

The Importance of the Mg-Mg interaction in Mg3Sb2-Mg3Bi2 Shown Through Cation Site Alloying

Journal: Journal of Materials Chemistry A Manuscript ID TA-ART-10-2019-011328.R1 Article Type: Paper Date Submitted by the Author: 17-Dec-2019 Complete List of Authors: Wood, Max; Northwestern University, Materials Science and Engineering Imasato, Kazuki; Northwestern University, Materials Science and Engineering Yang, Jiong; Shanghai University, Materials Genome Institute Snyder, G.; Northwestern University, Materials Science			
Article Type: Paper Date Submitted by the Author: 17-Dec-2019 Complete List of Authors: Wood, Max; Northwestern University, Materials Science and Engineering Imasato, Kazuki; Northwestern University, Anand, Shashwat; Northwestern University, Materials Science and Engineering Yang, Jiong; Shanghai University, Materials Genome Institute	Journal:	Journal of Materials Chemistry A	
Date Submitted by the Author: Complete List of Authors: Wood, Max; Northwestern University, Materials Science and Engineering Imasato, Kazuki; Northwestern University, Anand, Shashwat; Northwestern University, Materials Science and Engineering Yang, Jiong; Shanghai University, Materials Genome Institute	Manuscript ID	TA-ART-10-2019-011328.R1	
Author: Complete List of Authors: Wood, Max; Northwestern University, Materials Science and Engineering Imasato, Kazuki; Northwestern University, Anand, Shashwat; Northwestern University, Materials Science and Engineering Yang, Jiong; Shanghai University, Materials Genome Institute	Article Type:	Paper	
Imasato, Kazuki; Northwestern University, Anand, Shashwat; Northwestern University, Materials Science and Engineering Yang, Jiong; Shanghai University, Materials Genome Institute	,	17-Dec-2019	
	Complete List of Authors:	Imasato, Kazuki; Northwestern University, Anand, Shashwat; Northwestern University, Materials Science and Engineering Yang, Jiong; Shanghai University, Materials Genome Institute	

SCHOLARONE™ Manuscripts

ARTICLE

The Importance of the Mg-Mg interaction in Mg₃Sb₂-Mg₃Bi₂ Shown Through Cation Site Alloying

Max Wood, a Kazuki Imasato, a Shashwat Anand, a Jiong Yang, b and G. Jeffrey Snyder a*

Received 00th January 20xx, Accepted 00th January 20xx

DOI: 10.1039/x0xx00000x

Herein we study the effect alloying Yb onto the octahedral cite of Te doped Mg₃Sb_{1.5}Bi_{0.5} has on transport and the material's high temperature stability. We show that the reduction in mobility can be well explained with an alloy scattering argument due to disrupting the Mg_{octahedral}-Mg_{Tetrahedral} interaction that is important for placing the conduction band minimum at a location with high valley degeneracy. We note this interaction likely dominates the conducting states across n-type Mg₃Sb₂-Mg₃Bi₂ solid solutions and explains why alloying on the anion site with Bi isn't detrimental to Mg₃Sb₂'s mobility. In addition to disrupting this Mg-Mg interaction, we find that alloying Yb into the Mg₃Sb₂ structure reduces its n-type dopability, likely originating from a change in the octahedral site's vacancy formation energy. We conclude showing that while the material's figure of merit is reduced with the addition of Yb alloying, its high temperature stability is greatly improved. This study demonstrates a site-specific alloying effect that will be important in other complex thermoelectric semiconductors such as Zintl phases.

Introduction:

Engineering defects are an important tool to improve the properties of a semiconductor, particularly a thermoelectric material¹. Mg₃Sb₂ is a new thermoelectric material in which understanding and engineering its point defects was crucial to unlocking its potential as a good thermoelectric material².

Mg₃Sb₂ was computationally suggested to be a good n-type thermoelectric material in 2013³ due to its high n-type valley degeneracy. While experimentalists were equipped with this information, they struggled to dope the material n-type due to persistent Mg vacancies on the Mg-1 octahedral cite, which would counteract any extrinsic n-type doping that was attempted². Once this killer Mg vacancy defect was appreciated, experimentalists were able to counteract the killer defect by adding extra Mg to their samples to suppress the Mg vacancy formation and allow for extrinsic dopants to add electrons to the material⁴⁻⁹. Mg vacancies still readily form when samples are heated to temperatures above 400 °C ¹⁰, due to the preferential sublimation of Mg from the sample ¹¹.

 Mg_3Sb_2 can be thought of as a special case of the layered $CaAl_2Si_2$ (AB_2X_2) Zintl phase crystal structure in which the A and B sites are both composed of Mg, which we'll refer to as Mg(1) and Mg(2) respectively¹². The Mg(2) site is tetrahedrally coordinated with Sb and forms the B_2X_2 layer. The Mg(1) site forms the intralayer site and is octahedrally coordinated with Sb

atoms. Though Mg₃Sb₂ can be visualized through the layered CaAl₂Si₂ structure, Zhang et al. carefully showed the "layered" term may not be appropriate. This is because the Mg(1) and Mg(2) sites have similar Bader charge and bond strength with Sb, making the calculated material properties isotropic¹².

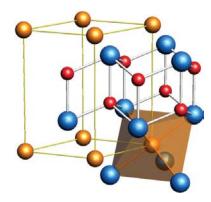


Figure 1: Crystal Structure of Mg_3Sb_2 . Gold atoms represent the octahedrally coordinated Mg (1) atoms, red atoms represent the tetrahedrally coordinated Mg(2) atoms, and blue atoms represent Sb.

While the term layered may not be apt for Mg_3Sb_2 , the similar size and charges on Mg (1) and Mg (2) might play a role in why the material's electronic properties are unique within this crystal structure. Zhang et al. first pointed out that the conduction band minimum states of Mg_3Sb_2 are made out of Mg(1) s and Mg(2) s and p states⁹. Sun et al., took this a step further and showed that the highly degenerate U* band ($N_v = 6$) was made up of covalent interactions between the Mg (1) and Mg(2) atoms¹³. This interaction can be demonstrated from first principles electronic structure and crystal orbital Hamilton population (COHP) calculations (see Figure 2). The conduction band minima at the

^{a.} Department of Materials Science and Engineering, Northwestern University, Evanston, Illinois 60208, USA. E-mail: jeff.snyder@northwestern.edu

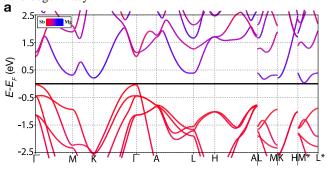
b. Materials Genome Institute, Shanghai University, 99 Shangda Road, Shanghai, 200444, China

[†] Electronic Supplementary Information (ESI) available: [details of any supplementary information available should be included here]. See DOI: 10.1039/x0xx00000x

ARTICLE Journal Name

non high-symmetry U*-point lies in the Γ -A-L-M plane (see 2D Fermi-Energy contour plot in Figure 2b). The k-resolved COHP for the conduction band in this 2D plane reveals Mg (1)s - Mg(2)s as the dominant interaction in the vicinity of U*-point. These conduction band states exhibit a significant bonding interaction between 3s levels of Mg(1) and Mg(2) as indicated by the negative values COHP values (see blue regions in Figure 2) for states close to U*.

Sun went on to show that changing the octahedral site to another atom such as Yb or Ca computationally resulted in a more ionic interaction between the octahedral atom and the Mg_2Sb_2 layer. In these XMg_2Sb_2 compounds the conduction band minimum is moved to the higher symmetry M point ($N_v = 3$), which has less band degeneracy^{3, 13, 14}.



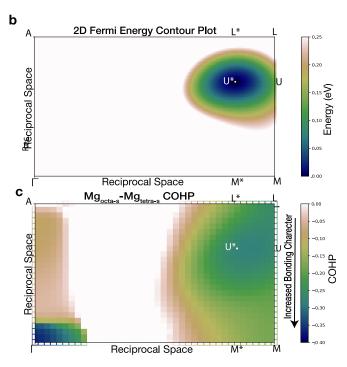


Figure 2: (a) Atom-projected electronic band structure of Mg_3Sb_2 . (b) Band energy contour plot up to 0.25 eV inside the conduction band for Mg_3Sb_2 in the Γ -A-L-M plane of the reciprocal space. (c) The k-resolved projected COHP for the interaction between Mg_{octa} and Mg_{tetra} in Mg_3Sb_2 . The color scale varies over the COHP range [-0.4,0] and saturating for positive values. This range of values was chosen to emphasize the presence of bonding interaction for states lying close to the conduction band minima.

Mg₃Sb₂ can form solid solutions with other compounds of the same crystal structure, with solubilities varying to differing degrees. Mg₃Bi₂ is commonly alloyed with Mg₃Sb₂ and is used to lower the material's lattice thermal conductivity and increase its weighted mobility ^{15, 16}. Besides studies with Bi, Sun et al. calculated the valley degeneracy of Mg₃Sb₂, could be increased by alloying Yb or Ca onto the octahedral Mg site, moving the conduction band at U* up slightly in energy to be aligned with the band at M¹³.

Beyond this computational alloying study, there have been numerous papers published both computationally^{17, 18} and experimentally^{9, 19-21} testing the impact of different doping techniques. The main focus of which is the dopant's dopability (i.e. the maximum soluble amount of a dopant which donates charge carriers). However, in many of these dopant and alloying papers the type of states that make up the conduction band character is often overlooked. Disrupting these states can lead to additional short ranged potential scattering^{22, 23} or alloy scattering²⁴, decreasing the materials performance.

Herein we investigate the properties of $Mg_{3.125-x}Yb_xSb_{1.5}Bi_{.5}Te_{0.01}$ and show a decrease in the mobility of the material as more Yb is added from disrupting the Mg(1)-Mg(2) interaction that make up the conduction band. Additionally, we show that this reduction can be well explained via an alloy scattering model. Finally, we show that while a sample's mobility is decreased, Yb alloying does benefit a sample's high temperature stability.

Methods:

First Principles Calculations

The density functional theory (DFT) calculation 25 in this study were performed using Vienna ab initio simulation package (VASP) 26 . We have used Perdew–Burke– Ernzerhof (PBE) formulation of the exchange correlation energy functional derived under a gradient-generalized approximation (GGA) 27 . Plane-wave basis sets truncated at a constant energy cutoff of 390 eV were used, as were Γ -centered k-point meshes with a density of ~ 8000 k-points per reciprocal atom (KPPRA). All structures were relaxed with respect to cell vectors and their internal degrees of freedom until forces on all atoms were less than 0.1 eV/nm. The k-resolved crystal orbital Hamilton populations (COHPs) calculations were performed using the version 3.2.0 of the LOBSTER software. 28 29 30

Sample preparation

Samples of Mg_{3.125-x}Yb_xSb_{1.4925}Bi_{0.4975}Te_{0.01} (x = 0, 0.075, 0.25, 0.4) were prepared via a high-energy ball mill using stoichemetric ratios of Mg turning (99.95% Alpha Aesar), Yb chunk (99.5% Alpha Aesar), Sb shot (99.999% 5N Plus), Bi shot (99.999% 5N Plus), Te shot (99.999 % 5N Plus). Excess Mg was used in all samples in order to suppress the formation of electron killing Mg vacancies. Starting elements were loaded into a steel ball milling vial in an argon dry glove box. Samples were then milled for 2 90-minute periods using a SPEX Sample Prep 800 Series Mixer/Mill. The powder from this milling process was consolidated using an induction heated rapid hot-press³¹ under a

Journal Name ARTICLE

flowing argon atmosphere within a ½ inch diameter high-density graphite die (POCO) into pellets approximately 1.5 mm in thickness. Samples were pressed at 800 °C for 20 minutes at 45 MPa. Resulting samples were found to have densities exceeding 95% theoretical densities.

Sample Characterization:

X-ray diffraction was performed on polished pellets using a STOE STADI MP with pure Cu $K\alpha 1$ radiation in reflection geometry, followed by scanning electron microscopy with a Hitachi S-3400N-II . Densities of samples were measured geometrically and then confirmed with the Archimedes Principle. Resistivity and Hall coefficients were measured concurrently using a van der Pauw technique with pressureassisted molybdenum contacts equipped with a 2T magnet³². Thermal diffusivity measurements were taken with a Netzsch LFA 457 under purged flowing argon, and the thermal conductivity was calculated using heat capacity from Agne et al³³. Seebeck coefficient were measured under dynamic high vacuum with a homebuilt system using Chromel-Nb thermocouples³⁴. All samples were investigated in pellet form with Seebeck and thermal diffusivity measured out of plane and resistivity and Hall coefficient being measured in the in-plane direction. The thermal stability of materials studied were measured via the change in Hall carrier concentration as a function of time at elevated temperatures.¹⁰

Results:

X-Ray Diffraction:

X-Ray Diffraction patterns for samples created of Mg₃Sb₂ alloyed with Bi and Yb and doped with Te are shown in Figure S1 of the supplemental. From XRD we can identify no visible impurity phases. Figure 2 shows the lattice parameters obtained from diffraction pattern of samples, with the dashed line showing the lattice parameters expected assuming a weighted average contribution from the four compounds that make up the solid solution. Both a and c rise linearly with increased Yb content up to x = 0.25, where beyond this composition the solubility of Yb into the structure has likely been exceeded. This is reflected by the x = 0.4 sample's lattice parameters deviating slightly from the predicted line. In addition to this evidence, energy dispersive spectroscopy (EDS) of the x=0.4 and x=0.25 samples (Figure S3 and S4 in supplemental) shows no secondary phases precipitating out of the matrix, and a matrix composition that is within error of the respective samples' nominal compositions. Based on this data we can assume a solid solution is obtained at least until composition x = 0.25.

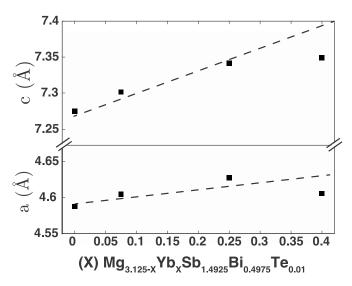


Figure 2: Lattice parameters a and c for Mg_{3.125-x}Yb_xSb_{1.5}Bi_{.5}Te_{0.01} samples determined from X-ray diffraction analysis. The dashed line is a projected lattice parameter given by a compositionally weighted fit of the lattice parameters of Mg₃Sb₂³⁵, Mg₃Bi₂³⁶, YbMg₂Sb₂³⁷, and YbMg₂Bi₂³⁸ taken from ICSD.

Transport:

Table 1 shows how the Hall carrier concentration (defined as simply $1/R_H$, the Hall resistance) of Te doped Mg₃Sb_{1.5}Bi_{0.5} is reduced as Yb is alloyed in. Additionally, table 1 shows the Hall mobility and experimental density of states effective mass calculated from the Hall carrier concentration and Seebeck coefficient³⁹ for the samples that are unaffected by bipolar conduction. The x=0.2 and x=0.4 samples clearly show bipolar effects in both Seebeck and electrical conductivity so the actual free electron concentration is likely to be less than the measured n_H) There is barely an increase in effective mass observed to support the claim that adding Yb produces additional conducting states, however a benefit of these states to the materials' weighted mobility (Figure 4) is not seen.

Table 1: Hall (n-type) Carrier Concentrations (n_n), Hall Mobilities (μ_h), and density of states effective mass of samples Mg_{3,125-x}Yb_xSb_{1,4925}Bi_{0,4975}Te_{0,01} created for this study measured at 400K.

х	n _н (1/cm³)	μ _H (cm²/Vs)	m _{DOS} *(m _e)
0.0	2.4E+19	90	1.1
0.075	2.3E+19	55	1.1
0.25	1.7E+19	~20	
0.4	9E+18		

Thermoelectric transport studied (Figure 3) follows a trend that is expected given the decreasing carrier concentration with Yb content. The Seebeck coefficient increases as Yb is alloyed is due to the reduction of carrier concentration, and the conductivity decreases. The thermal conductivity decreases with the addition of Yb, which is due in part to the reduction in the electronic portion of thermal conductivity. Additionally this decreasing trend can be attributed to a reduction in the lattice portion of thermal conductivity (Figure S2) as Yb is added due to a reduction in speed of sound computationally predicted¹³ as well as alloy scattering of phonons⁴⁰⁻⁴⁴.

ARTICLE Journal Name

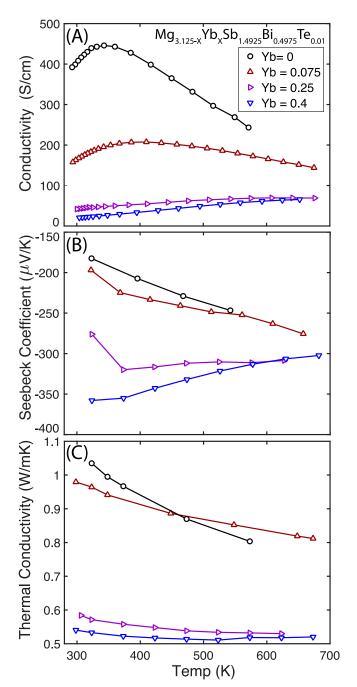


Figure 3: (A) Conductivity, (B) Seebeck coefficient, and (C) Thermal conductivity data for samples analyzed for this study.

Discussion:

To compare transport in the samples we extracted the weighted mobility from a sample's Seebeck and conductivity data following 39 45 . Weighted mobility makes up the numerator of a materials quality factor and can be used to obtain a material's the peak power factor with changing carrier concentration²². As Yb is alloyed into the material we see a resulting decrease in its weighted mobility that follows the trend expected due to alloy scattering. As pointed out by Sun et al¹³, the Mg(1) -Mg(2) interaction is important in the electronic states at the conduction band minimum in Mg₃Sb₂. This explains why disrupting the Mg1

sites by replacing Mg with Yb has a large detrimental effect. This reduction in mobility is not seen ^{15, 16} with alloying Bi on the anion site, which is expected because anions do not contribute much to the conduction band states.

To study the reduction in mobility in samples, an alloy scattering model is employed, which Wang et al. used to study the PbTe-PbSe alloy²⁴. In this model we assume the total relaxation time of an electron is given by Matthiessen's rule such that:

$$\tau_{total}^{-1} = \tau_{pure}^{-1} + \tau_{alloy}^{-1}$$

Or equivalently

$$\mu_{total}^{-1} = \mu_{pure}^{-1} + \mu_{alloy}^{-1}$$

Where the scattering time from an alloy takes the form:

$$\tau_{0(alloy)} = \frac{8\hbar^4}{3\sqrt{2}\pi\Omega x (1-x) U^2 m_h^{*3/2} (k_B T)^{1/2}}$$

In which Ω is the volume per atom, x is the concentration faction of the alloying atom, m_b^* is the density of states mass for a single band, and U is the alloy scattering potential.

While the initial compound is already an alloy of Mg_3Sb_2 and Mg_3Bi_2 , we can separate Yb's contribution to alloy scattering by taking the 25 % Mg_3Bi_2 as giving a "pure" weighted mobility. The reduction in weighted mobility due to alloy scattering therefore takes the form:

$$\begin{split} \mu_{w(alloy)} &= \mu_{0(alloy)} \left(\frac{m_{DOS}^*}{m_e} \right)^{\frac{3}{2}} \\ &= \frac{8\hbar^4 N_v}{m_l^* 3\sqrt{2}\pi\Omega x (1-x) U^2 m_e^{*3/2} (k_B T)^{1/2}} \end{split}$$

Where m_{DOS}^* is the density of states effective mass, m_I^* is the inertial effective mass and N_v is the degeneracy of the band(s) involved in transport. Using a $N_v = 6$ given by the degeneracy of the CB1 pocket, and using Zhang et al.'s calculated inertial masses isotropically averaged to 0.3 m_e^{-46} we find an alloy scattering potential of 2.2 eV gives a curve matching the experimental data at a range of different temperatures (Figure 4). The reduction of carrier concentration as Yb is alloyed into the crystal is likely from cation site vacancies in the crystal, which have the effect of lowering the Te dopability in the alloy. Pomrehn et al. showed in AZn_2Sb_2 (A = Ca, Sr, Eu, Yb) as the A site was changed the vacancy formation energy of the A site also changed, with YbZn₂Sb₂ being the most susceptible to the formation of vacancies 47. While the compound studied here contained Mg instead of Zn, the experimental data suggests a similar effect might exist as Yb is alloyed into Mg₃Sb₂.

Journal Name ARTICLE

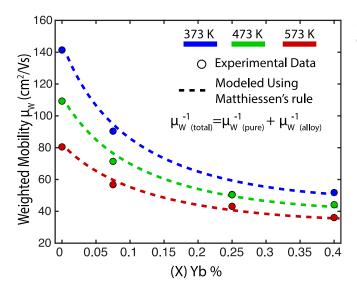


Figure 4: Weighted mobility (μ_w) of samples vs the Yb content at 373 K (blue), 473 K (green) , and 573 K (red). Experimental values are given by data points. An Alloy scattering model was employed to estimate the reduction in weighted mobility, (dashed lines). The alloy scattering potential term²⁴ U = 2.2 eV was used to estimate the reduction in weighted mobility.

While the mobility of Mg₃Sb₂ was decreased with alloying Yb, long term hall tests (Figure 5) show adding Yb appears to increase its high temperature stability. We speculate this change is due to a reduction of the diffusivity of Mg within the material after adding the larger Yb atom as it is also observed in a Ladoping study¹⁰. Regardless of cause, this observed increased stability provides a possible route for Mg₃Sb₂ compounds to be used at higher temperatures.

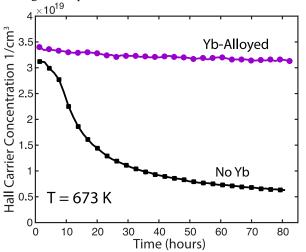


Figure 5: Time dependency of the Hall carrier concentration of a Yb alloyed sample $(Yb_{0.75}Mg_{3.05}Sb_{1.4925}Bi_{0.4975}Te_{0.01})$ and a sample without Yb present $(Mg_{3.125}Sb_{1.4925}Bi_{0.4975}Te_{0.01})$ measured under dynamic vacuum that removed Mg vapor at 673 K.

The zT of the samples (Figure 6) follows the same trend as weighted mobility with the zT decreasing with increasing Yb alloying. Yb alloying does decrease the lattice thermal conductivities of the samples studied, which is good for thermoelectric performance. However this decrease is not

substantial enough to overcome the decrease in mobility from disrupting the Mg(1)-Mg(2) interaction.

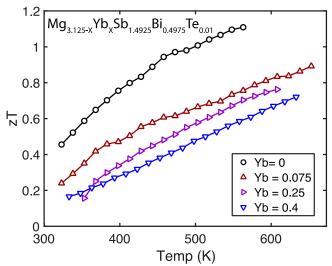


Figure 6: zT of samples Mg_{3.125-x}Yb_xSb_{1.4925}Bi_{0.4975}Te_{0.01}

Conclusion:

In conclusion, alloying Yb on to the cation site of $Mg_{3.05}Sb_{1.4925}Bi_{0.4975}Te_{0.01}$ results in a reduction of the materials mobility due to alloy scattering. Alloying on the cation site appears to be detrimental not only because the conduction band is normally dominated by cations²³ but also because Yb disrupts the Mg(1)-Mg(2) interaction that is responsible for locating the conduction band minimum at the high valley degeneracy point U*. Although we see a reduction of zT with Yb alloy, the high temperature stability of the material increases with its addition.

When we compare anion site alloying with cation site alloying the importance of the Mg(1)-Mg(2) interaction becomes even more clear. Both cation site alloying with Yb and anion site alloying with Bi decreases thermal conductivity, and both alloying cases are predicted to create a band convergence effect should improve the weighted mobility. However the cation-site disorder disrupts the Mg(1)-Mg(2) interaction much more strongly than the anion-site disorder. Thus alloying on the anion site, which is less effected by the additional scattering, can benefit from the lower thermal conductivity and band convergence, producing higher zT.

Conflicts of Interest:

There are no conflicts to declare.

Acknowledgements:

This work was supported by the NASA Science Mission Directorate's Radioisotope Power Systems Thermoelectric Technology Development. The IMSERC X-ray Facility at ARTICLE Journal Name

Northwestern University is supported by the Soft and Hybrid Nanotechnology Experimental (SHyNE) Resource (NSF ECCS-1542205); the State of Illinois and International Institute for Nanotechnology (IIN).

References:

- Z. Li, C. Xiao, H. Zhu and Y. Xie, J Am Chem Soc, 2016, 138, 14810-14819.
- S. Ohno, K. Imasato, S. Anand, H. Tamaki, S. D. Kang, P. Gorai, H. K. Sato, E. S. Toberer, T. Kanno and G. J. Snyder, *Joule*, 2017, DOI: 10.1016/j.joule.2017.11.005.
- 3. D. J. Singh and D. Parker, J Appl Phys, 2013, 114.
- H. Tamaki, H. K. Sato and T. Kanno, Adv Mater, 2016, 28, 10182-10187.
- T. Kanno, H. Tamaki, H. K. Sato, S. D. Kang, S. Ohno, K. Imasato, J. J. Kuo, G. J. Snyder and Y. Miyazaki, *Appl Phys Lett*, 2018, 112.
- 6. J. Mao, Y. Wu, S. Song, J. Shuai, Z. Liu, Y. Pei and Z. Ren, Materials Today Physics, 2017, 3, 1-6.
- J. Mao, Y. Wu, S. Song, Q. Zhu, J. Shuai, Z. Liu, Y. Pei and Z. Ren, ACS Energy Letters, 2017, 2, 2245-2250.
- 8. J. Zhang, L. Song, S. H. Pedersen, H. Yin, L. T. Hung and B. B. Iversen, *Nat Commun*, 2017, **8**.
- J. Zhang, L. Song, A. Mamakhel, M. R. V. Jørgensen and B.
 B. Iversen, Chemistry of Materials, 2017, 29, 5371-5383.
- K. Imasato, M. Wood, J. J. Kuo and G. J. Snyder, J Mater Chem A, 2018, DOI: 10.1039/c8ta08975b.
- M. Wood, J. J. Kuo, K. Imasato and G. J. Snyder, Adv Mater, 2019, DOI: 10.1002/adma.201902337, e1902337.
- J. Zhang, L. Song, M. Sist, K. Tolborg and B. B. Iversen, Nat Commun, 2018, 9, 4716.
- X. Sun, X. Li, J. Yang, J. Xi, R. Nelson, C. Ertural, R. Dronskowski, W. Liu, G. J. Snyder, D. J. Singh and W. Zhang, J Comput Chem, 2019, 40, 1693-1700.
- 14. J. F. Sun and D. J. Singh, *J Mater Chem A*, 2017, **5**, 8499-8509
- K. Imasato, S. D. Kang, S. Ohno and G. J. Snyder, Materials Horizons, 2018, 5, 59-64.
- K. Imasato, S. D. Kang and G. J. Snyder, *Energ Environ Sci*, 2019, 12, 965-971.
- 17. P. Gorai, B. R. Ortiz, E. S. Toberer and V. Stevanović, *J Mater Chem A*, 2018, **6**, 13806-13815.
- 18. P. Gorai, E. S. Toberer and V. Stevanović, *J Appl Phys*, 2019, 125.
- S. W. Song, J. Mao, M. Bordelon, R. He, Y. M. Wang, J. Shuai, J. Y. Sun, X. B. Lei, Z. S. Ren, S. Chen, S. Wilson, K. Nielsch, Q. Y. Zhang and Z. F. Ren, *Materials Today Physics*, 2019. 8, 25-33.
- J. Zhang, L. Song, K. A. Borup, M. R. V. Jørgensen and B. B. Iversen, Advanced Energy Materials, 2018, 8.
- X. Shi, T. Zhao, X. Zhang, C. Sun, Z. Chen, S. Lin, W. Li, H. Gu and Y. Pei, Adv Mater, 2019, DOI: 10.1002/adma.201903387, e1903387.
- 22. H. Wang, Y. Pei, A. D. LaLonde and G. Jeffery Snyder, in *Thermoelectric Nanomaterials: Materials Design and Applications*, eds. K. Koumoto and T. Mori, Springer Berlin Heidelberg, Berlin, Heidelberg, 2013, DOI: 10.1007/978-3-642-37537-8 1, pp. 3-32.

- 23. H. Wang, X. Cao, Y. Takagiwa and G. J. Snyder, *Materials Horizons*, 2015, **2**, 323-329.
- H. Wang, A. D. LaLonde, Y. Pei and G. J. Snyder, Adv Funct Mater, 2013, 23, 1586-1596.
- W. Kohn, A. D. Becke and R. G. Parr, The Journal of Physical Chemistry, 1996, 100, 12974-12980.
- G. Kresse and J. Furthmüller, Physical review B, 1996, 54, 11169.
- J. P. Perdew, K. Burke and M. Ernzerhof, *Physical review letters*, 1996. 77, 3865.
- S. Maintz, V. L. Deringer, A. L. Tchougréeff and R. Dronskowski, *Journal of computational chemistry*, 2013, 34, 2557-2567.
- 29. V. L. Deringer, A. L. Tchougréeff and R. Dronskowski, *The journal of physical chemistry A*, 2011, **115**, 5461-5466.
- 30. R. Dronskowski and P. E. Blöchl, *The Journal of Physical Chemistry*, 1993, **97**, 8617-8624.
- 31. A. D. LaLonde, T. Ikeda and G. J. Snyder, *Review of Scientific Instruments*, 2011, **82**.
- K. A. Borup, J. de Boor, H. Wang, F. Drymiotis, F. Gascoin,
 X. Shi, L. D. Chen, M. I. Fedorov, E. Muller, B. B. Iversena
 and G. J. Snyder, *Energ Environ Sci*, 2015, 8, 423-435.
- 33. M. T. Agne, K. Imasato, S. Anand, K. Lee, S. K. Bux, A. Zevalkink, A. J. E. Rettie, D. Y. Chung, M. G. Kanatzidis and G. J. Snyder, *Materials Today Physics*, 2018, **6**, 83-88.
- 34. S. Iwanaga, E. S. Toberer, A. LaLonde and G. J. Snyder, *Review of Scientific Instruments*, 2011, **82**.
- 35. M. Martinez-Ripoll, A. Haase and G. Brauer, *Acta Crystallographica Section B: Structural Crystallography and Crystal Chemistry*, 1974, **30**, 2006-2009.
- 36. E. Wigner, Aufbau der Materie, 1932, **19**, 203-216.
- 37. F. Wartenberg, C. Kranenberg, R. Pocha, D. Johrendt, A. Mewis, R.-D. Hoffmann, B. D. Mosel and R. Poettgen, *Zeitschrift für Naturforschung B*, 2002, **57**, 1270-1276.
- A. F. May, M. A. McGuire, D. J. Singh, R. Custelcean and G.
 E. Jellison Jr, *Inorganic chemistry*, 2011, 50, 11127-11133.
- A. Zevalkink, D. M. Smiadak, J. L. Blackburn, A. J. Ferguson, M. L. Chabinyc, O. Delaire, J. Wang, K. Kovnir, J. Martin, L. T. Schelhas, T. D. Sparks, S. D. Kang, M. T. Dylla, G. J. Snyder, B. R. Ortiz and E. S. Toberer, *Applied Physics Reviews*, 2018,
- J. Yang, G. P. Meisner and L. Chen, Appl Phys Lett, 2004, 85, 1140-1142.
- M. Wood, U. Aydemir, S. Ohno and G. J. Snyder, J Mater Chem A, 2018, 6, 9437-9444.
- 42. B. Abeles, *Phys Rev*, 1963, **131**, 1906-&.
- 43. P. G. Klemens, P Phys Soc Lond A, 1955, **68**, 1113-1128.
- 44. P. G. Klemens, *Phys Rev*, 1960, **119**, 507-509.
- 45. H. Wang, Y. Pei, A. D. LaLonde and G. J. Snyder, in *Thermoelectric Nanomaterials*, Springer, 2013, pp. 3-32.
- 46. J. Zhang and B. B. Iversen, J Appl Phys, 2019, 126.
- 47. G. S. Pomrehn, A. Zevalkink, W. G. Zeier, A. van de Walle and G. J. Snyder, *Angew Chem Int Edit*, 2014, **53**, 3422-3426.