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## Electrochemical synthesis of luminescent ferrous fluorosilicate hexahydrate ( $\text{FeSiF}_6 \cdot 6\text{H}_2\text{O}$ ) nano-powders

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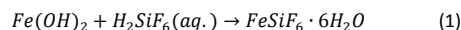
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Being mainly studied as a high-spin iron (II) based compound, ferrous fluorosilicate (FFS) hexahydrate has never been described in literature as photoluminescent material. Electrochemical synthesis of strongly luminescent FFS nano-powder from bulk metallurgical  $\text{FeSi}_2/\text{Si}$  substrates is reported in this letter. Main electrochemical/chemical mechanisms involved in the FFS formation are identified. Strong photoluminescence in red-yellow spectral region of the synthesized nano-powders is supposed to occur via relatively deep Si-related electronic defect states within FFS band gap.

The ferrous fluorosilicate (FFS) hexahydrate is one of the best understood high-spin ferrous compounds [1]. It is known to have at room temperature a rhombohedral crystal structure ( $\alpha = 97.1^\circ$ ) belonging to the space group  $R\bar{3}m$  [2]. In particular, it can be represented as a slightly distorted  $\text{CsCl}$  structure with octahedral complexes  $\text{SiF}_6^{2-}$  at the corners and a Fe atom at the center surrounded by water molecules forming a  $\text{Fe}(\text{H}_2\text{O})_6^{2+}$  complex coupled by hydrogen bonds with  $\text{SiF}_6^{2-}$  [2]–[4]. However, no study concerning luminescent properties of FFS has been reported. According to our experience, white FFS crystals chemically synthesized in a standard way [5] by mixing  $\text{Fe}(\text{OH})_2$  with aqueous  $\text{H}_2\text{SiF}_6$  acid as pointed out by the following reaction:



have been found to be non-luminescent at room temperature. In this letter, electrochemical synthesis of strongly luminescent FFS nano-powder from bulk metallurgical substrates composed by crystalline phases of iron disilicide ( $\text{FeSi}_2$ ) and silicon (Si) ‡ is reported.

Electrochemical etching of the  $\text{FeSi}_2/\text{Si}$  substrates was performed for 180 min at low temperature ( $-20^\circ\text{C}$ ) in a PTFE anodization cell filled with the mixture 1:1 (in volume) of hydrofluoric acid (HF) and ethanol ( $\text{C}_2\text{H}_5\text{OH}$ ) under constant current mode ( $100 \text{ mA}/\text{cm}^2$ ). A copper plate served as rear

contact for the  $\text{FeSi}_2/\text{Si}$  substrates. A platinum wire was used as a cathode. To prevent any heating of the etching solution, one second stop-etching pulse was applied after each one second period of current on-pulse. At the end of anodization, sample was carefully washed with ethanol, dried, and then scraped from the substrate. The yield of the product was estimated to be from 3.5 to 5.0 %, depending on anodization conditions used.

Characteristic XRD diffraction patterns of the initial  $\text{FeSi}_2/\text{Si}$  substrate as well as of  $\text{FeSiF}_6 \cdot 6\text{H}_2\text{O}$  nano-powder produced during the anodization procedure described above is shown in Figure 1. Peaks corresponding to the crystalline phases of Si,  $\text{FeSi}_2$  and  $\text{FeSiF}_6 \cdot 6\text{H}_2\text{O}$  are indicated on the XRD diagram by numbers 1, 2 and 3, respectively. The inset illustrates red-luminescent (under UV lamp excitation) round anodized zone on the  $\text{FeSi}_2/\text{Si}$  substrate where the FFS has been formed.

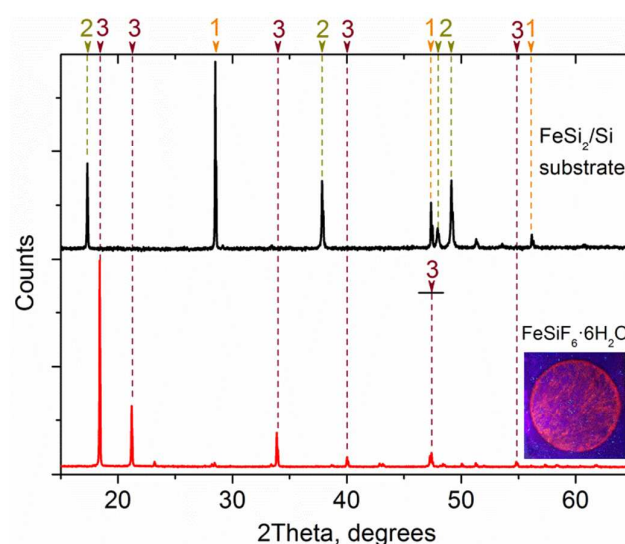


Figure 1. X-ray diffraction patterns of initial bulk metallurgical  $\text{FeSi}_2/\text{Si}$  substrate (black curve) and electrochemically synthesized  $\text{FeSiF}_6 \cdot 6\text{H}_2\text{O}$  powder (red curve). Peaks corresponding to the crystalline phases of Si,  $\text{FeSi}_2$  and  $\text{FeSiF}_6 \cdot 6\text{H}_2\text{O}$  are indicated on the XRD diagram by numbers 1, 2 and 3, respectively.

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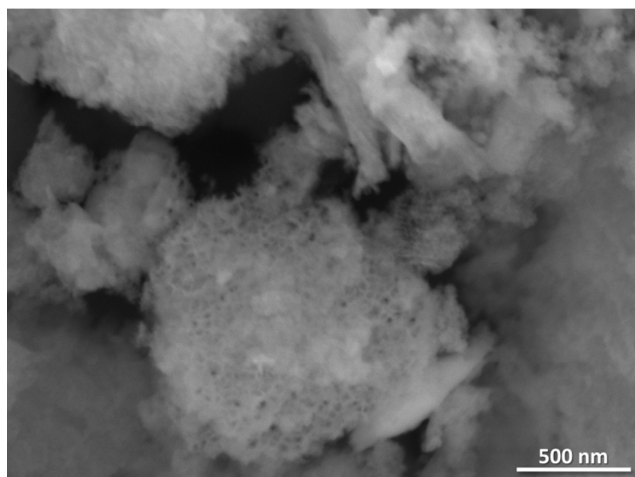
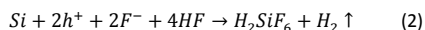


Figure 2. Scanning electronic microscopy image of the electrochemically synthesized  $\text{FeSiF}_6 \cdot 6\text{H}_2\text{O}$  nano-powder.

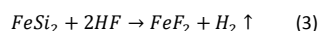
Scanning electronic microscopy image of the obtained FFS nano-powder is shown in Figure 2 where numerous nanoscale flakes with porous morphology can be observed.

The white colour of the nano-flakes appeared due to the very easy electron-induced charging effect clearly reflects their dielectric nature.

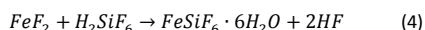
Based on the first results reported above, the following electrochemical/chemical mechanisms can be involved in the FFS formation. First of all, one has to consider electrochemical etching of  $\text{Si}$  in  $\text{HF}$  solutions [6]–[8] summarized by the following equation:



where  $h^+$  depicts a valence band hole electrically injected in the anodized substrate and playing the role of an oxidizer of  $\text{Si}$ . As a result, hexafluorosilicic acid ( $\text{H}_2\text{SiF}_6$ ) is formed and the electrochemical dissolution of  $\text{Si}$  creates a nanoscale porous network facilitating chemical dissolution of iron disilicide according to the following reaction:



Chemical reaction between the formed iron fluoride ( $\text{FeF}_2$ ) and hexafluorosilicic acid leads to formation of FFS nano-powder as described by reaction (4):



In order to understand origins of the strong room temperature luminescence of the electrochemically synthesized FFS phase, steady-state and time-resolved photoluminescence (PL) spectral analysis has been performed. Figure 3-a shows a typical PL spectrum (black line) of the FFS powder obtained under low level excitation with a  $\text{Xe}$  lamp (450 W total output power in the ‘white’ range from 250 nm to 1000 nm, 5 nm excitation slit). Deconvolution of the spectrum with two Gaussian functions reveals: one dominant (1) and another low intensive (2) PL bands centred, respectively, at 2.06 eV and 1.67 eV. The PL band 2 ensures an asymmetric shape of the

overall PL spectrum. Typical PL transients are shown in Figure 3-b. Clear bi-exponential behaviour of the PL decays with rapid (2–3  $\mu\text{s}$ ) and slow (20–70  $\mu\text{s}$ ) components can be observed. The dominant PL band 1 is composed by rapid and slow electronic transitions with the characteristic lifetime values  $\tau_1^r = 2-3 \mu\text{s}$  and  $\tau_1^s = 26 \mu\text{s}$ , respectively. As for the PL band 2, it is mainly characterized by a slow component with  $\tau_2 = 70 \mu\text{s}$  and only a weak rapid initial part of the corresponding PL transient can be seen. In summary, the higher the emission energy is, the more pronounced the rapid part is and time constant of the slow part significantly decreases. The rapid electronic transitions with the characteristic lifetime values  $\tau_1^r = 2-3 \mu\text{s}$  can be associated, for example, to non-radiative Auger recombination mechanism, which is much less pronounced at lower emission energies. Moreover, a high level photo-excitation of the FFS powder performed, for example, with a fs-laser (343 nm, pulse width < 250 fs, pulse energy: 20 nJ, repetition rate: 54 MHz) leads to domination of the low energy PL band 2 (see red PL spectrum in Figure 3-a).

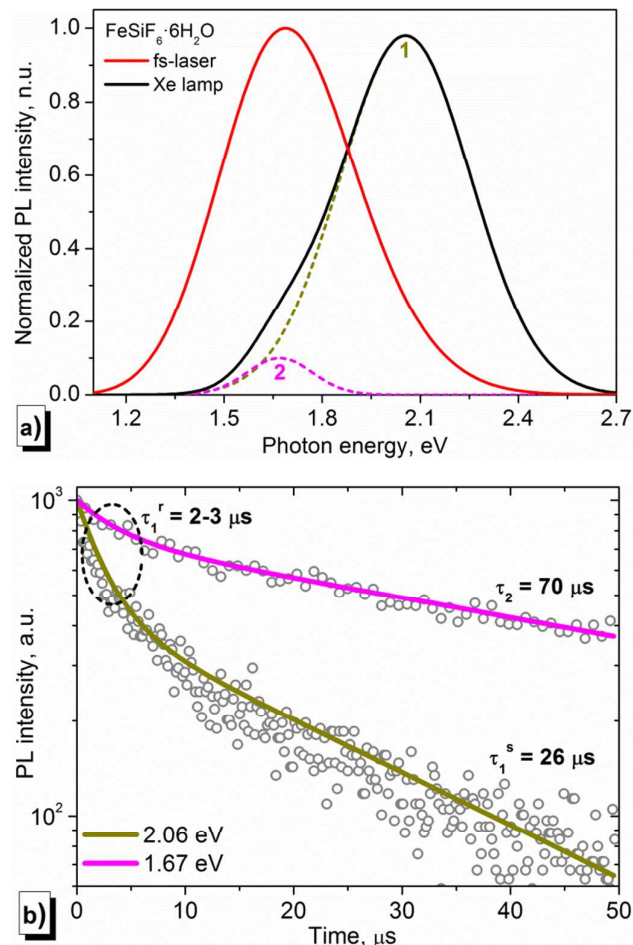


Figure 3. a) PL spectra of the FFS powder excited with a  $\text{Xe}$  lamp (black line) and fs-laser (red line). b) Typical PL transients measured at 1.67 eV and 2.06 eV under excitation by a pulse laser (377 nm, pulse width 76 ps, pulse period 50 ns).

As we have already mentioned at the beginning of our communication, the FFS powder resulted from the purely chemical reaction (1) was found to be non-luminescent at room temperature.

However, when it is performed on a crystalline *Si* wafer under a moderate heating up to 130 °C, bright spotty red PL of the  $FeSiF_6 \cdot 6H_2O/Si$  interface under UV light excitation can be observed. Furthermore, the corresponding PL spectrum almost perfectly coincides with the PL spectrum of the electrochemically synthesized FFS nano-powder under the same photo-excitation ensured by the fs-laser (see Figure 4). It means that presence of the *Si* phase in the both chemical and electrochemical synthesis ways is of the first importance to ensure the high PL intensity of the FFS powder. In addition, centrifugation-induced size selection of the FFS nano-flakes dispersed in ethanol does not shift spectral maximum position of their PL signals (only integral PL intensity of the spectra progressively decreases). It means that the PL origin cannot be related to any size effect due to quantum confinement of photo generated charge carriers, for example, as it occurs for the cases of luminescent *Si* or *SiC* nanoparticles [9]–[11].

Taking into account that: (i) *Si* play an important role in the high PL intensity of the FFS-based powders and (ii) there is no size dependence of their PL properties, we can suppose that the observed strong PL of the synthesized powders occurs via relatively deep electronic states formed by charged and neutral *Si* containing species within the band gap of the slightly non-stoichiometric crystalline FFS phase (similar to the luminescent energy states created by *Si* atoms in luminescent  $SiN_x$  films [12], [13]). Actually, such species (for example:  $SiF_6^-$ ,  $SiF_6^0$ ) can appear from interaction of  $SiF_6^{2-}$  ions situated in the corners of octahedral unit cell of FFS with the electrochemically formed external  $Si^+$  ions.

In conclusions, luminescent  $FeSiF_6 \cdot 6H_2O$ -based nano-powders can be synthesized by anodization of low-cost metallurgical  $FeSi_2/Si$  substrates in *HF/EtOH* solutions.

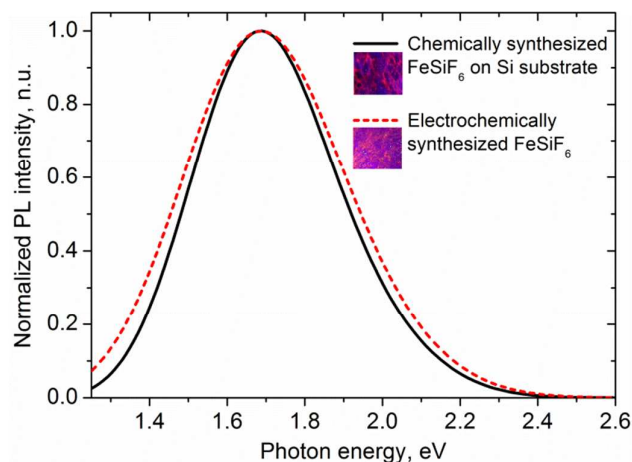


Figure 4. Room temperature PL spectra (under 343 nm fs-laser excitation) of the FFS powder: (i) chemically synthesized on a bulk *Si* substrate (black line) and (ii) electrochemically synthesized from the  $FeSi_2/Si$  metallurgical substrates.

Despite of high concentration of various numerous impurities present in the original substrates, the final powder is found to be strongly luminescent contrary to the case of porous *Si* nanostructures electrochemically grown on metallurgical *Si* substrates. *Si* phase has been found to play the main role in the luminescent properties of the  $FeSiF_6 \cdot 6H_2O$  nano-powders because they are responsible for formation of the electronic states within the band gap of the obtained powders which are involved in radiative recombination of photo-generated charge carriers. Finally, the obtained material is chemically and photo stable: its storage at room temperature in ambient air for two years resulted in no visible changes to photoluminescence spectrum position and intensity.

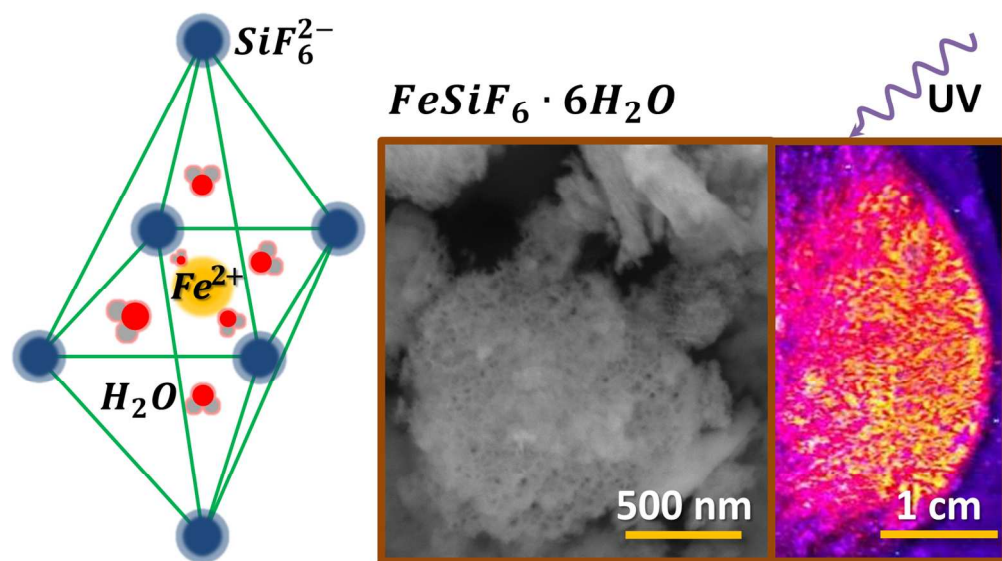
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## Notes and references

‡ The original bulk  $FeSi_2/Si$  substrates were provided by Apollon Solar company (France). The main impurities in the substrates concern: *Al* (0.2%), *Ca* (0.2%), *Ti* (0.1%), *Mn* (0.5%).

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