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Propane metathesis and hydrogenolysis over titanium hydride catalysts

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Propane metathesis reactions over group 2–5 metal hydrides were investigated. Among the tested metal hydrides, TiH₂ exhibited the highest butane yield as the metathesis reaction product. Fully-hydrogenated TiH₂ are much more active than dehydrogenated TiH and Ti metal. The surface low-valent Ti species over TiH₂ involve propane metathesis reaction. This study is the first example of carbon–carbon bond cleavage and catalytic formation over bulk metal hydrides.

Introduction

Hydrogen-containing compounds such as metal hydrides have been studied in numerous research fields, including energy engineering, electrochemistry, and catalysis owing to their unique chemical and physical properties.^{1–6} In the field of catalysis, studies on metal hydride-based catalysts have been much less reported compared to those on metal- and metal oxide-based catalysts, despite the previous reports on the catalysis of metal hydrides for hydrogenation and dehydrogenation of hydrocarbons in the early 1900s.^{7–9} Recently, the effectiveness of metal hydrides as catalysts or supports for hydrogenation reactions, including CO₂ to CH₄ and N₂ to NH₃, has been demonstrated by several research groups.^{10–15} Both hydride ions and hydrogen vacancies are key in promoting the reactions efficiently or enhancing the catalytic activities of the supported metal species. Although hydrogenation catalysis of metal hydrides has progressed in the studies above, the catalysis for other molecular transformations has rarely been explored.

Alkane metathesis is the catalytic conversion of alkanes into lower and higher ones simultaneously, and is a possible way to upgrade light alkanes. It originated when Burnett and Hughes first discovered

the conversion of propane into lower and higher alkanes using a combination of Pt/Al₂O₃ and WO₃/SiO₂.¹⁶ Subsequently, Basset achieved selective conversion of two molecules of propane into ethane and butane, named alkane metathesis, using isolated Ta hydrides on SiO₂ prepared via surface organometallic chemistry (SOMC) techniques.¹⁷ Several monometallic and bimetallic catalyst systems have been developed for alkane metathesis. Monometallic single-site Ta-, Zr-, W-, and Mo-catalyst have been developed by Basset and Copéret via SOMC techniques^{18–31}. Bimetallic catalyst systems have been studied using a combination of dehydrogenation/hydrogenation catalysts (supported Pt-based nanoparticles, organometallic Zr and Ti complexes, as well as Pincer-type Ir complexes) and olefin metathesis catalysts (supported WO₃, Re₂O₇, and organometallic W complexes as well as Schrock-type Mo complexes).^{32–36} The mechanism of the metathesis reaction over monometallic catalyst systems involves the olefin metathesis reaction on metallocarbene species, formed via H elimination from the corresponding metal-alkyl intermediates.³⁷ The homologation reaction of alkanes on W films in the copresence of H₂ was also reported where surface methylenes are possible intermediates.³⁸ Alkane metathesis reactions with bimetallic catalyst systems likely proceed via the following three steps: (i) dehydrogenation of alkanes into the corresponding olefins, (ii) olefin metathesis to generate lower and higher olefins, and (iii) hydrogenation of the generated olefins to form lower and higher alkanes.³³ Regardless of the reaction mechanism and/or pathway, multifunctionality promoting carbon–hydrogen/carbon–carbon bond cleavage and formation is necessary to achieve alkane metathesis reactions, which makes exploring of new catalyst systems challenging.

Herein, we report a propane metathesis reaction over metal hydride catalysts. Among the metal hydrides tested, TiH₂ afforded the highest yield of butane as a metathesis product, although lower alkanes, such as ethane and methane, were formed through hydrogenolysis. This study demonstrates the catalytic potential of metal hydrides for carbon–carbon bond cleavage and formation.

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Experimental

General

TiH₂ (powder, < 45 μ m, purity: >99%) was purchased from Kojundo Chemical Laboratory Co., Ltd. TiO₂ (anatase, ST-01) and BaTiO₃ (particle size ~100 nm) were kindly supplied from ISHIHARA SANGYO KAISHA, LTD. and Sakai Chemical Industry Co., Ltd., respectively. TiN (powder, < 3 μ m) was obtained from Sigma-Aldrich Co., LLC. Ti metal was prepared by dehydrogenation of TiH₂ under H₂ flow at 500 °C, and then used for the reaction. Other group 4 and 5 metal hydrides, ZrH₂ (powder, Mitsuwa Chemical Co., Ltd.), HfH₂ (powder, < 75 μ m, purity: >99.5%, Goodfellow), and V₂H (powder, < 75 μ m, Kojundo Chemical Laboratory Co., Ltd. were commercially obtained. The group 3 metal hydrides (ScH₂, YH₃, and LaH₃) were prepared by reacting metal chips (purity: >99.9%, RARE METALLIC Co., LTD.) in an H₂ atmosphere (1.5 MPa) at various temperatures (400 °C for ScH₂ and YH₃, room temperature for LaH₃) for 4 h. The ball-milled metal hydrides were prepared using a Fritsch P-6 planetary ball mill. For example, TiH₂ (1 g) was milled together in an ZrO₂ pot (80 mL) with zirconia balls (ϕ 5 mm, 100 g). The milling conditions were 200 rpm with a 1-min interval after every 9 min of milling for 1, 12, and 24 h. All the ball milling was performed without exposure to air and the obtained samples were stored in a glove box filled with Ar.

Propane metathesis and hydrogenolysis reactions

Propane metathesis and hydrogenolysis reactions over metal hydrides were carried out using an autoclave (10 cm³). A powder of metal hydride (50 mg) was added to the autoclave in a glove box filled with Ar, and then the inner gas was replaced with propane (C₃H₈) at room temperature. The mixture was stirred magnetically at elevated temperatures. After the reaction, the reactor was cooled to room temperature, and the gas phase products were analyzed using a gas chromatography (GC, Shimadzu GC-14B) with a flame ionization detector (FID) and a Unipack S column. The compositions of a series of gas products were determined on the basis of effective carbon numbers and GC areas. Note that the detailed structures of pentanes and hexanes were not analyzed. The propane conversion, product selectivity, yields of butane ($Y_{C_4H_{10}}$) and methane (Y_{CH_4}), were calculated from the gas compositions. Coke formation was negligible as indicated by temperature programmed oxidation (TPO) of the used TiH₂ catalyst. The total formation amount of butane was determined by the volume of autoclave, the compositions of *iso*-/*n*-butane, and the amount of catalyst. The equations for calculation of conversion, yields, selectivity, and formation amounts are described in ESI.

Characterizations

X-ray photoelectron spectroscopy (XPS) spectra were measured on a JEOL JPC-9010MC spectrometer having a modified UHV chamber employing Mg K α radiation. Charge correction was referenced using the O 1s peak at 532.0 eV. Scanning electron microscopy (SEM) measurement were conducted using JEOL JSM-7400F while transmission electron microscopy (TEM) measurement was performed using JEOL JEM-2100F. *In situ* X-ray diffraction (XRD) measurement was conducted using a Cu K α radiation source (Rigaku Ultima IV, Rigaku Corporation, Japan). XRD patterns were obtained while heating ball-milled TiH₂ from room temperature to 400 °C under He flow (100 mL/min). Note that the ball-milled TiH₂ was

transferred to the chamber without exposure to air for XPS measurement whereas TiH₂ samples after exposure to air were used for SEM, TEM, and XRD measurements. For H₂ temperature programmed desorption (TPD) measurement, ball-milled TiH₂ was loaded into U-tube quartz reactor (attached with 4-way valve) without exposure to air and set in the electronic heating furnace. The temperature was increased with a ramping rate of 10 °C/min. The generated H₂ was analyzed by an online mass spectrometry using BELLMAS II (MicrotracBEL).

Results and Discussion

Propane metathesis and hydrogenolysis over metal hydrides

First, we studied propane metathesis reactions using 1 h ball-milled metal hydrides (MH_x_BM1h) at 300 °C under 1 atm of C₃H₈ using a batch reactor without exposure to the air. The butane (C₄H₁₀) yield, $Y_{C_4H_{10}}$, was calculated based on the gas composition of *n*-/*iso*-C₄H₁₀ and other alkanes to evaluate propane metathesis catalysis because propane hydrogenolysis reaction also occurred as a side reaction. The metathesis selectivity was estimated from $Y_{C_4H_{10}}$ and Y_{CH_4} as indicators of the metathesis and hydrogenolysis reactions, respectively, because ethane (C₂H₆) is likely formed in both reactions. In this system, coke formation almost did not occur, as indicated by TPO measurements, where CO₂ was scarcely detected, verifying the above calculation based on the gas composition. The results are summarized in Table 1. A comparison of the total amount of C₄H₁₀ formed, the product selectivity, and the metathesis selectivity is shown in Fig. 1.

Among the tested metal hydrides, group 4 metal hydrides, such as TiH₂, ZrH₂, and HfH₂, exhibited higher $Y_{C_4H_{10}}$ values (entries 1–3) than group 2 (MgH₂ and CaH₂), 3 (ScH₂, YH₃, and LaH₃), and 5 (V₂H) metal hydrides (entries 4–9). In particular, TiH₂ exhibited the highest $Y_{C_4H_{10}}$ (3.0%) at 28.8% of C₃H₈ conversion (entry 1). Note that trace amounts of pentane (C₅H₁₂) and hexane (C₆H₁₄) were also formed as metathesis reaction products, and possible olefins such as ethylene (C₂H₄) and butene (C₄H₈) were not detected (for detailed results, see Table S1 in ESI). The metathesis selectivity for TiH₂ was determined to be 10.4%, which is the highest among the tested metal hydrides. When Ti metal, TiN, TiO₂, and BaTiO₃ were used instead of TiH₂ (entries 11–14 vs. entry 10), the C₃H₈ conversion and $Y_{C_4H_{10}}$ were much lower, confirming that propane metathesis reactions occur uniquely over TiH₂. In the literature, the formation of metal-alkyl intermediates is one of the important elementary steps to promote alkane metathesis reactions.³⁷ The smaller difference in electronegativity between metal and carbon elements is generally more favourable for the formation of corresponding covalent metal-carbon bonds. One of the possible reasons for higher butane yield for TiH₂ might be the higher electronegativity of Ti than other metal elements except for V although it is still difficult to conclude the origin of higher performance of TiH₂ owing to the complexity of reaction mechanism and/or pathway of propane metathesis over metal hydrides (see below).

The effects of reaction conditions on the amount of C₄H₁₀ formed and metathesis selectivity in the propane metathesis reaction over TiH₂ were also studied. TiH₂_BM12h was used in these experiments. The reaction of C₃H₈ hardly occurred at $T =$

Table 1 Propane metathesis reaction over metal hydrides and other materials.^a Detailed results including compositions of other gas products are summarized in Table S1 (See ESI).

Entry	Catalyst ^b	C ₃ H ₈ conversion ^c / %	Metathesis selectivity ^d / %	Y _{C₄H₁₀} ^e / %
1	TiH ₂	28.8	10.4	3.0
2	ZrH ₂	37.8	3.4	1.3
3	HfH ₂	34.4	2.0	0.7
4	MgH ₂	2.3	5.0	0.1
5	CaH ₂	3.2	6.0	0.2
6	ScH ₂	55.2	0.6	0.3
7	YH ₃	18.3	2.7	0.5
8	LaH ₃	6.9	1.0	<0.1
9	V ₂ H	47.4	1.2	0.6
10	Ti metal	<0.1	n.a. ^e	n.a. ^e
11	TiN	8.8	n.a. ^e	n.a. ^e
12	TiO ₂	0.5	19.5	0.1
13	BaTiO ₃	2.6	9.8	0.3

^aReaction conditions: 50 mg of catalyst, 1 atm of C₃H₈, 300 °C, 24 h. ^bThe ball-milled metal hydride was prepared using a Fritsch P-6 planetary ball mill, and subsequently used for the reactions without exposure to air. ^cThe conversion and yield were calculated based on the gas composition after the reaction using gas chromatography with FID (FID-GC). For the details, see ESI. ^dEstimated based on the following equation: $Y_{C_4H_{10}}/(Y_{C_4H_{10}} + Y_{CH_4})$. For the details, see ESI. ^eNot available.

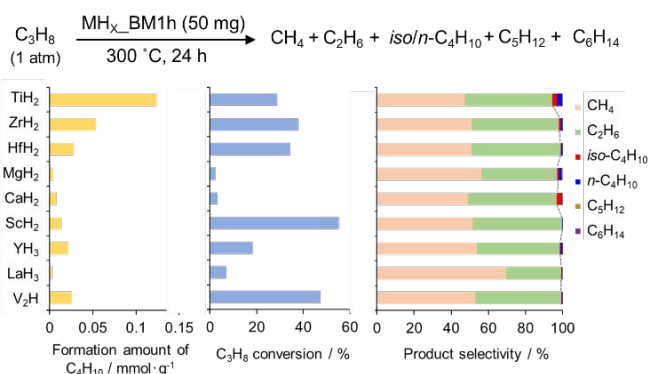


Fig. 1 Formation amount of C₄H₁₀ (*iso/n*-C₄H₁₀), C₃H₈ conversion, and product selectivity in the propane metathesis and hydrogenolysis over metal hydrides.

100 °C (T denotes the reaction temperature), whereas C₄H₁₀ was not detected. The metathesis reaction occurred when T was increased to 150 °C (Fig. 2a). The amount of C₄H₁₀ formed increased from 0.022 to 0.118 mmol · g⁻¹ as T increased from 150 to 250 °C. A further increase in T to 300 °C did not improve the amount of C₄H₁₀ formed (0.112 mmol · g⁻¹). The highest selectivity was observed at 250 °C. Regarding the reaction time dependency, the formation amount increased with increasing reaction time (t) to 48 h and then leveled off after 96 h (Fig. 2b). The metathesis selectivity decreased monotonically from 15.0% to 7.3%. The increase in C₃H₈ pressure (p) not only enhanced the amount of C₄H₁₀ formed from 0.117 to 0.471 mmol · g⁻¹ but also improved the metathesis selectivity from 11.4% to 25.3% (Fig. 2c). Under the optimized reaction conditions ($T = 250$ °C, $p = 6$ atm, $t = 96$ h), the formation amount was 0.47 mmol · g⁻¹. The turnover number, based on the number of surface Ti–H units estimated from the specific surface area³⁹ (see below) and the

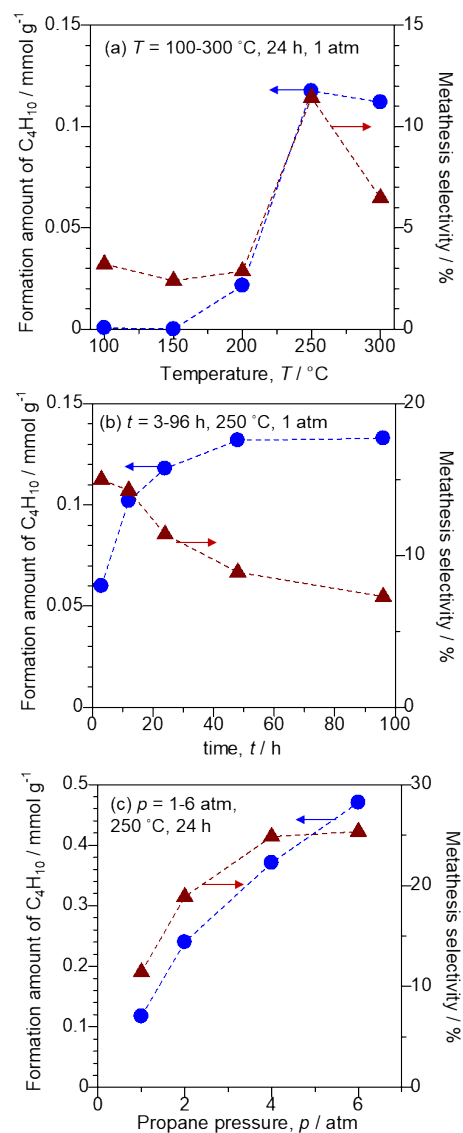


Fig. 2 Effect of (a) temperature (T), (b) time (t), and (c) pressure (p) on the total formation amount of C₄H₁₀ and in propane metathesis over TiH₂_BM12h. Blue circles and brown triangles indicate formation amount of C₄H₁₀ (left axis) and metathesis selectivity (right axis).

model structure of the most-stable TiH₂ (101) surface,⁴⁰ was determined to be 4.0, indicating that the propane metathesis reaction over TiH₂ occurs catalytically.

Possible active Ti species on titanium hydrides

The effect of pretreatment on propane metathesis catalysis was investigated (Table 2). TiH₂ without ball milling (TiH₂_as received) exhibited lower C₃H₈ conversion (20.6% vs. 28.8%) and worse Y_{C₄H₁₀} (1.3% vs. 3.0%) than TiH₂_BM1h (entry 1 vs. entry 2). When TiH₂_BM1h was exposed to air and used for the reaction (TiH₂_BM1h-Air), both the C₃H₈ conversion and Y_{C₄H₁₀} significantly decreased from 28.8% to 4.4% and from 3.0% to 0.1%, respectively (entry 2 vs. entry 5). The XPS measurements of TiH₂_BM1h and BM1h-Air (Fig. 3) revealed that exposure to air induced surface oxidation of TiH₂_BM1h to afford mainly oxidized Ti(IV) species, indicating that the surface low-valent Ti species involves propane metathesis reaction. We attempted to

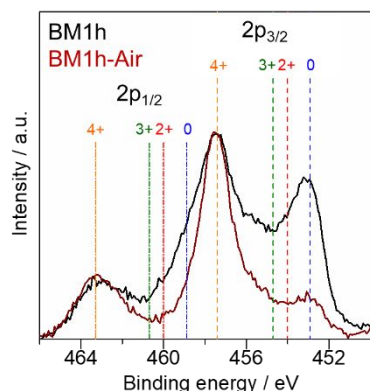


Fig. 3 XPS spectrum for Ti 2p region of TiH_2 _BM1h before (black) and after (BM1h-Air, brown) exposure to air.

enhance $Y_{\text{C}_4\text{H}_{10}}$ by extending the ball-milling time from 1 to 12 h and 24 h (entries 3 and 4, respectively). Although the surface area value increased monotonically from 5.2 to 6.7, $7.2 \text{ m}^2 \cdot \text{g}^{-1}$,³⁹ the extension of ball-milling time decreased the metathesis selectivity (7.7% and 3.2% for TiH_2 _BM12h and BM24h, respectively), resulting in worse $Y_{\text{C}_4\text{H}_{10}}$ (2.6% and 1.7%). These results differ from propane dehydrogenation into propylene using TiH_2 , where the reaction rate increased monotonically with increasing ball-milling time.³⁹ The SEM images of a series of TiH_2 (as received, BM1h, and BM24h) showed that the ball-milling treatment changed their surface texture from flat to bumpy (Fig. S1 in ESI), which might negatively affect the active surface of TiH_2 .

TiH_2 _BM1h before and after the reaction (at 300 °C for 24 h) were also characterized by XRD and XPS measurements. Note that the samples were used for the measurement without exposure to air. In the XRD measurement, the diffraction pattern of TiH_2 was largely maintained while a few diffraction peaks ascribed to Ti and TiH appeared (Fig. S2), indicating that

Table 2 Effect of pretreatment on propane metathesis reaction over TiH_2 .^a

Entry	Pretreatment	Surface area ^d / $\text{m}^2 \cdot \text{g}^{-1}$	C_3H_8 conversion ^f / %	Metathesis selectivity ^f / %	$Y_{\text{C}_4\text{H}_{10}}$ ^f / %
1	None (as received)	1.2	20.6	6.1	1.3
2	BM1h ^b	5.2	28.8	10.4	3.0
3	BM12h ^b	6.7	34.1	7.7	2.6
4	BM24h ^b	7.2	53.8	3.4	1.7
5	BM1h-Air ^c	n.a. ^e	4.4	2.2	0.1

^aReaction conditions: 50 mg of catalyst, 1 atm of C_3H_8 , 300 °C, 24 h. ^bThe ball-milled TiH_2 was prepared using a Fritsch P-6 planetary ball mill, and subsequently used for the reactions without exposure to air. ^cThe ball-milled sample was exposed to air at room temperature (25 °C) overnight, and thereafter used for the reaction experiment. ^dThe data were reported in our previous study.³⁹ ^eNot available. ^fThe details for calculation are described in ESI.

the part of TiH_2 was dehydrogenated. The XPS spectrum showed that the low-valent Ti species increased after the reaction (Fig. S3), which is not inconsistent with the formation of Ti and TiH.

Our recent study on propane dehydrogenation over titanium hydrides revealed that TiH_2 was converted into partially dehydrogenated TiH_x ($x = 1$ or 0.85) or Ti metal in the presence or absence of H_2 cofeeding at 450 °C, respectively, where TiH_x is more active than Ti metal for dehydrogenation.³⁹ To gain insight into the structure of active titanium hydrides, TiH_2 _BM1h was treated under He flow at different temperatures (100–400 °C) to prepare partially dehydrogenated titanium hydrides and thereafter used for the propane metathesis reaction. The *in situ* XRD measurements of TiH_2 under He flow revealed that the diffraction pattern of TiH_2 disappeared, and diffraction peaks assignable to TiH appeared at 300 °C. At 400 °C, the diffraction patterns of TiH_2 and TiH were hardly observed, and broad peaks derived from Ti metal appeared (Fig. 4a).

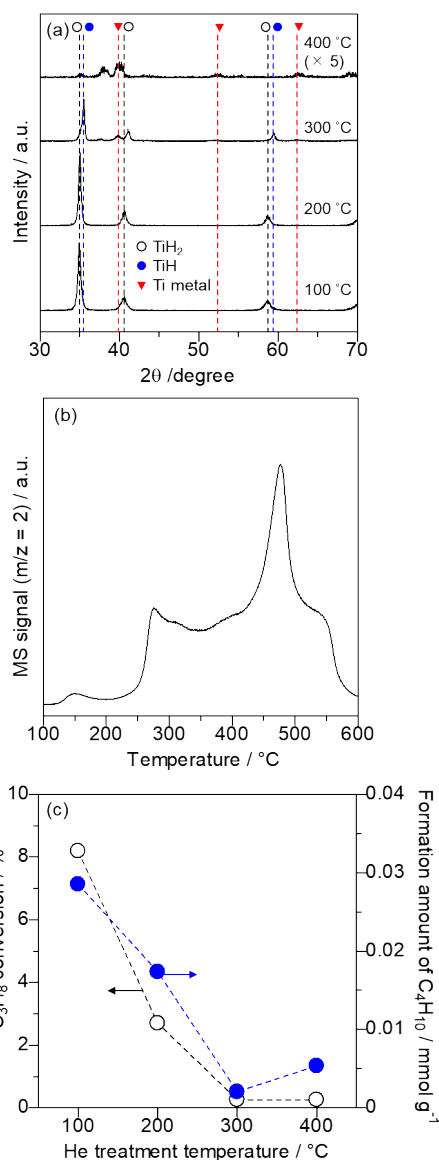


Fig. 4 (a) *In situ* XRD patterns of the TiH_2 _BM1h treated with He at different temperature. TiH_2 _BM1h after exposure to air was used for *in situ* XRD measurement. (b) H_2 TPD profile of TiH_2 _BM1h for $m/z = 2$. The sample was transferred to the reactor without exposure to air and then the TPD experiment was conducted. (c) The effect of He treatment temperature on C_3H_8 conversion and formation amount of C_4H_{10} in propane metathesis over He-treated TiH_2 _BM1h. The He treated sample was used for the reaction without exposure to air.

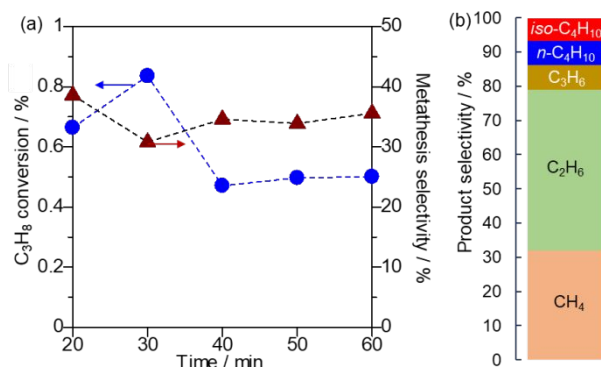


Fig. 5 (a) C₃H₈ conversion and metathesis selectivity in propane metathesis over TiH₂_BM1h using flow-type reactor (Reaction conditions: 0.2 g of TiH₂_BM1h, 10 mL/min of 10% C₃H₈, 250 °C). (b) Product selectivity in the reaction at 30 min.

The H₂ TPD measurement showed that the dehydrogenation of TiH₂ started at 100 °C, and the main desorption peak was observed in the range of 300–400 °C (Fig. 4b), which is consistent with the results of *in situ* XRD measurements. In propane metathesis reactions, TiH₂_BM1h treated at 100 and 200 °C exhibited activity, whereas both the C₃H₈ conversion and formation amount of C₄H₁₀ significantly decreased with increasing He pretreatment temperature to 300 and 400 °C (Fig. 4c). These results demonstrate that fully hydrogenated titanium hydrides are more active than partially dehydrogenated ones for propane metathesis. The most suitable temperature for achieving high performance (250 °C, Fig. 2a) was lower than the temperature range (300–400 °C, Fig. 4b) for the first main H₂ desorption peak in the TPD, which is consistent with this consideration. Combined with the XPS results (Fig. 3, see above), the low-valent Ti species generated by desorption of adjacent lattice hydrogen anions on crystalline TiH₂ surface are plausible active sites.

To gain further insight into the reaction mechanism and/or pathway, we also investigated the propane metathesis reaction over the ball-milled TiH₂ (TiH₂_BM1h) using a flow-type reactor at 250 °C. Under an Ar atmosphere in a glove box, 200 mg of TiH₂_BM1h was loaded into a U-shaped quartz reactor equipped with a 4-way valve. The reactor was removed, taking care to ensure no exposure to air, and placed in an electric furnace to conduct the reaction (Fig. S4). *n*-/*iso*-C₄H₁₀ were formed in considerable selectivity (13.8%, Fig. 5b) at 250 °C although the conversion value (0.83%, Fig. 5a) was much lower than those in the experiments using batch-type reactor owing to much shorter contact time and the hydrogenolysis products (C₂H₆ and CH₄) were formed as main products. The C₃H₈ conversion and metathesis selectivity values were maintained for 60 min. Notably, C₃H₆ was also formed as a C₃H₈ dehydrogenation product. However, higher and lower olefins were hardly detected. This is in sharp contrast to the results in propane metathesis using reported catalyst systems where C₄H₈ and C₂H₄ were formed with C₃H₆,³⁷ which indicates that further investigations, including spectroscopic and theoretical studies, are still required to elucidate the reaction mechanisms and/or pathways in our catalyst systems.

Conclusions

In conclusion, we developed a propane metathesis catalysis of metal hydrides. Group 3 metal hydrides afforded higher yields of C₄H₁₀ than groups 2, 4, and 5 metal hydrides. The highest C₄H₁₀ yield was obtained using ball-milled TiH₂, although considerable amounts of C₂H₆ and CH₄ were formed through direct hydrogenolysis in the absence of a gaseous H₂ source. TiH₂ is much more active than partially dehydrogenated titanium hydrides such as TiH for propane metathesis. To the best of our knowledge, this is the first example of bulk metal hydride system that promotes alkane metathesis reactions.

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Author Contributions

Z.M. conceived the idea of study and supervised the conduct of this study. M.H., Y.T., and S.Mine performed the experiments for catalyst preparation and catalytic reactions. S.Miyazaki and Y.K. conducted the XPS and *in situ* XRD measurements, respectively. Y.H. analyzed the experimental data based on computational study. M.K. synthesized a part of metal hydrides. M.H. also wrote the draft, and T.T., K.S., and Z.M. critically reviewed it. All authors approved the final version of the manuscript to be published.

Conflicts of interest

There are no conflicts to declare.

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