

**PCCP****SO<sub>2</sub> Absorption in EmimCl-TEG Deep Eutectic Solvents**

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## SO<sub>2</sub> Absorption in EmimCl-TEG Deep Eutectic Solvents

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Deep eutectic solvents (DESs) based on 1-ethyl-3-methylimidazolium chloride (EmimCl) and triethylene glycol (TEG) with different molar ratios (from 6:1 to 1:1) were prepared. FTIR and theoretical calculation indicated that the C<sub>2</sub>-H on the imidazolium ring form hydrogen bonds with the hydroxyl group rather than the ether O atom of the TEG. The EmimCl-TEG DESs can efficiently capture SO<sub>2</sub>; in particular, EmimCl-TEG (6:1) can capture 0.54g SO<sub>2</sub> per gram of solvent at 0.10 atm and 20 °C, the highest absorption amount for DESs at the same condition. Theoretical calculation showed that the high SO<sub>2</sub> absorption capacity was mainly due to the strong charge-transfer interaction between SO<sub>2</sub> and anion Cl<sup>-</sup>. Moreover, SO<sub>2</sub> desorption in the DESs can be controlled by tuning the interaction between EmimCl and TEG, and the DESs can be cycled many times.

### Introduction

Sulfur dioxide (SO<sub>2</sub>), as a main air contaminant, generated mainly by the combustion of fossil fuels, has destructive effects on human health and the environment.<sup>1</sup> Up to now, several industrial flue gas desulfurization methods have been used to control SO<sub>2</sub> emission. Among them, lime-limestone process is the utmost used technology on SO<sub>2</sub> removal. However, the lime-limestone method has some inherent shortcomings, such as the waste of water, equipment corrosion and production of solid by-product waste (CaSO<sub>4</sub>). The ammonia scrubbing technology suffers the second pollution to the environment due to the volatilization of the absorbents and the seawater FGD process also have several drawbacks, such as space requirements and large amount of seawater required. Moreover, the useful raw material SO<sub>2</sub> can not be recycled in the technological FGD processes mentioned above. Accordingly, it is necessary to develop reversible, economical processes for SO<sub>2</sub> capture.

In recent years, ionic liquids (ILs) have been widely studied for use in SO<sub>2</sub> capture because of their unique properties, such as high thermal stability, negligible vapor pressure and tunable structures.<sup>6</sup> Several anion functionalized ILs, such as azole-based and nitrile-

based (thiocyanate, dicyanamide, tricyanomethanide) ILs, have been used to capture acid gas CO<sub>2</sub>.<sup>7,8</sup> Han *et al.* first reported the SO<sub>2</sub> absorption by an IL in 2004.<sup>9</sup> Subsequently, a number of ILs were developed for efficient and reversible SO<sub>2</sub> capture.<sup>10-16</sup> Among them, amine-functionalized<sup>17-19</sup> and azole-based ILs<sup>20-21</sup> were rediscovered that have a high SO<sub>2</sub> absorption capacity as a result of the multiple-site interactions between SO<sub>2</sub> and functional groups in the ILs. However, these functional ILs must be prepared by tedious procedures, which limits their practical application.

Recently, deep eutectic solvents (DESs) have gained much attention from researchers in many fields because of their excellent properties.<sup>22-23</sup> DESs can be easily obtained at high purity by mixing two or more components at suitable conditions. The melting point of the DESs is lower than those of components in the mixture because of the intermolecular hydrogen bonds formed between the components.<sup>24-25</sup> DESs have been studied in many fields including material chemistry, extraction, biotransformation and catalytic reactions.<sup>26-29</sup> Moreover, several DESs,<sup>30-35</sup> such as choline chloride (ChCl)-glycerol,<sup>36</sup> imidazole-glycerol<sup>37</sup> and ChCl-ethylene glycol (EG)<sup>38</sup> systems have been used to capture SO<sub>2</sub>. The results showed that these DESs mentioned above are promising absorbents for SO<sub>2</sub> absorption. Recently, we reported that EmimCl-EG DESs can efficiently capture SO<sub>2</sub> with a high absorption capacity.<sup>39</sup> However, due to the low SO<sub>2</sub> concentration in flue gas, it remains challenging to design new DESs to improve their SO<sub>2</sub> absorption capacity at low SO<sub>2</sub> partial pressure.

Herein, we studied the SO<sub>2</sub> absorption by DESs formed by a common IL EmimCl and triethylene glycol (TEG). EmimCl is solid and TEG is liquid at room temperature. The intermolecular hydrogen bonds formed between EmimCl and TEG were studied by FTIR and theoretical calculation. The results implied that the C<sub>2</sub>-H on the imidazolium ring mainly formed hydrogen bonds with the O atom from the hydroxyl group rather than with the ether O atom in the TEG. The rates of SO<sub>2</sub> solubility in EmimCl-TEG DESs with different EmimCl-TEG molar ratios (from 6:1 to 1:1) were determined. It was

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demonstrated that the interaction between SO<sub>2</sub> and DESs can be tuned by tuning the hydrogen bonds formed between EmimCl and TEG. Moreover, the SO<sub>2</sub> absorption capacity of EmimCl-TEG(6:1) was 0.54 g of SO<sub>2</sub> per gram of solvent at 0.10 atm and 20 °C, a much higher capacity than other DESs offer at the same conditions. The high SO<sub>2</sub> absorption capacity is due mainly to the strong charge-transfer interaction between SO<sub>2</sub> and the anion Cl<sup>-</sup>.

## Experimental

### Materials and Characterizations

EmimCl(98%) and Triethylene glycol (98%) were purchased from Alfa Aesar. SO<sub>2</sub>(99.98 %) was purchased from AirGas USA. The infrared spectra were recorded on a Perkin-Elmer Frontier FTIR spectrometer (650 to 4000 cm<sup>-1</sup>).

### Synthesis of the DESs

DESs were prepared simply by stirring the EmimCl and TEG mixture at the desired molar ratio at 70 °C until a homogeneous liquid formed. The liquids were dried under vacuum for 6 h at 60 °C before use.

### Absorption and desorption of SO<sub>2</sub>

DES (about 1.0 g) was charged into a glass tube with an inner diameter of 10 mm, and the glass tube was immersed in a water or oil bath of the desired temperature. SO<sub>2</sub> was bubbled through the solvent in the tube at a flow rate of 50 mL/min. The amount of SO<sub>2</sub> absorbed by the solvent was determined at regular intervals during the absorption process by an electronic balance with an accuracy of ±0.1 mg (Mettler Toledo XS204). The method described was also used for the absorption of SO<sub>2</sub> under reduced partial pressure. For SO<sub>2</sub> absorption at different partial pressures, the SO<sub>2</sub> pressure was obtained by controlling the flow rates of SO<sub>2</sub> and N<sub>2</sub>.

In the regeneration process, N<sub>2</sub> (80 mL/min) at atmospheric pressure was bubbled through the solutions at the desired temperature. The desorption temperature for EmimCl-TEG(6:1), EmimCl-TEG(4:1), and EmimCl-TEG(2:1) was 100 °C. The desorption temperature for EmimCl-TEG(1:1) was 80 °C.

### Computational methodology

All calculations were carried out with the Gaussian 09 suite of programs.<sup>40</sup> The geometries of all the complexes under study were fully optimized by utilizing the M06-2x methods which proved to be reliable in the description of various types of noncovalent interactions.<sup>41</sup> Dunning's aug-cc-pVDZ basis sets were employed for all the atoms.<sup>42</sup> No symmetry or geometry constraint was imposed during the optimizations. All the optimized-geometries were confirmed to be local minima by means of frequency calculation at the same theoretical level. To correct for the basis set superposition error (BSSE), the standard counterpoise method of Boys and Bernardi was used.<sup>43</sup>

The electrostatic potential (ESP) surface maps were visualized by utilizing the Molekel 4.3 program.<sup>44</sup> The interaction energy ( $\Delta E$ ) between solvent and gas was evaluated as

$$\Delta E = E_{\text{system}} - E_{\text{solvent}} - nE_{\text{SO}_2},$$

where  $E_{\text{system}}$  is the energy of the optimized system containing both the solvent and the gas molecules,  $E_{\text{solvent}}$  is the energy of the solvent,  $n$  is the number of SO<sub>2</sub> gas molecules in the system, and  $E_{\text{SO}_2}$  is a gas-phase SO<sub>2</sub> molecule.

## Results and discussion

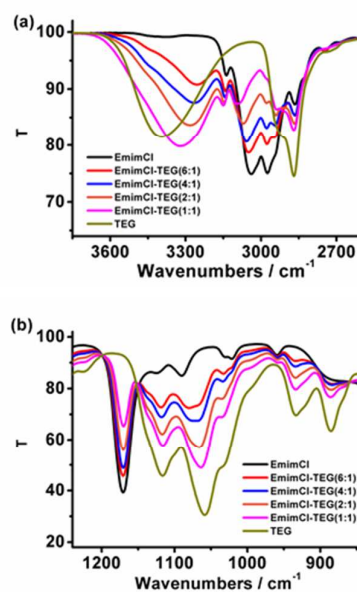


Fig.1 FTIR spectra of EmimCl, EmimCl-TEG DESs and TEG.

EmimCl and TEG can form DESs at room temperature mainly because of intermolecular hydrogen bonding between EmimCl and TEG. The hydrogen bonding between EmimCl and TEG was investigated by Fourier transform infrared (FTIR) spectroscopy (Fig.1). The EmimCl spectrum was obtained when EmimCl was in molten state. As shown in Fig. 1a, the hydroxyl (O-H) stretching peak in pure TEG was at 3395 cm<sup>-1</sup>. The O-H stretching in the DESs EmimCl-TEG(1:1) shifted to a lower wavenumber, appearing at 3321 cm<sup>-1</sup>. Moreover, as the EmimCl concentrations in the DESs increased, the O-H stretching band decreased continuously to lower wavenumbers. This peak appeared at 3254 cm<sup>-1</sup> in the EmimCl-TEG(6:1) system and the red shift was 141cm<sup>-1</sup>(Table S1), indicating strong hydrogen bonding interaction between the OH group of TEG and EmimCl.<sup>45-46</sup>

In pure EmimCl, the imidazolium ring C-H stretching vibration appeared at 3038 cm<sup>-1</sup> for C<sub>2</sub>-H and 3139 cm<sup>-1</sup> for C<sub>4,5</sub>-H.<sup>47</sup> As seen in Fig. 1a, the EmimCl ring C-H stretching modes moved to higher wavenumbers continuously as the TEG concentration in the solvents increased. The blue shift of the ring C-H can probably be attributed to two causes. One is that the hydrogen bonding interaction between the ring C-H and Cl<sup>-</sup> (C-H...Cl<sup>-</sup>) was reduced by the formation of hydrogen bonds between Cl<sup>-</sup> and OH (OH...Cl<sup>-</sup>) of the TEG. As is presented in other work, the imidazolium ring C-H stretching bond would shift to lower wavenumbers for stronger interacting anions.<sup>48</sup> In other words, the ring C-H stretching bond should shift to higher wavenumbers as the interaction between C-H and anion is reduced. The other cause is the formation of hydrogen bonds between the ring C-H and the O atom (C-H...O) of TEG. The ring C<sub>4,5</sub>-H stretching peaks in EmimCl-TEG(1:1) (3151 cm<sup>-1</sup>) were blue-shifted by 12 cm<sup>-1</sup> compared with that in the pure IL (3139 cm<sup>-1</sup>). However, C<sub>2</sub>-H peaks moved from 3038 (EmimCl) to 3094 cm<sup>-1</sup> (EmimCl-TEG(1:1)), showing a 56 cm<sup>-1</sup> blue shift, as seen in Fig. 1a. The C<sub>2</sub>-H showed a bigger blue shift than the C<sub>4,5</sub>-H, suggesting that C<sub>2</sub>-H is more likely to form hydrogen bonds with O atoms. This result is inconsistent with those in other reports.<sup>49-50</sup> It occurs

because the C<sub>2</sub>-H is more acidic than C<sub>4,5</sub>-H.<sup>51</sup> There are two kinds of O atoms in TEG: the O of the OH group and O atom of ether. Are they equal when they forming hydrogen bonds with the H on the imidazolium ring? As can be seen in Fig. 1b, the C-OH stretching vibration bonds of TEG shifted from 1059 (TEG) to 1080 cm<sup>-1</sup> (EmimCl-TEG[6:1]) and C-O-C stretching peaks shifted from 1116 (TEG) to 1119 cm<sup>-1</sup> (EmimCl-TEG[6:1]).<sup>52</sup> The C-OH showed a much bigger shift (21 cm<sup>-1</sup>) than C-O-C (3 cm<sup>-1</sup>), implying that the hydrogen bond C<sub>2</sub>-H...OH arrangement was preferred over C<sub>2</sub>-H...O-ether.

The interactions between EmimCl and TEG in the four DESs systems were further studied by the theoretical calculation. The optimized structures showing the interactions between EmimCl and TEG in the four DESs are shown in Fig. 2. As can be seen in Fig. 2, the hydrogen bonds between EmimCl and TEG are mainly formed by the C<sub>2</sub>-H on the imidazolium with OH group of TEG (C<sub>2</sub>-H...OH) and anion Cl<sup>-</sup> with hydrogen in OH group (OH...Cl<sup>-</sup>). The calculation results are in consistent with the experimental results. Moreover, it is interesting that TEG in EmimCl-TEG(1:1) system is in twisted conformation rather than straight-chain conformation and the two OH groups interact simultaneously with Cl<sup>-</sup>.

Fig. 3 shows the SO<sub>2</sub> absorption of the solvents at 20 °C and 1.0 atm as the function of time. As can be seen in Fig. 3, the SO<sub>2</sub> absorption capacity of EmimCl-TEG(6:1) reached 1.25 g SO<sub>2</sub>/g solvent, which is extremely high. This is mainly because of the strong charge-transfer interaction between SO<sub>2</sub> and the anion Cl<sup>-</sup> in the solvent.<sup>16, 53-54</sup> Moreover, the SO<sub>2</sub> absorption capacities of the DESs decreased as the concentration of EmimCl decreased in the

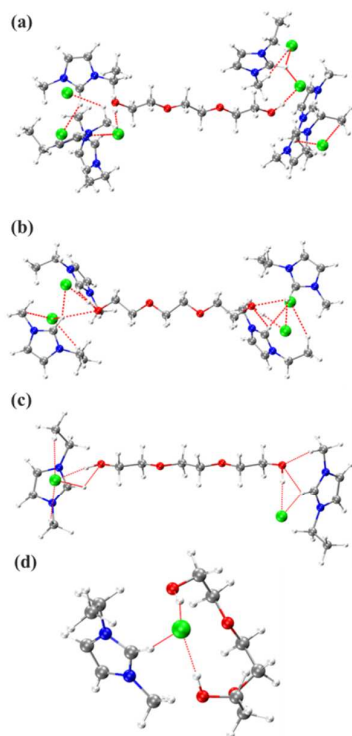


Fig. 2 Hydrogen bonds in different EmimCl-TEG DESs: a) EmimCl-TEG (6:1); b) EmimCl-TEG(4:1); c) EmimCl-TEG(2:1); d) EmimCl-TEG(1:1). C, grey; N, blue; O, red; H, white; Cl, green

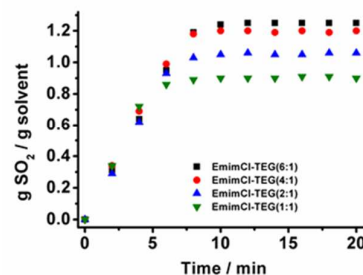


Fig. 3 Comparison of SO<sub>2</sub> absorption by EmimCl-TEG DESs as a function of time at 20 °C and 1.0 atm.

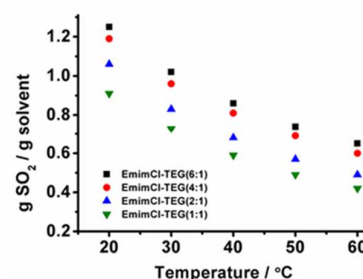


Fig. 4 Effect of temperature on SO<sub>2</sub> absorption by EmimCl-TEG DESs at 1.0 atm.

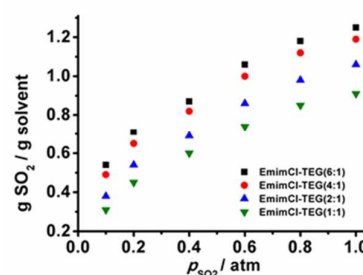


Fig. 5 Effect of pressure on SO<sub>2</sub> absorption by EmimCl-TEG at 20 °C.

solvents, implying that the EmimCl played an important role in improving the SO<sub>2</sub> absorption capacity of DESs.

The effect of temperature on the SO<sub>2</sub> absorption of the solvent is shown in Fig. 4. It can be seen that the SO<sub>2</sub> absorption capacities of the solvents decreased as the temperature increased. For example, as the temperature increased from 20 to 60 °C, the amount of SO<sub>2</sub> absorbed by EmimCl-TEG(6:1) and EmimCl-TEG(4:1) decreased from 1.25 to 0.65 g SO<sub>2</sub>/g solvent and from 1.20 to 0.61 g SO<sub>2</sub>/g solvent, respectively, indicating that the low temperatures are beneficial for SO<sub>2</sub> absorption by DESs.

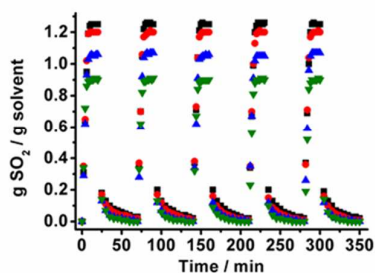
Fig. 5 shows the effect of SO<sub>2</sub> pressure on the absorption capacity of the DESs at 20 °C. According to Fig. 5, the SO<sub>2</sub> absorption capacities of the solvents increased with increasing SO<sub>2</sub> partial pressure. The SO<sub>2</sub> absorption capacity of EmimCl-TEG(6:1) increased from 0.54 to 1.25 g SO<sub>2</sub>/g solvent as the SO<sub>2</sub> partial pressure changed from 0.10 to 1.0 atm.

The SO<sub>2</sub> uptake rates of the four DESs were compared with those of other DESs and ILs, as shown in Table 1. As shown, the EmimCl-TEG(6:1) has the extremely high SO<sub>2</sub> absorption capacity at

**Table 1.** Comparison of SO<sub>2</sub> absorption capacities of different DESs and ILs

IL or DES	T/°C	SO <sub>2</sub> absorption [g SO <sub>2</sub> / g solvent]		Reference
		1.0 atm	0.10 atm	
EmimCl-TEG (6:1)	20	1.25	0.54	This work
EmimCl-TEG (4:1)	20	1.20	0.50	This work
EmimCl-EG (2:1)	20	1.15	0.42	39
EmimCl-TEG (2:1)	20	1.06	0.38	This work
[Emim][SCN]	20	1.13	0.37	15
[NEt <sub>2</sub> C <sub>2</sub> Py][SCN]	20	1.06	0.37	19
ACC-Im(1:2)	30	0.989	0.381	35
EmimCl-TEG (1:1)	20	0.91	0.31	This work
Im-Glycerol (1:2)	40	—	0.253 <sup>a</sup>	37
ChCl-Thiourea (1:1)	30	0.70	0.09 <sup>b</sup>	38
ChCl-Glycerol(1:1)	20	0.678	0.153	36
CPL-KSCN(3:1)	20	0.607	—	31
ChCl-LA(1:3)	20	0.557	0.124	34
ChCl-EG (1:2)	30	0.55	0.16 <sup>b</sup>	38
[P <sub>66614</sub> ][Tetz]	20	0.43	0.18	20
Bet-EG(1:3)	40	0.366	0.0701 <sup>a</sup>	33
L-car-EG(1:3)	40	0.365	0.151 <sup>a</sup>	33

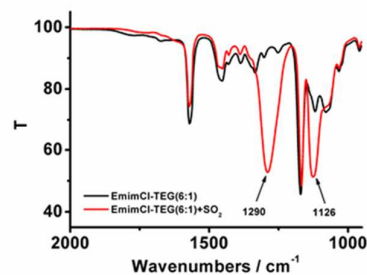
<sup>a</sup>At 0.02 atm. <sup>b</sup>At 0.20 atm.



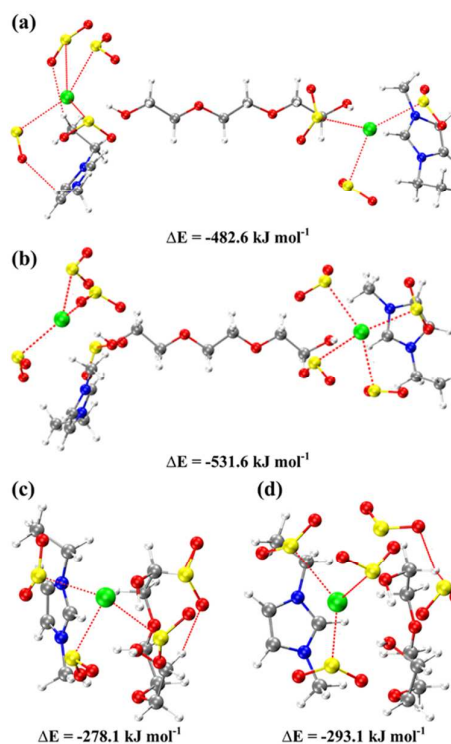
**Fig. 6** SO<sub>2</sub> absorption-desorption cycles of EmimCl-TEG DESs: ■=(6:1), ●=(4:1), ▲=(2:1), ▼=(1:1).

both 1.0 and 0.10 atm. EmimCl-TEG(6:1) could capture as much as 0.54 g SO<sub>2</sub>/g solvent at 0.10 atm. To the best of our knowledge, this value is the highest absorption ratio by DESs at those conditions reported to date. This is a great advance because of the low SO<sub>2</sub> concentration in flue gas. It is crucial to improve the SO<sub>2</sub> absorption capacity of solvents at low SO<sub>2</sub> partial pressures for industrial applications. However, EmimCl and EG could not form liquid mixture with the ratio of 6:1 at room temperature. So, at this point, EmimCl-TEG DESs are in a more advantageous position than the Emim-EG system for SO<sub>2</sub> absorption. In this work, we also studied the reusability of the DESs, because absorbent recyclability is important for an efficient SO<sub>2</sub> capture process. The absorption-desorption processes are illustrated in Fig. 6. Most SO<sub>2</sub> (~98%) captured by EmimCl-TEG(6:1) was desorbed at 100°C in 50 min by bubbling N<sub>2</sub> through the solvent. Nearly all the absorbed SO<sub>2</sub> (> 99%) was released by the EmimCl-TEG(2:1) solvent at the same condition. Furthermore, all the SO<sub>2</sub> captured by EmimCl-TEG(1:1) can be desorbed at 80 °C within 50 min. The different desorption behaviors are due mainly to tuning the interaction between SO<sub>2</sub> and Cl<sup>-</sup>, which is discussed in the following section.

To study the interaction between SO<sub>2</sub> and the DESs, we analyzed the FTIR of EmimCl-TEG(6:1) before and after SO<sub>2</sub> absorption. Compared the FTIR spectra before and after SO<sub>2</sub> absorption (Fig. 7), two new peaks, the asymmetrical (V<sub>as</sub>) and symmetrical (V<sub>s</sub>) stretching vibration of SO<sub>2</sub> centered at 1290 and



**Fig. 7** FTIR spectrum for EmimCl-TEG(6:1) before and after SO<sub>2</sub> absorption



**Fig. 8** Optimized structures showing interactions between the EmimCl-TEG DESs and SO<sub>2</sub>: a) EmimCl-TEG(2:1)+7SO<sub>2</sub>; b) EmimCl-TEG(2:1)+8SO<sub>2</sub>; c) EmimCl-TEG(1:1)+4SO<sub>2</sub>; d) EmimCl-TEG(1:1)+5SO<sub>2</sub>. The interaction energy, ΔE, between the solvent components and the SO<sub>2</sub> gas molecules, is also given for each case. S, yellow; O, red; C, grey; N, blue; H, white; Cl, green

1126 cm<sup>-1</sup>, respectively, were found. However, these stretching bands appeared at 1344 (V<sub>as</sub>) and 1145 cm<sup>-1</sup> (V<sub>s</sub>) for SO<sub>2</sub> in CCl<sub>4</sub>,<sup>55</sup> and we found that the V<sub>as</sub> peak of SO<sub>2</sub> in TEG was at 1324 cm<sup>-1</sup>. Thus, the asymmetrical band of SO<sub>2</sub> shifted to lower wavenumbers after SO<sub>2</sub> was captured in EmimCl-TEG(6:1); this shift was mainly because of the strong charge-transfer interaction between the sulfur atom of SO<sub>2</sub> and the Cl<sup>-</sup>. Moreover, the V<sub>as</sub> peaks of the absorbed SO<sub>2</sub> in EmimCl-TEG(4:1), EmimCl-TEG(2:1) and EmimCl-TEG(1:1), appeared at 1294 (Fig. S1), 1303 (Fig. S2) and 1309 cm<sup>-1</sup> (Fig. S3), respectively. In other words, the asymmetrical bands of SO<sub>2</sub> moved continuously to higher wavenumbers as the TEG concentration increased in DESs. These results indicated that the interactions between SO<sub>2</sub> and Cl<sup>-</sup> were reduced with increasing concentration of TEG in DESs, which is favorable for SO<sub>2</sub> desorption.

This is mainly because of a higher level of TEG in the DESs strengthens hydrogen bonding between the OH of TEG and Cl<sup>-</sup>, causing the interaction between SO<sub>2</sub> and Cl<sup>-</sup> to be reduced. These results are inconsistent with the SO<sub>2</sub> desorption behavior of the DESs.

To further study the interaction between SO<sub>2</sub> and DESs, theoretical investigation was conducted to optimize the interaction geometries and obtain the interaction energetics. Based on the experimental results, the molar ratios of EmimCl:TEG:SO<sub>2</sub> were 2:1:7.3 and 1:1:4.2 for EmimCl-TEG(2:1) and EmimCl-TEG(1:1) systems, respectively, under saturation conditions at 20 °C and 1.0 atm. Thus, the optimized structures of EmimCl-TEG(2:1)+7SO<sub>2</sub>, EmimCl-TEG(2:1)+8SO<sub>2</sub>, EmimCl-TEG(1:1)+4SO<sub>2</sub> and EmimCl-TEG(1:1)+5SO<sub>2</sub> were calculated and the results are shown in Fig. 8. As shown in Fig. 8, SO<sub>2</sub> mainly interacted with the anion Cl<sup>-</sup> in the DESs. We also calculated the interaction energy ( $\Delta E$ ) between SO<sub>2</sub> and DESs. One can see that the interaction energy generally increases with the number of SO<sub>2</sub> molecules in the system, ranging from -278.1 kJ mol<sup>-1</sup> for EmimCl-TEG(1:1)+4SO<sub>2</sub> to -531.6 kJ mol<sup>-1</sup> for EmimCl-TEG(2:1)+8SO<sub>2</sub>, confirming the strong interaction between SO<sub>2</sub> and DESs via mainly the interaction of SO<sub>2</sub> and Cl<sup>-</sup>.<sup>56</sup>

## Conclusions

The hydrogen bond interaction between EmimCl and TEG was tuned by changing the compositions of EmimCl-TEG DESs. The results indicated that the intermolecular hydrogen bond the C<sub>2</sub>H<sup>+</sup>...OH arrangement was preferred over C<sub>2</sub>H<sup>+</sup>...O-ether. All the EmimCl-TEG DESs efficiently absorb SO<sub>2</sub> as the result of the charge transfer interaction between SO<sub>2</sub> and Cl<sup>-</sup>. EmimCl-TEG(6:1) capture 0.54 g of SO<sub>2</sub> per gram of solvent at 0.10 atm and 20 °C, a higher rate than that of other DESs at the same condition. Furthermore, the interaction between SO<sub>2</sub> and Cl<sup>-</sup> was tuned by tuning the hydrogen bond between EmimCl and TEG, and all DESs showed good reversibility.

## Conflicts of interest

There are no conflicts to declare.

## Acknowledgements

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## Notes and references

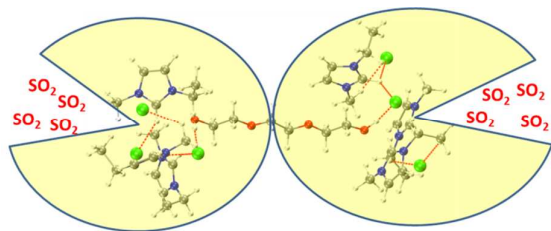
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C<sub>2</sub>-H on imidazolium ring mainly interacted with hydroxyl group of TEG, and EmimCl-TEG DESs have a high SO<sub>2</sub> absorption capacity.