



A Strategy for Boosting Thermoelectric Performance of Famatinite Cu_3SbS_4

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A Strategy for Boosting Thermoelectric Performance of Famatinite Cu₃SbS₄

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Famatinite Cu_3SbS_4 has attracted attention for its potential application in thermoelectric (TE) contexts. In this work, we report the impacts of co-substituting Ge and P for Sb on TE properties. Melting and heat treatment methods were adopted to synthesize samples of $Cu_3Sb_{1-x-y}Ge_xP_yS_4$ ($x \le 0.4$, $y \le 0.3$). In this system, Ge functioned as an acceptor for doping a hole to the valence band, which led to enhancement of the TE power factor. Contrastingly, P barely altered electronic structure. Furthermore, both Ge and P acted as point defects, which effectively decreased lattice thermal conductivity. The combined effects of the co-substitution gave rise to an enhanced dimensionless figure of merit, ZT, of 0.67 at 673 K.

1 INTRODUCTION

Direct conversion from thermal energy into electrical energy in solids based on the Seebeck effect is referred to as thermoelectric (TE) conversion. This conversion technique has attracted increasing attention due to its potential applications, for example, in waste heat recovery power generators. 1 In this instance, output power is dependent on output voltage and the (internal) electrical resistance of a solid-state device. The electric potential difference, ΔV , is proportional across the device to the temperature difference, ΔT as $\Delta V = S\Delta T$, where S is the Seebeck coefficient. For maintaining sufficient ΔT and hence a high level of ΔV , low thermal conductance is a requisite characteristic for a TE conversion device. Therefore, the materials used in such a device are required to have a high S; a low electrical resistivity, ρ ; and a low thermal conductivity, κ , for implementing efficient TE conversion. In fact, the material's properties are associated with the conversion efficiency through the dimensionless figure of merit $ZT = S^2T\rho^{-1}\kappa^{-1}$, where $S^2\rho^{-1}$ is recognized as a power factor.

In addition to high performance (high *ZT*), earth-abundant and less toxic characteristics are desired for TE materials realizing large-scale and cost-effective applications. Over the past decade, Cu–S-based materials, which fulfill the above requirements, have emerged as promising candidates for p-type TE materials.^{2–20} Examples include famatinite (Cu₃SbS₄)-based materials.^{12–16} Cu₃SbS₄ has a zinc-blende (ZnS)-derivative tetragonal structure (*I*-42*m*), which can be obtained by doubling

the ZnS unit cell and replacing the Zn atoms with Cu and Sb atoms in an ordered manner. 21,22 The Cu and Sb atoms occupy inequivalent crystallographic sites and are tetrahedrally coordinated by S atoms. The formal valences of these atoms can be expressed as Cu⁺₃Sb⁵⁺S²⁻₄. Cu₃SbS₄ is a semiconductor with an energy gap of ~1 eV between the valence band and the conduction band. 13 The top of the valence band is composed primarily of Cu 3d and S 3p orbitals, whereas the lowest conduction band comprises Sb 5s and S 3p orbitals. 13,23 Here, the former characteristic indicates that the corner-shared CuS₄ tetrahedron network governs the p-type conduction of Cu₃SbS₄. Three-fold band degeneracy at the top of the valence band results in large density of states, with an effective mass of m^* = 3.0-3.6 m_0 , where m_0 is the electron rest mass. ¹³⁻¹⁵ Therefore, a high S ($\propto m^*p^{-2/3}$) can be maintained even when the hole carrier concentration, p, reaches as high as 10²¹ cm⁻³. Indeed, for a hole-doped Cu_3SbS_4 , the combination of a low ρ and a relatively high S gives rise to a high $S^2\rho^{-1}$ of ~1.3 mW K⁻² m⁻¹ at 623 K.^{14,15} An aliovalent substitution of Ge4+/Sn4+ for Sb5+ was adopted for dope holes. 12-16 Despite superior electronic properties, Cu₃SbS₄ exhibited relatively high κ for TE materials, where the lattice component, κ_{lat} , was as high as ~1 W K⁻¹ m⁻¹ at 623 K.^{13,14} This may have been due to a feature of the crystal structure, e.g., its small primitive cell volume.²⁴ One means by which κ_{lat} can be decreased is through the introduction of phonon scatterers (point defects) by substituting Se for S,25,26 and another approach is through the enhancement of phonon grainboundary scattering. 14,15 The reduction in κ_{lat} led to the enhancement of ZT to 0.7 at 623 K for Cu₃Sb_{1-x}Sn_xS₄,^{14,16} to 0.6 at 623 K for Cu₃Sb_{1-x}Ge_xS₄,¹⁵ and to 0.8 at 673 K for Cu₃Sb_{1-x}Ge_xS_{4-z}Se_z.²⁶ The highest *ZT* was obtained for the Se substituted samples. However, Se is prevent from being utilized in large-scale applications due to the toxicity.

In this work, we propose an alternative strategy to boost ZT for Cu_3SbS_4 without Se, i.e., co-substitution of Ge and P for Sb. In the co-substituted system, $Cu_3Sb_{1-x-y}Ge_xP_yS_4$, Ge functioned

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ARTICLE Journal Name

as an acceptor for doping a hole, leading to enhanced $S^2\rho^{-1}$. Furthermore, Ge and P functioned as point defects responsible for phonon scattering, leading to decreased κ_{lat} . As a result, ZT = 0.67 at 673 K was achieved for Cu₃Sb_{1-x-y}Ge_xP_yS₄ with x = 0.1, y = 0.15.

2 EXPERIMENTAL PROCEDURE

We prepared the co-substituted samples of Cu₃Sb_{1-x-y}Ge_xP_yS₄ (x = 0.05, 0.1, 0.2, 0.3, 0.4, y = 0.05, 0.1, 0.15, 0.3) by melting the constituent elements, followed by exposure to heat treatment. The elements were sealed in an evacuated quartz tube and heated at 1073 K over a period of 24 h. The obtained ingot was clashed into powder and molded into a pellet. The pellet was sealed in an evacuated quartz tube and then heated at 873 K over a period of 50 h to improve homogeneity. The sample was clashed again and loaded into a graphite die, which was heated to 873 K under uniaxial pressure of 50 MPa in a flowing N2 atmosphere. Hot-press sintering was effected in a furnace PLASMAN CPS-KIT-03121 (S.S. Alloy). For the synthesis of nonsubstituted (x = y = 0), Ge-substituted (x = 0.1, y = 0), and Psubstituted (x = 0, y = 0.15) samples, a reported procedure²⁵ was partially followed to suppress the formation of impurity phases. The constituted elements were heated at 1073 K in an evacuated quartz tube, cooled to 873 K, and then quenched in water. The quartz tube was subsequently heated at 623 K over a period of 48 h. Hot-press sintering was performed at 823 K or 873 K. The relative density of all sintered samples was as high as ≥ 98%.

Powder X-ray diffraction (XRD) data were collected in the range $10^{\circ} \le 2\vartheta \le 100^{\circ}$ using a MiniFlex diffractometer (Rigaku) equipped with a Cu K α radiation source. Rietveld refinement of the pattern was effected to evaluate the lattice parameters, a and c, of the famatinite phase, using the RIETAN FP software package. Scanning electron microscopy (SEM) and energy-dispersive spectroscopy (EDS) were performed using a JCM-6000Plus NeoScope (JEOL) microscope.

 ρ and S were simultaneously measured using a four-probe DC method and a temperature differential method, respectively, using a ZEM-3 (ADVANCE RIKO) measurement system under a low-pressure He atmosphere, at 300 K-673 K. Thermal diffusivity α and specific heat C_P at 300 K–673 K were measured simultaneously using an LFA-457 MicroFlash® thermal analyzer (Netzsch), using a laser-flash method in a flowing Ar atmosphere. The absolute values of C_P were derived from a comparison between the measured values, with C_P values measured for a standard sample of Pyroceram 9606 (Netzsch). These data were used to calculate the thermal conductivity using the relation $\kappa = \alpha C_P d_s$, where d_s was the sample density estimated from the dimensions and weight of the sample. It should be noted that the obtained C_p values of 0.43–0.55 J g⁻¹ K⁻¹ at temperatures between 300 and 673 K corresponded to molar C_p values of 189–229 J mol⁻¹ K⁻¹ per $Cu_3Sb_{1-x-y}Ge_xP_yS_4$. The latter molar values agreed to a reasonable degree with the Dulong-Petit value of 200 J mol⁻¹ K⁻¹. We confirmed the reproducibility of the ρ , S, α , and C_P data upon both heating and cooling in the range of 300–673 K, except for ρ and S data in the

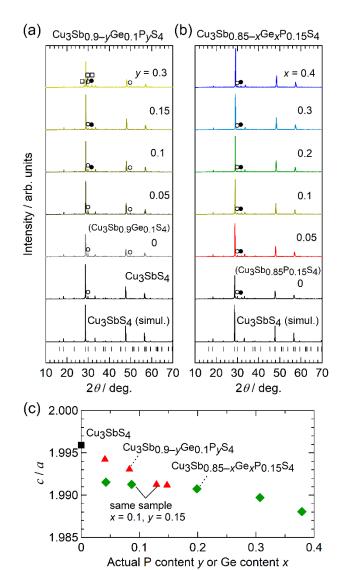


Fig. 1. Powder X-ray diffraction patterns for the samples of (a) Cu_3SbS_4 and $\text{Cu}_3\text{Sb}_{0.9\text{-y}}\text{Ge}_{0.1}\text{P}_y\text{S}_4$ (y=0–0.3) and (b) $\text{Cu}_3\text{Sb}_{0.85\text{-x}}\text{Ge}_x\text{P}_{0.15}\text{S}_4$ (x=0–0.4). The simulated pattern based on the famatinite (Cu_3SbS_4) structure is shown at the bottom in (a) and (b). Peaks denoted by open circle, closed circle, and open square represent tetrahedrite $\text{Cu}_{12}\text{Sb}_4\text{S}_{13}$, argyrodite $\text{Cu}_{7\text{-8}}(\text{Ge},\text{P})\text{S}_6$, and enargite Cu_3PS_4 , respectively. (c) Ratio of lattice parameters, c/a, with respect to the actual P content, y, for $\text{Cu}_3\text{Sb}_{0.9\text{-y}}\text{Ge}_{0.1}\text{P}_y\text{S}_4$, and to the actual Ge content, x, for $\text{Cu}_3\text{Sb}_{0.85\text{-x}}\text{Ge}_x\text{P}_{0.15}\text{S}_4$. The c/a value and chemical composition are also listed in Table S1 in the ESI†.

x=y=0 and x=0, y=0.15 samples. For the non-substituted sample, ρ and S showed irreversible drops above 600 K (Fig. S1 in the ESI†), inferring that degradation of the sample had occurred in the low-pressure environment. Hall effect measurements were performed using a four-probe DC method on a laboratory-built system, with a permanent magnet generating a magnetic field, B, of 0.62 T at 300 K. We calculated carrier concentration p as $R_{\rm H}^{-1}e^{-1}$ on the basis of the single-carrier model and Hall mobility of $\mu_{\rm H}$ as $R_{\rm H}\rho^{-1}$, where $R_{\rm H}$ was the Hall coefficient and e was elementary charge.

3 RESULTS AND DISCUSSION

The samples of $Cu_3Sb_{1-x-y}Ge_xP_yS_4$ were characterized by analyzing XRD, SEM, and EDS data. For all samples, peak

Journal Name ARTICLE

positions and the intensities of XRD patterns agreed to a reasonable degree with those of a simulated pattern based on the famatinite (Cu_3SbS_4) structure (Figs. 1(a), 1(b)).²¹ Additional small peaks were indexed to the tetrahedrite $Cu_12Sb_4S_{13}$ (I-43m), argyrodite $Cu_7-8(P,Ge)S_6$ ($P2_13$), and enargite Cu_3PS_4 ($Pmn2_1$) phases, which were also observed from SEM/EDS (backscattered electron images are shown in Fig. S2 in the ESI†). To evaluate the chemical composition of the famatinite phase, EDS was performed across 15 points and the data were averaged (Table S1 in the ESI†). Here, the composition was calculated by assuming the sum of the composition of cation (Cu, Sb, Ce, and Ce) as being 4.

For the non-substituted sample of x = y = 0 (Fig. 1(a)), Rietveld refinement of the XRD pattern yielded a = 5.386 Å and c = 10.751 Å for the famatinite phase, and EDS showed the actual composition as being close to that of the stoichiometric composition (Table S1 in the ESI†). The Ge-substituted sample of x = 0.1, y = 0 showed broad XRD peaks in the famatinite phase (Fig. 1(a)), which was consistent with the separation into Ge-poor and Ge-rich matrices observed from EDS. The P-substituted sample of x = 0, y = 0.15 was composed of a single famatinite phase (Fig. 1(b)), though the actual P content, 0.04, was one third of the starting composition (Table S1 in the ESI†).

We then characterized the co-substituted series with x=0.1 (Cu₃Sb_{0.9-y}Ge_{0.1}P_yS₄, Fig. 1(a)). The samples y=0.05-0.3 comprised single famatinite phases, the a and c of which decreased as y increased. This result can be attributed to the smaller ionic radius of P⁵⁺ (0.17 Å) compared with that of Sb⁵⁺ (0.565 Å).^{14,28} Actual compositions agreed with starting compositions for the samples of $y \le 0.15$. On the other hand, the sample indicating y=0.3 had a poor P composition of 0.15 (Table S1 in the ESI+) and exhibited an impurity phase with P, Cu₃PS₄ (Fig. 1; Fig. S2 in the ESI+). Therefore, the solubility limit of P in the series Cu₃Sb_{0.9-y}Ge_{0.1}P_yS₄ may have been $y \sim 0.15$. This value was higher than the actual P content, 0.04, in the aforementioned P-only substituted sample of x=0, y=0.15.

Following on, another co-substituted series with y = 0.15 (Cu₃Sb_{0.85-x}Ge_xP_{0.15}S₄, Fig. 1(b)) was prepared. The values of a and c decreased as x increased, from 0.05 to 0.4 (Table S1 in the ESI+), which resulted from the smaller ionic radius of Ge⁴⁺ (0.39 Å) compared with that of Sb⁵⁺ (0.565 Å). ^{14,28} Actual compositions agreed with starting compositions for the samples of x = 0.05-0.3 (Table S1 in the ESI+).

The aforementioned results indicated reluctance to solely incorporate P into the famatinite structure and enhancement of the solubility of P to $y \sim 0.15$ in $\text{Cu}_3\text{Sb}_{1-x-y}\text{Ge}_x\text{P}_y\text{S}_4$ by the Ge substitution. It was reported that Cu_3SbS_4 and Cu_3PS_4 did not form a solid solution series, whereas Cu_3SbS_4 and Cu_3AsS_4 formed a $\text{Cu}_3\text{Sb}_{1-y}\text{As}_y\text{S}_4$ series with a famatinite structure up to $y = 0.7.^{22}$ The solubility of P/As to Sb was likely subject to the magnitude of mismatch in the ionic radius between P⁵⁺ $(0.17 \text{ Å})/\text{As}^{5+}$ (0.335 Å) and Sb⁵⁺ (0.565 Å). 14,28 It was anticipated that the substitution of small P for large Sb would introduce a significant distortion in the famatinite structure; therefore, substitution was avoided for Cu_3SbS_4 . In this context, Ge^{4+} may be allowed to participate in the famatinite structure, because the ionic radius of Ge^{4+} (0.39 Å) is similar to that of As⁵⁺. We

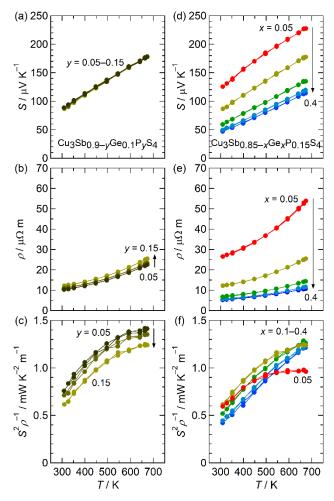


Fig. 2. (a),(d) Seebeck coefficient, S; (b),(e) electrical resistivity, ρ ; (c),(f) power factor, $S^2\rho^{-1}$, for the samples $Cu_3Sb_{0.9-y}Ge_{0.1}P_yS_4$ (y=0.05, 0.1, 0.15) and $Cu_2Sb_{0.85-x}Ge_xP_{0.15}S_4$ (x=0.05, 0.1, 0.2, 0.3, 0.4). (a)—(f) Figures show data upon both heating and cooling, which are overlapping.

conjectured that the reception of P in the co-substituted system $(Cu_3Sb_{1-x-y}Ge_xP_yS_4)$ can be attributed to the reduction in lattice parameters and/or to the local distortion/relaxation of structure, effected by the Ge substitution.

Degree of structural distortion can be measured by deviation of c/a from the ideal value of $2.^{22}$ It was reported that the substitution of As for Sb as Cu₃Sb_{1-y}As_yS₄ linearly decreased c/a from 1.997 (y=0) to 1.981 (y=0.7). In our samples Cu₃Sb_{1-x-y}Ge_xP_yS₄, the c/a ratio also decreased from 1.996 to 1.988 alongside increasing x and y (Fig. 1(c), Table S1 in the ESI+). The reduction in c/a by the P substitution (Cu₃Sb_{0.9-y}Ge_{0.1}P_yS₄) was pronounced, compared with that by the Ge substitution (Cu₃Sb_{0.85-x}Ge_xP_{0.15}S₄), indicating that the P substitution resulted in a significant structure distortion.

Next, the electronic properties of Cu₃Sb_{1-x-y}Ge_xP_yS₄ (Fig. 2) are addressed, excluding the Ge-substituted sample of x = 0.1, y = 0 with the inhomogeneous famatinite phase, and for the P-substituted sample of x = 0, y = 0.15 and the sample of x = 0.1, y = 0.3 with the P-poor compositions described above. The nonsubstituted sample of x = y = 0 exhibited $\rho = 3.5 \times 10^{-2} \,\Omega$ m and $S = 537 \,\mu$ V K⁻¹ at 300 K (Fig. S1 in the ESI⁺). These high values arose from a low hole carrier concentration of $1.5 \times 10^{17} \,\mathrm{cm}^{-3}$.

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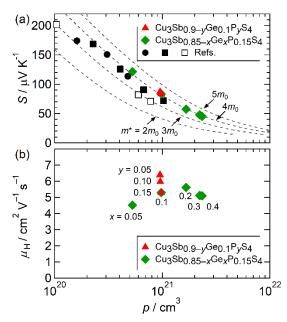


Fig. 3. (a) The relationship between the Seebeck coefficient, S, and the hole carrier concentration, p, for $Cu_3Sb_{1-x-y}Ge_xP_yS_4$ (closed diamonds and triangles), $Cu_3Sb_{1-x}Ge_xS_4$ (closed circles¹⁵), and $Cu_3Sb_{1-x}Sn_xS_4$ (closed squares¹⁴, open squares¹³). Theoretical curves (dashed line) based on the effective mass of hole m^* of $2m_0$, $3m_0$, $4m_0$, and $5m_0$ are shown. Details regarding the calculations of S and p are described in the text. (b) Hall mobility p_H with respect to the p for $Cu_3Sb_{1-x-y}Ge_xP_yS_4$.

In contrast, the samples $Cu_3Sb_{0.9-y}Ge_{0.1}P_yS_4$ (y=0.05-0.15) and $Cu_3Sb_{0.85-x}Ge_xP_{0.15}S_4$ (x=0.05-0.4) showed a much lower ρ and S (Fig. 2). The positive sign of S indicated that dominant charge carriers were holes, and the positive slopes (metallic behavior) of ρ and S, with respect to temperature, proved that Fermi level was situated in the valence band.

The values of S agreed among three samples of $Cu_3Sb_{0.9-v}Ge_{0.1}P_vS_4$ (Fig. 2(a)), which was consistent with equal p values of $1.0 \times 10^{21} \, \text{cm}^{-3}$ (Fig. 3(a)). These results can be attributed to the same amount of hole dopant (Ge) being present in the samples and indicate negligible modification of the electronic structure near the Fermi level by the P (isovalent) substitution. Furthermore, the agreements in S and n, regardless of the different amounts of impurity phases, suggest that the impurity phases barely/equally affected the properties of $Cu_3Sb_{0.9-y}Ge_{0.1}P_yS_4$. On the other hand, the value of ρ slightly increased alongside an increasing y (Fig. 2(b)), which was associated with a decrease in $\mu_{\rm H}$ from 6.4 to 5.3 cm² V⁻¹ s⁻¹ (Fig. 3(b)). The reduced μ_H may result from distortion of the Cu-S network induced by the P substitution, as suggested by the large reduction in c/a (Fig. 1(c); Table S1 in the ESI†). Further theoretical investigation of the relationship between the distortion of the Cu-S network and carrier relaxation time are required. The $S^2\rho^{-1}$ for the sample y = 0.05 increased with increasing temperature and reached as high as 1.4 mW K⁻² m⁻¹ at 673 K (Fig. 2(c)). However, the value of $S^2\rho^{-1}$ decreased alongside an increasing y, which remained higher than 1.25 mW K^{-2} m⁻¹. For the samples Cu₃Sb_{0.85-x}Ge_xP_{0.15}S₄, the values of ρ and S decreased alongside an increasing x, which resulted from the increase in p from 0.5×10^{21} (x = 0.05) to $2.3 \times 10^{21} \text{ cm}^{-3}$ (x = 0.4) (Figs. 2(d), 2(e), 3(a)). Here, μ_H was

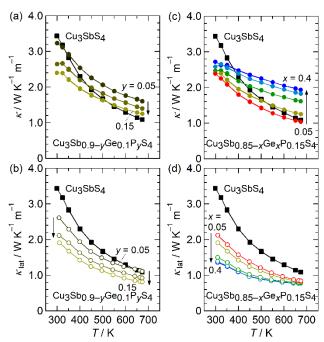


Fig. 4. (a),(c) Thermal conductivity, κ ; (b),(e) the lattice component, κ_{lat} , for the samples of $\text{Cu}_3\text{Sb}_{0.9-y}\text{Ge}_{0.1}\text{P}_y\text{S}_4$ (y=0.05, 0.1, 0.15) and $\text{Cu}_3\text{Sb}_{0.85-x}\text{Ge}_x\text{P}_{0.15}\text{S}_4$ (x=0.05, 0.1, 0.2, 0.3, 0.4). In all figures, κ for Cu_3SbS_4 is shown for comparison. (a), (c) Figures show data upon both heating and cooling, which are overlapping.

roughly constant at 5 cm² V⁻¹ s⁻¹ with respect to Ge content (Fig. 3(b)). As a result, $S^{2}\rho^{-1}$ was kept at a high value of 1.2–1.3 mW K⁻² m⁻¹ at 673 K, except for the sample x = 0.05 (Fig. 2(f)).

In order to gain insight into the electronic structure of Cu₃Sb_{1-x-v}Ge_xP_vS₄, we investigated the relationship between S and p by comparing the experimental data with the theoretical data. The theoretical p and S values were calculated using $p = (4/\pi^{1/2})(2\pi m^* k_B T/h^2)^{3/2} F_{1/2}(\eta)$ equations $S = (k_B/e)(2F_1(\eta)/F_0(\eta) - \eta)$, respectively, where k_B was the Boltzmann constant, h was Planck's constant, $F_n(\eta)$ was the Fermi integral, and η was reduced chemical potential.²⁹ It should be noted that these equations were based on a single parabolic band, and the carrier relaxation time was limited by acoustic phonon scattering. The experimental data fell on the curves of $m^* = 3-4m_0$ for our $Cu_3Sb_{1-x-y}Ge_xP_yS_4$, similar to the reported Cu₃Sb_{1-x}(Ge/Sn)_xS₄ samples. 13-15 Thus, the P substitution up to y = 0.15 and the Ge substitution up to x = 0.4were found to have barely changed the m^* .

Next, we focused on the effects of the Ge and P substitution on κ and κ_{lat} . For the non-substituted semiconducting sample x=y=0, $\kappa \simeq \kappa_{\text{lat}}$ was 3.4 W K⁻¹ m⁻¹ at 300 K and monotonically decreased to 1.0 W K⁻¹ m⁻¹ at 673 K (Fig. 4). The temperature dependence resulted from the Umklapp scattering of phonons. Compared with the non-substituted sample, the value of κ decreased at 300 K and, contrastingly, increased at 673 K for the co-substituted samples of Cu₃Sb_{0.9-y}Ge_{0.1}P_yS₄ and Cu₃Sb_{0.85-x}Ge_xP_{0.15}S₄ (Figs. 4(a), 4(c)). The rise in κ at 673 K originated from an increase in the electronic component of thermal conductivity κ_{ele} . We estimated κ_{ele} using the Wiedemann–Franz law, $LT\rho^{-1}$, where the Lorenz number, L, was

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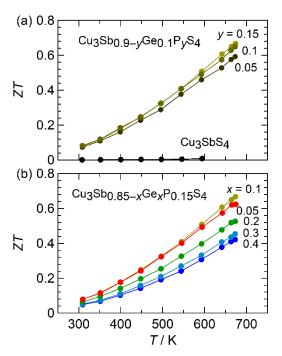


Fig. 5. Dimensionless figure of merit ZT for famatinites: (a) $Cu_3Sb_{0.9-y}Ge_{0.1}P_yS_4$ (y = 0.05-0.15) and Cu_3SbS_4 , (b) $Cu_3Sb_{0.85-x}Ge_xP_{0.15}S_4$ (x = 0.05-0.4).

calculated by using the equation $L = (k_B/e)^2 (3F_0(\eta)F_2(\eta) - 4F_1(\eta)^2)/F_0(\eta)^2$. The L values were $1.58-2.24 \times 10^{-8}$ W Ω K⁻² for the samples, except for x=0, y=0. We then subtracted κ_{ele} from κ to obtain κ_{lat} . The values of κ_{lat} for the samples of $Cu_3Sb_{0.9-\nu}Ge_{0.1}P_{\nu}S_4$ and $Cu_3Sb_{0.85-x}Ge_xP_{0.15}S_4$ decreased alongside an increasing y and x, respectively (Figs. 4(b), 4(d)). As a result of the co-substitution, κ_{lat} was reduced from 3.4 to 1.4 W $\rm K^{-1}$ m $^{-1}$ at 300 K and from 1.1 to 0.8 W $\rm K^{-1}$ m $^{-1}$ at 673 K. The reduction in κ_{lat} indicated that both Ge and P, substituted for Sb, functioned as point defects that induced mass/strain fluctuation, responsible for phonon scattering. The reduction in κ_{lat} by the P substitution manifested throughout the entire temperature range (Fig. 4(b)), whereas the reduction by Ge substitution was pronounced at the low-temperature region (Fig. 4(d)). The significant suppression of κ_{lat} at 673 K was likely the result of the prominent distortion of the crystal structure, induced by the P substitution (Fig. 1(c)). The lowest value of κ_{lat} (0.8 W K⁻¹ m⁻¹) in this instance is greater than the κ_{lat} value of 0.6 W K⁻¹ m⁻¹ for a Se-substituted sample.²⁶ On the other hand, the lowest value is comparable with the κ_{lat} value for a sample synthesized by mechanical alloying, followed by spark plasma sintering, which exhibited small-sized grains connected by twinning boundaries. 14-16

As described above, the P substitution for Sb decreased κ_{lat} while keeping the electronic structure intact, whereas the Ge substitution doped holes to the valence band and decreased κ_{lat} . The combined substitution effect led to the enhancement of ZT to 0.4–0.7 (Fig. 5). For the Cu₃Sb_{0.9-y}Ge_{0.1}P_yS₄ (y = 0.05–0.15) series, ZT at 673 K increased from 0.6 to 0.7 alongside an increasing y (Fig. 5a), which was primarily the result of a reduction in κ_{lat} . For the Cu₃Sb_{0.85-x}Ge_xP_{0.15}S₄ (x = 0.05–0.4) series, ZT was maximized at x = 0.1 and decreased alongside an

increasing x at $x \ge 0.2$ (Fig. 5b), the latter of which resulted from an increase in κ_{ele} .

4 Conclusions

In summary, we investigated the crystal structure and TE properties of famatinites $Cu_3Sb_{1-x-y}Ge_xP_yS_4$. The solubility of P to Sb was enhanced to 0.15 when Ge partly replaced Sb. The Ge (aliovalent) substitution increased p, leading to enhanced S^2p^{-1} . The P (isovalent) substitution barely modified the electronic structure and hardly altered the p. Ge and P substituted for Sb both functioned as point defects responsible for phonon scattering. Specifically, the substitution of P resulted in the drastic suppression of κ_{lat} at 673 K. These impacts of the cosubstitution of Ge and P on TE properties led to ZT of 0.67 at 673 K for the sample of x = 0.1, y = 0.15. Such a co-substitution strategy will likely be useful for boosting TE performance for Cu–S-based materials.

Conflicts of interest

There are no conflicts of interest to declare

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Co-substitution of Ge and P for Sb in Cu_3SbS_4 famatinite boosted dimensionless thermoelectric figure of merit.

