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Complete List of Authors:	Tung, Kuan-Wen; University of California Los Angeles, Department of Mechanical and Aerospace Engineering Chung, Pei-Shan ; University of California Los Angeles, Department of Bioengineering WU, Cong; City University of Hong Kong, Mechanical and Biomedical Engineering Man, Tianxing ; University of California Los Angeles, Department of Mechanical and Aerospace Engineering Tiwari, Sidhant ; University of California Los Angeles, Department of Electrical and Computer Engineering Wu, Benjamin; University of California Los Angeles, Department of Bioengineering Chou, Yuan-Fang ; National Taiwan University, Department of Mechanical and Aerospace Engineering Yang, Fuling; National Taiwan University, Department of Mechanical and Aerospace Engineering Chiou, Pei Yu; University of California Los Angeles, Department of Mechanical and Aerospace Engineering

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Title:

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Author affiliation:

Authors: Kuan-Wen Tung^a, Pei-Shan Chung^b, Cong Wu^g, Tianxing Man^a, Sidhant Tiwari^c, Ben Wu^{bdef}, Yuan-Fang Chou^h, Fu-ling Yang^h, Pei-Yu Chiou*^{ab}

^a Department of Mechanical and Aerospace Engineering, University of California at Los Angeles, 420 Westwood Plaza, Los Angeles, CA 90095, USA. ^b Department of Bioengineering, University of California at Los Angeles, 410 Westwood Plaza, Los Angeles, CA 90095, USA. ^c Department of Electrical and Computer Engineering, University of California at Los Angeles, 420 Westwood Plaza, Los Angeles, CA 90095, USA. ^d Department of Materials Science and Engineering, University of California at Los Angeles, 410 Westwood Plaza, Los Angeles, CA 90095, USA. ^e Division of Advanced Prosthodontics, School of Dentistry, University of California at Los Angeles, 714 Tiverton Ave, Los Angeles, CA 90024, USA. ^fDepartment of Orthopedic Surgery, School of Medicine, University of California at Los Angeles, 10833 Le Conte Ave, Los Angeles, CA 90095, USA. ⁸ Department of Mechanical and Biomedical Engineering, City University of Hong Kong, Tat Chee Ave, Kowloon Tong, Hong Kong. ^h Department of Mechanical and Aerospace Engineering, National Taiwan University, No. 1, Section 4, Roosevelt Rd, Da'an District, Taipei City, Taiwan 10617.

Corresponding author:

Name: Pei-Yu Chiou Address: 420 Westwood Plaza, Los Angeles, CA 90095, USA. Phone: (310) 825-8620 Email: pychiou@g.ucla.edu

Footnotes

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Abstract:

Arbitrary patterning of micro-objects in liquid is crucial to many biomedical applications. Among conventional mythologies, acoustic approaches provide superior biocompatibility but are intrinsically limited to producing periodic patterns at low resolution due to the nature of standing wave and the coupling between fluid and structure vibrations. This work demonstrates a near-field acoustic platform capable of synthesizing high resolution, complex and non-periodic energy potential wells. A thin and viscoelastic membrane is utilized to modulate acoustic wavefront on a deep, sub-wavelength scale by suppressing the structural vibration selectively on the platform. Using a 3 MHz excitation (λ ~500 µm in water), we have experimentally validated such concept by realizing patternings of microparticles and cells with a line resolution of 50 µm (one tenth of the wavelength). Furthermore, a massively parallel patterning across a 3 × 3 mm² area has been achieved. This new acoustic wavefront modulation mechanism is powerful for manufacturing complex biologic products.

Introduction

Methods for manipulating biological objects over the scales from micrometer to centimeter are the foundation to many biomedical applications, including the study of cell-cell interaction^{1,2}, single-cell analysis^{3,4}, drug development⁵, point-of-care diagnostics^{6–8}, and tissue engineering^{9,10}. Conventional methodologies deployed using optical^{11–14}, magnetic¹⁵, and electrokinetic^{16–18} forces are versatile, but they pose various deficiencies. Optical force can provide precise threedimensional (3D) control of the manipulated objects but suffers from low throughput. Magnetic force is widely applied but it requires extra labeling of magnetic particles that could interfere with cell functions and downstream analyses. Other approaches based on electrokinetics, such as

dielectrophoresis and electroosmosis, are simple to implement but are challenged by buffer incompatibility and electrical interference that could damage the manipulated samples. 3D printing^{19,20} provides another mean to form complex patterning profiles but has not been able to achieve precision control of its printed objects, thus limiting the resolution. Acoustic force, on the other hand, offers a potential avenue for noninvasive, label-free, and biocompatible manipulation.

Acoustic manipulation has attracted a lot of interests in the past for its superior biocompatibility and for its strength to control objects of sizes spanning from submicrometer to a few millimeter. Particles of different density and compressibility from the surrounding medium experience net acoustic radiation forces (ARF), incurred from non-uniform acoustic field distribution, that migrate them to either low or high potential energy regions. For particle of size much smaller than the wavelength (D $\ll \lambda$), the ARF can be approximated by the following expressions²¹:

$$F^{rad} = -\nabla U^{rad}$$
(1a)
$$U^{rad} = \frac{4\pi}{3} a^3 [f_{12}^{-1} \kappa_a < p^2 > -f_{24}^{-3} \rho_a < v^2 >]$$
(1b)

$$f_1 = 1 - \frac{\kappa_p}{\kappa_0} \tag{1c}$$

$$f_2 = \frac{2\frac{\rho_p}{\rho_0} - 1}{2\frac{\rho_p}{\rho_0} + 1}$$
(1d)

where F^{rad} is the ARF, U^{rad} is the acoustic potential energy, *a* is the radius of particle, and *p* and *v* are the first-order acoustic pressure and velocity at the particle. The material

compressibility κ and density ρ are subscripted by 'p' and 'o' for the particle and the surrounding medium, respectively. Two frequently used conventional acoustic mechanisms, bulk acoustic waves (BAWs)²²⁻²⁵ and surface acoustic waves (SAWs)²⁶⁻³⁹, have been applied to generate the non-uniform acoustic field. In BAWs, acoustically hard structures, such as silicon or glass microfluidic chambers, are fabricated to form resonant cavities. Acoustic frequencies matching with certain acoustic modes of the cavities are chosen to excite standing waves in these structures that form the non-uniform field. However, such mechanism limits the particle patterning profile to be simple and periodic with a spatial resolution less than half of the wavelength $(1/2\lambda)$. Although one can improve the resolution by increasing the acoustic frequencies, significant heating due to high energy attenuation can cause severe issues during manipulation of biological objects. In SAWs, standing and travelling waves are generated by interdigitated transducer (IDT) typically fabricated on a piezoelectric substrate, such as lithium niobate (LiNbO₃). Due to its limited piezoelectric coupling and limited SAWs-generation orientation however, LiNbO₃ prevents creation of complex field distribution whose formation requires wave components of different frequencies and orientations. Although dynamic patterning can be achieved by tuning the phases and frequencies of the electrical signals applied to the IDTs, the patterning profiles are often limited to periodic shapes. On the other hand, holographic acoustic tweezers using an acoustic hologram or an array of sound emitters can create patterns of complex shapes, but the spatial resolution is low^{40,41}.

Up until today, there is no reported acoustic approach able to produce high resolution, complex and non-periodic potential energy wells. Here, we present a new type of acoustic wave modulation mechanism named Compliant Membrane Acoustic Patterning (CMAP) to overcome the aforementioned shortcomings for microobject and cell patterning.

Results

Operation principle of CMAP.

CMAP is a device platform that allows the creation of deep, sub-wavelength resolution and complex, non-periodic acoustic potential wells near an engineered membrane. Such a potential landscape is realized by exciting acoustic traveling waves, generated using a piezoelectric ceramic PZT (lead zirconate titanate), to pass through desired shapes of air cavities sized much smaller than the wavelength and embedded in a soft, viscoelastic Polydimethylsiloxane (PDMS) structure, as illustrated in Fig. 1. PDMS is chosen since its acoustic impedance is close to that of surrounding fluid (water) for which the wave reflection at the PDMS/water interface can be minimized⁴². Air cavities are utilized since they have large acoustic impedance difference to most materials for which majority of the waves can be reflected^{43,44}. As results, near-field acoustic potential wells are formed immediately above the air cavities with a spatial resolution matching to the cavities' size. A thick PDMS layer atop the water layer serves as a wave-absorbing medium to prevent acoustic waves from reflecting back. (See the Methods section for details on device design and assembly).

One major challenge encountered in conventional acoustic patternings is the coupled fluid and structure vibration that complicates the design of device structure. With the CMAP platform, we are able to minimize the effect of structure-induced vibration that would otherwise interfere the intended acoustic field and, ultimately, able to predict the shape of particle patterning by using a simple pressure wave propagation model. This innovation can be carried out by incorporating a thin and compliant, viscoelastic PDMS membrane to interface the air cavities and the above chamber fluid. When the pressure waves propagate through the airembedded PDMS structure, the vibration in the bulk decays within a short distance into the

membrane due to two primary characteristics. One characteristic is the membrane's thinness and compliance for which it does not have sufficient stiffness to drive and move the fluid mass atop at high frequency. The second characteristic stems from material damping of the structure at high frequency that prevents the vibration energy from building up in the membrane region. Thus, the fluid pressure above the membrane region does not fluctuate much with the waves that propagate through the bulk into the fluid and remains at a relatively constant level compared to regions in the bulk. This creates a low acoustic pressure zone above the membrane and establishes a pressure gradient between the bulk and membrane regions. Since this near-field pressure zone depends on the membrane area attained from the air cavities that can be fabricated into any size and geometry, complex and non-periodic particle patterning with a spatial resolution much smaller than the wavelength can be realized. Additionally, large area patterning can be achieved using the same actuation principle; for the fact that PZT substrate generates plane acoustic waves with uniform intensity, the maximum operating area is only limited by the PZT's available size. In short, since the acoustic potential landscape of CMAP does not rely on the formation of standing waves and since the disturbance to the landscape due to the structure-induced vibration may be minimized, the shape of potential wells simply reflects that of the air cavities.

To quantitatively understand the operation principle of CMAP, we study the relationship between the material properties of PDMS and their effects on structure-induced vibration using numerical simulation. COMSOL acoustic-structure interaction model is implemented, as shown in Fig. 2 (See the Methods section for simulation details on the model). The model geometry considers a 50 µm wide air cavity embedded in a PDMS structure that leaves a 2 µm suspended membrane interfacing an above incompressible fluid (water). The relationship $\eta_s = E''/E'$, where E' is the dynamic storage modulus, E'' is the dynamic loss modulus, and η_s is the isotropic loss

factor of the PDMS structure accounting for the structural damping, is explored under the sinusoidal excitation frequency at 3 MHz. For simplicity, η_s is assumed to be constant (0.2) while the moduli are varied. Fig. 2A examines the vertical displacement of the PDMS surface interfacing the fluid. Strong membrane vibration is observed for the structure of high E' at 100 MPa. This opposes to the case of low E' at 0.1 MPa in which the structure-induced vibration from the bulk decays substantially in a short distance at the membrane edge, leaving the membrane to be relatively flat and smooth. The softness and lightness of the membrane enable it to follow the motion of water when cycling through different phases of the excitation (Fig. 2B). Under an ideal operation condition, as acoustic waves travel through the patterned PDMS structure, the surface oscillation motions of the membrane and the bulk should be in the opposite direction, or out of phase. When the water above the bulk is being displaced upwards at phase 90 deg., the developed pressure drives the water towards the downward, deforming membrane to satisfy mass conservation ($\nabla \cdot V = 0$) since it occurs on a length scale much shorter than the acoustic wavelength (d $<<\lambda$). When the water above the bulk moves downwards at phase 270 deg., the water atop the membrane flows back to the bulk region. These back-and-forth fluid motions are repeated under the sinusoidal excitation.

Acoustic radiation potential landscape is estimated by accounting the resulting water pressure and velocity fields near the PDMS-fluid interface into equation (1b). For 10 µm polystyrene beads ($\rho_p = 1050 \ kg \ m^{-3}$, $\kappa_p = 2.38 \ \times 10^{-10} Pa^{-1}$)^{45,46}, the potential profile at 5 µm above the air-embedded PDMS structure of E' at 100 MPa, Fig. 2*C*, reveals strong variation that leads to multiple metastable wells across both the membrane and bulk. On the other hand, the potential profile for the structure of E' at 0.1 MPa shows much smoother landscape with wells generated only at the membrane region, enabling beads' patterning shape that conforms to that of

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the air cavity. Minimum potential wells occurred at the membrane edges rather than at the center because the perturbed pressure term in equation (1b) is weak and the velocity term dominates at these regions. The relative contributions of the pressure and velocity terms in the potential profile can be better explained by the energy density plots, $\frac{1}{2}\kappa_{o} < p^{2} >$ and $-\frac{3}{4}\rho_{o} < v^{2} >$, in Fig. S1 and their multiplication with the particle property factors ($f_{1} = 0.465$ and $f_{2} = 0.032$ for polystyrene beads in water). The large f_{1} factor, compared to f_{2} , allows the pressure term to dominate in most regions except at the membrane. The fluctuation of the potential profiles at the membrane region in Fig. 2*C* is primarily attributed by the velocity term. Nevertheless, from the potential profile simulated for the case of structure of E' at 0.1 MPa, it can be predicted that the beads will begin accumulating at the membrane edges then eventually moving toward the center as more beads fill in from the bulk.

Contrarily, for PDMS beads ($\rho_p = 965 \ kg \ m^{-3}$, $\kappa_p = 8.95 \times 10^{-10} Pa^{-1}$, $f_1 = -1.011$, $f_2 = -0.024$) that exhibit greater compressibility than water, the compressibility reverts the profiles of Fig. 2*C* which leads to trapping of the beads at high-pressure regions outside the air cavity as illustrated in the simulated results in Fig. 2*D*. In addition, it has been shown that the speed of sound of PDMS can drop rapidly from ~1000 m/s to ~40 m/s when the porosity varies from 0 to 30%.⁴⁷ Based on the relationship $\kappa_p = 1/\rho c^2$, where c is the speed of sound, the high compressibility of porous PDMS can result in a f_1 factor orders of magnitude larger than f_2 , making the pressure term to further dominate.

As simulated, the compliant, viscoelastic PDMS membrane effectively limits the structure-induced vibration propagating from the bulk into the membrane region. This unique feature permits membranes of sizes larger than the propagation length to be utilized for complex and non-periodic patterning on CMAP. In Fig. S2, the vibration from the bulk decays in $\sim 10 \,\mu m$

from the edges of the PDMS membrane (E' at 0.1 MPa), regardless of the membrane width. In other words, the design process to create a desired potential landscape is greatly simplified via bypassing the complicated analysis of fluid-structure interaction and acoustic modes encountered in the conventional acoustic devices.

To evaluate the simulated results, we fabricated the CMAP platform using two types of PDMS of different Young's Moduli, E, to form the air-embedded, viscoelastic structures and then performed Laser Doppler Vibrometer (LDV) measurements over their surfaces. The first type was synthesized following the manufacturer's instructions using Sylgard 184 (Dow Corning Co.) to produce E of ~1750 kPa, and the second type was synthesized as a mixture of Sylgard 527 (Dow Corning Co.) and 184 at the weight ratio of 4:1 to produce E of ~250 kPa⁴⁸. Although these are static moduli, decrease in E is accompanied by decrease in both the dynamic moduli, E'and E^{"49}.Hence, the two compositions became the hard and soft, air-embedded PDMS structures representing the simulated cases of E' at 100 MPa and 0.1 MPa, respectively. A schematic diagram representing the PDMS structures (an array of concentric rings), Fig.3A, is shown together with a SEM (Scanning Electron Microscopy) cross section, Fig. 3B, of a fabricated sample. Driven at similar operation conditions to those set in the simulations, the surface vertical displacements of the hard and soft PDMS structures, Fig. 3C and 3D, respectively, are measured over a cycle of acoustic excitation. Movie S1 and S2 also demonstrate the structures' LDV measurements over the cycle. For the hard PDMS structure, the surface profiles at phase 90 and 270 deg, show structural perturbation that propagates deeply into the center of membrane which excites high-order structure vibration mode, resembling the simulation results for E' at 50-100 MPa, Fig. 2A. For the soft PDMS structure at the same phases however, the displacement profiles at the center of membrane are smooth and resemble those of simulated E'at the range

between 0.1-1 MPa, Fig. 2*A*. Of note here is that, in addition to the difference between the dynamic and static moduli, variation in PDMS thickness could modify its mechanical properties⁵⁰.

Complex and non-periodic patterning of microparticles.

Complex and non-periodic particle patterning has been a major complication in the field of acoustofluidics, where the patterning resolution and profile are restricted by attainable wavelength size and limited, periodic acoustic potential landscapes, respectively. Alternatively, the new acoustic patterning mechanism using the CMAP platform allows us to overcome these challenges. As illustrated in Fig. 4, 10 µm polystyrene beads in water are patterned using the prior hard and soft, air-embedded PDMS concentric rings-structures at the operating frequency of 3 MHz and voltage of 5 V_{rms} . While both structures demonstrate patternings that conform to the shape of membranes/air cavities, the hard PDMS structure in Fig 4A exhibits additional trapping profile in the bulk region. This is exemplified by the simulation, Fig. 2C, that the PDMS structure of high E' at 100 MPa creates extra metastable potential wells in the bulk region. Both the experimental and simulation results show additional wells generated $\sim 20 \ \mu m$ away from the membrane edges. On the contrary, the soft PDMS structures in Fig. 4B, 4C, and 4D show trapping profiles only at the membrane edges. For the simulated PDMS structure of low E' at 0.1 MPa, Fig. 2C, effective damping of wave propagation into the membrane provides membrane compliance to the above fluid motion where, and only where, the potential wells are generated. In low concentration of beads, Fig. 4B and Movie S3, trapping began at the membrane edges, where the lowest acoustic potentials reside as explained before. Such trapping was realized over a repeated concentric rings-pattern spanning over a $3 \times 3 \text{ mm}^2$. Furthermore, as observed from

the lining of the beads between the neighboring rings, a spatial resolution of 50 μ m has been achieved, which is 10 times lower than the applied acoustic wavelength (~500 μ m). This indicates the subwavelength resolution capability of CMAP as compared to other conventional acoustic approaches; Fig. S3*A*-*C* and S3*D*-*F* further demonstrate the capability using soft, airembedded PDMS stripped and circular-structures, respectively, spaced at 20 μ m, 50 μ m, and 100 μ m apart, and the results confirm to the 50 μ m spatial resolution achieved. At higher concentration, Fig. 4*C*, beads initially trapped on the edges of membrane are pushed toward the center, thus filling up the entire membrane space. Patterning of the mixture of polystyrene and PDMS beads, Fig. 4*D*, is also demonstrated; result confirms to the simulations that the PDMS beads would accumulate at the high-pressure region in contrary to the polystyrene beads. This contrast reflects CMAP's potential applications such as particle sorting and visualization of acoustic waves^{51–53}. In the future, CMAP may be redesigned to include soft, air-embedded PDMS structures of channel shape for particle sorting. Overall, using the soft PDMS rather than the hard PDMS as the air-embedded structure leads to clean profiles of patternings.

To further assess CMAP's ability in complex and non-periodic pattering, we fabricated another set of soft, air-embedded PDMS structures consisted of numeric characters. At high concentration, Fig. 5*A* and Movie S4, 10 μ m polystyrene beads in water completely filled up the membrane regions, however, with additional traces that are especially noticeable in the characters "1", "6", and "8". This is due to the wave interferences between the neighboring air cavities when the size of bulk region exceeds the acoustic wavelength. These traces, circled in red, are well captured by the acoustic pressure simulation, Fig. 5*B*, that considers only the pressure aspect among all the device phenomena incurred; the effect of fluid structure interaction was not accounted. The dark blue color represents the lowest value of absolute pressure mirroring the region of lowest acoustic potential. Figure 5*C* shows the 3-D model geometry used in the simulation; the geometry is constructed with true dimensions in accordance to the fabricated soft PDMS structures (See Methods for technique on acoustic pressure simulation). The close resemblance between the experimental and simulation results reflects the simplicity of using the CMAP mechanism to design a device that forms complex and non-periodic acoustic potential profiles.

Complex and non-periodic patterning of biological cells.

Similar to polystyrene beads, patterning of cells highly depends on the surface displacement of the soft, air-embedded PDMS structure, as well as the density and compressibility of the particles and their surroundings, that gives rise to the acoustic potential landscape. HeLa cells (See Methods for details on cells culturing) are chosen here to testify the biocompatibility of the CMAP platform. Since typical cells ($\rho_p = 1068 \text{ kg m}^{-3}$, $\kappa_p = 3.77^{-10}\text{Pa}^{-1}$ as in the case of breast cells)⁵⁴ in DMEM have like properties as polystyrene beads in water, their potential landscapes formed using the same soft PDMS structure should be nearly identical. As illustrated in Fig. 6*A* and Movie S5, patterning of HeLa cells in the shape of numeric characters resembles that of the polystyrene beads in Fig. 5*A*.

Numerous acoustic approaches for cell patterning have been assessed in determining the cell viability and proliferation, and prior approaches in the MHz-order acoustic fields have proven to be biocompatible^{27,55–57}. Our CMAP device platform, in the similar MHz-order of operation, provides comparable results. To prevent potential thermal damage due to heat accumulation on our platform, we operated the device with a T.E. cooler set at 12 °C to control the chamber temperature (See the Methods section for setup and operation). Fig. 6*B* illustrates

the temperature as a function of time at the operating frequency of 3 MHz and voltage of 5 V_{rms} . The operation needs approximately 5 minutes before a steady state (~22 °C) is reached, a temperature less than the cell incubation at 37 °C. Furthermore, viability assessment using Trypan blue (ATCC) and cell counts using hemacytometer (Hausser Scientific Reichert Bright-Line), following the manufacturers' protocols, are performed on the HeLa cells operated in the device under the same experimental condition for 5 minutes; outcome shows similar level of viability at 96.73% as compared to that of control at 94.52%, Fig. 6*C*. Assessment on the cell proliferation also shows promising results. After the experiment, portion of the cells were incubated for 48 hours (from Day 1 to Day 3). Using hemocytometer, we have approximated the densities of cells at Day 1 and at Day 3 for both the experiment and control which all indicate an increase by more than three folds, Fig. 6*D*. The increase corresponds to the HeLa cell doubling time that is approximately 24 hours⁵⁸.

Discussion.

We have demonstrated the CMAP platform as a powerful tool to realize deep sub-wavelength, complex and non-periodic patternings of microparticles and biological objects. These are achieved using a suspended, thin and compliant PDMS membrane that minimizes the effect of structure-induced vibration and that adapts to the surrounding fluid motion without offsetting the intended acoustic potential landscape. The membrane can be of any geometry, making complex and non-periodic patterning possible. Additionally, both the PZT and the soft, air-embedded PDMS structure can be scaled up for larger area patterning based on the underlying acoustic actuation principle.

Of note here is that since the ARF in equation (1b) includes both the velocity and pressure terms which usually coupled in practical applications, it is difficult to design a device optimized for acoustic patterning that utilizes both terms. For the CMAP platform, the device is designed for the patterning based on the pressure term. Microparticles, such as the polystyrene beads and most biological objects, that have a similar density but different compressibility from water ($f_1 \gg f_2$) are ideal objects to be patterned on the CMAP device. For particles with large density difference from water such as gold beads (f_1 ~0.99, f_2 ~0.90), the velocity term can become significant. Nevertheless, the patterns formed by these particles should also conform to the shape of air cavities since the cavity edges are where maximum velocity locates as shown in Fig. S1*B*.

Although acoustic streaming force, ASF⁵⁹, can be induced to counterbalance the ARF and disturb the patterning, our experimental results suggest that ARF is the driving force when the operation frequency is above 3 MHz and the particle is sized 10 μ m or larger. At the onset of the operation, streaming vortices, as illustrated by the 1 μ m polystyrene beads in Movie S3, are observed only at the center of the circular membrane and extend weakly to ~25 μ m near the edge. On the other hand, the 10 μ m polystyrene beads that were spread across the device migrate toward the membrane edges, where they are trapped firmly despite the later bulk movement of fluid as shown by the 1 μ m beads. This strong trapping effect implies dominant strength of ARF to the patterning of 10 μ m beads. We also refer the observed phenomenon of the bulk movement as global flow, induced from the volumetric change of chamber as the upper PDMS lid expands thermally due to the heat generation from PZT. Since the upper PDMS lid (~1 cm) is substantially thicker than the bottom soft, air-embedded PDMS structure (~27 μ m), the volumetric change should be predominately caused by the expansion of the lid.

PDMS is a material with strong acoustic energy attenuation property, a potential problem that needs to be properly addressed when designing acoustofluidics devices. In our CMAP device, the acoustic waves generated at the bottom substrate propagate through the thin, airembedded PDMS structure, into the chamber fluid, and then into the PDMS lid. The thickness of the lid is designed to be 1 cm, which enables sufficient wave energy attenuation at our operating frequency of 3 MHz to prevent reflection from the interface between the ambient air and device. At 3 MHz, the attenuation coefficient of PDMS is 10.14 dB/cm, which allow the lid to absorb >99% of wave energy before reflecting back to the chamber fluid^{60,61}. Note that the thickness of the air-embedded PDMS structure at 27 μ m is much smaller than that of the lid, rendering the wave energy attenuation at the structure to be negligible.

Movie S4 and S5 show that the 10 μ m polystyrene beads and HeLa cells, respectively, outside the air cavities get drifted away because these are the excessive targets as to what the potential wells above the cavities can hold. Note that such drifts are mainly caused by the global flow for the reason that the ASF is only effective nearby the membrane edges. The drifts are favorable to us because they lead to overall cleaner patterning profiles without excessive targets outside the cavities. Notice that the images in Movie S3, S4, and S5 get blurred toward the end. We suspect that the thermal expansion of PDMS has caused structural deformation which affected the microscope focusing. Besides the global flow, patternings of the 10 μ m beads and HeLa cells reveal conformities to the pressure distribution simulated in Fig. 5*B*, further defying the significance of acoustic streaming.

We have chosen 3 MHz as the operation frequency because it is a high enough value to suppress the acoustic streaming flow and a low enough value to avoid extra acoustic heating. For example, when the operation frequency is lowered to 0.5 MHz, 10 μ m polystyrene beads can

follow the streamlines of 1 μ m beads, circulating in vortex form near the membrane edges as demonstrated by Movie S6. This leads to unstable patterning and difficulty in achieving desired profile. On the other hand, while operation at higher frequency can minimize the streaming flow, it is accompanied by larger energy attenuation in PDMS and, thus, extra heat generation that needs to be managed⁶⁰.

While the CMAP platform relies on compliant, viscoelastic PDMS membrane to provide the breakthroughs in patterning, the membrane is so thin (~2 μ m) that the above fluid can penetrate through. This is evident by the fluid droplets below the membrane regions as shown in Fig. 4. Prior literatures^{62,63}, too, have demonstrated that PDMS is porous in nature which enables water molecules to diffuse through. Accounting for the additional acoustic vibrations during the device operation, the fluid could have penetrated through the thin membrane which generated the droplets. Accumulation of the droplets could also affect particle patterning; if sufficient droplets are accumulated (e.g. filling up the air cavities), the membrane would no longer be fluid compliant and the patterning profile would be distorted. In order to avoid such problem, future work is needed to identify an approach, either through thin film coating or surface treatment, to prevent water penetration while maintaining the compliant characteristic of the membrane.

Experimental section

Device design and assembly.

The CMAP device, Fig. 1, consists of a PZT substrate (lead zirconate titanate), soda-lime glass, and top and bottom PDMS structures. The PZT of dimension 3 cm \times 1 cm \times 0.05 cm (L \times W \times H) from APC International Ltd. and of material type 841 generates acoustic travelling waves across the device. On the top, a soda-lime glass slide from Corning (Model 2947-75x50)

dimensioned 2 cm \times 2 cm \times 0.1 cm (L \times W \times H) is affixed using epoxy. Glass allows easy reattachment of the soft, air-embedded PDMS structure which renders the PZT substrate to be reusable. The soft PDMS structure is fabricated, in a similar fashion as the standard PDMS replica molding⁶⁴, using a mixture of Sylgard 527 and 184 in a weight-to-weight ratio of 4 to 1. The master mold is composed of MicroChem Corp's SU-8 3025 micro-structures photolithography-patterned on a Silicon wafer which shapes the embedded air cavities. The molding process is carried out by covering the master mold in the Sylgard mixture and then stamping using another slide of glass topped with aluminum block (\sim 7,500 g). As results, \sim 2 µm thick of meniscus is formed on the micro-structures and it becomes the PDMS membrane (See SEM image in Fig. 3B). For the soft PDMS structure, curing of the mixture is performed at room temperature. For the hard PDMS structure also demonstrated in the experiments, molding process differs by using pure Sylgard 184 cured in an oven at 70°C for 4 hours. Subsequently, the soft/hard PDMS structure is transferred onto the device's glass layer. Microparticles or biological objects are then pipetted onto the structure and encapsulated with a thick PDMS. To minimize wave reflection inside the device's chamber, PDMS of Sylgard 184 is used as the encapsulation for its close acoustic impedance to that of water. In addition, the thickness of the encapsulation is designed to be 1 cm, which enables sufficient wave energy attenuation at our operating frequency of 3 MHz to prevent reflection from the interface between ambient air and device^{60,61}.

Setup and operation.

The complete setup to using CMAP device involves a power amplifier (ENI Model 2100L), a function generator (Agilent Model 33220A), a T.E. cooler (T.E. Technology Model CP-031HT),

an ultra-long working distance microscope lens (20× Mitutoyo Plan Apo), an upright microscope (Zeiss Model Axioskop 2 FS), and a mounted recording camera (Zeiss Model AxioCam mRm). Surfaces of the PZT substrate are wire-bonded and electrically connected to the power amplifier that is controlled by the function generator to feed the A.C. signals. Upon receiving the signals, the PZT transforms the sinusoidal voltages into mechanical vibrations to generate the acoustic traveling waves across the device. To prevent cell damage from excessive PZT heating, we operated the device on a T.E. cooler set at 12°C. To monitor the temperature of the device's chamber, we inserted a thermocouple (Omega OM-74) through the PDMS encapsulation and reran the experiment with only water in the chamber; result shows stabilization below the incubation temperature of 37°C, suggesting suitability for long-term operation. The entire assembly is positioned under the Mitutoyo microscope lens mounted on the Zeiss Axioskop. Patterning process is then observed through the PDMS encapsulation that allows clear visualization and is recorded using the accompanied Zeiss AxioCam.

Acoustic-structure interaction simulation.

Acoustic-structure module, using finite element (F.E.) solver COMSOL Multiphysics 5.3, is implemented to study the acoustic potential landscape as the result of the soft/hard, air-embedded PDMS structure interacting with the chamber fluid upon excitation. Fig. 2*B* provides the 2-D model geometry consisting of a top fluid and bottom solid for which we simulated water and PDMS, respectively; the center of solid is an empty space representing air cavity. The bottom boundaries of the solid are excited using a prescribed displacement in y-direction, simulating the mode of vibration of the PZT along its thickness. An arbitrary isotropic loss factor (0.2) is factored into the simulation to account for the structural damping of the solid as in the case of

PDMS. The resulting total acoustic pressure in the fluid is calculated by the F.E. solver, which solves the acoustic-structure interaction at the interface between the fluid and solid, as well as the inviscid momentum conservation equation (Euler's equation) and mass conservation equation (continuity equation) in the fluid. The simulation assumes classical pressure acoustics with isentropic thermodynamic processes and assumes time-harmonic wave. For a harmonic acoustic field, $v_{in} = \frac{1}{i\omega\rho_0} \nabla p_{in}$, where ω is the angular frequency in rad/s. The simulation not only allows post-processing of the acoustic potential landscape generated (Fig. 2*C*, *D* and Fig. S1) using equation (1b), but also enables studies of 1st order velocity of the chamber fluid (Fig. 2*A*) and surface profile of the solid (Fig. 2*B* and Fig. S2) as function of E' and membrane size, respectively.

Acoustic pressure simulation.

Acoustic pressure module, using finite element (F.E.) solver COMSOL Multiphysics 5.3, is implemented to simulate the pressure profile inside the device chamber. While the 3-D model geometry in Fig. 5*C* mimics the 2-D model in Fig. 2*A*, the bottom solid is treated as fluid rather than solid mechanics. This substitution eliminates the physics complication, as well as extra computing power, involved in the acoustic-structure interaction by considering only the materials' impedance (given by speed of sound and density) to simulate the wave propagation. For the soft PDMS structure, arbitrary values of speed of sound and density are used. Normal displacement in the direction of y-axis is specified on the bottom of solid, simulating the direction of PZT excitation. Plane wave radiation is assumed all around the boundaries of the top fluid, enabling outgoing plane wave to leave the modeling domain with minimal reflections.

Thickness measurement of the PDMS membrane.

The fabricated PDMS structures are cut to reveal the cross section of membranes, and 3 membranes are examined using SEM. The measured thicknesses are 1.09 μ m, 1.14 μ m, and 1.33 μ m, and their average thickness is approximately 2.18 μ m. For simplicity, we assume a 2 μ m membrane thickness to be used in our simulations.

Polystyrene beads.

Both 1 μ m and 10 μ m fluorescent green polystyrene beads are obtained from Thermo Fisher Scientific, USA.

HeLa cells culturing.

HeLa cells (American Type Culture Collection, ATCC) were maintained in Dulbecco's modified essential medium (DMEM, Corning) supplemented with 10% (vol/vol) fetal bovine serum (FBS, Thermo Scientific), 1% penicillin/streptomycin (Mediatech), and 1% sodium pyruvate (Corning). HeLa cells were kept in an incubator at 37°C and 5% CO2.

Author contributions

K.-W.T. is the main contributor who design and fabricated the CMAP device, built the experimental setup, conducted the experiments, analyzed the data, and wrote the majority of the manuscript. K.-W.T. and P.-Y.C. shared the ideas for the project. P.-Y.C., Y.-F. C., and F.-L., Y. advised on the design of the experiments, the data analysis, and the manuscript. P.-S.C. and S.T. provided supports to the numerical simulations. C.W. and T.M. prepared the HeLa cells for the experiments, as well as knowledge in cell culturing.

Conflicts of interest

There are no conflicts to declare.

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Figure 1 | CMAP device platform that enables arbitrarily shaped, deep subwavelength particle patterning. (a) The device assembly consists of a PZT substrate as the power source, a glass intermediate allowing reattachment of the above air-embedded PDMS structure, and the PDMS structure that selectively blocks incoming acoustic travelling waves using air cavities. (b) A representative schematic of the resulting acoustic radiation potential field distribution immediately above the PDMS structure is shown. (c) Cross-sectional view of the assembly shows the bulk and membrane regions of the PDMS structure, as well as a PDMS encapsulation that is designed to attenuate the wave propagation and prevent wave reflection back into the chamber.



Figure 2 | Acoustic-structure interaction simulations investigating the effect of changing material properties of PDMS. During vibration, the surface of an air-embedded PDMS structure interfacing the chamber fluid shows smoother profile (**a**) and lower order structure vibration mode when the E' of the structure decreases from 100 MPa to 0.1 MPa. This is especially noticeable at the membrane region. (**b**) Such change in E' gives rise to the compliance of membrane to the above fluid such that upward displacement of fluid above the bulk drives the fluid towards the downward, deforming membrane, vice versa. The resulting acoustic potential landscapes, 5 µm above the PDMS structure, for 10 µm polystyrene beads (**c**) and 10 µm PDMS beads (**d**) in water are simulated. For the polystyrene beads, high E' creates multiple potential wells across both the bulk and membrane regions while low E' creates potential wells conforming to the membrane area; notice that all the minimum potential wells are generated at the membrane edges. On the contrary, PDMS beads with higher compressibility revert the potential profiles.



Figure 3 | Laser Doppler Velocimetry (LDV) measurements of the vertical surface displacement of hard and soft, air-embedded PDMS structures cycling through different phases of a sinusoidal excitation at 3MHz. The hard and soft PDMS of high and low E', respectively, exhibiting varying surface vibration patterns are demonstrated using a concentric rings-structure (a). The SEM cross-section of a fabricated sample (b) is shown. (See Methods for thickness measurement of the PDMS membrane). During the excitation, the surface profiles between the two PDMS structures (c and d) are noticeably different at the center membrane. Not only the hard PDMS structure generates higher order structure vibration mode but also creates larger area of membrane vibration relatively to the bulk. Scale bar, 50 µm.



Figure 4 | Patterning of microparticles in water using hard and soft, air-embedded PDMS structures in the shape of concentric rings. Hard and soft PDMS compositions are used to fabricate the concentric rings structures for comparison. Hard PDMS structure (**a**) leads to multiple patterns of 10 µm polystyrene beads across the bulk and membrane regions. Soft PDMS structure (**b**, **c**) enables clean patterning profiles precisely following the shape of air cavities. In low concentration (**b**), the beads are aligned with the edges of membranes where the lowest potential wells reside. In high concentration (**c**), the beads initially trapped at the edges were pushed into the membrane region where there are more beads than what the edges can hold. In a mixture (**d**), polystyrene and PDMS beads migrate to the locations of low and high pressure, respectively, corresponding to the potential landscapes simulated in Fig 2 c and d. Notice that water droplets are formed beneath the suspended membranes. Scale bar, 50 µm.

b



Figure 5 | Patternings of microparticles in water using soft, air-embedded PDMS structures in the shape of numeric characters, and their corresponding acoustic pressure simulation. Soft PDMS enables precise and arbitrary patternings of 10 µm polystyrene beads (a). Although there are additional traces, circled in red, in both the patterning profiles and the simulated pressure landscape (b) that is directly above the PDMS structure, the trappings conform closely to the simulation. The simulation is performed using the 3-D model geometry (c), which consists of top fluid and bottom PDMS with embedded air cavities, similar as the aforementioned acoustic-structure interaction model in Fig. 2. Scale bar, 70 µm.





Figure 6 | Patternings and viability assessments of HeLa cells in DMEM using soft, air-embedded PDMS structures in the shape of numeric characters. (a) Similar to the polystyrene beads in Fig. 5a, HeLa cells can be patterned into arbitrary shapes using soft PDMS. Due to heat generation of PZT, however, CMAP device platform is operated on a T.E. cooler to maintain the chamber temperature; the temperature as a function of time (b) is measured and the result shows a steady state at approximate 22 °C. (c) After 5 min. of continuous operation in the device at the applied frequency of 3 MHz and voltage of 5 Vrms, cells show comparable viability at 96.73% to that of control at 94.52%. (d) Additionally, cells from both the control and experiment proliferated by more than three-folds over a two days period (48 hours), demonstrating the biocompatibility of the CMAP platform. Scale bar, 70 µm. (***Number of trials measured, n = 3)





This manuscript demonstrates a near-field acoustic platform to synthesize high resolution, complex and non-periodic energy potential wells for patterning micro-objects.