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- 22 concentration lower than 1.8 M, and acceptable heat-resistance at room temperature. The
- 23 complex system had a potential application as the thickeners in various fields.

24 *Keywords:* Viscoelasticity; copolymer P (St-*co*-MAA); cetyltrimethylammonium bromide; phase

25 behavior; wormlike micelle

26

27 **1. Introduction**

28 Above critical micellar concentration (CMC), a variety of surfactants self-assemble to form 29 aggregates with plenty of morphologies. Israelachvili¹ put forward critical accumulation 30 parameter P to predict the morphologies of self-assembled aggregates by calculating geometric 31 shapes of the surfactant molecules. Usually, the single-tailed surfactant, whose shape is like a 32 cone and P is less than 1/3, can generally form globular micelles in an aqueous solution. 33 However, single-tailed cationic surfactant such as cetyltrimethylammonium bromide (CTAB) can 34 transform into wormlike micelle with addition of inorganic (e.g., Cl⁻ and Br⁻)²⁻⁵ or aromatic 35 counterions (e.g., salicylate 6,7 , tosylate 8 , chlorobenzoate 9 , or hydroxynaphthalene carboxylate 10° , as well as oppositely charged surfactant. The aromatic counterions bind to the surfactant 37 more strongly owing to cation-π electron interaction and electrostatic attraction. Therefore, 38 wormlike micelle occurs at much lower surfactant and counterion concentrations.

39 Further research found that a hybrid threadlike micelle could form between surfactant and 40 polymer in an aqueous solution. Kenji Nakamura¹¹ constructed a hybrid threadlike micelle 41 formed between CTAB, sodium p-toluensulfonate and sodium poly (p-vinylbezoate) (NaPVB) in 42 an aqueous solution. The hybrid threadlike micelles were long enough to become entangled with 43 each other and exhibit pronounced viscoelasticity. The findings suggested that incorporation of

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81 fracturing fluids, drag reduction agent, and other industrial fields 14 .

82

83 **2. Experimental Section**

84 *2.1. Chemicals*

85 The monomers styrene and methacrylic acid, as well as the initiator α' , α' ,-86 azobisisobutyronitrile (AIBN) were of chemical grade. 1, 4-diethylene dioxide, petroleum ether,

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108 The shear viscosity were performed at 35ºC using a rheometer (TA DHR - 2 DSR dynamic

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109 shear rheometer, TA instruments, America) equipped with cone-plate geometry (diameter 40 mm,

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110 plate 0º, gap 0.055 mm). All the samples were left at least for 5 min in the apparatus to 111 equilibrate before measurement. Air bubbles should be avoided in the samples. The shear rate 112 ranged from 0 to 400 (1/s). The viscosities of the samples at the different temperature in the 113 range of 20-80ºC were also measured by the rheometer. 114 The morphology and size of the aggregates were characterized with transmission electron 115 microscopy (TEM) (JEM-2100) at a 200 kV accelerating voltage. The sample solutions were 116 deposited onto the surface of 300-mesh Formvar-carbon film coated copper grids. Excess 117 solution was quickly wicked away with a filter paper¹⁵. 118 *2.4 Preparation of solutions.* 119 Certain amount of P (St-*co*-MAA) with monomer ratio of St to MAA of 7:3, 6:4, 5:5, 4:6, 120 3:7, respectively, was dissolved in 0.1 M NaOH aqueous solution by gentle stirring overnight to 121 form the mother solution. The MAA group concentration in the mother solution for all monomer 122 ratio was 50 mM. pH of the mother solutions were in the range of 11.0-12.0, for example, pH of 123 P(St-*co*-MAA)(7:3) mother solution was 11.2. 124

- 125 **3. Results and discussion**
- 126 *3.1 Appearance of system upon mixing P(St-co-MAA) with CTAB*

127 The quantity of CTAB fixed at 0.015mol in all compounded systems, the phase behaviors

- 128 were investigated as the functions of the monomer ratio in P(St-*co*-MAA) and the mixing ratio *r,*
- 129 the molar ratio of St to CTAB.

130 As seen in Fig.1, as the monomer ratio of 3:7, the system of P(St-*co*-MAA) /CTAB did not

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154 Fig.1. Phase behavior of P(St-*co-*MAA)/CTAB aqueous solutions as the function of n(St) to n(MAA) of polymer

155 and the mixing ratio *r* of n(St) to n(CTAB).

156 The temperature fixed at 35ºC. Marker: open squares: transparent; black round: viscoelastic; half-filled black

- 157 squares: syneresis; black stars: precipitation.
- 158 *3.2 Influence of the mixing ratio on viscosity*

159 The polymer P (St-*co*-MAA) with monomer ratio of 7:3 was chosen as the research object, 160 as the system of P(St-*co*-MAA)(7:3)/CTAB was stable at any case and the system had the biggest 161 viscosity. The quantity of CTAB was fixed at 0.015mol in the compounded system, but the 162 mixing ratio *r* of n(St)/n(CTAB) changed continuously by dropping the mother solution of 163 P(St-*co*-MAA) into the CTAB solution. The viscosity of the systems at different *r* were measured 164 by the digital viscosimeter, and the data was recorded in Fig.2. While *r* was less than 0.80, the 165 system did not turn to be viscous. As the ratio was bigger than 0.80, the system became more and 166 more viscous. The viscosity increased sharply when the ratio grew from 0.80 to 1.00. While the 167 ratio was between 1.00 and 1.24, the viscosity was at the top level. Then the system turned 168 thinner as the ratio bigger than 1.24. The ratio *r* for the most viscous system was between 1.00 169 and 1.24, where the charged ratio of MAA to CTAB was between 0.43 and 0.53. It indicated that 170 cation-π electron action, rather than electrostatic attraction was the decisive factor to form 171 viscoelastic system.

- 174 The amount of CTAB was fixed at 0.015mol, the temperature kept at 35°C.
- 175 *3.3 Influence of the polymer concentration on viscosity*
- 176 As the curve in Fig. 2, viscosity was biggest as the ratio *r* between 1.00 and 1.24. Therefore,
- 177 *r* was fixed at 1 to measure the influence of the total concentration on the viscosity of the system.
- 178 The viscosity was measured by the digital viscosimeter. The copolymer P(St-*co*-MAA) (7:3)
- 179 concentration using MAA as a standard ranged from 5 mM to 45 mM while CTAB concentration
- 180 varied from 11.7 mM to 105 mM. As seen in Fig.3, the system was not viscous as the polymer
- 181 concentration lower than 15 mM. As larger than 15mM, the viscosity of the system increased
- 182 sharply. As the concentration between 30 mM and 40 mM, the value of viscosity reached
- 183 maximum and leveled off. After that, the viscosity of the system decreased slightly as the
- 184 polymer concentration increased. As the polymer concentration of 30 mM, i.e. 0.9% w/v, the
- 185 viscosity reached maximum value of 5500 mPa·s. The thickening efficiency was higher than that
- 186 of system of P(MMA-*co*-SSNa) /CTAB¹², where the viscosity was only 1000 mPa·s at the
- 187 concentration of P(MMA-*co*-SSNa) of 1.5%w/v.

188

189 Fig.3. Variation trend of the viscosity as the function of total concentration of P (St-*co*-MAA)(7:3)/ CTAB

190 system.

191 The mixing ratio *r* of n(St) to n(CTAB) fixed at 1. The molar concentration of MAA in copolymer was used as

192 the criterion to mark the total concentration of the system. The temperature kept at 35°C.

193 *3.4 Total salt concentration influence on viscosity*

194 Inorganic salts have the ability of electrostatic shielding, which also decreases the 195 cross-sectional area of head agent and increases the parameter P. Inorganic salts might change the 196 viscosities of the systems. Sodium chloride, as a kind of common inorganic salt, was chosen to 197 check the influence of the inorganic salt on the system viscosity.

198 NaCl (g) was added into the systems little by little to test whether the system had the good 199 salt tolerance. The rotational viscosimeter was used to measure the viscosities in different 200 situations. The concentration of MAA in copolymer of the research system was 45mM and *r* was 201 1. So, the initial salt concentration was 45 mM. As presented in Fig.4, firstly, the viscosity would 202 decrease partly while doubling or tripling the initial salt concentration. Then, the viscosity 203 seemed no big difference as the addition of NaCl until the total salt concentration up to 1.8 M. 204 Increasing salt concentration further, the system started to be thinner obviously. It could be 205 concluded that the system had a relatively good salt tolerance, since the system still maintained 206 viscosity as the salt concentration up to 1.8 M.

207

208 Fig.4. Variation trend of viscosity as the addition of NaCl.

209 The concentration of P (St-*co*-MAA)(7:3) (using MAA as a standard) was 45mM. The concentration of P 210 (St-*co*-MAA)(7:3) (using MAA as a standard) was 45mM. The mixing ratio *r* of n(St) to n(CTAB) fixed at 1. The

- 211 temperature kept at 35ºC.
- 212 *3.5 Rheological Behavior*

213 DHR-2 Rheometer was used to test if the system has shear thinning behavior at a high shear

- 214 rates. As seen in Fig.5, the viscosity decreased while the shear rate was increasing in the whole
- 215 process. There was the non-Newtonian behavior of the system all the time in the process, so it
- 216 could be concluded that the system was not a typical Newtonian fluid.

217

218 Fig.5. Variation trend of viscosity as the shear rate turned greater.

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219 The concentration of P (St-*co*-MAA)(7:3) (using MAA as a standard) was 45mM. The mixing ratio *r* of n(St) to

- 220 n(CTAB) fixed at 1. The temperature kept at 35ºC.
- 221 *3.6 Temperature influence*

222 The effect of temperature ranged from 20ºC to 80ºC on the system viscosity was 223 investigated by rheometer . As seen in Fig.6, the viscosity of the system decreased as the 224 temperature increased. The curve in Fig.6 showed that the beginning of curve was almost 225 accorded to the Newtonian behavior. As the temperature rose, the system showed some features 226 of non-Newtonian fluid. It could be concluded that the system was a non-Newtonian fluid from 227 the curves in Fig.5 and Fig. 6. The system was still viscous while the temperature was up to 40°C, 228 but not as viscous as at 20° C. As the temperature was higher than 70° C, the system was just like 229 water but a little milky. The system had a good ability in heat-resisting within room temperature.

230

232 Shear rate was 2/s. The concentration of P (St-*co*-MAA)(7:3) (using MAA as a standard) was 45mM. The mixing

234 *3.7 TEM characterization*

²³³ ratio r of $n(St)$ to $n(CTAB)$ fixed at 1.

235

236 Fig.7 TEM images of the system of P(St-*co*-MAA)(7:3)/CTAB.

237 The concentration of P (St-*co*-MAA)(7:3) (using MAA as a standard) was 45mM. The mixing ratio *r* of n(St) to 238 n(CTAB) fixed at 1. The temperature kept at 35ºC.

239 Transmission electron microscopy (TEM) is one of the most powerful methods to study 240 morphologies of the aggregate. Fig.7 showed the TEM images of copolymer aggregates. Fig.7A 241 showed that wormlike micelle formed in the viscous system¹⁶. It was clearly seen in Fig.7B that 242 the hybrid wormlike micelles entangled with each other to form network structure, which exhibit 243 pronounced viscoelasticity. A schematic depicts the formation of the hybrid wormlike micelle 244 from the polymer-surfactant complex and the mechanism of the origin of viscoelasticity. In 245 CTAB micelle, the alkyl chains direct inward and headgroups direct outward. Upon addition of 246 P(St-*co*-MAA), the phenyl group in P(St-*co*-MAA) might insert in CTAB micelle to interact with 247 headgroup of CTAB owing to cation-π electron interaction. Anionic MAA in polymer would 248 move to the surface of CTAB micellar surface due to the electrostatic attraction. Two CTAB 249 micelle could be lined by P(St-*co*-MAA) to form hybrid wormlike micelle or even network 250 structure.

252 Schematic 1. Mechanism proposed for the origin of viscoelasticity.

- 253 (a) Hooking of the micelles. (b) Formation of hybrid wormlike micelles through the linking mechanism.
- *3.8 ¹* 254 *H NMR spectra*

¹H NMR spectra of the CTAB, P (St-*co*-MAA) (7:3) and the complex CTAB/P (St-*co*-MAA) 256 in D2O were measured, shown in Fig.8. In CTAB/P (St-*co*-MAA) system, mixing ratio r of n(St) 257 to n(CTAB) was fixed at 1, and the concentration of P (St-*co*-MAA) (using MAA as a standard) 258 was 45 mM. The chemical shift region 0-4 ppm, corresponding to the aliphatic protons of CTAB 259 and the backbone of the copolymer, was shown in Figure 8A. Compared with in CTAB, 1H 260 NMR resonances of the headgroup (η) of CTAB in the complex system, shifted upfield from 261 3.157 ppm to 3.042 ppm, which indicated that protons of headgroup shift to a more nonpolar 262 environment. In CTAB micelle, headgroups (trimethyl) were outward in water environment. In 263 CTAB/ P(St-co-MAA) system, both COO⁻ anions intercalated among the CTAB head groups and 264 cation- π electron interaction between CTA⁺ and St would induce significant changes in the 265 position and shape of ¹H NMR peaks of CTAB headgroups. The chemical shift region 6-10 ppm, 266 corresponding to the benzene protons of P(St-*co*-MAA), was shown in Fig. 8B. Two ¹H NMR 267 bands were observed in this region attributed to the aromatic protons α and β in P(St-*co*-MAA). 268 Upon addition of CTAB, 1H NMR resonances of protons α and β became weaker, and the two 269 band emerged. The mobility of aromatic protons was restricted because there was a strong 270 interaction between cation-π electron between CTA⁺ and phenol group in P(St-*co*-MAA). It

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- 271 could be one direct evidence to be the support of the strong interaction between cation- π electron,
- 272 reported by Rao et al. 17

Figure 8. The ¹ 274 H NMR spectra of P(St-*co*-MAA), CTAB and P(St-*co*-MAA)/CTAB system

275 The concentration of P (St-*co*-MAA)(7:3) (using MAA as a standard) was 50mM, and the concentration of CTAB 276 was 50mM. The concentration of P(St-*co*-MAA)/CTAB system was 30mM while the mixing ratio *r* of n(St) to 277 n(CTAB) fixed at 1.

278

279 **4. Conclusions**

280 Based on experimental results, there came to three important conclusions. Firstly, as the 281 monomer ratio of 6:4 and 7:3 in the system P(St-*co*-MAA) /CTAB, phase separation did not 282 occur at any mixing ratio, and viscoelasticity appeared at appropriate mixing ratios. Secondly, 283 the cation- π electron action¹⁸⁻²³ between CTA⁺ and phenyl ring in the copolymer, rather than 284 electrostatic attraction between cationic CTAB and polyanion, was decisive factor to form hybrid 285 wormlike micelle, even network structure, because the biggest viscosity in the system 286 P(St-*co*-MAA) /CTAB was located close to equal ratio of St to CTAB, instead of charged 287 stoichiometry. Thirdly, the system had good performances in salt-tolerance and heat-resistance.

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333 **For Table of contents use only**

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336 **Title of the paper**:

337 Viscoelastic system from mixing cetyltrimethylammonium bromide and poly 338 (styrene-co-methacrylic acid) in aqueous solution.

339

340 **List of authors**:

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