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ARTICLE TYPE

Shrink Wrapping Redox-Active Crystals of Polyoxometalate Open Frameworks with Organic Polymers via Crystal Induced Polymerisation

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We report examples of crystal surface modification of polyoxometalate open frameworks whereby the use of pyrrole or aniline as monomers leads to the formation of the 10 corresponding polymers *via* an oxidative polymerization process initiated by the redox active POM scaffolds. Guestexchange experiments demonstrate that the polymers can finely tune the guest exchange rate and their structural integrity is retained after the surface modifications. In 15 addition, the formation of polyoxometalate-based selffabricating tubes by the dissolution of Keggin-based network crystals were also modulated by the polymers, allowing a new type of hybrid inorganic polymer with an organic coating to be fabricated.

- ²⁰ Functionalized polyoxometalate (POM) clusters and their POM-based network derivatives are an important class of materials with many potential applications such as storage, separation, and heterogeneous catalysis due to the vast potential for programming different structures.^{1,2} Specifically,
- ²⁵ polyoxometalate-based (POM) frameworks have potential as functional materials, due to their intrinsic redox and catalytic activity and modularity arising from the ability to use different cluster building units.^{3,4} Also, in spite of the many positive developments for a general synthetic approach to the design of
- ³⁰ POM based networks, the fine tuning of their properties by postfunctionalization either within the inner walls of the network or at the crystal surface is still lacking. As such, we reasoned that the assembly of porous redox active POMs into extended networks could provide an unique approach for the post-crystallization
- ³⁵ modification of the framework by using the redox-active properties of the polyoxometalate to drive a polymerization reaction to coat the surface of the polyoxometalate crystal in an organic polymer. This is because this route promises not only to enable the modification of the inside of the open network, but
- ⁴⁰ also add entirely new functionalities to the POM-network crystals without changing the characteristic features of the crystal itself. However for this process to work both a redox active polyoxometalate-based material, and suitable reactivity to monomers be found.⁵
- ⁴⁵ Herein, we demonstrate the crystal surface modifications of a polyoxometalate framework by the redox-driven polymerization of organic monomers, see Scheme 1. One of the major difficulties

limiting the potential for the direct outer crystal surface modifications of porous materials is to prevent the unwanted 50 modifications occurring inside the pores, especially if the pores



are large so that the monomers can easily diffuse into the pores and react internally with the framework.⁶

Scheme 1. Scheme showing the surface modification of the POM ⁵⁵ network crystals (red) with an organic polymer (black), whereby the POM network itself acts as an oxidant for the polymerization reaction.

Additionally, in the case of polymerisation, it is also necessary to prevent the reaction in the surrounding medium because 60 otherwise the final product would contain a mixture of both 'free' polymer and polymer-decorated crystals. A possible strategy to circumvent this drawback is to promote the local polymerization on the crystal surface.⁷ To overcome these problems, we chose examples from a group of 3D POM networks recently reported by 65 us, that show appropriate redox activity and hence should enable the necessary surface-selective polymerisation chemistry.^{3a-e} The framework is constructed from three- and four-connected Mn or Co -substituted Keggin clusters with Mn(Co)-O-W bonds, giving cubic structures with elliptical pockets of $27.17 \times 15.60 \times 8.46$ Å $_{70}$ with an 14.3 \times 8.8 Å aperture in which solvent molecules and morpholinium cations are accommodated (see Figure 1a-1c). Twelve of the morpholinium cations occupy a well-defined position, being hydrogen bonded to the bridging M-O-M, which link the Keggin ions together (Figure 1d). Structure 1: ⁷⁵ $[(C_4H_{10}NO)_{40}(W_{72}Mn^{III}_{12}O_{268}Ge_7)]_n$ shows single-crystal to single-crystal (SC-SC) redox reactions, where 1 is easily reduced to $[(C_4H_{10}NO)_{40}H_{12}(W_{72}Mn^{II}_{12}O_{268}Ge_7)]_n$ (1') by ascorbic acid,

whilst the network retains its structural integrity. This result

clearly indicates that 1 itself can be utilized as an oxidant promoting the polymerization without any pre-treatment.8 In addition. the isostructural compound, $[(C_4H_{10}NO)_{46}H_6(W_{72}Co^{11}_{12}O_{268}Ge_7)]_n$ which (2), in the 5 manganese ions are replaced by cobalt ions, was also synthesized for comparison with 1; here the Co(II) species on the framework cannot be reduced by ascorbic acid, confirming its lower oxidation potential. In this work, pyrrole and aniline were used as monomers for polymerization. Those monomers are known to 10 show the polymerizations with oxidants such as FeCl₃ and $(NH_4)_2S_2O_8.9$



Figure 1. (a) Framework of $(C_4H_{10}NO)_mH_n[W_{72}M_{12}X_7O_{268}]$ (M = Co or Mn; X = Si or Ge) constructed via from transition metal substituted Keggin clusters. Morpholinium cations and water are coloured red and blue respectively. Shared bonds are purple. (c) Close up of pore aperture structure. (d) Local structure of POM network with morpholinium cations. Colour code: Distinct WO₆, Green polyhedral; Mn(Co)O₆ or WO₆ units connected next to ²⁰ each other, Purple polyhedral; Si, dark yellow; O, red.

Polymer-coated POM network (1-Py, 1 covered with polypyrrole; 1-ANI, 1 covered with polyaniline) were successfully synthesized by heating fresh crystals of 1 in the ²⁵ presence of pyrrole or aniline monomers. No polymer coating was detected in the case of 2. This shows that the Mn(III) species on the crystal surface of 1 performed as an oxidant for the polymerization reaction, as expected, whereas the oxidation potential of 2 is insufficient to initiate polymerization of either ³⁰ monomer. Additionally, no precipitate was observed after the polymerization in the reaction medium, which indicates that the

- POM network retains its molecular and crystalline integrity under the reaction conditions, as dissolved POMs would have induced undesirable polymerization in solution rather than on crystal's ³⁵ surface. Furthermore, successful and selective polymerization on
- the crystal surface was indicated by a colour change from brown to black during the reaction while the crystal shape was entirely

preserved (Figure 2a).



Figure 2 (a) Optical micrographs of **1** (left) and **1-Py** (right). (b) ⁴⁰ PXRD patterns (a) simulated from crystal structure, (b) of **1**, (c) of **1-Py** and (d) of **1-ANI**. (c) TGA under N₂ atmosphere showing the weight loss in samples of **1** (black line), **1-Py** (red line) and **1-ANI** (light green line).

⁴⁵ The as-synthesized polypyrrole-POM network (1-Py) and polyaniline-POM network (1-ANI) were thoroughly washed with methanol prior to analysis to remove any unreacted monomers. The untreated compound 1 was also washed under the same conditions before comparative measurements. Figure 2b, shows
⁵⁰ that the powder X-ray diffraction (PXRD) patterns of 1-Py and 1-ANI are same as that of 1, meaning that the native structure of 1 is retained even after surface modifications, whereas, different profiles were obtained by thermo-gravimetric analysis (TGA). As shown in Figure 2c, the TGA profiles showed three steps in the sweight loss data: (1) a minor weight loss because of guest removal (room temperature to 200 °C), (2) larger weight loss with removal of morpholinium cations (200 °C to 700 °C) and (3) decomposition of the frameworks (above 700 °C). In the first step, 1-Py and 1-ANI showed a slightly larger weight loss, indicative

⁶⁰ of solvent or additional guests being accommodated within the polymeric shell.



Figure 3 Raman spectra obtained from (a) **1**, (b) polyaniline, and (c)-(f) **1-ANI** at various depths from the surface of the crystal.

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Also, the guests could be easily removed even at room temperature before the surface modification. In the second step, lower weight losses were observed for **1-Py** and **1-ANI** over ca. 400 °C. This is likely due to the fact that the polymer has

crosslinked heavily under the inert atmosphere forming a stabilising polymer coating around the crystals.

To investigate the crystal surface, microfocussed laser Raman spectroscopy was used. As shown in Figure 3, the Raman peaks 5 from polymers were only observed on the crystal surface, demonstrating that the polymerisation process was confined to the crystal surface and not inside the material. In the case of **1** the

- main peak can be attributed to the W=O symmetric vibrations of the Keggin moieties.^{10a} Whilst the crystal of the POM network is ¹⁰ coated, additional peaks can be observed which can attributed to
- the C-C ring vibrations (1600-1200 cm⁻¹) and ring deformations (800-830 cm⁻¹) of the polymer.^{10b} To validate the potential for guests to move through the polymer layer, guest-exchange experiments were conducted with four tetraalkylammonium ¹⁵ bromide compounds of differing alkyl chain length: tetramethylammonium bromide (TMABr), tetraethylammonium bromide (TPABr) and
- tetrabutylammonium bromide (TBABr). Three kinds of crystals, **1**, **1-Py** and **1-ANI** were separately immersed into the CD₃OD ²⁰ solution with the salts and the guest exchange reactions were investigated by ¹HNMR measurements. As shown in Figure 4, the smaller TMABr and TEABr showed the guest-exchange reactions with the morpholinium cations in **1**, whereas TPABr and TBABr did not diffuse into the framework.



Figure 4 (a) Guest-exchange reactions with alkylammonium bromides. (b) The size of alkylammonium cations. The yields of the guest-exchange reactions at 50 °C after 24 h with (c) 1 and (d) 1-ANI or 1-Py.

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pore aperture size; the size $(14.3 \times 8.8 \text{ Å})$ is bigger than TMABr (diameter, 4.0 Å) and TEABr (diameter, 7.6 Å) themselves, but smaller than TPABr (diameter, 9.2 Å) and TBABr (diameter,

- ³⁵ 11.8 Å). Similarly, **1-Py** and **1-ANI** also showed guest-exchange reactions which occurred with the same size-selectivity, meaning that polymer coating did not hinder diffusion and that the pore windows kept their integrity and size. This result is critically important from the point of crystal surface modifications since ⁴⁰ crystal surfaces are often fragile, resulting in structural changes after modifications. Also, it is noteworthy that the guest-exchange reaction with **1-Py** and **1-ANI** become less efficient compared to the case of **1**, indicating that the polymers on the crystal surface could control the access of guest molecules.
- To understand the kinetic process of guest-exchange, the 45 reactions were repeated with guanidine hydrochloride and monitored after 1, 2, 4, 8 and 12 h by ¹H NMR (Figure 5). Guanidine hydrochloride was used as a guest molecule instead of TMA because, despite its similar molecular size, it is planar 50 (Figure 5a), making the guest-exchange reactions easier. In addition, the three NH₂ groups on the guanidine hydrochloride should have suitable interactions with the POM framework, similar to the morpholinium cation, which makes the reaction faster. The exchange reactions were almost completed after 12 h 55 and they showed different guest-exchange rates depending on the polymer used for coating. In the case of 1 and 1-ANI, they showed very similar kinetics; initially, exchange of morpholinium cations is a rapid process with ca. 60 % being replaced within two hours of exposing the crystals to the methanolic guanidine 60 hydrochloride solution. Upon prolonged exposure, the amount of exchanged morpholine increases gradually to completion after 12 h. The reason that no significant influence of the polyaniline coating on the guest-exchange reaction rate is observed, it might be due to the polymer's assembled structure, which provides 65 enough space for guest inclusion.¹¹ Interestingly, with 1-Py a slower, but constant, guest-exchange rate was observed, which shows that the guest exchange rates can be tuned independently of the pore size, by a simple post synthetic modification of the crystal's surface.



Figure 5 (a) Molecular structures of morpholinium and guanidinium cation. (b) The guest-exchange reactions with guanidine hydrochloride at 25 $^{\circ}$ C.

75 Finally, in order to explore further the effect of the polymer growth on the crystal surface, we investigated the osmotic driven growth of micro-scale tubes using polymer encapsulated POM

This size-selectivity can easily be explained by considering the

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crystals upon addition of giant organic cations. In the 'native' form of POM network, the added large cation is forms a protective semi-permeable membrane around the POM crystal causing the osmotic pressure to build up inside upon guest 5 exchange, leading to the ejection of POM anions which subsequently will ion exchange with the bulky cationic polymer,

- $p(N-[3-(dimethylamino)propyl] methacrylamide) (p(DMAPMAm))^{12}. As shown in Figure S7, POM-based tubes were successfully obtained for all the samples after the addition$
- ¹⁰ of the solution of p(DMAPMAm). However, the new tubes exhibited different morphologies showing that the polymeric coating influences the growth process. The growth of long thin tubes from the surface of **1** was observed in agreement with our initial report of the phenomenon¹² indicative of a rapid and
- ¹⁵ unobstructed process. In the case of 1-ANI and 1-Py, a higher density of tubes were observed after a longer incubation period, with larger diameters and they showed a tendency to aggregate. Thus, it would appear that coated crystals stabilize the crystal surfaces and hinder the tube formation for the initial period of ²⁰ time followed from a sudden growth due to increased osmotic
- pressure within the polymeric coating.

In conclusion, we have succeeded in making a polymer coated POM based network by exploiting its intrinsic redox activity. Microscopic Raman measurements, showed that the polymers

- ²⁵ were grown on the crystal surface, which makes it possible to tune their guest-exchange properties without compromising the structural integrity or the ion exchange properties of the network. Additionally, depending on the type of the polymer, it is possible to tune the exchange kinetics independently of the pore size.
- ³⁰ Utilization of this simple surface induced redox strategy, POM based networks can be easily modulated with various types of polymers and different functionalities, making it possible to control their sorption properties more precisely,¹³ and potentially open the field to new functionalities that polymer coatings and POML.
- ³⁵ POM based materials can bring together, which might otherwise not be accessible by pure inorganic frameworks.

Notes and references

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Redox active POM network, $(C_4H_{10}NO)_{40}[W_{72}Mn_{12}Ge_7O_{268}]$ (1), induced the crystal surface polymerization, where pyrrole or aniline ⁵ were oxidized by Mn(III) species embedded on their framework. Guest-exchange or osmotically driven tube growth experiments indicated that the crystal surface modulation can finely tune the network's properties.

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