FTIR analyses, one would unambiguously identify 2/3 of the molecules,  
51 which emphasizes the interest of coupling these two techniques to increase the identification  
52 capability.  
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### 3.4 Detection of gaseous and volatile soluble species recovered from a swollen commercial battery

#### 3.4.1 Detection of gaseous species

To proceed further with the validation test, we chose a typical case where only one analysis is possible, which requires high confidence degree in molecules identification. This test consisted in analyzing the gaseous species recovered from a swollen commercial Li-ion battery (Fig. 4a inset), the components and failure conditions of which were not known. In an argon-filled glove box, 0.7 mL of gas was carefully taken with a gas syringe equipped with a valve then analyzed by GC/FTIR/MS. The corresponding Gram-Schmidt and chromatogram are shown in figure 4. The main peaks of the Gram-Schmidt (Fig. 4a) have been assigned to well-known solvents degradation products (CO, CO<sub>2</sub>, CH<sub>4</sub> and C<sub>3</sub>H<sub>8</sub>) and diethyl carbonate (DEC); the latter being a linear alkyl carbonate commonly used as electrolyte co-solvent<sup>29</sup> to lower the viscosity. Worth noting is that CH<sub>4</sub> could not originate from DEC electrochemical degradation processes but from DMC or ethyl methyl carbonate (EMC)<sup>12</sup>. As these co-solvents are not detected, this volatile is likely to ensue from the presence of additives. Some peaks at 20.5, 21.8, 25.8 and 32.4 min are too weak to be analyzed. Conversely, the highly intense peak at 7.8 min, characterized thanks to MS as being ethane (16.0 min), is not recognized though its spectrum is present in the IR database. This problem, also mentioned for MeF in figure 2, is likely to be due to a matching problem from the software which can be solved after introducing the experimental spectra in the database. Other gaseous species (EtF, C<sub>4</sub>H<sub>8</sub>...) were identified from peaks of weak intensity detected on chromatogram (Fig. 4b).

#### 3.4.2 Detection of the volatile soluble species

Pursuing our study towards identifying all the molecules ensuing from electrolyte degradation, we undertook the cell opening and prepared the liquid electrolyte sample according

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3 to a specific experimental procedure described in the Supporting Information section (subsection  
4 D), in order to analyze the soluble compounds by means of the “liquid” GC/MS (Fig. 4c). First of  
5 all, we can recognize, besides DEC, two electrolyte co-solvents cyclic carbonates namely  
6 propylene carbonate (PC) and EC; both cyclic carbonates feature high dielectric constant,  
7 ensuring the Li salt dissociation. Others compounds are detected as 1,1-dimethylpropyl-benzene,  
8 a compound which is likely to be used as additive for overcharge protection<sup>30</sup>. The two following  
9 molecules, diethyl 2,5-dioxohexane dicarboxylate and diethyl oxydiethane-2,1-diyl biscarbonate  
10 are well known to originate from successive reduction then nucleophilic reactions on solvents<sup>13,14</sup>.  
11 Triethyl phosphate is likely to stem from solvent and LiPF<sub>6</sub> salt degradation reaction.  
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25 It is interesting to note that DEC is the highest retention time gaseous product to be  
26 detected by means of the MS and FTIR detectors while, in solution, in these chromatographic  
27 conditions, this compound exhibits the lowest retention time. This demonstrates the benefit of the  
28 liquid analysis in enlarging the detected molecules mass range.  
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#### 36 4 CONCLUSION

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38 The Li-ion batteries organic electrolyte is arguably the most critical compound  
39 responsible for its capacity decay upon high temperature cycling and the thermal runaway  
40 phenomenon. Hence, great efforts are made in the search for improved electrolyte components  
41 (additives, salts and solvents) and to determine their actual impact on these failure processes.  
42 Through two examples, this paper provides evidences of the usefulness of the GC/FTIR/MS  
43 analytical tool in this field when the coupling is correctly implemented and operated. From the  
44 gaseous species analyses, MS detector revealed lots of molecules owing to its higher sensitivity  
45 while FTIR detector allowed us to complete this analysis (1/3 of molecules in the first example)  
46 even recognizing highly toxic compound as ethylene oxide whose MS fragmentation pattern  
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3 overlaps with that of acetaldehyde. Additionally, the injection of liquid electrolyte in the GC/MS  
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5 part gives us the opportunity to detect less volatile molecules. Hence, these “gas” and “liquid”  
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7 analyses are quite complementary to identify the vast array of gaseous and soluble molecules  
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9 evolving from the electrolyte thermal, chemical and/or electrochemical reactivity.  
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19 assistance.  
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## FIGURE CAPTION

Fig. 1: Schematic diagram of the parallel GC/FTIR/MS system for the gas injection and the GC/MS system for the liquid injection.

Fig. 2: a) GC/FTIR Gram-Schmidt and b) GC/MS chromatogram of lithiated graphite ( $\text{LiC}_6$ ) + EC/DMC (1/1 w/w) –  $\text{LiPF}_6$  1M electrolyte, heated at  $200^\circ\text{C}$  for 3h. The retention time shift of around 7 min is due to the different gases transfer line lengths to the IR and MS analyzers. The molecules are colored according to the analyzers that enable their identification; both MS and FTIR (black), only FTIR (blue) or MS (green) and only MS but with a low confidence index (red).

Fig. 3: a) Mass spectra of a) ethylene oxide and b) acetaldehyde, IR spectra of c) ethylene oxide (with trace of methanol) and d) acetaldehyde.

Fig. 4: a) GC/FTIR Gram-Schmidt, inset: picture of the swollen battery b) GC/MS chromatogram of gas formed in a swollen commercial battery c) GC/MS chromatogram of electrolyte solvent and less volatile degradation compounds formed in the battery.

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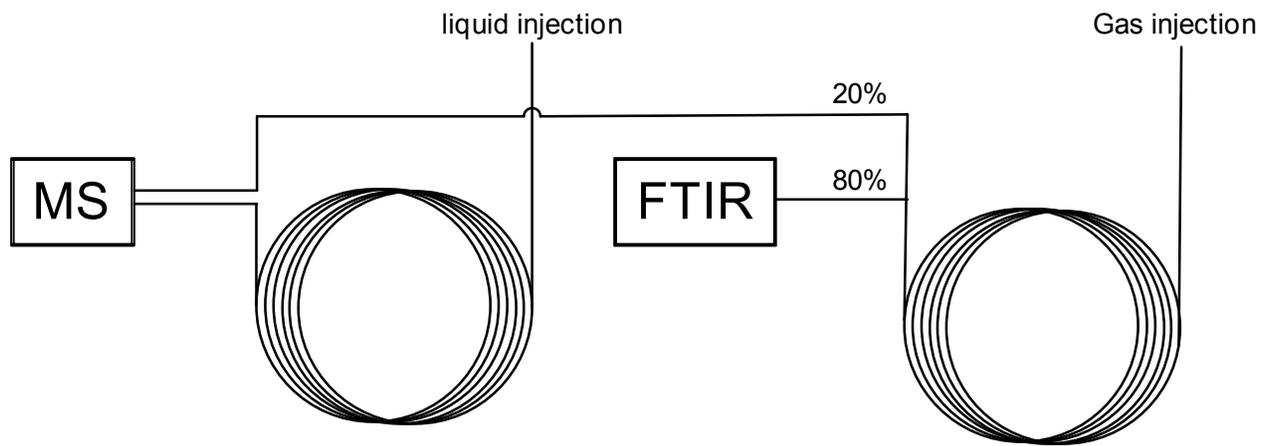


Figure 1

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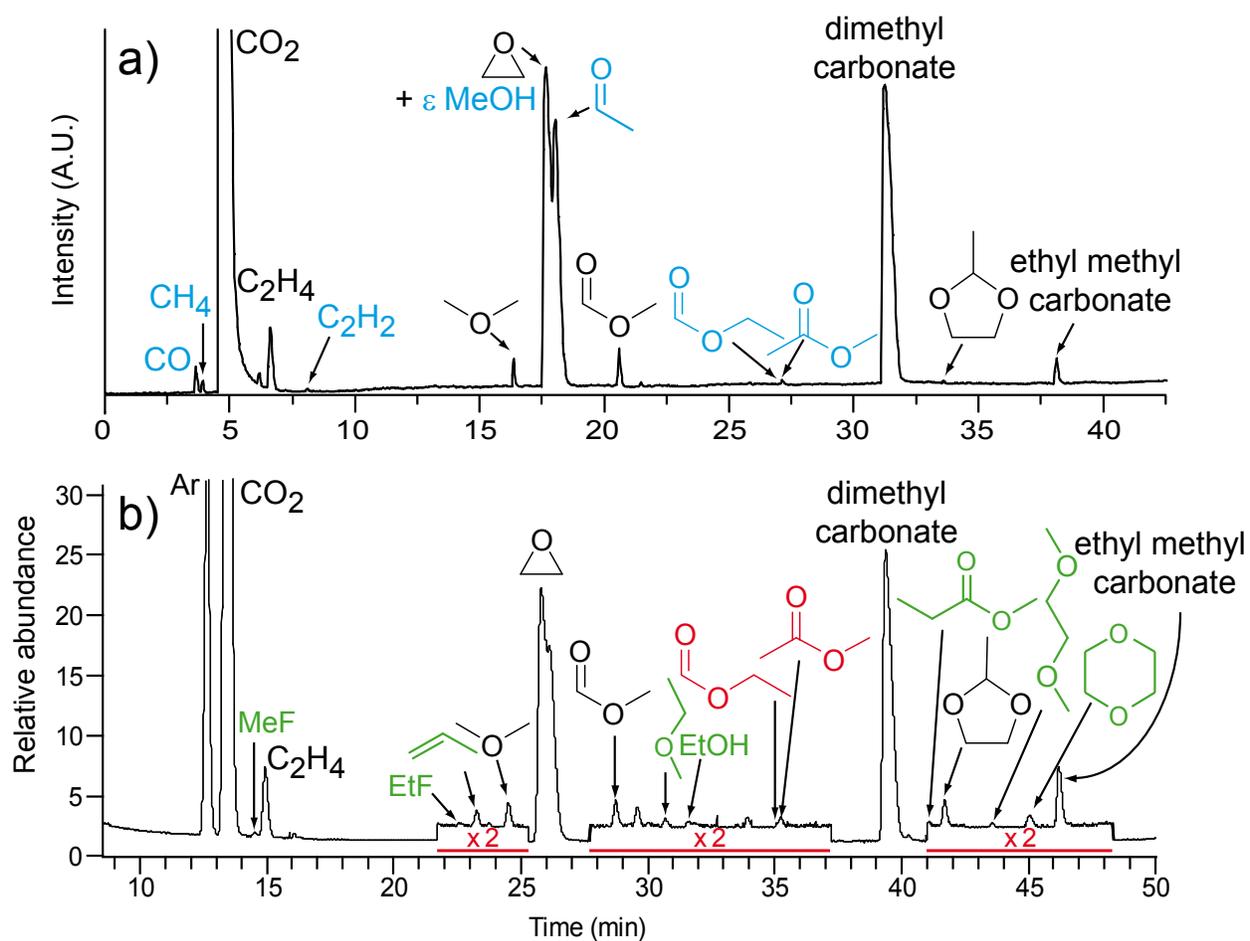


Figure 2

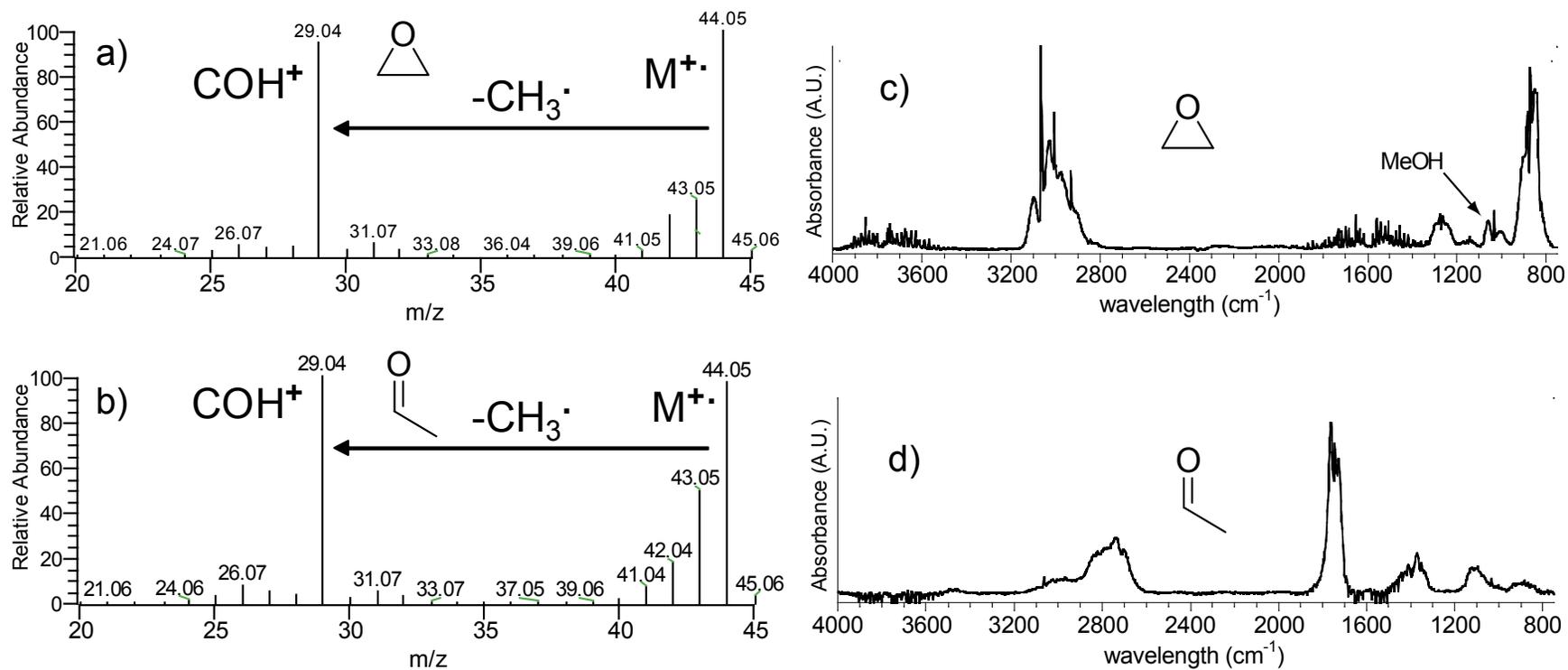


Figure 3

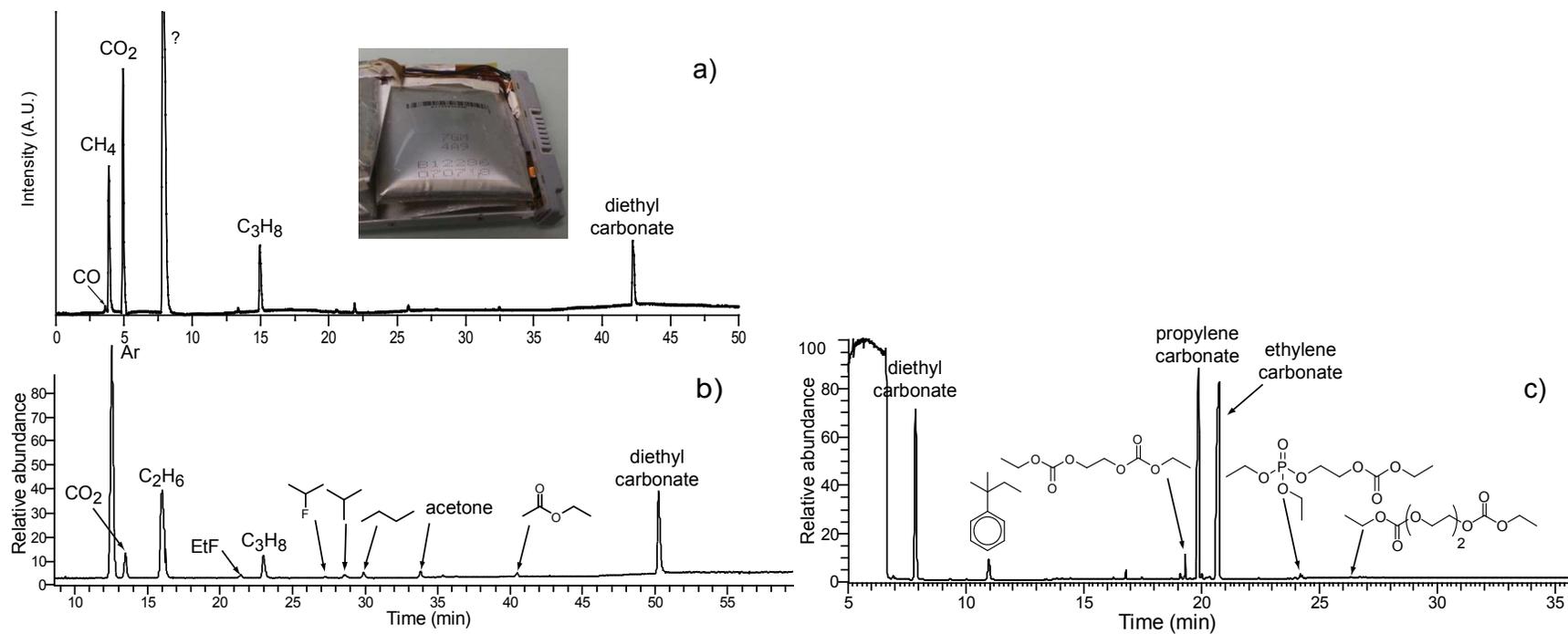


Figure 4