



Lab on a Chip

In-droplet cell separation based on bipolar dielectrophoretic response to facilitate cellular droplet assays

Journal:	<i>Lab on a Chip</i>
Manuscript ID	LC-ART-07-2020-000710.R2
Article Type:	Paper
Date Submitted by the Author:	28-Aug-2020
Complete List of Authors:	Han, Song-I; Texas A&M University College Station, Electrical and Computer Engineering Huang, Can; Texas A&M University College Station, Electrical and Computer Engineering Han, Arum; Texas A&M University College Station, Electrical and Computer Engineering

SCHOLARONE™
Manuscripts

ARTICLE

6 In-droplet cell separation based on bipolar dielectrophoretic 7 response to facilitate cellular droplet assays

8 Song-I Han,^{†a} Can Huang,^{†a} and Arum Han^{*ab}

1 Received 00th January 20xx,
2 Accepted 00th January 20xx

3 DOI: 10.1039/x0xx00000x

9 Precise manipulation of cells within water-in-oil emulsion droplets has the potential to vastly expand the type of cellular
10 assays that can be conducted in droplet-based microfluidic systems. However, achieving such manipulation remains
11 challenging. Here, we present an in-droplet label-free cell separation technology by utilizing different dielectrophoretic
12 responses of two different cell types. Two pairs of angled planar electrodes were utilized to generate positive or negative
13 dielectrophoretic force acting on each cell type, which results in selective in-droplet movement of only one specific cell
14 type at a time. A downstream asymmetric Y-shaped microfluidic junction splits the mother droplet into two daughter
15 droplets, each of which contains only one cell type. The capability of this platform was successfully demonstrated by
16 conducting in-droplet separation from a mixture of *Salmonella* cells and macrophages, two cell types commonly used as a
17 bacterial pathogenicity infection model. This technology can enable the precise manipulation of cells within droplets,
18 which can be exploited as a critical function in implementing broader ranges of droplet microfluidics-based cellular assays.

19 Introduction

20 In recent years, water-in-oil emulsion droplet-based
21 microfluidics systems have demonstrated great potentials for
22 broad ranges of biological assays and investigations. Due to its
23 capability of handling extremely small volume of biological
24 samples and liquid at very high-throughput, droplet-based
25 microfluidics technology has become an ideal and powerful
26 tool in facilitating cellular studies, and so far has been well
27 established and widely utilized in high-throughput, single cell
28 resolution assays, aiming to substitute time-consuming and
29 labor-intensive conventional biotechnology laboratory
30 methods.¹⁻⁴ Up until now, in order to transfer the conventional
31 laboratory sample handling practices into a droplet
32 microfluidics format, many different droplet microfluidics
33 functions have been realized, such as cell encapsulation
34 technology for creating isolated nano/pico-liter-scale
35 bioreactors, droplet merging technology for mixing samples
36 and reagents, droplet detection and sorting technology for
37 analyzing assay results and retrieving samples.

38 Despite the fact that most liquid-handling technologies are
39 now readily available in droplet microfluidics format, it still
40 remains challenging to achieve in-droplet cell separation.
41 There are many different applications that can benefit from in-

42 droplet cell separation capabilities, of which one large
43 application area being studying cellular interaction. For
44 example, in broad ranges of microbiological studies, cellular
45 interaction is one of the key topic area for obtaining insights
46 into cellular mechanisms that drive cell-cell communication,⁵
47 pathogenicity based on host-pathogen interaction,⁶⁻⁸ immune
48 responses,⁹ to name a few. In conventional bulk-scale cellular
49 interaction studies, different types of cells of interest are
50 typically first mixed together and co-cultured for a certain
51 period of time to allow the occurrence of cell-cell interactions,
52 followed by analyzing the result and then ideally separating
53 out the different cell types for further downstream
54 investigation. Many researchers have successfully developed
55 continuous-flow-based microfluidics platforms to achieve
56 microfluidic pathogenicity studies, covering applications in
57 studying cell-cell interactions, cytoadhesion, cytotoxicity, and
58 immunological responses.¹⁰⁻¹⁴ Performing these types of
59 assays in droplet microfluidics platforms is highly desired,
60 especially when large number of diverse heterogeneous cell
61 samples have to be screened and tested, such as screening
62 environmental or synthetic microbial libraries. For example, in
63 host-pathogen adherence assay, in order to determine the
64 degree of pathogenicity caused by microorganisms, bacterial
65 cells are co-incubated with host cells, then free-floating
66 bacterial cells are rinsed off to recover only microbes that
67 adhere to the host cells.¹⁵⁻¹⁷ Failure of effectively separating
68 bacterial cells from host cells will lead to high false-positive
69 rates as the degree of attachment will be misread when non-
70 adherent microbes are remained during post analysis. Another
71 example that requires in-droplet cell separation could be in
72 drug screening applications, where in-droplet cell separation
73 can lead to obtaining only pure cell samples of interest.

^a Department of Electrical and Computer Engineering, Department of Biomedical Engineering, Texas A&M University, College Station, TX 77843, USA

^b Department of Biomedical Engineering, Texas A&M University, College Station, TX 77843, USA, E-mail: arum.han@ece.tamu.edu

[†] These authors contributed equally to this work.

Electronic Supplementary Information (ESI) available: [details of any supplementary information available should be included here].
DOI: 10.1039/x0xx00000x

74 Overall, in the context of droplet microfluidics systems,¹¹⁰
 75 droplet content manipulation technologies developed so far¹¹¹
 76 have been challenging to achieve selective cell separa-¹¹²
 77 tion and/or targeted content removal from within droplets. This¹¹³
 78 in-droplet cell separation techniques have the potential¹¹⁴
 79 to further widen the bandwidth of droplet-based microfluidic¹¹⁵
 80 technologies and extend broader ranges of cellular assays to be¹¹⁶
 81 implemented in such format.¹¹⁷
 82 Several studies have been reported aiming to enable selective¹¹⁸
 83 in-droplet content manipulation technology. Aside from some¹¹⁹
 84 passive methods,¹⁸⁻²⁰ active methods of in-droplet particle/¹²⁰
 85 manipulation require external force to be applied but can be¹²¹
 86 used to achieve more precise manipulation. Several active¹²²
 87 manipulation methods have been realized by using magnetic¹²³
 88 beads,²¹⁻²³ acoustophoresis,²⁴⁻²⁹ and dielectrophoresis (DEP).²⁴
 89 Magnetic bead-based manipulation was exploited for targeted¹²⁵
 90 molecule separation such as human serum albumin,²¹ mRNA,²²
 91 and prostate-specific antigens in droplets to achieve high¹²⁷
 92 throughput analysis,²³ molecular detection, and immunoassays. However,¹²⁸
 93 since labelling step is essential in this method, this cannot be¹²⁹
 94 used when tagging cannot be performed at the beginning of¹³⁰
 95 the assay, or when the downstream assay is not compatible¹³¹
 96 with magnetic beads. In addition, this extra labelling step limits¹³²
 97 its compatibility and makes it cumbersome to be¹³³
 98 implemented.¹³⁴
 99 Acoustophoresis, a label-free particle/cell manipulation¹³⁵
 100 technique, has been used for in-droplet particle or cell¹³⁶
 101 manipulation. Fornell et al.²⁴⁻²⁶ have demonstrated that¹³⁷
 102 particles and cells can be focused to the center of a droplet¹³⁸
 103 to both sides of a droplet using first or second harmonic¹³⁹
 104 standing acoustic wave generated by bulk acoustic wave¹⁴⁰
 105 (BAW) due to their intrinsic positive acoustic contrast factor¹⁴¹
 106 compared to carrying media. As all particles or all cells were¹⁴²
 107 moved to a particular location within the droplet, in-droplet¹⁴³
 108 particle/cell concentration was achieved with relatively high¹⁴⁴
 109 throughput (4 droplets s⁻¹) and high focusing efficiency (90%).¹⁴⁵

In a follow-up study, they have further developed this into in-
 droplet particle separation based on different acoustic
 contrast factors (polystyrene vs polydimethyl siloxane (PDMS)
 particles).²⁷ However, this technology is somewhat limited
 when separating two different population of cells. Since all
 cells suspended in regular culture media have positive acoustic
 contrast factors, applying acoustic manipulation will result in
 all cells to move towards the same position within a droplet.
 Thus, these approaches are not suitable for selective
 manipulation of cells of interest from a cell mixture.
 Additionally, BAW device fabrication requires the use of hard
 materials, such as glass or silicon, to achieve acoustic wave
 propagation with low attenuation. An alternative approach in
 acoustophoresis is the use of surface acoustic wave (SAW).
 Park et al. have demonstrated in-droplet particle separation
 using travelling SAW based on different acoustic radiation
 force factors depending on the particle size.²⁸ Additionally,
 they have further demonstrated in-droplet particle washing by
 handling both droplets and particles using SAW,
 simultaneously.²⁹ However, so far SAW-based in-droplet
 separation has not been demonstrated with real biological
 samples such as cells. Thus, the feasibility of separating cells
 based on their different acoustic properties within droplets
 remains untested.

Dielectrophoresis (DEP) is an electrical field-based label-
 free cell manipulation method, which can be readily integrated
 in a microfluidic format, since only a simple patterned
 electrode placed on the bottom of a microfluidic channel is
 needed. Thus, DEP microfluidic technologies have been
 extensively used in particle and cell manipulation in free-flow
 microfluidics.³¹⁻³⁴ In DEP-based manipulation, cell experiences
 positive DEP force (pDEP, i.e., attracted to the electrode),
 negative DEP force (nDEP, i.e., repelled away from the
 electrode), or neutral response, depending on the frequency
 applied as well as the dielectric properties of cells and their
 surrounding media. Previously, we have successfully

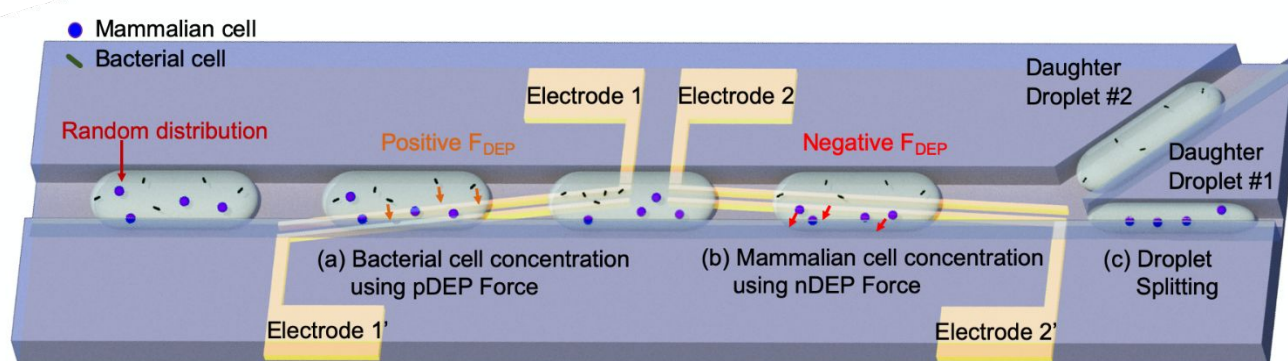


Fig. 1 Schematic illustration of the in-droplet cell separation platform composed of: (a) A first DEP electrode pair that tilts upwards for bacterial cell manipulation using pDEP force, resulting in accumulation of all bacterial cells to the upper part of the droplet; (b) A second downward-tilted DEP electrode pair for mammalian cell manipulation using nDEP force, resulting in concentration of all mammalian cells to the lower half of the droplet, while bacterial cells are unaffected and thus remain circulating within the upper half of the droplet by the internal circulation flow; (c) An asymmetric droplet splitter that divides the mother droplet into two daughter droplets, the upper split droplet (daughter droplet #1) containing only bacterial cells and the lower split droplet (daughter droplet #2) containing only mammalian cells.

demonstrated in-droplet particle and cell manipulation using nDEP, where particles/cells could be accumulated to one side of the droplets and thus enriched into one of the daughter droplets.³⁰ However, in this case, all cells, regardless of the cell types, were concentrated towards the same side of the droplet. Therefore, this design could not be used to specifically manipulate a target cell population from mixing sample, the in-droplet cell separation based on the cellular properties was not feasible under such setting.

In this paper, we exploited, for the first time, the differences in DEP responses of different cell types under specific frequencies to achieve precise in-droplet separation of two different populations. Here, two sequential DEP electrode arrays were utilized so that one cell type experiences pDEP force and another cell type experiences nDEP force, resulting in the two different cell types to be moved to opposite sides within a given droplet. By splitting the droplet into two daughter droplets after the in-droplet manipulation of cells, the different cell types could be separated into each of the two daughter droplets, respectively. Here, to better elucidate the capability as well as the applications of the proposed DEP-based in-droplet separation platform, mammalian host cells and bacterial cells were chosen to be used to mimic a common model system when studying host-pathogen interaction.

171 Results

172 Working principle

173 Two pairs of planar parallel DEP electrodes were used to
174 generate a high-gradient non-uniform electric field at

edges of the electrodes. The time-averaged x -direction DEP force can be described by Equation 1.³⁵

$$F_{dx} = 2\pi\epsilon_m r^3 c \operatorname{Re}[f_{CM}] \frac{\partial |\vec{E}|^2}{\partial x} \quad (1)$$

According to this equation, the DEP force here is determined by ϵ_m , the permittivity of the surrounding solution, r , the cell radius, $\operatorname{Re}[f_{CM}]$ ($f_{CM} = \frac{\epsilon_c^*(\omega) - \epsilon_m^*(\omega)}{\epsilon_c^*(\omega) + 2\epsilon_m^*(\omega)} \epsilon^*$, $\epsilon^* = \epsilon - j\frac{\sigma}{\omega}$), real part of the Clausius-Mossotti factor, and the applied voltage. Specifically, the DEP force is proportional to the real part of the Clausius-Mossotti factor, by which the magnitude of DEP force and DEP polarity are determined.

In this study, mammalian cells (J774A.1 macrophages) and bacterial cells (*Salmonella Typhimurium*) were used as a model system of bacterial cell – mammalian host cell interaction to demonstrate the feasibility of separating two different types of cells from a mixture depending on their different DEP responses inside a droplet. An in-droplet DEP cell separation system consists of a first DEP manipulation region for bacterial cells concentration (Fig. 1(a)), a second DEP manipulation region for mammalian cells concentration (Fig. 1(b)), and a droplet splitter (Fig. 1(c)). In front of the DEP separation units, a flow-focusing design droplet generator was placed to encapsulate bacterial cells and mammalian cells into a droplet (Fig. S1). Mammalian cell suspension and bacterial cell suspension were injected from two separate inlets, mixed at the first crossing, then went into the flow-focusing structure where droplets containing the cell mixture were generated. All generated droplets were flown through the DEP separation units having two sets of an angled DEP electrode pair placed at the bottom of a microfluidic channel.

Before reaching the DEP separation regions of the microfluidic channel, all cells in droplets have random

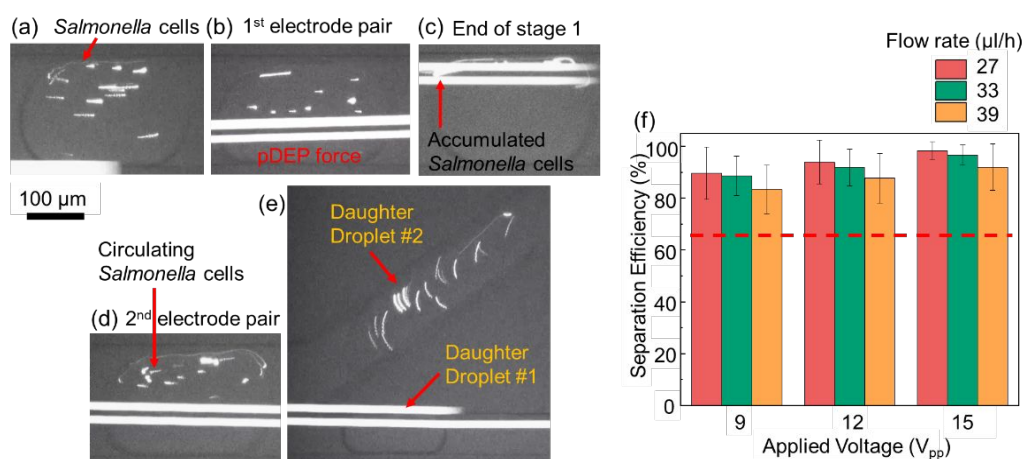


Fig. 2 Movement of *Salmonella* cells within a droplet as the droplet travels through the electrodes. (a) A droplet containing 17 *Salmonella* cells was generated and randomly distributed within the droplet. (b-c) As the droplet passes through the first DEP electrode pair, *Salmonella* cells were attracted to the angled electrodes due to pDEP force once they were close to the electrode, accumulating at the upper half of the droplet. (d) Even though *Salmonella* cells were not affected by any DEP force while passing through the second DEP electrode pair, they remain within the upper half of the droplet by the internal circulation flow. (e) The droplet was split into two daughter droplets, with the upper daughter droplet containing all the *Salmonella* cells. (f) *Salmonella* cell separation efficiencies into daughter droplet #2 at different flow rates and voltages tested. Flow rates were set to be 27, 33 and 39 $\mu\text{l h}^{-1}$, each with three applied voltages varying from 9, 12, to 15 V_{pp} . At 27 $\mu\text{l h}^{-1}$ and 15 V_{pp} , the *Salmonella* cell separation efficiency reached 98%.

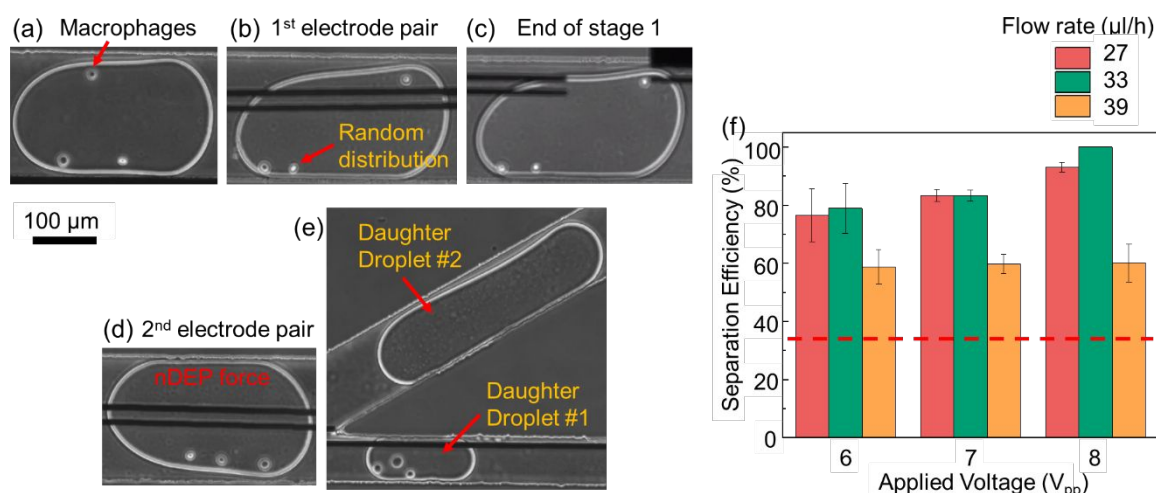


Fig. 3 Movement of macrophages within a droplet as the droplet travels through the DEP electrodes. (a) A droplet containing three macrophages is shown, randomly distributed. (b-c) The macrophages are not affected by the DEP force and remain randomly distributed while passing through the first DEP electrode pair. (d) As the droplet passed through the second DEP electrode pair, macrophages were repelled away from the electrode edges, resulting in all macrophages to be pushed towards the lower side of the droplet. (e) The droplet was split into two daughter droplets, with the lower daughter droplet containing all three macrophages. (f) Macrophage separation efficiencies into daughter droplet #1 at different flow rates and voltages tested. Flow rate was set to be 27, 33 and 39 $\mu\text{l h}^{-1}$, each with three applied voltages varying from 6, 7, to 8 V_{pp} . At 33 $\mu\text{l h}^{-1}$ and 8 V_{pp} , the macrophage separation efficiency was 100%.

205 distribution. As the droplets pass through the first pair of DEP
 206 electrodes, the upward-tilted electrodes function as a guide
 207 track as bacterial cells affected by pDEP force are attracted
 208 the electrode gap. Based on this simulation result of
 209 Clausius-Mossotti factor (Fig. S2), by choosing a frequency
 210 MHz) where mammalian cells receive no DEP force,
 211 bacterial cells are accumulated to the upper half of the droplet
 212 by pDEP force, while leaving the mammalian cells randomly
 213 distributed within the droplet (Fig. 1(a)). Then, as the droplet
 214 pass through the second pair of DEP electrodes, since
 215 bacterial cells have been already accumulated to the upper
 216 half of the droplet, by choosing a frequency (100 kHz) where
 217 bacterial cells have no DEP response, the bacterial cells remain
 218 within the upper half of the droplet due to the internal
 219 circulation flow in each half of the droplet. Meanwhile,
 220 mammalian cells experience nDEP force and are pushed away
 221 from the downward-tilted electrodes, always staying below
 222 the electrodes and thus gradually accumulating to the lower
 223 part of the droplet (Fig. 1(b)). Once the droplet reaches
 224 asymmetric droplet splitting region, the mother droplet is split
 225 into two daughter droplets, where bacterial cells that remain
 226 in the upper half splits into a bacterial cell-only droplet, while
 227 mammalian cells that remain in the lower part of the droplet
 228 splits into a mammalian cell-only droplet (Fig. 1(c)).
 229
 230 **Characterization of in-droplet bacterial cell manipulation**
 231 Droplets containing only *Salmonella* cells were generated at a
 232 concentration of approximately 20 cells per droplet, and all
 233 *Salmonella* cells in the droplet show random distribution
 234 (Fig. 2(a)). The droplets flow through the DEP cell separation region
 235 of the platform at a flow rate of 33 $\mu\text{l h}^{-1}$. As the droplets

containing *Salmonella* cells travel through the first pair of DEP
 electrodes (3 MHz, 15 V peak-to-peak (V_{pp})), the *Salmonella*
 cells that came close to the tilted electrodes experienced pDEP
 force, resulting in attraction towards the electrodes (Fig. 2(b)).
 Since this electrode starts from the bottom side of the droplet,
Salmonella cells circulating in the lower part of the droplet can
 be gradually moved to the upper part of the droplet by
 accumulating along the upward-tilted electrode. At the end of
 the first DEP electrode pair, all *Salmonella* cells were confined
 to the upper side of the droplet (Fig. 2(c)). As the droplet
 travelled through the second pair of DEP electrodes (100 kHz,
 8 V_{pp}), the accumulated *Salmonella* cells were released from
 the electrodes since bacterial cells experience no DEP force at
 this frequency. However, the *Salmonella* cells remained
 circulating within the upper half of the droplet due to the
 internal circulation of flow within the upper half of the droplet
 (Fig. 2(d)). When reaching the droplet splitting region, these
 accumulated *Salmonella* cells were split into the daughter
 droplet #2 (Fig. 2(e)). Comparison of the daughter droplets
 collected in the downstream chambers shows the successful
 concentration of *Salmonella* cells into the upper chamber
 (Fig. S3(a)). In this analysis, *Salmonella* cells, separated into
 daughter droplet #1 and #2, respectively, were manually
 counted under GFP filter condition (ex/em 495/519 nm), and
 then used to calculate the separation efficiency.

Next, further device characterization was conducted under
 three different DEP voltages applied (9, 12 and 15 V_{pp}) and at
 three different flow rates (27 $\mu\text{l h}^{-1}$ = 1.2 droplets s^{-1} , 33 $\mu\text{l h}^{-1}$ =
 1.5 droplets s^{-1} , and 39 $\mu\text{l h}^{-1}$ = 1.8 droplets s^{-1}) while keeping
 the droplet size the same. As expected, higher voltage and
 lower flow rate separate cells more efficiently, thus providing a

267 higher separation efficiency (Fig. 2(f)). The optimal operation
 268 condition was found to be at $27 \mu\text{l h}^{-1}$ at $15 V_{pp}$, and the
 269 maximum separation efficiency for *Salmonella* cells could
 270 reach $98 \pm 3\%$. However, even at $33 \mu\text{l h}^{-1}$, the separation
 271 efficiency was still relatively high ($97 \pm 4\%$), while the overall
 272 system throughput could be increased by 20%. The separation
 273 efficiency dropped to $92 \pm 9\%$ at $39 \mu\text{l h}^{-1}$. Thus, considering
 274 the overall trade-off, the flow rate of $33 \mu\text{l h}^{-1}$ and applied
 275 voltage of $15 V_{pp}$ was selected to be the ideal condition (ESI
 276 video #1) for the remainder of the experiments.

278 Characterization of in-droplet mammalian cell manipulation

279 The number of macrophages encapsulated per droplet was
 280 around 4 as in most bacterial infection models the number of
 281 bacterial cells typically outnumber that of mammalian host
 282 cells. All conditions used here such as the DEP frequency and
 283 amplitude of voltage, as well as flow rate, were identical to
 284 those used for the in-droplet *Salmonella* cell manipulation
 285 characterization steps. Before the droplets reached the first
 286 pair of DEP electrodes, all macrophages were randomly
 287 distributed within the droplet (Fig. 3(a)). When passing
 288 through the first electrode pair, macrophages received no DEP
 289 force (Fig. 3(b)) and remain randomly distributed (Fig. 3(c)). As
 290 they pass through the second pair of DEP electrodes, macrophages
 291 experienced nDEP force and were repelled away from the
 292 electrode, therefore gradually confined below the
 293 electrode and into the lower half of the droplet (Fig. 3(d)).
 294 After droplet splitting, all macrophages were separated into
 295 the daughter droplet #1, while no macrophages were seen in
 296 the daughter droplet #2 (Fig. 3(e)). Comparison of the
 297 daughter droplets collected in the downstream chambers
 298 shows the successful concentration of macrophages into the
 299 lower chamber (Fig. S3(d)). The separation efficiency was
 300 analyzed using bright field microscopy images.

301 Further device characterization was conducted under three
 302 different DEP voltages ($6, 7$ and $8 V_{pp}$) and three different flow
 303 rates (total flow rate: $27, 33,$ and $39 \mu\text{l h}^{-1}$). In the case of
 304 macrophages (Fig. 3(f)), the overall separation efficiency
 305 increased as the flow rate decreased or when the applied
 306 voltage increased. Even though the separation efficiency at the
 307 flow rate of $33 \mu\text{l h}^{-1}$ was somewhat higher than that at $27 \mu\text{l h}^{-1}$,
 308 the separation efficiency with standard deviation was
 309 comparable to each other under the same applied voltage
 310 condition. When $8 V_{pp}$ was applied, the separation efficiencies
 311 at flow rates of 27 and $33 \mu\text{l h}^{-1}$ were $93 \pm 8\%$ and 100%
 312 respectively, demonstrating very efficient macrophage
 313 manipulation. However, a higher flow rate ($39 \mu\text{l h}^{-1}$) caused
 314 increase of the internal circulation flow force, thus the
 315 separation efficiency was about $60 \pm 7\%$ among all voltage
 316 conditions tested, indicating that an even stronger DEP voltage
 317 is required to achieve sufficient force for in-droplet cell
 318 manipulation. Overall, by varying the voltage as well as the
 319 flow rate, an optimal condition was found to be at an applied
 320 voltage of $8 V_{pp}$ and at a flow rate of $33 \mu\text{l h}^{-1}$ (ESI video #2).

322 In-droplet cell separation

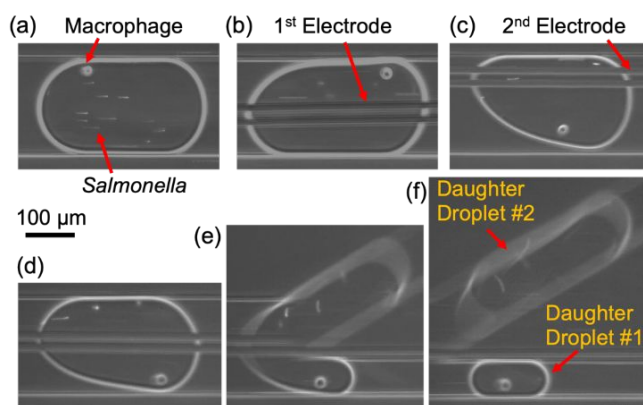


Fig. 4 Movement of *Salmonella* cells and a macrophage inside a droplet. The operation conditions were set to 100 kHz , $8 V_{pp}$ at the first DEP electrode pair and 3 MHz , $15 V_{pp}$ at the second DEP electrode pair. Flow rate was $33 \mu\text{l h}^{-1}$. (a) Initially all cells are seen randomly distributed within the droplet. (b) *Salmonella* cells were attracted to the DEP electrodes that are tilted upwards due to the pDEP force, and eventually accumulated to the upper half of the droplet as the droplet reached the end of the first DEP electrode pair. (c-d) The macrophage experiencing nDEP force gradually migrated towards the bottom side of the droplet as the downward-tilted electrode position became lower within the droplet. Most *Salmonella* cells still remained within the upper half of the droplet due to the internal circulation flow. (e-f) After droplet splitting, the daughter droplet #2 contained most of the *Salmonella* cells, while the daughter droplet #1 contained the macrophage and few *Salmonella* cells that were not completely separated.

To characterize the in-droplet separation efficiency between macrophage and *Salmonella*, a mixture of *Salmonella* cells and macrophages was encapsulated into droplets. After droplet generation containing this cell mixture (*Salmonella* cells vs. macrophage = 10 to 1 ratio), a macrophage and *Salmonella* cells can be seen randomly distributed within the droplets (Fig. 4(a)). As the droplets traveled through the first pair of DEP electrodes, *Salmonella* cells receiving pDEP force were attracted towards the electrode and accumulated along the tilted electrode, gradually moving to the upper half of the droplet, while the macrophage experiencing no DEP force remained randomly distributed (Fig. 4(b)). As the droplets traveled through the second pair of DEP electrodes, the cluster of *Salmonella* cells were released but remained circulating within the upper half of the droplet driven by the internal circulation flow force, while the macrophages receiving nDEP force gradually migrated to the lower portion of the droplet (Fig. 4(c-d)). At the droplet splitting region, majority of the *Salmonella* cells were separated into the daughter droplet #2, while the macrophages were separated into the daughter droplet #1 (Fig. 4(e-f)). When comparing the resulting daughter droplets, most of the host cells were successfully collected in the lower chamber, while most of the bacterial cells were successfully collected in the upper chamber, proving that the developed separation method can indeed be used in such cell mixture applications (Fig. S3(e-f)). Under the DEP

349 voltage of $15 V_{pp} / 8 V_{pp}$ and flow rate of $33 \mu\text{l h}^{-1}$, $74 \pm 8\%$ of
 350 macrophages were successfully separated into the daughter droplet
 351 droplet #1 (lower droplets), while $84 \pm 5\%$ of *Salmonella* cells
 352 were successfully separated into the daughter droplet
 353 (upper droplets) (ESI videos #3 and #4).

354 Discussion

355 The developed in-droplet cell separation system enables the
 356 manipulation and separation of two different cell types within
 357 a droplet by utilizing their different DEP responses at different
 358 applied DEP frequencies. The proposed in-droplet cell
 359 manipulation platform was characterized using a bacterial-host
 360 cell interaction model with macrophage (representing
 361 mammalian host cell) and *Salmonella* cell (representing
 362 pathogenic bacterial cell). When encapsulated individually
 363 within droplets, macrophages and *Salmonella* cells were
 364 separated into daughter droplets #1 and #2 at 100% and 98%
 365 efficiency, respectively. However, when the two cell types
 366 were mixed, 74% of macrophages and 84% of *Salmonella* cells
 367 were successfully collected into the corresponding daughter
 368 droplets. This drop in separation efficiency is due to the fact
 369 that as macrophages move from the top portion of the droplet
 370 to the lower portion of the droplet, it was observed that these
 371 macrophages physically knock out some *Salmonella* cells
 372 accumulated along the DEP electrode, as well as some of these
 373 *Salmonella* cells hinder the clean movement of macrophages to
 374 the lower part of the droplet.

375 Compared to our previous work of DEP-based in-droplet
 376 cell concentration,³⁰ there are several advancements, both
 377 from technological perspective as well as from application
 378 perspective. In continuous-flow microfluidics, cell separation
 379 using a single DEP electrode (either pDEP or nDEP) is possible
 380 since cells can be selectively trapped or separated based on
 381 their flow trajectory differences. This is not possible in droplet
 382 format due to the internal circulation flow, thus the use of a
 383 single DEP electrode and single polarity DEP force as shown
 384 previously³⁰ cannot achieve in-droplet separation. In this work,
 385 both pDEP and nDEP were utilized using an up-sloped and
 386 down-sloped electrodes to manipulate each cell type in a
 387 sequential manner, overcoming the complications stemming
 388 from the internal recirculation flow. From application
 389 perspective, this novel design resulted in the first
 390 demonstration of in-droplet cell separation, whereas our prior
 391 work demonstrated in-droplet cell concentration, essentially a
 392 centrifugation step in droplet format. Other technologies, such
 393 as BAW or SAW, have demonstrated in-droplet cell
 394 manipulation, but no cell separation. There are many
 395 biological applications where in-droplet cell separation is
 396 needed, such as for host-pathogen interaction studies or drug
 397 screening applications. Overall, the new droplet application
 398 demonstrated here can benefit broad ranges of biological
 399 studies and enable more applications to be realized in droplet-
 400 based microfluidics platform.

401 In general, low conductivity media is used in order to
 402 manipulate particles or cells in DEP-based microfluidic
 403 systems. Since the magnitude of DEP force is proportional to

the difference of dielectric properties between a cell and the
 surrounding solution, very weak DEP force is generated if cells
 are suspended in a normal culture media or Phosphate
 Buffered Saline (PBS) due to their similar dielectric properties
 with cells. To ensure that the use of low-conductivity medium
 do not affect the viability as well as functionality of cells, off-
 chip verification experiments were conducted using PBS as
 control. The result showed that more than 85% of the cells
 were viable over four hours of culture, which is in line with
 many other previous reports on DEP-based microfluidic
 system.^{30-32, 34} Considering that generally 1 to 3 h are required
 for most cell-cell interaction assays depending on multiplicity
 of infection (MOI),^{36, 37} we concluded that the use of low-
 conductivity media does not pose a great challenge to the
 viability of cells during the entire assay. In addition, we have
 conducted a cellular pathogenicity assay (adherence of
 bacterial cells to host cells) with cells in low-conductivity
 medium, and no differences were observed. Nevertheless, the
 fact that low conductivity solution is essentially needed in this
 DEP-based cell manipulation method is indeed a limitation in
 DEP-based cell manipulation applications.

After droplet splitting, the daughter droplets were
 collected and employed to examine cell viability (further
 details are described in the Experimental section). In-droplet
Salmonella cells concentration was carried out under the
 conditions of $33 \mu\text{l h}^{-1}$ at $15 V_{pp}$, and the collected daughter
 droplets #2 were used for the viability test with live/dead
 staining. The result showed that $93 \pm 0.5\%$ of the cells after
 DEP manipulation were viable, compared to $94 \pm 2\%$ viability
 before DEP manipulation. Next, the viability of macrophages
 was analyzed after in-droplet macrophage manipulation under
 the conditions of $33 \mu\text{l h}^{-1}$ at $8 V_{pp}$. The daughter droplets #1
 were collected and the viability was conducted with Evans blue
 staining. Compared to $95 \pm 1\%$ viability before DEP
 manipulation, $90 \pm 3\%$ of the cells were viable after DEP
 manipulation. Thus, it is clearly demonstrated that the cell
 viability was not drastically influenced by the applied voltage
 and the DEP force.

The sorting efficiency is sensitive to the channel height due
 to the planar DEP electrode layout. Only cells that are close to
 the bottom side of the droplet are relatively close to the DEP
 electrode and will experience the maximum DEP force, which
 suggests that the channel height has to be carefully
 determined to ensure that the generated electric field can
 have good coverage over the entire z-axis of the microfluidic
 channel. The x-directional electric field across the cell
 manipulation microchannel was simulated under different
 channel height conditions (Fig. S4). The average electric field
 intensity at the ceiling of the channel was 2.6, 2.2, and 1.8 (\times
 10^5 V m^{-1}) where the channel height was 22, 26, and 30 μm ,
 respectively. With only 4 μm difference in channel height, the
 electric field intensity drops by about 20% under the same
 voltage condition, which can decrease the separation
 efficiency. To minimize the impact stemming from the channel
 height, mirrored DEP electrode pairs could be potentially
 patterned on the ceiling side of the channel, creating a top-
 bottom electrode design. Fig. S4(d) shows the electric field

461 distribution in the case of a top-bottom electrode pair design
 462 so that the applied electric field can be intensified and
 463 more uniform throughout the z-direction of the microfluidic
 464 channel. In order to compare the forces acting on in-droplet
 465 bacterial and mammalian cells while a droplet passing through
 466 the cell concentration regions, COMSOL simulations (COMSOL
 467 Multiphysics® 5.5) of internal circulation flow field as well as
 468 electric field were performed (further details in supplemental
 469 document). The flow inside a droplet (seen in the middle
 470 plane) shows uniform axisymmetric circulation pattern (Fig. S5).
 471 In addition, the capillary number, Ca , is 0.7×10^{-3} under
 472 given conditions used here, indicates that cells within a droplet
 473 would exhibit random distribution,²⁰ which is coherent to
 474 observation (without DEP in ESI videos #1 and #2). The Stokes
 475 drag force was calculated based on average inertial circulation
 476 flow velocity obtained by the COMSOL simulation results. The
 477 x-directional DEP force for each cell type was calculated at the
 478 middle z plane ($z = 13 \mu\text{m}$) based on the simulation result of
 479 non-uniform electric field. Based on this calculation, the DEP
 480 force on bacterial cells (Fig. S6(a)) increases as bacterial cells
 481 become closer towards the edge of the electrode. Compared
 482 to the received Stokes drag force (12 pN), the pDEP force
 483 acting on bacterial cells can be as high as 39 pN when bacterial
 484 cells are right above the electrodes; therefore, pDEP force
 485 under this circumstance is high enough to overcome the Stokes
 486 drag force, enabling pDEP-based bacterial cell manipulation
 487 within a droplet. Similarly, the nDEP force (61 pN) acting on
 488 mammalian cell was greater than the Stokes drag force (61 pN),
 489 therefore can effectively repel cells from the electrodes. Additionally,
 490 we calculated that the Stokes drag force acting on mammalian
 491 cells reaches to 83 pN when the internal circulation flow field
 492 was simulated at total flow rate of $45 \mu\text{L h}^{-1}$, which is larger
 493 than the calculated nDEP force for mammalian cell. Therefore,
 494 the Stokes drag force dominate the trajectory of mammalian cells,
 495 where the DEP force in this case can no longer effectively
 496 manipulate mammalian cells. These simulation and calculation
 497 results indeed comparable to the experimental cell separation
 498 results under the three different flow rates (27, 33, and $39 \mu\text{L h}^{-1}$).
 499 Overall, these simulation and calculation can be utilized to
 500 select appropriate voltage, flow rate and channel dimension
 501 when applying the presented technology to other applications
 502 of interest.

503 The maximum voltage generated by a conventional low-cost
 504 function generator is up to $20 V_{pp}$, so to apply a higher
 505 voltage that may be required for some applications, a voltage
 506 amplifier may be necessary. For example, in the case of
 507 bacterial cell separation as shown here, their size is relatively
 508 small compared to mammalian cells, requiring a higher voltage
 509 applied compared to only mammalian cell manipulation. An
 510 alternative method is to use 3D electrodes³⁸ embedded in the
 511 bottom substrate that can generate stronger electric field than
 512 that generated by the planar electrode under the same voltage

condition, allowing the use a generic low-cost function
 generator.

The overall system throughput achieved so far in this work
 is 2 droplets per second. Increasing the flow rate to increase
 the throughput is a possibility, however, this leads to stronger
 internal circulation flow force (as we discussed above),
 meaning that a higher DEP voltage is required to achieve a
 similar separation efficiency. Considering the potential
 functional damage that higher voltage may bring to the more
 susceptible mammalian host cells, such approach is less
 preferred from biological perspective, but might be useful
 when handling more robust cells (such as bacterial cells).
 Alternatively, if a higher throughput is needed, a multi-channel
 parallel approach can readily achieve higher system-level
 throughput.

For further applications, DEP based separation is typically
 not possible when the *Clausius-Mossotti* factors of the two
 cells of interest are close to each other. However, cell size is
 also a main factor affecting DEP force. Thus, if the size of the
 two cell types are different enough, a well-optimized voltage
 condition should be able to manipulate only one target cell
 type with DEP force, which can then be separated from the
 mixture using a subsequent droplet splitting structure. Since
 there is no DEP force acting on undesired cells, they will be
 randomly distributed in the droplet and thus not fully
 discarded even after separation. In this case, removal
 efficiency is decided by the ratio of the width of Y-shaped
 splitting channels. In the device shown here, the width of each
 splitting channel is 130 and $70 \mu\text{m}$, respectively, so ideally
 65% of undesired cells where no DEP force is exerted on can
 still be removed. In such a scenario, the lower channel width
 can be adjusted depending on the application to maximize the
 separation efficiency.

Since DEP-based systems can be readily integrated into
 most microfluidic devices, the use of DEP for in-droplet cell
 manipulation opens up large number of possible applications
 where this system can be integrated into. These include
 integrating impedance and optical analysis systems for
 in-droplet cell counting and hit discrimination, electric field-
 based or pneumatic-based droplet sorting systems, and
 droplet merging systems for realization of droplet solution
 exchange, which is to perform more systematic assays on a
 single chip, to name a few.

Experimental section

Device design and feature dimension

Microfluidic channels here were $200 \mu\text{m}$ wide and $26 \mu\text{m}$ high.
 For each electrode pair, the electrodes were parallel to each
 other, and tilted 0.05° with respect to the microfluidic channel.
 The width of each electrode was $15 \mu\text{m}$ and the gap between
 the electrodes was $10 \mu\text{m}$. The first pair of DEP electrodes was
 tilted upwards, starting at the bottom side of the channel, to
 the point at the upper side where a $20 \mu\text{m}$ wide spacing was
 left without electrode coverage of the microfluidic channel.
 The second pair of electrodes starts $200 \mu\text{m}$ behind the first

571 electrode pair with a downward tilt. At the splitting region, widths of the upper and lower microfluidic channels were μm and $70 \mu\text{m}$, respectively.

575 **Microfabrication**

576 Cr/Au (200/1000 Å) layers were deposited by E-beam evaporation on 0.7 mm of borosilicate glass substrate (Swiftglass, Co., Inc., NY). After photolithography patterning with AZ 5214 photoresist (AZ Electronic Material plc, NJ), metal layers were etched. Finally, the photoresist was removed in AZ 400T stripper at 95°C for 5 min. The patterned master molds for PDMS replication were fabricated by SU-8 photoresist (Microchem, Inc., MA) using conventional photolithography processes. A $26 \mu\text{m}$ height master mold was obtained by spin-coating SU-8™ 2025 at a speed of 2800 rpm and was then coated with Tridecafluoro-1,1,1,2,2,2-Tetrahydrooctyl-1-Trichlorosilan (United Chemical Technologies, Inc., Bristol PA) to facilitate PDMS replication. Microfluidic channels were fabricated with PDMS (10:1 mixture, Sylgard 184, Dow Corning, Inc., MI) using conventional soft lithography techniques. PDMS borosilicate substrates with Au patterning were aligned under a microscope using deionized water (DI water) as a lubricant layer and bonded right after 90 seconds of oxygen plasma treatment. The aligned device was placed on a hotplate at 65°C for overnight baking to completely remove any varnish residues. Right before the experiment, the microfluidic channel was rinsed with precious metal surfactant (AcuSurf Inc., CA, USA), baked, followed by rinsing with filtered freshwater (Aquapel (Pittsburgh Glass Works, LLC., PA) to ensure hydrophobicity of the microchannel.

603 **Preparation of conductivity media**

604 In order to have greater relative displacement of cells within droplets, low conductivity media made of 0.3 mM of monopotassium phosphate (1551139, Sigma-Aldrich, USA), 0.85 mM of dibasic potassium phosphate (1151128, Sigma-Aldrich, USA), and 280 mM of myo-Inositol (I5125, Sigma-Aldrich, USA) were added into DI water to make the base media.^{30, 34} Potassium chloride (2.5 mM, P9333, Sigma-Aldrich, USA) was added into this base media to achieve a conductivity of 0.032 S m^{-1} .

614 **Cell preparation**

615 J774A.1 (ATCC TIB67) macrophages were thawed and grown in T75 culture flasks with Dulbecco's Modified Eagle Media (DMEM, D5648, Sigma-Aldrich, USA) containing 10% Fetal Bovine Serum (FBS, 16000044, Thermo Fisher Scientific, USA) in a 37°C , 5% CO_2 incubator. Prior to the experiment, culture media was removed, and macrophages were rinsed with low conductivity media by three times. Cell were then detached by cell scrapping, and the cell concentration was adjusted to $1.25 \times 10^6 \text{ cells ml}^{-1}$, which results in about three macrophages encapsulated into each droplet (size: $130 \mu\text{m}$ diameter, volume: 1.15 nL). *Salmonella Typhimurium* (strain ATCC 14028S) engineered with a GFP plasmid (pCM 18) was

inoculated on a trypticase soy agar plate containing $50 \mu\text{g ml}^{-1}$ erythromycin, followed by incubation at 37°C overnight. The next day, single colonies were picked and cultured in LB $50 \mu\text{g ml}^{-1}$ erythromycin broth in a shaking incubator at 37°C for 8 h. The bacteria culture was centrifuged and rinsed with low conductivity media by three times before the experiment. For the initial in-droplet *Salmonella* manipulation experiment, the concentration of *Salmonella* culture was adjusted to an OD of 1.0 and then further diluted by 50 times to have around 20 *Salmonella* cells per microdroplet. For the final macrophage-*Salmonella* mixed sample separation experiment, the concentration of macrophages was diluted to $4.2 \times 10^5 \text{ cells ml}^{-1}$, and the *Salmonella* culture with OD of 1.0 was diluted by 100 times to obtain around one macrophage and 10 *Salmonella* cells encapsulated in each droplet.

In-droplet cell separation operation

The droplet microfluidic system was characterized using *Salmonella* cell suspension, macrophage suspension, and macrophage/*Salmonella* cell mixture, respectively. The total flow rate was varied from 27, 33 to $39 \mu\text{l h}^{-1}$ to find the optimal operating condition. For every test condition, the flow rate of carrier oil (Novec 7500, 2.5% Pico-Surf surfactant, 3200278, Dolomite, USA) was adjusted depending on the cell solution flow rate so that droplets having a diameter of $130 \mu\text{m}$ could be consistently generated. For *Salmonella*, the first DEP electrode pair signal was set to 3 MHz, 9, 12, and $15 V_{pp}$, while the second DEP electrode pair signal was set to a constant 100 kHz, $8 V_{pp}$. For macrophage, a constant sinusoidal signal of 3 MHz, $15 V_{pp}$ was applied to the first DEP electrode pair, and 100 kHz, 6, 7 and $8 V_{pp}$ were applied to the second DEP electrode pair. For the mixed cell experiment, droplets were generated using the flow-focusing structure at a speed of $30 \mu\text{l h}^{-1}$ for the carrier oil and $3 \mu\text{l h}^{-1}$ for the cell solution, and then pushed by $33 \mu\text{l h}^{-1}$ of carrier oil into the DEP cell manipulation/separation region.

Cell viability assay

Cell viability for *Salmonella* cells was evaluated by calculating the percentage of dead cells in the population. SYTO 9 dye (ex/em 485/530 nm) was used to stain viable cells, while nonviable cells were stained with propidium iodide (PI) (ex/em 485/630 nm) (live/dead baclight bacterial viability kit, L7012, Invitrogen), both staining solutions were mixed 1:1 ratio before use. After droplet splitting, the daughter droplet #1 were collected from the lower side outlet and resuspended in 1 ml PBS solution. $6 \mu\text{l}$ of combined reagent mixture was added, followed by incubation for 15 min at room temperature. The fluorescence microscopic (Zeiss AXIO Observer 7) images, which were acquired before/after in-droplet cell separation experiment, were used for cell viability analysis. In the case of macrophages, Evans blue dye (E2129, Sigma Aldrich), which only stains nonviable cells, was used for cell viability evaluation. The daughter droplet #1 were collected from the lower side outlet and suspended in PBS solution. The collected cells were resuspended with 1 ml of 1%

- 683 (w/v) stock solution of Evans blue and incubated for 5 min at
 684 room temperature. The sample was loaded into a
 685 hemocytometer and cell viability was measured using an
 686 inverted microscope. 728
 687 729
 688 **Statistical analysis of separation efficiency** 730
 689 To analyze the separation efficiency, a high-speed camera
 690 (Phantom micro lab100, Vision Research, Inc.) was used
 691 to capture the trajectory of cell migration (60 frames per second
 692 (fps) for *Salmonella*, 200 fps for macrophage). The camera was
 693 set to image at the droplet splitting region, and cells within
 694 each daughter droplet were counted frame by frame
 695 before/after the droplet splitting to calculate the separation
 696 efficiency. For each case, approximately 100 images were
 697 analyzed. Additional microscopic (Zeiss AXIO Observer
 698 7) pictures of daughter droplets were obtained at downstream
 699 collection chambers for the purpose of verification. 731
 732
 733
 734
 735
 736
 737
 738
 739
 740
 741
 742
 743
 744
 745
 746
 747
 748
 749
 750
 751
 752
 753
 754
 755
 756
 757
 758
 759
 760
 761
 762
 763
 764
 765
 766
 767
 768
 769
 770
 771
 772
 773
 774
 775
 776
 777
 778
 779
 780
 781
 782
 783
 784
 785
 786
 787
 788
 789
- 700 **Associated content**
- 701 **Supporting Information**
- 702 ESI video #1: Video showing *Salmonella* separation into
 703 upper channel; (mp4) 752
 704 ESI video #2: Video showing macrophage separation into
 705 lower channel; (mp4) 753
 706 ESI video #3 and #4: Videos showing separation of *Salmonella*
 707 and macrophages into corresponding channel; (mp4) 754
 708 Supplementary document: Microscopic pictures of generated
 709 cell-encapsulated droplets, simulation results of real part
 710 cells' *Clausiuss-Mossotti* Factor, microscopic pictures
 711 collection chambers, comparison of COMSOL simulation
 712 results of generated electric field for DEP manipulation
 713 bottom-only or bottom-top electrode setting, and calculation
 714 of in-droplet forces acting on cells based on COMSOL
 715 simulation; (doc) 755
 756
 757
 758
 759
 760
 761
 762
 763
 764
 765
 766
 767
 768
 769
 770
 771
 772
 773
 774
 775
 776
 777
 778
 779
 780
 781
 782
 783
 784
 785
 786
 787
 788
 789
- 721 **Conflicts of interest**
- 722 Part of the presented technology has been filed for US patent. 777
 778
 779
 780
 781
 782
 783
 784
 785
 786
 787
 788
 789
- 723 **Acknowledgements**
- 724 This project was supported by the United States Defense
 725 Advanced Research Project Agency (DARPA) Cooperative
 726 Agreement #W911NF1920013. 783
 784
 785
 786
 787
 788
 789
- 727 **References**
1. E. Brouzes, M. Medkova, N. Savenelli, D. Marran, M. Twardowski, J. B. Hutchison, J. M. Rothberg, D. R. Link, N. Perrimon and M. L. Samuels, *Proc. Natl. Acad. Sci. U.S.A.*, 2009, **106**, 14195-14200.
 2. M. T. Guo, A. Rotem, J. A. Heymanab and D. A. Weitz, *Lab on a Chip*, 2012, **12**, 2146-2155.
 3. S. Mashaghi, A. Abbaspourrad, D. A. Weitz and A. M. v. Oijen, *TrAC Trends in Analytical Chemistry*, 2016, **82**, 118-125.
 4. J. S. Barea, J. Lee and D.-K. Kang, *Micromachines*, 2019, **10**, 412.
 5. M.-T. Chen and R. Weiss, *Nat. Biotechnol.*, 2005, **23**, 1551-1555.
 6. Z. Klement, *Nature*, 1963, **199**, 299-300.
 7. B. A. Sanford, A. Shelokov and M. A. Ramsay, *J. Infect. Dis.*, 1978, **137**, 176-181.
 8. R. J. Shattock and G. E. Griffin, *Res. Virol.*, 1994, **145**, 139-145.
 9. R. Wang, R. Kobayashi and J. M. Bishop, 1996, **93**, 8425-8430.
 10. M. Antia, T. Herricks and P. K. Rathod, *PLoS Pathogens*, 2007, **3**, e99.
 11. Z. Wang, M.-C. Kim, M. Marquez and T. Thorsen, *Lab Chip*, 2007, **7**, 740.
 12. T. Xu, W. Yue, C.-W. Li, X. Yao, G. Cai and M. Yang, *Lab Chip*, 2010, **10**, 2271.
 13. T. Herricks, K. B. Seydel, G. Turner, M. Molyneux, R. Heyderman, T. Taylor and P. K. Rathod, *Lab Chip*, 2011, **11**, 2994.
 14. J. Yang, Z. Chen, P. Ching, Q. Shi and X. Li, *Lab Chip*, 2013, **13**, 3373.
 15. S. Katz, M. Izhar and D. Mirelman, *Ann. Surg.*, 1981, **194**, 35-41.
 16. S. K. Ogawa, E. R. Yurberg, V. B. Hatcher, M. A. Levitt and F. D. Lowy, *Infect. Immun.*, 1985, **50**, 218-224.
 17. E. C. Boyle and B. B. Finlay, *Curr. Opin. Cell Biol.*, 2003, **15**, 633-639.
 18. G. K. Kurup and A. S. Basu, *Biomicrofluidics*, 2012, **6**, 022008.
 19. M. Sun, Z. S. Khan and S. A. Vanapalli, *Lab Chip*, 2012, **12**, 5225.
 20. M. Hein, M. Moskopp and R. Seemann, *Lab Chip*, 2015, **15**, 2879-2886.
 21. D. Lombard and P. S. Dittrich, *Analytical and Bioanalytical Chemistry*, 2011, **399**, 347-352.
 22. E. Brouzes, T. Kruse, R. Kimmerling and H. H. Strey, *Lab on a Chip*, 2015, **15**, 908-919.
 23. R. Gao, Z. Cheng, A. J. deMello and J. Choo, *Lab on a Chip*, 2016, **16**, 1022-1029.
 24. A. Fornell, J. Nilsson, L. Jonsson, P. K. Periyannan Rajeswari, H. N. Joensson and M. Tenje, *Anal. Chem.*, 2015, **87**, 10521-10526.
 25. A. Fornell, M. Ohlin, F. Garofalo, J. Nilsson and M. Tenje, *Biomicrofluidics*, 2017, **11**, 031101.
 26. A. Fornell, C. Johannesson, S. S. Searle, A. Happstadius, J. Nilsson and M. Tenje, *Biomicrofluidics*, 2019, **13**, 044101.
 27. A. Fornell, K. Cushing, J. Nilsson and M. Tenje, *Appl. Phys. Lett.*, 2018, **112**, 063701.
 28. K. Park, J. Park, J. H. Jung, G. Destgeer, H. Ahmed and H. J. Sung, *Biomicrofluidics*, 2017, **11**, 064112.
 29. J. Park, G. Destgeer, H. Kim, Y. Cho and H. J. Sung, *Lab on a Chip*, 2018, **18**, 2936-2945.

ARTICLE

Journal Name

- 790 30. S.-I. Han, H. S. Kim and A. Han, *Biosensors and*
791 *Bioelectronics*, 2017, **97**, 41-45.
- 792 31. K.-H. Han, S.-I. Han and A. B. Frazier, *Lab Chip*, 2009, **9**,
793 2958.
- 794 32. S.-I. Han, S.-M. Lee, Y.-D. Joo and K.-H. Han, *Lab on a Chip*,
795 2011, **11**, 3864-3872.
- 796 33. T. Z. Jubery, S. K. Srivastava and P. Dutta,
797 *ELECTROPHORESIS*, 2014, **35**, 691-713.
- 798 34. S.-I. Han, H. S. Kim, K.-H. Han and A. Han, *Lab Chip*, 2019,
799 **19**, 4128-4138.
- 800 35. P. R. C. Gascoyne and J. V. Vykoukal, *Proc. IEEE*, 2004, **92**,
801 22-42.
- 802 36. J. M. Timpe, M. M. Holm, S. L. Vanlerberg, V. Basrur and E.
803 R. Lafontaine, *Infect. Immun.*, 1991, **59**, 822-828.
- 804 37. J. M. Timpe, M. M. Holm, S. L. Vanlerberg, V. Basrur and E.
805 R. Lafontaine, *Infection and Immunity*, 2003, **71**, 4341-
806 4350.
- 807 38. A. R. Guzman, H. S. Kim, P. De Figueiredo and A. Han,
808 *Biomed. Microdevices*, 2015, **17**, 35.

809