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ROYAL SOCIETY OF CHEMISTRY

Received 00th January 20xx, Accepted 00th January 20xx

DOI: 10.1039/x0xx00000x

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# Systematic Chemoenzymatic Synthesis of *O*-Sulfated Sialyl Lewis x Antigens

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O-Sulfated sialyl Lewis x antigens play important roles in nature. However, due to their structural complexity, they are not readily accessible by either chemical or enzymatic synthetic processes. Taking advantage of a bacterial sialyltransferase mutant that can catalyze the transfer of different sialic acid forms from the corresponding sugar nucleotide donors to Lewis x antigens which are fucosylated glycans as well as an efficient one-pot multienzyme (OPME) sialylation system, O-sulfated sialyl Lewis x antigens containing different sialic acid forms and O-sulfation at different locations were systematically synthesized by chemoenzymatic methods.

### Introduction

*O*-Sulfated sialyl Lewis x structures play important roles in immune regulation, inflammation, and cancer metastasis.<sup>1</sup> For example, 6-*O*sulfo-sialyl Lewis x [6-*O*-sulfo-sLe<sup>x</sup> (1), Neu5Aca2–3Galβ1–4(Fuca1– 3)GlcNAc6SβOR] with an *O*-sulfate group at the carbon-6 of the *N*acetylglucosamine (GlcNAc) residue is a well known ligand for Lselectin, a C-type (Ca<sup>2+</sup>-dependent) carbonhydrate-binding protein (lectin) expressed broadly on most leukocytes in the blood.<sup>1, 2</sup> The interaction of 6-*O*-sulfo-sLe<sup>x</sup> (1) and L-selectin plays critical roles in lymphocyte homing to the peripheral lymph nodes<sup>2</sup> and in chronic inflammation.<sup>3</sup> It has also been shown that human sialic acidbinding immunoglobulin-like lectin<sup>4</sup> Siglec-9 binds strongly<sup>5, 6</sup> to 6-*O*-sulfo-sLe<sup>x</sup> but the biological importance of this interaction is less well understood.

On the other hand, 6'-O-sulfo-sialyl Lewis x [6'-O-sulfo-sLe<sup>x</sup> (**2**), Neu5Ac $\alpha$ 2–3Gal6S $\beta$ 1–4(Fuc $\alpha$ 1–3)GlcNAc $\beta$ OR] with an O-sulfate group at the carbon-6 of the galactose (Gal) residue (Scheme 1),<sup>7</sup> in addition to 6'-O-sulfo-sialyl-*N*-acetyllactosamine (6'-O-sulfosLacNAc, Neu5Ac $\alpha$ 2–3Gal6S $\beta$ 1–4GlcNAc $\beta$ OR),<sup>8</sup> was shown by glycan microarray studies to be a preferred glycan ligand for Siglec8 and for its paralog mouse Siglec-F.<sup>9</sup> Siglec-8 is expressed on human allergic inflammatory cells including eosinophils, mast cells, and basophils.<sup>5, 10</sup> Reducing the number of eosinophiles, such as by soluble 6'-O-sulfo-sLe<sup>x</sup> synthetic polymer induced apoptosis,<sup>11</sup> has been suggested as an approach for asthma therapies.<sup>12</sup> Furthermore, 6'-O-sulfo-sLe<sup>x</sup> (**2**), in addition to 6'-O-sulfo-sLacNAc and 6'-O-sulfo-sialyl-lacto-*N*-neotetraose (6'-O-sulfo-sLacNAC, Neu5Acca2–3Gal6Sβ1–4GlcNAcβ1–3Galβ1–4GlcβOR), was shown to bind to langerin,<sup>13</sup> a C-type (Ca<sup>2+</sup>-dependent) lectin specific to Langerhans cells (immature antigen-presenting specific T cell immunity initiating dendritic cells of epidermis and mucosal tissues).<sup>14</sup>

Although less efficient than Neu5Ac $\alpha$ 2–8Neu5Ac $\alpha$ 2–3LacNAc, both 6-O-sulfo-sLe<sup>x</sup> (1) and 6'-O-sulfo-sLe<sup>x</sup> (2) bound to human Siglec-7 moderately.<sup>5</sup> Both are presented in glycosylationdependent cell adhesion molecule 1 (GlyCAM-1), an L-selectin ligand,<sup>15</sup> with 6'-O-sulfo-sLe<sup>x</sup> (2) as the major sulfated form.<sup>16-18</sup> Gal-6-O-sulfotransferase and GlcNAc-6-O-sulfotransferase have been found to synergistically produce L-selectin ligands. This indicates either the potential synergistic involvement of both 6-O-sulfo-sLe<sup>x</sup> (1) and 6'-O-sulfo-sLe<sup>x</sup> (2) or 6',6-di-O-sulfo-sLe<sup>x</sup> (3) with O-sulfate groups at both Gal and GlcNAc residues in sLe<sup>x</sup> in L-selectinbinding.<sup>19</sup> Human Siglec-7 and -8 have also been shown to bind stronger to 6',6-di-O-sulfo-sLe<sup>x</sup> (3) than its mono-O-sulfated derivative (1) or (2) while mouse Siglec-F has been shown to bound similarily strongly to 6',6-di-O-sulfo-sLe<sup>x</sup> (3) and 6'-O-sulfo-sLe<sup>x</sup> (2).<sup>6</sup>

The biological importance of *O*-sulfated sLe<sup>x</sup> structures make them attractive synthetic targets. However, the structures of these compounds are relatively complex and include synthetically challenging  $\alpha 2$ –3-linked sialic acid which suffers from low stereoselectivity and high 2,3-elimination rate in chemical synthesis<sup>20-22</sup> and acid labile *O*-sulfate group.<sup>23, 24</sup> Chemically<sup>20, 25, 26</sup> or chemoenzymatically<sup>27</sup> synthesized Neu5Ac $\alpha 2$ –3Gal building blocks have been used as effective synthons for constructing more complex sialosides including sLe<sup>x</sup> and 6-*O*-sulfo-sLe<sup>x</sup> (1).<sup>20</sup> Several examples of chemical<sup>28, 29</sup> or chemoenzymatic<sup>30</sup> synthesis of 6-*O*sulfo-sLe<sup>x</sup> (1) as well as chemical synthesis of 6'-*O*-sulfo-sLe<sup>x</sup> (2)<sup>22, 31</sup>, <sup>32</sup> and 6',6-di-*O*-sulfo-sLe<sup>x</sup> (3)<sup>33</sup> have been reported. All these

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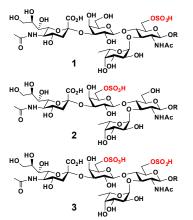
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<sup>&</sup>lt;sup>+</sup> Electronic supplementary information (ESI) available: Materials, experimental details of the synthesis and analytical data of **4–10**, **1a–3a**, and **1b–3b**, and NMR spectra of synthesized compounds.See DOI: 10.1039/x0xx00000x

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examples are, however, limited to compounds with the most abundant sialic acid form, *N*-acetylneuraminic acid (Neu5Ac). Despite the presence of more than 50 different sialic acid forms identified in nature, <sup>34, 35</sup> *O*-sulfated sLe<sup>x</sup> containing a sialic acid form other than Neu5Ac has not been synthesized.



**Fig. 1** Structures of *O*-sulfated sialyl Lewis x including 6-*O*-sulfo-sLe<sup>x</sup> (1), 6'-*O*-sulfo-sLe<sup>x</sup> (2), and 6', 6-di-*O*-sulfo-sLe<sup>x</sup> (3).

We report here the development of efficient chemoenzymatic methods for systematic synthesis of *O*-sulfated sLe<sup>x</sup> containing different sialic acid forms. The methods are demonstrated for representative examples of 6'-*O*-sulfo-sLe<sup>x</sup> (1), 6-*O*-sulfo-sLe<sup>x</sup> (2), and/or 6',6-di-*O*-sulfo-sLe<sup>x</sup> (3) containing the most abundant Neu5Ac form and *N*-glycolylneuraminic acid (Neu5Gc), a sialic acid form commonly found in mammals other than human but can be incorporated into the human glycome from dietary sources.<sup>36</sup>

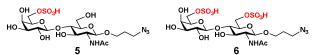
One efficient approach for the synthesis of *O*-sulfated sLe<sup>x</sup> with different sialic acid forms would be by direct sialylation of Osulfated Le<sup>x</sup> using one-pot multienzyme (OPME) sialylation systems  $^{37}$  containing an  $\alpha 2\text{--}3\text{-sialyltransferase},$  a CMP-sialic acid synthetase (CSS),<sup>38</sup> with or without a sialic acid aldolase.<sup>39</sup> Such an approach has been successfully demonstrated for direct sialylation of non-sulfated Le<sup>x</sup> for the synthesis of sLe<sup>x</sup> containing a diverse array of naturally occurring and non-natural sialic acid forms using OPME systems containing a recombinant viral  $\alpha$ 2–3sialyltransferase vST3Gal-I<sup>40</sup> or a bacterial multifunctional mutant, sialyltransferase Pasteurella multocida sialyltransferase 1 (PmST1) M144D.41 The latter with a high expression level (98 mg L-1 culture, >1000-fold higher than that of vST3Gal-I) and high promiscuity in tolerating different modification on the sialic acid in the substrates is a superior choice for the synthesis.<sup>41</sup> However, it was not clear whether O-sulfated Le<sup>x</sup> structures could be used by PmST1 M144D as suitable acceptors in OPME sialylation process to produce desired O-sulfated sLe<sup>x</sup> with different sialic acid forms.

### **Results and discussion**

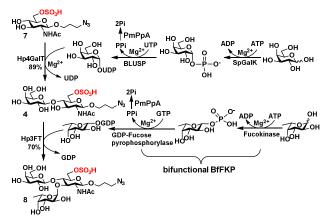
### Synthesis of O-sulfated disaccharides and O-sulfated Le<sup>x</sup>

In order to obtain O-sulfated Le<sup>x</sup> as potential acceptor substrates for PmST1 M144D, enzyme-catalyzed  $\alpha$ 1–3-fucosylation of the corresponding O-sulfated disaccharides was test as a potential

strategy. A one-pot three-enzyme (OP3E)  $\alpha$ 1–3-fucosylation system (Scheme 1)<sup>40, 42</sup> containing *Bacteroides fragilis* bifunctional L-fucokinase/GDP-fucose pyrophosphorylase (BfFKP),<sup>43</sup> *Pasteurella multocida* inorganic pyrophosphorylase (PmPpA),<sup>44</sup> and *Helicobacter pylori*  $\alpha$ 1–3-fucosyltransferase (Hp1–3FT $\Delta$ 66 or Hp3FT) was used for this purpose. The *O*-sulfated disaccharides tested were 6-*O*-sulfo-LacNAc $\beta$ ProN<sub>3</sub> (4) (Scheme 1), 6'-*O*-sulfo-LacNAc $\beta$ ProN<sub>3</sub> (5), and 6,6'-di-*O*-sulfo-LacNAc $\beta$ ProN<sub>3</sub> (6) (Figure 2). LacNAc $\beta$ ProN<sub>3</sub><sup>44</sup> without any *O*-sulfate groups was used as a positive control.



**Fig. 2** Structures of chemically synthesized 6'-O-sulfo-LacNAc $\beta$ ProN<sub>3</sub> (5) and 6,6'-di-O-sulfo-LacNAc $\beta$ ProN<sub>3</sub> (6).



**Scheme 1** Sequential OPME synthesis of 6-O-sulfo-Le<sup>x</sup>βProN<sub>3</sub> (8) from 6-O-sulfo-GlcNAcβProN<sub>3</sub> (7) by OPME β1–4-galactosyl activation and transfer system for the formation of 6-O-sulfo-LacNAcβProN<sub>3</sub> (4) followed by OPME α1–3-fucosyl activation and transfer system for the formation of 6-O-sulfo-Le<sup>x</sup>βProN<sub>3</sub> (8). Enzymes and abbreviations: SpGalK, *Streptococcus pneumoniae* TIGR4 galactokinase;<sup>45</sup> BLUSP, *Bifidobacterium longum* UDP-sugar pyrophosphorylase;<sup>46</sup> PmPpA, *Pasteurella multocida* inorganic pyrophosphorylase;<sup>44</sup> Hp4GalT, Helicobacter pylori β1–4galactosyltransferase;<sup>44</sup> BfFKP, *Bacteroides fragilis* bifunctional Lfucokinase/GDP-fucose pyrophosphorylase;<sup>43</sup> and Hp3FT, *Helicobacter pylori* α1–3-fucosyltransferase.

6-*O*-Sulfo-LacNAcβProN<sub>3</sub> (**4**) was synthesized from 6-*O*-sulfo-GlcNAcβProN<sub>3</sub> (**7**)<sup>44</sup> using an improved OPME galactosyl activation and transfer system (Scheme 1) containing *Streptococcus pneumoniae* TIGR4 galactokinase (SpGalK),<sup>45</sup> *Bifidobacterium longum* UDP-sugar pyrophosphorylase (BLUSP),<sup>46</sup> PmPpA, and a *Helicobacter pylori* β1–4-galactosyltransferase (Hp1–4GalT or Hp4GalT).<sup>44</sup> The EcGalK, BLUSP, and PmPpA allowed *in situ* formation of the donor substrate of Hp4GalT, uridine 5'-diphosphate-galactose (UDP-Gal), from monosaccharide galactose (Gal).<sup>46</sup> It was previously shown that Hp4GalT, but not *Neisseria meningitidis* β1–4-galactosyltransferase (NmLgtB), was able to use 6-*O*-sulfated GlcNAc and derivatives as acceptor substrates for the

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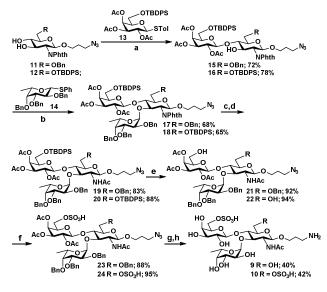
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synthesis of  $\beta$ 1–4-linked galactosides.<sup>44</sup> The activity of Hp4GalT in synthesizing 6-O-sulfo-LacNAc $\beta$ ProN<sub>3</sub> (**4**) was confirmed again here using the improved OPME approach.<sup>46, 47</sup> An excellent 89% yield was obtained, compared favourably to the previous Hp4GalTdependent OPME  $\beta$ 1–4-galactosylation approach (70% yield) which used *Escherichia coli* K-12 glucose-1-P uridylyltransferase (EcGalU), *Escherichia coli* UDP-galactose-4-epimerase (EcGalE), and PmPpA to produce UDP-Gal *in situ* from glucose-1-phosphate.<sup>44</sup> 6'-O-Sulfo-LacNAc $\beta$ ProN<sub>3</sub> (**5**) and 6,6'-di-O-sulfo-LacNAc $\beta$ ProN<sub>3</sub> (**6**) (Scheme 2) were chemically synthesized (see supporting information).

Among three O-sulfated disaccharides tested, only 6-O-sulfo-LacNAc $\beta$ ProN<sub>3</sub> (**4**) was a suitable acceptor for Hp3FT to produce the desired 6-O-sulfo-Le<sup>x</sup> $\beta$ ProN<sub>3</sub> (**8**). In contrast, 6'-O-sulfo-LacNAc $\beta$ ProN<sub>3</sub> (**5**) and 6,6'-di-O-sulfo-LacNAc $\beta$ ProN<sub>3</sub> (**6**) were not used efficiently by Hp3FT for the synthesis of the corresponding O-sulfated Le<sup>x</sup> derivatives. With the positive outcome in small scale reactions for fucosylation of 6-O-sulfo-LacNAc $\beta$ ProN<sub>3</sub> (**8**) was carried out using the OP3E  $\alpha$ 1–3-fucosyl activation and transfer system (Scheme 1). A yield of 70% was obtained. The combined sequential OPME  $\beta$ 1–4-galactosylation and OPME  $\alpha$ 1–3-fucosylation (Scheme 1) was an effective approach for obtaining 6-O-sulfo-Le<sup>x</sup> $\beta$ ProN<sub>3</sub> (**8**) from a simple monosaccharide derivative 6-O-sulfo-GlcNAc $\beta$ ProN<sub>3</sub> (**7**) in an overall yield of 62%.

As Hp3FT was not able to use 6'-O-sulfo-LacNAc $\beta$ ProN<sub>3</sub> (5) nor 6,6'-di-O-sulfo-LacNAc $\beta$ ProN<sub>3</sub> (6) efficiently as acceptors for fucosylation to obtain the desired Le<sup>x</sup> trisaccharides, the target trisaccharides 6'-O-sulfo-Le<sup>x</sup> $\beta$ ProNH<sub>2</sub> (9) and 6,6'-di-O-sulfo- $\text{Le}^{x}\beta\text{ProNH}_{2}$  (10) were chemically synthesized (Scheme 2) from monosaccharide synthons 11, 12,<sup>27</sup> 13, and 14.<sup>27</sup> Notable features of the synthetic strategy include: (a) application of an efficient general protection strategy<sup>48</sup> for the synthesis of two trisaccharides (i.e. similar protecting groups were used in the synthesis and same reagents were used for their removal); (b) use of similar thioglycosides derivatives as glycosyl donors in all glycosylations; (c) high regio and stereo selectivity in product formation; (d) one step removal of benzyl ethers and reduction of azido group using 20%  $Pd(OH)_2/C$  (the Pearlman's catalyst) and  $H_2$ .<sup>49</sup> More specifically, for the synthesis of 9 and 10, two N-phthalimide glucosamine derivatives 11 and 12 selectively protected at C6 with benzyl and tert-butyldiphenylsilyl ether (TBDPS), respectively, were coupled stereoselectively with thioglycoside donor 13 selectively protected with TBDPS at C6 in the presence of N-iodosuccinimide (NIS) and trimethylsilyl trifluoromethanesulfonate (TMSOTf)<sup>50</sup> in dichloromethane. Disaccharide derivatives 15 and 16 were obtained in 72% and 78% yields, respectively. The bulky N-phthalimido protecting group in acceptors 11 and 12 provides steric hindrance to the neighboring C-3 hydroxyl group and enhances the reactivity of the C-4 hydroxyl group. Therefore, glycosylation occurs regioselectively at C-4 hydroxyl group.  $^{\rm 27}$  Initial attempts to glycosylate acceptor 15 and 16 in dichloromethane with 1.2 equivalents of thiophenyl fucoside 14 produced trisaccharides of alpha and beta mixtures. In contrast, stereospecific formation of trisaccharides was achieved when a mixed solvent of diethylether and dichloromethane (1:1)<sup>51, 52</sup> was employed. Reaction of acceptors 15 and 16 with 1.2 equivalents of fucosyl donor 14 produced compounds 17 and 18 in 68% and 65% yields, respectively. Compounds 17 and 18 were then subjected to a series of synthetic transformations involving (a) conversion of N-phthaloyl group to acetamido group by removing phthaloyl group using ethylenediamine followed by N- and O-acetylation using acetic anhydride and pyridine; (b) HF-pyridine-mediated selective removal

of TBDPS group;<sup>53</sup> (c) *O*-sulfation of the primary hydroxyl group by  $SO_3$ ·pyridine complex;<sup>53, 54</sup> (d) deacetylation by NaOMe in MeOH;<sup>55</sup> and (e) hydrogenation using Pd(OH)<sub>2</sub>/C and H<sub>2</sub><sup>56</sup> to obtain desired 6'-*O*-sulfo-Le<sup>x</sup> $\beta$ ProNH<sub>2</sub> (**9**) and 6,6'-di-*O*-sulfo-Le<sup>x</sup> $\beta$ ProNH<sub>2</sub> (**10**).



Scheme 2 Chemical synthesis of 6'-*O*-sulfo-Le<sup>x</sup> $\beta$ ProNH<sub>2</sub> (**9**) and 6,6'-di-*O*-sulfo-Le<sup>x</sup> $\beta$ ProNH<sub>2</sub> (**10**). Reagents and conditions: a) *N*-iodosuccinimide (NIS), TMSOTf, MS 4 Å, CH<sub>2</sub>Cl<sub>2</sub>, -40 °C, 30 min; b) *N*-iodosuccinimide (NIS), TMSOTf, MS 4 Å, CH<sub>2</sub>Cl<sub>2</sub>-Et<sub>2</sub>O (1:1), -18 °C, 45 min; c) H<sub>2</sub>N(CH<sub>2</sub>)<sub>2</sub>NH<sub>2</sub>, *n*-BuOH, 90 °C, 8 h; d) pyridine, Ac<sub>2</sub>O, r.t., 10 h; e) HF-pyridine, 0 °C to r.t., overnight; f) SO<sub>3</sub>-pyridine, pyridine, 0 °C to r.t.; g) 0.1 M NaOMe, MeOH, r.t., 3 h; h) Pd(OH)<sub>2</sub>/C, H<sub>2</sub>, CH<sub>3</sub>OH, 48 h.

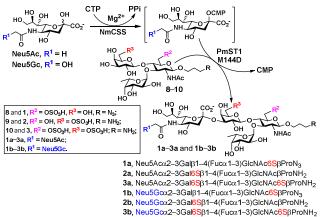
### Enzymatic synthesis of O-sulfated sLe<sup>x</sup>

With chemoenzymatically synthesized 6-O-sulfo-Le<sup>x</sup> $\beta$ ProN<sub>3</sub> (8) as well as chemically synthesized 6'-O-sulfo-Le<sup>x</sup> $\beta$ ProNH<sub>2</sub> (9) and 6,6'-di-*O*-sulfo-Le<sup>x</sup> $\beta$ ProNH<sub>2</sub> (10) in hand, a one-pot two-enzyme (OP2E) sialylation system (Scheme 3) was used to test the tolerance of PmST1 M144D<sup>41</sup> in using these O-sulfated Le<sup>x</sup> compounds as potential acceptor substrates. PmST1 M144D was previously engineered by protein crystal structure-assisted design. It has 20fold reduced CMP-sialic acid (donor) hydrolysis activity and significantly (5588-fold) decreased  $\alpha$ 2–3-sialidase activity of the wild-type enzyme. It was used efficiently in a one-pot three-enzyme (OP3E) sialylation systems for the synthesis of non-sulfated sLe<sup>x</sup> tetrasaccharides containing diverse sialic acid forms from Le<sup>x,41</sup> To our delight, PmST1 M144D also tolerated O-sulfated Le<sup>x</sup> containing O-sulfate at C-6, C-6', or both. In addition to N-acetylneuraminic acid (Neu5Ac), N-acetylneuraminic acid (Neu5Gc) was also successfully introduced to compounds 8-10. O-Sulfated sLex tetrasaccharides 6-O-sulfo-Neu5Ac $\alpha$ 2–3Le<sup>x</sup> $\beta$ ProN<sub>3</sub> (**1a**, 80 mg, 85%); 6-O-sulfo-Neu5Gc $\alpha$ 2–3Le<sup>x</sup> $\beta$ ProN<sub>3</sub> (**1b**, 22 mg, 47%), 6'-O-sulfo-Neu5Ac $\alpha$ 2–3Le<sup>x</sup> $\beta$ ProNH<sub>2</sub> (**2a**, 75 mg, 82%); 6'-O-sulfo-Neu5Ac $\alpha$ 2–  $3Le^{x}\beta ProNH_{2}$  (**2b**, 45 mg, 60%), 6,6'-di-O-sulfo-Neu5Aca2- $3Le^{x}\beta$ ProNH<sub>2</sub> (**3a**, 42 mg, 64%), and 6,6'-di-O-sulfo-Neu5Gca2- $3Le^{x}\beta ProNH_{2}$  (**3b**, 40 mg, 38%) were successfully obtained by this

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highly efficient one-pot two-enzyme system containing *Neisseria meningitidis* CMP-sialic acid (NmCSS)<sup>38</sup> and PmST1 M144D<sup>41</sup> from the corresponding acceptors **8–10** and Neu5Ac or Neu5Gc, respectively. In general, Neu5Gc was used less efficiently by the OPME sialylation system, leading to lower yields for **1b–3b** (38– 60%) compared to their Neu5Ac-counterparts **1a–3a** (64–85%). O-Sulfated sLe<sup>x</sup> glycans with a propyl amine aglycone (compounds **2a**, **3a**, **2b**, **3b**) were found to be more challenging for column purification compared to the ones with a propyl azide aglycone (compounds **1a** and **1b**). When a desired sialic acid is readily available such as the case presented here, a one-pot two-enzyme (OP2E) system is sufficient. When only the 6-carbon precursors of the desired sialic acid forms are available, the one-pot threeenzyme (OP3E) sialylation system including an aldolase in addition to NmCSS and PmST1 M144D<sup>41</sup> should be used.



**Scheme 3** PmST1 M144D-mediated one-pot two-enzyme (OP2E) sialylation of *O*-sulfo analogues of Lewis<sup>x</sup>. Yields obtained for *O*-sulfated sLe<sup>x</sup> tetrasaccharides: **1a**, 85%; **1b**, 47%; **2a**, 82%; **2b**, 60%; **3a**, 64%; **3b**, 38%. Enzymes and abbreviations: NmCSS, *Neisseria meningitidis* CMP-sialic acid;<sup>38</sup> PmST1 M144D, *Pasteurella multocida* α2–3-sialyltransferase 1 (PmST1) M144D mutant.<sup>41</sup>

### Conclusions

In conclusion, we have successfully developed an efficient chemoenzymatic method for systematic synthesis of synthetically challenging O-sulfated sLe<sup>x</sup> (1a–3a and 1b–3b) containing different sialic acid forms (Neu5Ac or Neu5Gc) by direct sialylation of the corresponding O-sulfated Le<sup>x</sup> structures 8–10 using an efficient onepot two-enzyme (OP2E) system containing NmCSS and PmST1 M144D. The method can be extended to the synthesis of O-sulfated sLe<sup>x</sup> structures containing other sialic acid forms. We have also shown here, a relatively complex trisaccharide 6-O-sulfo-Le<sup>x</sup>βProN<sub>3</sub> (8) can be efficiently produced from a simple monosaccharide derivative 6-O-sulfo-GlcNAc $\beta$ ProN<sub>3</sub> (7) by a sequential OPME  $\beta$ 1–4galactosylation and OPME  $\alpha$ 1–3-fucosylation process. PmST1 M144D has been demonstrated to be a powerful catalyst not only for synthesizing non-sulfated sLe<sup>x</sup> structures as shown previously,<sup>41</sup> but also for producing biologically important but difficult-to-obtain O-sulfated sLe<sup>x</sup>.

### Acknowledgements

This work was supported by NIH grants R01GM094523 (to X.C.) and R21AI097354 (to A.Y.L.) as well as NSF grant CHE-1300449 (to X.C.). M.M.M. aknowledges UC-Davis and USDE for GAANN Fellowship (P200A120187). Bruker Avance-800 NMR spectrometer was funded by NSF grant DBIO-722538

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