



What Causes the Anomalous Aggregation in Pluronic Aqueous Solutions?

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23 **Abstract**

24 Pluronic (PL) block copolymers have been widely used as delivery carriers, molecular
25 templates for porous media, process additive of affecting rheological behavior. Unlike most
26 surfactant systems, where unimer transforms into micelle with increased surfactant
27 concentration, anomalous large PL aggregates below the critical micelle concentration (CMC)
28 were found throughout four PL types (F108, F127, F88 and P84). We characterized their
29 structures using dynamic light scattering and small-angle X-ray/neutron scattering. Molecular
30 dynamic simulations suggest that the PPO segments, though weakly hydrophobic (insufficient to
31 form micelles), promote the formation of large aggregates. Addition of acid or base (*e.g.* citric
32 acid, acetic acid, HCl and NaOH) in F108 solution significantly suppresses the aggregate
33 formation up to 20 days due to the repulsion force from the attached H_3O^+ molecules on EO
34 segment in both PEO and PL and the reduction of CMC through the salting out effect,
35 respectively.

36 **Keywords:** Poloxamer, Dynamic Light Scattering, Small-Angle Neutron Scattering, Small-
37 Angle X-ray Scattering, Slow Mode, Micelles, Unimer, Aggregates

38

39 Introduction

40 Poloxamers, also known as Pluronics® (PLs) are a series of triblock copolymers composed of
41 polyethylene oxide-polypropylene oxide-polyethylene oxide (PEO-PPO-PEO) in different
42 weight ratios of PEO and PPO segments.¹ PLs have been widely used for drug deliver,²⁻⁷ gene
43 delivery,^{8, 9} bioprocessing,¹⁰ mesoporous materials fabrication¹¹⁻¹³ and other different kinds of
44 fields. Many of these applications involve the use of PL micelles, where the concentration of PL
45 is higher than the critical micelle concentration (CMC), the specific minimum concentration for
46 surfactant to form micelles.^{14, 15} PL micellization is driven by the hydrophobic interaction
47 between PPO segments shielded by a PEO layer composed of both ends of the PL in aqueous
48 solution.¹⁶ The sizes of PL micelles range from a few to tens of nanometers depending on the
49 molecular weights and the configurations of PLs.¹⁷⁻²⁰ Generally speaking, the micellar size is
50 quite uniform dictated by the spontaneous curvature of the PL molecules which can be expressed
51 by the “packing parameter”.²¹

52 In the past, so-called “anomalous micellization” at a concentration prior to CMC has been
53 reported in block copolymer systems,²² including PL.^{23, 24} The phenomenon has been considered
54 to be induced by the polydispersity of the PLs²⁵⁻²⁷ or the impurities in the system.²⁸⁻³¹ Other than
55 PLs, anomalous large aggregates that disappear upon increasing concentration have also been
56 reported in other PEO-containing Gemini surfactants and they disappear upon increased
57 concentration.³²

58 Anomalous aggregation has also been observed in PEO homopolymer aqueous solutions.³³⁻³⁶
59 Different hydrophobicity of the PEO backbone was proposed the anomalous aggregation.^{33, 34} A
60 SANS study suggested that different end groups of the PEO homopolymer (hydroxyl or
61 methoxy) resulted in different aggregation behavior due to their hydrophobicity.³⁵ In addition,

62 the sample preparation methods including the choice of solvent and heating history also play a
63 role in the anomalous aggregation behavior.^{33,37} Most recently, a dynamic light scattering (DLS)
64 study on multi-pass filtered PEO solutions, where the air bubbles are completely removed,
65 indicated that so-called large aggregates were presumably identified as air bubbles stabilized by
66 PEO at the air-water interface.³⁸ This evidence implies that the formation of large aggregates in
67 PL solutions could also be attributed to “air bubbles”. Furthermore, the report also indicated that
68 an increase of the solution salinity may enhance the formation of PEO aggregates.

69 Our previous study on a multicomponent system of PL/citric acid aqueous solution also
70 revealed large aggregates³⁹ while the origin of the observed anomalous aggregation is difficult to
71 be identified due to the complexity of the system. In the current work, we focus on the bare
72 pluronic solutions and monitored the system under different processes to understand the birth of
73 these large aggregates, the effects of introduced air (by agitation) and salinity (acid, base or ions)
74 on the aggregation rate, with a focus mainly on F108 system.

75

76 **Experimental Section**

77 **Materials**

78 Pluronic (PL) F108 (EO₁₃₃-PO₄₉-EG₁₃₃, Mw 14,600 g/mol), F88 (EO₁₀₃-PO₃₉-EO₁₀₃, Mw
79 11,400 g/mol), F127 (EO₁₀₁-PO₅₆-EO₁₀₁, Mw 12,600 g/mol) and P84 (EO₁₉-PO₄₄-EO₁₉, Mw
80 4,200 g/mol) was obtained from BASF (Florham Park, New York, USA). Citric acid (CA),
81 hydrochloric acid (HCl), acetic acid (Ace), sodium chloride (NaCl) and sodium hydroxide
82 (NaOH) were purchased from Sigma-Aldrich (St. Louis, MO, USA).

83 **Preparation of Pluronic Solutions**

84 PL solutions were prepared by dissolving a variable of PL in filtered solvents and stored at $6 \pm$
85 2°C for 12 h in order to fully dissolve PLs. These PL solutions were stored at 25°C for another
86 24 h before taking measurements. For F108, 1, 5 and 8% (mass fraction) polymer solution were
87 prepared. For F127, 0.5% (mass fraction) polymer solution was made while 1% (mass fraction)
88 polymer solutions were prepared for F88 and P84. In the rest of the study, all the polymer
89 concentration will be expressed by mass fraction.

90 **Nuclear Magnetic Resonance (NMR) Spectroscopy**

91 The ^{13}C NMR data was acquired with a Bruker Advance-500 MHz FT-NMR spectrometer
92 (500 MHz), operating at 125.76 MHz for ^{13}C . The ^{13}C NMR experiments were performed at 298
93 K using a delay of 2 s between pulses (pulse width 10.0 μs), and a sweep width of 34090 Hz. The
94 spectra were processed and analyzed by TopSpin 3.0. 10 wt% of F108, F88, F127 and P84
95 samples were prepared in D_2O .

96 **Dynamic Light Scattering (DLS)**

97 The light scattering instrument is an ALV compact goniometer system with multi-detectors
98 (CGS-3MD) (Germany) which consists of a 22 mW He-Ne laser (wavelength(λ) = 632.8 nm)
99 and four avalanche photo diode detectors, which are equally spaced out (each 32° apart). One of
100 the four detectors have a sample and a reference output, allowing pseudo-cross correlation
101 measurements (single detector mode) thus yielding better data quality in the range of fast decay
102 time (τ). The autocorrelation function is collected by an ALV-7004 digital multiple tau real time
103 correlator. In this experiment, the DLS data were obtained from the cross-correlation function
104 using the single detector mode. For the single-sized system the intensity correlation function,
105 $g_1(\tau)$, can be described as a single exponential decay, $e^{-\Gamma\tau}$. Where Γ is the decay rate and τ is
106 decay time. As a result, the translational diffusion coefficient, D , can be related with Γ with a

107 simple function, $D = \Gamma/q^2$, where the magnitude of the scattering vector is $q \equiv \frac{4n\pi}{\lambda} \sin \frac{\theta}{2}$ with n
108 being the refractive index of the solution. In this report, the scattering angle, θ was always set at
109 90° . Based on the Stokes–Einstein relation, the hydrodynamic radius, R_H , can be related with D
110 of a uniform-sized spherical particle via $R_H = k_B T / 6\pi\eta D$, where k_B and η are the Boltzmann
111 constant and the viscosity of the solvent (H_2O in this case), respectively. If the system contains
112 more than one size of particles, the time correlation function indicates multimodal decays
113 deviating from the single exponential decay. The ALV software is able to resolve multimodal
114 distribution functions yielding multimodal distributions of R_H through the CONTIN
115 procedure. The R_H histograms were plotted based on intensity-weighted outcome.

116 **Small-angle X-ray Scattering (SAXS)**

117 Samples were loaded in the quartz capillary tubes and sealed. Small-angle X-ray scattering
118 (SAXS) measurements were conducted at a Bruker Nano STAR instrument. Cu-K α X-ray with
119 the wavelength (λ) of 1.5418 Å was generated by a Turbo (rotating anode) X-ray source (TXS).
120 The 2-D intensity data was collected by a Mikro Gap VÅNTEC-2000 detector (pixel size = 67
121 μm) with a sample-to-detector distance of 107.5 cm to cover a scattering vector, q (defined as
122 $\frac{4\pi}{\lambda} \sin \frac{\theta}{2}$, where θ is the scattering angle), ranging from 0.007 to 0.21 Å $^{-1}$. Both scattering and
123 transmittance of each sample were measured separately. The 2D raw data were corrected by the
124 sample transmission, empty cell scattering and transmission. The corrected data were then
125 circularly averaged, yielding the 1-D profiles.

126 **Small-angle Neutron Scattering (SANS)**

127 SANS experiments were conducted at NGB 30m SANS at National Institute of Science and
128 Technology (NIST) center for Neutron Research (NCNR, Gaithersburg, MD). Access to

129 NGB30mSANS was provided by the Center for High Resolution Neutron Scattering (CHRNS), a
 130 partnership between the NIST and the National Science Foundation (NSF) under Agreement No.
 131 DMR-1508249. The SANS data were collected at two different sample-to-detector distances (7
 132 and 4 m) with neutrons which have an average wavelength of 6 Å and spread of 12.5%. This
 133 yielded a q range from 0.006 to 0.32 Å⁻¹. The 2-D raw data were collected and corrected for
 134 detector sensitivity, background, sample transmission, empty cell scattering and transmission.
 135 The corrected data were then circularly averaged, yielding the 1-D profiles, which were then put
 136 on an absolute intensity scale using the measured incident beam flux.

137 **Small-angle Scattering Data Analysis**

138 Both SAXS and SANS data were analyzed by SasView 4.1.⁴⁰ This work was originally
 139 developed as part of the DANSE project funded by the US NSF under Award DMR-0520547,
 140 but is currently maintained by a collaboration between UTK, UMD, NIST, ORNL, ISIS, ESS,
 141 ILL and ANSTO. SasView also contains code developed with funding from the EU Horizon
 142 2020 research and innovation programme under the SINE2020 project (Grant No 654000). The
 143 scattering patterns are fitted by combining a low q power law and a Gaussian chain. The
 144 equation is listed as the follows.

$$145 \quad I(q) = Aq^{-\alpha} + B \cdot I_0 \cdot P(q) + \text{BKG}, \quad (1)$$

146 where

$$147 \quad I_0 = \varphi_{poly} \cdot V \cdot (\rho_{poly} - \rho_{sol})^2, \quad P(q) = \frac{2[\exp(-Z)+Z-1]}{Z^2}, \quad Z = q^2 \langle R_G^2 \rangle \quad \text{and} \quad V = \frac{M_W}{N_A \delta}$$

148 Here, A and B are the scale factor for the two terms, respectively. φ_{poly} is the volume fraction of
 149 polymer, V is the molecular volume of a polymer coil, δ is the density of the molecules, ρ_{poly}
 150 and ρ_{sol} are the neutron scattering length densities (nSLDs) or the X-ray scattering length

151 density (electron density) of the polymer and solvent, respectively, $\langle R_G^2 \rangle$ is the mean square
152 radius of gyration of the pluronic. M_W is the weight-average molecular weight of the polymer, N_A
153 is Avogadro's number, δ is the bulk density of the polymer and BKG is the incoherent
154 background.

155 **Molecular Dynamic Simulation**

156 Due to the limited approachable time and length scales of all-atom molecule dynamics (MD)
157 simulations, computational studies based on atomistic resolved models are restricted to single
158 chain systems.^{41, 42} To this end, coarse-grained models provide the best compromise between
159 accuracy and efficiency. In this work, MARTINI based coarse-grained MD simulations are used
160 to investigate the behaviors of PLs in aqueous solution. The MARTINI model provides a
161 powerful tool to study the problems concerning lipids, proteins and polymers due to its ability to
162 capture their chemical properties at moderate computational cost^{43, 44} In our simulations, the
163 standard MARTINI water model is used where each water bead represents four water molecules.
164 The PL model is adopted from a previous study,⁴⁵ in which each monomer of PEO or PPO is
165 coarse-grained into a single bead. Bond, angle and Lennard-Jones (LJ) interaction parameters in
166 this coarse-grained model are calibrated based on all-atomistic simulation results and reproduce
167 their known $\langle R_G^2 \rangle^{\frac{1}{2}}$ and end-to-end distance.

168 To obtain initial configurations of well-dispersed polymers in all simulations, the PLs are
169 firstly treated as pure PEO chains and relaxed under the NPT ensemble at temperature $T = 300$ K
170 and pressure $P = 1$ bar. Subsequently, the beads in the middle part of certain chains are converted
171 to PPO to investigate their aggregation behaviors. To explore PLs at an air-water interface,
172 simulation boxes are extended along one (the z) direction. A time step of 20 fs is taken in all
173 simulations. All the beads in our simulation shared the same constant mass of 72 amu for

174 efficiency. All the coarse-grained MD simulations have been performed by using Large-scale
175 Atomic/Molecular Massively Parallel Simulator (LAMMPS) package.⁴⁶

176 To quantify the amount of PL aggregates at each time step, we employ a distance criterion
177 based on the coordinates of the centers of masses of all the central PPO fragments. Each pair of
178 polymers belongs to the same aggregate, if the distance between their PPO fragments, subject to
179 periodic boundary conditions is below 20\AA . Individual polymers not belonging to any such
180 aggregate are denoted as 1-aggregate. The distance is chosen as it is large compared with the
181 $\langle R_G^2 \rangle^{\frac{1}{2}}$ of an individual PPO fragment, and small compared with the distance between
182 polymers in a homogeneous situation. Simulation results do not qualitatively depend on the
183 choice of the critical distance for the aggregate analysis if these inequalities are met. From the
184 amount of n-aggregates we have access to the mean number of polymers forming an aggregate
185 ('mean aggregate size') or the number of chains in true aggregates of size larger unity. For each
186 aggregate, we calculate a gyration tensor using the coordinates of all monomers belonging to the
187 participating polymers, and a mean gyration tensor by an arithmetic average over aggregates.
188 The $\langle R_G^2 \rangle^{1/2}$ (square root of its trace) characterizes the spatial extension of the aggregates. It
189 should be noted that LAMMPS was performed on F88 to reduce the cost of simulation time.

190 **Thermal Gravimetric Analysis (TGA)**

191 TGA measurements were conducted at a thermo-gravimetric analyzer (Q500, TA instrument,
192 New Castle, England). 1% F108 original and centrifuged upper and lower layer solutions were
193 dried individually in the sample pan to reach $\sim 10\text{mg}$ for the TGA measurements. Samples were
194 heated in a furnace injected with N_2 (60 mL/min), with a heating rate of $5^\circ\text{C}/\text{min}$, from 25 to
195 700°C . The residual weight percentage (wt%, on dry basis) was recorded as a function of
196 temperature.

197 **Gel Permeation Chromatography (GPC)**

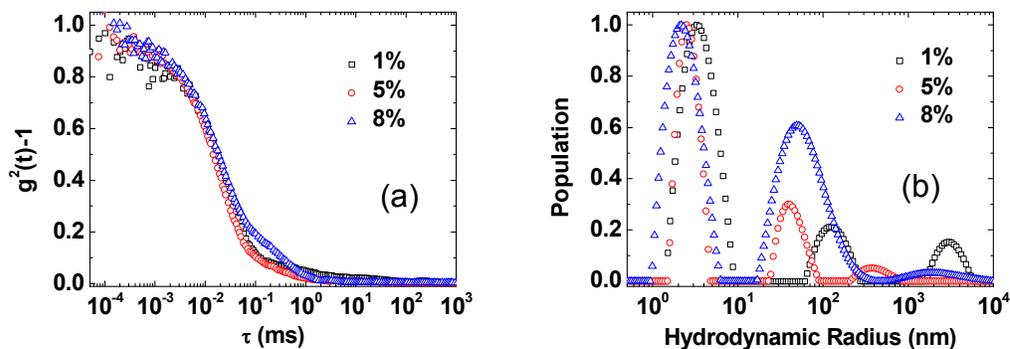
198 1% F108 original and centrifuged upper and lower layer solutions were diluted to 0.1% (w/v)
199 for the GPC analyses. Waters Ultra hydrogel™ 250 column [7.8 mm (ID) × 300 mm (L)] which
200 is packed with crosslinked hydroxylated polymethacrylate-based gels of 250 Å pore
201 sizes. Filtered H₂O with 0.05% NaN₃ was used for the eluent. The columns were kept in a column
202 oven at 40°C and the flow rate was 0.5 mL/min. A refractive index detector was used and set to
203 35°C to determine weight molecular size distributions.

204 **Results and Discussion**

205 **Large F108 Aggregates**

206 Fig. 1(a) shows the autocorrelation functions of 1, 5 and 8% F108 in H₂O using DLS
207 measurements. All of them show composite curves composed of multiple exponential decays,
208 indicating the coexistence of both slow (corresponding to large aggregates) and fast
209 (corresponding to small aggregates) modes in the F108 solution. In fact, such phenomenon is
210 also found in F127, F88, and P84 solutions (Fig. S1), suggesting that this may be relatively
211 common in PLs. Histograms of the deduced hydrodynamic radius (R_H) are presented in [Fig.
212 1(b)]. The general feature for the histogram of R_H includes three populations with peak positions
213 located at 2 ~ 3 nm, 40 ~ 150 nm, and beyond 400nm, respectively. The first peak reveals a
214 consistent size with that of the F108 unimers as reported from the SANS measurement ($\langle R_G^2 \rangle^{\frac{1}{2}} =$
215 2.3 nm).⁴⁷ The second population of aggregates in 5 and 8% samples represents most likely the
216 F108 polymeric micelles as the critical micelle concentration (CMC) of F108 is reported 4.5% at
217 25°C.⁴⁸ For the 1% sample, the existence of the second population is unexpected. The population
218 of the largest may potentially be related to aggregates induced by impurities²⁷ or air bubbles.³⁸ In

219 order to understand the origin of the PL aggregation mechanism, we chose to investigate 1 and
 220 5% of F108 (one above and one below its CMC).

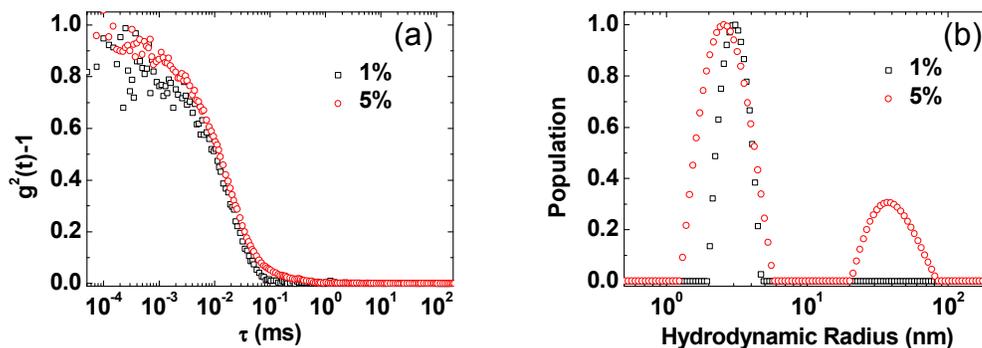


221
 222 **Figure 1.** Autocorrelation functions (a) and R_H histograms (b) of 1 (black square), 5 (red circles)
 223 and 8% (blue triangles) PL F108 in H_2O .

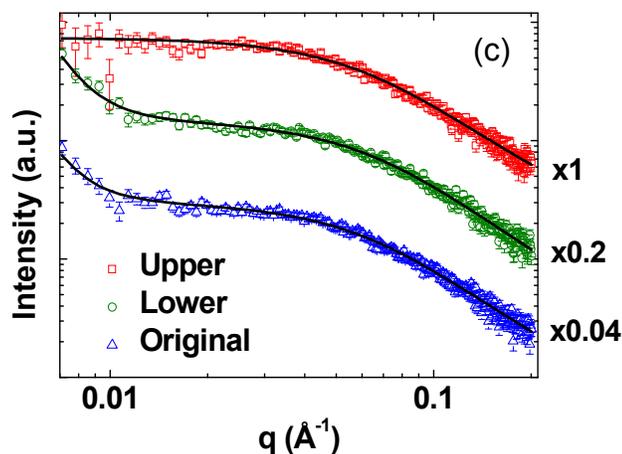
224
 225 According to a previous study,³³ centrifugation could separate the large PEO aggregates from
 226 the unimers in aqueous solutions. After F108 solutions were centrifuged at 15,000g for 30 min,
 227 no sediment was found and both upper and lower layer solutions are transparent with no clear
 228 boundary. We then performed DLS and SAXS measurements on the upper half of the solution.
 229 Figs. 2(a) and 2(b) show the autocorrelation functions and the corresponding histograms of R_H of
 230 the upper half solutions of the centrifuged 1 and 5% F108 samples, respectively. The size
 231 distribution function [Fig. 2(b)] confirms that the large aggregates (> 100 nm) of impurity were
 232 completely removed. Instead, unimers (~ 3 nm) remained for both solutions (1 and 5%) while
 233 some micelles (~ 40 nm) were also found only in the 5% solution. This evidence implies that the
 234 chosen centrifugal condition is sufficient to spin down the aggregates with $R_H > 100$ nm. On the
 235 contrary, the autocorrelation functions and R_H histograms [Fig. S2(a) and S2(b)] of the lower half
 236 solutions indicate that the large aggregates are remaining.

237 The SAXS data of 5% F108 solutions (original, centrifuged upper half and centrifuged lower
238 half) [Fig. 2(c)] are also consistent with the DLS observations. The scattering curves are
239 practically identical for data above $q = 0.01 \text{ \AA}^{-1}$ and can be best fitted using a combination of a
240 power law decay (large aggregates) with a Gaussian polymer chain (unimer) model as expressed
241 in Eq(1),⁴⁷ yielding $\langle R_g^2 \rangle^{\frac{1}{2}} = 2.6 \text{ nm}$. In previous study⁴⁹, $R_H = 0.853 \langle R_g^2 \rangle^{\frac{1}{2}}$ for hydrated PEO
242 homopolymer. Therefore, the R_H and $\langle R_g^2 \rangle^{\frac{1}{2}}$ are in good agreement. However, differences
243 between various samples are found in the initiate low q slope. An intensity plateau is only
244 observed for the centrifuged upper half solution, indicating that there are no detectable large
245 aggregates within the probing range. However, for the original and lower half solution after
246 centrifugation, an intensity upturn with aq^{-4} decay was observed at $q < 0.01 \text{ \AA}^{-1}$, presumably a
247 scattering tail stemming from unattainable lower q regime, suggesting both solutions contained
248 large aggregates, consistent with the DLS outcomes.

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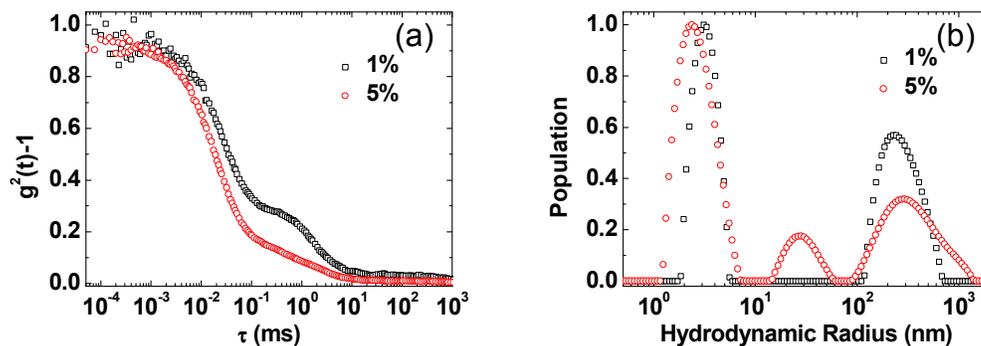
252 **Figure 2.** Autocorrelation function (a), R_H histogram (b) for the upper layer solution of 1 (black
 253 square) and 5% (red circle) F108 after centrifugation. SAXS results for the upper (red square)
 254 and lower (green circle) layer solution after centrifugation and the original solution (blue
 255 triangle) of 5% F108 (c). The solid lines represent the best fitted results by using Eq. (1).

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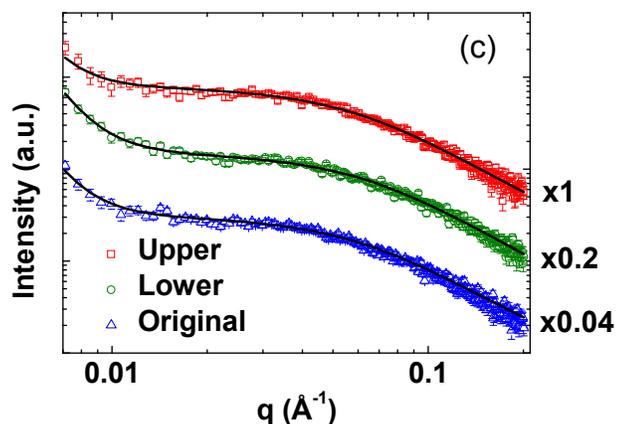
257 The time-resolved study on the centrifuged upper half solutions of 1 and 5% F108 gives an
 258 intriguing outcome. At least two decays were found in both autocorrelation functions obtained
 259 from the upper half solutions after 2 days of storage time [Fig. 3(a)] corresponding to multi-
 260 modal size distribution functions [Fig. 3(b)]. The large aggregates (> 100 nm) reappeared and

261 coexisted with the PL unimers (~ 3 nm) for the 1% sample, and both unimers and micelles (~ 40
262 nm) in the case of 5% sample. The SAXS data of all three 5% PL samples (original, centrifuged
263 upper half and centrifuged lower half) exhibit a low- q intensity upturn after 2 days of storage
264 [Fig. 3(c)], indicative of the existence of large aggregates – in good agreement with DLS data.
265 The q^{-4} Porod scattering at low q also suggests the size of such aggregates is beyond the SAXS
266 probing range. This observation reveals two facts. Firstly, the large aggregates (with $R_H > 100$
267 nm) indeed *form spontaneously* in the F108 solutions at a concentration lower than CMC even
268 after they are removed from the solution. Secondly, *the density of the aggregates is higher than*
269 *that of water* since they are concentrated at the lower part of the solution after centrifugation.

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272

273 **Figure 3.** Autocorrelation function (a), R_H histogram (b) for the upper layer solution of 1 (black
 274 square) and 5% (red circle) F108 after two-day storage. SAXS results for the upper (red square),
 275 lower (green circle) layer solution and the original solution (blue triangle) of 5% F108 after two-
 276 day storage (c). The solid lines represent the best fitted results by using Eq (1).

277

278 The Origin of the Large Aggregates

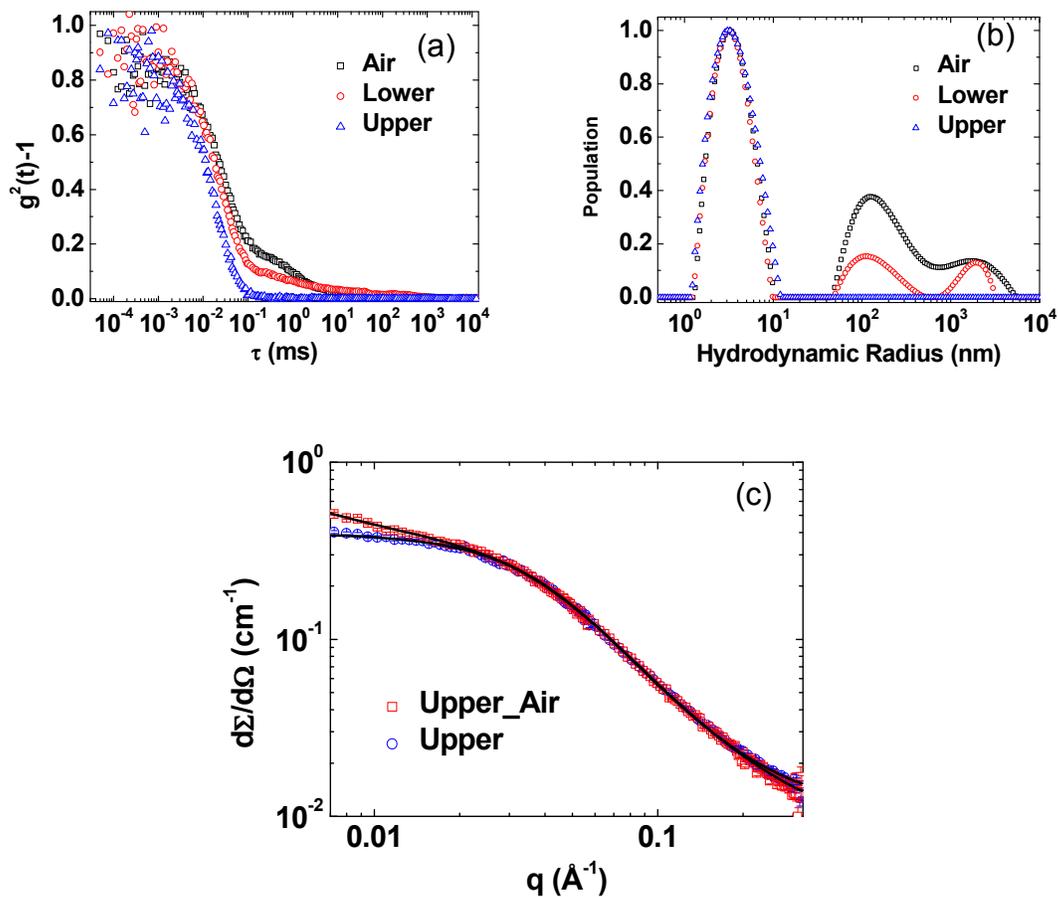
279 A careful investigation on PEO solution reported that air bubbles stabilized by the PEO at the
 280 air/water interface are the cause of the observed aggregates.³⁸ The question is whether the
 281 formation mechanism of the PL aggregates is the same as that of the PEO aggregates, *i.e.*,

282 stabilized air bubbles. In order to identify the mechanism, air was purged into the centrifuged
283 upper half solution, where no aggregates were initially observed [as shown in Fig 2(b)], through
284 vigorous agitation for 3 h. Afterwards, re-centrifugation was applied to the solution and the
285 upper half and lower half solutions were collected individually. Both DLS and SANS
286 measurements were again conducted on the following three samples: agitated upper half solution
287 after centrifugation, the upper half and lower half solutions after re-centrifugation. Fig. 4(a) and
288 4(b) illustrate the autocorrelation functions and the histograms of R_H of these three samples.
289 Indeed, large aggregates, whose sizes (from 60 nm to above micron) resembled to the
290 spontaneous forming aggregates after 2 days of storage, clearly reappeared, after vigorous
291 agitation. The F108 aggregates can also be observed in the SANS data measured from the
292 agitated sample and the re-centrifuged upper half solution illustrated in Fig. 4(c), which show
293 practically two identical SANS curves at $q > 0.02 \text{ \AA}^{-1}$ corresponding to the scattering of F108
294 unimers but sufficient difference in the low- q regime (*i.e.*, $< 0.01 \text{ \AA}^{-1}$). The evident uprising of
295 the low- q intensity observed in the agitated sample in contrast to the plateau intensity found in
296 the re-centrifuged upper half solution [the best fitted $A = 0$ in Eq (1)] suggests *that agitation*
297 *results in large aggregates with a density higher than water*. Here, the best fit of low- q power-law
298 exponent is -2.3, instead of -4 observed in the centrifuged sample sit for 2 days, suggesting that
299 the aggregates caused by vortexing might be fractal and smaller. To further investigate the
300 composition of the aggregates, contrast-matching SANS were performed on the agitated sample
301 and centrifuged lower solution after agitation in $\text{H}_2\text{O}/\text{D}_2\text{O}$ solvent whose nSLD matches with that
302 of the Pluronic (Fig. S3). No detectable coherent scattering was observed in the probing q range
303 for both samples, suggesting that the major composition of the aggregates is presumably F108
304 instead of air bubbles, whose nSLD is drastically different from that of the solvent. Both this

305 outcome and the aforementioned higher density of the aggregates than water indicate that the
306 formation mechanism of PL aggregates may be different from that of stabilized air bubbles in
307 PEO solution.³⁸ One of the possible mechanisms is that the introduced air bubbles act as
308 aggregating “seeds” to attract the PPO of PL and thus consequently induce the PL aggregation.
309 The other would be enhanced collision frequency between PL via agitation. Since this proposed
310 mechanism is difficult to be verified experimentally, molecular dynamics (MD) simulation was
311 performed on P84 (Fig. S4). No polymer aggregate is observed at the air-water interface. While
312 doubling the P84 concentration to explore the effect of PL concentration, a similar result could
313 also be obtained. We further increase PPO segment length for PLs in solution to investigate the
314 influence of PPO segment length. However, it is found that enlarged PPO segment length
315 promotes the formation of PL micelles instead of the aggregation of PPO at the air/water
316 interface. Moreover, this proposed mechanism does not support the fact that the aggregation rate
317 of more hydrophilic PL is the same as, if not faster than, those of the more hydrophobic ones.

318 It is noteworthy that both TGA [Fig. S5(a)] and GPC results [Fig. S5(b)] suggest that there are
319 impurities, presumably PEO homopolymers previously reported,⁴⁹ in the F108 solution which
320 cannot be completely removed by centrifugation. The ¹³C NMR spectra (Fig. S6) for all
321 examined PLs also suggest that other carbon-related impurities are insignificant compared to the
322 major functional groups of PEO and PLs. Therefore, the remaining question would be that “*Is*
323 *the anomalous aggregation induced by the PEO homopolymer in the F108 solution?*”

324



325

326

327 **Figure 4.** Autocorrelation functions (a) and R_H histograms (b) of 1% F108 air introduced (black
 328 squares) solution, the lower (red circles) and upper layer (blue triangles) solutions after re-
 329 centrifugation of the agitated sample. The SANS data for upper layer solution after removing
 330 aggregates (blue circles) and air-introduced upper layer solution sample (red squares) (c). The
 331 solid lines represent the best fitted results by using Eq. (1).

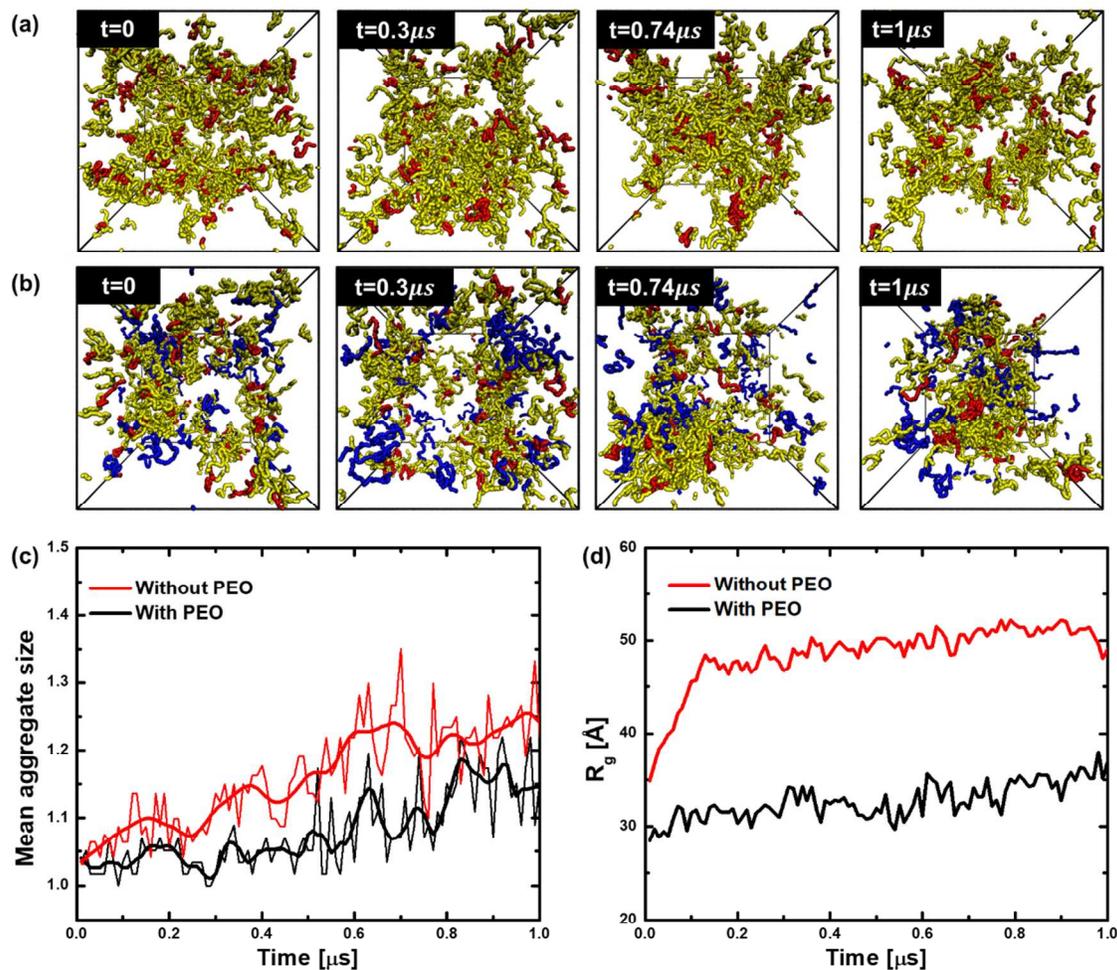
332

333 A detailed time-dependent MD simulation was performed on the behaviors of F88 with or
 334 without PEO homopolymer to investigate the initiation of aggregates. Here, the molecular weight
 335 of the PEO homopolymer was chosen to 4500 as indicated by a previous study.⁵⁰ For
 336 comparison, two different systems with 100 polymer chains were built in the simulation box of

337 $70 \times 70 \times 70 \text{nm}^3$. Particularly, the first one contains 100 chains of F88. While the other one has
338 20wt% of PEO4500 in F88 with 100 chains in total. The polymer mass fraction in these two
339 systems is around 2 wt%, comparable to the experimental condition. As shown in Fig. 5(a) and
340 Fig. 5(b), all the polymers are initially randomly distributed in the simulation box. During the
341 relaxation process of $1 \mu\text{s}$, aggregations of F88 copolymers are found in both of the two systems,
342 as shown at the time step of $1 \mu\text{s}$. Specifically, as indicated in Fig. 5(c), the mean aggregate sizes
343 of the two systems increase as the evolution of simulation time. In addition, as the formation of
344 F88 aggregates, the R_g of polymers also increases [see Fig. 5(d)]. To further explore the details
345 about the aggregation of F88, the dynamic process of a specific aggregate in systems shown
346 Fig. 5 is extracted and plotted in Fig. 6. As shown in Fig. 6(a), the F88 polymers are initially
347 separated with each other at the time step, $t = 0$. Due to the hydrophobicity of PPO, the PPO
348 segment in each F88 chain tends to fold and collapse to reduce this contact area with water at
349 $t = 0.3 \mu\text{s}$. A small aggregate with several F88 chains forms. However, because of the small
350 hydrophobicity ratio in F88, the hydrophobic force of PPO segment is not strong enough to form
351 the micelle. Simultaneously, the relative hydrophilic PEO in F88 chains start to intercross with
352 each other to connect these small aggregates. Finally, the F88 polymers form a bigger aggregate
353 at $t = 1 \mu\text{s}$. Similar process is observed for the system with PEO4500 as shown in Fig. 6(b). The
354 existence of PEO homopolymer does not affect the formation of small aggregate caused by the
355 collapse of PPO in F88, while the PEO homopolymer may act as a bridge to connect these
356 aggregates. In addition, Fig. 7 shows the growth kinetic of aggregation in a longer time
357 scale, indicating that both quantity [Fig. 7 (a)] and size [Fig. 7 (b)] of the aggregates increase after
358 1.5 day of storage. Therefore, we propose that the hydrophobic interaction between the PPO
359 segments is the initial force to form the aggregates presumably independent of PEO

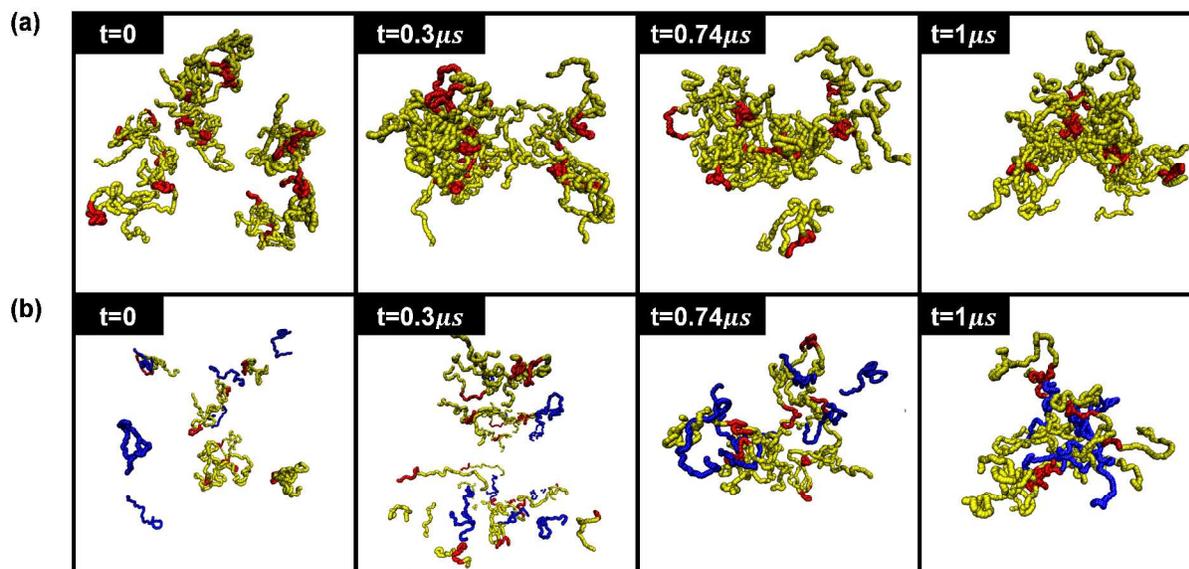
360 homopolymer. With increasing time, the size of these aggregates increases until they are
361 detectable in the DLS measurement. The aforementioned agitation process simply enhances the
362 probability of collision and bridging of aggregates with F108 unimers. It is noteworthy that once
363 the large aggregates formed, either vortexing or addition of acids or bases would not dissociate
364 them as shown in Fig. S7.

365



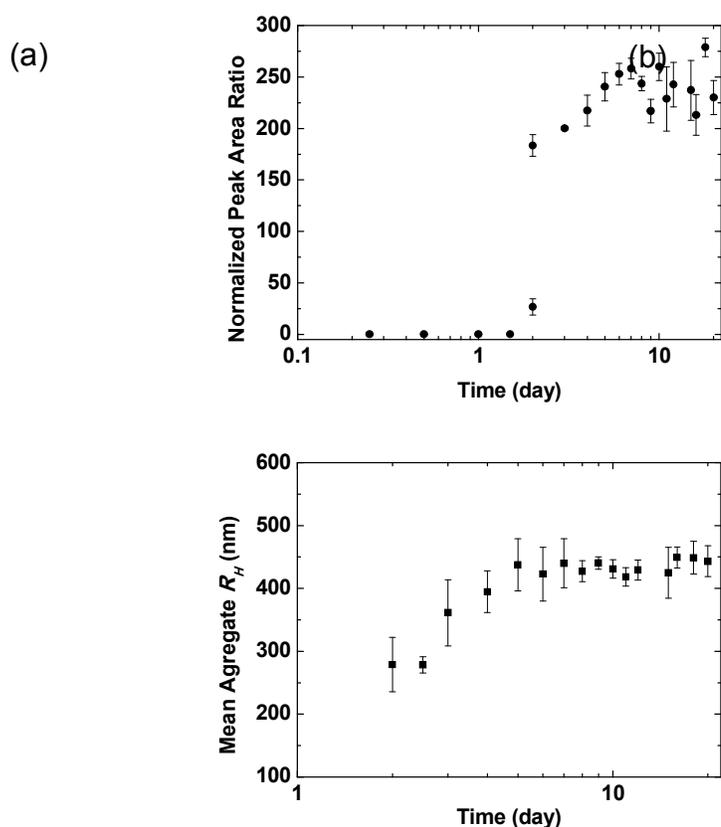
366

367 Figure 5. MD simulation results on aggregation behaviors of F88 without and with PEO4500,
 368 respectively. Snapshots of pure F88 systems(a) and PEO4500 systems (b); evolution of mean
 369 aggregate size (c) and radius gyration (d). Water beads are not shown for clarity. In the figures
 370 (a) and (b), the PPO part of F88 is colored in red, the PEO part of F88 is colored in yellow and
 371 the PEO4500 homopolymer is colored in blue.



372

373 **Figure 6.** The dynamics of a specific aggregate formed by several unimers (shown in Fig5),
374 which are initially apart, without (a) and with PEO45000 (b). The PPO part of F88 is colored in
375 red, the PEO part of F88 is colored in yellow and the PEO4500 homopolymer is colored in blue.



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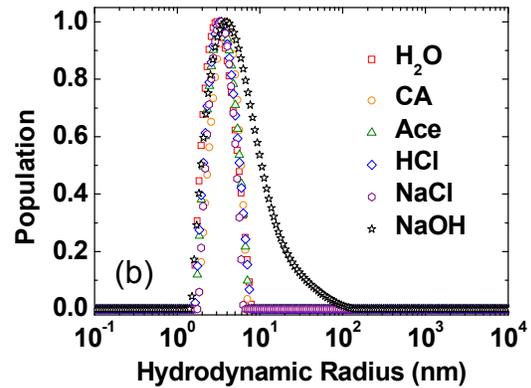
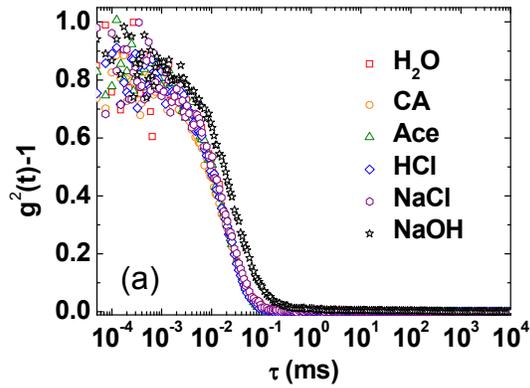
378 **Figure 7.** F108 aggregation kinetics presented by the ratio of the peak area of the large
 379 aggregates to the F108 unimer obtained by the R_H histograms from the DLS measurements (a) and
 380 the aggregate size (considering above 100 nm) as a function of storage time (b).

381

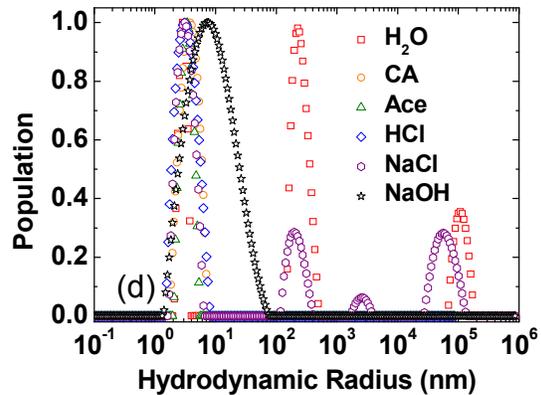
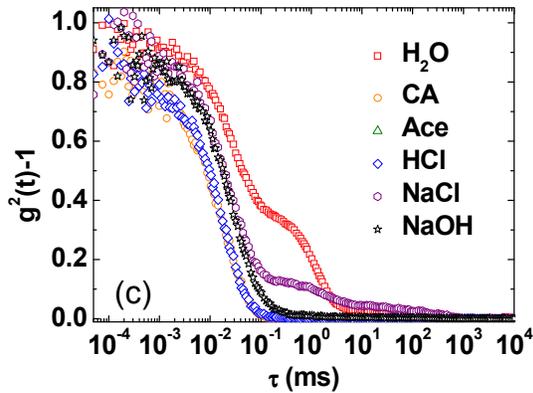
382 We further investigate the effect of the solution salinity on the formation of the aggregates.
 383 The centrifuged aggregate-free upper half solutions were individually added with citric acid
 384 (CA), acetic acid (Ace), hydrochloric acid (HCl), sodium chloride (NaCl) and sodium hydroxide
 385 (NaOH). The final concentration of these five components was fixed at 0.26 M.
 386 The autocorrelation functions and the histograms of R_H of the individual centrifuged upper half
 387 solutions right after the addition of acid/base/salt are shown in Fig. 8(a) and (b), respectively.
 388 They are nearly identical except for the case of NaOH, whose decay of autocorrelation function

389 is delayed, whose decay of autocorrelation function is delayed, indicating the larger particles.
390 This is presumably attributed to the fact that NaOH effectively dehydrate PL leading to a lower
391 CMC as previously reported in Pluronic P84 and Tetroic 904 solutions.⁵¹ The “salting-out” effect
392 through the addition of NaOH has also been reported in the PEO homopolymer⁵² and alkyl
393 polyglucoside system.^{53, 54} After 2 days of storage, a clear feature of twodecays were observed in
394 the autocorrelation functions of the NaCl-containing and H₂O-alone samples [Fig. 8(c)],
395 indicatingthe formation of large F108 aggregates. However, only unimers are observed in the
396 rest of the samples [Fig. 8 (c)and (d)]. In fact, even after 20 days, the unimers remained the
397 major species for the solutions containing CA, Ace, HCl and NaOH while the population of the
398 large aggregates in the NaCl added sample increases [Fig. 8(e) & (f)]. The possible mechanisms
399 of retarding the formation of large aggregates from PLs are not expected to be the same for the
400 acidic and basic solutions. First, the electron-rich ether group of the EO segment has the
401 tendency of associating with protonated water molecules (H₃O⁺). Hence, the addition of acid
402 enhances the charge density on the EO segment for both PEO and PL, thus resulting in the
403 repulsion between the PL molecules and consequently reducing the contact frequency between
404 the unimers and inhibiting the aggregate formation.⁵⁵ In addition, the anions with higher charge
405 density have a better ability to form ion/water complexes and,thus, decrease the hydration of the
406 PL.⁵⁶In the basic solution, the addition of NaOH in the PL solution decreases the CMC as
407 mentioned previously. The suppression of forming large aggregates is consistent with the fact
408 that the large aggregates prefer to form in some PEO-containing amphiphiles prior to the
409 formation of micelles as reported previously.^{23, 24, 32}NaCl seems to have no effect on inhibiting
410 the aggregation. The time-dependent autocorrelation functions and the R_H histograms of F127,

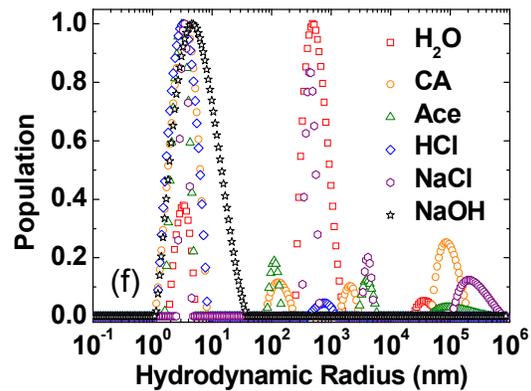
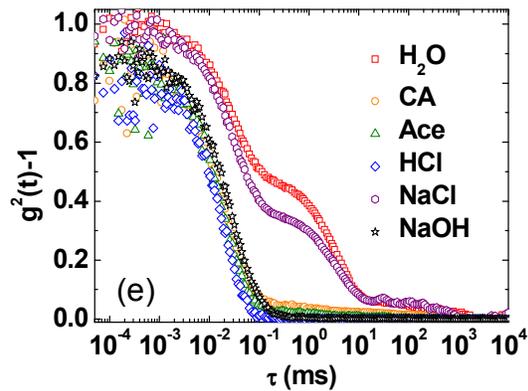
411 F88 and P84 in both H₂O and CA solutions (Fig. S8, S9 and S10) show consistent outcome with
412 those in F108 (suppressed aggregation by CA), confirming a similar aggregation mechanism.
413



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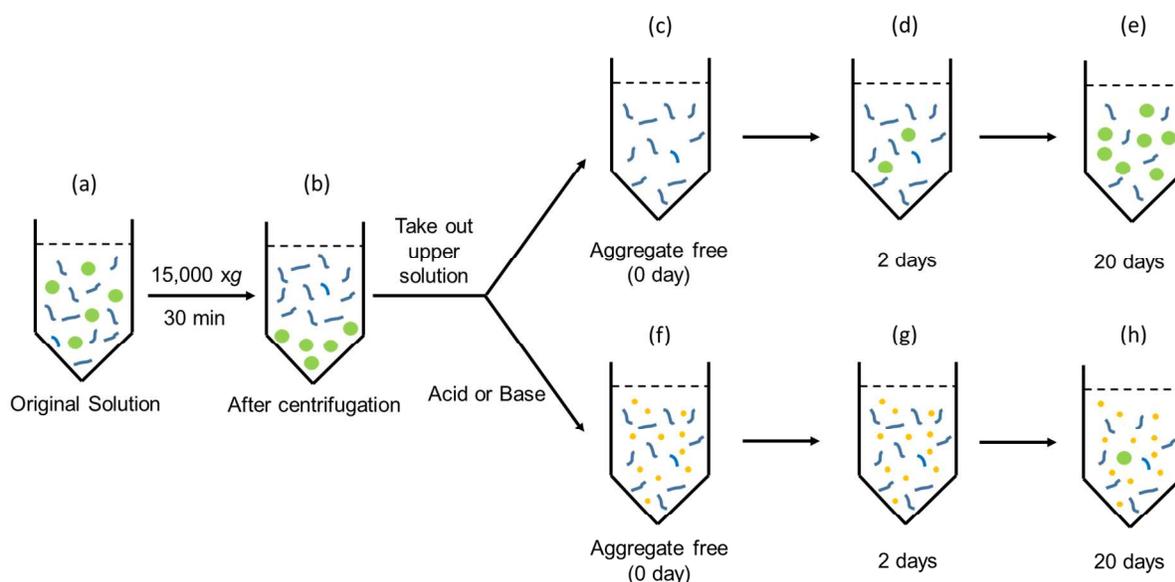


416

417 **Figure 8.** Autocorrelation functions (a, c & e) and R_H histograms (b, d & f) of 1% F108 solution
 418 stored for 0 day (right after centrifugation) (a & b), 2 days (c & d) and 20 days (e & f) in H₂O (red
 419 squares), 0.26 M citric acid (orange circles), Acetic acid (green triangles), HCl (blue diamonds),
 420 NaCl (purple hexagons) and NaOH (black stars) solutions.

421 Scheme 1 summarizes our experimental outcome. For 1% PL F108, anomalous aggregation(>
422 100 nm) below CMC is observed in the as prepared samples [scheme 1 (a)]. The large aggregates
423 are denser than water (not likely to be air bubbles) and, therefore, can be effectively separated by
424 centrifugation [scheme 1 (b) & (c)]. Simulation result suggests that the weak hydrophobic
425 interaction between PPO segments leads to large aggregations, however, not strong enough to
426 form micelles. Large aggregates reappear in the upper layer solution after 2 days [scheme 1 (d)
427 & (e)]. The formation of the aggregates can be inhibited by the addition of acids or bases [scheme
428 1 (g) & (h)]. Presumably, the repulsion force from complexing H_3O^+ with the EO groups is
429 likely the inhibition mechanism in the acidic solution, while the reduced CMC of F108 in the
430 basic condition could be the other mechanism to inhibit the formation of large aggregates.

431



432

433 Scheme 1. Schematic representation of as prepared PL F108 solution (a) and after centrifugation
 434 (b). The upper layer solution without and with adding salt are demonstrated in (c)-(e) and (f)-(h),
 435 respectively. Samples stored for 0, 2 and 20 days are presented in (c) & (f), (d) & (g) and (e) &
 436 (h). The blue, green and yellow represent PL unimers, anomalous aggregates and acidic/basic
 437 ions, respectively.

438 Conclusion

439 Large PL aggregates are observed in aqueous solutions prior to CMC. These large aggregates
 440 have a higher density than that of water and can be effectively removed by centrifugation. They
 441 can reoccur over a period of time (~ 2 days). MD simulations indicate that the PPO segments,
 442 though weakly hydrophobic (insufficient to form micelles), promotes the formation of large
 443 aggregates. The aggregation rate can be effectively suppressed by either acids or bases. The
 444 current research outcome suggests a formation mechanism of the PL aggregates other than

445 driven by air bubbles. This knowledge provides fundamental understanding of the self-assembly
446 behavior of PL.

447 **Conflicts of interest**

448 There are no conflicts to declare

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454 Certain commercial equipment, instruments, or materials (or suppliers, or software etc.) are
455 identified in this paper to foster understanding. Such identification does not imply
456 recommendation or endorsement by the National Institute of Standards and Technology (NIST),
457 nor does it imply that the materials or equipment identified are necessarily the best available for
458 the purpose.

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