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Synthesis of Analogous Urchined Rutile Titania Carbon Nanocomposites by Iron-facilitated Phase Transformation of MXene for Environmental Remediation

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Abstract: Self-assembling has been confirmed as an effective pathway to achieve some unique properties. The recently developed two-dimensional transition metal carbides (termed MXene) provide more potential opportunities to modify the surfaces of layered materials relative to simple graphene. Here we describe one-step method for preparing an analogous urchined rutile TiO₂-C (u-RTC) nano-composite with a high amount of (110) facets by in-situ phase transformation of MXene (Ti₃C₂(OH)_{0.8}F_{1.2}) in FeCl₃ condition. A layered anatase TiO₂-C (l-ATC) nano-composite with a high percentage of (001) facets forms firstly, then it changes into u-RTC due to the Fe(III) ion induction. The u-RTC displays a high Cr(VI) adsorption capacity of ~225 mg/g, which is higher than the primitive MXene (~62 mg/g) and the l-ATC precursor (~11 mg/g), owing to the inhibition of H₂O molecule adsorption by bridging oxo groups in terms of the first principles calculations. Apart from the fact that the finding confers a desirable aligned oxide-carbon material, this approach may set up a new trajectory to self-assemble functional surfaces of other MXene derivatives.

KEYWORDS: MXene; Two-dimension; Phase transformation; Environmental remediation

The stability and reactivity of inorganic crystals are dominated by their surface chemistry, in which the equilibrium morphology is critical for the synthesis of inorganic crystals with high reactivity.¹ Achievement of a variety of TiO₂ semiconductors has attracted much attention because of their potential applications for novel photocatalysts,²⁻⁵ energy generation and storage^{6,7} and environmental remediation.⁸ Especially, TiO₂, as a nontoxic material, possesses high concentration of hydroxyl groups on the surface. Whereafter, the pollutants in water can be adsorbed on TiO₂ surface by interacting with the hydroxyl groups.⁹⁻¹¹ As summarized in Table S1, the TiO₂ nanoparticles show a high Cr(VI) adsorption capacity of 3.5-1000 mg/g with the photo-catalytic removal mechanism. However, providing that the reaction is performed in the conditions without photo-catalytic reduction, the adsorption capacity of TiO₂ nanoparticle merely lies in the range of 4.8-63.5 mg/g. Therefore, from a practical point of view, the application of such nanoparticles for wastewater treatment still meets two major drawbacks. Specifically, pure TiO₂ nanoparticles show lower removal efficiencies and weaker reproducibility due to the problem of self-aggregation,¹² causing serious fast diminishment of the active surface area.⁹ Additionally, the larger adsorption capacity without the assistance of photocatalytic reduction is desirable to further extend its application range.¹⁰ To overcome these shortcomings, an approach that TiO₂ nanoparticles are supported by the materials such as activated carbon,¹³ glass¹⁴ and ceramics¹⁵ has been attempted, which can improve the stability of TiO₂, reduce the agglomeration of TiO₂, and allow the easy separation from the solution for reuse.

Recently, a large family of 2D materials, labeled MXene,¹⁶⁻¹⁸ has attracted research enthusiasm due to their hydrophilic surfaces, layered structures and good chemical stabilities, excellent electrical conductivities and environment-friendly characteristics. Particularly, a new mild

Al-removing method by HCl and LiF instead of high concentration HF solution paves an exciting way to exploit these 2D layered MXene materials at large-scale in batteries, catalysis and supercapacitors.¹⁹ It is noteworthy that the exterior of MXene after Al-removing are terminated by OH or F groups, resulting in the formation of Ti-OH or Ti-F bondings.²⁰ Therefore, a direct and simple applied strategy focuses on the OH or F groups. A high lead adsorption ability has been confirmed by ion exchange of OH groups after alkalination intercalation treatment.²¹ Another potential application is related to in-situ synthesize some new 2D layered TiO₂-C derivatives in terms of phase transformation. The in-situ investigation demonstrates its possibility under high temperature treatment of ~450 °C.²² Additionally, a new TiO₂ hydrid structure has been reported by thermal decomposition, CO₂ gas environment or hydrothermal treatment, which exhibits good properties as an electrode in lithium ion batteries and catalytic performance.^{23,24}

Noteworthy, in view of the existence of F groups on the surface of MXene, it is possible to in-situ synthesize different orientational TiO₂-C composites by tuning the growth of crystallographic planes, rendering some aligned regular TiO₂ carbon based composites. Solvothermal phase transformation is an alternative, which has at least two industrial advantages in contrast to conventional routes: milder and controlled condition over heating decomposition, more facible and pure separation condition. More importantly, the controllable growth of lattice plane can be readily realized by modifying solvents under the F containing conditions.^{25,26}

Herein, we synthesized a new MXene derivative - analogous urchined 2D TiO₂-C nanomaterial-with a high amount of (110) facets by in-situ solvothermal alcoholsis of MXene in FeCl₃ solution for the first time. This analogous urchined rutile TiO₂-C (u-RTC) is composed of a rutile TiO₂ nanorod with the length of ~1.5 μm and layered C/TiC, in which the introduction of

iron(III) ions transforms the intermediate product of atatase $\text{TiO}_2\text{-C}$ (1-ATC) into u-RTC, This material has a high Cr(VI) adsorption ability of ~ 225 mg/g, which is higher than the primitive MXene (~ 62 mg/g) and the 1-ATC precursor (~ 11 mg/g). To the best of our knowledge, this adsorption capacity is the highest value of TiO_2 -based materials based on a simple adsorption mechanism. The Cr(VI) ions were selected as model pollutants, due to its highly toxicity and ubiquitous in various effluent from electroplating, metal finishing, leather tanning and pigments industries. The main structure maintains stable even after five cycles. The first-principle calculations reveals that the bridging oxo groups effectively inhibit the adsorption of H_2O molecule, resulting in a high Cr(VI) adsorption capacity.

RESULTS AND DISCUSSION

Preparation of u-RTC

In a standard synthesis of MXene, an addition of Ti_3AlC_2 powders was added into a mixture of $\text{LiF}+6\text{M HCl}$ solution, and then was heated at 60°C for 48 h. After etching, the resulting sediments were separated and then washed to remove the reaction products. The Al layers were removed and the matrix layered MXene was obtained. Notably, the chemical exfoliation of MXene took place in solutions that contain F ions, which resulted in the surface of MXene being covered by some F groups. A representative exfoliated morphology of layered MXene (**Figure 1a**) was observed by field emission scanning electron microscopy (FESEM). The gap width is $\sim 100\pm 50$ nm and the thickness of multiple layers is ~ 25 nm. The X-ray diffraction (XRD, **Figure S1a**) peak at $\sim 9^\circ$ confirms the sheets consist of MXene $(\text{Ti}_3\text{C}_2(\text{OH})_{0.8}\text{F}_{1.2})$, the ratio of OH/F is confirmed by energy-dispersive X-ray (EDX) spectroscopy, **Figure S2**) layers containing OH and F groups,

which is consistent with the previous method by etching in 40% HF solution.²¹ Meanwhile, the TiC peaks (~3.9 wt.%) formed during hot pressed sintering remain invariable.

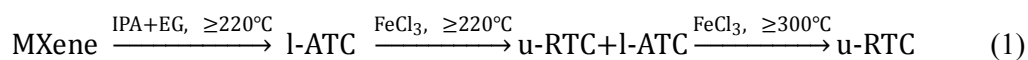
A new analogous urchined structure has been prepared by in-situ decomposition of MXene in a mixing solution containing ethylene glycol (EG), FeCl₃ and isopropyl alcohol (IPA) (**Figure 1b-c**). The nanorods are perpendicular to the MXene substrate. The average diameter and length, as determined from FESEM and transmission electron microscopy (TEM) images, are ~180±20 nm and ~1.6±0.2 μm, respectively. The nanorod is single crystalline, as evidenced by the sharp selected area electron diffraction pattern (SAED) of a nanorod examined along the [110] zone axis (**Figure 1d**). Examination of individual nanorod with high-resolution TEM shows that they are completely crystalline along their entire lengths. A corresponding fast-Fourier transform filtered TEM image of tetragonal atomic arrangement on the (010) surface is shown in **Figure 1e**. Lattice figures with interplanar spacing, $d_{101}=4.92\pm 0.02$ Å and $d_{200}=2.21\pm 0.01$ Å, are clearly imaged and are consistent with the rutile phase.⁶ In addition, some new C peaks are detected (**Figure 1f**), demonstrating that the primitive 2D MXene in-situ changes to a new layered rutile TiO₂-C/TiC nanocomposite. According to the XRD and FESEM, it establishes that the new structure can be marked as an analogous urchined rutile TiO₂-C/TiC (termed u-RTC).

To elucidate the influencing factors (IPA, EG and FeCl₃) on the formation of u-RTC, the phase compositions under different conditions are studied by XRD (**Figure S1**). In the case of the sample containing single IPA solvent, the similar XRD peaks remain even after reacting for 24 h, suggesting the MXene is stable in the isopropyl alcohol (IPA) solution, which is added to strengthen the stabilization effect associated with F adsorption on the surface.¹ However, when EG (~0.5 wt.%) is added, some new peaks of anatase TiO₂ (A-TiO₂) are detected, and the peak at ~9° weakens

simultaneously. It reveals that the alcohol decomposition of MXene takes place and the surface groups of Ti-OH or Ti-F varies to Ti-O groups (TiO₂). At the beginning of free-FeCl₃ alcohol decomposition of MXene (1h, **Figure S3**), some sheet-shaped particles are observed on the surface of primitive substrate. The bright field image of TEM and SAED confirm that each free standing crystal shows single crystal characters. The SAED can be indexed into diffraction spots of the [001] zone. The high-resolution TEM image shows the (200) and (020) atomic planes with *a* lattice spacing of 1.897 Å and an interfacial angle of 90°. A corresponding fast-Fourier transform filtered TEM image of tetragonal atomic arrangement on the (001) surface is shown in **Figure S3c**. The average interfacial angle between two parallel facets and other surrounding facets is $\sim 67.5 \pm 0.5^\circ$ (**Figure S4**), which is consistent with the theoretical value of anatase TiO₂ (A-TiO₂).^{3,27} Meanwhile, the XRD pattern (**Figure S1**) matches well the crystal structure of the A-TiO₂ (space group *I41/amd*). With increasing the incubating time, both the amount and dimension of A-TiO₂ increase significantly. The whole surface of MXene is covered by cuboid nanosheets after 8 h to form a layered anatase TiO₂/C nano-composite (termed l-ATC). The width and thickness are ~ 230 nm and ~ 100 nm (**Figure S5**), respectively. However, as the incubating time is further increased, the dimension of A-TiO₂ hardly increases. The whole structure of primitive MXene dissolves after incubating for 24 h (**Figure S3f**).

The morphology variation and phase composition of MXene during in-situ EG decomposition in FeCl₃ medium were confirmed by FESEM (**Figure 2**) and XRD (**Figure S6**), respectively. Compared with the decomposition in free-FeCl₃, both nano-scale rectangle sheets (A-TiO₂) and rod-like precipitates (R-TiO₂) are observed on the surface of MXene in the initial stage (1h). For R-TiO₂, the values of average width and aspect ratio are ~ 50 nm and ~ 1.8 , respectively. With

increasing the incubating time, the amount of fine rectangle nanosheets decreases, whilst the number and length of rod-like precipitates increase. The average values of diameter and length change to $\sim 150 \pm 20$ nm and 1.1 ± 0.2 μm , respectively. Further increasing the incubating time, the rod-like precipitates vary to needle-like ones. The aspect ratio increases to ~ 28 monotonously, and the average diameter reduces slightly. The continuous increased aspect ratio and the reduced amount of precipitate show that exterior Ostwald-ripening process plays a dominated role on the in-situ EG decomposition of MXene owing to the Fe ion induction (**Figure 2f**). The minimization of the overall surface energy can be attained preferentially by dissolution and regrowth of monomers with respect to the changed morphology rather than by inter-particle aggregation process.^{25, 27} The continuous increased dimension is elucidated with respect to weak solvent confinement,⁹ wherein the preferential growth along (110) plane results in the presence of needle-shaped R-TiO₂. Noteworthy, when the temperature is higher than 300 °C, the A-TiO₂ completely changes into R-TiO₂ and pure u-RTC is achieved (**Figure S6b and S7c**). Moreover, the results in terms of Rietveld refinement show that the phase transformation hardly occurs without Fe addition even 300 °C for 24 h. It indicates that the formation of u-RTC nano-composite in alcoholysis of MXene is thermodynamic control, which is consistent with the temperature-dependence in hydrothermal reaction or gas decomposition.^{23, 28} The whole reaction process has been shown as following:



Unexpectedly, only anatase TiO₂ particles are detected on the surfaces of the free-FeCl₃ MXene samples (**Figure S6**). Moreover, the phase transformation hardly occurs in the existence of

CuCl₂ or NaCl under the same conditions (**Figure S8**). Comparatively, the phase transformation occurs when the additives of Fe salts (NO₃⁻, Br⁻ and Cl⁻) are added. Moreover, the anions also affect the product composition under the same conditions. The order on phase transformation follows as: Cl⁻ > NO₃⁻ > Br⁻. However, compared with the Fe cation, the roles of anions are weaker, which is neglected here and will be discussed in future. It demonstrates that the existence of Fe(III) ion becomes a main prerequisite to prepare u-RTC.

Compared with other CuCl₂ or NaCl salt, the FeCl₃ addition retards the diameter growth rate by avoiding the side surface coalescing to form a large sheet. The exact role of FeCl₃ in controlling the preferential formation of nano-rod R-TiO₂ is not fully understood, but several explanations are possible: akin to F ion, Cl ion is prone to preferentially adsorb and retard the growth rate of closed (110) surface.²⁹ Secondly, an addition of salt greatly increases the ionic strength of the growth solution, and higher ionic strength favours the formation of smaller electrostatic screening.²⁵ Finally, a layer of ions next to the scale particles can act as a diffusion barrier for the nano-sheet growth.³⁰

Cr(VI) Adsorption Behavior

To evaluate potential applications of high percentage of single facets, the heavy metal ion adsorption behavior has been investigated. Cr(VI) is a representative toxic heavy metal in waters, which can cause serious health threaten even at trace amounts, due to its toxicity and carcinogenicity. However, it is impossible to achieve enhanced trace treatment by conventional chemical precipitation due to reaction equilibrium. In present work, Cr(VI) uptake by as-obtained l-ATC (free-FeCl₃, 12 h, 200°C), u-RTC+l-ATC (FeCl₃, 24 h, 200°C) and u-RTC (FeCl₃, 24 h, 300°C) was performed to evaluate the potential applications, and the primitive MXene was involved

for a reference. The surface becomes vague owing to the adherence of Cr(VI) (**Figure S2**). The u-RTC exhibits more favorable Cr(VI) sequestration than both MXene and l-ATC with the maximum sorption capacity of ~ 225 mg/g (**Figure 3a**), which is the highest value in terms of a simple adsorption mechanism although it is lower than those of nano-TiO₂ nanoparticles with photocatalytic reduction (**Table S1**). In contrast, the l-ATC displays a low Cr(VI) adsorption value of ~ 11 mg/g at the same experimental conditions. Taking into account the similar TiO₂-C chemical composition and different crystalline facets, it is believed that the high concentration of Cr(VI) removal is possibly associated with the presence of (110) facets of rutile TiO₂.

The solution pH effects on Cr(VI) adsorption were also conducted. The resultant u-RTC (**Figure 3b**) exhibits an observed pH-dependent process with the optional pH range of ~ 3.0 - 6.0 , the sorption preferential tendency can be interpreted by the interaction between species of TiO₂ onto u-RTC and Cr(VI) ions. Cr(VI) species may be present in solution, as chromate (CrO₄²⁻), hydrochromate (HCrO₄⁻) at acidic solutions or dichromate (Cr₂O₇²⁻) in alkaline conditions. At low pH surroundings (pH $<$ 3), the negatively charged bivalent CrO₄²⁻ will tend to transform into the monovalent HCrO₄⁻, thus, the protonated Ti-OH₂⁺ will display the weak adsorption sequestration. In an alkaline environment, it predominately exists as Cr₂O₇²⁻ and the strong repulsion between deprotonated Ti-O⁻ and CrO₄²⁻ decreases Cr(VI) removal. In addition, the present high level of OH⁻ competition is also a major reason for the decreasing Cr(VI) sorption.

Sorption kinetics (**Figure 3c**) demonstrates Cr(VI) uptake onto u-RTC is a two stage adsorption process. The beginning fast adsorption (Cr uptake, 28%) can be achieved within 2 min, and then a plodding sorption stage is detected for approaching the final equilibrium within 120 min (total Cr removal 38%). The fast sorption stage can be ascribed to the urchined nano-rod surface

adsorption onto u-RTC, while the prolonging Cr(VI) adsorption might mainly attribute the inner-layer diffusion process towards the laminar MXene matrix.

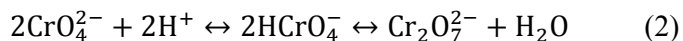
Considering for the existence of ubiquitous anions in water/wastewaters, e.g. Cl^- , SO_4^{2-} , NO_3^- , the Cr(VI) sorption competition tests onto u-RTC were further estimated (**Figure 3d**). Inspiringly, u-RTC exhibits excellent Cr(VI) sorption selectivity with various high levels of anion additions expect for phosphate. Such efficient adsorption can be ascribed to the formation of the strong inner-sphere complexation between u-RTC and $\text{Cr}_2\text{O}_7^{2-}$ ions.³¹ X-ray photoelectron spectroscopy (XPS) is ascertained to gain a deeper insight into the possible sorption mechanism. A distinct sharp peaks centred at ~ 577.0 eV suggests the favorable Cr(VI) adsorption onto u-RTC,³² while the standard Cr2p spectrum from pure $\text{K}_2\text{Cr}_2\text{O}_7$ locates at ~ 579.45 eV (**Figure 4a-b**). The apparent shifts of ~ 2.45 eV to a lower energy level indicate the formation of strong complex between Cr and u-RTC. In addition, O1s spectra of u-RTC before and after Cr(VI) uptake were concerned. The representative spectrum of O1s onto bare u-RTC can be divided into two distinctive O species, corresponding to Ti-O (529.9 eV) and Ti-OH (532.1 eV) with area fractions of 89% and 11% respectively.³³ (**Figure 4c**) A full width at half maximum (FWHM) value is approximate 1.45 eV, In contrast, an obvious peak shifting to higher binding energy is detected in Cr(VI) loaded u-RTC with expanded FWHM value of ~ 2.42 eV, revealing the generation of a new oxygen-complex species. Therefore, the broad O1s spectrum can be envisaged to obtain by two overlapping peaks (**Figure 4d**). The peak A located at ~ 529.9 eV coincides with O1s peak of Ti-O species onto bare u-RTC, while a new emerged peak B of ~ 531.4 eV can be ascribed to the formation of Ti-O-Cr band and a large energy shift of ~ 1.5 eV verifies the strong sorption affinity. Moreover, the

decreased Ti-O fractions (32.6%) and the increased Ti-O-Cr species (67.4%) further demonstrate the interactions between Ti-O and Cr(VI) ions.

To appraise the actual applicability onto u-RTC, the synthetic Cr(VI) contaminated water containing high levels of competing anions (Cl^- , NO_3^- , SO_4^{2-}), was selected as feeding solution and the effluent history was shown in **Figure 5**. The analogous u-RTC exhibits efficient Cr(VI) adsorption performance with large treated volumes of 370 Kg waters and 1120 Kg per Kg u-RTC based on the criterion of drinking water (0.01 mg/L, WHO) and wastewater discharge standard (0.1 mg/L, China) respectively. The real wastewater test was also confirmed its potential feasibility for water purification (**Figure S9**). Besides, the exhausted u-RTC can be readily regenerated by 5% NaOH solution for at least five cycles (**Figure 5**).

Mechanism of Cr(VI) Adsorption

To elucidate the different Cr(VI) adsorption results, the adsorption energies of various Cr(VI) speciation adsorption on different surfaces of A-TiO₂, R-TiO₂ and MXene were calculated by the first principles based on the density functional theory. Cr(VI) is present as oxo-species (CrO_4^{2-} , HCrO_4^- , and $\text{Cr}_2\text{O}_7^{2-}$) in aqueous solutions.³⁴ The concentration of these different forms depends on pH and Cr(VI) concentration, which can be described by the following equation:



Other polyanions is ignored because the processing occurs in strong acidic solutions.³⁵ Taking into account the experimental and previous models,³⁶⁻³⁹ different adsorption structures of H_2CrO_4 and $\text{H}_2\text{Cr}_2\text{O}_7$ were built to represent the three adsorption forms of Cr(VI) (**Figure 6a**) to measure the Cr(VI) adsorption ability of TiO₂, which competed with H₂O adsorption on their surface

(**Figure 6b-d**). The adsorption energy and the formation energy were defined by the following equations:

$$E_{\text{ads}} = E_{\text{tot}} - E_{\text{sub}} - E_{\text{Cr}} \quad (3)$$

$$E_f = E'_{\text{tot}} + E_{\text{H}_2\text{O}} - E_{\text{sub}} - E_{\text{Cr}} \quad (4)$$

where E_{tot} , E_{sub} , and E_{Cr} represent the total energies of product, substrate (TiO_2 or $\text{Ti}_3\text{C}_2(\text{OH})_2$), and the three forms of Cr(VI) such as H_2CrO_4 and $\text{H}_2\text{Cr}_2\text{O}_7$. E'_{tot} and $E_{\text{H}_2\text{O}}$ represent the total energy of product and water molecular by chemical reaction. Therefore, when the adsorption energies of Cr(VI) as a certain form such as CrO_4^{2-} , HCrO_4^- , and $\text{Cr}_2\text{O}_7^{2-}$ are lower than that of water molecular on TiO_2 surface, it indicates that the form of Cr(VI) can be adsorption on TiO_2 surface.

According to the definition, we note that all forms of Cr(VI) can adsorb on R- TiO_2 (110) instead of different H_2O molecules (**Figure 7**). The typical electronic local function maps⁴⁰ of TiO_2 and H_2CrO_4 interfaces (**Figure S10**) show that the O of H_2CrO_4 bond with Ti atom of TiO_2 surface to strengthen the interaction of H_2CrO_4 and TiO_2 surface. In addition, the H of H_2CrO_4 almost breaks away from H_2CrO_4 to form strong bonding with the O of TiO_2 .

Comparatively, the mere CrO_4^{2-} form can adsorb on A- TiO_2 (101) surface. In addition, the surface of A- TiO_2 (001) surface (**Figure 7 and S11**) cannot capture Cr(VI) as the presence of CrO_4^{2-} and HCrO_4^- forms due to the similar adsorption energies with H_2O . Specifically, the predominant completion of H_2O molecules on the surfaces of A- TiO_2 (001) and A- TiO_2 (101) planes results in a low total Cr(VI) adsorption value. In addition, note that the MXene also display a good adsorption ability by electrostatic adsorption and chemical adsorption (**Figure S12**), which is

also confirmed by Ying etc.⁴¹ This discrepancy in adsorption capacity between MXene and R-TiO₂ (110) might partially ascribe to the variation of surface areas.

CONCLUSIONS

This finding offers a new approach for self-assembling some unique properties of two-dimensional materials by a controllable in-situ phase transformation. The chemical exfoliation of MXene generally takes place in the solutions containing F ions, and then the surface of MXene is covered by F groups. Therefore, it satisfies a prerequisite to control the preferential growth of certain lattice planes by tuning the reaction solutions. Depending on this strategy, we successfully prepared a novel two-dimensional materials: an analogous urchined rutile TiO₂-C/TiC with a high amount of (110) facets. The self-assembling two-dimensional Mxene derivative shows outstanding chemical activities in environmental applications. Similar reactions may be used to synthesize a variety of other metallic oxide nanocomposites with respect to more than 60 MXene precursors. We foresee this methodology plays enormous potential roles in exploiting new and unexpected physical and chemical properties of MXene derivatives.

MATERIALS AND METHODS

Synthesis of MXene

The Ti₃AlC₂ powders were made by mixing elemental titanium (Alfa, 99 wt.% purity, particle size < 40 μm), aluminum (Alfa, 99 wt.% purity, particle size < 40 μm) and graphite (Alfa, 99 wt.% purity, particle size < 48 μm) powders in a 3:1.5:2 molar ratio. The powders were ball-milled for 48 h and cold pressed into cylindrical discs (15 mm diameter and 10 mm height) under pressure of 1 GPa. The discs were placed in a tube furnace under flowing argon, and heated to 1450 °C for 1 h at a heating rate of 20 K/min. After cooling to room temperature, the discs were then milled for 2 h to

obtain powders for further study (400 mesh).

Concentrated HCl (Fisher, chemical grade), was added to deionized water to prepare a 6 M solution (30 ml). 1.98 g (5 molar equivalents) of LiF (Alfa, 98%) was added to this solution. The mixture was stirred for 5 min with a magnetic Teflon stir bar to dissolve the salt. 3 g Ti_3AlC_2 powders were slowly added over the course of 10 min to avoid initial overheating of the solution owing to the exothermic nature of the reactions. The reaction mixture was then held at 60 °C for 48 h, after which the mixture was washed through 5 cycles of distilled water, centrifugation (3,500 rpm, 35 min for each cycle), and decanting, until the supernatant reached a pH of ~6. The Al layer within Ti_3AlC_2 was well exfoliated and the layered MXene ($\text{Ti}_3\text{C}_2(\text{OH})_{0.8}\text{F}_{1.2}$) samples were attached. It is noteworthy that the fluoride addition for Al corrosion will lead to the F coverage onto the surface of MXene, which provides the prerequisite to control the growth of different planes.

***In-situ* Decomposition of MXene.**

Preparation of the u-RTC samples: 0.5 g MXene (MXene was immersed in 25% HF for 24 h at room temperature and dried 100 °C for 12 h) and 0, 0.15, 0.3, 0.6 mg $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$ (Sinopharm Chemical Reagent Co. Ltd , 99 wt.% purity) were mixed with of the mixed 30 mL ethylene glycol and isopropyl alcohol (Sinopharm Chemical Reagent Co. Ltd., 99.7 wt.% purity), wherein the concentration of ethylene glycol is 0.15 ml. The mixture was agitated 3 h on a magnetic stirrer at room temperature and then added into a Teflon-lined stainless steel autoclave with a capacity of 50 ml and kept at 180-300°C for 4-28 h. After solvothermal (isopropyl alcohol, ethylene glycol and FeCl_3) reaction, the grey precipitate was collected, washed with ethanol and distilled water for three times, and then dried in an oven at 80 °C for 6 h.

Preparation of the l-ATC sample: 0.5 g MXene (MXene was immersed in 25% HF for 24 h at

room temperature and dried 100 °C for 12 h) was mixed with 30 mL of the mixed ethylene glycol and isopropyl alcohol (Sinopharm Chemical Reagent Co. Ltd., 99.7 wt.% purity), wherein the concentration of ethylene glycol changes from 0 to 2 vol.%. The mixture was agitated 3 h on a magnetic stir at room temperature and then added into a Teflon-lined stainless steel autoclave with a capacity of 50 ml and kept at 180-300 °C for 4-28 h. After solvothermal (alcohol) reaction, the grey precipitate was collected, washed with ethanol and distilled water for three times, and then dried in an oven at 80 °C for 6 h.

Structural Characterization.

X-ray diffraction patterns were obtained with a powder diffractometer (Siemens D500, Germany) using Cu K α radiation ($\lambda = 0.154$ nm) and a step scan of 0.02 °/s. Si powder was added to some samples as an internal standard to calibrate the diffraction angles and the instrumental peak broadening. The results were analysed by Rietveld refinement (using the software Fullprof).

A field emission scanning electron microscope, FESEM (Zeiss Supra 50VP, Germany), was used to obtain high magnification images of the treated samples and conduct elemental analysis via energy-dispersive X-ray (EDX) spectroscope. After sonication, the two-dimensional sheets were investigated by transmission electron microscope, TEM (JEM-2100, Japan), with an accelerating voltage of 200 kV. The TEM samples were prepared by suspending the powders in isopropyl alcohol and placing a drop of the latter on a lacey carbon coated 200 mesh Cu grid.

X-ray photoelectron spectroscopy, XPS, was performed with a spectrometer (ESCALAB-2, Great Britain) equipped with an Mg K α X-ray source (1253.6 eV photons). The Raman spectrometer (Renishaw inVia, UK) was used to characterize the samples. An argon ion laser radiation (515.5 nm) was focused to a spot of ~ 2 μm using a power of less than 1 mW.

Adsorption Behavior of Chromium

The representative Cr(VI) sequestration is performed by the conventional bottle-point methods. To start the experiments, 0.025 g sorbents of l-ATC in (MXene-IPA)-0.5EG at 200 °C for 12 h, u-RTC and l-ATC in (MXene-IPA-0.5EG)-1FeCl₃ at 200 °C for 24 h, u-RTC in (MXene-IPA-0.5EG)-1FeCl₃ at 300 °C for 24 h and the primitive MXene were introduced into 50 mL solutions containing a known Cr(VI) contents. Afterward, the above bottles were transferred into an incubator shaker with preferred temperatures for 10-20 h reaction to approach sorption equilibrium. Solution pH can be adjusted using 1% NaOH or 1% HNO₃, if necessary.

Kinetic tests were conducted by introducing 1 g u-RTC sorbent into 500 mL solution containing 15 mg/L Cr(VI), equipped with a agitating device. The 0.5 mL of solutions were sampled at various time intervals, the sampling time was recorded and the Cr(VI) contents in corresponding samples were assayed by an atomic absorption spectrophotometry.

The common anions, including SO₄²⁻/Cl⁻/NO₃⁻/F⁻/PO₄³⁻, were also added at various levels if necessary; the above bottles are then transferred into a SHZ-85 model incubator shaker with thermostat and shaken under 200 rpm for 24 h at desired temperature to ensure the sorption equilibrium. Finally, the Cr(VI) concentrations were assayed and the sorption capacities and efficiencies were calculated. The Cr(VI) ions were determined using a Shimadzu AA-6800 atomic absorption/emission spectrometer.

Actual applicability evaluation: 1 g of the prepared u-RTC was introduced into a large bottle containing Cr(VI) ions and the common competing anions. The synthetic Cr(VI) contaminated water was selected as the feeding solution. A peristaltic pump (Lange-580, China) was used to control feeding flow rates and an automatic fraction collector was employed for collecting the

effluent samples at various time intervals. Finally, the Cr(VI) concentration of obtaining effluents were determined as well as their corresponding treated volumes. The exhausted u-RTC can be regenerated by 5% NaOH solution to investigate the repeated properties. Prior to using for repeating adsorption, washing sorbent pH till neutral conditions is necessary.

Computational Details

All calculations are performed based on the density functional theory (DFT), which was implemented in the Vienna ab-initio Simulation Package (VASP) code.⁴² The exchange-correlation functional is using the generalized gradient approximation with the Perdew-Burke-Ernzerhof (PBE),⁴³ and the ion-electron interaction is described with the projector augmented wave (PAW) method.⁴⁴ The cutoff energy of plane-wave basis is set at 520 eV. The conjugated gradient method is adopted during geometry optimization, and the criterion of energy convergence is 10^{-6} eV/cell. The Brillouin zone is represented by Monkhorst-Pack with the k-spacing of 0.2 \AA^{-1} .⁴⁵ The smearing width of the partial occupancies, which are determined using the Methfessel-Paxton smearing scheme,⁴⁶ is 0.1 eV. A large vacuum space of 20 Å is used for avoid any interaction between layers of TiO₂ and MXene.

ASSOCIATED CONTENT

Supporting Information

Additional figures and table as described in the text. This material is available free of charge via the Internet at <http://pubs.acs.org>.

Notes

The authors declare no competing financial interest.

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Figure 1. Microstructural characterization. (a) SEM image of Al-removing MXene. (b) SEM image of analogous u-RTC composite prepared in (MXene-IPA-0.5EG)-1FeCl₃ for 12 h. (c) the local high magnification of (b). (d) and (e) TEM and high-resolution TEM images of rutile TiO₂, respectively. It reveals the u-RTC consists of (110) facets. (f) The represents Raman spectrum of analogous u-RTC composite.

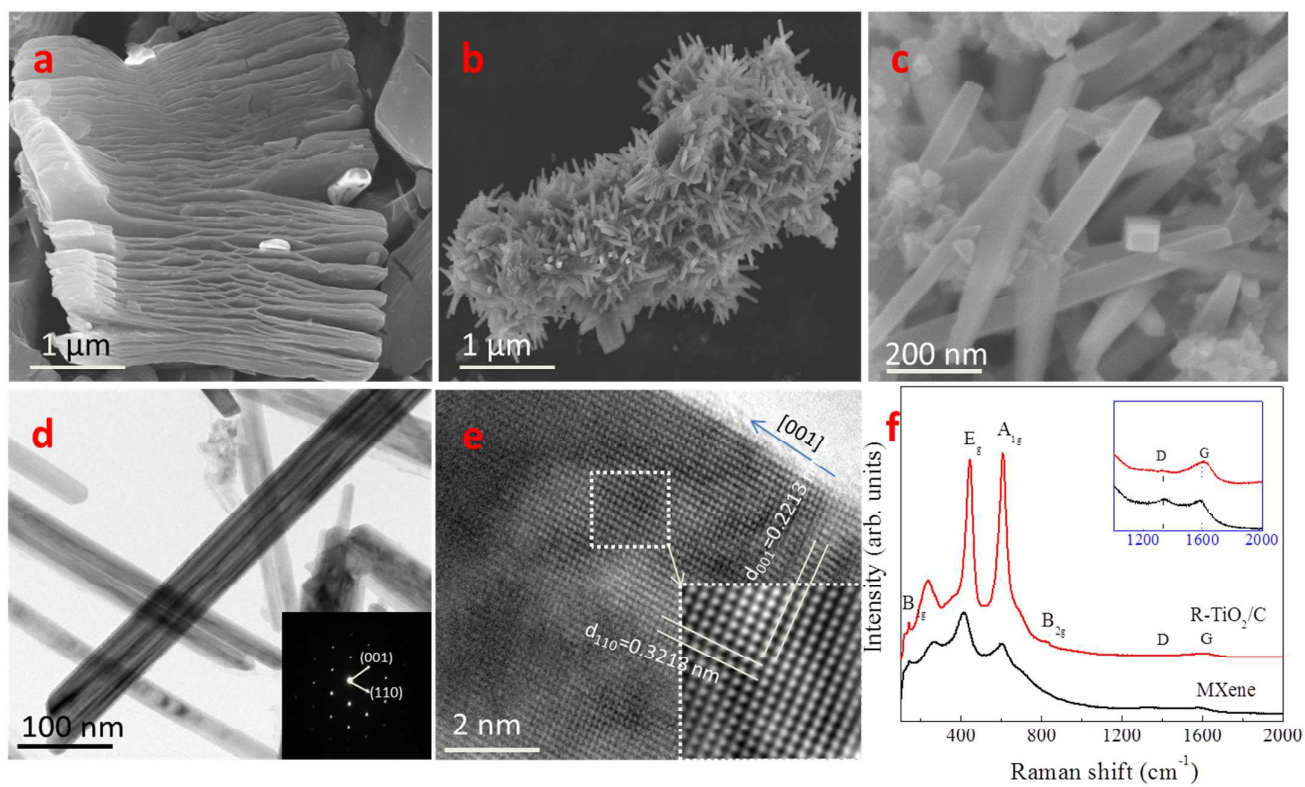


Figure 2. Microstructural variation dependent on reaction time. (a) SEM image of u-RTC prepared in (MXene-IPA-0.5EG)-1FeCl₃ for 1 h. (b) and (c) high-resolution TEM images of nanorod rutile TiO₂ and nano-cuboid anatase TiO₂. The SEM images of the samples at 200°C for 12 h (d) and at 300°C for 24 h (e). (f) The effect of reaction time on the width and thickness of rutile TiO₂ in (MXene-IPA-0.5EG)-1FeCl₃ at 200°C, which is calculated based on 15 random measures by SEM observation.

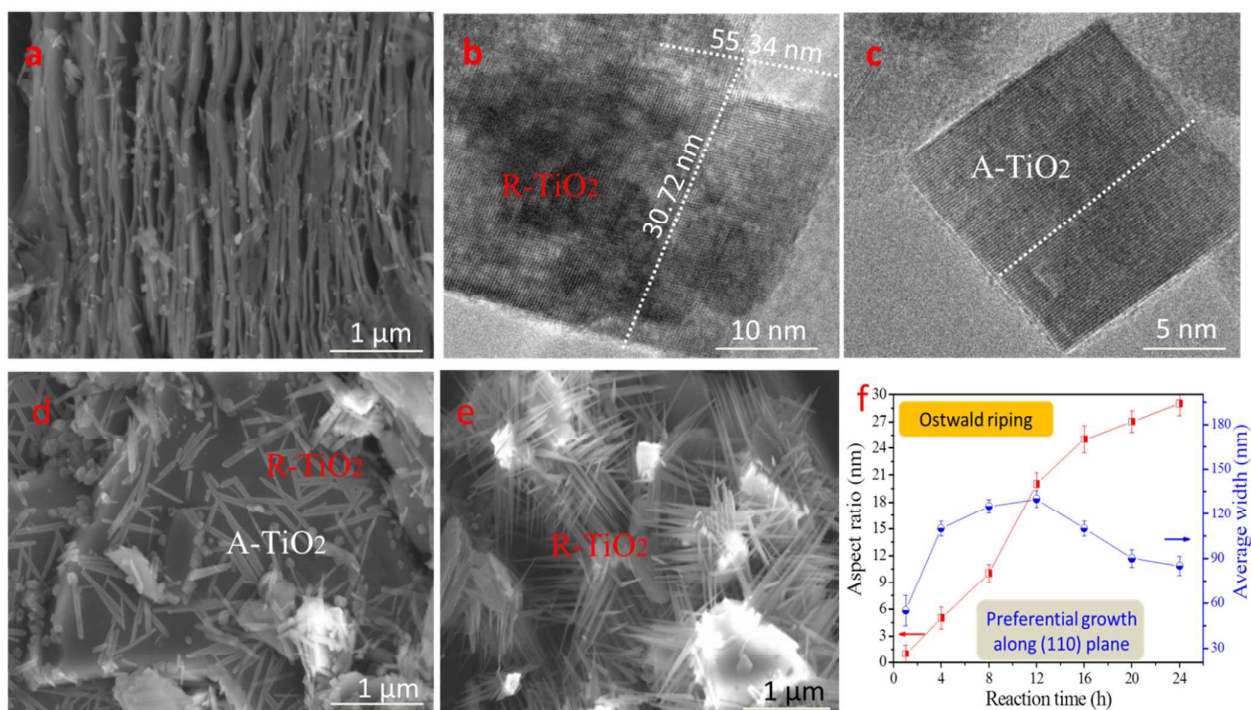


Figure 3. Cr(VI) sorption behavior. (a) Cr(VI) sorption performances onto the prepared I-ATC in (MXene-IPA)-0.5EG at 200 °C for 12 h, u-RTC and I-ATC in (MXene-IPA-0.5EG)-1FeCl₃ at 220 °C for 24 h, u-RTC in (MXene-IPA-0.5EG)-1FeCl₃ at 300 °C for 24 h and the primitive MXene. (Conditions: dose 0.5 g/L sorbents pH =5.8-6.4 at 298K with different Cr(VI) ion additions) (b) Solution pH effects for Cr(VI) sequestration onto u-RTC (conditions: dose 0.5 g/L sorbents, initial Cr(VI) =10 mg/L at 298K). (c) Sorption kinetic tests at various time interval (conditions: dose: 2 g/L, initial Cr(VI) =15 mg/L, 298K, pH =6.2-6.7). (d) Common anions influences for Cr(VI) uptake onto u-RTC (conditions: dose 0.5 g/L sorbents. pH=5.8-6.5 at room temperature).

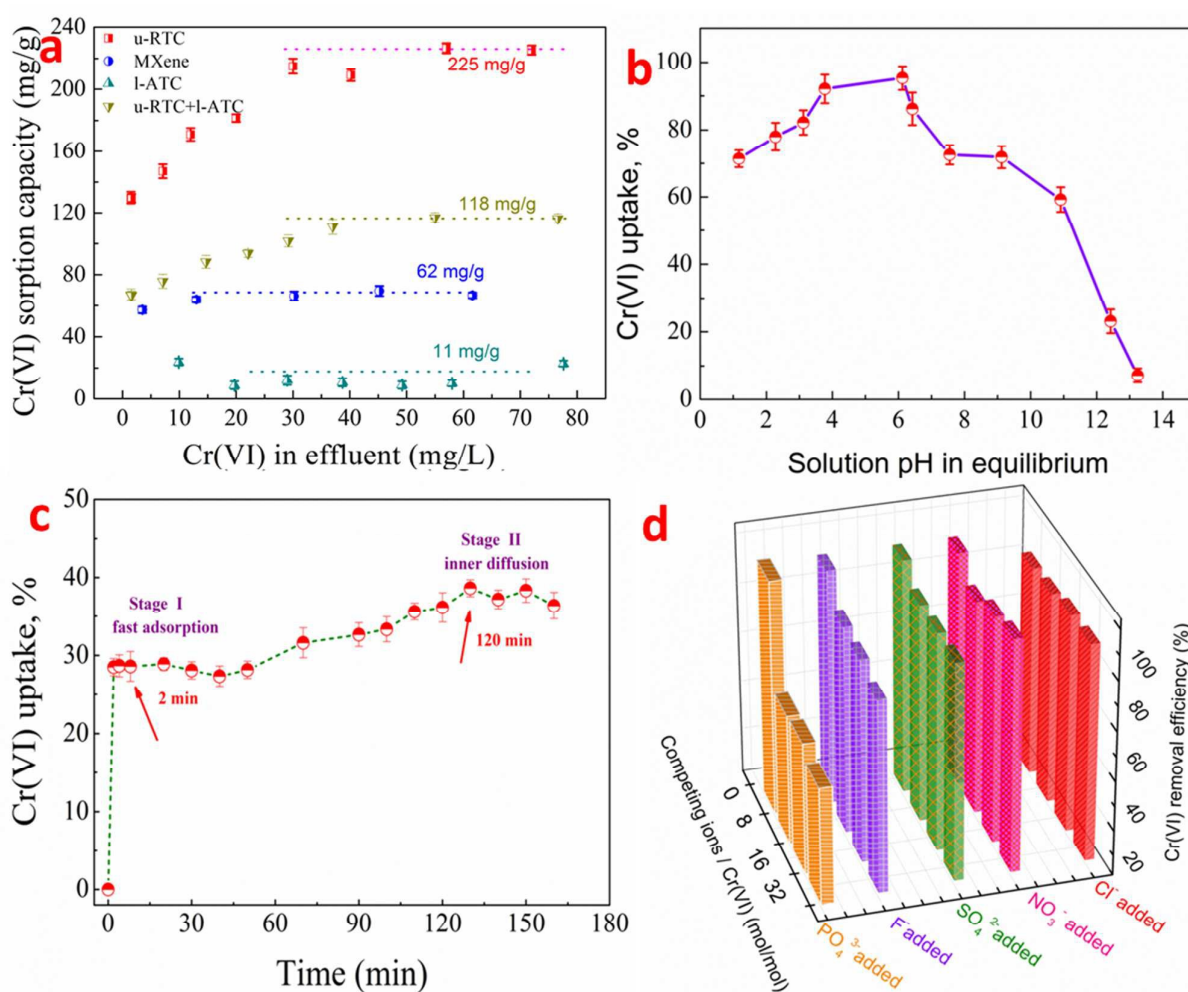


Figure 4 High-resolution XPS spectra of u-RTC at 300 °C for 24 h. a) XPS spectra of u-RTC before and after Cr(VI) uptake; b) Cr 2p spectra of Cr(VI)-adsorbed u-RTC and pure $K_2Cr_2O_7$ samples; c) O 1s spectra of u-RTC; d) O 1s spectra of u-RTC with Cr(VI) loading.

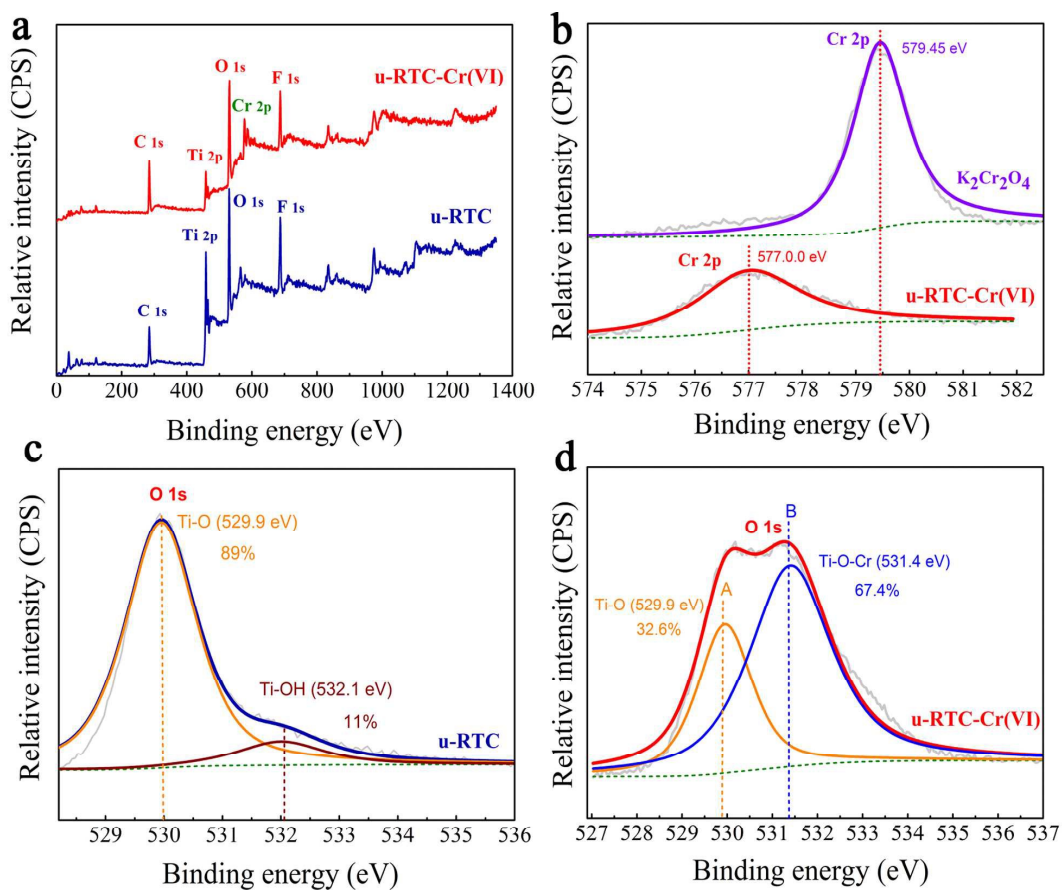


Figure 5 The applied evaluation onto u-RTC with feeding synthetic Cr(VI) contaminated waters (dose: 2 g/L, initial Cr(VI) = 2 mg/L, $\text{SO}_4^{2-}=\text{Cl}^- = \text{NO}_3^- = 200 \text{ mg/L}$ pH =5.5-6.8) .The right insert figure is sorption-regeneration cycles (regenerant: 5% NaOH solution at 298K)

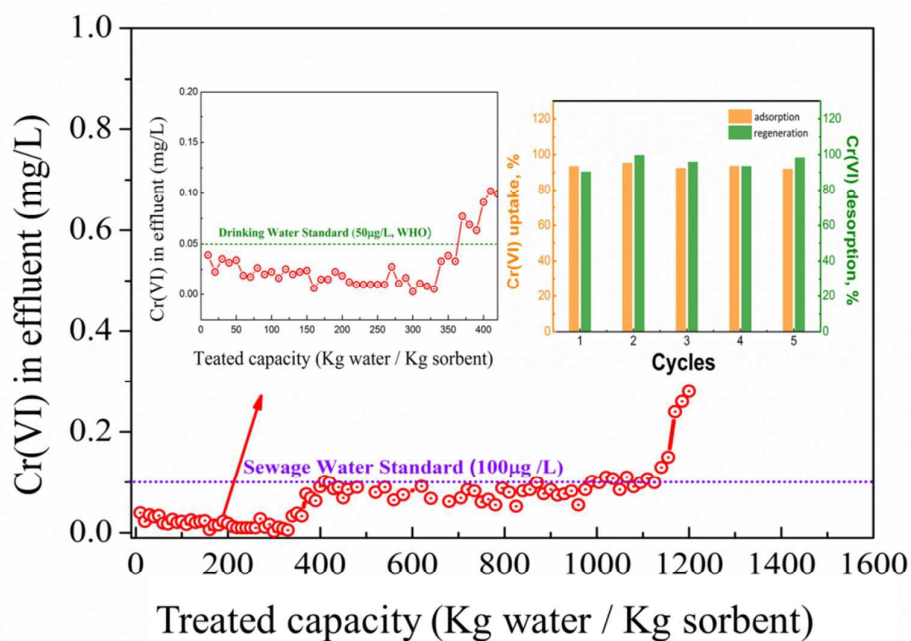


Figure 6 The typical sketch maps. a) The adsorption sketch map of CrO_4^{2-} (I-type), HCrO_4^- (II-type), and $\text{Cr}_2\text{O}_7^{2-}$ (III-type) ions using the different adsorption structures of H_2CrO_4 and $\text{H}_2\text{Cr}_2\text{O}_7$ adsorption on rutile TiO_2 (110) surface, respectively. The sketch map of H_2O adsorption on different TiO_2 surfaces; b) R- TiO_2 (110); c) A- TiO_2 (101); d) A- TiO_2 (001).

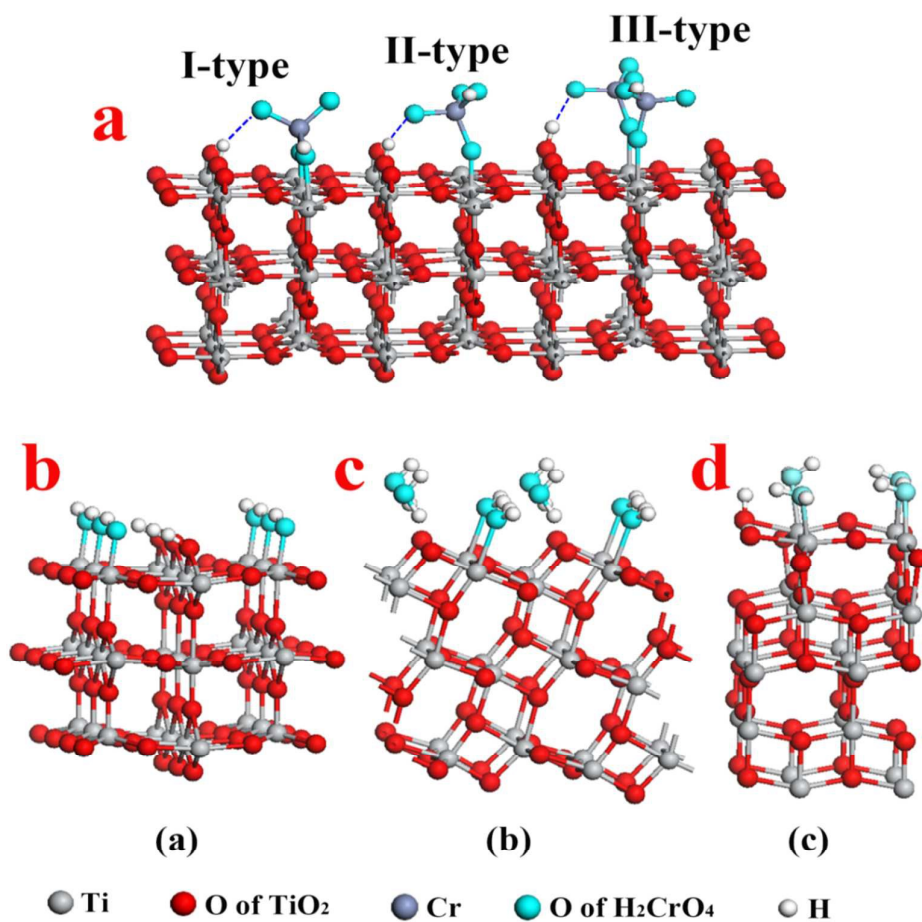
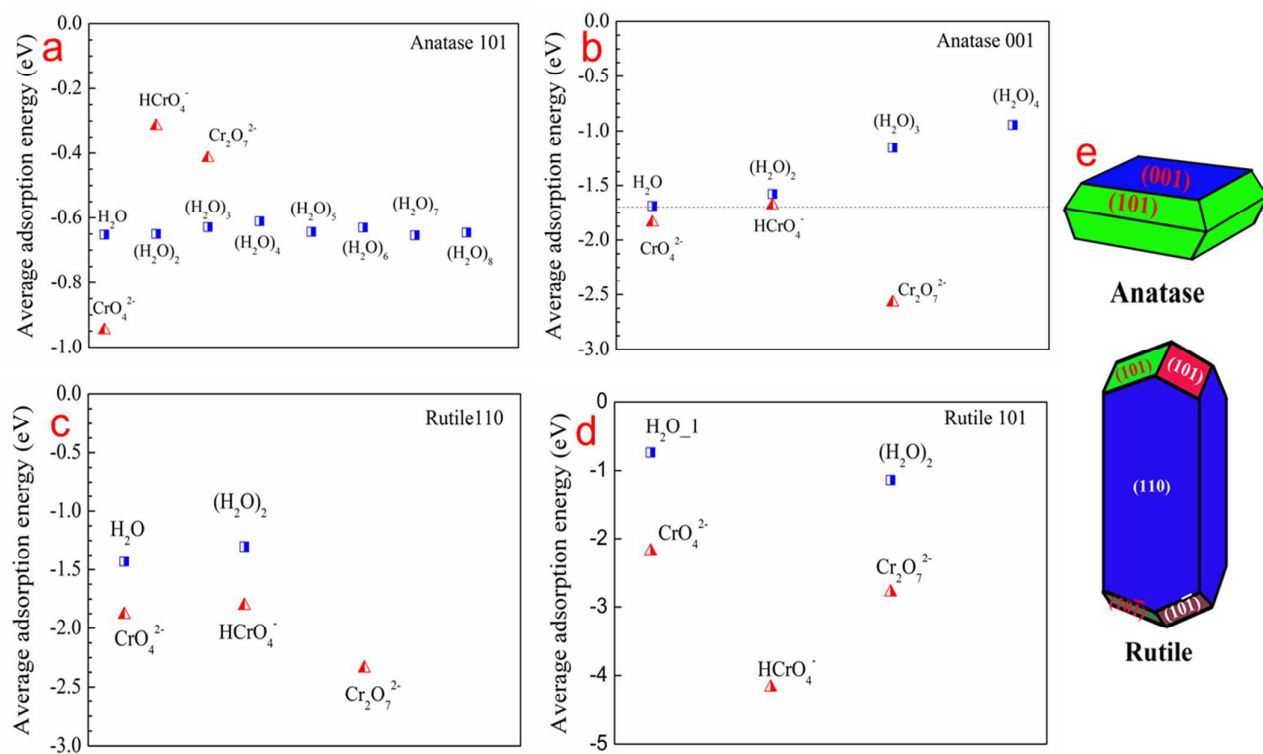
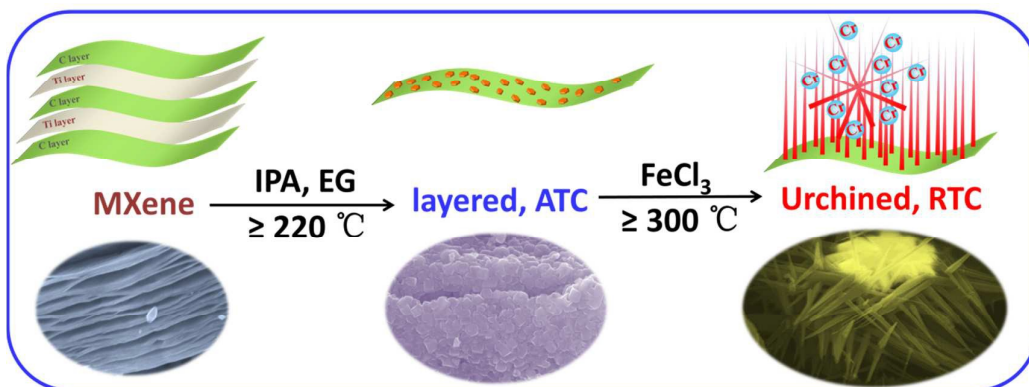


Figure 7 The average adsorption energies of H_2O , H_2CrO_4 and $\text{H}_2\text{Cr}_2\text{O}_7$ as three forms of CrO_4^{2-} , HCrO_4^- , and $\text{Cr}_2\text{O}_7^{2-}$ ions. (a) A-TiO₂ (101); (b) A-TiO₂ (001); (c) R-TiO₂ (110). (d) R-TiO₂ (101). The subscripts represent the number of H₂O on the surface. (e) The schematic maps of lattice planes for two different TiO₂ compounds



TOC figure



We fabricate a novel two-dimensional material by in-situ phase transformation of layered MXene with the induction of Fe(III) ion. This analogous urchined rutile $\text{TiO}_2\text{-C}$ nanocomposite with a high amount of (110) activated facets, exhibits a high Cr(VI) adsorption ability of $\sim 225\text{ mg/g}$, which is the most highest value based on a simple adsorption mechanism due to the inhibition of H_2O molecule adsorption by bridging oxo groups. This method offers a simple and mild route to prepare different two-dimensional oxide-carbon based composites by tailoring solvent compositions, which can also be extended to self-assemble functional surfaces of other MXene derivatives.