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1 Non-destructively sensing pork's quality indicators using near infrared  
2 multispectral imaging technique

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## 6 **Abstract**

7 Near infrared multispectral imaging system (MSI) based on three wavebands namely 1280nm,  
8 1440nm and 1660nm was developed for non-destructively sensing pork's tenderness and Water  
9 Holding Capacity (WHC) of pork. Multispectral images were acquired for pork samples, and the real  
10 tenderness (Warner-Bratzler shear force, WBSF) and WHC (cook loss, CL) of these samples were  
11 simultaneously determined using traditional destructive methods. The gray level co-occurrence  
12 matrix (GLCM) was used for extraction of characteristic variables from multispectral images. Next,  
13 ant colony optimization combined with back propagation artificial neural network, namely  
14 ACO-BPANN, was used for modeling, which achieved good performance compared with the other  
15 two commonly used algorithms. The correlations coefficient and the root mean square error in the  
16 prediction set were achieved as follows:  $R_p = 0.8451$  and  $RMSEP = 0.9087$  for WBSF;  $R_p = 0.9116$   
17 and  $RMSEP = 1.5129$  for CL. This work adequately demonstrated that the MSI technique has a high  
18 potential usage in non-destructively sensing pork's quality attributes combined with an appropriate  
19 algorithm, thus facilitating simple and fast way of identification and classification of meat in a.

20 **Keywords:** pork meat; Warner-Bratzler Shear Force (WBSF); Cook Loss (CL); Multispectral  
21 Imaging (MSI); Ant Colony Optimization (ACO)

## 22 1.Introduction

23 The quality of raw meat is usually influenced by a variety of factors which include animal (breed,  
24 sex, age), environmental (feeding, transporting and slaughtering condition), and processing (storing  
25 time, temperature condition).<sup>1</sup> It is well known that all the meat supplied to the markets must  
26 undergo quality control in order to guarantee consumer safety, and some consumers are willing to  
27 pay higher prices for meat products with an additional guarantee of quality.<sup>2</sup>

28 There are many quality traits such as pH, color, texture, water holding capacity, tenderness, and  
29 freshness, and so on for assessing the quality of meat.<sup>2-4</sup> Among them, tenderness and Water Holding  
30 Capacity (WHC) are regarded as the most important parameters in the assessment of eating quality  
31 of meat.<sup>5</sup> Nowadays, tenderness and WHC of pork meat are commonly measured by destructive  
32 physicochemical means. As one of important attributes, tenderness is correlated with many factors,  
33 such as species and the age of the animal at slaughter time. Usually, Warner-Bratzler Shear Force  
34 (WBSF) is seen as a reference index in evaluation of pork's tenderness. Determination of pork  
35 tenderness is performed by texture meters equipped with Warner-Bratzler, Kramer or compression  
36 devices.<sup>6</sup> WHC, defined as the ability of muscle to retain water or resist water loss, is an important  
37 reference index used to evaluate pork's eating quality.<sup>7</sup> In the past few years, WHC of pork was  
38 measured using different procedures such as fluid loss, drip loss, thaw loss and cook loss. However,  
39 these traditional methods are impracticability because they are time consuming, laborious and  
40 destructive amidst other constraints. Therefore, it is of great significance to explore a more rapid,  
41 efficient and nondestructive method for pork quality determination.

42 In the past decade, many researchers reported that some non-destructive techniques were  
43 successfully used for detection of pork's quality. Among the non-destructive techniques,  
44 Near-infrared (NIR) spectroscopy is a widely used and increasingly growing technique due to its  
45 rapidity, simplicity, and its ability to measure chemical properties or characteristics of food  
46 products.<sup>8-10</sup> In our previous studies, NIR spectroscopy was implemented to evaluate pork freshness  
47 and tenderness.<sup>1, 11</sup> Nevertheless, the NIR technique merely captures the single-point information of  
48 the sample, which is not sufficient to indicate the whole quality of the samples. Furthermore, the  
49 change of pork quality is often accompanied with the changes from the external attributes (color,  
50 texture, etc.) and internal attributes (chemical compositions, tissue structure, etc.).<sup>12</sup> Therefore, it is  
51 the key to seek a technology for obtaining outside and inside information. Recently, owing to its  
52 integration of traditional imaging and spectroscopy, hyperspectral imaging (HSI) technology was  
53 widely used for detection of food quality.<sup>13-17</sup> However, the exorbitant price and the huge data  
54 obtained during HSI slows down the detection speed, and thus rendering it only a laboratory set-up  
55 which can hardly serve the purpose of real-time usage.<sup>18</sup> To satisfy the need of production in food  
56 industry, developing a low-cost system is especially important for monitoring of food quality and  
57 safety.

58 Multispectral imaging (MSI) is an emerging platform technique with advantages of rapid,  
59 chemical-free, non-destructive and so on compared with conventional analytical methods. In contrast  
60 to the conventional NIR spectroscopy, it integrates traditional imaging and spectroscopy to attain  
61 both spatial and spectral information from objects. Although MSI technique only obtains a few  
62 images at a discrete spectral region by positioning a band-pass filter in front of a monochrome  
63 camera, the optimum waveband filters are found by HSI technique to develop a MSI system for

64 practical usage. Compared with the HSI technique, the MSI method is a low-cost system and with  
65 simple data, suited for real-time usage in food. In recent years, MSI technology has been reported to  
66 have significant potential in food safety area such as food quality and safety inspection in meat or  
67 meat products.<sup>19-21</sup> However, all the above-mentioned researches were within the range of  
68 400-970nm of which most of them did not involve the quantitative analysis of pork eating quality.

69 The main aim of this work is to search a non-destructive, rapid, simple and low-cost method for  
70 sensing pork eating quality. Here, we developed a low-cost and simple MSI system from a  
71 complicated HSI system using data dimension reduction and selecting band-filters; besides, we  
72 systematically studied the efficient nonlinear algorithms for modeling. Accordingly, the specific  
73 objectives of the study include: selection of characteristic wavelengths using HSI; construction of  
74 MSI system and acquisition of multispectral images; preprocessing of multispectral images;  
75 extraction of characteristic parameters from region of interest (ROI); and the use of PLS, BP-ANN  
76 and ACO-BPANN algorithms for modeling, as well as testing the model using independent samples.

## 77 2. Materials and methods

### 78 2.1. Samples preparation

79 Samples (longissimus muscle) were purchased from fifteen pigs' carcasses in a local supermarket  
80 (Auchan, Xuefu road, Zhenjiang, China) and taken to the laboratory in 30 min. Pigs were slaughtered  
81 under commercial conditions (stunned electrically, exsanguinated, scalded, de-haired, eviscerated  
82 and split into sides), and no different treatments at slaughter were carried out. Test samples were  
83 chopped into 103 pieces of 6×3×3cm (length × width × thickness) on a sterile surface of the

84 laboratory and the weight of each sample was about  $80\pm 0.5$ g. Before analysis, all samples were  
85 vacuum-packed with sealing plastic bags, labeled and stored in a refrigerator at 4°C.

## 86 **2.2. Characteristic wavelengths selection**

87 First of all, the HSI system, shown in Fig.1a and developed by the Agricultural Product Processing  
88 and Storage Lab at Jiangsu University, was used for acquisition of pork hyperspectral images. The  
89 system mainly consists of a high performance back-illuminated CCD camera (V10EB1610, Spectral  
90 Imaging Ltd., Finland) with a spatial resolution of  $320\times 256$  pixels; a line-scan spectrograph  
91 (ImSpector V10E2/3", Spectral Imaging Ltd., Finland) with a nominal spectral resolution of 5.0nm; a  
92 150 W quartz-halogen DC illuminator (Fiber-Lite PL900-A, Dolan-Jenner Industries Inc., USA); a  
93 linear motorized slide (Zolix SC30021A, Zolix. Corp., China); an enclosure; a data acquisition and  
94 pre-processing software; and a computer. The spectrograph collected spectral images in a wavelength  
95 range of 870-1770nm, with a spectral interval of 3.5156nm, which resulted in 256 spectral bands.  
96 Two fiber-optic light-guiding branches from the DC illuminator were mounted on the enclosure as  
97 light sources. The linear motorized slide was used to move the sample using a stepper motor  
98 controlled by the computer via a serial port so that both camera scanning and slide motion could be  
99 synchronized. A scanning rate was selected to achieve a square pixel. The whole imaging system was  
100 enclosed in a duralumin shield box ( $350\times 500\times 800$  mm) to avoid the interference from external light.

101 The obtained hyperspectral data is a 3-D datacube including 256 images of the wavelength  
102 ranging from 870nm to 1770nm, while such huge data substantially increases computational burden.  
103 Additionally, the neighboring band pictures from hyperspectral image data are highly correlated. The  
104 band-to-band correlation creates redundant information in the hyperspectral image data.<sup>22</sup> Hence, it is

105 necessary to extract optimum characteristic pictures from hyperspectral datacube that are related to  
106 pork quality. Principal component analysis (PCA) is one of the techniques commonly used for  
107 dimensionality reduction intending to eliminate redundant bands and diminish computational burden.  
108 The front PC images, which express most information of original data, were found according to their  
109 variance contribution. Each PC image is a linear sum of the original images at individual  
110 wavelengths multiplied by corresponding (spectral) weighting coefficients. Two or three bands with  
111 higher (local maximum) weighting coefficients from the optimum PC image are selected as the  
112 dominant bands. PCA was implemented in ENVI 4.5 (Research System, Inc., USA).

### 113 **2.3. Multispectral imaging system and image acquisition**

114 According to the dominant bands selected from hypercube, the study designed a multispectral  
115 imaging (MSI) system using the corresponding bandpass filters, which was developed by the  
116 Agricultural Product Processing and Storage Lab at Jiangsu University (see [Fig.1b](#)). The MSI system  
117 mainly consists of a charge-couple device (CCD) camera (XS-1828XC117B, Xenics infrared  
118 solution, Belgium) with spatial resolution of 320×256 pixels, three 150 W quartz-halogen DC  
119 illuminators (Fiber-Lite PL900-A, Dolan-Jenner Industries Inc., USA), a rotate wheel of filters,  
120 filters of characteristic bands (1280±10nm, 1440±10nm and 1660±10nm; Optical Insight, Inc., Santa  
121 Fe, NM), computer, and image processing and analysis software (Matlab R2009b; The Math-works,  
122 Natick, MA, USA). The whole imaging system was enclosed in a duralumin shield box  
123 (350×500×800mm) to avoid the interference from external light.

124 **[Here for Fig. 1]**



125 Prior to image acquisition, the multispectral imaging system was opened to preheat for 30 min.  
126 At the same time, the samples were taken out of the refrigerator and placed for 30 min at room  
127 temperature ( $25\pm 1^\circ\text{C}$ ), and then they were placed on the conveying stage in multispectral imaging  
128 system for multispectral data acquisition.

#### 129 **2.4. References measurement**

130 Warner-Bratzler Shear Force (WBSF) was one of reference methods in measurement of pork's  
131 tenderness, which was reported in many literatures.<sup>1,6,23</sup> In this experiment, the WBSF measurement  
132 in pork was performed according to Chinese standard NY/T 1180-2006. After images acquisition,  
133 samples were immediately vacuum-packed in nylon/polyethylene bags, and cooked in water bath at  
134  $80^\circ\text{C}$  until the internal temperature of pork reached  $70^\circ\text{C}$ . WBSF was measured by the TA-XT2i  
135 (Stable Micro Systems Limited Co., England) equipped with one Warner-Bratzler shear blade  
136 (cross-head speed of  $1\text{ mm}\cdot\text{s}^{-1}$ ). Then, the sample was sheared perpendicular to the muscle fibres.  
137 WBSF was determined according to the peak in the force deformation curve, and its unit was  
138 kilogram force abbreviated as kgf. In this work, each sample was measured five times, and the  
139 average of the five measurement results was used for further analysis.

140 Water-holding capacity (WHC) is defined as the ability of muscle to retain water or resist water  
141 loss.<sup>7</sup> Various kinds of methods was used for detection of pork's WHC, such as centrifuge force  
142 method, cooking loss, tray drip loss method and EZ drip loss method.<sup>9</sup> In this experiment, the WHC  
143 measurement was performed according to the cook loss (CL). For the determination of CL, samples  
144 were vacuum-packed in nylon/polyethylene bags and cooked by immersion at  $80^\circ\text{C}$  until the internal  
145 temperature of pork reached  $70^\circ\text{C}$  in water bath. The pork samples were cooled to  $25^\circ\text{C}$ . Next, the

146 surface water of pork was wiped out with filter paper (Hangzhou Whatman-Xinhua Filter Paper  
147 Co.Ltd., Hangzhou, China). The difference of weight before and after cooking was used for  
148 calculation of CL.

## 149 **2.5. MSI images preprocessing**

### 150 *2.5.1 ROI segmentation*

151 Some information from original image is irrelevant to the analysis such as its surroundings. To  
152 ensure that this irrelevant information will not interfere with the analysis, a pre-processing step is  
153 needed. Each individual spectral band image was extracted separately through defining a region of  
154 interest (ROI). A quadrate ROI with a size of 50×50 pixels was selected by Matlab programs.

### 155 *2.5.2 Extraction of texture feature variables*

156 Gray level co-occurrence matrix (GLCM) has been widely used to extract image texture  
157 information.<sup>4, 24</sup> Each element (i, j) in GLCM represents the probability that two pixels with the gray  
158 level *i* and *j* co-occur in the image separated by a distance along a given direction (0°, 45°, 90°, and  
159 135°). Theoretically, a variety of GLCM could be constructed from the image with different values  
160 of direction and distance. In this study, four textural features including contrast, correlation, energy,  
161 and homogeneity were extracted by GLCM texture analysis. Generally, contrast is used to express  
162 the local variations present in the image. Correlation is a measure of image linearity among pixels  
163 and the lower the values, the less the linear correlation. Energy that measures the textural uniformity  
164 of the image is the sum of squared elements in the GLCM. Finally, homogeneity usually measures  
165 the closeness of the distribution of elements in the GLCM to its diagonal. The above mentioned  
166 parameters were calculated at one distance ( $D = 1$ ) for each pixels in the GLCM at each direction (0°,

167 45°, 90°, and 135°). The mean and standard deviation of each image were calculated. Then, the  
168 model prediction was conducted by Matlab programs using texture feature parameters (contrast,  
169 correlation, energy, and homogeneity under 4 directions, mean and standard deviation) from three  
170 characteristic pictures (totaling 54 variables for one sample) as the input variables whereas the  
171 measured values of WBSF and WHC as the output variables. The whole steps involved in building  
172 prediction models are depicted in the flowchart shown in [Fig. 2](#).

173 **[Here for Fig. 2]**

## 174 **2.6. Software**

175 Hyperspectral imaging data was acquired by SpectralCube (ImSpector, image, Auto Vision Inc.,  
176 USA). Characteristic wavelengths optimization was implemented in ENVI 4.5 (Research System,  
177 Inc., USA). Multispectral imaging data acquisition software was compiled based on Microsoft VC++  
178 platform, and. All data algorithms were implemented in Matlab R2009b (Matworks Inc., Natick, MA,  
179 USA) in Windows 7.

## 180 **3. Results and discussion**

### 181 **3.1. Calibration of models**

182 All 103 samples were divided into two subsets. The first subset was called calibration set used to  
183 build a model, while the other one was called prediction set used to test the robustness of model.  
184 Selecting samples for modeling and the procedure was done as follows: first, all samples were sorted  
185 according to their respective  $y$ -value (viz. the reference values of WBSF and CL); then, one sample  
186 of every three samples was entered into the prediction set. Thus, the calibration set contained 69  
187 samples, and the prediction set contained 34 samples. As shown in [Table 1](#), the ranges of two

188 reference values of WBSF and CL in the calibration set almost cover the range in the prediction set,  
189 and their standard deviations in the calibration and prediction sets have no significant differences.  
190 Therefore, their distributions of the samples are reasonable in the calibration and prediction sets.

### 191 **3.2. Results of wavelengths optimization**

192 In spectral range, according to the investigation of spectra of 870-1700nm, too much noise was  
193 exhibited in the spectral regions below 900nm and over 1700nm, and thus, the spectral region of  
194 900-1700nm was selected. In this study, PCA was used to reduce the hyperspectral data dimension.  
195 PC1 image is shown in Fig. 3, which is the first PC image obtained by PCA. It is found that the first  
196 principal component (PC1) image is the best representation of original sample, because the variance  
197 contribution rate explained by PC1 image is the highest, reaching 95.53%. Thus, the dominant bands  
198 are determined according to PC1 image in this work, and four dominant bands (i.e. 976.759nm,  
199 1281.865nm, 1436.192nm and 1662.201nm) with higher weight coefficients are selected by  
200 investigating all weighting coefficients. It is seen that the selected wavelengths for pork quality were  
201 closely related to the water and fat content of the samples. The absorption bands of 976.759nm,  
202 1281.865nm, 1436.192nm and 1662.201nm are due to O-H bonds attributed to water content or C-H  
203 bonds related to fat content,<sup>4</sup> just as known, the main ingredients of meat are protein, fat,  
204 carbohydrates and water. Accordingly, the images at these 4 dominant bands can respond to the  
205 quality of pork. In order to make the system simple, the researchers choose three of the wavelengths  
206 to establish multispectral imaging system. Thus, the multispectral band pass filters with bandwidths  
207 of  $1280\pm 10\text{nm}$ ,  $1440\pm 10\text{nm}$  and  $1660\pm 10\text{nm}$  were selected.

208 **[Here for Fig. 3]**

### 209 **3.3. Results of ACO-BPANN models**

210 As mentioned above, the change of pork quality is often accompanied with the changes from the  
211 external attributes (color, texture, etc.) and internal attributes (chemical compositions, tissue structure,  
212 etc.). The three images of multispectral data-cube can express the changes of external attributes of  
213 pork meat, and the spectral information can express the internal attributes changes. Thus, there exists  
214 indirect correlation between quality of pork meat and multispectral data. However, the feature  
215 variables, extracted from characteristic images, may have linear correlation. Moreover, the  
216 correlation information is redundant and unfavorable for establishment of simple model. In this work,  
217 MSI technique combined with variable selection method (Ant colony optimization (ACO)) was used  
218 to develop BP-ANN model for prediction of WBSF and CL in pork.

219 ACO<sup>25</sup> is an optimization method that can be used for feature selection. It resembles the behavior  
220 of ant colonies in the search for the best path to food sources without the use of visual information,  
221 which employs the concept of cooperative pheromone accumulation, and optimizes models using a  
222 pre-defined number of variables, occupying a Monte Carlo approach to discard irrelevant variables.<sup>26</sup>  
223 It has an advantage over simulated annealing and genetic algorithm approaches of similar problems  
224 where the graph may change dynamically; the ant colony algorithm can be run continuously and  
225 adapt to changes in real-time.<sup>27</sup> Presently, ACO shows its high potential in discarding irrelevant  
226 information regions, and has been widely used for characteristic variable selection.<sup>28</sup> In this work, the  
227 required parameters for running ACO algorithm were set as follows according to experience based  
228 on substantial trials: the initial population was set to 80; the maximum number of iterations was set  
229 to 50; the maximum number of cycles was set to 20; the probability threshold of variable selection  
230 was set to 0.3; and the pheromone attenuation coefficient was set to 0.65.

231 For the HSI data processing, there are many algorithms have been reported in many  
232 published literatures, such as, PLS, SVM, ANN.<sup>16, 29</sup> BP-ANN is a strong tool for capturing and  
233 revealing complex relationship between inputs and outputs. BP-ANN is the commonly used  
234 feed-forward multilayer networks.<sup>30, 31</sup> It consists of neurons arranged in layers (an input layer, one or  
235 more hidden layers and an output layer) being the connections (weights) unidirectional from input to  
236 output.<sup>31-33</sup> The optimal model was determined by the lowest root mean square error of cross  
237 validation (*RMSECV*). Other parameters of the BP-ANN model were optimized by the minimal mean  
238 square error (*MSE*). Herein, the number of neurons in the hidden layer was set as 5, the learning rate  
239 factor and momentum factor were set as 0.1, the initial weight was set as 0.3 and the scale function  
240 was set as 'tangential hyperbolic (tanh)' function.

241 [Fig. 4a](#) presents the textural features variables selected by ACO algorithm, which containing a  
242 total of 10 variables. It indicated that these 10 variables were highly correlated with WBSF of pork.  
243 [Fig. 4b](#) is the scatter plot between reference measurements of WBSF and MSI predicted results in the  
244 calibration and prediction sets. Here, the value of *RMSECV* is 0.921kgf and correlation coefficient  
245 (*Rc*) is 0.9267 in calibration set, when the performance of BP-ANN model is evaluated by the  
246 samples in the prediction set, the value of *RMSEP* is 0.9087kgf and correlation coefficient (*Rp*) is  
247 0.8451. [Fig. 4c](#) presents the textural features variables selected by ACO algorithm, which containing  
248 a total of 14 variables. It indicated that these 14 variables were highly correlated with CL of pork.  
249 [Fig. 4d](#) is the scatter plot between reference measurements of CL and MSI predicted results in the  
250 calibration and prediction sets. Here, the value of *RMSECV* is 1.3391% and correlation coefficient  
251 (*Rc*) is 0.9533 in calibration set; when the performance of BP-ANN model is evaluated by the

252 samples in the prediction set, the value of RMSEP is 1.5129% and correlation coefficient (Rp) is  
253 0.9116.

254 **[Here for Fig. 4]**

#### 255 *3.4. Discussion of the results*

256 In order to highlight the superiority of ACO-BPANN algorithm, the classical partial least squares  
257 (PLS) and BP-ANN were studied systematically and comparatively in this work. All the results are  
258 shown in [Table 2](#). Investigated from this table, all the regression models showed good performances,  
259 which further verified that it is feasible and reliable to analyze WBSF and CL of pork meat  
260 quantitatively with the selected wavelengths using the developed multispectral imaging system.  
261 Moreover, the results of BP-ANN models are much better than that of PLS models. In addition, in  
262 the case of the two parameters, the regression models made great progress after ACO variables  
263 selection. Results revealed that ACO-BPANN is extremely suitable for determination of pork's  
264 WBSF and CL by MSI technique.

265 The reasons for results could be explained as follows. Firstly, it might be explained by the  
266 histological basis of pork. Muscle tissue is composed of myofibrils, and each of the myofibril  
267 consists of myosin heavy-chain and actin filaments. Differences in  $\mu$ -calpain, m-calpain, and  
268 calpastatin activity may ultimately influence the tenderness and water-holding capacity of pork by  
269 impacting the rate of myofibril, adipose tissue and water.<sup>34-36</sup> Furthermore, after cooking, the adipose  
270 tissue cells rupture and the intramuscular fat redistributes, which also affect the pork eating quality.  
271 The distribution of myofibrils, adipose tissue and water forms the texture which can be captured by  
272 MSI data, thus, the MSI images can indirectly reflect the pork quality. Therefore, all the models

273 achieved good performances, indicating that it is feasible and reliable to estimate WBSF and CL  
274 quantitatively using our developed MSI system.

275 Secondly, BP-ANN model was compared with PLS model. Compared to the linear regression  
276 tool i.e. PLS, BP-ANN is a universal nonlinear regression tool which has stronger robustness,  
277 self-learning and adaptation than linear method. When faced with complex problems, nonlinear  
278 method might be more suitable for the solution of data prediction.<sup>12, 37</sup> In contrast with the linear  
279 structure of PLS, the topological network architecture of BP-ANN may be more suitable for the  
280 analysis of complicated measurement.<sup>38</sup> In fact, the relationships between the WBSF/CL and the  
281 multispectral data were diagnosed by the approach of augmented partial residual plots (APARPs).<sup>39</sup>  
282 A quantitative numerical tool (run test) was employed to calculate the non-linearity based on  
283 APARPs method; the  $|z|$ -value is 8.912 for WBSF, and 8.512 for the CL, respectively; both of them  
284 exceed the critical value ( $|z| = 1.96$ ). The results were shown in [Table 3](#). Therefore, it can be  
285 concluded that there is a non-linear relationship between multispectral images and WBSF/CL, and  
286 the linear tools might not be able to provide a complete solution to so complicated regression.

287 Thirdly, ACO-BPANN model was compared with BP-ANN model. The absorption bands at  
288 characteristic wavelengths of 1280nm, 1440nm and 1660nm are due to O-H bonds related to water  
289 content.<sup>5, 14, 40</sup> Therefore, the texture feature variables, which were extracted from 3 MSI images,  
290 may have linear correlation. Moreover, like ants finding food, ACO algorithm is good for  
291 optimization of variables. The variables optimized by ACO which were closely related to pork  
292 quality, were used as the input of model. Thus, compared with BP-ANN model and PLS model,  
293 ACO-BPANN model has a best result.



## 294 4. Conclusions

295 This work shows the potential of near infrared MSI technique in determination of WBSF and WHC  
296 in pork are the two important parameters of pork's eating quality. In developing prediction models,  
297 ACO-BPANN revealed its superiority in contrast to classical PLS and BP-ANN calibration methods.  
298 It can be concluded that the MSI system with efficient algorithm would achieve the promotion of  
299 emerging imaging technique from the laboratory research to the practical usage for real-time  
300 monitoring meat quality.

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350

**351 Figure captions**

352 Fig.1. Near infrared spectral imaging system

353 Fig.2. Flowchart of predicting WBSF and CL in pork by MSI system

354 Fig.3. Dominant wavelengths selected by PCA

355 Fig.4. Results of ACO-BPANN models: (a) Variables selected by ACO algorithm for WBSF; (b)

356 scatter plot between reference measurement of WBSF and ACO-BPANN predicted results; (c)

357 Variables selected by ACO algorithm for CL; (d) scatter plot between reference measurement of CL

358 and ACO-BPANN predicted results

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359 **Table 1** Reference measurement of WBSF and CL in the calibration and prediction sets.

360

Quality parameters	Units	Subsets	Sample number	Range	Mean	Standard deviation
WBSF	kgf	Calibration set	69	4.4678~9.8537	6.8921	1.2392
		Prediction set	34	5.0626~10.1651	6.9992	1.0182
CL	%	Calibration set	69	21.33~29.69	26.94	1.87
		Prediction set	34	22.09~30.7	27.04	1.74

361

362 **Table 2** Calibration models for prediction of pork WBSF and CL using different algorithms

363

Quality parameters	Model	Variables	Prediction set Rp
WBSF	PLS	54	0.7481
	BP-ANN	54	0.8253
	ACO-BPANN	10	0.8451
CL	PLS	54	0.7786
	BP-ANN	54	0.8876
	ACO-BPANN	14	0.9116

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365

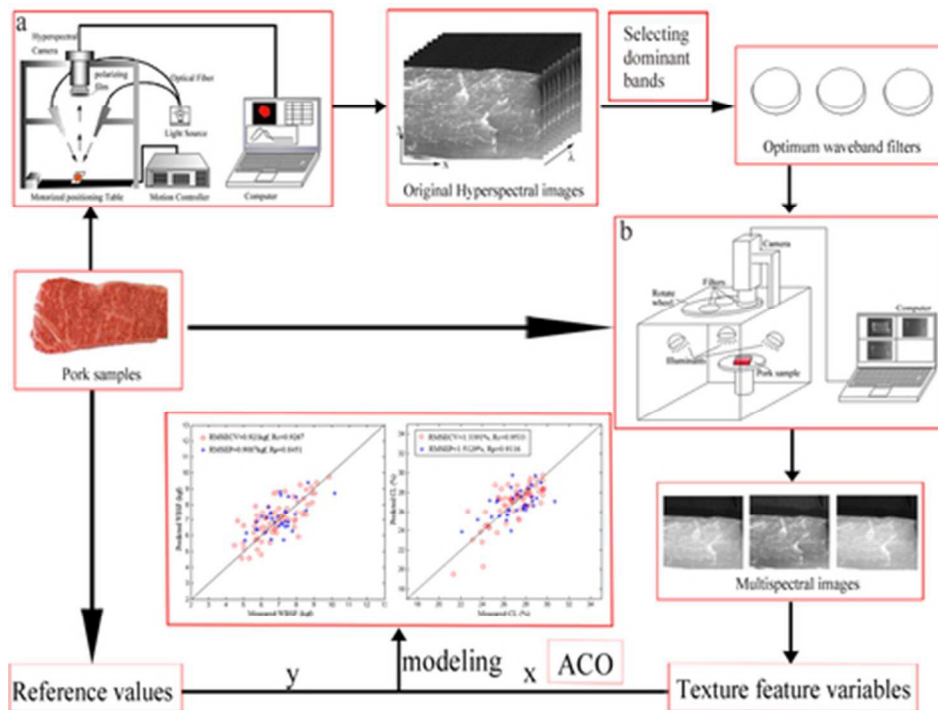
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366 **Table 3** Results of the runs test used for the detection of the linearity relationship between the MSI  
367 data and the WBSF and CL based on APaRPs method

368

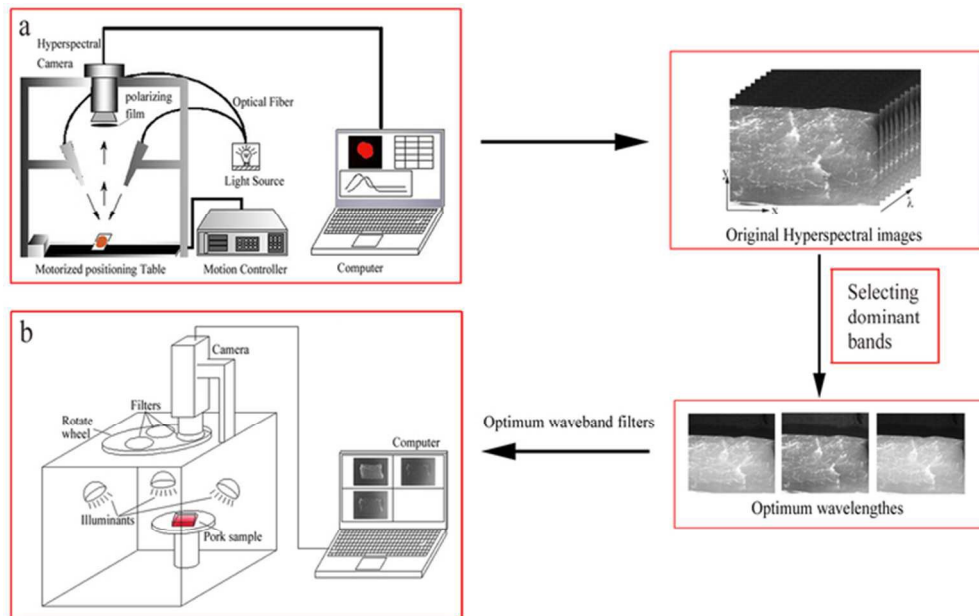
Quality parameters	n <sub>+</sub>	n <sub>-</sub>	u	μ	σ	z	Result
WBSF	52	51	7	52.5	5.05	8.91	Nonlinear
CL	54	49	9	52.4	5.04	8.51	Nonlinear

369

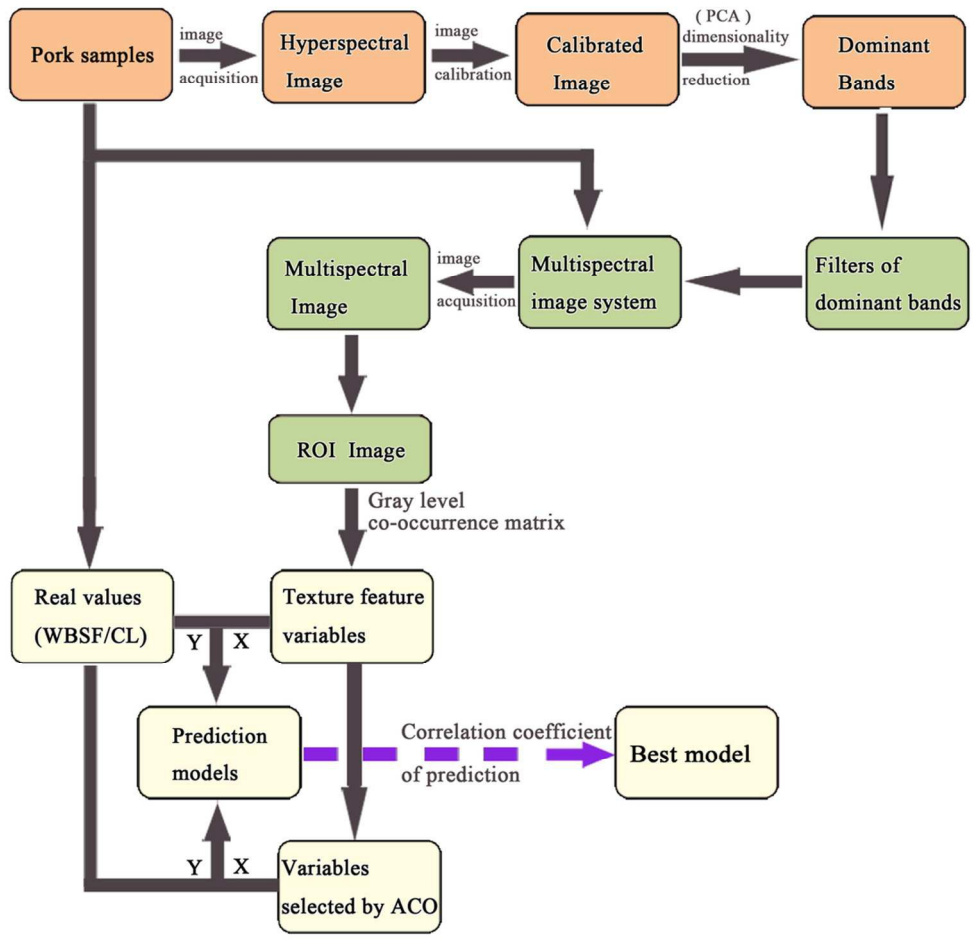


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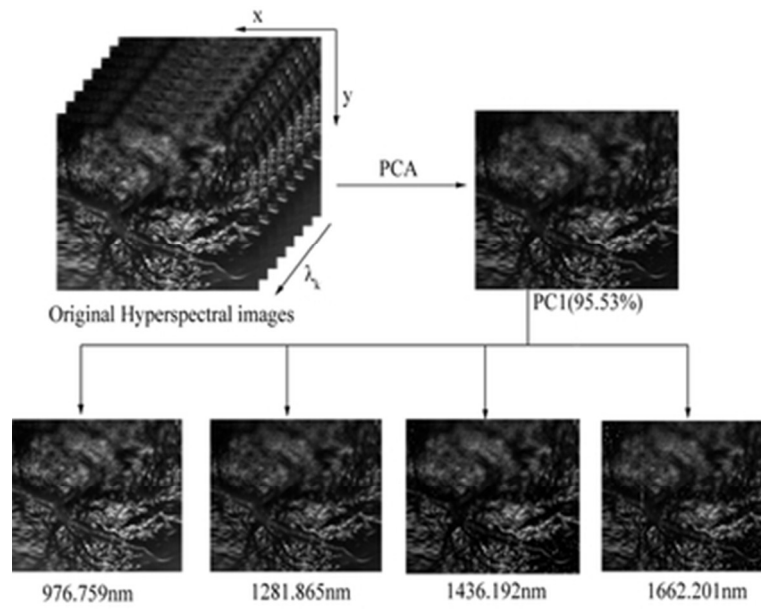




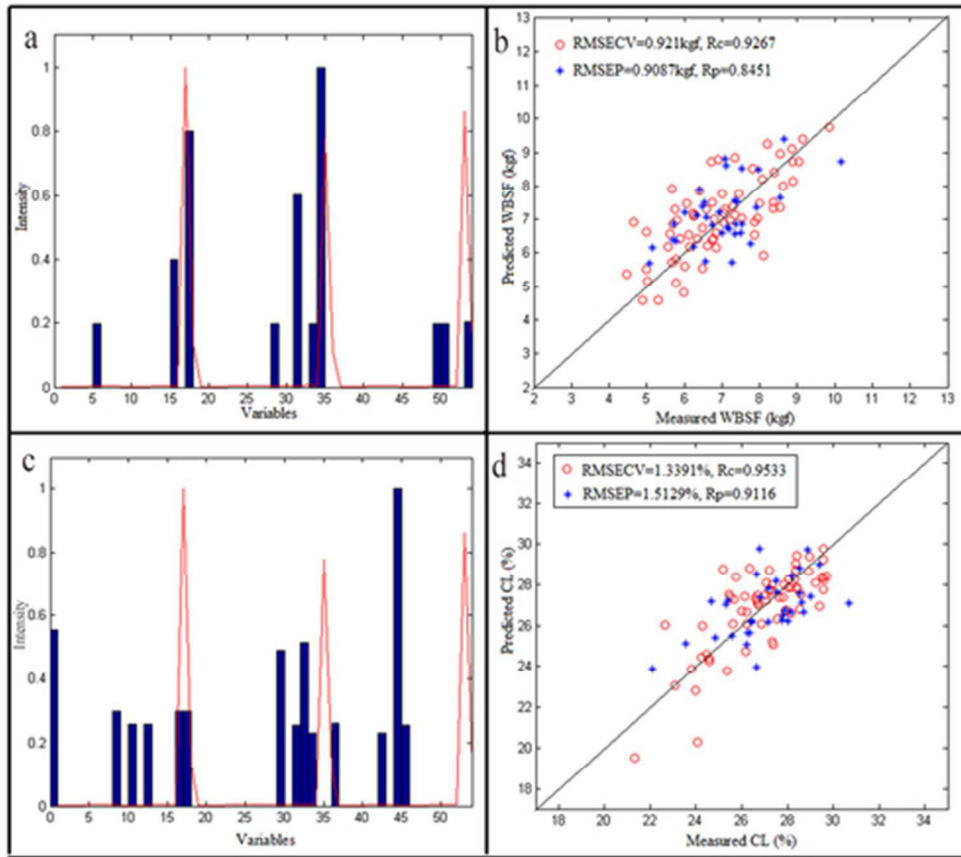
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96x93mm (300 x 300 DPI)



32x25mm (300 x 300 DPI)



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