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Two-step Hydrothermal Synthesis of Sodium Tantalate Nanoparticles with Deep Ultraviolet Sensitivity

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Abstract

A convenient two-step hydrothermal method was developed to synthesize water dispersible NaTaO₃ nanoparticles. The growth of the NaTaO₃ nanoparticles was retarded with the aid of water soluble complex agent in the first step, such as citric acid, bicine, triacetin, and EDTA2Na, which can form complexes with Ta⁵⁺. The size of the NaTaO₃ nanoparticles ranging from 5 nm to 30 nm could be tuned by adjusting the reaction time and the complex agent as well. The ultraviolet photodetector applying solution processing NaTaO₃ film as active layer presented sensitive response to 280 nm deep UV illumination with light to dark current ratio of about 160 times and response time of about 50 ms.

1. Introduction

Alkaline niobate and tantalate semiconductors with a perovskite structure are important function materials having potentials in wide fields because of their various properties like piezoelectric,¹ luminescent,²⁻⁴ photocatalytic,⁵⁻¹⁰ pyroelectric,¹¹ dielectric,¹² ferroelectric¹³ and electro-optic¹⁴ properties. The advantage of large surface area for the nanoparticles can help to improve the surface electronic process such as gain/loss and injection/extraction of

the electrons. Conventional methods for synthesizing tantalate and niobate powders are solid state based reaction, which requires long time of heating above 800°C.^{6,14} The high temperature treatment results in the large grain size of about 1-2µm. Sol-gel methods can decrease the reaction temperature to 600-700 °C and the grain size to dozens of nanometers.^{3, 15-17} But the aggregation of the particles can hardly be avoided. Hydrothermal method manipulated at moderate temperature can be used to synthesize NaTaO₃ and NaNbO₃ particles with highly crystallinity and low aggregation.^{10, 18-22} Li et al. applied a one-step hydrothermal method to synthesize NaTaO₃ by using Ta₂O₅ and NaOH as starting materials.²³ Ji et al. adopted Nb foil and low-concentration NaOH solution with the presence of H₂O₂ to prepare NaNbO₃ microcubes.¹ Ikeda et al. prepared A₂Ta₂O₆ and A₂Nb₂O₆ (A = Na, K) by using tantalum or niobium alkoxide as precursor.²⁴ Most of these reported products have particle size from a few tens of nanometers to micron scale.²⁵ He et al. reported the preparation of NaTaO₃ nanocubes with the edge length of about 5 nm by using Ta(OC₄H₉)₅ and NaOH as precursor,²⁶ the NaTaO₃ nanocubes tend to aggregation. The expensive precursor, Ta(OC₄H₉)₅, is moisture sensitive and need the protection of inert atmosphere. To the best of our knowledge, the study about the preparation of NaTaO₃ nanoparticles (NaTaO₃ NPs) with good dispersion stability is still rare.

In this study, we developed a convenient two-step hydrothermal process to prepare water dispersible NaTaO₃ NPs. The starting material is cheap and the whole process can be handled in ambient atmosphere. The obtained monoclinic-phase NaTaO₃ NPs have good dispersion stability in water. The solution processed NaTaO₃ NPs was used to fabricate UV photodetector and presented sensitive response to 280nm UV light.

2. Experimental section

Synthesis of Sodium Tantalate Nanoparticles

All chemicals were of analytical grade and used without further purification. The typical synthetic process could be divided into two steps. The first step was the preparation of the precursor. 7mL ethanol solution of TaCl_5 (0.2M) was mixed with 6mL citric acid monohydrate aqueous solution (0.61M) under stirring. 7mL NaOH aqueous solution (0.47M) was added dropwise to above mixture to adjust the pH value. The final solution (pH = 1.5) was transferred into a Teflon-lined autoclave with a capacity of 30mL. The autoclave was sealed and heated at 200°C for 12h, cooled to room temperature in air. The precursor was white gelatinous products which used in the next step after centrifugation, washed and dried in air at 80°C. In the second step, 0.324g precursor, 18mL deionized water, 1.02g NaOH and 6mL glycerol were mixed and added into a Teflon-lined autoclave and heated at 200°C for 4h, cooled to room temperature in air. The obtained NaTaO_3 NPs were centrifuged, washed with deionized water twice and dispersed in water to form uniform suspension.

Characterization of NaTaO_3 Nanoparticles

The crystallinity of as-prepared sample was examined by a RIGAKU D/MAX 2550/PC X-ray diffraction (XRD) with a $\text{Cu K}\alpha$ radiation source. The morphology was examined by a Hitachi S-4800 field emission scanning electron microscopy (SEM) and a JEOL 2100 transmission electron microscopy (TEM). FTIR spectrum (KBr pellets) was carried out by Bruker Vector 22 Fourier Transform Infrared Spectrometer. X-ray photoelectron spectroscopy (XPS) was performed with a ESCALAB 250Xi

spectrometer. The thermogravimetric analysis (TGA) was examined by TGA Q50 analysis (50 to 800°C, 10°C /min, under nitrogen gas flow). The surface areas of NaTaO₃ were evaluated by Tristar II 3020 specific area and porosity analyzer using the method of Brunauer-Emmett-Teller (BET). The optical property of NaTaO₃ was tested on a Shimadzu UV-2450 ultraviolet-visible spectrophotometer. Cyclic voltammetry (CV) measurement was conducted with a CHI 660C electrochemical workstation at room temperature with a scan rate of 50mV/s. Film of NaTaO₃ was prepared by dropping nanoparticles suspension on the platinum disk electrode. The measuring solution consisted of acetonitrile and 0.1M tetrabutylammonium hexafluorophosphate (TBAPF₆, Merck), platinum wire used as counter electrodes, saturated calomel electrode as reference electrode, platinum disk as working electrode.

Device Fabrication and Characterization

The device was fabricated on ITO glass substrates initially coated with a thin layer of PEDOT:PSS (40nm). 80nm active layer of NaTaO₃ film was prepared by spin-coating. Finally semitransparent aluminum electrode (10nm) was vacuum evaporated on the NaTaO₃ film. To ensure the dispersibility of NaTaO₃ NPs in chloroform, surface modification of the as-prepared NaTaO₃ NPs was performed as follows. 20 ml alcohol as flocculant was added to 15 ml NaTaO₃ aqueous suspension. The precipitate was redispersed in hexanoic acid at 105 °C and stirred for 2h. Methanol was added afterwards to precipitate the particles, followed by centrifugation. Then 5ml chloroform and 10ml methanol were added at 90 °C to precipitate the NaTaO₃ NPs again. After centrifugation, particles were finally dispersed into chloroform

at a concentration of about 10mg/ml. The current-voltage (I-V) characteristic of the device was measured with an Agilent 4255C Semiconductor Parameter Analyzer both in the dark and under excitation of 280nm LED light source.

3. Results and discussion

Characteristics of Precursor

The SEM image of the as-prepared precursor, friable aggregation-like material, was shown in Figure 1 (a). The XPS spectra shown in Figure 1 (b) indicates that only Ta, O, C element can be detected in the precursor. The XRD pattern of the precursor shown in Figure 1 (c) presents some characteristics of the monoclinic Ta₂O₅ (JCPDS cards 70-4775). It is suggested that the Ta⁵⁺ may partially bonded with O²⁻ in the precursor because of the hydrolysis and possible polycondensation of TaCl₅ in the first step hydrothermal reaction. The FTIR spectra of citric acid and precursor were given in Figure 1 (d). The broad peak beyond 3000 cm⁻¹ in the curves of precursor can be ascribed to the -OH stretching vibration of citric acid. The C-H stretching vibration (peak at 2977 cm⁻¹) belongs to -CH₃ of ethoxide from the hydrolysis of TaCl₅. The antisymmetric COO⁻ stretch (peak at 1645 cm⁻¹) and carboxylate anion (peak at 1385 cm⁻¹) can be observed in the curve of the precursor rather than the C=O stretching vibration (peak at 1750 cm⁻¹ and 1704 cm⁻¹) of citric acid, indicating the role of complexing agent for the citric acid. The peaks ranging from 1000 to 500 cm⁻¹ can be ascribed to the Ta-O bond stretching vibration. For the precursor, the Ta-O stretching and Ta-O-Ta bridging stretching presents multiple modes (peaks at 881,774,678,624 and 517 cm⁻¹).^{12,23} In the process of the first step, the key is to prevent the formation of precipitant in the form of tantalum oxide hydrate, resulted from the rapid hydrolysis of Ta⁵⁺. The reaction of TaCl₅ with

absolute ethanol was chosen to synthesized $\text{Ta}(\text{OEt})_5$ and the produced $\text{Ta}(\text{OEt})_5$ will dissolve in the excess absolute ethanol. The excess absolute ethanol can also decrease the content of water in the system and ensure the mild hydrolysis of Ta^{5+} . Besides the low price, TaCl_5 is much less sensitive to moisture than $\text{Ta}(\text{OEt})_5$. If relative humidity is lower than 60 %, TaCl_5 can be handled in air atmosphere. The mild hydrolysis of TaCl_5 in air will not affect the formation of precursor because the corresponding hydrolysate can also form stabilized complex with citric acid. According to the TGA results, the content of Ta^{5+} in the precursor can be calculated to be about 72% in weight. Thus, the possible structure of the precursor can be speculated, as shown in Figure 2. Parts of Ta^{5+} reacted with ethanol and citric acid during the process of mild hydrolysis of TaCl_5 . Some O^{2-} in Ta-O network was substituted by $-\text{OC}_2\text{H}_5$ and citrate, which not only prevents the formation of precipitant in the form of tantalum oxide hydrate, but also restricts the growth of the nanoparticles.

Figure 1.

Figure 2.

Structure and Morphology of the NaTaO_3 NPs

Figure 3 (a) gave the XRD pattern of the as-prepared NaTaO_3 NPs. The representative peaks of (100), (011), (111), (200), (210) and (121) can be readily indexed as pure monoclinic phase perovskite NaTaO_3 , corresponding to the reported data of JCPDS cards (74-2477, with $a = 3.889 \text{ \AA}$, $b = 3.885 \text{ \AA}$ and $c = 3.889 \text{ \AA}$, $\alpha = \gamma = 90^\circ$ and $\beta = 90.367^\circ$). The bond angle of this Ta-O-Ta is 180° , benefits the separation of photoelectron and hole.⁴ According to the Scherrer equation, the average size of the NaTaO_3 NPs can be calculated to be 8.3 nm.

The morphology of the as-prepared NaTaO₃ NPs was given in Figure 3 (b). The particles size estimated from the TEM image (Figure 3 (c)) is about 5-10 nm, matching up with the result calculated from XRD pattern. Because of the steric effect of the solvent alkyl chain in citric acid, good dispersion can be detected in the inset of Figure 3 (c). Figure 3 (d) showed the HRTEM image of as-prepared NaTaO₃ NPs. The lattice fringes are visible, illustrating that the NPs are well crystallized. A lattice spacing of 0.385 nm obtained from the HRTEM corresponds to the (100) plane of the monoclinic phase of NaTaO₃.

The FTIR spectrum of NaTaO₃ NPs shown in Figure 4 (a) presents characteristic strong peak, ranging from 500 to 900 cm⁻¹, of the Ta-O stretching vibration, indicating the formation of the crystalline structure. Besides, the -OH stretching vibration (beyond 3000 cm⁻¹) from citrate, the C-H stretching vibration respectively from the -CH₂ of glycerol (peak at 2928 cm⁻¹) and citrate (peak at 2843 cm⁻¹), and the COO⁻ stretch vibration (peak at 1645 cm⁻¹) can also be detected. It is suggested that the surface of NaTaO₃ NPs was capped with citric acid and glycerol ligand. Figure 4 (b) gave the XPS spectra of as-prepared NaTaO₃ NPs. In the high-resolution spectra of Figure 4 (c) and Figure 4 (d), the peaks with the binding energy of 27.0 eV and 25.1 eV could be ascribed to Ta(4f_{7/2}) and Ta(4f_{5/2}) of Ta⁵⁺ and the peak at 529.12 eV could be assigned to O1s of NaTaO₃.^{27,28}

Figure 3.

Figure 4.

The growth of the NaTaO₃ NPs is so slow that we can obtain particles with various sizes by using different time of the second-step reaction. As shown in the TEM images (Figure 5), the size of the NaTaO₃ NPs increased with the increasing reaction time from 2 to 12 hours.

From the XRD patterns of the NaTaO₃ NPs with different reaction time (Figure 6), the broadening of the (100) diffraction peak with the shortened reaction time can be detected. The particle size was calculated to be about 5.8, 8.3, 11.0, 12.6 nm for 2, 4, 8, 12 hours reaction, respectively. Commonly, the growth of the NaTaO₃ NPs under hydrothermal condition is very fast and hard to control, that is why most of NaTaO₃ particle size is about hundred nanometers or even larger. The slow growth of the NaTaO₃ NPs in this study can be ascribed to the citrate in precursor which hindered the combinations of Ta⁵⁺ with OH⁻ and Na⁺ by bonding to the Ta⁵⁺ surfaces and enwrapping the Ta⁵⁺ ions inside. Besides, glycerol, used in the second step, can employed as size-controlling agent to restrict the growth of the nanoparticles.²⁹⁻³¹

The BET surface area of these particles was measured and summarized in Table 1. The submicron NaTaO₃ particles, 200-300nm in size, were synthesized by traditional one-step hydrothermal method for comparison.²³ Generally, the BET surface area increases with the decreasing particle size. Because of the biggest size, the BET surface area of the submicron particles, 4.09 m²/g, was the smallest among the five samples. The smallest particles, 5.8 nm in size, have the largest BET surface area, 119.36 m²/g. For the NaTaO₃ NPs with size of 8.3, 11.0, 12.6 nm, the BET surface area, about 70 m²/g, was almost particle-size independent, which could be ascribed to the aggregation of the NaTaO₃ NPs in powder state. The method established here paves a new way to control the growth of the nano tantalate and gives a method to prepared NaTaO₃ NPs with large surface area.

Table 1.

Figure 5.

Figure 6.

Besides citric acid, we found that other water soluble complexing agents can also be applied to restrict the growth of the NaTaO₃ NPs. Here, Bicine, Triacetin, and EDTA2Na were selected to substitute citric acid. The time of second-step reaction fixed at 4 hours. The morphology of the resulting products was given in the TEM images (Figure 7). All of the particles sizes are smaller than 100 nm, in which the size of the Triacetin-based particles is the smallest, about 10-20 nm. The size of the other two particles is a little bigger, about 20-30 nm in diameter. Obviously, the ligand structure can also influence the particle size. In other words, adjusting the structure of the ligand in precursor can also be applied to control the size of NaTaO₃ NPs. The effect of ligand structure may be assigned to the different complexing ability of the ligand. During the first-step reaction, because of the strong complexing ability of EDTA2Na and Bicine with Ta⁵⁺, gelation was easier to be observed when EDTA2Na and Bicine were used. This phenomenon indicated that the low solubility of the EDTA2Na/Bicine based precursor and the resulting high local concentration of Ta⁵⁺ in the second step could be expected, which can be considered to be the possible reason why EDTA2Na/Bicine produces NaTaO₃ NPs with relatively bigger size.

Figure 7.**Deep UV response of the NaTaO₃ film**

The UV-vis absorption spectra of the as-prepared NaTaO₃ NPs and the spin-coating film were given in Figure 8 (a). It is reported that the absorption onset values of NaTaO₃ synthesized by one-step hydrothermal and solid-state methods are 304 and 310nm,

respectively.²³ The absorption onset value of the as-prepared NaTaO₃ solution in this study blue shifted to about 290 nm. The band gap (E_g) of the NaTaO₃ film was calculated to be 4.13 eV by the formula, $E_g = 1240/\lambda$, in which λ is absorption onset of UV-vis absorption spectrum of the NaTaO₃ film ($\lambda = 300$ nm).

The energy level of the NaTaO₃ NCs (film) was measured by cyclic voltammetry (CV) method. According to the CV curve shown in Figure 8 (b), the E_{red} of NaTaO₃ NPs (film) was -0.78 V. The corresponding conduction band level (E_{con}) could be calculated to be -3.62 eV according to the formula, $E_{con} = -(E_{red} + 4.4)$ eV. The valence band level (E_{val}) could be calculated to be -7.75 eV, according to the formula, $E_{val} = E_{con} - E_g$.

Figure 8.

The J-V curve of the device in the dark and under 3.6 mW/cm² 280nm UV light illumination was given in Figure 9 (a). The device structure of ITO/PEDOT:PSS/NaTaO₃/Al was shown in the inset. The dark current curve is nonlinear and quasi-symmetrical, indicating the presence of the double Schottky barrier at the interface. Under UV irradiation, the device presents apparently photocurrent response. At 5V reverse bias, the photocurrent is 1.24 mA/cm², and the dark current is 7.7×10^{-3} mA/cm². The light to dark current ratio is about 160. The photoresponse behavior of the device was characterized by measuring the current as a function of time when the 6mW/cm² 280nm UV light was periodically turned on and off (Figure 9 (b)). The measurement bias was fixed at reverse bias of 0.2 V. A reproducible response with response time of about 50 ms can be detected, which is comparative to the reported hybrid UV sensor with rapid response.³²⁻³⁴ It is suggested that the device has promising prospect in the detection of deep UV light.

Figure 9.

4. Conclusions

In this article, water dispersible NaTaO₃ NPs have been successfully synthesized by a convenient two-step hydrothermal method. The preparation of the precursor in the first step made a strong bonding between the water soluble complex agent and Ta⁵⁺ cations, which was helpful for restricting the growth of the NaTaO₃ NPs by retarding the combination of Ta⁵⁺ with OH⁻ and Na⁺. Both of the reaction time and complex reagent could be adjusted to influence the size of NaTaO₃ NPs ranging from 5 nm to 30nm, roughly. Ultraviolet photodetector using spin-coating film of the NaTaO₃ NPs showed sensitive response to deep UV signals. Under 280nm UV illumination, the light to dark current ratio was about 160 times at 5V reverse bias and the response time is about 50 ms.

Acknowledgements

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Legends to Figures

Figure 1. SEM image (a), XPS spectra (b), XRD pattern (c) of the precursor, FTIR spectrum of citric acid and precursor (d).

Figure 2. Schematic structure of the precursor.

Figure 3. XRD pattern (a), SEM image (b), SEM image (c), HRTEM image (d) of the as-prepared NaTaO₃ NPs. The inset is the suspension of NaTaO₃ NPs in water.

Figure 4. FTIR spectra (a), XPS spectra (b) of as-prepared NaTaO₃ NPs, high-resolution XPS of Ta 4f (c) and O 1s (d) core level.

Figure 5. TEM images of as-prepared NaTaO₃ NPs with different reaction time. 2H (a), 4H (b), 8H (c), 12H(d).

Figure 6. XRD pattern (a), enlarged (100) plane diffraction peak (b) of as-prepared NaTaO₃ NPs with different reaction time.

Figure 7. TEM images of NaTaO₃ NPs prepared from Bicine (a), Triacetin (b), EDTA2Na (c).

Figure 8. UV-vis absorption spectra of the NaTaO₃ solution and spin-coating film (a), CV curve of the NaTaO₃ spin-coating film (b).

Figure 9. J-V curves in the dark and under 3.6mW/cm² 280 nm UV radiation (a), Transient response curve at -0.2V (b).

Table 1. BET surface area of NaTaO₃ particles with different sizes

size (nm)	BET surface area (m²/g)	preparation methods	ref.
5.8	119.36	Two-step Hydrothermal	This work
8.3	73.39	Two-step Hydrothermal	This work
11.0	70.35	Two-step Hydrothermal	This work
12.6	72.22	Two-step Hydrothermal	This work
200-300	4.09	One-step Hydrothermal	23

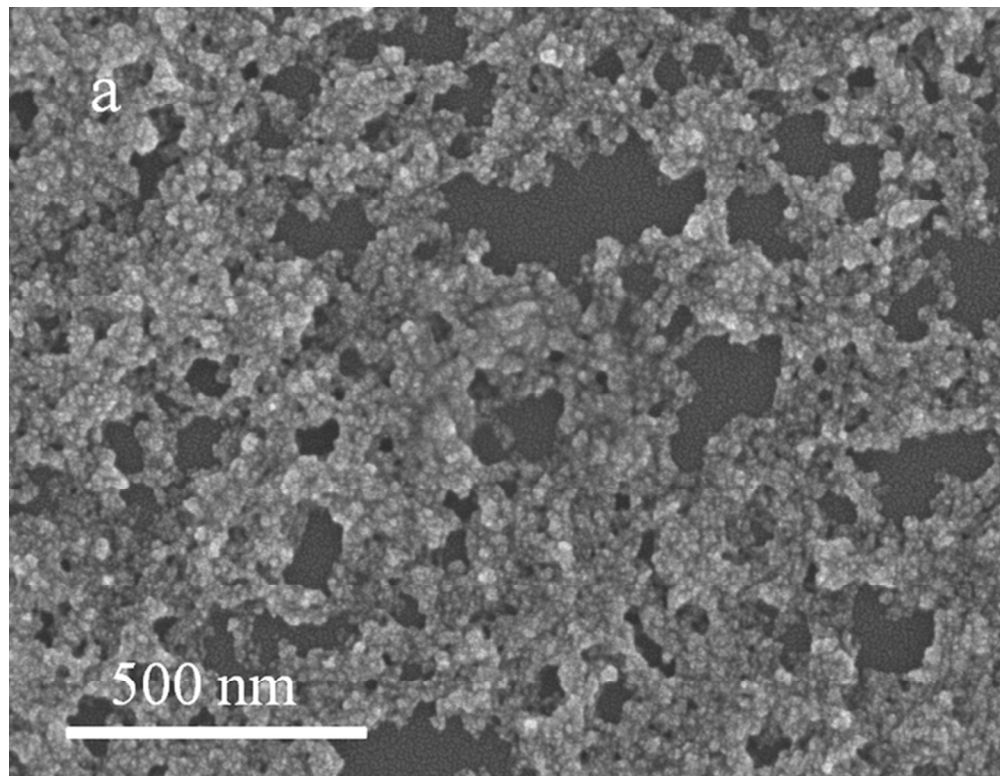


Figure 1. SEM image (a), XPS spectra (b), XRD pattern (c) of the precursor, FTIR spectrum of citric acid and precursor (d).
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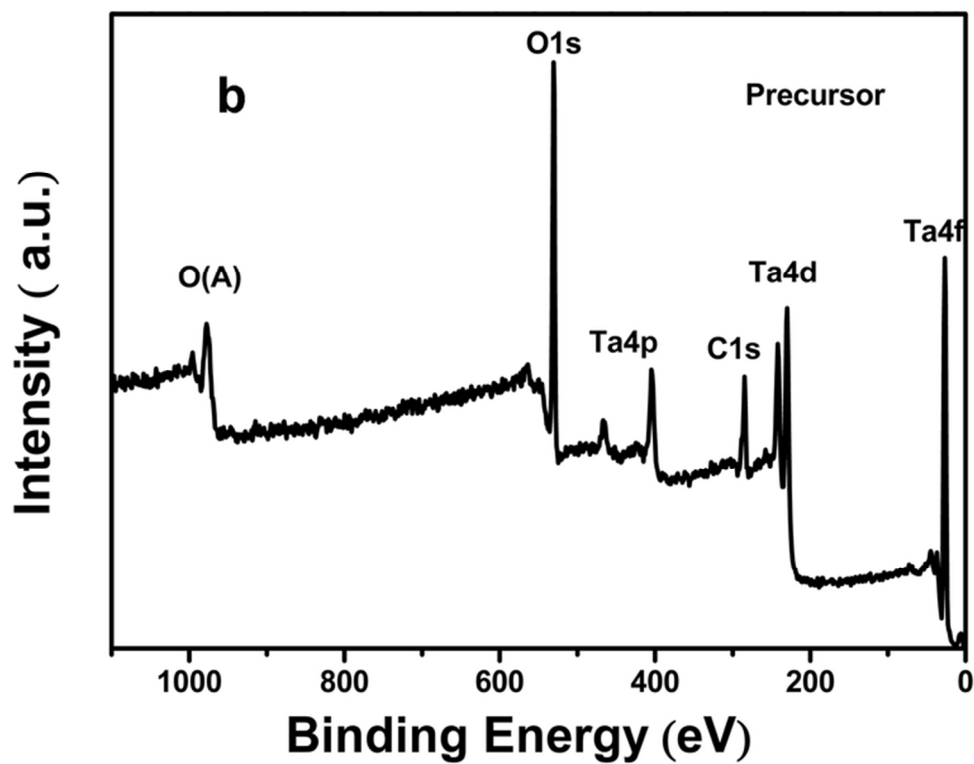


Figure 1. SEM image (a), XPS spectra (b), XRD pattern (c) of the precursor, FTIR spectrum of citric acid and precursor (d).
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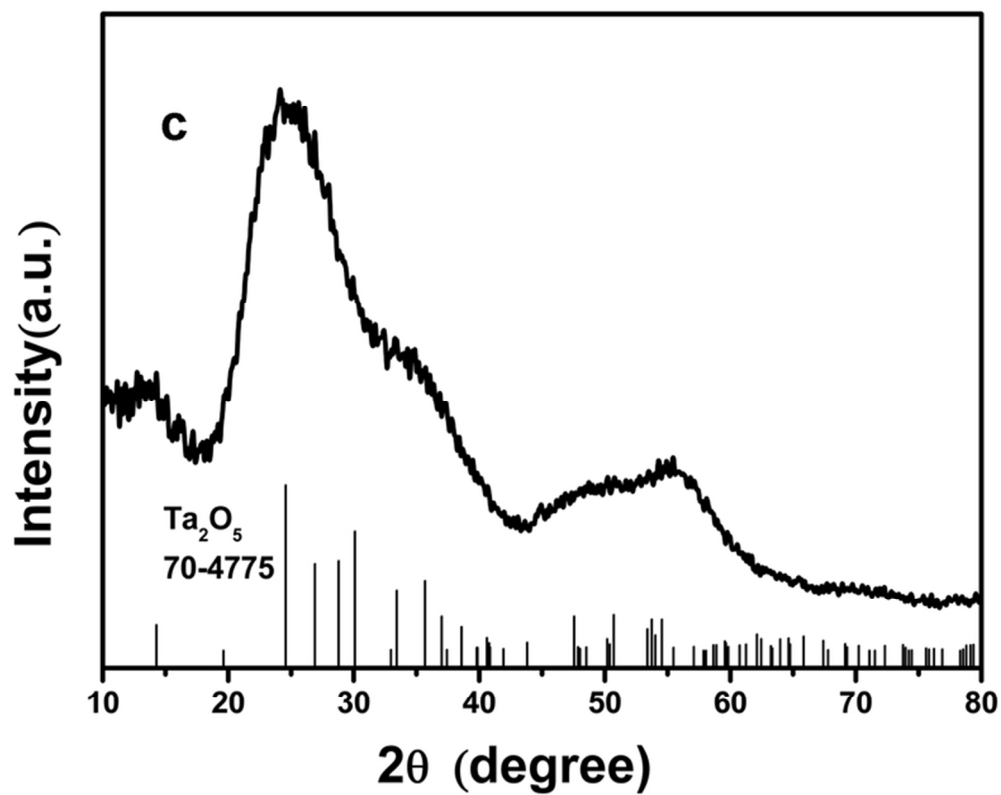


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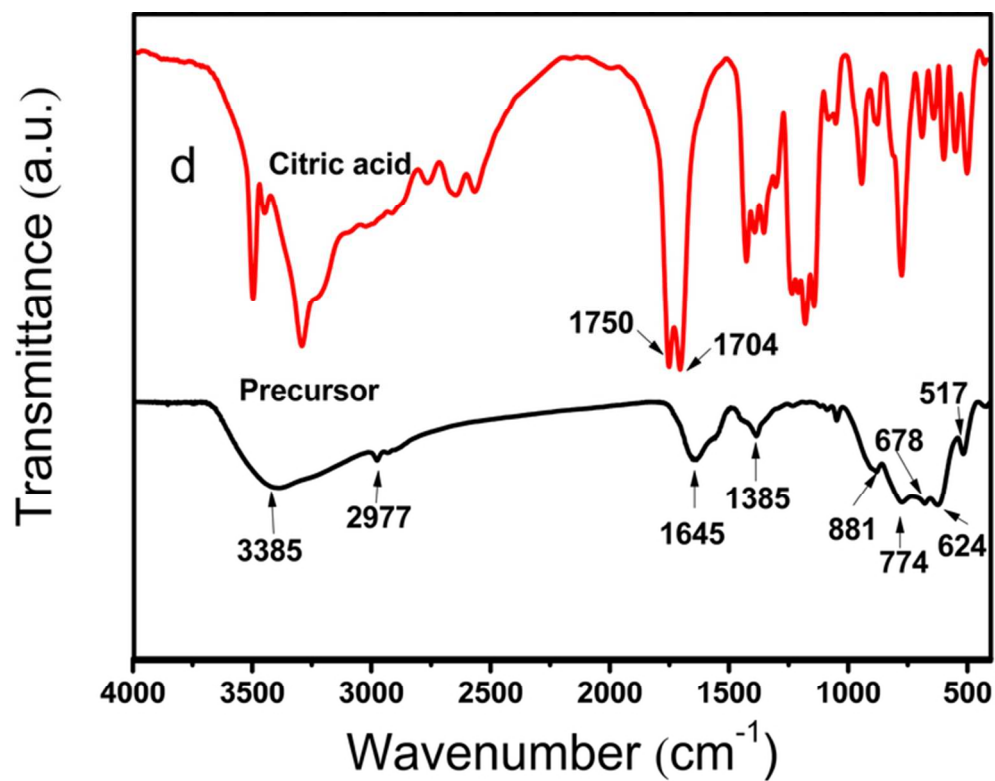


Figure 1. SEM image (a), XPS spectra (b), XRD pattern (c) of the precursor, FTIR spectrum of citric acid and precursor (d).
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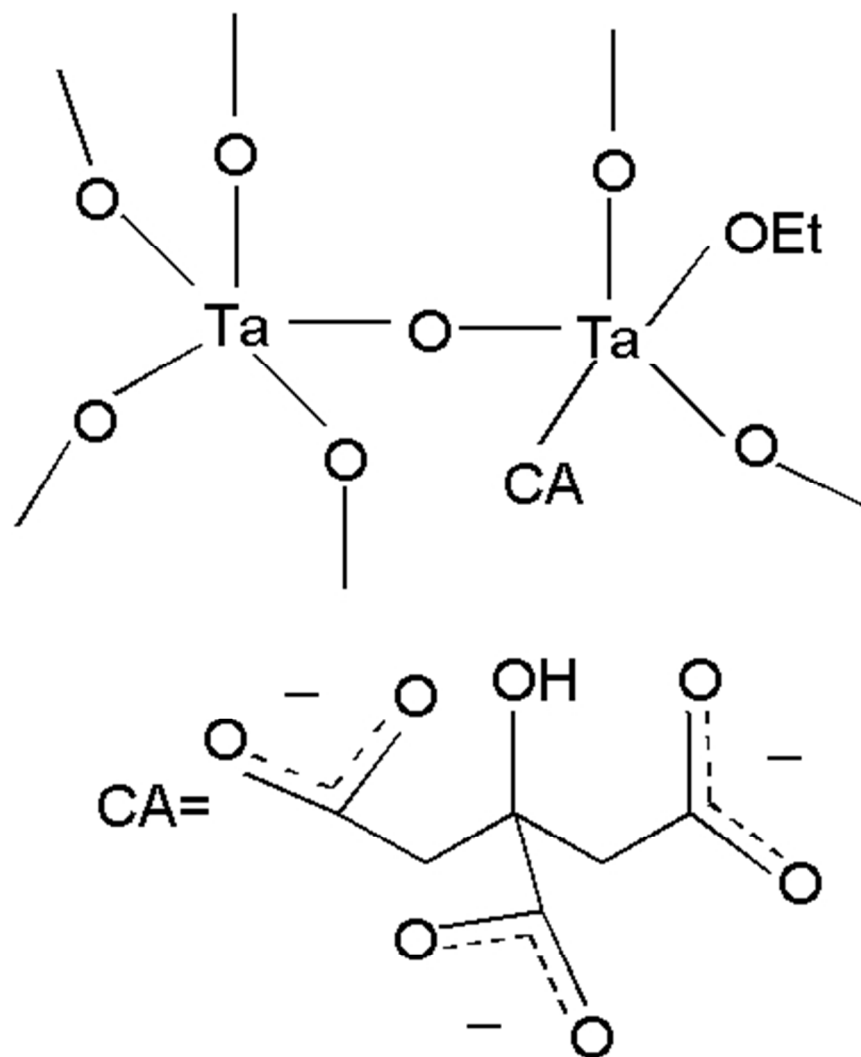


Figure 2. Schematic structure of the precursor.
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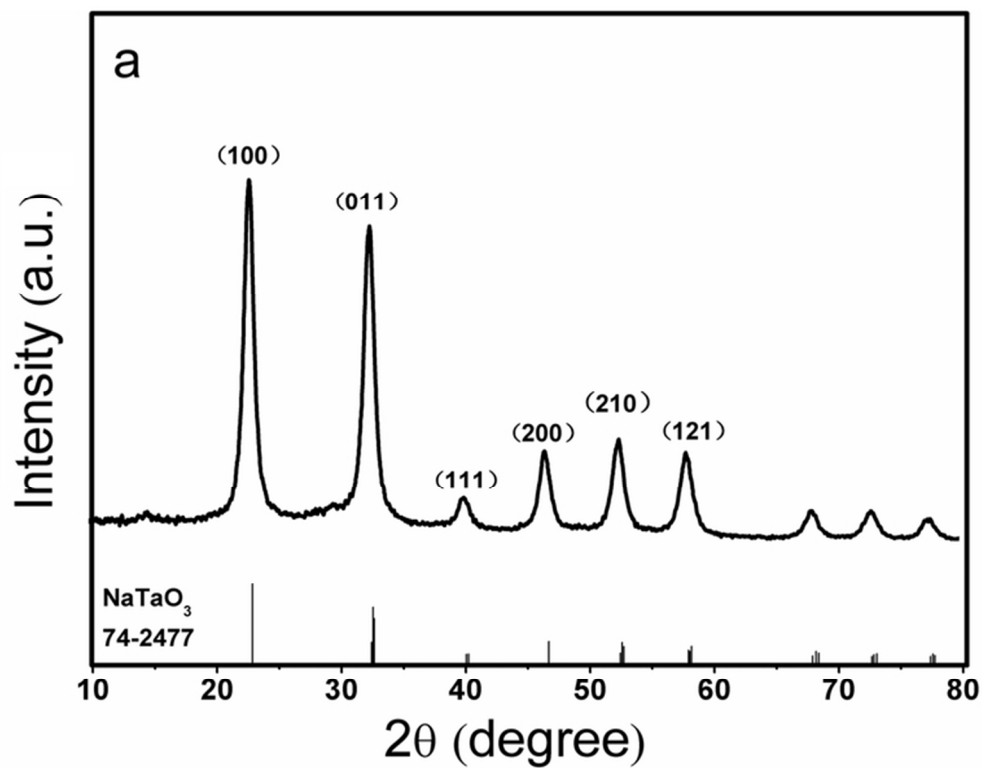


Figure 3. XRD pattern (a), SEM image (b), SEM image (c), HRTEM image (d) of the as-prepared NaTaO₃ NPs. The inset is the suspension of NaTaO₃ NPs in water.
65x50mm (300 x 300 DPI)

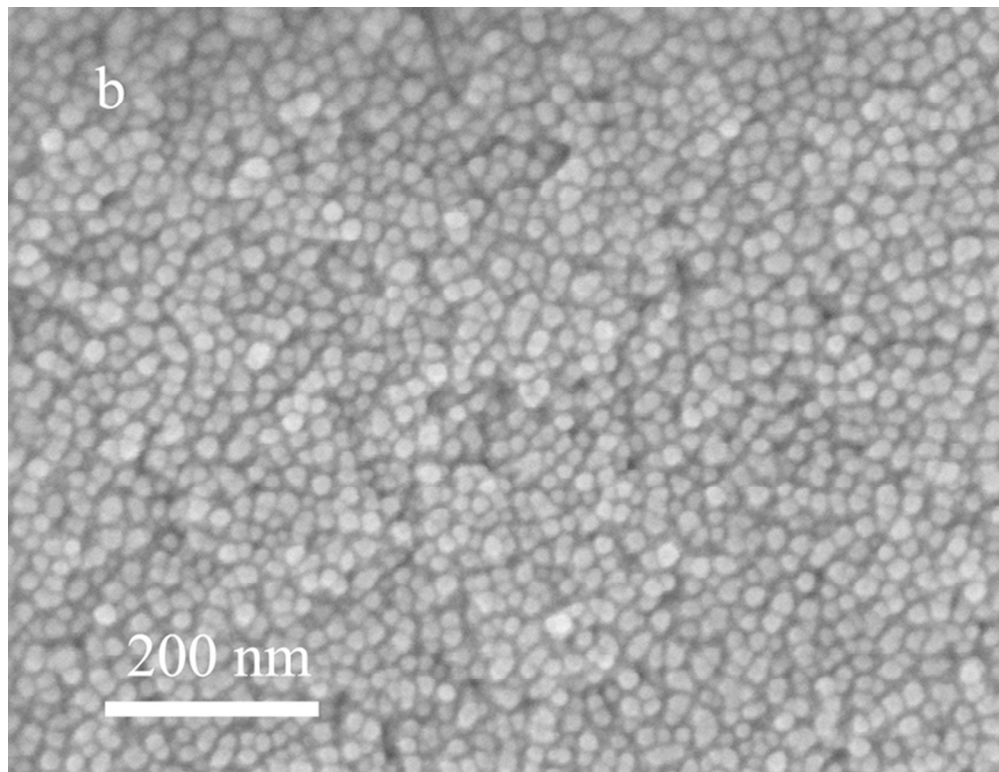


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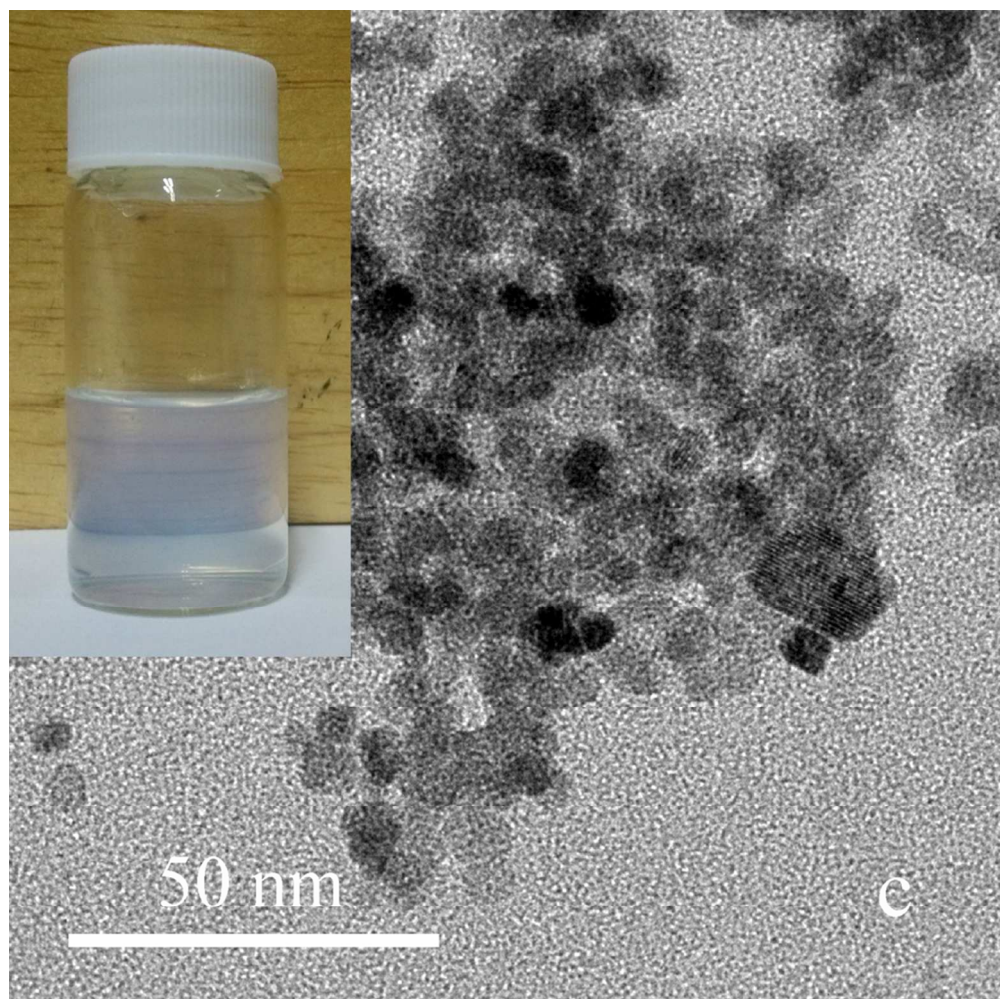


Figure 3. XRD pattern (a), SEM image (b), SEM image (c), HRTEM image (d) of the as-prepared NaTaO₃ NPs. The inset is the suspension of NaTaO₃ NPs in water.
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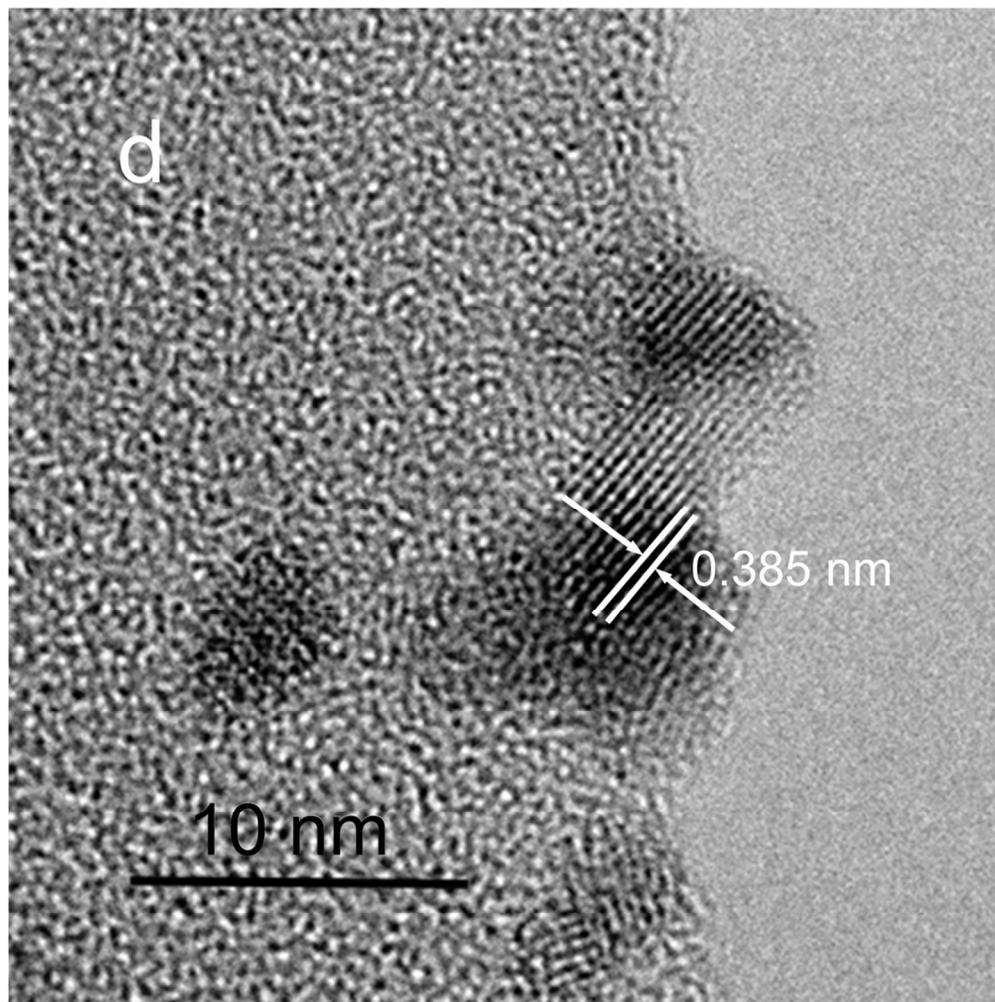


Figure 3. XRD pattern (a), SEM image (b), SEM image (c), HRTEM image (d) of the as-prepared NaTaO₃ NPs. The inset is the suspension of NaTaO₃ NPs in water.
85x86mm (300 x 300 DPI)

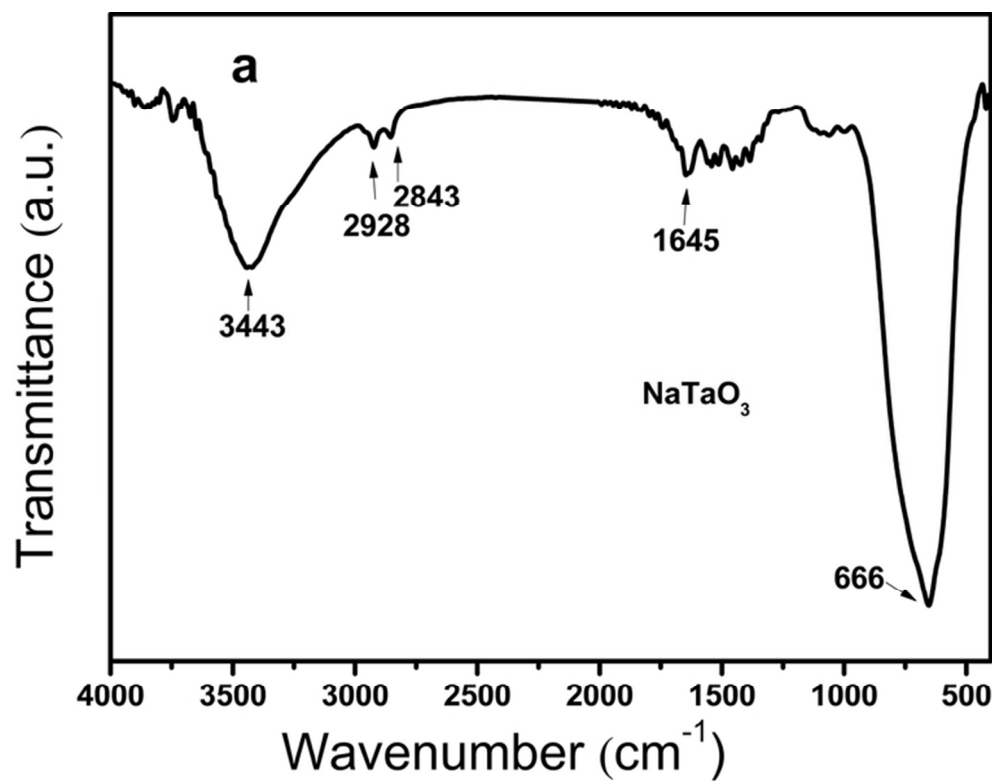


Figure 4. FTIR spectra (a), XPS spectra (b) of as-prepared NaTaO₃ NPs, high-resolution XPS of Ta 4f (c) and O 1s (d) core level.
65x50mm (300 x 300 DPI)

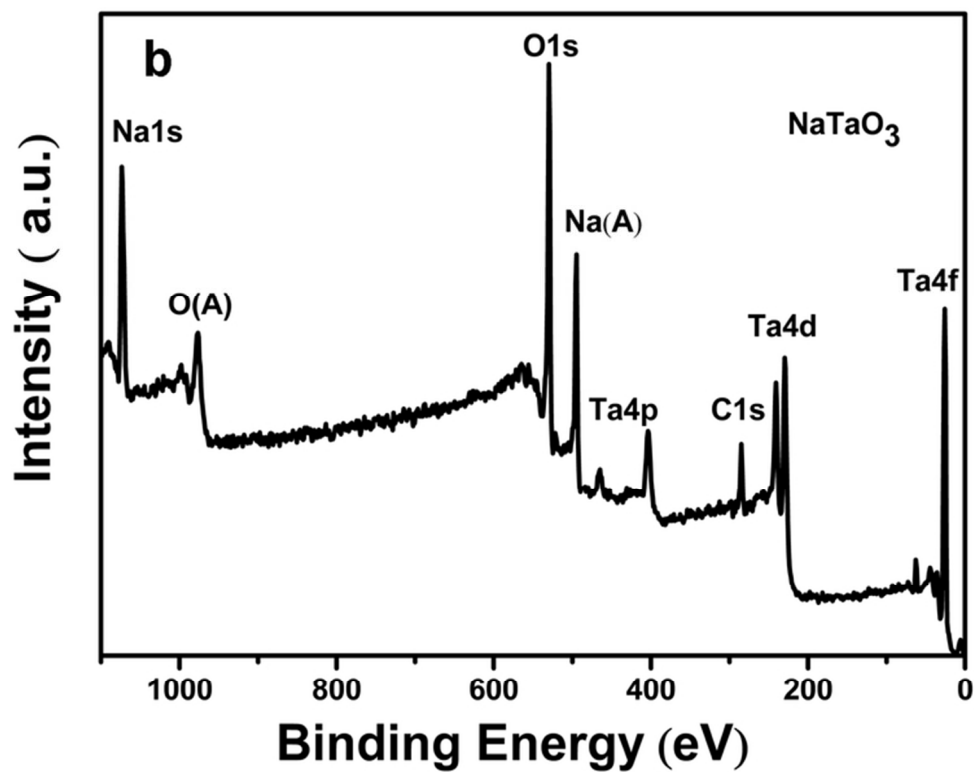


Figure 4. FTIR spectra (a), XPS spectra (b) of as-prepared NaTaO₃ NPs, high-resolution XPS of Ta 4f (c) and O 1s (d) core level.
65x50mm (300 x 300 DPI)

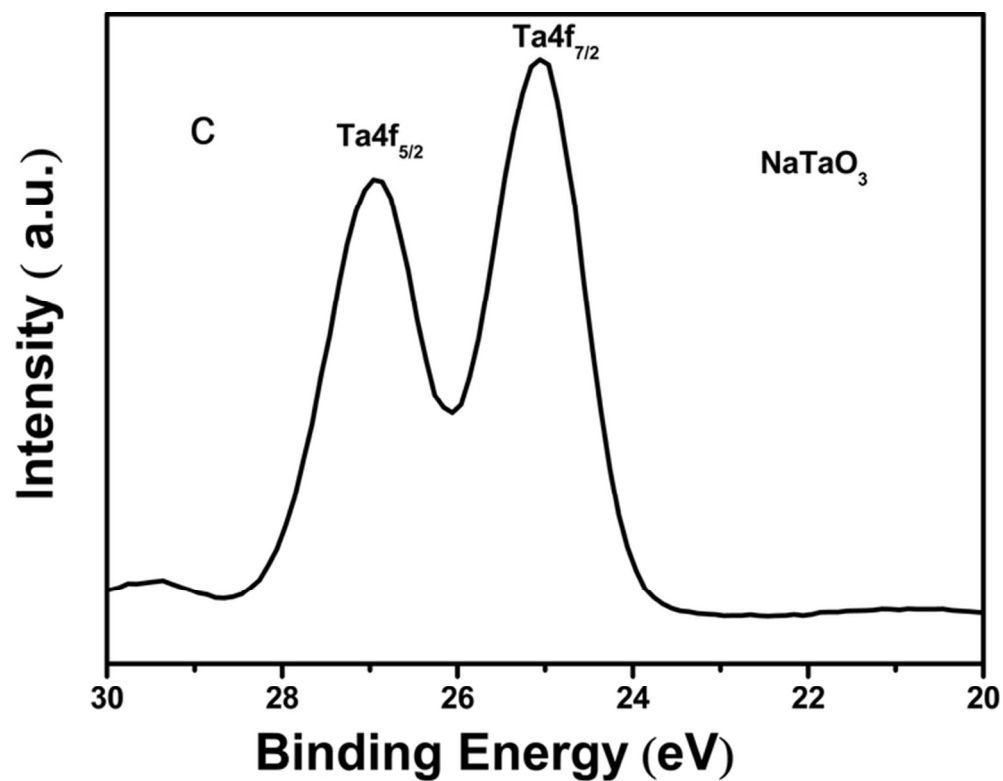


Figure 4. FTIR spectra (a), XPS spectra (b) of as-prepared NaTaO₃ NPs, high-resolution XPS of Ta 4f (c) and O 1s (d) core level.
65x50mm (300 x 300 DPI)

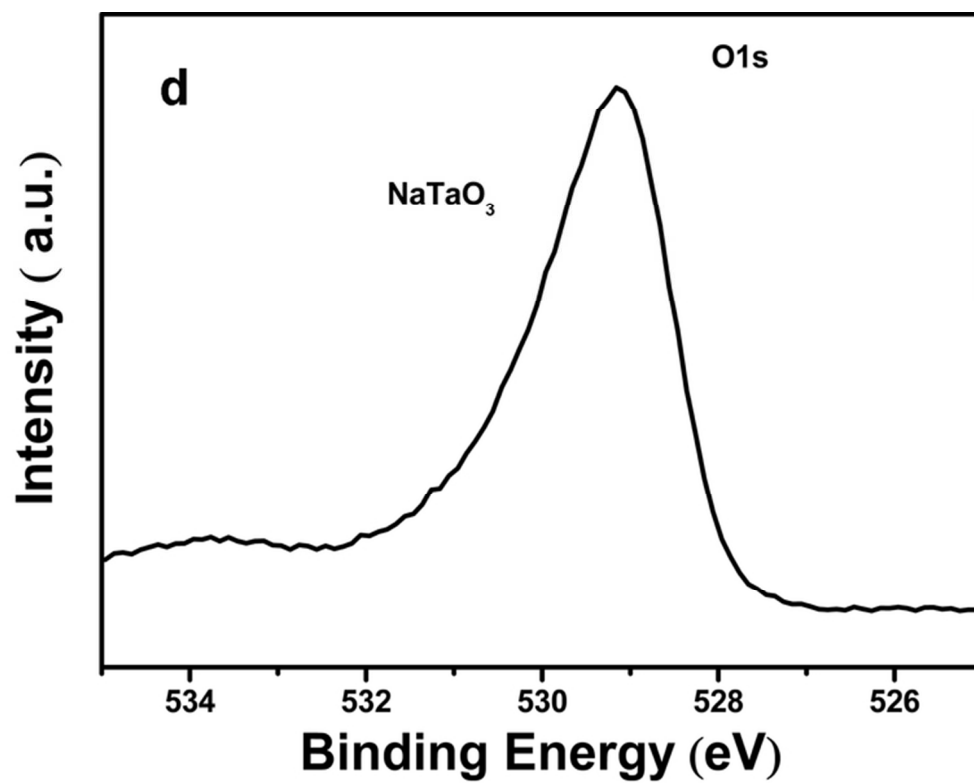


Figure 4. FTIR spectra (a), XPS spectra (b) of as-prepared NaTaO₃ NPs, high-resolution XPS of Ta 4f (c) and O 1s (d) core level.
65x50mm (300 x 300 DPI)

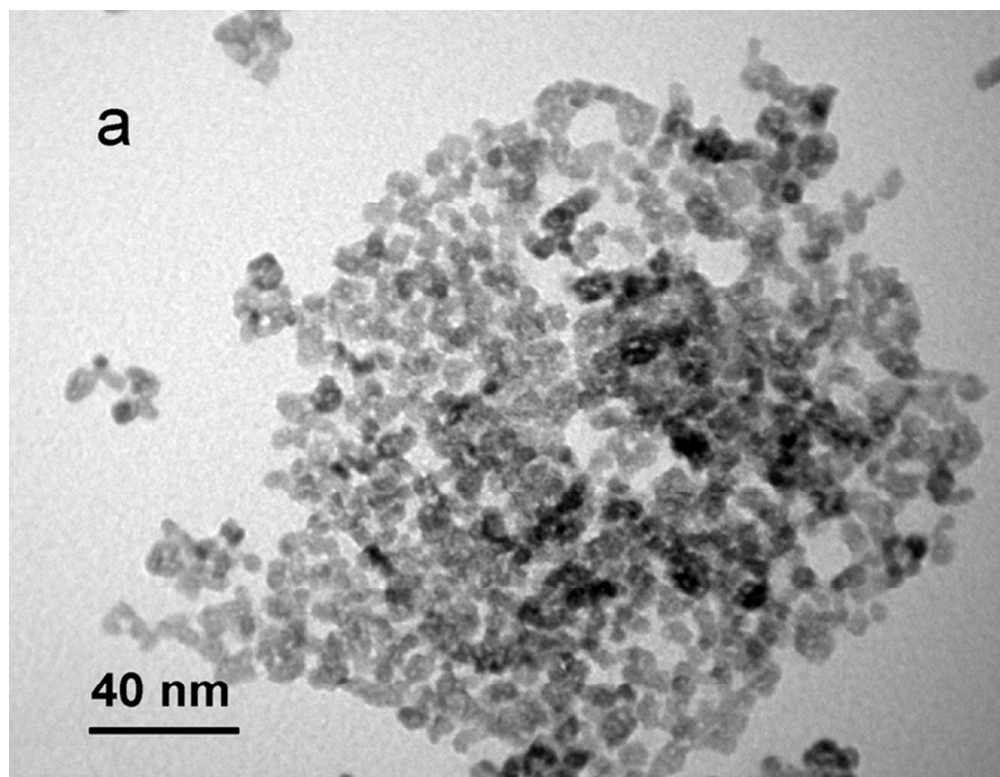


Figure 5. TEM images of as-prepared NaTaO₃ NPs with different reaction time. 2H (a), 4H (b) , 8H (c), 12H(d).
65x50mm (300 x 300 DPI)

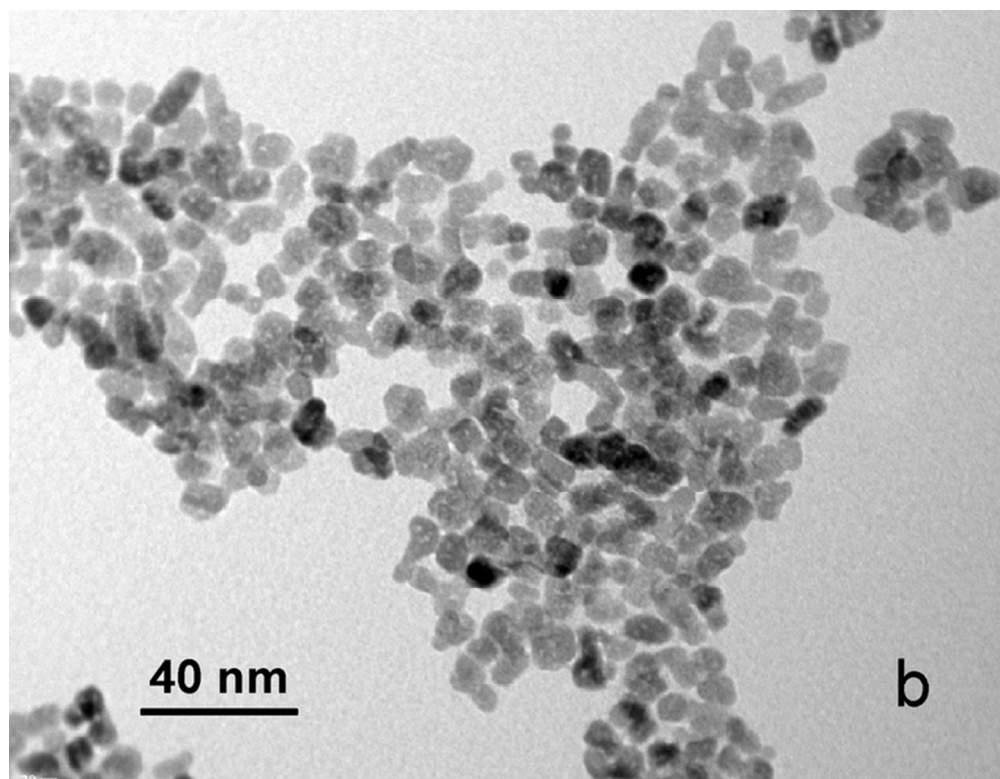


Figure 5. TEM images of as-prepared NaTaO₃ NPs with different reaction time. 2H (a), 4H (b) , 8H (c), 12H(d).
65x50mm (300 x 300 DPI)

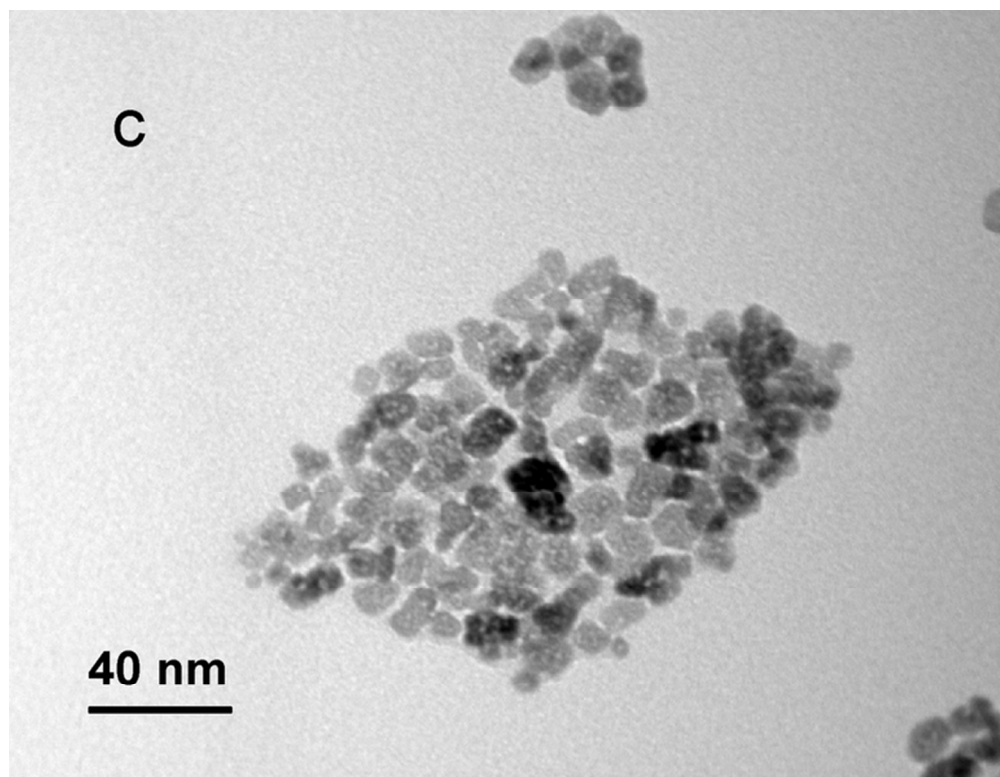


Figure 5. TEM images of as-prepared NaTaO₃ NPs with different reaction time. 2H (a), 4H (b) , 8H (c), 12H(d).
65x50mm (300 x 300 DPI)

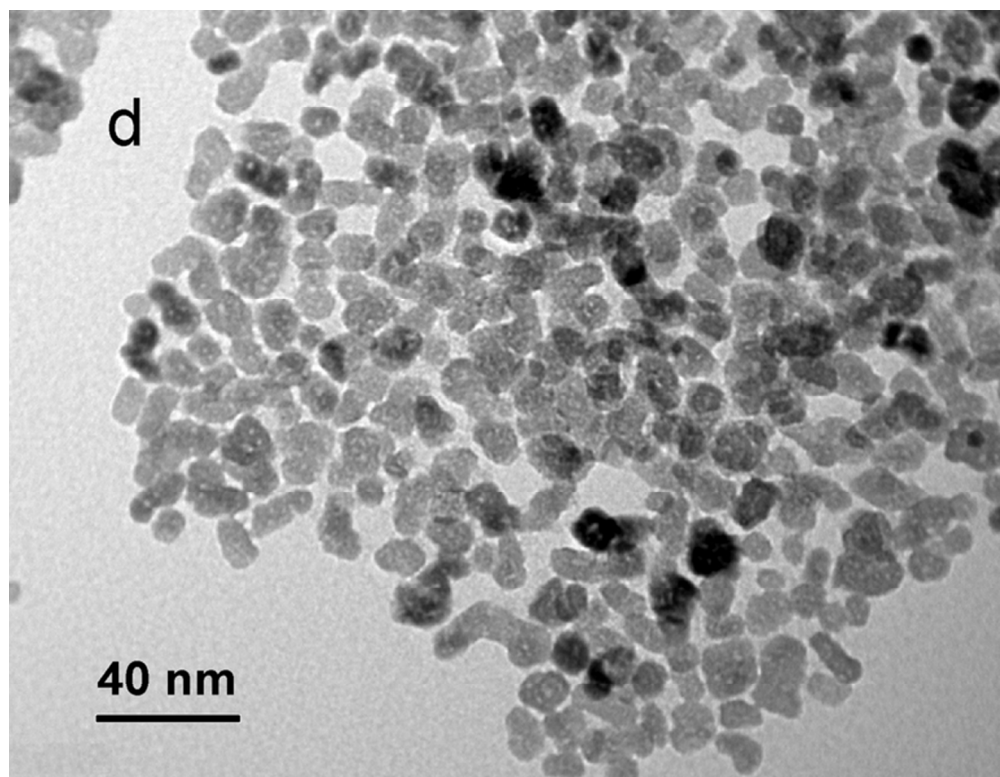


Figure 5. TEM images of as-prepared NaTaO₃ NPs with different reaction time. 2H (a), 4H (b) , 8H (c), 12H(d).
65x50mm (300 x 300 DPI)

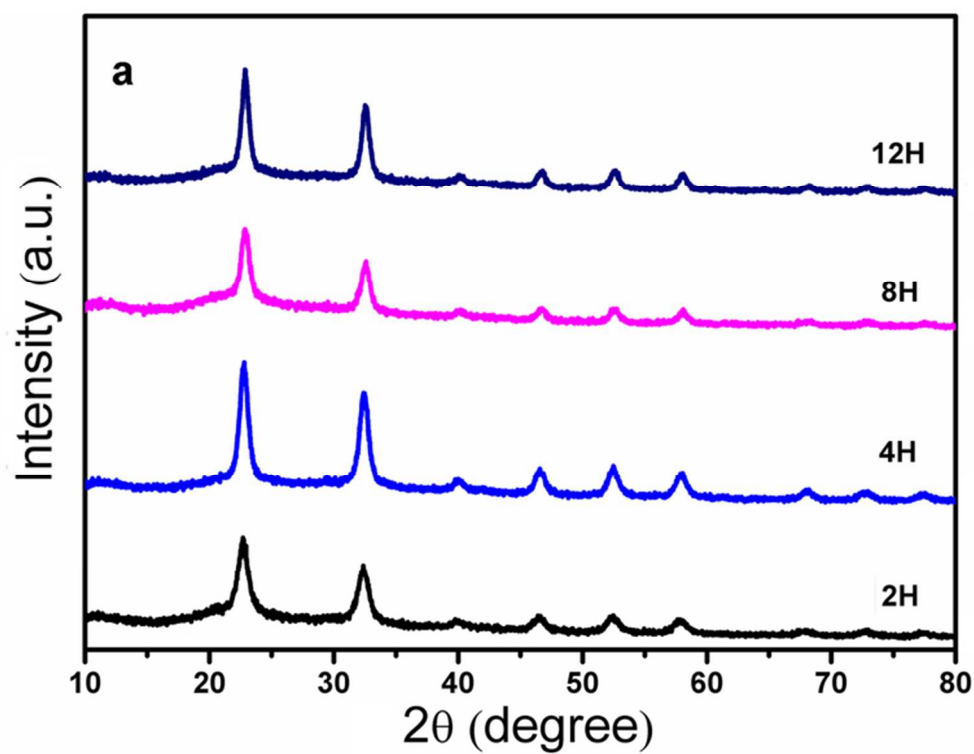


Figure 6. XRD pattern (a), the (100) plane diffraction peak (b) of as-prepared NaTaO₃ NPs with different reaction time.
65x50mm (300 x 300 DPI)

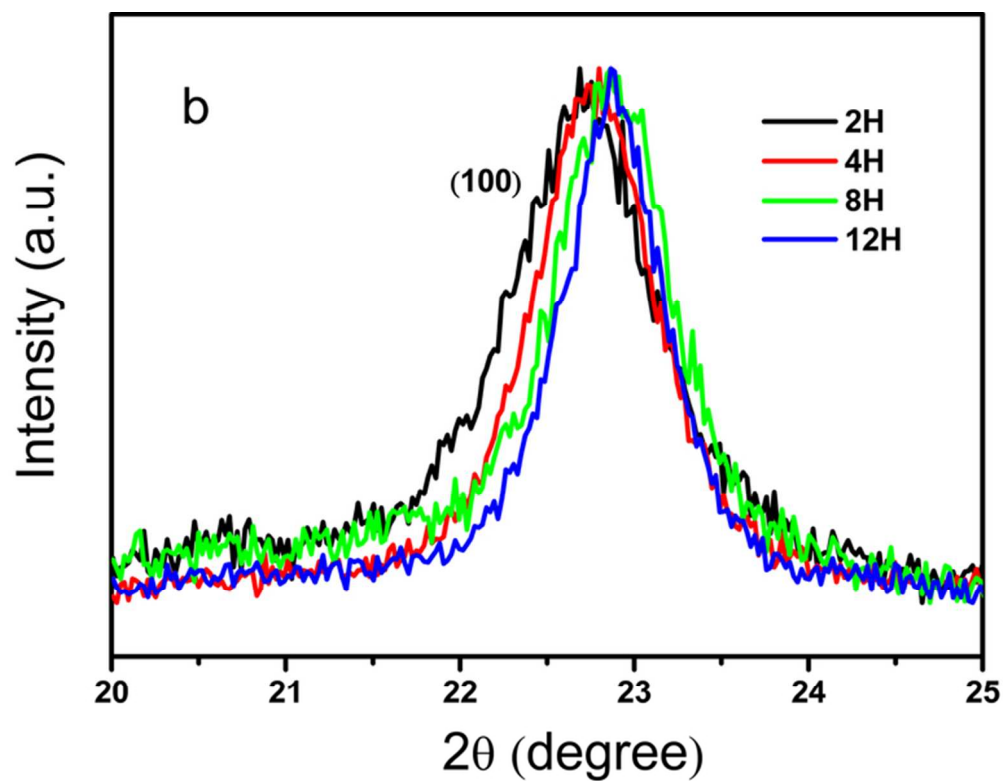


Figure 6. XRD pattern (a), enlarged (100) plane diffraction peak (b) of as-prepared NaTaO₃ NPs with different reaction time.
65x50mm (300 x 300 DPI)

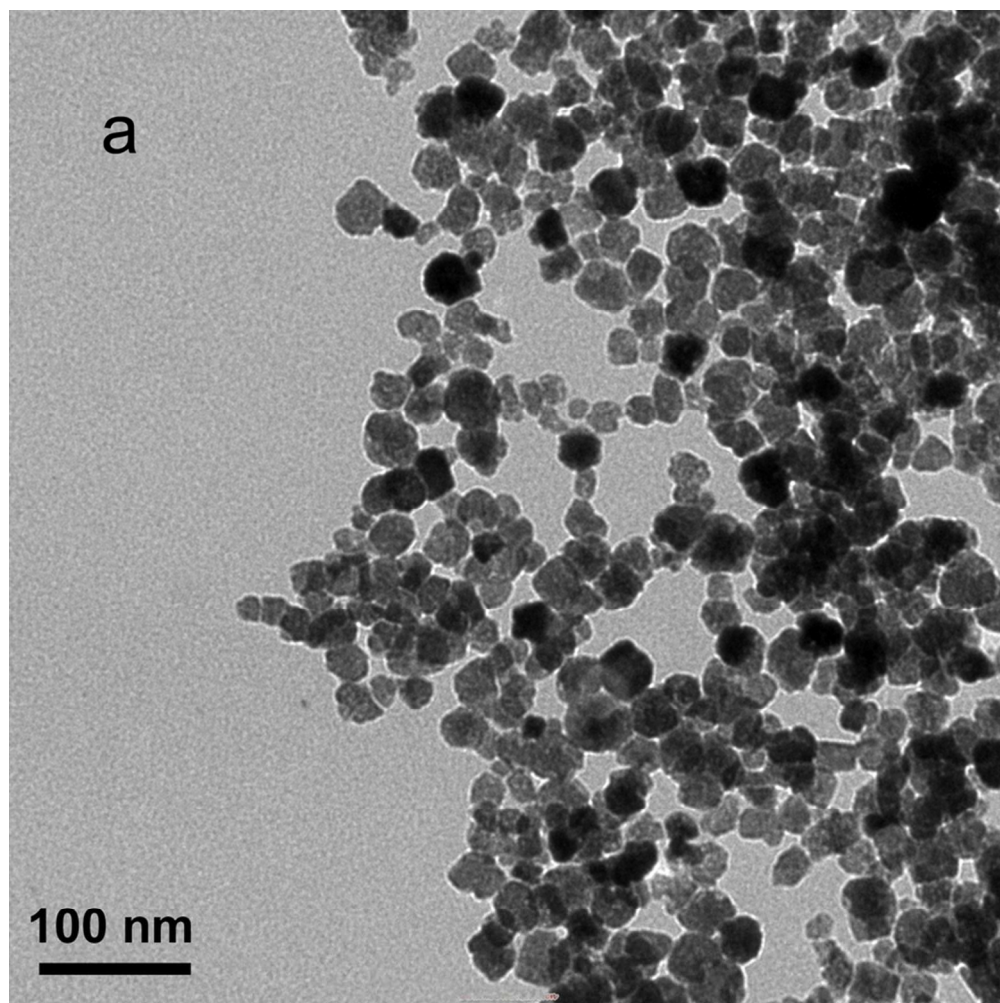


Figure 7. TEM images of NaTaO₃ NPs prepared from Bicine (a), Triacetin (b), EDTA2Na (c).
84x84mm (300 x 300 DPI)

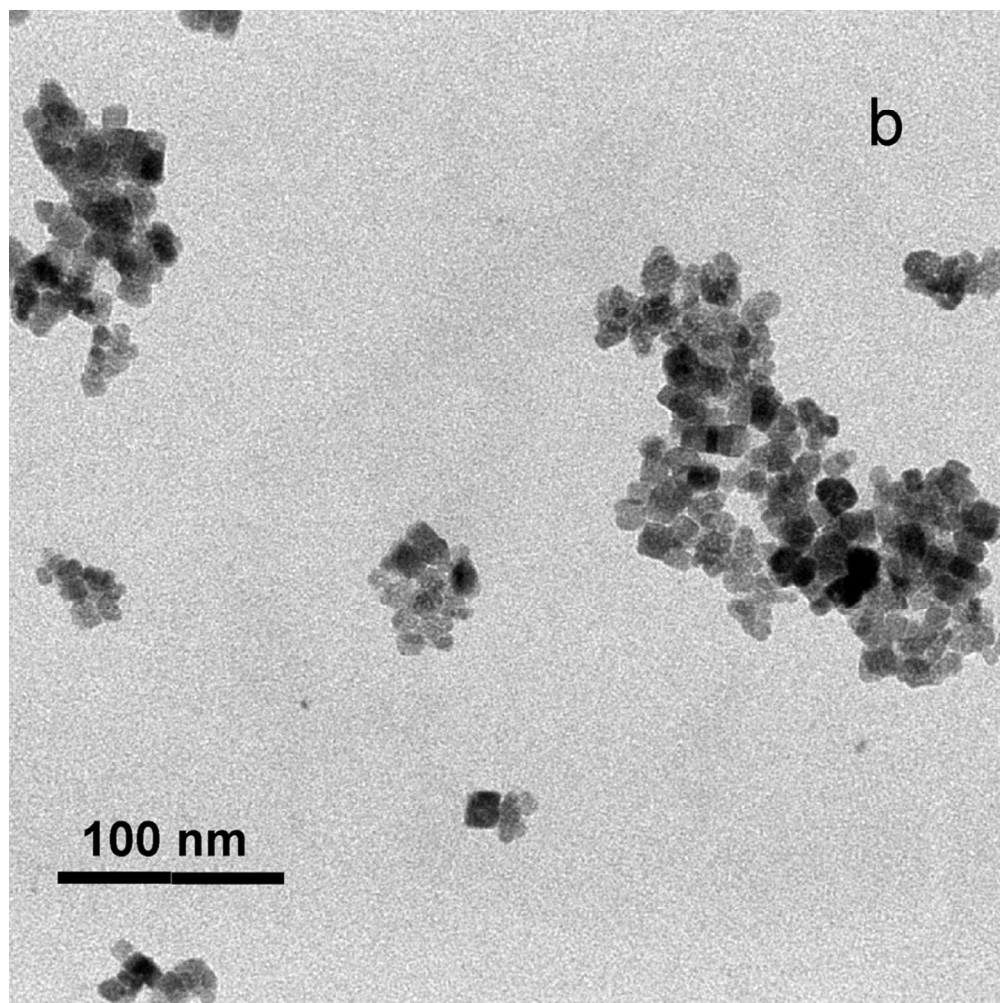


Figure 7. TEM images of NaTaO₃ NPs prepared from Bicine (a), Triacetin (b), EDTA2Na (c).
84x84mm (300 x 300 DPI)

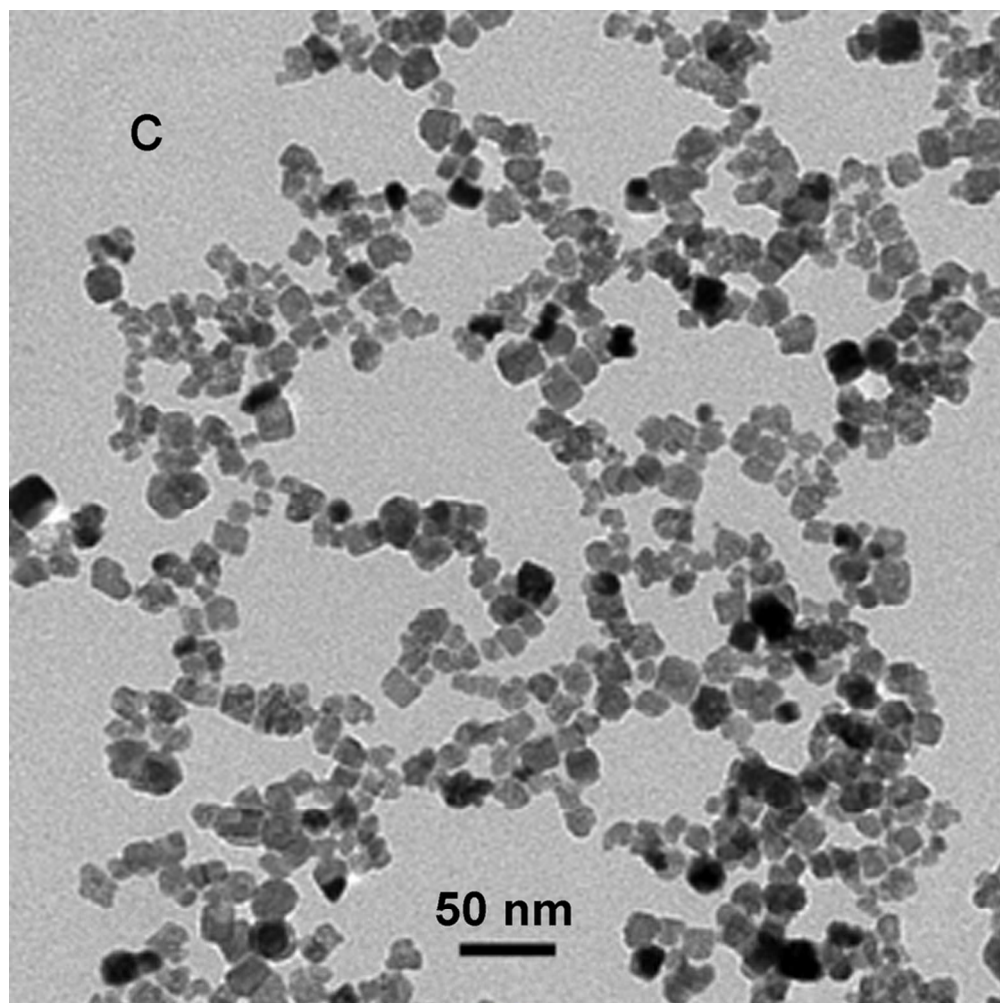


Figure 7. TEM images of NaTaO₃ NPs prepared from Bicine (a), Triacetin (b), EDTA2Na (c).
84x84mm (300 x 300 DPI)

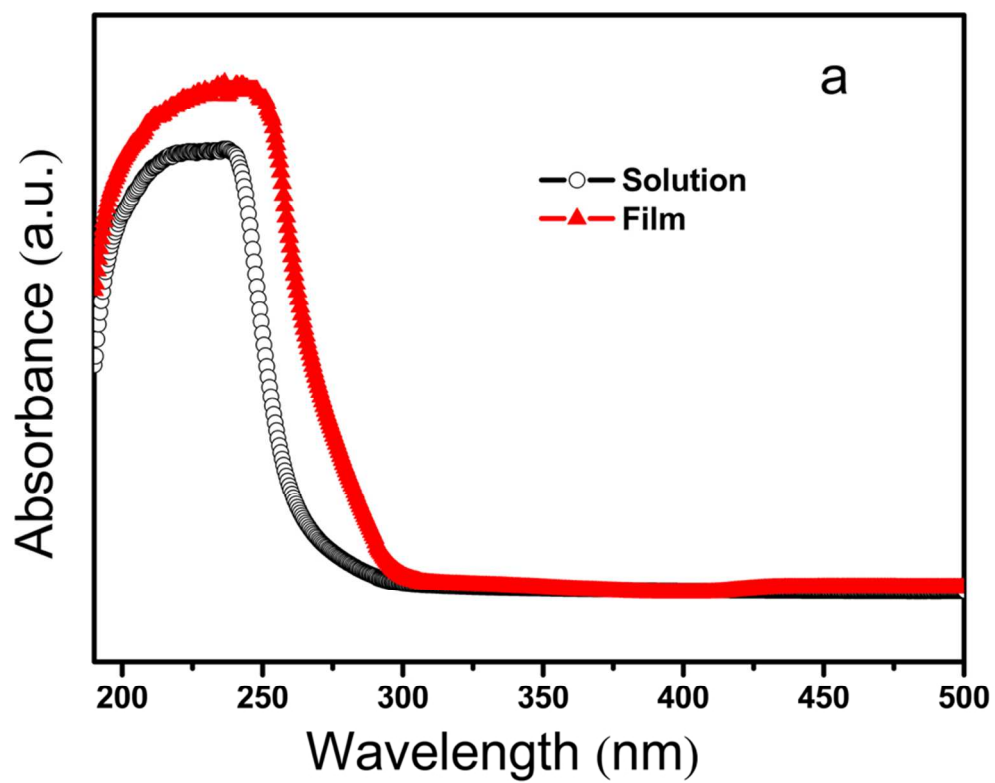


Figure 8. UV-vis absorption spectra of the NaTaO₃ solution and spin-coating film (a), CV curve of the NaTaO₃ spin-coating film (b).
85x65mm (300 x 300 DPI)

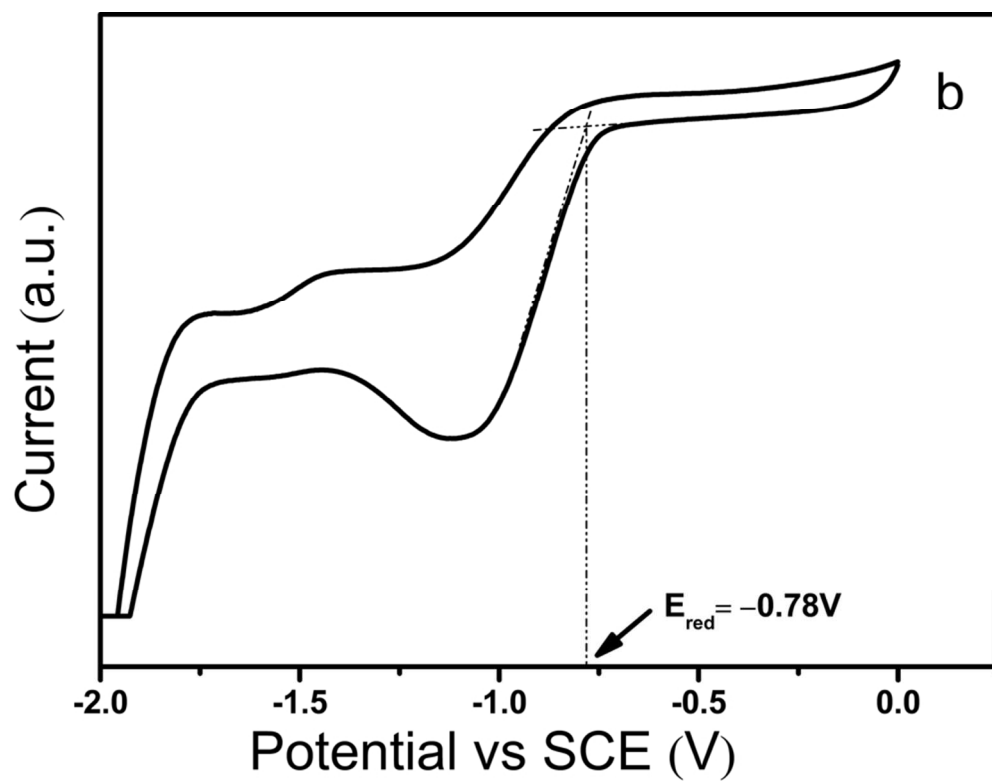


Figure 8. UV-vis absorption spectra of the NaTaO₃ solution and spin-coating film (a), CV curve of the NaTaO₃ spin-coating film (b).
85x65mm (300 x 300 DPI)

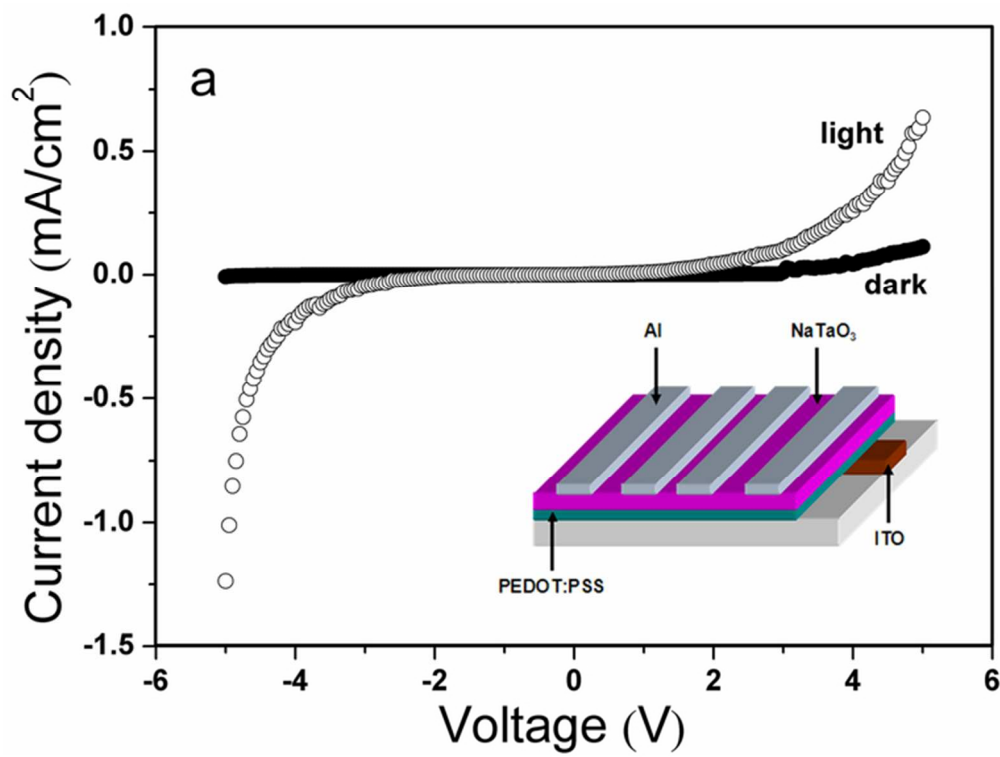


Figure 9. J-V curves in the dark and under 3.6mW/cm² 280 nm UV radiation (a), Transient response curve at -0.2V (b).
64x48mm (300 x 300 DPI)

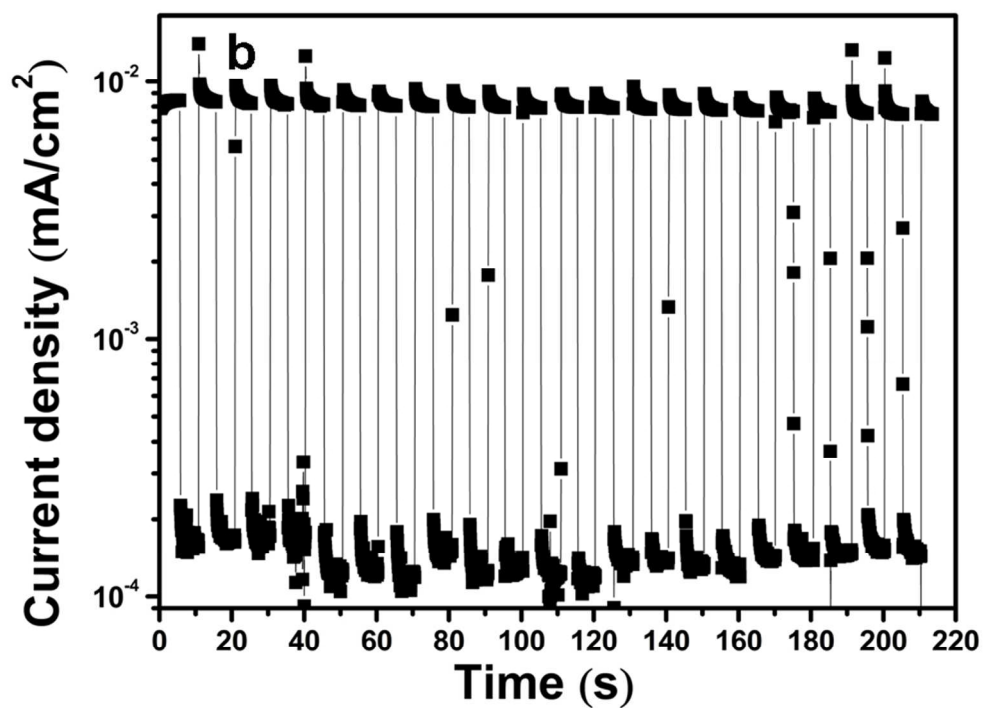


Figure 9. J-V curves in the dark and under 3.6mW/cm² 280 nm UV radiation (a), Transient response curve at -0.2V (b).
85x64mm (300 x 300 DPI)