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Caterpillar Structured Ni(OH)₂@MnO₂ Core/Shell Nanocomposite Arrays on Nickel Foam as High Performance Anode Materials for Lithium Ion Batteries

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ABSTRACT

Caterpillar structured Ni(OH)₂@MnO₂ core/shell nanocomposite arrays on nickel foams (CS Ni(OH)₂@MnO₂ NFs) are synthesized by a facile hydrothermal method. The nanocomposites consist of Ni(OH)₂ nanosheets which are coated by serried ultrathin MnO₂ nanosheets as secondary nanostructure. As anode for lithium ion batteries (LIBs), the as-fabricated CS Ni(OH)₂@MnO₂ NFs show improved electrochemical performance, which deliver a high specific capacity of 2223 mAh g⁻¹ in the initial discharge process and remain a reversible capacity about 1210 mAh g⁻¹ after 80 cycles at 200 mA g⁻¹, corresponding to capacity retention of 74.4% with comparison of the second cycle. CS Ni(OH)₂@MnO₂ NFs also show a remarkable rate capability of 650 mAh g⁻¹ after 100 cycles while cycling at 1000 mA g⁻¹. The improved electrochemical performance can be ascribed to large surface area, more efficient electrolyte penetration, and multifunctionalities offered by the individual components of the caterpillar core/shell nanostructure. In addition, the self-supported nanocomposite arrays on NFs greatly simplify the fabrication processing of electrodes

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without applying binder and conductive additive, which provide good electrical contact between the active materials and the substrate. Hence, CS Ni(OH)₂@MnO₂ NFs are promising anode candidate for lithium-ion batteries.

KEYWORDS: lithium ion battery; hydrothermal; Ni(OH)₂; MnO₂; core/shell

INTRODUCTION

To meet the ever increasing demand in electric vehicles and stationary energy storage applications, developing energy storage devices with high-energy, high-power, long-life, and low-cost, is urgent and important. LIBs have been one of the most popular power sources of continuum energy storage systems.¹⁻⁵ LIBs operate by shuttling lithium ions between intercalation host materials, and layered graphite is used as the anode materials. However, graphite negative electrodes have a theoretical capacity of 372 mAh g⁻¹, which cannot fully meet the requirement of high-power systems.⁶⁻⁸ In this case, various materials have been exploited as the anode materials for LIBs, such as silicon,^{9, 10} transition metal hydrides,^{11, 12} transition metal hydroxides,^{13, 14} and transition metal oxides,¹⁵⁻²⁰ etc.

Among the candidates, Ni(OH)₂ rarely attracts people's attention, because its low electrical conductivity ($\sim 10^{-17}$ S/cm at room temperature) aggravates the fading process especially at high current densities and poor cycling stability which arise from large specific volume variation during the lithium charge/discharge processes.²¹ However, Ni(OH)₂ also has several advantages such as natural abundance, low cost, low toxicity, higher theoretical capacity than carbon, and superior safety.^{22, 23} So, it is meaningful to find an effective way for improving the electrochemical performance of

Ni(OH)₂. Two main strategies have been developed to enhance the capacity and structural stability of Ni(OH)₂ according to previous work. One strategy is synthesizing nanostructure Ni(OH)₂, which can promote electrolyte osmosis and provide large electrode-electrolyte contact region.²⁴ A. Caballero et al. prepared Ni(OH)₂ nanosheets using a high intensity ultrasonic horn method, which showed a high discharge capacity of 1350 mAh g^{-1} after 25 cycles at 100 mA g^{-1} .¹³ S. Cabanas-Polo et al. prepared β -Ni(OH)₂ nanoplates by electrophoretic deposition, which exhibited a capacity of 600 mAh g^{-1} after 30 cycles at 100 mA g^{-1} .²¹ Another strategy is modifying Ni(OH)₂ by surface coating or hybridizing with graphene and metals, which can improve conductivity and accommodation of the strain during volume change.²⁵⁻²⁸ Baojun Li et al. incorporated reduced graphene oxide into β -Ni(OH)₂, which presented a specific discharge capacity of 507 mAh g⁻¹ after 30 cycles at 200 mA g^{-1} .²⁹ Shibing Ni et al. fabricated Ni(OH)₂/Ni nanowalls by a novel hydrothermal method, which showed a capacity of 0.59 mAh cm⁻² after 100 cycles.²⁸ Nevertheless, materials improved through these methods still face unsatisfactory capacity and cyclic stability, especially at higher current densities. Hence, a more efficient way should be found to improve the electrochemical performance of Ni(OH)₂. Currently, it is demonstrated that nanostructured core/shell heterostructures can lead to further enhancement of the capacity and stability.³⁰⁻³² MnO₂ with high theoretical capacity (1230 mAh g⁻¹), low cost, and low electromotive force (low potential vs. Li^+/Li) is an appropriate choice for composing core/shell heterostructures with Ni(OH)₂ to improve the electrochemical performance.^{33, 34}

In this paper, CS Ni(OH)₂@MnO₂ NFs were synthesized by hydrothermal method for 6 h. Ni(OH)₂/MnO₂ nanocomposite arrays on NFs (Ni(OH)₂/MnO₂ NFs) synthesized for 4 h and pure Ni(OH)₂ nanosheet arrays on NFs (Ni(OH)₂ NFs) were also prepared for comparison. CS Ni(OH)₂@MnO₂ NFs exhibited the best electrochemical performance with a first discharge capacity of 2223 mAh g⁻¹ and a reversible capacity of 1210 mAh g⁻¹ after 80 cycles at 200 mA g⁻¹. This work might prompt us acutely aware of the development potential of transition metal oxides and transition metal hydroxides as LIBs anode materials.

EXPERIMENTAL

Preparation of NF

All of the chemicals used in this experiment were of analytical grade and were used without further purification. The NFs in this work were cut from a large piece of NF with a thickness of 0.5 mm which purchased from Changsha Liyuan new material Co., Ltd. A large piece of NF was carefully cleaned with 2 M HCl solution, deionized water, acetone, and anhydrous ethanol for 15 min in sequence by ultrasound in order to remove the surface oxide layer and other impurities, then drying the NF at 60 $^{\circ}$ C. The cleaned NF was cut into circle plate with a diameter of 16 mm and weighed.

Synthesis of Ni(OH)₂ NFs

The Ni(OH)₂ NFs were prepared by a hydrothermal synthesis method. 1 mmol Ni(NO3)₂·6H₂O (0.29079g), 2 mmol NH₄F (0.07408g), and 4 mmol carbamide (0.24024g) were dissolved in 40 mL deionized water to form a clear solution under magnetic stirring. The mixed solution was transferred into a 50 mL Teflon-lined

stainless steel autoclave and the as described NFs were soaked into the solution, after that, the sealed vessel was heated at 120 °C for 4 h before it was cooled to room temperature naturally. The Ni(OH)₂ coated NFs were washed with distilled water and ethanol in ultrasound bath for both 10 min, and dried at 60 °C. The reaction for Ni(OH)₂ synthesizing could be summarized by the following equations^{35, 36}:

 $CO(NH_2)_2 + H_2O \rightarrow NH_3 \cdot H_2O + CO_2$ (1)

$$\mathrm{NH}_3 \cdot \mathrm{H}_2\mathrm{O} \rightarrow \mathrm{NH}_4^+ + \mathrm{OH}^- \tag{2}$$

 $Ni^{+} + OH^{-} \rightarrow Ni(OH)_{2}$ (3)

Synthesis of CS Ni(OH)₂@MnO₂ NFs

Ni(OH)₂ NFs and 0.8 mmol KMnO₄ (0.1264 g) were transferred into a 50 mL Teflon-lined stainless steel autoclave together with 40 ml deionized water, and maintained at 120 °C for 6 h. When the autoclave cooled down to room temperature, the CS Ni(OH)₂@MnO₂ NFs were removed out, and washed with distilled water and ethanol assisted by ultrasound for 10 min, and then dried at 60 °C and weighed again. To investigate the growth process, Ni(OH)₂/MnO₂ NFs were also collected at the reaction time of 4 h, and the other conditions were the same as those of the product at 6 h. The reaction for MnO₂ synthesizing could be summarized by the following equation³⁷:

$$MnO_4^- \rightarrow MnO_4^{2-} + MnO_2 + O_2 \tag{4}$$

Characterization of Ni(OH)₂/MnO₂ nanocomposite arrays on NFs

The as prepared products were investigated by X-ray diffractometer (XRD, Siemens D-5000) with Cu K_a irradiation ($\lambda = 1.5406$ Å). The surface morphology of

the samples were characterized by scanning electron microscopy (SEM, Hitachi S-4800) and transmission electron microscopy (TEM, JEOL 2010 system operated) with an accelerating voltage of 200 KV.

Electrochemical Measurements of Ni(OH)₂/MnO₂ nanocomposite arrays on NFs

All electrochemical measurements were conducted with 2032 coin-type cells. The cells were assembled in the glove box (Super 1220/750, Switzerland) filled with highly pure argon gas (O₂ and H₂O levels less than 0.5 ppm) with the samples without using any binder and conductive additive as the anode, a Li foil as the counter electrode, a microporous polyethylene films (Celgard 2400) as the separator, and a solution of 1 M LiPF₆ in ethylene carbonate/dimethyl carbonate/diethyl carbonate (1:1:1, in wt %) as the electrolyte. The mass loading of the active material on NFs was about 2 mg cm⁻². The cells were laid for over 12 h before measurement to ensure percolation of the electrolyte into the electrodes. The cyclic voltammetry (CV) and galvanostatic discharge/charge measurement were conducted using a battery testing system (NEWARE BTS-5V 20mA, China) in the voltage of 0.01–3.0 V (vs Li/Li⁺). The electrochemical impedance spectroscopy measurements (EIS) were recorded on a CHI660e electrochemical work station at the frequencies ranging from 0.01 Hz to 1 MHz at room temperature.

RESULTS AND DISCUSSION

Figure 1 presents the XRD pattern of CS Ni(OH)₂@MnO₂ NFs. The diffraction peaks marked as " \bigstar " at 20 of 19.3, 33.2, 38.6, 52.5, 59 and 62.8 indicate (001), (100), (101), (102), (110) and (111) crystal planes of the Ni(OH)₂ (JCPDS, No.14–117). The

diffraction peaks marked as " \bullet " at 20 of 19.2, 37.1, 45.2, 59.8 and 65 can be indexed to (111), (311), (400), (511) and (440) crystal planes of MnO₂ (JCPDS, No.42–1169). And the three strong peaks marked as " \bullet " come from the NF substrate. These conclusions are consistent with the TEM results below.

The SEM images of the pure Ni(OH)₂ NFs, Ni(OH)₂/MnO₂ NFs and CS Ni(OH)₂@MnO₂ NFs are shown in figure 2. Figure 2a reveals that the interlaced Ni(OH)₂ nanosheet arrays are self-assembled by some ultrathin Ni(OH)₂ nanosheets on the main $Ni(OH)_2$ nanosheets, which form a hierarchical structure with many irregular interspaces. The pure Ni(OH)₂ nanosheet arrays have an average length of 500 nm \sim 1 µm. When synthesized the Ni(OH)₂/MnO₂ NFs by hydrothermal method in KMnO₄ solution for 4 h, many ultrathin MnO₂ nanosheets were uniformly deposited on $Ni(OH)_2$ nanosheets surface (figure 2b). When the reaction time increased to 6 h, more ultrathin MnO2 nanosheets covered on Ni(OH)2 nanosheets, formed a caterpillar core/shell nanostructure with a width of 400 nm (figure 2c). Figure 2d is the cross-sectional view of the Ni(OH)₂ arrays, in which the thickness of the sample is estimated to be 1 µm. The Ni(OH)₂/MnO₂ NFs synthesized by hydrothermal method in KMnO₄ solution for 10 h is also shown in Figure S1, in which too many MnO₂ nanosheets were covered on Ni(OH)₂, and core/shell heterostructures could not be found.

A schematic illustration of the pure Ni(OH)₂ NFs, Ni(OH)₂/MnO₂ NFs and CS Ni(OH)₂@MnO₂ NFs is proposed to clearly understand the growth mechanism, as shown in Figure 3. After treatment of the NF by a hydrothermal route, cross-linked

 $Ni(OH)_2$ nanosheet arrays are self-assembled on the NFs . Some MnO₂ nanosheets deposited on Ni(OH)₂ nanosheets through another hydrothermal process in KMnO₄ solution for 4 h. When the reaction time increased to 6 h, a caterpillar core/shell nanostructure Ni(OH)₂@MnO₂ nanocomposite arrays were synthesized, leading to large surface area, more active materials and fast transfer of electron. A possible morphological evolution mechanism can be explained that in order to minimize the overall surface energy, the single MnO₂ nanosheet tends to self-assemble on Ni(OH)₂ nanosheet arrays to form caterpillar core/shell nanostructure as the reaction time increased to 6 h.³⁵

After the nanocomposite powders were scraped from the NFs and dispersed in ethanol assisted by ultrasound, the CS Ni(OH)₂@MnO₂ nanocomposites were examined by TEM and elemental mapping, as shown in Figure 4. In figure 4a, the CS Ni(OH)₂@MnO₂ nanocomposite core/shell structure is uniform and well retains after ultrasound bath, in which the Ni(OH)₂ nanosheets act as the "core" and the ultrathin MnO₂ nanosheets as the "shell". Figure 4b shows a lattice-resolution HRTEM of the MnO₂ nanosheets. The spacings are measured to be 0.201 nm, which corresponds to the (400) plane of MnO₂ phase and matches well with the XRD results. The surface scanning element mappings show that O (Figure 4d) and Mn (Figure 4f) elements are homogeneous distributed in the specific portion (Figure 4c) of the CS Ni(OH)₂@MnO₂ nanocomposites, while the Ni element (Figure 4e) distributes more in the middle of the sample than the surrounding areas obviously. These results are consistent with the SEM and TEM characterization, that the pure Ni(OH)₂ NFs are hierarchical structure

with self-assembled by some ultrathin Ni(OH)₂ nanosheets on the major Ni(OH)₂ nanosheets. And in CS Ni(OH)₂@MnO₂ NFs, the MnO₂ nanosheets distribute uniformly on Ni(OH)₂ nanosheets.

The electrochemical reactions for the CS Ni(OH)₂@MnO₂ NFs nanocomposite arrays could be summarized by the following equations^{38, 39}:

$$Ni(OH)_2 + 2Li^+ + 2e^- \leftrightarrow Ni + 2LiOH$$
(5)

$$MnO_2 + 4Li^+ + 4e^- \leftrightarrow Mn + 2Li_2O$$
(6)

The CV curves of the Ni(OH)₂ NFs, Ni(OH)₂/MnO₂ NFs and CS Ni(OH)₂@MnO₂ NFs recorded at 0.3 mV s⁻¹ in the potential range of 0.01–3.0 V are shown in figure 5a, c and e, respectively. In the first cathodic process of each electrode, two reduction peaks can be observed at around 0.2 V and 0.8 V. The strong peak at 0.2 V are ascribed to the initial reduction of $Ni(OH)_2$ to Ni, as shown in Eqs. (5). The relatively weak peak at 0.8 V is assigned to the formation of a solid electrolyte interface (SEI) layer^{40, 41} (figure 5a, c and e) as well as the reduction of Mn^{4+} to Mn^{0} (figure 5c and e), as shown in Eqs. (6). As shown in figure 5a, c and e, in the first oxidation process, the peak at around 1.7 V corresponds to the decomposition of the SEI layer,^{42,43} and the peak at around 2.3 V can be attributed to the oxidation of Ni to Ni^{2+} and Mn^{2+} to Mn^{4+} (Eqs. (5) and (6)). In addition, figure 5c and e also have a weak peak at around 1.2 V, which corresponds to the reaction of Mn^0 to $Mn^{2+.30}$ In the subsequent cycles, the main reduction peak shifted to about 0.7 V and 1.3 V, which may be ascribed to the textural modification. The peak intensity and integral area decrease slightly with the increasing of cyclic numbers.

The galvanostatic charge/discharge curves carried out in the potential window of 1-3.0 V at 200 mAh g⁻¹ of Ni(OH)₂ NFs, Ni(OH)₂/MnO₂ NFs and CS OH)₂@MnO₂ NFs are shown in figure 5b, d and f, respectively. The first discharge

0.01–3.0 V at 200 mAh g⁻¹ of Ni(OH)₂ NFs, Ni(OH)₂/MnO₂ NFs and CS Ni(OH)₂@MnO₂ NFs are shown in figure 5b, d and f, respectively. The first discharge curve exhibits two voltage plateaus at around 0.23 and 0.75 V of each electrode. In the subsequent discharge processes, these two plateaus shift to around 0.7 and 1.2 V, while the charge plateaus are kept at about 1.6 and 2.3 V. These results are consistent with the CV curves. The first discharge capacity of CS Ni(OH)₂@MnO₂ NFs is 2223 mAh g⁻¹, which is much higher than Ni(OH)₂ NFs (1468 mAh g⁻¹) and Ni(OH)₂/MnO₂ NFs (1885 mAh g⁻¹). The theoretical capacities of Ni(OH)₂ and MnO₂ are calculated by the reaction of Eqs. (5) and (6), which are 578 and 1232 mAh g⁻¹, respectively. The excess capacity observed is possibly because of the formation of SEI film and the multifunctionalities offered by Ni(OH)₂ and MnO₂.⁴²⁻⁴⁴

Figure 6a, b and c show the cycling performances of the three samples at 200 mA g^{-1} . It can be seen that the cycling performance of CS Ni(OH)₂@MnO₂ NFs is obviously superior to those of Ni(OH)₂ NFs and Ni(OH)₂/MnO₂ NFs. The first and second discharge capacities of CS Ni(OH)₂@MnO₂ NFs are 2223 and 1627mAh g^{-1} , respectively. The initial coulombic efficiency of CS Ni(OH)₂@MnO₂ NFs is 68%. It can be attributed to the formation of SEI film which consists of various organic and inorganic compounds such as Li₂CO₃, Li₂O, LiOH and RCO₂Li.⁴⁵ After 10 cycles, the coulomb efficiency remains over 97%, the discharge and charge curves almost overlap in the subsequent cycles, indicating enhanced cycling stability. After 80 cycles CS Ni(OH)₂@MnO₂ NFs can still maintain a high specific capacities of 1210

mAh g^{-1} (figure 6c). With comparison of the second cycle, the capacity retention for CS Ni(OH)₂@MnO₂ NFs is 74.4%, which is much higher than Ni(OH)₂ NFs (49.2%) and Ni(OH)₂/MnO₂ NFs (56.9%) in figure 6a and b. As shown in figure S2, when cycled at the current density of 1000 mA g⁻¹, CS Ni(OH)₂@MnO₂ NFs also showed a superduper capacity. The initial discharge capacity of CS Ni(OH)₂@MnO₂ NFs is 1541 mAh g^{-1} and the discharge capacity after 100 cycles is 650 mAh g^{-1} . The outstanding electrochemical performance of CS Ni(OH)2@MnO2 NFs can attributed to the unique morphological structure. With the increase of the reaction time, more MnO₂ grow on the surface of the Ni(OH)₂, forming a caterpillar core/shell nanostructure, which can enhance the capacity and stability. During the cycling process, the MnO₂ nanosheets shell can provide a good structure protection for the inner Ni(OH)2 nanosheets core, and effectively alleviate the volume variation of Ni(OH)₂. Meanwhile, Ni(OH)₂ nanosheets as the framework can also sustain the MnO₂ nanosheets, ensuring the high effective utilization of large surface-to-bulk ratio of MnO₂ nanosheets. The post-cycling SEM of Ni(OH)₂ NFs, Ni(OH)₂/MnO₂ NFs and CS Ni(OH)2@MnO2 NFs after cycling up to 80 cycles at 200 mA g-1 are performed in Figure S3. The electrode surface of the CS Ni(OH)₂@MnO₂ NFs sample better retains the original structure than the others after cycling, which has no significant cracks and agglomeration, and the active materials still strongly adhere to the substrate. This observation clearly demonstrates that the caterpillar core/shell nanostructure is beneficial for alleviating the structural damage during cycling.

The rate capability of Ni(OH)₂ NFs, Ni(OH)₂/MnO₂ NFs and CS Ni(OH)₂@MnO₂

NFs are shown in figure 6d, e and f, respectively. It is noticeable that the capacities of CS Ni(OH)₂@MnO₂ NFs are higher than Ni(OH)₂ NFs and Ni(OH)₂/MnO₂ NFs at each current density. At the first 10 cycles (100 mA g⁻¹), the average capacities of Ni(OH)₂ NFs, Ni(OH)₂/MnO₂ NFs and CS Ni(OH)₂@MnO₂ NFs are about 1150, 1400, and 1710 mAh g^{-1} , respectively. And at the current density of 1000 mA g^{-1} , the average capacities of Ni(OH)₂ NFs, Ni(OH)₂/MnO₂ NFs and CS Ni(OH)₂@MnO₂ NFs are about 420, 640, and 940 mAh g⁻¹, respectively. When the current reverted to 100 mA g⁻¹ after the different high rate charge-discharge cycles, the capacity returned to 807, 1169 and 1580 mAh g⁻¹, corresponding to capacity retention of 70.2%, 83.5% and 92.4% with comparison of the first 10 cycles. The outstanding rate capability of CS Ni(OH)₂@MnO₂ NFs can be attributed to the caterpillar core/shell nanostructure. This unique morphological structure with irregular core/shell nanosheet arrays promote the electron transfer and facilitate Li-ion diffusion, meanwhile, help soaking of electrolytes into the electrode materials. Besides, the interspaces between the nanosheet arrays contribute to facile strain relaxation, alleviating the structure damage during the cycling.

Figure 7 shows the AC impedance plots of Ni(OH)₂ NFs, Ni(OH)₂/MnO₂ NFs and CS Ni(OH)₂@MnO₂ NFs electrodes, which are obtained before and after 100 cycles at 1000 mA g⁻¹. The Nyquist plots consist of two semicircles at high and medium frequency regions and an inclined line at low frequency region. The semicircle in high frequency region is related to the SEI film resistance, the semicircle in medium frequency region corresponds charge transfer resistance, and the inclined line in low

frequency is due to the lithium ion diffusion process within material.^{46,47} The Nyquist plots are fitted via an equivalent circuit (figure S4), where R_s represents the total resistance of the surface film, electrolyte, and electrical contacts, R_{ct} refers to the charge transfer resistance, Wo is the Warburg impedance related to the diffusion of lithium ions into the bulk materials, and CPE is the constant phase-angle element included the double-layer capacitance.⁴⁸ The R_s and R_{ct} value are obtained from the fitting results (table S1). It can be seen that Rs after cycles is little bigger than that before cycles in three samples, which may be due to the formation of SEI film during the cycling. The R_s of CS Ni(OH)₂@MnO₂ NFs is higher than that of Ni(OH)₂ NFs and Ni(OH)₂/MnO₂ NFs after the 100 cycles, suggesting the formation of more stable SEI film in CS Ni(OH)₂@MnO₂ NFs. The R_{ct} resistances of all the cells decrease after cycling, and the R_{ct} value of CS Ni(OH)₂@MnO₂ NFs electrode is much smaller than Ni(OH)₂ NFs and Ni(OH)₂/MnO₂ NFs electrodes both before and after the 100 cycles, indicating that CS Ni(OH)₂@MnO₂ NFs have a high electrical conductivity and low activation energy for the lithium diffusion.

CONCLUSION

Ni(OH)₂ NFs, Ni(OH)₂/MnO₂ NFs and CS Ni(OH)₂@MnO₂ NFs are synthesized by a facile hydrothermal method. CS Ni(OH)₂@MnO₂ NFs exhibit enhanced electrochemical performance than the others, which deliver a high specific capacity of 2223 mAh g^{-1} in the initial discharge process and remain a reversible capacity about 1210 mAh g^{-1} after 80 cycles at 200 mA g^{-1} . The good electrochemical properties of CS Ni(OH)₂@MnO₂ NFs can be attributed to the following aspects. First, with the

increase of the reaction time, more MnO₂ grow on the surface of the Ni(OH)₂, leading to higher capacity. Second, CS Ni(OH)₂@MnO₂ NFs present caterpillar core/shell nanostructures, which can enhance the capacity and stability due to larger surface area and more efficient electrolyte penetration. Third, the multifunctionalities offered by $Ni(OH)_2$ and MnO_2 can also enhance the electrochemical properties. During the cycling process, the MnO₂ nanosheets shell can provide a good structure protection for the inner Ni(OH)₂ nanosheets core, and effectively alleviate the volume variation of Ni(OH)₂. Meanwhile, Ni(OH)₂ nanosheets as the framework can also sustain the MnO_2 nanosheets, ensuring the high effective utilization of large surface-to-bulk ratio of MnO₂ nanosheets. Fourth, the self-supported nanocomposite arrays on NFs greatly simplify the fabrication processing of electrodes without applying binder and conductive additive, which provide good electrical contact between the active materials and the substrate. Therefore, the above results indicate that caterpillar structured Ni(OH)₂@MnO₂ core/shell nanocomposite arrays on nickel foams are an attractive and promising candidate for LIBs anode electrode.

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Notes

The authors declare no competing financial interest.

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FIGURE CAPTIONS

Figure 1. XRD pattern of CS Ni(OH)₂@MnO₂ NFs.

Figure 2. SEM images of (a) Ni(OH)₂ NFs, (b) Ni(OH)₂/MnO₂ NFs, (c) CS Ni(OH)₂@MnO₂ NFs, (d) cross-sectional view of Ni(OH)₂ NFs.

Figure 3. Schematic illustration for the pure Ni(OH)₂ NFs, Ni(OH)₂/MnO₂ NFs and CS Ni(OH)₂@MnO₂ NFs

Figure 4. TEM images of CS Ni(OH)₂@MnO₂ NFs (a) Low-magnification and (b) high-magnification, (c) TEM image of the portion selected with corresponding elemental mappings of (d) O, (e) Ni, and (f) Mn for CS Ni(OH)₂@MnO₂ NFs.

Figure 5. Cyclic voltammograms at a scan rate of 0.3 mV s⁻¹ and Charge-discharge curves at a current density of 200 mA g⁻¹ for different cycles: (a) and (b) Ni(OH)₂ NFs, (c) and (d) Ni(OH)₂/MnO₂ NFs, (e) and (f) CS Ni(OH)₂@MnO₂ NFs.

Figure 6. Cycling performances of (a) Ni(OH)₂ NFs, (b) Ni(OH)₂/MnO₂ NFs, (c) CS Ni(OH)₂@MnO₂ NFs at 200 mA g⁻¹. Rate properties of (d) Ni(OH)₂ NFs, (e) Ni(OH)₂/MnO₂ NFs, (f) CS Ni(OH)₂@MnO₂ NFs at various current densities.

Figure 7. (a) AC impedance plots for $Ni(OH)_2$ NFs, $Ni(OH)_2/MnO_2$ NFs and CS $Ni(OH)_2@MnO_2$ NFs (a) before and (b) after 100 cycles.







Figure 2





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Caterpillar structured Ni(OH)₂@MnO₂ core/shell nanocomposite arrays on nickel foam as high performance anode materials for lithium ion batteries.