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# ARTICLE

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# Enhancing thermo-stability to ethylene polymerization: Synthesis, characterization and the catalytic behavior of 1-(2,4-dibenzhydryl-6-chlorophenylimino)-2-aryliminoacenaphthylnickel halides

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A series of 1-(2,4-dibenzhydryl-6-chlorophenylimino)-2-aryliminoacenaphthylene derivatives (L1–L5) was synthesized and reacted with nickel halides to form the corresponding nickel complexes  $LNiX_2$  (X = Br, Ni1 – Ni5; X = Cl, Ni6 – Ni10). The molecular structures of representative complexes Ni2 and Ni5 were determined by the single crystal X-ray diffraction indicating the distorted square planar geometry around nickel atom of complex Ni2 and the distorted tetrahedral geometry around nickel atom of complex Ni5, respectively. Upon activation with low amount of ethylaluminiu... sesquichloride(Et<sub>3</sub>Al<sub>2</sub>Cl<sub>3</sub>, EASC), all nickel complexes exhibited high activities up to 1.09 ×10<sup>7</sup> g of PE (mol of Ni)<sup>-1</sup>h<sup>-1</sup> towaro ethylene polymerization, producing branched polyethylenes. Most importantly, these systems showed good thermostability, even at 80 °C maintaining the activity with 3.76 × 10<sup>6</sup> g of PE (mol of Ni)<sup>-1</sup>h<sup>-1</sup>.

## Introduction

Two decades have passed since the discovery of  $\alpha$ diiminonickel pre-catalysts in ethylene polymerization,<sup>1</sup> the rapid progress of the nickel complex pre-catalysts has been reviewed timely.<sup>2</sup> Regarding the foremost model of  $\alpha$ diiminonickel pre-catalysts (A, Scheme 1),<sup>1,3</sup> the catalytic activities of their nickel complexes were enhanced by using the bulky 2,3-bis(2,6-diarylphenylimino)butanes<sup>4</sup> as well as dibenzhydryl-substituted 2,3-diiminobutanes,<sup>5</sup> in addition, the good thermo-stable precatalysts were achieved.<sup>5c</sup> In parallel, the dibenzhydryl-substituted 1,2-bis(arylimino)acenaphthylene derivatives have also been developed and used to improve the catalytic activities of their nickel complexes (**B**, Scheme1);<sup>6,7,8</sup> besides higher activities achieved, the properties of resultant polyethylenes were tailored through changing substituents from methyl,<sup>6</sup> chloro-<sup>7</sup> and fluoro-group<sup>8</sup> with producing narrow polydispersion polyethylenes from low to high molecular weights. It is still far to meet the industrial demands regarding the thermo-stable precatalysts, fortunately the 1-(2,4-dibenzhydryl-6-methylphenylimino)-2-aryliminoacenaphthyl nickel complexes performed high ethylene polymerization at high temperature (C, Scheme 1)<sup>9a</sup> along with extensive

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 † Electronic supplementary information (ESI) available: CCDC 1422645 and

1422646 contain the supplementary crystallographic data for Ni2 and Ni5. These data can be obtained free of charge from The Cambridge Crystallographic Data www.ccdc.cam.ac.uk/data\_request/cif

analogous complexes.<sup>9b,9c</sup> The computational study clearly indicated the positive influence of the electron-withdrawing substituents to the late-transition metal precatalysts,<sup>10</sup> which were consistent to experimental observations.<sup>5a,7,8</sup> Instead of 2,4-dibenzhydryl-6-methylphenylamine<sup>9a</sup> by 2,4-dibenzhydryl-6-chlorophenylamine, subsequently the 1-(2,4-dibenzhydryl-6chlorophenylimino)-2-aryliminoacenaphthylene derivatives were prepared and reacted with nickel halides to form the title nickel complexes (**D**, Scheme 1). These new nickel complex exhibited high activities up to  $1.09 \times 10^7$  g of PE (mol of Ni)<sup>-1</sup>h<sup>-1</sup> for ethylene polymerization at 50 °C in comparison to its analogs at 20 °C<sup>9a</sup>, more importantly, the system maintainec good thermal stability and high activity with 3.76 ×  $10^6$  g of PE (mol of Ni)<sup>-1</sup>h<sup>-1</sup> up to 80 °C. Therefore the title complex



Scheme 1.  $\alpha$ -Diiminonickel complex precatalysts

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#### ARTICLE

precatalysts would be potentially useful in industrial process, and further investigations remain to be interesting. The resulting polyethylenes possessed high molecular weights, but narrow polydispersity. The syntheses and characterization of the nickel complexes are reported in detail as well as their catalytic behavior toward ethylene polymerization, and the properties of the resultant polyethylenes were explored with regard to the molecular weight, polydispersity as well as branching.

# **Results and discussions**

# Synthesis of 1-(2,4-dibenzhydryl-6-chlorophenylimino)-2-arylimino acenaphthylenes (L1–L5) and their nickel complexes (Ni1–Ni10)

The stoichiometric condensation of acenaphtylene-1,2-dione with 2,4-dibenzhyldryl-6-chlorophenylamine was conducted to form the 2-(2,4-dibenzhydryl-6-chlorophenylimino)acenaphthylenone, which further reacted with various anilines to afford the 1-(2,4-dibenzhydryl-6-chlorophenylimino)-2-arylimino-acenaphthylene derivatives (L1 - L5, Scheme 2). Then the routine reactions of these organic ligands (L1 - L5) with either (DME)NiBr<sub>2</sub> (DME as dimethoxyethane) or NiCl<sub>2</sub>·6H<sub>2</sub>O formed their corresponding nickel complexes as bromides Ni1 – Ni5 or chlorides Ni6 – Ni10 (Scheme 2) in acceptable yields, respectively. Reflected by the FT-IR spectra, the stretching vibrations of C=N of the nickel halide complexes Ni1 – Ni10 showed weaker intensities in the range of 1660 cm<sup>-1</sup>–1650 cm<sup>-1</sup> for the



Scheme 2. Synthesis of ligands L1–L5 and their nickel complexes Ni1–Ni10.

free organic compounds L1–L5, indicating effective coordination between cationic nickel and N<sub>imino</sub> atom. To confirm the absolute structure, the single crystals of representative complexes Ni2 and Ni5 were obtained and characterized by the single crystal X-ray diffraction. X-Ray crystallography

Single crystals of complexes **Ni2** and **Ni5** were obtained by layering diethyl ether onto their dichloromethane solution, respectively. There are two independent molecules of the complex **Ni2** together with free dichloromethane in the crystal cell adapting the distorted square planar geometry around the nickel, shown in Figure 1. The complex **Ni5** described the distorted tetrahedral geometry around the nickel, shown ir. Figure 2. The different configurations of complexes **Ni2** and **Ni5** may be caused by substituents and the solvent molecules in the crystal cells. Their selected bond lengths and angles are tabulated in Table 1.

<b>Fable 1.</b> Selected bond lengths (Å	and angles (°) for complexes Ni2 and Ni5
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	Ni5					
	Bond le	ngths (Å)				
Ni(1)-Br(1)	2.5077(6)	Ni(1)-Br(1)	2.3172(8)			
Ni(1)–Br(2)	2.4978(6)	Ni(1)-Br(2)	2.3360(8)			
Ni(1)-N(1)	2.158(3)	Ni(1)-N(1)	2.031(3)			
Ni(1)–N(2)	2.147(3)	Ni(1)–N(2)	2.010(3)			
N(1)-C(12)	1.272(4)	N(1)-C(12)	1.277(5)			
N(1)-C(23)	1.409(4)	N(1)-C(23)	1.435(4)			
N(2)-C(11)	1.272(5)	N(2)-C(11)	1.282(5)			
N(2)-C(1)	1.411(4)	N(2)-C(1)	1.440(5)			
Cl(1)-C(28)	1.729(4)	Cl(1)C(28)	1.724(4)			
Bond angles (°)						
N(2)–Ni(1)–N(1)	79.52(11)	N(2)–Ni(1)–N(1)	82.70(13)			
Br(1)–Ni(1)–Br(2)	102.34(2)	Br(1)–Ni(1)–Br(2)	125.62(3)			
N(2)-Ni(1)-Br(1)	165.66(8)	N(2)-Ni(1)-Br(1)	105.90(10)			
N(1)–Ni(1)–Br(1)	89.20(8)	N(1)-Ni(1)-Br(1)	114.83(9)			
N(2)–Ni(1)–Br(2)	88.94(7)	N(2)-Ni(1)-Br(2)	115.66(10)			
N(1)–Ni(1)–Br(2)	168.43(8)	N(1)-Ni(1)-Br(2)	104.13(9)			



Figure 1. ORTEP drawing of Ni2 with thermal ellipsoids at a 30% probability level. Hydrogen atoms and molecule of dichloromethane have been omitted for clarity.

According to Figure 1, the square plane was formed with the N1, N2, Br2 and Br1 atoms and the nickel atom having a deviation distance of 0.090 Å from the plane. The bond length of Ni1–N1 (2.158 Å) is slightly longer than the value .

corresponding Ni1–N2 (2.147 Å), indicating the steric hindrance of ligands and being consistent with their analogues.<sup>6–9</sup> The typical C=N double-bond character were observed within bonds N1–C12 (1.272 Å) and N2–C11 (1.272 Å), being significantly shorter than the typical C-N single bonds of the N1–C23 (1.409 Å) and N2–C1 (1.411 Å). Moreover, the Ni–Br bond lengths are 2.5077 Å (Ni1–Br1) and 2.4978 Å (Ni1–Br2).

Complex **Ni5**, with the distorted tetrahedral geometry around the nickel center being consistent to its analogous complexes,<sup>6,9a</sup> has the basal plane of the N1, N2 and Br1 atoms with the apical atom of the Br2. The distance between nickel atom and the basal plane is 0.939 Å. The dihedral angle between the plane formed by N1, N2 and Ni1, and the basal plane is 38.26°. The Ni–N bond lengths are 2.031 Å (Ni1–N1) and 2.010 Å (Ni1–N2). Similar to the complex **Ni2**, the bonds N1–C12 (1.277 Å) and N2–C11 (1.282 Å) have the typical C=N double-bond character, and are shorter than the single-bond N1–C23 (1.436 Å) and N2–C1 (1.441 Å). The Ni–Br bond lengths are 2.317 Å (Ni1–Br1) and 2.336 Å (Ni1–Br2). The dihedral angles between the chelate plane including N1, N2 and Ni1 and N1-aryl ring or N2-aryl ring are 82.64° and 77.43°, respectively.



Figure 2. ORTEP drawing of Ni5 with thermal ellipsoids at a 30% probability level. Hydrogen atoms have been omitted for clarity.

#### **Ethylene polymerization**

Complex **Ni1** was used to optimize the ethylene polymerization parameters to find a suitable co-catalyst. The ethylene polymerization trials were conducted through using various alkylaluminium reagents such as methylaluminoxane (MAO), modified methylaluminoxane (MMAO), dichloride ethylaluminium (AlEtCl<sub>2</sub>) and ethylaluminium sesquichloride (Et<sub>3</sub>Al<sub>2</sub>Cl<sub>3</sub>, EASC) as activators at 30 °C under 10 atm ethylene; their results are summarized in Table 2. In general, the **Ni1**/EASC system exhibited the highest activity toward ethylene polymerization (entries 1–4, Table 2). Therefore further extensive investigations were explored with EASC as co-catalyst.

In presence of EASC, the complex **Ni1** was explored to optimize the polymerization parameters including the Al/Ni molar ratio, reaction temperature and reaction period (Table 3). At 20 °C, the catalytic activities gradually increased with variations of the Al/Ni molar ratio from 200 to 500 (entries 1–4, Table 3), then slightly decreased with further higher Al/Ni molar ratio as 600 (entry 5, Table 3), indicating the optimum Al/Ni ratio 500.

Table 2.	Selection of	a suitable	co-catalyst	based on Ni1

Entry	Co-cat.	Al/Ni	Act. <sup>b</sup>	<i>T</i> <sup><i>c</i></sup> / °C	$M_w^d$	$M_{\rm w}/M_{\rm n}{}^d$
1	MAO	3000	2.64	120.5	33.36	2.3
2	MMAO	3000	1.25	131.0	2.67	1.9
3	$EtAlCl_2$	500	1.97	131.4	5.85	2.5
4	EASC	500	5.68	122.2	18.51	2.6

<sup>*a*</sup> Conditions: 2.0  $\mu$ mol of **Ni1**; 10 atm of ethylene; 30 <sup>o</sup>C; 30 min; 100 ml toluene. 10<sup>6</sup> g of PE (mol of Ni)<sup>-1</sup> h<sup>-1</sup>. <sup>*c*</sup> Determined by DSC. <sup>*d*</sup> Determined by GPC, 10<sup>4</sup> g·mol<sup>-1</sup>.

Fixing the Al/Ni ratio at 500, the reaction temperatures were increased from 20 to 80 °C (entries 4, 6–11, Table 3); t' highest activity of  $1.09 \times 10^{-7}$  g of PE (mol of Ni)<sup>-1</sup>h<sup>-1</sup> was observed at 50 °C (entry 8, Table 3). It is worthily mentioned that the polymerization at 80 °C (entry 11, Table 3) maintained a high activity with  $3.76 \times 10^{-6}$  g of PE (mol of Ni)<sup>-1</sup>h<sup>-1</sup>, meaning that the current system possessed better thermal-stability than their analogous pre-catalysts. <sup>5a,6,7,9a</sup> Regarding the GPC curves of obtained polyethylenes (Figure 3), the higher molecular weights of polyethylenes were obtained at the lower reaction temperatures (entries 4, 6–11, Table 3), the chain transfer and termination would easily take place at the elevated temperature.



Figure 3. GPC curves of polyethylenes by the Ni1/EASC system at different temperature (entries 4, 6–11 in Table 3)

Regarding the lifetime of the active species, the ethylene polymerization was conducted over different periods such as 15, 30, 45 and 60 min (entries 8 and 12–14, Table 3). T<sup>+</sup> . highest activity was observed within 15 min (entry 12, Table 3), probably reflecting that the active species were quickly formed upon the addition of EASC. The catalytic activities gradua' y decreased with prolonging the reaction time, meanwhile the resultant polyethylene possessed the higher molecular weight along with a longer reaction time (Figure 4), indicating some

#### ARTICLE

Table 3. Ethylene polymerization by Ni1-Ni10 / EASC<sup>a</sup>

Entry	Pre-cat.	Al/Ni	T/°C	t/ min	Act. <sup>b</sup>	<i>T</i> <sub>m</sub> <sup><i>c</i></sup> / °C	$M_w^d$	$M_{\rm w}/M_{\rm n}^{\ d}$
1	Ni1	200	20	30	1.87	131.7	35.72	2.3
2	Ni1	300	20	30	4.03	124.8	24.55	3.1
3	Ni1	400	20	30	4.19	125.0	24.47	3.6
4	Ni1	500	20	30	4.49	123.0	25.11	3.3
5	Ni1	600	20	30	3.77	124.5	26.69	3.3
6	Ni1	500	30	30	5.68	122.2	18.51	2.6
7	Ni1	500	40	30	7.83	107.6	8.07	2.4
8	Ni1	500	50	30	10.86	101.0	5.43	2.5
9	Ni1	500	60	30	10.30	79.2	2.90	1.8
10	Ni1	500	70	30	9.24	79.2	2.07	1.7
11	Ni1	500	80	30	3.76	72.4	0.75	2.5
12	Ni1	500	50	15	16.48	88.9	4.74	2.1
13	Ni1	500	50	45	9.17	98.0	6.46	2.5
14	Ni1	500	50	60	8.69	111.6	7.70	2.0
15	Ni2	500	50	30	8.07	96.7	7.97	2.4
16	Ni3	500	50	30	6.62	59.9	8.78	2.1
17	Ni4	500	50	30	8.54	97.0	4.71	2.2
18	Ni5	500	50	30	7.88	83.1	6.91	2.1
19	Ni6	500	50	30	6.47	98.7	5.55	2.2
20	Ni7	500	50	30	5.62	97.4	9.41	2.3
21	Ni8	500	50	30	3.11	62.6	9.42	2.2
22	Ni9	500	50	30	6.05	107.2	5.97	2.4
23	Ni10	500	50	30	3.54	96.5	7.28	2.6
24 <sup><i>e</i></sup>	Ni1	500	50	30	0.69	52.9	17.63	2.6
25 <sup>f</sup>	Ni1	500	50	30	1 72	95.7	8 75	2.0

Page 4 of 10

Journal Name

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<sup>*a*</sup> Conditions: 2.0 $\mu$ mol of **Ni1**; ethylene pressure 10 atm; total volume 100 ml. <sup>*b*</sup> 10<sup>6</sup> g of PE (mol of Ni)<sup>-1</sup>h<sup>-1</sup>. <sup>*c*</sup> Determined by DSC. <sup>*d*</sup> Determined by GPC, 10<sup>4</sup> g·mol<sup>-1</sup>. ethylene pressure 1 atm. <sup>*f*</sup> ethylene pressure 5 atm.



Figure 4. GPC curves of polyethylenes by the Ni1/EASC system at different times (entries 8 and 12–14 in Table 3)

catalytic species remained  $\mathsf{active}^{11}$  and consistent with the literature observations.  $^{6,7,9a,12}$ 

Regarding the ethylene pressure, the polymerization experiments were conducted under different pressures such

as the 1 atm, 5 atm and 10 atm (entries 8 and 24-25 in Table) 3). Higher molecular weights of the resulting polyethylenes were achieved under lower ethylene pressures (Figure 5) which is quite unusual and differing from the common conclusion that the polyethylenes obtained at higher ethylene pressures showed higher molecular weights. Two competitive reactions as chain propagation and migration parallel exist. within polymerization of ethylene. The current system results the faster chain migration than propagation at higher pressures, therefore, polyethylenes with lower molecular weights were obtained at higher ethylene pressure, meanwhile the termination and reformation of active specihappened. Such phenomena were previously observed also with precatalysts of palladium<sup>13a,b</sup> and cobalt complexes.<sup>13c</sup> Under the optimum conditions with an Al/Ni ratio of 500 at 50 °C, other bromide complexes were also investigated (entries 15-18 in Table 3) and showed high activities toward ethylena polymerization. The activities decrease in the order Ni1 [2, i di(Me)] > Ni4 [2,4,6-tri(Me)] > Ni2 [2,6-di(Et)] > Ni5 [2,6-di(Et)-4-Me] > Ni3 [2,6-di(i-Pr)]. Less bulky ortho-substituents (1 group; Scheme 2) in the complexes, the higher catalytic activities; it was considered of the bulky 2,4-dibenzhydryl-

#### ARTICLE

chlorophenyl group already occupying some space around nickel site.<sup>7,8,9c</sup>



Figure 5. GPC curves of polyethylenes by the Ni1/EASC system at different pressures (entries 8 and 24–25 in Table 3)



Figure 6. <sup>13</sup>C NMR spectrum of the polyethylenes obtained with Ni1/EASC at 50 °C (entry 8, Table 3)



Figure 7.  $^{13}\mathrm{C}$  NMR spectrum of the polyethylenes obtained with Ni1/EASC at 60 °C (entry 9, Table 3)

Besides the molecular weights and polydispersity measured by the GPC measurement, the DSC data were measured and showed most of the  $T_m$  values higher than 100 °C, being generally higher than these of the analogous nickel precatalysts.<sup>7,9</sup> The  $T_m$  values are usually relative to the branches of polyethylenes: higher  $T_m$  value corresponds to lower branched of polyethylene. The  $T_m$  values of polyethylenes obtained at 50 and 60 °C (entries 8 and 9, Table 3) were observed as 101.0 and 79.2 °C, and two samples in deuterated 1,2-dichlorobenzene were measured by the <sup>13</sup>C NMR measurement. Interpreted according to the literature,<sup>14</sup> the polyethylene produced at 50 °C (Figure 6) possessed 46 branches per 1000 carbons including methyl (62.4%), eth (16.8%) and longer chains (20.8%), whilst the polyethylene obtained at 60 °C (Figure 7) had 59 branches per 1000 carbons, containing methyl (47.1%), ethyl (8.0%) and longer chains (44.9%). At higher polymerization temperature, it is higher potential to have chain termination and migration instead of chain propagation; and the higher possibility of longer branches would be observed due to more chain migration.<sup>15</sup> That was consistent to the palladium precatalysts forming polyethylenes with high branching at the higher temperature.<sup>13b</sup> Generally the polyethylenes obtained in the current system possessed lower branches than these produced by the nickel analogous precatalysts.<sup>7,9</sup>

Extensively, the nickel chlorides (Ni6–Ni10) were investigated and showed high activities towards ethylene polymerization (entries 19–23, Table 3). The tendency of their cataly... performance was similar to that showed above by the bromide analogs. Comparing two sets of catalytic data by the bromide and chloride complexes, the bromide precatalystgenerally performed higher activities than chloride precatalysts did, but chloride precatalysts produced polyethylenes with slightly higher molecular weights; these trends were in good agreement with observations by i<sup>\*-</sup> analogs.<sup>7,8</sup>

#### Conclusion

series of 1-(2,4-dibenzhydryl-6-chlorophenylimino)-2 A aryliminoacenaphthylnickel halides was prepared and characterized as well as the single crystal X-ray diffraction of representative complexes. Upon activation with EASC at very low Al/Ni ratio (500), all nickel complex pre-catalysts exhibit high activities up to  $1.09 \times 10^7$  g of PE (mol of Ni)<sup>-1</sup>h<sup>-1</sup> toward ethylene polymerization; importantly the optimum polymerization temperature was operated at 50 °C along with high activity maintained at 80 °C in the trial of Ni1, indicating the better thermal stability than their analogs. The bromide precatalysts showed higher activities than their chloride analogs did, but the chloride precatalysts produced polyethylenes with higher molecular weights. The branching degrees of polyethylenes were observed as several tens by <sup>13</sup>C NMR measurement, which were slightly lower than these obtained by their analogs.<sup>7-9</sup> Therefore the polyethylenes could be well tailored in controlling molecular weights and branching through finely tuning the substituents of ligands within 1,2-bis(arylimino)acenaphthylnickel complexes, which are potentially modified to be a practicable precatalysts for a commercial process in near future.

#### **Experimental section**

#### **General procedure**

All manipulations of air and/or moisture sensitive compoun is were carried out under a nitrogen atmosphere using standard Schlenk techniques. All solvents were refluxed and purifica

#### ARTICLE

atmosphere before under а nitrogen to use. Methylaluminoxane (MAO) (1.46 mol/L in toluene) and methylaluminoxane (MMAO) (1.93 mol/L in heptane, 3A) were purchased from Akzo Nobel Corp.. Dichloride ethylalumium (AlEtCl<sub>2</sub>) (1.44 mol/L in toluene) and ethylaluminium sesquichloride (Et<sub>3</sub>Al<sub>2</sub>Cl<sub>3</sub>, EASC, 0.87 mol/L in toluene) were purchased from Acros Chemical. High-purity ethylene was purchased from Beijing Yanshan Petrochemical Co. and used as received. Other reagents were purchased from Aldrich, Acros, or local suppliers. <sup>1</sup>H and <sup>13</sup>C NMR spectra were recorded on a Bruker DMX 400 MHz instrument at ambient temperature using TMS as an internal standard;  $\delta$  values were given in ppm and J values in Hz. FT-IR spectra were recorded on a Perkin-Elmer System 2000 FT-IR spectrometer. Elemental analyses were carried out using a Flash EA 1112 microanalyzer. Molecular weights  $(M_w)$  and molecular weight distribution (MWD) of polyethylene were determined by a PL-GPC220 at 150 °C, with 1,2,4-trichlorobenzene as the solvent. The trace and melting points of polyethylene were measured from the second scanning run on Perkin-Elmer TA-Q2000 DSC analyzer under a nitrogen atmosphere. In the procedure, a sample of about 2.0-4.0 mg was heated to 150 °C at a heating rate of 20 °C min<sup>-1</sup>, and kept for 5 min at 150 °C to remove the thermal history and then cooled at a rate of 20 °C min<sup>-1</sup> to -20 °C. <sup>13</sup>C NMR spectra of the polyethylene was recorded on a Bruker DMX 300 MHz instrument at 135 °C in deuterated 1,2dichlorobenzene with TMS as an internal standard.

#### Syntheses and characterization

The syntheses of 1-(2,4-dibenzhydryl-6-chlorophenylimino)-2aryliminoacenaphethylene derivatives and their nickel halide complexes were performed according to the literature 2-(2,4-dibenzhydryl-6procedure (scheme 2). The chlorophenylimino) acenaphthylenone was firstly prepared by the stoichiometrial condensation of 2,4-dibenylmethyl-6chloroaniline with acenaphthylene-1,2-dione, and then further reacted with common aniline derivatives to obtain unsymmetrical 1,2-diiminoacenaphthylene derivatives (L1-L5), which individually reacted with either (DME)NiBr<sub>2</sub> or NiCl<sub>2</sub> to form their bromide (Ni1-Ni5) or chloride complexes (Ni6-Ni10), respectively.

2-(2,4-Dibenzhydryl-6-chlorophenylimino)acenaphthylenone. A mixture of 2,4-diphenylmethyl-6-chloroaniline (18.38 g, 40 mmol), acenaphthylene-1,2-dione (7.28 g, 40 mmol) and a catalytic amount of p-toluenesulfonic acid (1.50 g) were mixed in 500 ml dichloromethane and 50 ml ethanol, and the mixture was stirred at room temperature over night. The solution was concentrated under vacuum, and its residue was further purified by alumina column chromatography (50/1 petroleum ether/ethyl acetate) to obtain the expected compound as the red powder in 9.73 g (39%). Mp: 126–128 °C. <sup>1</sup>H NMR (400MHz, CDCl<sub>3</sub>, TMS): δ 8.07 (t, J = 7.4 Hz, 2H), 7.88 (d, J = 8.4 Hz, 1H), 7.75 (t, J = 7.6 Hz, 1H), 7.65-7.21 (m, 7H), 7.14-6.98 (m, 7H), 6.96 (d, J = 6.8 Hz, 3H), 6.78 (s, 1H), 6.75 (d, J = 4.0 Hz, 2H), 6.56 (d, J = 7.2 Hz, 1H), 6.47 (t, J = 7.6 Hz, 2H), 6.22 (t, J = 7.4 Hz, 1H), 5.61 (s, 1H), 5.49 (s, 1H). <sup>13</sup>C NMR (100 MHz, CDCl<sub>3</sub>, TMS):  $\delta$  144.5,143.3, 141.0, 135.8, 131.8, 130.3, 129.6, 129.3, 129.2,

# 128.4, 128.3, 128.1, 127.9, 127.7, 127.6, 127.5, 126.5, 126.3,

#### 125.3, 123.0, 121.8.

1-(2,4-Dibenzhydryl-6-chlorophenylimino)-2-(2,6-dimethyl phenylimino)acenaphthylene (L1). 2.49 g (4.0 mmol) 2-(2,4-Dibenzhydryl-6-chlorophenylimino) acenaphethylenone, 0.73 g (6.0 mmol) 2,6-dimethylaniline and a catalytic amount of 0.3 g p-toluenesulfonic acid were mixed and refluxed in 100 ml toluene for 2 h. The solution was concentrated under vacuum, then its residue was further purified by the alumina column chromatography (50/1 petroleum ether/ethyl acetate) to obtain the compound L1 as the yellow powder, 0.46 g (16%). Mp: 138–140 °C. <sup>1</sup>H NMR (300 MHz, CDCl<sub>3</sub>, TMS): δ 7.78 (t, J = 8.4 Hz, 2H), 7.31 (t, J = 7.1 Hz, 5H), 7.23–7.08 (m, 16H), 6.89 (d J = 7.2 Hz, 2H), 6.76 (s, 1H), 6.59 (d, J = 7.2 Hz, 1H), 6.53–6.46 (m, 3H), 6.27 (t, J = 7.2 Hz, 1H), 5.79 (s, 1H), 5.51 (s, 1H), 2.27 (s 3H), 2.08 (s, 3H). <sup>13</sup>C NMR (100 MHz, CDCl<sub>3</sub>, TMS): δ 142.6, 141.3, 140.5, 140.4, 136.2, 130.5, 130.0, 129.7, 129.5, 129... 129.1, 128.9, 128.8, 128.5, 128.3, 128.2, 128.0, 127.7, 127 126.6, 126.3, 125.5, 125.0, 124.9, 123.9, 123.2, 122.3, 122.2, 56.2, 52.8, 31.7, 22.8, 18.3, 17.9, 14.3. IR (KBr; cm<sup>-1</sup>): 3025(v<sup>-1</sup>) 2957(w), 2920(w), 2361(s), 1738(m), 1669(s), 1643(m), 1595(s) 1552(m), 1494(s), 1444(s), 1234(m), 1206(m), 1078(m), 1036(m), 923(s), 888(m), 698(vs). Anal. Calcd. For C<sub>52</sub>H<sub>39</sub>N<sub>2</sub>C (727.33): C, 85.87; H, 5.40; N, 3.85. Found: C, 85.39; H, 5.80; N 3.62.

1-(2,4-Dibenzhydryl-6-chlorophenylimino)-2-(2,6-diethyl phenylimino)acenaphethylene (L2). According to the synthetic procedure of L1, the compound L2 was obtained from the 2-(2,4-dibenzhydryl-6-chlorophenylimino) reaction of acenaphthylenone (2.00 g, 3.20 mmol), 2,6-diethylaniline (0.72, 4.80 mmol) and p-toluenesulfonic acid (0.2 g), as the yellow powder in 0.26 g (11%). Mp: 180–182 °C. <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>, TMS): δ 7.77 (t, J = 8.8 Hz, 2H), 7.33–7.27(m, 5H), 7.24 7.12 (m, 13H), 7.00 (d, J = 6.8 Hz, 3H), 6.89 (d, J = 7.2 Hz, 2H), 6.77 (s, 1H), 6.57 (d, J = 6.8 Hz, 1H), 6.52-6.48 (m, 3H) , 6.28 (t, J = 7.2 Hz, 1H), 5.80 (s, 1H), 5.51 (s, 1H), 2.77-2.68 (m, 1H) 2.62-2.49 (m, 2H), 2.41-2.31 (m, 1H), 2.24 (t, J = 7.4 Hz, 3H), 1.06 (t, J = 7.6 Hz, 3H). <sup>13</sup>C NMR (100 MHz, CDCl<sub>3</sub>, TMS):  $\delta$ 164.1, 163.7, 161.0, 148.4, 143.6, 143.5, 142.6, 141.1, 140.2, 136.1, 130.7, 129.8, 129.6, 129.3, 129.1, 128.8, 128.6, 128.4, 128.0, 127.7, 127.6, 127.4, 126.5, 126.4, 126.2, 125.4, 124.1 123.0, 122.5, 122.1, 56.1, 52.7, 24.8, 24.5, 14.4, 13.7. IR (KBr; cm<sup>-1</sup>): 3023(w), 2965(w), 2361(s), 1677(s), 1651(m), 1597(s), 1549(m), 1493(s), 1439(s), 1257(m), 1193(m), 1080(m), 1032(m), 924(m), 891(m), 830(m), 697(vs). Anal. Calcd. For C<sub>54</sub>H<sub>43</sub>N<sub>2</sub>Cl (755.39): C, 85.86; H, 5.74; N, 3.71. Found: C, 85.74 H, 5.79; N, 3.68.

**1-(2,4-Dibenzhydryl-6-chlorophenylimino)-2-(2,6-diisopropylphenylimino)acenaphthylene (L3).** Similarly compound **L3** was synthezised by the reaction of 2-(2,4-dibenzhydryl-6chlorophenylimino)acenaphthylenone (1.20 g, 1.92 mmol), 2,6-diisopropylaniline (0.51 g, 2.89 mmol) and toluenesulfonic acid (0.2 g), as the yellow powder, 0.35 g (23. 1). *Mp*: 208–210 °C. <sup>1</sup>H NMR (400MHz, CDCl<sub>3</sub>, TMS):  $\delta$  7.76 (t, *J* = 8.6 Hz, 2H), 7.33–7.28 (m, 7H), 7.24–7.11 (m, 12H), 7.00 (d, = 6.8 Hz, 2H), 6.88 (d, *J* = 7.2 Hz, 2H), 6.77 (s, 1H), 6.54–6.45 (m, 4H), 6.27 (t, *J* = 7.4 Hz, 1H), 5.80 (s, 1H), 5.51 (s, 1H), 3.23–3. 6

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#### Journal Name

(m, 1H), 3.97–2.91 (m, 1H), 1.33 (d, J = 6.8 Hz, 3H), 1.20 (d, J = 6.8 Hz, 3H), 1.13 (d, J = 6.8 Hz, 3H), 0.86 (d, J = 6.8 Hz, 3H), 1.13 (d, J = 6.8 Hz, 3H), 0.86 (d, J = 6.8 Hz, 3H). 1<sup>3</sup>C NMR (100 MHz, CDCl<sub>3</sub>, TMS):  $\delta$  163.9, 161.5, 147.3, 143.7, 143.6, 142.7, 141.2, 140.3, 136.2, 135.7, 135.6, 130.5, 129.9, 129.7, 129.5, 129.4, 129.2, 128.9, 128.8, 128.5, 128.2, 127.8, 127.6, 127.5, 126.6, 126.3, 125.6, 124.6, 123.8, 123.4, 123.2, 123.1, 122.2, 56.2, 52.8, 28.7, 28.6, 23.8, 23.7, 23.6, 23.3. IR (KBr; cm<sup>-1</sup>): 3058(w), 2965(m), 2361(m), 1680(m), 1653(m), 1597(m), 1549(m), 1493(s), 1439(s), 1324(w), 1253(m), 1187(m), 1079(m), 1033(m), 923(m), 890(m), 780(s), 698(vs). Anal. Calcd. For C<sub>56</sub>H<sub>47</sub>N<sub>2</sub>Cl (783.44): C, 85.85; H, 6.05; N, 3.58. Found: C, 85.53; H, 6.20; N, 3.56.

1-(2,4-Dibenzhydryl-6-chlorophenylimino)-2-(2,4,6-trimethylphenylimino)acenaphthylene (L4). Extensively compound L4 was obtained from the reaction of 2-(2,4-dibenzhydryl-6chlorophenylimino)acenaphthylenone (1.87 g, 3.00 mmol), 2,4,6-trimethylaniline (0.61 g, 4.50 mmol) and ptoluenesulfonic acid (0.2 g), as the yellow powder, 0.40 g (18%). *Mp*: 140–142 °C. <sup>1</sup>H NMR (400MHz, CDCl<sub>3</sub>, TMS): δ 7.78 (t, *J* = 9.6 Hz, 2H), 7.34-7.29 (m, 5H), 7.24-7.12 (m, 10H), 7.01-6.97 (m, 5H), 6.89 (d, J = 7.6 Hz, 2H), 6.77 (s, 1H), 6.66 (d, J = 7.2 Hz, 1H), 6.53-6.47 (m, 3H), 6.27 (t, J = 7.2 Hz, 1H), 5.80 (s, 1H), 5.51 (s, 1H), 2.39 (s, 3H), 2.24 (s, 3H), 2.05 (s, 3H). <sup>13</sup>C NMR (100 MHz, CDCl<sub>3</sub>, TMS): δ 163.7, 161.2, 146.7, 145.4, 143.6, 143.5, 142.5, 141.1, 140.4, 140.2, 136.1, 133.0, 130.3, 129.6, 129.2, 129.1, 128.9, 127.9, 127.3, 126.2, 125.4, 124.6, 124.6, 123.0, 122.2, 122.1, 56.1, 53.4, 52.7, 31.6, 22.7, 20.9, 18.1, 17.1, 14.1. IR (KBr; cm<sup>-1</sup>): 2959(w), 2923(w), 2361(s), 1669(m), 1644(m), 1597(m), 1550(w), 1443(s), 1233(m), 1075(m), 1033(m), 922(m), 889(w), 783(s), 698(vs). Anal. Calcd. For C<sub>53</sub>H<sub>41</sub>N<sub>2</sub>Cl (741.36): C, 85.86; H, 5.57; N, 3.78. Found: C, 85.40; H, 5.88; N, 3.63.

#### 1-(2,4-Dibenzhydryl-6-chlorophenylimino)-2-(2,6-diethyl-4-

methylphenylimino)acenaphthylene (L5). The compound L5 was similarly prepared by the reaction of 2-(2,4-dibenzhydryl-6-chlorophenylimino)acenaphthylenone (1.25 g, 2.00 mmol), 2,6-diethyl-4-methylaniline (0.49 g, 3.00 mmol) and ptolunenesulfonic acid (0.2 g), as the orange powder in 0.37 g (24%). *Mp*: 134–136 °C. <sup>1</sup>H NMR (400MHz, CDCl<sub>3</sub>, TMS): δ 7.76 (t, J = 9.0 Hz, 2H), 7.31 (t, J = 7.2 Hz, 5H), 7.24–7.11 (m, 11H), 7.04-7.00 (m, 4H), 6.89 (d, J = 7.6 Hz, 2H), 6.77 (s, 1H), 6.64 (d, J = 6.8 Hz, 1H), 6.52–6.47 (m, 3H), 6.28 (t, J = 7.2 Hz, 1H), 5.80 (s, 1H), 5.51 (s, 1H), 2.73-2.63 (m, 1H), 2.59-2.46 (m, 2H), 2.43 (s, 3H), 2.37-2.25 (m, 1H), 2.23 (t, J = 7.4 Hz, 3H), 1.06 (t, J = 7.4 Hz, 3H). <sup>13</sup>C NMR (100 MHz, CDCl<sub>3</sub>, TMS): δ 163.8, 161.3, 145.8, 145.4, 143.6, 143.5, 142.6, 141.1, 140.4, 140.1, 136.1, 133.2, 130.6, 130.3, 129.8, 129.6, 129.3, 129.2, 128.7, 128.5, 128.4, 128.0, 127.7, 127.6, 127.3, 127.2, 127.0, 126.5, 126.2, 125.4, 123.0, 122.6, 122.1, 56.1, 52.7, 24.8, 24.5, 21.2, 14.6, 13.8. IR (KBr; cm<sup>-1</sup>): 2966(w), 2361(m), 1678(m), 1651(m), 1598(m), 1549(s), 1493(s), 1443(s), 1257(m), 1153(w), 1079(m), 1031(m), 922(m), 891(m), 779(s), 738(s), 699(vs). Anal. Calcd. For C<sub>55</sub>H<sub>45</sub>N<sub>2</sub>Cl (769.41): C, 85.86; H, 5.90; N, 3.64. Found: 85.75; H, 5.85; N, 3.65.

### 1-(2,4-Dibenzhydryl-6-chlorophenylimino)-2-(2,6-dimethyl

phenylimino)acenaphthylylnickel dibromide (Ni1). Compound L1 (0.22 g, 0.30 mmol) and (DME)NiBr<sub>2</sub> (0.083 g, 0.27 mmol)

were mixed in 10 ml dichloromethane, and stirred at room temperature for 24 h. The solution was concentrated and the 20 ml diethyl ether was added to precipitate resulting complex which was further washed by diethyl ether and given red nickel complex **Ni1**, 0.22 g (86%). IR (KBr; cm<sup>-1</sup>): 2974(v), 2865(w), 2361(s), 1652(m), 1625(s), 1581(s),1491(m), 1442(s), 1295(s), 1193(w), 1138(w), 1105(s), 1033(m), 920(w), 890(w), 832(m), 776(s), 697(vs). Anal. Calcd. for  $C_{52}H_{39}N_2ClBr_2Ni$  (945.83): C, 66.03; H, 4.16; N, 2.96. Found: C, 65.88; H, 4.33; N 3.05.

# 1-(2,4-Dibenzhydryl-6-chlorophenylimino)-2-(2,6-diethyl

phenylimino)acenaphethylylnickel dibromide (Ni2). Using compound L2 instead of L1 in the same procedure ir synthesizing Ni1, complex Ni2 was obtained as the brown powder in 0.10 g (88%). IR (KBr; cm<sup>-1</sup>): 2972(m), 2931(w) 2869(w), 2361(m), 1654(m), 1626(s), 1586(s), 1491(m), 1446(s), 1291(m), 1261(m), 1183(m), 1109(s), 1075(m), 1029(m), 769(-, 741(s), 702(vs). Anal. Calcd. For  $C_{54}H_{43}N_2ClBr_2Ni$  (973.89): 66.60; H, 4.45; N, 2.88. Found: C, 66.22; H, 4.79; N, 2.79.

**1-(2,4-Dibenzhydryl-6-chlorophenylimino)-2-(2,6-diisopropy' phenylimino)acenaphthylylnickel dibromide** (Ni3). Similarly, the complex Ni3 was isolated as the red powder in 0.13 g (96%). IR (KBr; cm<sup>-1</sup>): 2970(m), 2871(w), 2362(s), 1652(m), 1624(m), 1583(m), 1560(w), 1491(m), 1443(s), 1415(m' 1383(m), 1295(m), 1108(s), 1075(m), 1052(m), 919(w), 773(m), 698(vs). Anal. Calcd. For  $C_{56}H_{47}N_2$ ClBr<sub>2</sub>Ni (1001.94): C, 67.13; H, 4.73; N, 2.80. Found: C, 66.76; H, 4.75; N, 2.78.

**1-(2,4-Dibenzhydryl-6-chlorophenylimino)-2-(2,4,6-trimethyl phenylimino)acenaphthylylnickel dibromide (Ni4)**. Extensively complex **Ni4** was obtained as the brown powder in 0.12 g (69%). IR (KBr; cm<sup>-1</sup>): 2977(m), 2362(s), 1650(m). 1624(s),1593(s), 1494(s), 1442(s), 1295(m), 1231(m), 1156(w), 1075(m), 1032(m), 919(m), 772(s), 697(vs). Anal. Calcd. F  $C_{53}H_{41}N_2ClBr_2Ni$  (959.86): C, 66.32; H, 4.31; N, 2.92. Found: C, 66.07; H, 4.39; N, 2.92.

**1-(2,4-Dibenzhydryl-6-chlorophenylimino)-2-(2,6-diethyl-4-methylphenylimino)acenaphethylylnickel dibromide** (Ni5). Extensively complex Ni5 was obtained as the red powder ir 0.15 g (84%). IR (KBr; cm<sup>-1</sup>): 2964(m), 2929(m), 2361(s), 1656(m), 1625(s), 1585(s), 1560(m), 1493(s), 1446(s), 1414(s), 1292(m), 1075(m), 1030(s), 957(w), 923(w), 858(m), 827(m), 773(s), 696(vs). Anal. Calcd. For  $C_{55}H_{45}N_2ClBr_2Ni$  (987.91): C, 66.87; H, 4.59; N, 2.84. Found: C, 66.43; H, 4.52; N, 2.85.

**1-(2,4-Dibenzhydryl-6-chlorophenylimino)-2-(2,6-dimethyl phenylimino)acenaphthylylnickel dichloride** (Ni6). Employing the same procedure for Ni1, using the equimolar NiCl<sub>2</sub>·6H<sub>2</sub>C instead of its analog (DME)NiBr<sub>2</sub>, complex Ni6 was obtained as the yellow powder in 0.11 g (74%). IR (KBr; cm<sup>-1</sup>): 3057(w), 3025(w), 1661(w), 1628(m), 1588(s), 1494(s), 1444(s), 1291(m<sup>-1</sup>) 1262(w), 1191(w), 1080(m), 1031(m), 921(w), 888(w), 831(m), 773(s), 739(s), 697(vs). Anal. Calcd. for C<sub>52</sub>H<sub>39</sub>N<sub>2</sub>Cl<sub>3</sub>Ni (856.93): C, 72.88; H, 4.59; N, 3.27. Found: C, 72.72; H, 4.35; N, 3.55.

**1-(2,4-Dibenzhydryl-6-chlorophenylimino)-2-(2,6-diethyl phenylimino)acenaphthylylnickel dichloride** (Ni7). Using the similar synthetic procedure of complex Ni6, but compound 2 was used instead of L1, complex Ni7 was isolated as the yellow powder in 0.11 g (74%). IR (KBr; cm<sup>-1</sup>): 3058(w), 3026(v), 2964(w), 1665(m), 1633(m), 1588(s), 1559(w), 1494(m), 1445(s), 1415(m), 1291(m), 1264(m), 1186(m), 1079(m), 1033(m), 829(m), 775(s), 743(s), 698(vs). Anal. Calcd. For  $C_{54}H_{43}N_2Cl_3Ni$  (884.99): C, 73.29; H, 4.90; N, 3.17. Found: C, 73.07; H, 5.00; N, 2.89.

**1-(2,4-Dibenzhydryl-6-chlorophenylimino)-2-(2,6-diisopropyl phenylimino)acenaphthylylnickel dichloride** (Ni8). Similarly complex Ni8 was obtained as the yellow powder in 0.07 g (43%). IR (KBr; cm<sup>-1</sup>): 3058(w), 3026(w), 2967(m), 1660(m), 1624(m), 1591(s), 1491(m), 1445(s), 1416(w), 1291(m), 1259(m), 1182(m), 1080(m), 1033(s), 831(m), 779(s), 744(s), 702(vs). Anal. Calcd. For  $C_{56}H_{47}N_2Cl_3Ni$  (913.04): C, 73.67; H, 5.19; N, 3.07. Found: C, 73.27; H, 5.14; N, 2.79.

**1-(2,4-Dibenzhydryl-6-chlorophenylimino)-2-(2,4,6-trimethyl phenylimino)acenaphthylylnickel dichloride** (Ni9). Extensively complex Ni9 was isolated as the yellow powder in 0.08 g (71%). IR (KBr; cm<sup>-1</sup>): 3058(w), 3025(w), 2972(s), 1661(m), 1630(m), 1591(s), 1558(w), 1494(m), 1444(s), 1416(m), 1290(m), 1155(m), 1113(m), 1033(m), 832(m), 774(s), 737(s), 699(vs). Anal. Calcd. For  $C_{53}H_{41}N_2Cl_3Ni$  (870.96): C, 73.09; H, 4.74; N, 3.22. Found: C, 72.76; H, 4.75; N, 2.88.

 $\label{eq:linear_line$ 

#### X-Ray crystallographic study

Single crystals of the nickel complexes Ni2 and Ni5 were obtained by slow diffusion of diethyl ether into dichloromethane solution at room temperature. Single-crystal X-ray diffraction studies for them were carried out on a Rigaku Saturn 724<sup>+</sup> CCD with graphite-monochromatic Mo-Kα radiation ( $\lambda$  = 0.71073 Å) at 173(2) K, the cell parameters were obtained by global refinement of the positions of all collected reflections. Intensities were corrected for Lorentz and polarization effects and empirical absorption. The structure was solved by direct methods and refined by full-matrix least squares on  $F^2$ . All hydrogen atoms were placed in calculated positions. Structure solution and refinement were performed by using the SHELXL-97 package.<sup>16</sup> Details of the crystal data and structure refinements for Ni2 and Ni5 are shown in Table 4.

#### **Ethylene polymerization**

**Ethylene polymerization at 1 atm ethylene pressure.** The polymerization at 1 atm ethylene pressure was carried out in Schlenk techniques. The complex **Ni1** was added, and the require amount of co-catalyst (EASC) was added by a syringe, the solvent is toluene. Then the solution was stirred with 1 atm ethylene atmosphere at 50 °C. After 30 min, the solution was quenched with 10% hydrochloric acid in ethanol. The polymer was washed with ethanol, then dried in vacuum at 60 °C and weighed.

Ethylene polymerization at 10/5 atm ethylene pressure. The polymerization at high ethylene pressure was carried out stainless steel autoclave (0.25 L) equipped with an ethylene pressure control system, a mechanical stirrer and  $\epsilon$  temperature controller. At the required reaction temperature, 30 ml toluene (freshly distilled) was injected into the autoclave then 50 ml toluene which dissolved the complex (2.0 µmol), the require amount of co-catalyst (MAO, MMAO, AlEtCl<sub>2</sub>,EASC), the another 20 ml toluene were injected by syringe successively. The autoclave was immediately pressurized to high ethylene pressure and the stir started. After the requirea reaction time, the ethylene was released; the polymer was washed by ethanol, and then dried in vacuum at 60 °C and weighed.

Table 4. Crystal data and structure refinements for Ni2 and Ni5

			_
	Ni2	Ni5	
Empirical formula	$C_{54}H_{43}N_2ClBr_2Ni{\cdot}CH_2Cl_2$	$C_{55}H_{45}N_2CIBr_2Ni$	
Formula weight	1058.81	987.91	
Temperature/K	291(2)	173(2)	
Wavelength/ Å	0.71073	0.71073	
Crystal system	Triclinic	Orthorhombic	
Space group	P-1	P2(1)2(1)2(1)	
a/ Å	12.0590(13)	16.470(3)	
b/ Å	15.8340(14)	16.715(3)	
c/ Å	26.7560(15)	16.782(3)	
Alpha/°	88.590(2)	90	
Beta/°	83.230(3)	90	
Gamma/°	72.860(2)	90	
Volume/ Å <sup>3</sup>	4847.6(7)	4620.0(16)	
Ζ	4	4	
Dcalcd/(g·cm <sup>−3</sup> )	1.451	1.420	
$\mu/\text{mm}^{-1}$	2.253	2.247	
F(000)	2152	2016	
Crystal size/mm	$0.37 \times 0.14 \times 0.08$	$0.44 \times 0.43 \times 0.26$	
θ Range (º)	1.35-27.00	1.74-27.48	
Limiting indices	<b>−</b> 15 ≤ h ≤ 15	<b>-</b> 21 ≤ h ≤ 21	
	–20 ≤ k ≤ 20	<b>-</b> 21 ≤ k ≤ 21	
	<b>-</b> 34 ≤ l ≤ 34	<b>-</b> 21 ≤ l ≤ 20	
No. of rflns collected	66187	31595	
No. unique rflns	21117	10563	
R(int)	0.0128	0.0765	
No. of params	1139	553	
Completeness to $\theta$	99.7 %	99.7 %	
Goodness of fit on F <sup>2</sup>	1.057	1.092	
Final R indices [I	R1 = 0.0527	R1 = 0.0526	
>2∑(I)]	wR2 = 0.0967	wR2 = 0.1146	
R indices (all data)	R1 = 0.0757	R1 = 0.0574	
	wR2 = 0.1001	wR2 = 0.1174	
Largest diff. peak, and	0.679 and -0.473	0.475 and -0.751	

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# **Graphical Abstract**

for

Enhancing thermo-stability to ethylene polymerization: Ssynthesis, characterization and the catalytic behavior of 1-(2,4-dibenzhydryl-6-chlorophenylimino)-2-aryliminoacenaphthylnickel halides

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The 1-(2,4-dibenzhydryl-6-chlorophenylimino)-2-aryliminoacenaphthylnickel halides exhibited high activities up to  $1.09 \times 10^7$  g of PE (mol of Ni)<sup>-1</sup>h<sup>-1</sup> in ethylene polymerization with better thermo-stability under activation with ethylaluminium sesquichloride.