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PAPER

Multifunctional Fe₃O₄@nSiO₂@mSiO₂/Pr-Imi-NH₂.Ag core-shell highly efficient catalyst microspheres as in the aqueous reduction of nitroarenes: improved catalytic activity and facile catalyst recovery

Mina Jafari Nasab, Ali Reza Kiasat*

Core@ shell nanoparticles with a superparamagnetic iron oxide core, a middle nonporous silica shell, and an outer organo functionalized mesoporous silica shell were synthesized and evaluated for immobilizing 10 of Ag nanoparticles. The iron oxide nanoparticles cores were synthesized via improved chemical coprecipitation method and they were silica-coated by surface silylation via a Stober sol-gel process. Afterward, magnetic core-shell structured mesoporous silica microspheres, Fe₃O₄@nSiO₂@mSiO₂, were synthesized by silylation of Fe₃O₄@nSiO₂ surface using tetraethyl orthosilicate through surfactant directed self-assembly on the surface, followed by etching of the surfactant molecules. Further 15 modification of the surface by grafting of 3-chloropropyl triethoxysilane, nucleophilic substitution reaction of the chloride with imidazole and then quaternization with 2-bromo ethylamine hydrobromide was produced 2-amino ethyl-3-propyl imidazolium bromide functionalized magnetic core-shell structured mesoporous silica microspheres, Fe₃O₄@nSiO₂@mSiO₂/Pr-Im-NH₂. Finally, the target nanocomposite, Fe₃O₄@nSiO₂@mSiO₂/Pr-Im-NH₂.Ag was formed by embedding the silver nanoparticles into the 20 mesoporous nanocomposite. The organic-inorganic nanocomposite was characterized by FT-IR spectroscopy, transmission electron microscopy (TEM), elemental analysis (CHN), vibrating sample magnetometer (VAM), thermogravimetric analysis (TGA) and differential thermal analysis (DTA), X-ray Diffraction (XRD) and Brunauer-Emmett-Teller (BET). The catalytic activity test with the nitroarens reduction in an aqueous medium by using NaBH₄ reveals that this Ag-supported nanocomposite is highly 25 active for a wide range of substrates, suggesting highly promising application potentials of the magnetic core-shell-structured mesoporous organosilica. This method has the advantages of high yields, a cleaner reaction, simple methodology, short reaction times, easy workup, and greener conditions. In addition to the facility of this methodology, it also enhances product purity and promises economic as well as environmental benefits.

1. Introduction

Magnetic core-shell-structured mesoporous silica microspheres are of the great interest for researchers from a wide range of disciplines, including magnetic fluids, catalysis, biotechnology/biomedicine, magnetic resonance imaging, data 35 storage, and environmental remediation. 1,2 In addition, this class of material possesses many excellent characteristics, such as good biocompatibility, rigidity, chemical stability, high surface areas, large pore volumes, uniform and tuneable pore sizes, controllable surface functionalization, and resistance to microbial attack. All 40 these properties make them promising candidates for the catalytic applications and evoked new windows for the exploration in scientific research.

On the other hand, the direct reduction of aromatic nitro

compounds to the corresponding anilines is one of the toughest 45 challenges today for researchers and has extensive application in organic synthesis.³ Although a variety of methods has been well documented ⁴⁻⁹ for this purpose, however, some of these protocols bear drawbacks such as long reaction time, use of a toxic and expensive catalyst, carcinogenic solvent, unavailability and 50 reusability of the catalyst. Therefore, there is still need for a green catalyst which can dominate one or more drawbacks and also an environmentally benign procedure to synthesize aromatic amines. By considering all the above-mentioned points and in continuation of our research to develop green chemistry by using 55 water as reaction medium and molecular host-guest systems, 10-12 herein, we have focused our interest on the synthesis of core-shell structured microsphere with a superparamagnetic core, a middle

nonporous silica shell and an outer organo functionalized mesoporous silica shell, in order to render its suitable as a host to support silver nanoparticles. The catalytic activity of the synthesized nanocomposite, Fe₃O₄@nSiO₂@mSiO₂/Pr-Im-5 NH₂.Ag was investigated for the reduction of nitroarenes to the corresponding aromatic amines by using NaBH4 as reducing agent in aqueous medium.

2. Experimental

2.1. General

10 Iron (II) chloride tetrahydrate (99%), Iron (III) chloride hexahydrate (98%), Cetyl trimethyl ammonium bromide (CTAB), Ammonia, concentrated HCl, Tetraethyl orthosilicate (TEOS), 3-Chloropropyltriethoxysilane (CPTES) and Nitrobenzene derivatives were purchased from Fluka and Merck companies and 15 used without further purification. The products were characterized by comparison of their physical data, FT-IR, H & ¹³C NMR, spectra with known samples. The purity determination of the products and reaction monitoring were accomplished by TLC on silica gel PolyGram SILG/UV 254 plates. FT-IR spectra 20 of the powders were recorded using BOMEM MB-Series 1998 FT-IR spectrometer. The TGA curve of the nanocomposite was recorded on a BAHR SPA 503 at heating rates of 10 °C min-1 under air atmosphere, over the temperature range of 25-600 °C. TEM images were taken using a Zeiss-EM10C at 80 kV. X-ray 25 diffraction (XRD) patterns of samples were taken on Philips Xray diffraction Model PW 1840. The magnetic properties were investigated with a vibrating magnetometer (Meghnatis Daghigh Kavir Co., Kashan, Iran).

2.2. Preparation of Fe₃O₄ superparamagnetic nanoparticles

30 Superparamagnetic nanoparticles (MNPs) were prepared via improved chemical coprecipitation method.¹³ According to this method, FeCl₂•4H₂O (6.346 g, 31.905 mmol) and FeCl₃•6H₂O (15.136 g, 55.987 mmol) were dissolved in 640 ml of deionized water. The mixed solution was stirred under N₂ at 90 °C for 1 h. 35 80 ml of NH₃•H₂O (25%) was injected into the reaction mixture rapidly, stirred under N₂ for another 1h and then cooled to room temperature. The precipitated particles were washed with hot water and separated by magnetic decantation. Finally, magnetic NPs were dried under vacuum at 70 °C.

40 2.3. Preparation of Fe₃O₄@nSiO₂@mSiO₂ microspheres

Fe₃O₄@nSiO₂ core-shell microspheres were prepared via a hydrolysis reaction. In a typical synthesis, 0.1 g of as-prepared Fe₃O₄ microspheres was firstly washed with 50 mL of HCl solution (0.1 M), and then dispersed in a solution containing 80 45 mL of ethanol and 20 mL of H₂O mixed with 1 mL of aqueous ammonia (25 wt%). After 15 min of ultrasonication, 0.5 mL of tetraethyl orthosilicate (TEOS) was added dropwise into the mixture and under violent stirring at room temperature the reaction continued for 24 h. The product was separated by an 50 external magnet and washed with ethanol and deionized water for several times. The final product was collected and dried at 60 °C. The mesoporous SiO₂ shells were achieved by treating the obtained Fe₃O₄@nSiO₂ microspheres with a hydrothermal

method. Typically, 0.1 g of the as-synthesized Fe₃O₄@ nSiO₂ 55 microspheres was dispersed in a mixed solution of ethanol (60 mL), deionized water (80 mL), cetyltrimethyl ammonium bromide (CTAB, 0.3 g), and 1.1 mL of aqueous ammonia (25 wt%) by ultrasonication for 15 min. Then 0.5 mL of TEOS was added into the above suspension under stirring. After reacting for 60 16 h at room temperature, the product was collected by magnetic separation, washed first with an ethanol/HCl (95/5, v/v) solution to remove the surfactant template, and then with ethanol and deionized water. The final product was dried at 60 °C, and denoted as Fe₃O₄@ nSiO₂@ mSiO₂.

65 2.4. Synthesis of Fe₃O₄@ nSiO₂@ mSiO₂-propyl-3-aminoethyl imidazolium bromide, Fe₃O₄@ nSiO₂@ mSiO₂@ Pr-Imi-NH₂

2.4.1. Grafting of the propyl chloride unites on the surface of the Fe₃O₄@ nSiO₂@ mSiO₂ microspheres, synthesis of Fe₃O₄@ nSiO₂@ mSiO₂@ Pr-Cl

70 To prepare Fe₃O₄@ nSiO₂@ mSiO₂@ Pr-Cl, 0.4 mL (1.66 mmol) of CPTES was added slowly into a mixture of 0.2 g of Fe₃O₄@ nSiO₂@ mSiO₂ and 20 mL of dry toluene. The reaction mixture was refluxed in an oil bath. After 24 h of refluxing, the flask was cooled to room temperature. The solid phase was filtered and 75 washed twice with dry toluene, once with ethanol and distilled water to remove the un-reacted CPTES. The nanocomposite was then dried at 100 °C for 24 h.

2.4.2. Grafting of the propyl-3-aminoethyl imidazolium bromide unites on the surface of the Fe₃O₄@ nSiO₂@ mSiO₂ 80 microspheres, synthesis of Fe₃O₄@ nSiO₂@ mSiO₂@ Pr-Imi-NH₂

To a solution of imidazole (0.136 g, 2 mmol) in 25 mL of dry toluene, sodium hydride (0.048 g, 2 mmol) was added and stirred under a nitrogen atmosphere at room temperature for 2 h to give 85 sodium imidazole. 14 Then Fe₃O₄@ nSiO₂@ mSiO₂@ Pr-Cl (0.3 g) was added and the mixture was refluxed under a nitrogen atmosphere for 24 h. The resulting product was filtered and washed with ethanol (3x20 mL) and dried under vacuum at 100 °C for 8 h to give Fe₃O₄@ nSiO₂@ mSiO₂ @ Pr-Imi. Then, to the 90 suspension of Fe₃O₄@ nSiO₂@ mSiO₂@ Pr-Imi (0.3 g, 2 mmol) in 25 mL of acetonitrile, 2-Bromo ethyl amine hydrobromide (0.408 g, 2 mmol) was slowly added and the mixture was refluxed at 80 °C for 12 h. The excess 2-bromo ethyl amine hydrobromide was removed by filtration, followed by repeated 95 washing with ethanol. The resulting solid was washed with NaOH (0.05 g, 1.25 mmol) for neutralization and dried in an oven at 80 °C for 6 h.

2.5. Immobilization of silver nanoparticles onto the Fe₃O₄@ nSiO₂@ mSiO₂@ Pr-Imi-NH₂

100 0.3 g of Fe₃O₄@ nSiO₂@ mSiO₂ @ Pr-Imi-NH₂ was dispersed in 100 mL freshly prepared an aqueous solution of NaBH₄ (0.003 M) and the mixture was stirred for 1 h in an ice bath. To the suspension, an aqueous solution of AgNO₃ (100 mL of 0.001 M) was added drop wise with constant stirring. After 2 h, the ice bath

was removed and the suspension was stirred for 3 h. Finally, the nanocomposite, Fe₃O₄@ nSiO₂@ mSiO₂@ Pr-Imi-NH₂.Ag, was filtered and washed with water for several times and dried at 45 °C. The nanocomposite was stored in a dark colour bottle.

5 2.6. Procedure for reduction of nitro compounds, catalyzed by Fe₃O₄@ nSiO₂@ mSiO₂@ Pr-Imi-NH₂.Ag

In a 50 mL round bottom flask, nitroaromatic compound (1 mmol), NaBH₄ (5 mmol) and nanocomposite (0.02 g) were added and completely mixed at room temperature. Then water (5 mL) 10 was added to the mixture and the resulting suspension was stirred at 95 °C for the time shown in Table 3. After completion of the reaction as indicated by TLC [using Et₂O/n-hexane as eluent: 1/5], the insoluble supported nanocatalyst was isolated with the aid of an external magnetic field and the aniline product was 15 extracted from liquid with diethyl ether.

3. Results and discussions

The route for the preparation of the magnetic core-shellstructured mesoporous organosilica having Brønsted basic ionic liquid unites and its successful application as support for Ag 20 nanoparticles is schematically illustrated in Scheme 1. For this gold, Fe₃O₄ nanoparticles were prepared by co-precipitation method and coated with silica through the hydrolysis of TEOS. For the preparation of mesoporous silica-encapsulated Fe₃O₄@ nSiO₂@ mSiO₂ nanoparticles, Fe₃O₄@ nSiO₂ was coated with 25 silica through the hydrolysis of TEOS in the presence of CTAB as a pore-forming agent. Further modification of the surface by grafting of 3-chloropropyl triethoxysilane, nucleophilic substitution reaction of the chloride with imidazole and then quaternization with 2-bromo ethylamine hydrobromide was 30 produced 2-amino ethyl-3-propyl imidazolium bromide functionalized magnetic core-shell-structured mesoporous silica microspheres, Fe₃O₄@ nSiO₂@ mSiO₂@ Pr-Imi-NH₂. Finally,

the nanocomposite was used as a host to support silver NPs. In the preparation process, one very important step was to load the 35 Ag nanoparticles on the SiO₂ surface. In this process, NaBH₄ was selected as the reductant to load Ag nanoparticles on the Fe₃O₄@ nSiO₂@ mSiO₂@ Pr-Imi-NH₂ particles, because NaBH₄ could reduce the Ag⁺ to Ag⁰. As shown in Scheme 1, Fe₃O₄@ nSiO₂@ mSiO₂@ Pr-Imi-NH₂.Ag was contained a superparamagnetic 40 core, a middle nonporous silica shell, and an outer Agfunctionalized mesoporous silica shell.

This organic-inorganic hybrid nanocomposite contains Brønsted basic ionic liquid unites. It is thought that this unites can enhance the hydrophobicity as well as the hydrophilicity of silica porous 45 and therefore, it can be used as a solid-liquid phase transfer catalyst in the nitroarenes reduction by NaBH4 in water. In addition, this arms can probably separate the supported silver nanoparticles and prevents their agglomeration.

The structure of the resulting hybrid nanocomposite, Fe₃O₄@ mSiO₂@ Pr-Imi-NH₂.Ag, was comprehensively characterized by FT-IR spectroscopy, transmission electron microscopy (TEM), CHN analysis, thermogravimetric analysis (TGA), vibrating sample magnetometer (VAM), X-ray Diffraction (XRD) and Brunauer-Emmett-Teller (BET).

55 Fig. 1 shows the FT-IR spectra of the Fe₃O₄ (a), Fe₃O₄@ nSiO₂@ mSiO₂ (b), Fe₃O₄@ nSiO₂@ mSiO₂@ Pr-Imi-NH₂ (c) in the range of 400-4000 cm⁻¹. The characteristic band of Fe-O appeared at about 582 cm⁻¹ in all spectrums. Fig 1b indicates absorption bands at 1090, 989, 801 cm⁻¹ that corresponded to the 60 stretching vibration of Si-O-Si, Si-OH, and Si-O-Fe bonds, respectively, that indicating the SiO₂ shell was indeed coated onto the surfaces of Fe₃O₄ nanoparticles. In addition, the FT-IR spectra of the Fe₃O₄@ nSiO₂@ mSiO₂@ Pr-Imi-NH₂ exhibited two new peaks display at 1511 and 1615 cm⁻¹ which were 65 assigned to C=C, C=N bands of the imidazole ring, respectively. The bands in the range of 2800-3000 cm⁻¹ corresponded to the stretching vibration of C-H bonds of the methylene groups that indicates successful grafting of organic groups to silica in Fig 1c.

Fe₃O₄ TEOS Fe₃O₄@nSiO₂ TEOS+CTAB Fe₃O₄@nSiO₂@mSiO₂@Pr-Imi-NH₂@Ag Fe₃O₄@nSiO₂@mSiO₂-CTAB Extraction sodium hydride, imidazole 2-bromo ethyl aminehydrobromide Fe₃O₄@nSiO₂@mSiO₂ Fe₂O₄@nSiO₂@mSiO₂@Pr-Imi-NH₂ Fe₃O₄@nSiO₃@mSiO₃@Pr-Cl

Scheme 1. Schematic illustration of the steps in the synthesis of Fe₃O₄@ nSiO₂@ mSiO₂/Pr-Im-NH₂.Ag

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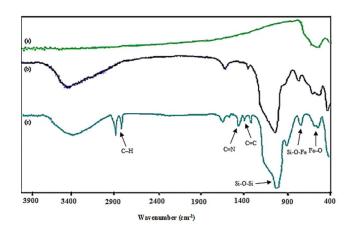
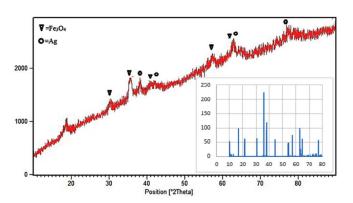


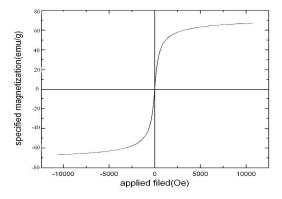
Fig. 1 The FT-IR spectra of (a) Fe $_3O_4$, (b) Fe $_3O_4$ @ nSiO $_2$ @ mSiO $_2$, (c) Fe $_3O_4$ @ nSiO $_2$ @ mSiO $_2$ @ Pr-Imi-NH $_2$

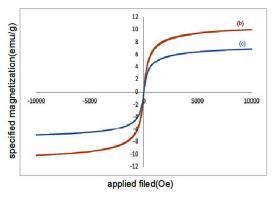
⁵ The X-ray diffraction (XRD) pattern of Fe₃O₄@ nSiO₂@ mSiO₂@ Pr-Imi-NH₂.Ag is shown in Fig 2. It exists a broad peak at 2θ =22 that indicates the coated SiO₂ shell is amorphous. The obvious diffraction peaks at 2θ values of 38.1, 44.3, 64.4, and 77.3, were corresponding to the (111), (200), (220), and (311) planes of silver (marked O), respectively. In addition, the peaks located at 2θ=30.5, 35.7, 43.29, 53.68, 57.18, and 62.79 were corresponding to the (220), (311), (400), (422), (511), and (440) planes of Fe₃O₄, (marked Δ), respectively.



The magnetic properties of the synthesized Fe_3O_4 and silica coated Fe_3O_4 nanoparticles were analyzed by VSM, as shown in Fig 3. The saturated magnetization value (Ms) of the Fe_3O_4 (a), Fe_3O_4 @ $nSiO_2$ @ $mSiO_2$ @ $Pr-Imi-NH_2$ (b) and Fe_3O_4 @ $nSiO_2$ @ $mSiO_2$ @ $Pr-Imi-NH_2$.Ag (c) were 69, 10 and 7 emu/g, respectively. The reason of observed reductions could be explained because of SiO_2 coating and supporting Ag nanoparticles on the surface of Fe_3O_4 nanoparticles.

In order to further characterize the catalyst, and to confirm the immobilization of the organic components on the pore surface, CHN analysis was utilized. The results of elemental analysis showed the presence of carbon (7.6%), nitrogen (2.5%) and hydrogen (9.8%).





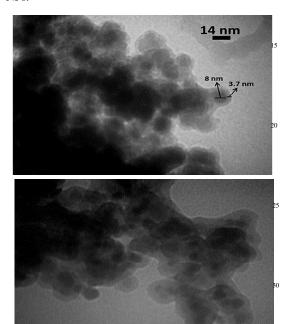
 $\label{eq:Fe3O4} \textbf{Fig. 3. VSM} \ \text{magnetization curves of the Fe}_3O_4\ (a), \\ Fe_3O_4\ @\ nSiO_2\ @\ mSiO_2/Pr-Imi-NH_2\ (b) \ \text{and} \ Fe}_3O_4\ @\ nSiO_2\ @\ mSiO_2/Pr-Imi-NH_2. \\ Ag\ (c)\ \text{nanoparticles}$

In addition, the Ag content of the nanocomposite was determined by atomic absorption spectroscopy using standard addition method and confirmed by UV-vis spectroscopy (loading ca. $0.0556\pm0.001\ mmol/g).$

- 40 The morphology and particle size distribution of Fe₃O₄@ nSiO₂@ mSiO₂@ Pr-Imi-NH₂.Ag nanostructure was examined by TEM. Fig 4 reveals that Fe₃O₄@ nSiO₂@ mSiO₂@ Pr-Imi-NH₂.Ag has spherical shape and core-shell structured magnetic silica microspheres with nano dimension ranging under 30 nm.
- 45 TGA analysis of the nanoparticle was also used to determine the content of organic functional groups of the sample and their thermal stability. Fig 5 showed the thermogravimetric analysisderivative thermogravimetric analysis (TGA-DTG) for Fe₃O₄@ nSiO₂@ mSiO₂/Pr-Im-NH₂. The TGA curve showed that the 50 emission mass fraction of water was about 2.65% when the temperature was less than 200 °C and the other decrease in weight was 10.70% in the temperature range from ca. 200 to 730 °C should be ascribed to the decomposition of groups grafted to the silica surface during hydrothermal treatment. It could easily 55 be seen that the total content of the magnetic nucleus and silica shell in the Fe₃O₄@ nSiO₂@ mSiO₂/Pr-Im-NH₂ is about 86.6%. In addition, the results of TGA prove that the attachment of organic groups onto the surface of Fe₃O₄@ nSiO₂@ mSiO₂ nanoparticle and it can be seen from the organic groups content 60 which is similar to the results of elemental analysis (EA). On the basis of the result of EA about 0.107 g/g of organic ligand is grafted on the carriers.

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The textural property of Fe₃O₄@nSiO₂@mSiO₂/Pr-Im-NH₂ was characterized via nitrogen gas porosity measurements. Fig. 6 shows the N₂ adsorption-desorption isotherms and pore size distributions. The nitrogen sorption isotherms of magnetic core-5 shell nanocomposite exhibited typical type IV isotherm with a hysteresis loop of type H₂ at P/P₀ between 0.4 and 1.0 which is characteristic of mesoporous materials (according to the IUPAC classification), characteristics of pores with indefinite form and size, according to the TEM images. In addition, the measured 10 BET surface area, BJH pore volume and pore size is 45.42 m² g⁻¹, 0.31 cm³ g⁻¹ and 8 nm, respectively. The appropriate surface area and pore volume can provide a favorable space for anchoring Ag NPs.



35 Fig. 4. TEM images of Fe₃O₄@ nSiO₂@ mSiO₂@ Pr-Imi-NH₂.Ag Core-Shell nanostructures.

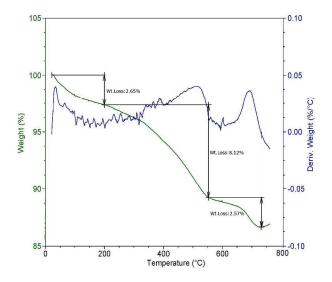


Fig. 5. TGA-DTA analysis of Fe₃O₄@ nSiO₂@ mSiO₂@ Pr-Imi-NH₂

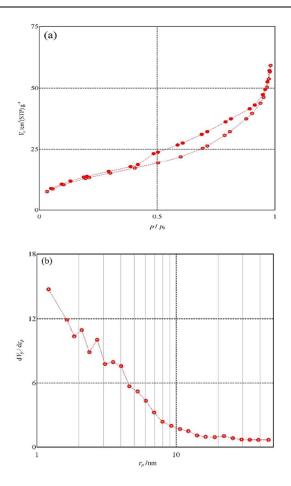


Fig 6. Nitrogen adsorption-desorption (a) and Pore size distributions (b) isotherms of Fe₃O₄@ nSiO₂@ mSiO₂@ Pr-Imi-NH₂

After characterization, the catalytic performance of this 45 heterogeneous organocatalyst has been systematically studied in the aqueous reduction of nitroarenes by NaBH4. The nitrobenzene reduction was examined as a model reaction to determine whether the use of Fe₃O₄@ nSiO₂@ mSiO₂@ Pr-Imi-NH₂.Ag was efficient and to investigate the optimized conditions (Table

After some experiments, it was found that for facile reduction of 1 mmol of nitrobenzene, the use of 5 mmol of NaBH4 in the presence of Fe₃O₄@ nSiO₂@ mSiO₂@ Pr-Imi-NH₂.Ag (0.02 g) at 95 °C was the best condition. In order to elucidate the role of 55 catalyst, a control reaction was set up in the absence of a catalyst. It was found that in the absence of catalyst only trace amount of the desired product was observed on the TLC plate even after 6 h of heating.

Using the optimized reaction conditions, the activity and the 60 scope of the catalyst was explored in the reduction of a variety of nitroarenes (Scheme 2, Table 2). As shown in Table 2, electron withdrawing/donating groups have a very small influence on the reaction times and yields. In all cases, aniline derivatives were found to be the only product of the reactions and the azoxy, azo 65 and hydrazo compounds as the usual side products in the reduction of nitroarenes were not observed.

Noteworthy is that highly chemoselective reactions were

achieved in the presence of other functional groups such as halogen, carboxylic acid, and ester groups. The silver particles immobilized on silica gel are stable in the presence of oxygen for several months.

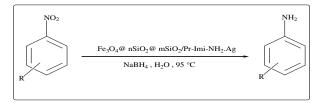
⁵ The catalytic efficiency of the Fe₃O₄@ nSiO₂@ mSiO₂@ Pr-Imi-NH₂.Ag nanocatalyst was compared with that of a number of previously reported catalysts in the reduction of nitroarenes reaction (Table 3). The results demonstrate that, although, the former catalytic systems have a reasonably high activity for conversion of a set of various nitroarenes to their corresponding aniline derivatives, but the reactions were performed with a large amount of catalyst and in longer times than with the present

catalyst.

The reusability of the catalyst was also tested. For this gold, after 15 completion of the reduction of nitrobenzene, the Fe₃O₄@ nSiO₂@ mSiO₂@ Pr-Imi-NH₂.Ag was easily separated from the reaction mixture by means of an external magnetic field and washed with water and diethyl ether and then dried and reused for four times under constant set of operating 20 (NaBH₄/nitrobenzene: 5:1, temperature: 95 °C, time: 40 min). As shown in Fig 7, the average chemical yield for four consecutive runs was 95.7% after 40 min which clearly demonstrates the practical recyclability of this catalyst.

Table 1. Optimization of the amount of the $Fe_3O_4@nSiO_2@mSiO_2/Pr$ -Imi-NH2.Ag as catalyst for the reduction of nitrobenzene in water at 95 °C

Entry	Catalyst (g)	NaBH ₄ (mmol)	Time (min)	Yield (%)
1	-	6	240	trace
2	0.01	5	60	85
3	0.02	5	45	98
4	0.05	5	45	98
5	0.05	6	45	99
6	0.1	6	40	98



Scheme 2. Reduction of the nitroarenes

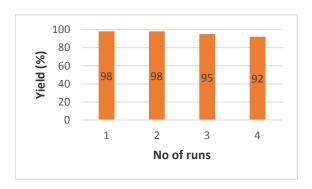


Fig. 7. Recyclability of Fe₃O₄@nSiO₂@mSiO₂/Pr-Imi-NH₂.Ag in the nitrobenzene reduction in water after 40 min

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Table 2. Reduction of nitroarenes by NaBH₄ in the presence of Fe₃O₄@nSiO₂@mSiO₂/Pr-Imi-NH₂.Ag in water (NaBH₄/nitro compound: 5:1, temperature: 95 °C).

Entry	Substrate	Product	Time (min)	Yield (%)
1	NO ₂	NH ₂	40	98
2	NO ₂	NH ₂	20	98
3	NO ₂	NH ₂	55	95
4	NO ₂	NH ₂	45	90
5	NO ₂	NH ₂ CO ₂ H	35	80
6	NO ₂ CH ₃	NH ₂ CH ₃	50	90
7	NO ₂	NH ₂	45	97
8	NO ₂	NH ₂ COCH ₃	30	92

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Table 3. Comparison of the present system with the some recently reported procedures in the nitrobenzene reduction

No.	Catalytic system	Reaction conditions	Yield	Ref.
1	Polymer supported palladium nanoparticles	NaBH ₄ , H ₂ O, 6 h, R.T, Catalyst (0.04 g)	96%	[13]
2	silica gel supported PEG and zinc powder	water, reflux, 1 h, Catalyst (0.1 g)	86%	[14]
3	NAP-Mg-Pd(0)/PS ^a	Et ₃ N, PMHS, H ₂ O, 80 °C, 2 h, Catalyst (0.02 g)	97%	[15]
4	silver nanoparticles immobilized to rice husk-SiO ₂ -aminopropylsilane composite	NaBH ₄ , H ₂ O, reflux, 50 min, Catalyst (0.5 g)	95%	[16]
5	Ag/SiO ₂	EtOH, pressure to 2 MPa, 140 °C, 3 h, Catalyst (0.5 g)	100%	[17]
6	scrap automobile catalyst	NaBH ₄ , EtOH/water (1/1), 5 °C, 4 h, Catalyst (0.3 g)	95%	[18]
7	(c-Pt+Mo)/C ^b	EtOH/water, H ₂ (4 bar, total pressure), 30 °C, 50 min, Catalyst (0.07 g)	99%	[19]
8	Present catalyst	NaBH ₄ , H ₂ O, reflux, 45 min, Catalyst (0.02 g)	98%	This work

^a polysiloxane-stabilised "Pd" nanoparticles on NAP-magnesium oxide supports

4. Conclusion

In this study, we report a successful synthesis of core-shell nanoparticles with a superparamagnetic iron oxide core, a middle nonporous silica shell and an outer organo functionalized mesoporous silica shell, and evaluated for immobilizing of Ag nanoparticles. The resulting Fe₃O₄@ nSiO₂@ mSiO₂@ Pr-Imi-NH₂.Ag core-shell microsphere was utilized as a recyclable catalyst in an aqueous medium for the reduction of nitroarenas to the corresponding amines by using NaBH₄ as reducing agent. The nanocatalyst can be easily isolated from the reaction mixture by using a magnetic field and directly used in the next reaction cycles without a significant loss of its activity. This novel methodology was also enhanced product purity and promises of economic as well as environmental benefits.

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Notes and references

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