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Highly conducting reduced graphene synthesis *via* low temperature chemically assisted exfoliation and energy storage application

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Abstract: We report a facile approach towards mass production of few layered reduced graphene by low-temperature (160 °C) exfoliation of graphite oxide under ambient atmospheric condition with the aid of formic acid in a short duration (~14 min). The obtained reduced graphene showed very high bulk electrical conductivity (1.6×10^3 S/cm) at room temperature due to restoration of extended conjugation of sp^2 network during rapid exfoliation. Protonation followed by hydride transfer mechanism has been proposed for the restoration of extended conjugation and high electrical conductivity. BET surface areas of 789 and 1130 m^2/g with narrow mesopores distribution (1.9-2.5 nm) were obtained for two different samples prepared by modification in synthetic methodology. Reduced graphenes were tested as supercapacitors and specific capacitances of 152 and 157 F/g with excellent cyclic stability were observed for two samples in aqueous electrolyte.

Introduction

Graphene is a two dimensional single atom thick high surface area material which exhibits excellent electrical, mechanical, thermal properties having many potential applications in the field of electronics, optoelectronics, and energy devices. High intrinsic mobility ($2 \times 10^5 \text{ cm}^2/\text{V.s}$), good thermal conductivity ($5,000 \text{ W/m.K}$) and excellent electrical conductivity (10^6 S/cm) of graphenes facilitates electron or hole transfer along its two-dimensional surface have triggered their extensive investigation in the field of electronics and thermal energy management. High theoretical surface area ($2,630 \text{ m}^2/\text{g}$) and mesoporous structure of graphenes make it a promising electrode material for energy applications such as fuel cells, rechargeable batteries and supercapacitors.¹⁻⁵ Supercapacitors, also called electrochemical double layer or ultracapacitors, provide a huge amount of energy in a short period of time, which makes them suitable for surge power delivery. Different synthesis methods such as mechanical exfoliation, chemical vapour deposition, chemical reduction and exfoliation have been investigated for the production of high quality graphene.⁵ As per large scale synthetic requirement for energy applications, chemical exfoliation⁶ methods are exclusively on duty but produced few layered graphene having low electrical conductivities and surface areas with several defects compared to other methods.⁴ Cheng and co-workers achieved reduced graphene (RG) with high electrical conductivity of $2 \times 10^3 \text{ S/cm}$ by hydrogen arc discharge exfoliation⁷ of graphite oxide (GO) at high temperature ($1050 \text{ }^\circ\text{C}$), a synthetic methodology of high cost.^{8,9} Researchers also reported low temperature exfoliation of GO with the chemical aid like HCOOH ,¹⁰ HCl ,¹¹ and H_2SO_4 ,¹² but the produced RG suffered with low electrical conductivity. Above discussion indicates that modulation of chemical and thermal exfoliation may lead to large scale production of superior quality graphene.

Herein, we report an example of chemically assisted low-temperature exfoliation route for mass production of graphene. In this work, judiciously formic acid has been chosen, which governs exfoliation of GO at low temperature (160 °C) within a short duration of 14 min with outburst. Produced graphene exhibits excellent bulk electrical conductivity (1.6×10^3 S/cm), high surface area ($1130 \text{ m}^2/\text{g}$), and good electrochemical energy storage capacity ($\sim 157 \text{ F/g}$). Moreover, we propose plausible mechanisms based on fundamental organic chemistry reactions for excellent electrical conductivity of RG and also suggest the usage of as prepared RG as electrode material for supercapacitor. This approach will lead to new facile ways for the mass production of quality graphene under ambient conditions which can be used as energy devices.

Experimental section

Material and methods

Graphite (particle size 150 micron, Cat# 496588), concentrated sulfuric acid (Cat# 320501), formic acid (Cat# F0507), sodium nitrate, *N*-methyl-2-pyrrolidone (NMP), poly(vinylidene fluoride) (PVDF), potassium bromide and barium chloride solution were purchased from Sigma-Aldrich. Platinum (Pt) foil and Pt wire were purchased from Alfa Aesar. Standard calomel electrode (SCE) was purchased from CH Instruments, TX, USA. Hydrogen peroxide (30%) was purchased from Rankem, India. Potassium permanganate was purchased from Fischer Scientific. Acetone was purchased from Spectrochem, India. Mili-Q water ($> 18 \text{ M}\Omega\cdot\text{cm}$) was used during all the synthesis.

Synthesis of RG

GO was prepared using Hummer's method.¹³ Graphite (particle size 150 micron) (2.5 gm) was first sonicated in acetone for 30 minutes. Thereafter, graphite was filtered through a sintered glass filter and dried in an oven at 45 °C for 2 h. Graphite (2 gm) was suspended in

46 mL concentrated sulfuric acid in an ice bath (0°C) in a 250 mL round bottom flask equipped with a magnetic stir bar. Separately, synthesis was also performed by suspending graphite (2 gm) and NaNO₃ (1 gm) in concentrated sulfuric acid for GO synthesis. 6 gm of KMnO₄ was then added cautiously covering a time span of approximately 20 min so that the temperature of the solution did not exceed 20 °C. The solution was then stirred at 35 °C using a reflux condenser for 3 h. After that, 92 mL of distilled water was added and stirring continued for an additional period of 30 min. Then the content was poured into 280 mL of distilled water and 10 mL of 30% hydrogen peroxide was added to destroy the excess KMnO₄. The complete removal of KMnO₄ was indicated by a color change from dark to yellow. GO was then isolated by a sintered glass filter and washed with copious amount of water (500 ml). Washing was continued until sulphate was no longer detected in the filtrate which was confirmed by addition of barium chloride solution in the filtrate. **Thereafter, filtrate was washed with formic acid solution (20 %) to intercalate formic acid in the inter-lamellar region of GO and dried in an oven at 60 °C for 24 h.** Prepared GOs were named as GO(150) and GO(150+N) (NaNO₃ was used during synthesis). The numeric 150 indicates the particle size of parent graphite precursor purchased from Sigma-Aldrich. After drying, GO samples were stored in vials in ambient conditions. The bold sentence indicates the synthetic modification of this study from our previous study.¹⁴ For GO reduction, 0.5 gm of prepared GOs were poured in 500 ml conical flask. Thereafter conical flask was kept inside the preheated hot air oven at 160 °C for 14 min to complete exfoliation process. One of the aims of this work was to perform the exfoliation process at a lowest possible temperature to make the graphene synthesis cost effective. By performing several experiments, it has been found that 160 °C is the minimum temperature required for exfoliation to achieve high quality graphene. Digital images were taken before and after exfoliation and are shown in

ESI (Fig. S1). Two different reduced graphene (RG) materials were named as RG(150) and RG(150+N).

Characterization

The powder X-ray diffraction (PXRD) patterns were recorded by Bruker AXS D8 Advance with Cu K α radiation (1.54 Å) with a step size of 0.02° in a 2 θ range of 0- 60°. Thermal gravimetric analysis (TGA) was performed by Perkin Elmer TGA 4000 instrument in a temperature range from 30 - 900 °C at a scan rate of 5 °C/min with a N₂ flow rate of 10 mL/min. For morphological studies, dried samples were spread over carbon tape and gold coated for 120 s, and scanning electron microscopy (SEM) studies were performed using Carl ZEISS (ultraplus) FE-SEM at 20 kV. Energy dispersive X-ray (EDS) experiments were performed at a working voltage of 20 kV and was standardized with the Co element by using a spectrometer (Oxford Instruments X-Max^N) attached to SEM. Transmission electron microscopy (TEM, JEOL 2100F) experiments were performed under an accelerating voltage of 200 kV. TEM samples were prepared by drop casting the suspension of the sample (0.5 mg in 15 mL isopropanol) onto a carbon-coated copper grid and solvent was evaporated under ambient conditions overnight. The Raman spectroscopy experiments were performed by Lab RAM HR 800 (HORIBA) with exciting wavelength of 632.8 nm. Nitrogen adsorption/desorption experiments were performed on Quantachrome Autosorb QUA211011 equipment for surface area measurements. Samples were degassed under high vacuum at 100 °C for 24 h. FT-IR spectra were collected using Perkin Elmer spectrum BX spectrophotometer using pellets of samples with KBr. Electrical conductivity measurements were carried on physical property measurement system (PPMS, Model 6000) Quantum Design, USA. Electrochemical experiments were carried out using CH Instruments, Austin, TX bipotentiostat (Model CHI 760D) and potentiostat (Model CHI 620E). Capacitance measurements were performed using cyclic voltammetry, galvanostatic charge/discharge and

electrochemical impedance spectroscopy (EIS) techniques with regular three electrodes cell. Electrode preparation details and capacitance calculation methodologies are discussed in ESI†. Elemental analysis experiment was carried out on Elementar Analysen systeme Gmbh, Germany. Samples were dried at 60 °C for 12 h before performing the experiment.

Results and discussions

RGs were synthesized by reducing GO at low temperature (160 °C) with the chemical aid of formic acid as described in the experimental section. Graphite oxide (GO) contains oxygen functionalities such as epoxy, hydroxyl, carboxyl etc. Due to the presence of these functional groups, GO decomposes to produce gases such as CO₂ and H₂O during thermal treatment at low temperatures, but cannot generate enough pressure to overcome van der Waals forces at low temperatures. In order to make the exfoliation process efficacious, the pressure generated from evolved gases should surpass the van der Waals forces holding GO sheets which can be achieved by external chemical aids. We accomplished this process by introducing formic acid (HCOOH) as hydride donor¹⁵ and volatile substance into the inter-lamellar region of GO during filtration process. The reducing nature of formic acid can be understood by its propensity to lose both hydrogen and generate CO₂.¹⁵ During heating process, CO₂ was released from formic acid after hydride donation to electrophilic centers and supplied extra pressure to accelerate the expansion of GO, leading to fast exfoliation under ambient conditions (schematically represented in Fig. 1 and digital images of the reaction are shown in Fig. S1 of ESI). The detailed mechanistic understanding of synthetic methodology has been discussed as well (*vide infra*).

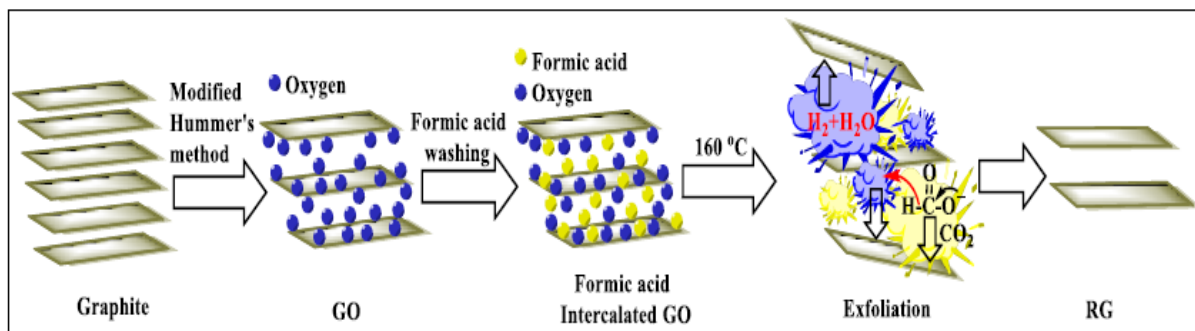


Fig. 1: Schematic representation of chemically assisted low temperature exfoliation of GO with aid of formic acid.

The exfoliation of GO was first confirmed by Powder X-ray diffraction (PXRD) and shown in Fig. 2. Observed shift in 2θ maxima for (002) plane from 10.8° (GO) to 23.4° (RG) corresponds to interlayer distance 0.82 nm and 0.38 nm, respectively. Peak broadening of RGs compared to GOs indicate decreases in crystallite lengths along c-axis (L_c) i.e. decrease in number of layers.¹⁴ Synthesized RGs had around 5 layers of graphene sheets, calculated using Scherrer's formula and Voigt function¹⁶ for peaks fitting, as given in ESI†. As an example, utilizing a low temperature chemically assisted exfoliation method, Zheng and co-workers obtained 5-6 layers of graphene sheets.¹¹ Weak peaks were also observed around 2θ maxima 42.5° for (100) plane which were fitted using Voigt function and crystalline lengths along a-axis (L_a) were calculated using Scherrer's formula. L_a values of RGs were found to be ~ 7.5 nm. Table 1 shows the decrease in crystalline length (25 times decrease along c-axis i.e. L_c and 11 times decrease along a-axis i.e. L_a) for reduced graphenes compared to parent graphite.

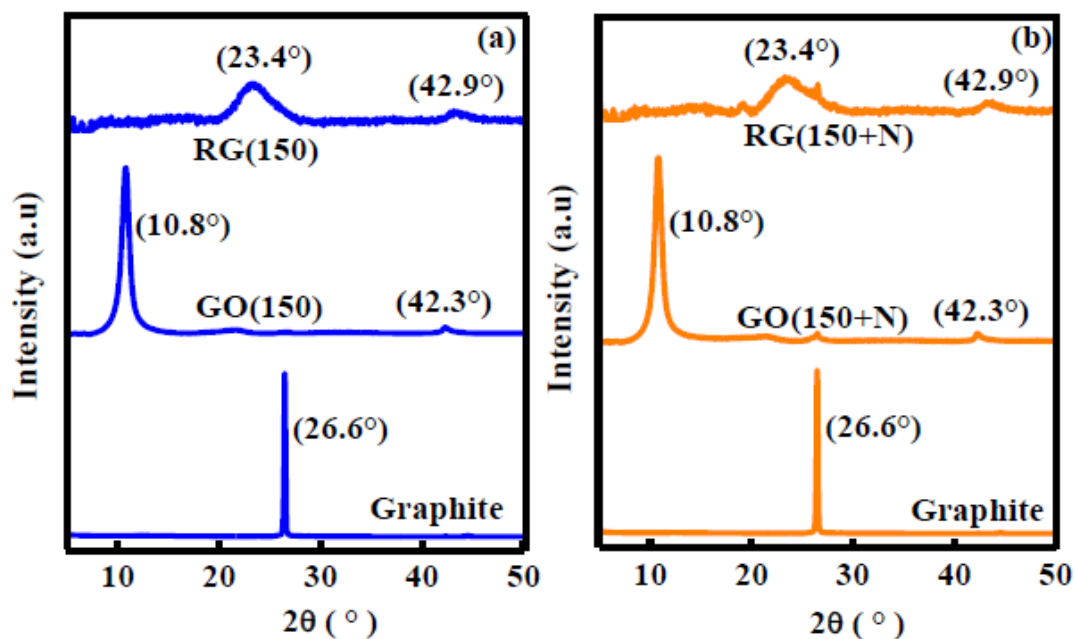


Fig. 2: PXRD patterns for pristine graphite, GO (150) and RG (150) (a) and graphite, GO (150+N) and RG (150+N) (b).

Table 1: PXRD characteristics of graphite, GOs and RGs.

Sample code	2θ maxima (°)	(FWHM) _{Lc} (°)	L _c (nm)	d (Å)	Number of layers	(FWHM) _{La} (°)	L _a (nm)
Graphite (150 μ m)	26.4	0.19	43	3.4	127	0.19	89
GO(150)	10.8	0.96	8.6	8.2	11	0.60	27
GO(150+N)	10.8	0.98	8.1	8.2	10	0.66	25
RG(150)	23.4	4.62	1.7	3.8	5	2.32	7.0
RG(150+N)	23.4	4.53	1.8	3.8	5	2.01	8.1

Layered structures of RGs were confirmed using scanning and transmission electron microscopy (SEM & TEM) techniques. Fig. 3a and 3e shows the SEM images for RG (150) and RG (150+N) samples, respectively, depicting few layered structures of RGs after rapid exfoliation. RG (150) shows more separated layers compared to that for RG (150+N). TEM images (Fig. 3b, 3f) indicate the entangled few layer sheets for RG (150) and RG (150+N), respectively. High resolution TEM images (Fig. 3c, 3g) indicate 3-5 layers distribution in

each stack of RG samples. Fig. 3d, 3h show the selected area electron diffraction (SAED) pattern for RG samples. SAED pattern for RG (150) indicates well-defined diffraction spots corresponding to hexagonal structure of planar graphene sheets, while RG (150+N) shows diffused circular ring due to different orientation and large distribution of layers.⁸ It reveals that the degree of exfoliation was more controlled in RG (150) compared to RG (150+N) leading to retain the hexagonal symmetry in RG (150). Further, qualities of synthesized RGs were evaluated by TGA and the results are shown in ESI (Fig. S2). RG (150) and RG (150+N) showed weight loss of 8 and 11%, respectively up to 250 °C, which can be attributed to the loss of water and labile oxygen functionalities. Furthermore, 7.5 and 11% weight loss were observed for RG (150) and RG (150+N), respectively, in the temperature range 250-510 °C, that can be attributed to the loss of residual functional groups. The higher weight loss for RG (150+N) indicates presence of more functional groups in RG (150+N). In a previous report by our group,¹⁴ we concluded that the addition of NaNO₃ during GO synthesis favors strong basal plane oxidation on graphene sheets which generate more functional groups on basal planes and hence slightly more functional group may remain in graphene sheets for RG (150+N) compared to RG (150). This conclusion can be further supported by lower conductivity of RG (150+N) compared to RG (150) (*vide infra*).

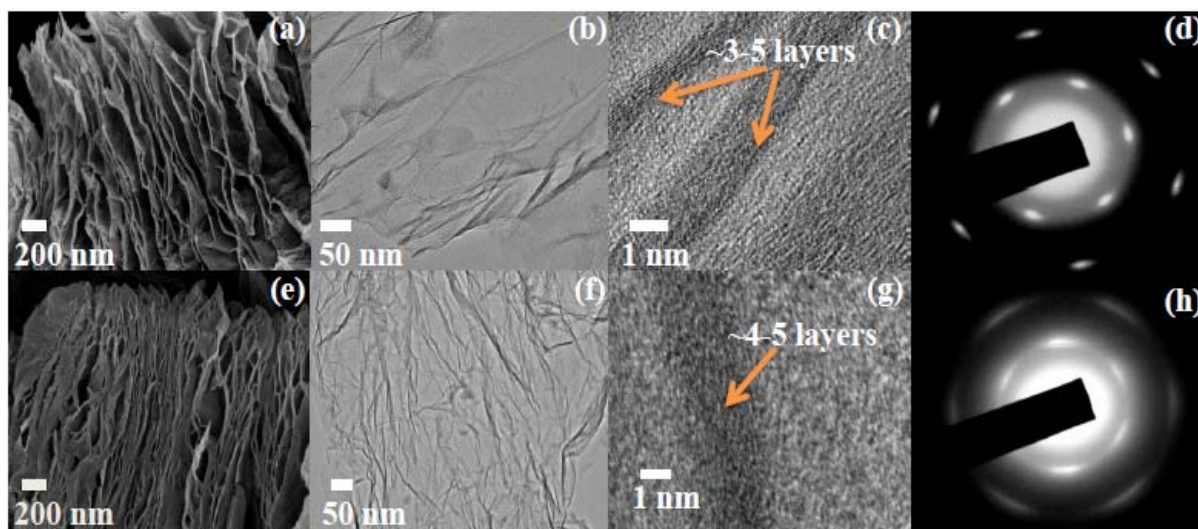


Fig. 3: SEM images of graphene sheets (a, e). TEM images of graphene sheets (b, f). HRTEM images showing number of layer stacked (c, g). SAED contains information about crystallinity for RG (150) and RG (150+N) (d, h) respectively.

As a strong tool to characterize sp^2 carbon domains, Raman spectroscopy was performed for synthesized RG samples and spectra are shown in ESI (Fig. S3). RGs exhibit D band around 1330 and G band around 1589 cm^{-1} . D band corresponds to disorder while G band indicates the in-plane vibrations of carbon atoms. A large shift in G band of RGs compared to parent graphite was observed, indicating few layered structures of RGs.¹⁷ Intensity ratio of D band to G band (I_D/I_G) directly measure the degree of disorder.¹⁸ Decreased I_D/I_G ratios for RGs compared to that of GOs indicate the reduced disorder due to thermal exfoliation as described by Kudin and co-workers.¹⁹

BET adsorption/desorption profiles for N_2 have been shown in Fig. 4a which exhibits characteristic of type-III and IV isotherm with hysteresis loop of H2 type (according to IUPAC classification) in the range (0.45-1.0) for P/P_0 , implying the mesoporous nature of synthesized RGs. BET surface areas of 789 and 1130 m^2/g with pore volume 5.5 and 11.84 cm^3/g were observed for RG (150) and RG (150+N), respectively. RGs showed narrow pore size distribution in the range of 1.9-2.5 nm, calculated using Barrett-Joyner-Halenda (BJH) method.²⁰ For comparison, Zheng and co-workers¹¹ reported surface area of 500 m^2/g by

thermal exfoliation at 130 °C, Aksay and co-workers⁹ reported 650 m²/g at 1050 °C, and Ruoff and co-workers²¹ reported surface area 705 m²/g for chemically exfoliated graphene sheets. Surface areas for RGs achieved by present method, are higher than other thermal and chemical exfoliation methods.

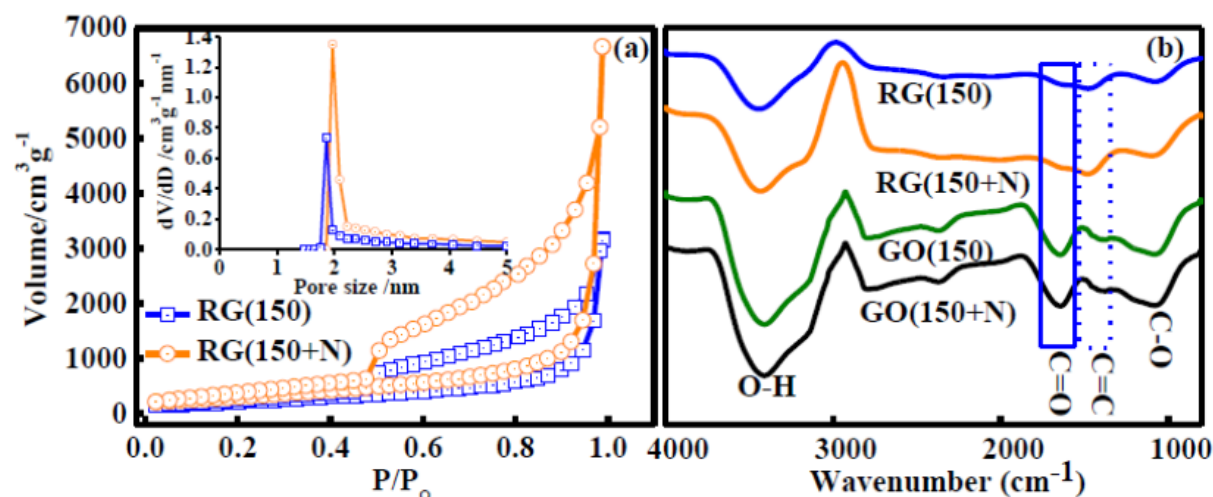


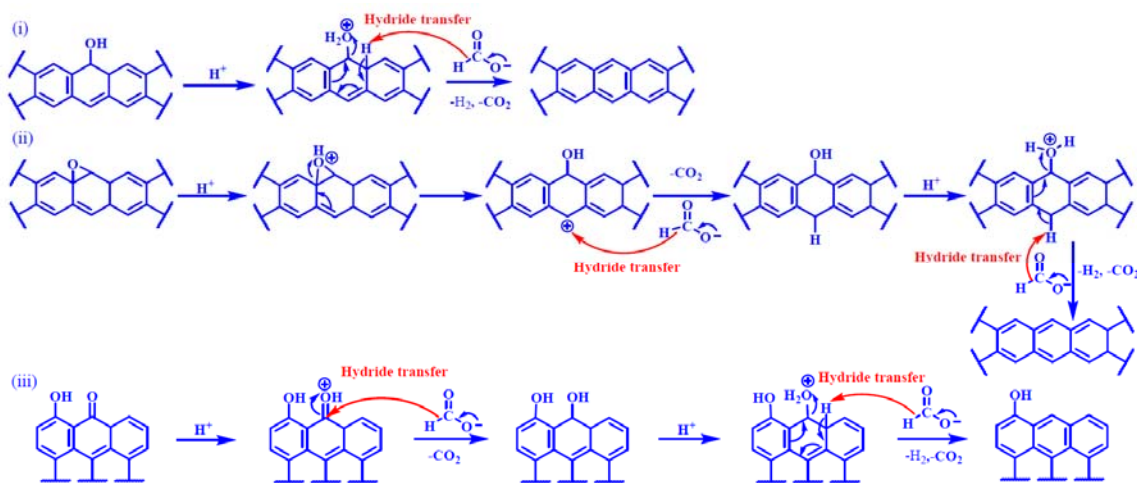
Fig. 4: (a) N₂ adsorption/desorption isotherm plot and BJH plot (inset) showing very narrow pore distribution (1.9-2.5 nm, pore size of ≤ 2 nm) for RG(150) and RG(150+N). (b) FT-IR spectra of GOs and RGs.

FT-IR spectra of GOs and RGs were compared in Fig. 4b. Significant decrease in the intensity of stretching vibrations of C=O (1654 cm⁻¹), C-O (1080 cm⁻¹) and increase in the stretching vibration of C=C (1466 cm⁻¹) were observed from GOs to RGs. These results indicate the reducing nature of formic acid towards selective oxygen functionalities. Restoration of π conjugation in synthesized RGs were evident by electrical conductivity measurements. High bulk electrical conductivities of $(1.6 \pm 0.09) \times 10^3$ and $(1.4 \pm 0.07) \times 10^3$ S/cm were observed for RG (150) and RG (150+N) respectively, measured by four probe method. Bulk electrical conductivity achieved in the present work is found to be superior than most of the reports as summarized in Table 2. The excellent electrical conductivity of synthesized RGs can be attributed to the significant decrease in the C=O stretching (Fig. 4b), as described in other reports.^{7,22}

Table 2: Comparison of electrical conductivity value of present study with reported values.

Sample	Preparation Method	Electrical Conductivity (S/cm)	Reference
Reduced Graphene	Hydrogen Arc Discharge at 1050 °C	2×10^3	7
Reduced Graphene	Hydrazine reduction at 100 °C	2	6
Reduced Graphene	H ₂ SO ₄ assisted exfoliation at 120 °C	17	12
Reduced Graphene	HCl assisted exfoliation at 130 °C	12	11
Reduced Graphene	Formic acid reduction at 160 °C	1.6×10^3	Present study

The plausible mechanisms for chemically assisted thermal exfoliation have been shown in Scheme 1. Basal planes of graphene sheets in GOs contain functional groups such as hydroxyl and epoxy attached with sp^3 hybridized carbons and sheet edges contains carbonyl functionality attached with sp^2 hybridized carbons. Protonation followed by hydride (H⁻) transfer from formic acid (HCOOH) and thereafter release of gases such as H₂, CO₂ and H₂O will lead to removal of these functional groups from graphene sheets.^{15, 23} Released gases created extra pressure for the expansion of graphene sheets at low temperature. The most important feature of formic acid assisted exfoliation is that not only the functional groups were removed but also the driving forces for these reactions were to change the hybridization of carbon atoms from sp^3 to sp^2 for restoration of π networks. Hence, the mechanism also explains the superior conductivity of RGs.



Scheme 1: Mechanisms for the reactions between different functionalities of GO and formic acid. (i) hydroxyl (ii) epoxy, and (iii) carbonyl.

Inspired by these observations, electrochemical experiments were performed to test these RGs as electrochemical supercapacitor using regular three electrodes cell by depositing the materials on platinum (Pt) electrode with poly(vinylidene fluoride) binder in 2 M H_2SO_4 as electrolyte. Nearly, rectangular cyclic voltammograms (CV) were obtained (Fig. 5a) even at a faster scan rate of 100 mV/s indicating quality charge propagation.²¹ The CVs at slower scan rates are shown in ESI (Fig. S6). Specific capacitances of 157 and 152 F/g were observed for RG(150) and RG(150+N), respectively at voltage sweep rate of 5 mV/s. Retentions of nearly 86 and 78% for specific capacitances of RG(150) and RG(150+N), respectively were observed at the high voltage scan rate of 100 mV/s (Fig. 5b). The drop in specific capacitances with increasing scan rate can be attributed to the pseudocapacitance (redox) contribution from the remaining oxygen functionality. This redox contributions in RGs arise due to the presence of hydroxyl functionalities on the sheet edges of graphene sheets^{24, 25} and according to Scheme 1, formic acid cannot remove these functionalities from graphene sheets. TGA results suggest that the functionalities present in RG(150+N) was higher than RG(150) but the electrochemical results show that the redox contribution for

RG(150) was higher than RG(150+N). Apparently, these results may seem to contradict with each other but can be understood utilizing the observations of our previous studies¹⁴ where we reported that GO synthesis in absence of NaNO₃ results higher sheet edge oxidation whereas presence of NaNO₃ during GO synthesis results higher basal plane oxidation on graphene sheets. Hence, RG(150) may have more hydroxyl functionalities on edges of graphene sheets compared to RG(150+N) which is responsible for enhanced redox response of RG(150). It is also important to mention that specific capacitances of RGs in the present study were comparable or greater than most of the other reports for graphene, as shown in Table 3. High surface area and good electrical conductivity of as synthesized RGs result in good capacitance performance.

Specific capacitances of RGs were also calculated using galvanostatic charge/discharge measurements (Fig. 5c). Calculated specific capacitances with both methods indicate strong agreement between two electrochemical techniques (Table 4). Nyquist plots were analyzed to understand the rate of mass transfer in RGs (Fig. 5d). In case of RG (150), diffusion of electrolyte started at 215 Hz corresponding to 0.9 Ω resistance and completed at 1.8 Hz corresponding to 1.5 Ω resistance and thereafter complete capacitor behavior was achieved.²⁶ In case of RG (150+N) diffusion of electrolyte started at 175 Hz corresponding to 0.9 Ω resistance and completed at 1.2 Hz corresponding to 1.7 Ω resistance and thereafter capacitor behavior was completely achieved. These results indicate excellent mass transfer inside the RGs. The explanation for excellent mass transport was due to narrow mesopore distribution in the range (1.9-2.5 nm) (*vide supra*) in RGs which can decrease the ion-diffusion length, hence minimizes inner-pore resistance and also provide large accessible surface area for ion transport/charge storage.^{27,28} The cyclic performance (Fig. 5e) indicates nearly 100% stability for both the samples after 1000 cycles, indicating the robustness of material and excellent ion accessibility in the graphene framework during long term cyclability.²⁷ The phase angle in

EIS experiment was found 83° very close to 90° at low frequencies, indicating capacitive behaviour of produced RGs (Fig. 5f).

Higher capacitance and low cost production of prepared RGs compared to other reports²⁹⁻³¹ clearly indicate the suitability of prepared RGs for supercapacitor electrodes. Narrow mesoporous texture of RGs reduces the inner pore resistance and facilitates high mass transfer even at higher frequencies. Additionally, higher electrical conductivity of RGs can reduce the ohmic loss and cut down the internal resistance for better charge propagation, as observed in near square shape of CV curves at high scan rates (Fig. 5a).

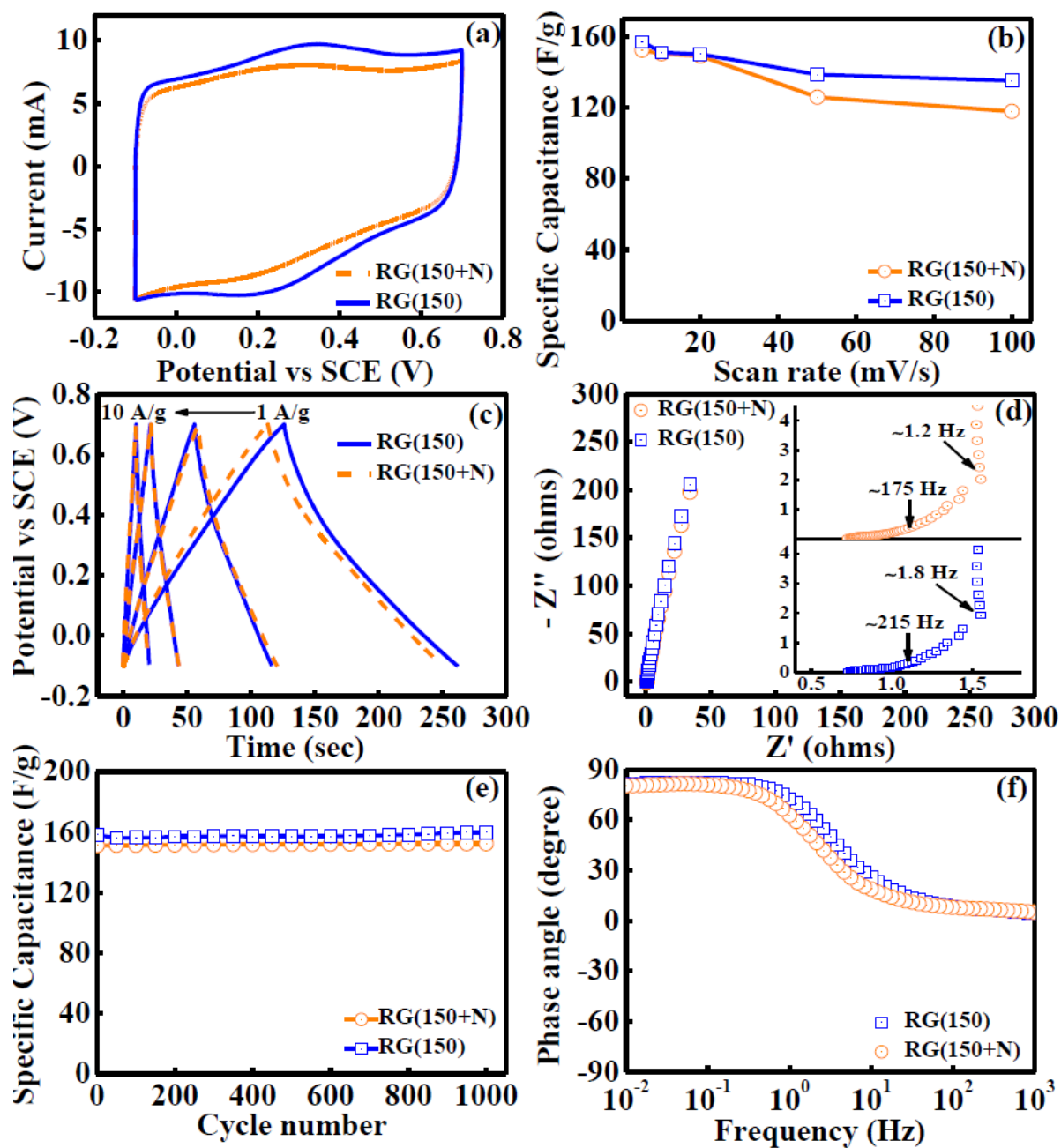


Fig. 5: (a) Overlap plot of CVs at a scan rate of 100 mV/s. (b) Variation of specific capacitances at different scan rates of 100, 50, 20, 10 and 5 mV/s in cyclic voltammetry. (c) Galvanostatic charge/discharge measurements at current densities of 1, 2, 5, and 10 A/g from right to left respectively. (d) EIS collected at 0 V versus standard calomel electrode (SCE) with inset zoomed view of high frequency region with mass transfer frequency. (e) Cyclic stability performance at a scan rate of 20 mV/s of cyclic voltammetry. (f) Phase angle versus frequency in EIS experiment.

Table 3: Specific capacitances for different reported values of RGs.

Sample	Preparation method	Specific capacitance (F/g)	References
Reduced Graphene	Hydrazine reduction (100 °C)	101 F/g at 20 mV/s	21
Reduced Graphene	Thermal exfoliation (200 °C) in H ₂	80 F/g at 10 mV/s	29
Reduced Graphene	Thermal exfoliation (1050 °C)	117 F/g at 5 mV/s	30
Reduced Graphene	Thermal exfoliation (1000 °C)	150 F/g at 5 mV/s	31
Reduced Graphene	Formic acid reduction (160 °C)	157 F/g at 5 mV/s	Present work

Table 4: Specific Capacitances (F/g) of RG (150) and RG (150+N) in 2 M H₂SO₄ electrolyte at different scan rates (mV/s) of cyclic voltammetry and current densities (A/g) of galvanostatic charge/discharge

Scan rate (mV/s)	RG(150)	RG(150+N)	Current densities (A/g)	RG(150)	RG(150+N)
5	157	152	1	163	157
10	151	143	2	145	150
20	151	135	5	134	136
50	139	126	10	127	123
100	135	118			

Conclusions

In conclusion, we have successfully demonstrated an easily operative cost effective synthetic method for bulk production of RGs at low temperature (160 °C) in a time span of only 14 min with the aid of formic acid having excellent physical properties. Less energy consuming and large scale production of mesoporous RGs with high surface area and excellent electrical conductivity enables this study for commercial viability of RGs, having applications in the field of batteries, catalysis, sensors, and supercapacitors. It is important to mention that in this work, we synthesized two different reduced graphene samples where GOs were synthesized

with and without addition of NaNO_3 . The results presented here show that reduced graphene prepared from GO without the addition of NaNO_3 had better properties such as higher conductivity, higher specific capacitance due to the presence of lesser functional groups. Lastly, it is worth mentioning that well known fundamental organic chemistry reactions between oxygen functional groups of GO and formic acid were the key behind the success of this work.

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Electronic supplementary information (ESI) available: Additional experimental details, Electrochemical data, TGA results, Raman spectra, EDS, PXRD and elemental analysis

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An economical simple low temperature chemically assisted reduced graphene synthesis has been reported having very high electrical conductivity (1.6×10^3 S/cm).

