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Microwave-assisted organic syntheses: Microwave effect on intramolecular reactions – the Claisen rearrangement of allylphenyl ether and 1-allyloxy-4-methoxybenzene

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Abstract

This article examined the how and what possible effect microwaves may have on intramolecular reactions such as those of the Claisen-type rearrangement carried out in dimethyl sulfoxide (DMSO) solvent and in solvent-free, microwave irradiation conditions. For comparison, the reaction was also performed by conventional heating using an oil bath. 2-Allylphenol was synthesized from allylphenyl ether in DMSO solvent under stirring conditions as a model of an intramolecular reaction taking place via the Claisen rearrangement using commercial microwave chemical apparatuses together with conventional heating; no enhancement of the reaction occurred. To further examine the influence of microwave radiation in Claisen rearrangement reactions we also investigated the transformation of 1-allyloxy-4-methoxybenzene to 2-allyl-4-methoxyphenol under both solvent-free conditions (no stirring) and in DMSO media; here also no reaction enhancement was observed. This notwithstanding, microwaves did impact the formation of a by-product formed in the latter reaction that was identified by GC and GC/MS as 4-methoxyphenol, the yields of which were nearly fourfold greater (ca. 6 %) under microwave irradiation than under oil-bath heating (ca. 1.5 %). The latter suggests that under solvent-free conditions a microwave non-thermal effect influenced the formation of this by-product during the Claisen rearrangement process, contrary to the case where the reaction was performed in DMSO media for which the yields were identical (ca. 2.5 %), regardless of whether the reactant was microwave or oil-bath heated.

Keywords: Microwave effect; Claisen rearrangement; Cope rearrangement; Intramolecular reaction; 2-allyl-4-methoxyphenol

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1.0 Introduction

Microwave radiation has been used extensively as a heat source in many organic syntheses since 2000,¹ as a means of significantly accelerating processes, in general, and organic reactions, in particular.² However, in spite of this advantageous feature of the microwaves, a direct comparison with conventional heating is neither straightforward nor simple because such factors as the distribution of temperature³ and reactor types, among others, in microwave heating are in most cases different from conventional heating. A significant advantage of microwaves is that substrates can be heated directly in short time thereby avoiding the use of (organic) solvents. From the point of view of industrial manufacturing and Green Chemistry, the use of a technology that can deliver high yields of products in relatively short times is not only ecofriendly but financially attractive as well.

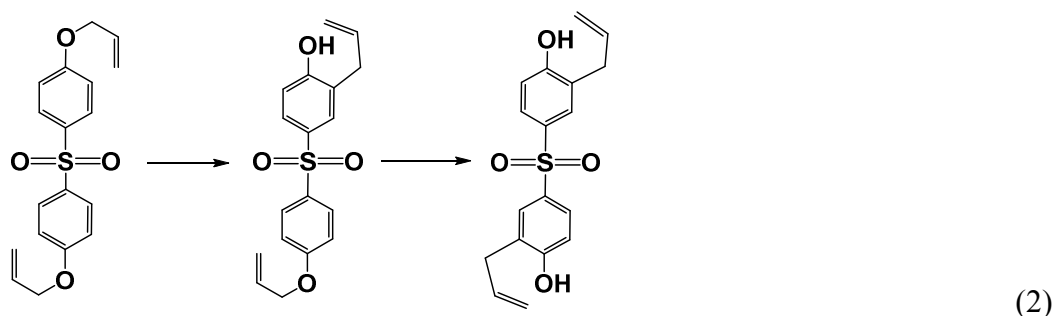
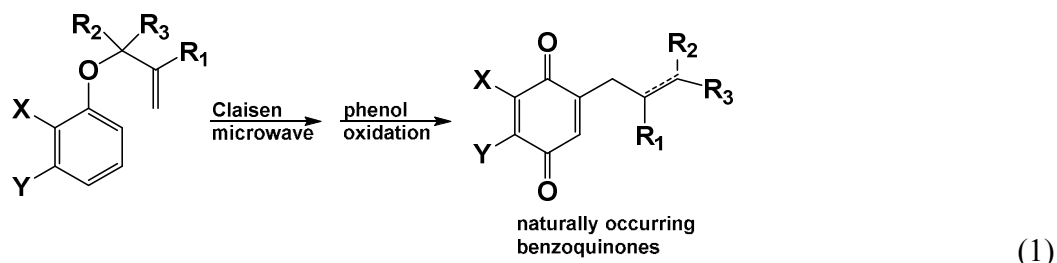
Our studies in microwave-assisted chemistry have consistently focused on how and what particular features of microwave radiation impact syntheses, in general, and organic syntheses involving intermolecular reactions, in particular.⁴⁻¹⁹ In this regard, in a previous study we investigated specific (non-thermal) microwave effects that might have an impact on organic syntheses by examining the synthesis of monoglycerylcetyldimethylammonium chloride from 3-chloro-1,2-propanediol and *N,N*-dimethylhexadecylamine in 2-propanol solvent, and under solvent-free conditions.¹⁸ No effects were evident in homogeneous 2-propanol media under temperature conditions identical to conventional heating; however, heterogeneous solvent-free conditions brought out non-insignificant specific microwave effects as evidenced by variant product yields: 62 % by microwave irradiation *versus* 47 % by conventional heating (typically using an oil bath). This variance was attributed to thermal conduction and localized hot spots formed under microwave irradiation. The model proposed for the solvent-free synthesis considered hydrophilic 3-chloro-1,2-propanediol molecules forming preferentially H-bonded domains (size, 2–20 μm) heated by microwaves and dispersed in a sea of hydrophobic *N,N*-dimethylhexadecylamine molecules. Moreover, the ionic liquid 1-butyl-3-methylimidazolium tetrafluoroborate, produced under solvent-free conditions, was obtained in high yields by microwave irradiation: 87 % under 5.8 GHz microwave heating conditions *versus* 21 % under conventional heating.²⁰ Evidently, the condition needed to observe microwave specific phenomena in organic syntheses is that the starting substrates have different large microwave absorption features. That is, the microscopic dissimilar distribution of temperature should enhance the collision frequency between two different molecules.

As part of our systematic studies then, the present study focusses on the how microwave radiation might affect intramolecular reactions of the Claisen-type rearrangement. In this regard, studies of microwave-assisted syntheses of naturally occurring 1,4-benzoquinones and of bis-(3-allyl-4-hydroxyphenyl)sulfone by the Claisen rearrangement process have been reported by Davis et al. (reaction 1)²¹ and Yamamoto and coworkers (reaction 2),²² respectively, among several other

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studies.^{23–34} In nearly all these studies, however, the interest focused on the formation of the major product from the Claisen rearrangement, as minor by-products are often not reported or otherwise noted.



To enhance the heat effect of the microwaves in Claisen rearrangements, a strong microwave absorbing solvent (e.g., water, alcohols) is typically used³⁵ so that any direct effect between reacting substrates and microwaves could not be delineated. Accordingly, to assess the how and what effect microwaves may have, if any, on intramolecular reactions, we examined the synthesis of 2-allylphenol from the Claisen rearrangement of the corresponding allylphenyl ether in dimethyl sulfoxide (DMSO) solvent, a strong microwave absorber solvent, and using commercially available microwave chemical apparatuses. Further, the Claisen rearrangement of 1-allyloxy-4-methoxybenzene to 2-allyl-4-methoxyphenol was investigated under solvent-free, non-stirring conditions, as well as in the presence of DMSO using frequency-precise (2.450,000 GHz) microwaves emitted from a semiconductor generator combined with a single-mode cavity. The latter process also yielded 4-methoxyphenol in non-insignificant yields.

2.0 Experimental setup

2.1 Microwave equipment with single-mode applicator and semiconductor generator

The microwave irradiation setup with a single-mode TE₁₀₃ cavity (transverse electric 103 mode), schematically illustrated in **Figure 1a**, included a short plunger, an iris, a three-stub tuner, a power monitor and an isolator. Continuous microwave radiation was generated from a 2.450,000-GHz microwave semiconductor generator (Fuji Electronic Industrial Co. Ltd.; GNU-201AA; maximal power, 200 W). The resonance of the microwaves was adjusted with the iris and the plunger at 1.5 cycles.

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Heating of the reactor contents was achieved by positioning the quartz tube reactor in the single-mode microwave apparatus of **Figures 1a** and **1b** at the position of maximal electric field density (E field; **Figure 1a** inset) within the waveguide. Temperatures of the solutions were measured at 3-s intervals with an optical fiber thermometer (FL-2000, Anritsu Meter Co. Ltd.). The wavelength of propagation of the microwaves in the TE_{103} mode within the waveguide was 14.78 cm (estimated from eqn 3):³⁶

$$\lambda = \frac{\lambda_0}{\sqrt{1 - (\lambda_0/2b)^2}} \quad (3)$$

where λ is the wavelength in the waveguide; $\lambda_{0(2.45 \text{ GHz})}$ (= 12.24 cm) is the wavelength in vacuum given by c/f , $\{c$ being the speed of light, $2.9979 \times 10^{10} \text{ cm s}^{-1}$, and f being the microwave frequency $2.45 \times 10^9 \text{ s}^{-1}$ for the 2.45 GHz microwaves used}; and b is the height of the waveguide, 10.92 cm (other dimensions of the apparatus are singled out in **Figure 1b**). The maximal position of the E field from the iris was located at $3/4$ the wavelength of the standing wave in the waveguide (namely at 11.09 cm).

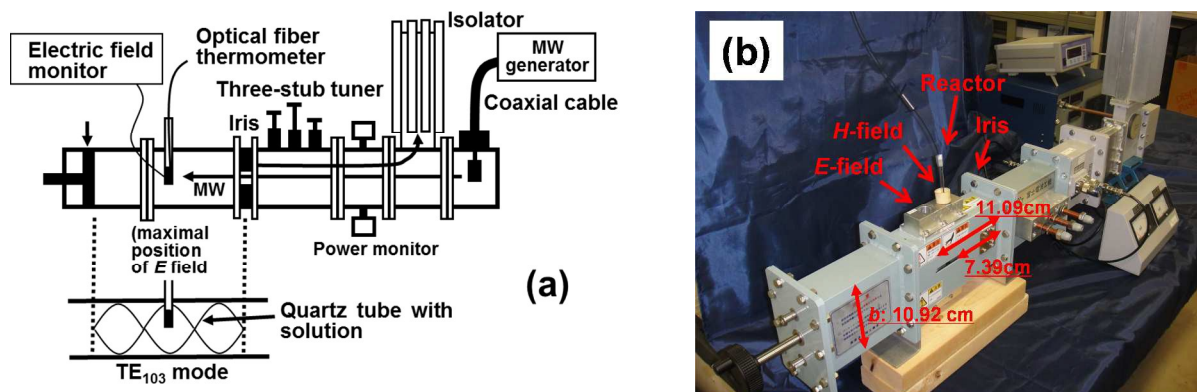


Figure 1. (a) Details of the experimental setup and positioning of the samples in the single-mode microwave resonator; (i) maximal position of the electric field (E field) density and (ii) maximal position of the magnetic field (H field) density. (b) Photograph of the single-mode microwave resonator and the 2.45-GHz semiconductor microwave generator. The photograph also shows the actual position of the sample at the H field maximum. Reproduced from ref. [36]; Copyright 2012 by the International Microwave Power Institute.

The synthesis of 2-allyl-4-methoxyphenol by the Claisen rearrangement process was examined by positioning the reactor containing the initial substrate 1-allyloxy-4-methoxybenzene at the maximal microwaves' E -field density (**Figure 1a** inset). The microwave input power was ca. 170 W (without DMSO) and 46 W with DMSO present as the latter is a strong microwave absorber. An electric field monitor (Fuji Electronic Industrial Co. Ltd.) was used to maintain the sample tube at the maximal position of the E -field density, as the reproducibility of such experiments is often diminished if such operations are neglected. Under our conditions, no significant positional changes of the electric field were needed on heating.

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2.2 Analytical methods and simulations

The yields of product(s) formed were determined by gas chromatographic analyses using a Shimadzu model 2014 FID-GC (Restek Rtx-5 capillary column; helium was the carrier gas; column temperature, 100–280 °C varied at 15 °C min⁻¹ intervals). Potential by-products that may form were identified by gas chromatography/mass spectrometry techniques (GC/MS; Shimadzu model GCMS-QP2010 Ultra; Restek Rxi-5sil capillary column; helium was the carrier gas). Dielectric constant and dielectric loss of the pure chemicals subjected to the 2.45-GHz microwaves were measured with an Agilent Technologies 8720C Network Analyzer using a slim probe system. Unless otherwise noted, proton NMR spectra were recorded in CD₃Cl solvent with a 400-MHz Bruker Avance DPX 400 NMR spectrometer; chemical shifts are quoted in parts per million (ppm).

The RF model in the COMSOL multiphysics software version 4.3a, based on a finite element method, was used for the calculation and 3D simulation of the electromagnetic distribution, power density, and the temperature distribution under microwave irradiation. The geometric model of the waveguide reflected the experimental setup used. The power density, or power dissipated per unit volume, was calculated from the electric field strength using eqn 4:

$$P = 2\pi f \varepsilon_0 \varepsilon'' |\vec{E}|^2 \quad (4)$$

where f is the frequency, ε_0 the permittivity of free space (8.85×10^{-12} F m⁻¹), ε'' is the dielectric loss factor, and E is the electric field strength (V m⁻¹). For the calculation, Maxwell's equation and Fourier's energy balance equation were also used (eqn 5),

$$\frac{\partial T}{\partial t} + \vec{v} \nabla T = \frac{k}{\rho C_p} \nabla^2 T + \frac{P}{\rho C_p} \quad (5)$$

where ρ is the density (kg m⁻³), C_p is the specific heat (J kg⁻¹ K⁻¹), k is the thermal conductivity (W mK⁻¹), T is temperature (K), \vec{v} is the velocity vector (m s⁻¹), and P is the volumetric heat (W m⁻³).

2.3 Microwave-assisted synthesis of 2-allylphenol in DMSO with commercial microwave equipment

The initial substrate allylphenyl ether (0.134 g; Wako Pure Chem. Co) and DMSO solvent (5 mL) was placed in the reactor. The thermally driven reaction was then performed with microwave heating from commercial microwave equipment or heating from an oil bath at 180 ± 1 °C for reaction times of 30, 60, and 120 min. The resulting product 2-allylphenol formed from the Claisen rearrangement process was subsequently washed twice with toluene (5 mL), and its yield determined by gas chromatography in comparison with a standard 2-allylphenol sample from Wako Pure Chem. Co. The microwave apparatuses with multimode applicators were the Milestone StartSYNTH and Shikoku Instrumentation Co. Ltd. μ Reactor systems; in both cases the reactor consisted of a two-neck quartz tube

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connected to a reflux condenser. An Anton-Paar Monowave300 microwave apparatus was also used albeit with a standard Pyrex closed reactor.

2.4 Synthesis of the precursor ether 1-allyloxy-4-methoxybenzene

The 1-allyloxy-4-methoxybenzene substrate was synthesized by addition of 4-methoxyphenol (4 g; standard sample; purity > 99.0 %; Tokyo Chemical Industry Co., Ltd.), potassium carbonate (4 g), and allyl bromide (4 g) to an acetone (30 mL) solution that was subsequently refluxed with oil-bath heating for 3 days. Completion of the reaction was confirmed by thin layer chromatographic techniques (TLC) using hexane as the developing solvent. Potassium carbonate was removed by filtration, after which acetone was removed using a rotary evaporator. The resulting residue was added to various water/ethyl acetate aliquots (each 20 mL) in a separating funnel to permit extraction of the organic layer. At this stage, any 4-methoxyphenol left was removed by adding aqueous sodium hydroxide (4 wt.%), following which the small amount of water was removed by addition of sodium sulfate (5 g). The mixture was then filtered and the ethyl acetate removed from the filtrate using a rotary evaporator. The residual sample was then treated by flash chromatography on silica gel (230–400 mesh) in hexane. The end point of product separation was confirmed by TLC on aluminum-backed silica plates pre-coated with silica (0.2 mm); the plates were then developed using UV fluorescence and iodine. The synthesis yield of 1-allyloxy-4-methoxybenzene was 19 %. A proton NMR spectrum of this product (see **Figure S-1** in Supplementary Information) in CD₃Cl revealed peaks at δ (ppm) = 3.775 (s, CH₃, 3H), 4.48–4.52 (m, CH₂, 2H), 5.29–5.50 (m, C=CH₂, 2H), 6.03–6.16 (m, C=CH, 1H), 6.855–6.895 (m, ArH, 4H). These results accord with those reported by Lin and coworkers.²⁵

2.5 Microwave-assisted synthesis of 2-allyl-4-methoxyphenol in a single-mode microwave system

The initial ethereal substrate 1-allyloxy-4-methoxybenzene (0.2 g) was placed in a quartz tube reactor (length: 20.0 cm; internal diameter: 0.5 cm) and then heated either by microwave dielectric heating or by oil-bath heating at 170 °C under *solvent-free* and *non-stirring conditions* for reaction times of 60, 120, and 240 min. The resulting product was washed twice with toluene (1 mL), and its yield also determined by gas chromatography. The major product resulting from the Claisen rearrangement, 2-allyl-4-methoxyphenol, was subsequently purified by vacuum distillation, its purity being evidenced by gas chromatographic analyses. The proton NMR spectrum (see **Figure S-2** in SI) of 2-allyl-4-methoxyphenol in CD₃Cl solvent showed peaks at δ (ppm) = 3.38 (d, J = 6.4 Hz, CH₂, 2H), 3.76 (s, CH₃, 3H), 4.62 (s, OH, 1H), 5.13–5.20 (m, C=CH₂, 2H), 5.95–6.01 (m, C=CH, 1H), 6.66–6.79 (m, ArH, 3H).

The microwave-assisted synthesis of 2-allyl-4-methoxyphenol from the 1-allyloxy-4-methoxybenzene (0.2 g) precursor was also investigated in DMSO solvent (5 mL) in a quartz reactor

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(length: 20.0 cm; internal diameter: 2.0 cm) in a single-mode microwave system with the reactants heated to 170 °C; the solution was stirred using a micro-stirring bar. Subsequent to the work-up of the reaction, the product was analyzed by the same techniques as above.

3.0 Results and discussion

3.1 Microwave-assisted synthesis of 2-allylphenol in DMSO solvent

As a first step in our query on the effect of microwaves on intramolecular reactions we carried out the synthesis of 2-allylphenol via the Claisen rearrangement of allylphenyl ether in DMSO solvent using three commercial microwave chemical apparatuses. The chemical yields of the resulting 2-allylphenol were 8.3 % under microwave irradiation for 120 min using the commercial Monowave300 and StartSYNTH systems (**Figure 1**), whereas the yields were 7.2 % when using oil-bath heating and the commercial μ Reactor system with microwave heating (**Figure 2**). Although the synthesis was performed at the same microwave frequency (2.45 GHz; magnetron generator), the small difference in yields is likely due to the different types of reactors used. For instance, while a standard closed reactor was used in the Monowave300 apparatus, the reactor used for the StartSYNTH, μ Reactor and oil-bath heating consisted of a two-neck quartz tube connected to a reflux condenser. In all cases the reaction temperature was 180 ± 1 °C. No significant enhancement, if any, was observed when the reaction was carried out under microwave heating relative to oil-bath heating.

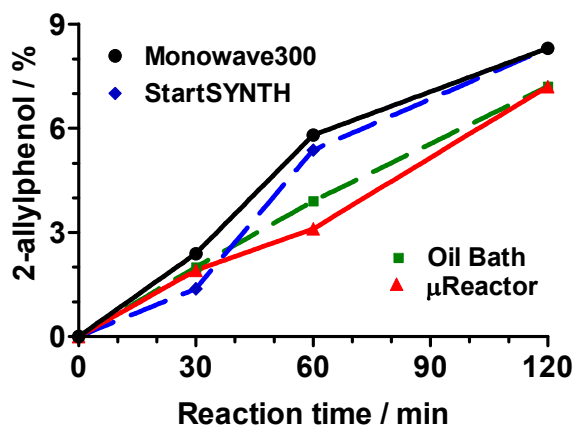


Figure 2. Chemical yields (%) of 2-allylphenol obtained from the Claisen rearrangement of allylphenyl ether in DMSO solvent under stirring conditions exposed to microwave heating using three different commercial systems, and under oil-bath heating conditions; temperature of reaction was 180 ± 1 °C.

To further explore the possible enhancing effect of microwaves in an intramolecular reaction was next considered performing the synthesis of 2-allylphenol under solvent-free conditions using the single-mode microwave apparatus of **Figure 1** in which the microwaves irradiated directly the precursor allylphenyl ether undergoing the Claisen rearrangement. The microwave absorption capacity of

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allylphenyl ether is fairly small (dielectric loss: $\epsilon_r'' = 0.363$) relative to DMSO ($\epsilon_r'' = 15.98$) solvent, a strong microwave absorber, so that microwave heating the initial substrate in the absence of DMSO achieved temperatures no greater than 150 °C. In DMSO media, however, the microwaves heated DMSO preferentially which, subsequent to heat transfer to allylphenyl ether, ultimately led to the formation of 2-allylphenol. The microwaves were thus used simply as a heat source in this process.

3.2 Microwave-assisted synthesis of 2-allyl-4-methoxyphenol under solvent-free conditions

To improve the microwave absorption capacity of the starting substrate, the precursor 1-allyloxy-4-methoxybenzene was synthesized and subsequently employed in the Claisen process in its conversion to 2-allyl-4-methoxyphenol utilizing the single-mode apparatus of **Figure 1** as the quantity obtained in the synthesis of this precursor was rather small. The use of commercial reactors and microwave apparatuses proved inadequate in this case for such a small quantity and also because of difficulties in measuring temperatures accurately. Solvent-free conditions precluded stirring during the reaction. Accordingly, the temperature distribution in neat 1-allyloxy-4-methoxybenzene was the first step to examine under microwave heating.

The temperature distribution in the quartz reactor was determined by monitoring the temperature with an optical fiber thermometer at the upper, at the center and at the lower portions of the reactor that contained the starting substrate (0.2 g; liquid level, 15 mm; **Figure 3**). At the lower part, the temperature was 170 °C (usual measuring position), and 185 °C and 178 °C at the upper part and at the center, respectively. The 15 °C temperature variation between the upper and lower parts of the reactor of was rather unexpected for such a little sample volume. By comparison, under oil-bath heating the temperature distribution was 170 °C throughout the sample. Accordingly, oil-bath heating of the sample was also performed at the highest temperature reached on microwave heating (185 °C).

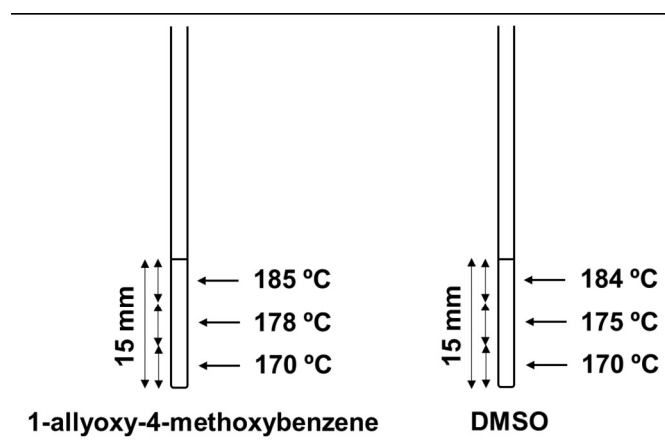


Figure 3. Temperature distribution of neat 1-allyloxy-4-methoxybenzene and neat DMSO solvent under microwave heating.

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The temperature distribution observed upon microwave heating a sample of neat 1-allyloxy-4-methoxybenzene required 170-W microwaves because microwave absorption by this substrate was rather low (dielectric loss: $\epsilon_r'' = 0.827$). Accordingly, the temperature distribution of the strong microwave absorber dimethyl sulfoxide (DMSO; $\epsilon_r'' = 15.98$) solvent was also examined in neat form (no other substrate present) with the same microwave system; 42-W microwaves were needed to bring pure DMSO solvent (alone) to 170 °C at the lower part of the reactor. From the data reported in **Figure 3**, it is clear that the temperature distribution inside the reactor showed a similar tendency, though the extent of absorption of microwave radiation for the sample changed. This infers that the temperature distribution of the sample under microwave heating reflected the distribution of the microwaves' electric field (see below).

The chemical yield of the Claisen rearrangement product 2-allyl-4-methoxyphenol formed with oil-bath heating after 4 hrs under solvent-free conditions was 24 % at 170 °C (empty triangles; **Figure 4**), whereas the yield was 36 % with microwave irradiation at 170 °C (full circles). The yield of product by the oil-bath heating method at 185 °C (full triangles, **Figure 4**) was more than twice the chemical yield observed at 170 °C (empty triangles). Interestingly, averaging the yields at 185 °C and 170 °C from oil-bath heating gave yields (empty circles) nearly identical to those from microwave heating (full circles). Evidently, the synthesis of 2-allyl-4-methoxyphenol by the Claisen reaction is not enhanced when using the microwave method *vis-à-vis* the conventional method indicating that the microwave effect on the reaction is strictly a thermal one, unlike intermolecular reactions wherein non-thermal effects have been ascertained.^{4,6,9}

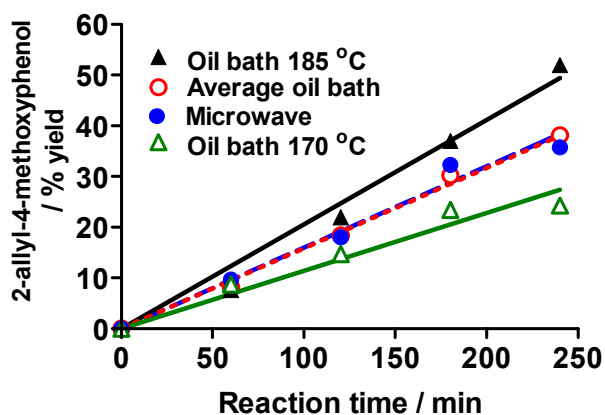


Figure 4. Chemical yields of 2-allyl-4-methoxyphenol obtained from the Claisen rearrangement of 1-allyloxy-4-methoxybenzene under solvent-free and non-stirring conditions exposed to microwave heating (170–185 °C) and to oil-bath heating at 185 °C and 170 °C; open circles indicate the average yield estimated from those at 185 °C and 170 °C.

The distribution of the electric field inside the waveguide was simulated by an analysis of the electromagnetic field using the RF model in the COMSOL multiphysics software version 4.3a. The

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1-allyloxy-4-methoxybenzene substrate was located at the maximal electric field position inside the waveguide, and the microwave loss assessed. Results of the simulation are presented in **Figure 5**, which shows the microwave electric field is concentrated at the surface between the 1-allyloxy-4-methoxybenzene sample and air. Therefore, the microwaves (wavelength, ca. 14.78 cm) were concentrated mostly at the microvolume sample, resulting in a distribution of temperature within this microvolume.

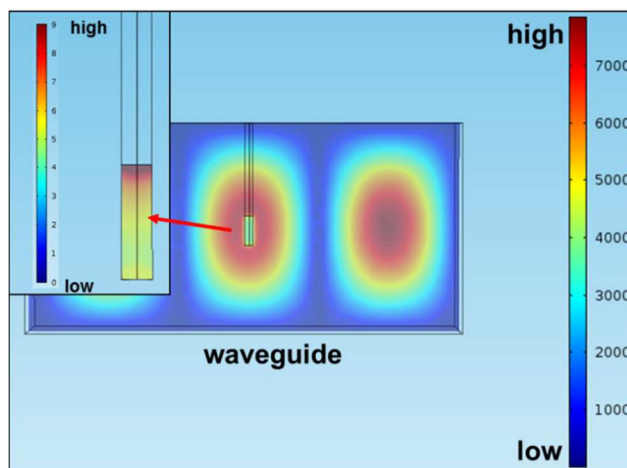


Figure 5. Results of the simulation of the microwave electric field distribution in the waveguide containing 1-allyloxy-4-methoxybenzene in the quartz reactor located in the waveguide (inset image: loss distribution of the microwave electric field; same conditions).

Figure 6 displays a photograph of various samples of 1-allyloxy-4-methoxybenzene that were subsequently heated by the microwaves (170–185 °C) and conventionally by an oil bath (185 °C) for 60, 120 and 180 min. {Note that because of difficulties in detecting differences in color for such small samples by photography, the samples were dissolved in 2 mL of toluene solvent for better delineation}. With oil-bath heating, the color of the solutions changed from nearly colorless to a light brownish tinge, whereas under microwave heating the samples turned from pale pink (at 60 min) to a more pronounced reddish tinge after 180 min. Gas chromatographic patterns showed peaks with retention times at 8.095 min (1-allyloxy-4-methoxybenzene), 8.967 min (2-allyl-4-methoxyphenol), and a peak of an unknown substrate at 6.860 min at the completion of the reaction. The latter peak increased with reaction time, and was more intense under microwave heating than oil-bath heating. An analysis of this unknown substrate by GC/MS techniques revealed a mass signal at $m/z = 124.135$, which a library search of the GC/MS equipment identified it as pertaining to 4-methoxyphenol that was subsequently further confirmed by a GC/MS spectrum of a standard sample of 4-methoxyphenol whose GC signal in toluene solvent also occurred at a retention time of 6.860 min. The discoloration of the solution was likely the result of air oxidation of the by-product 4-methoxyphenol toward hydroquinone/benzoquinone-type systems.

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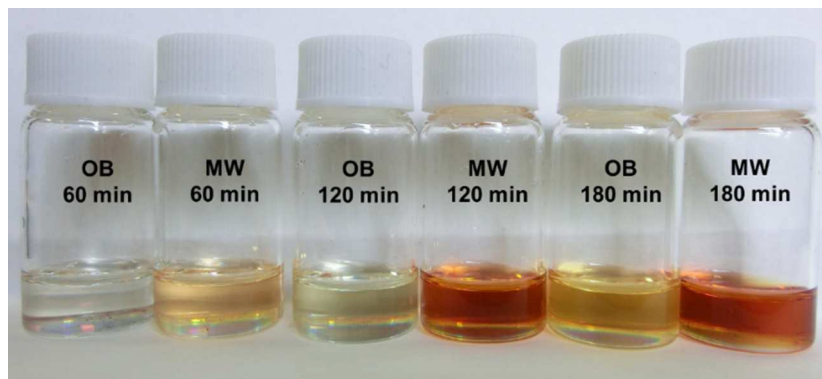
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Figure 6. Photograph of sample solutions of 1-allyloxy-4-methoxybenzene in toluene after reaction for 60, 120, 180 min when exposed to microwave radiation (MW; $T = 170\text{--}185\text{ }^{\circ}\text{C}$) and to oil-bath (OB; $T = 185\text{ }^{\circ}\text{C}$) heating.

The chemical yields of 4-methoxyphenol produced as a by-product in the synthesis of 2-allyl-4-methoxyphenol are summarized in **Figure 7**. Under microwave heating the yield was 5.9 % after 4 hrs of irradiation at a temperature of $170\text{--}185\text{ }^{\circ}\text{C}$. By contrast, the yield was 1.9 % upon oil-bath heating at $185\text{ }^{\circ}\text{C}$ and 1.5 % at $170\text{ }^{\circ}\text{C}$; the yield at $200\text{ }^{\circ}\text{C}$ was 2.8 %. Evidently, microwave heating enhanced the formation of 4-methoxyphenol by nearly a factor of 3.5 compared to the average yield (data of $185\text{ }^{\circ}\text{C}$ and $170\text{ }^{\circ}\text{C}$) obtained from oil-bath heating.

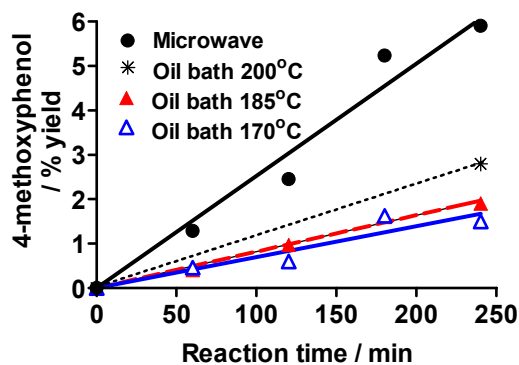


Figure 7. Percent chemical yields of 4-methoxyphenol by-product under microwave heating at $170\text{--}185\text{ }^{\circ}\text{C}$, and under oil-bath heating at $185\text{ }^{\circ}\text{C}$, $170\text{ }^{\circ}\text{C}$, and $200\text{ }^{\circ}\text{C}$ under non-stirring conditions and in solvent-free media.

The relationship between reaction temperature under microwave heating and oil-bath heating with the percent yields of 2-allyl-4-methoxyphenol and 4-methoxyphenol is reported in **Figures 8a** and **8b**, respectively, for a reaction time of 3 hrs. There were almost no changes in the yields of 2-allyl-4-methoxyphenol in the temperature range $152\text{--}178\text{ }^{\circ}\text{C}$ under microwave and oil-bath heating, indicating that microwaves had no effect on the Claisen intramolecular reaction other than providing the necessary thermal energy as provided by the more conventional oil-bath heating method. Curiously, however, under identical temperature conditions the yields of 4-methoxyphenol were significantly greater

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(threefold) under microwave irradiation than under oil-bath heating. Formation of 4-methoxyphenol by the microwave method seems to follow the formation of 2-allyl-4-methoxyphenol, which infers that 4-methoxyphenol may have been generated from a reaction involving the formation of 2-allyl-4-methoxyphenol, a point discussed further below.

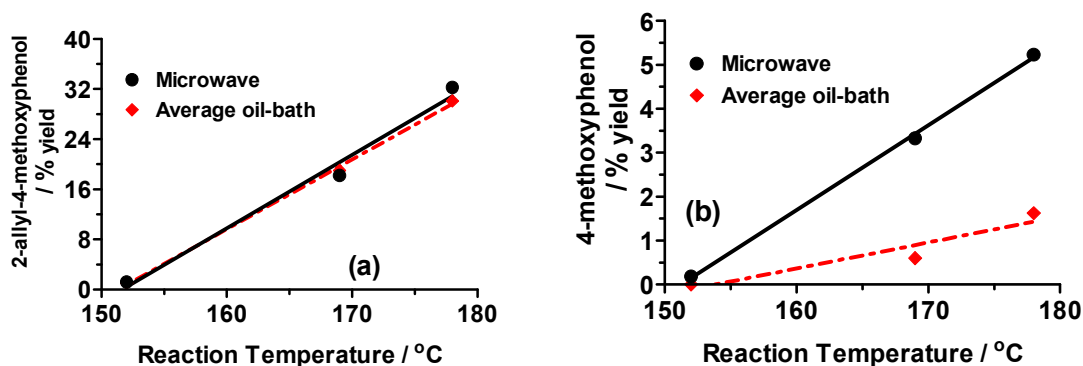


Figure 8. Temperature dependence of the chemical yields of (a) 2-allyl-4-methoxyphenol and (b) 4-methoxyphenol under microwave heating at an average temperature of 152 °C (145–158 °C), 169 °C (162–176 °C) and 178 °C (170–185 °C), and under oil-bath heating at 152 °C, 169 °C, and 178 °C under non-stirring conditions and in solvent-free media. Reaction time was 3 hrs.

3.3 Microwave-assisted synthesis of 2-allyl-4-methoxyphenol in DMSO solvent

To assess the influence of a solvent on the chemical yields of 2-allyl-4-methoxyphenol via the Claisen rearrangement of 1-allyloxy-4-methoxyphenol, the reaction was also performed in the presence of the strong microwave absorber DMSO solvent under vigorous stirring conditions (mini-bar magnet). The variance in the distribution of temperature was about 3 °C under these conditions. The solution was brought to a temperature of 170 °C using 46-W microwaves.

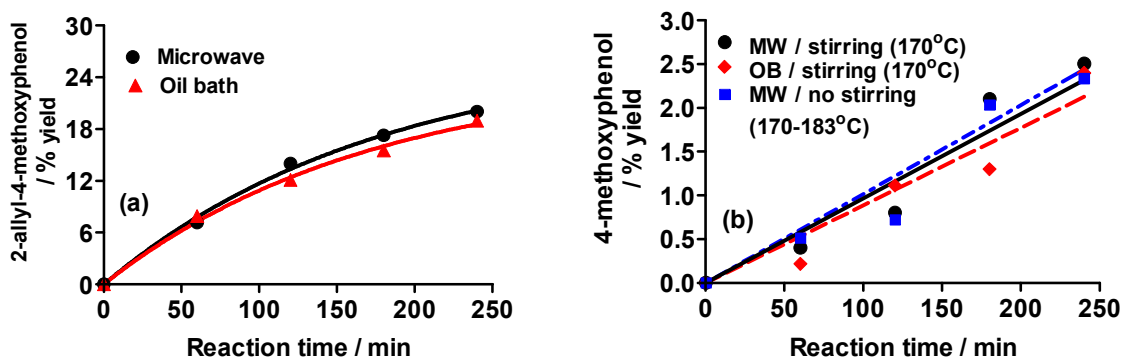
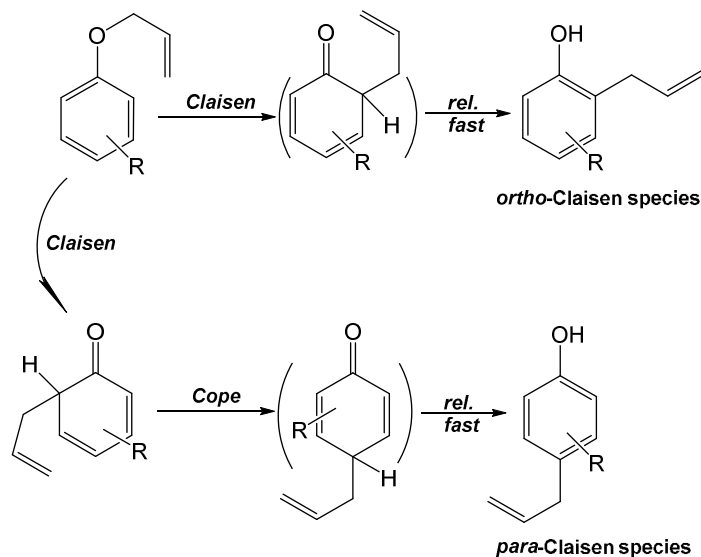


Figure 9. Percent chemical yields of (a) 2-allyl-4-methoxyphenol and (b) 4-methoxyphenol in DMSO solvent under microwave heating (MW) and oil-bath (OB) heating at 170.0 (\pm 1.5) °C under stirring conditions. Yields from microwave heating without stirring are also reported albeit for the temperature range 170–183 °C.

The chemical yield data of 2-allyl-4-methoxyphenol produced in DMSO media are summarized in **Figure 9a**. There was little variation – in fact negligible within experimental error – between the yields from microwave heating and oil-bath heating under identical temperature conditions. The yields of the by-product 4-methoxyphenol are reported in **Figure 9b**. After 4 hrs of heating the yields at 170 °C were 2.4 % (microwave) and 2.3 % (oil bath), while under non-stirring conditions and microwave irradiation the corresponding yield was unexpectedly 2.5 % for a temperature distribution of 183 °C at the upper part of the reactor and 170 °C at the lower part. The small variance in temperature had no influence on the yields.

3.4 The Claisen rearrangement and formation of 4-methoxyphenol

The thermal [3,3] sigmatropic reaction involving the Claisen rearrangement of a substituted allyl aryl ether typically yields an *ortho*-dienone species, which can then enolize readily to give an *ortho*-allylphenol system (**Scheme 1**).²⁵ However, when the rearrangement process occurs at an *ortho* position that bears a substituent, a concomitant Cope rearrangement process can take place that when followed by enolization leads to formation of a *para*-allylphenol species. Such an arrangement is usually irreversible in forming phenolic compounds (under thermodynamic control) so that the *ortho*-Claisen species is typically the major product.



Scheme 1. Claisen rearrangement processes for allyl aryl ethers. After ref. [25].

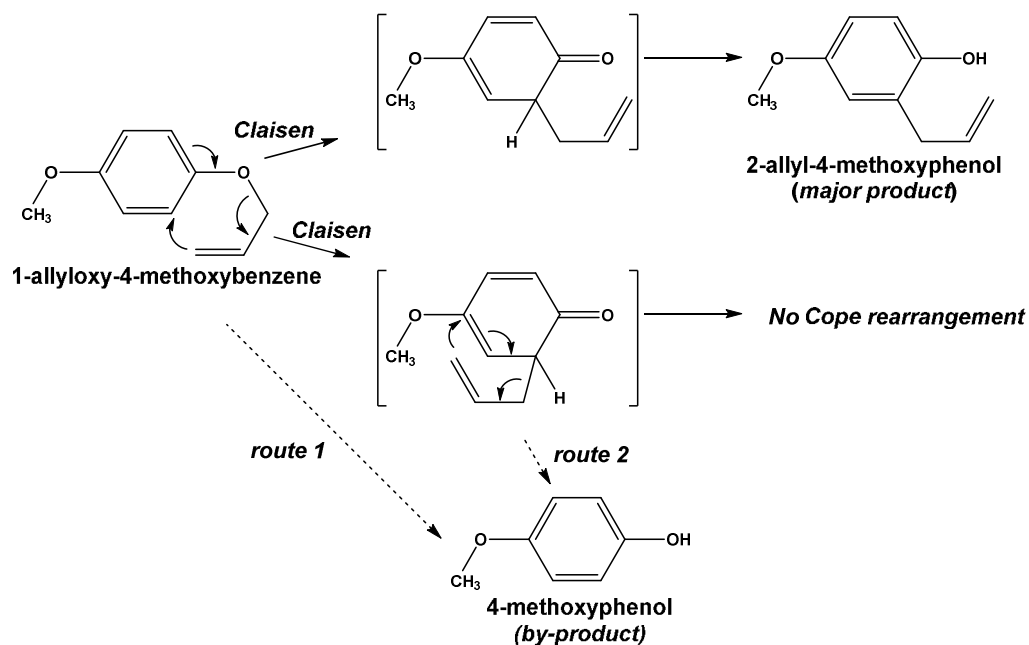
Bagnell and co-workers reported that formation of phenol, a by-product obtained subsequent to the microwave-assisted synthesis of 2-allylphenol from allylphenyl ether via the Claisen rearrangement, occurred on subjecting the allylphenol in aqueous media to high temperature conditions (200 °C).³⁷ Although a small quantity of water was used in the present study in several processes in the conversion

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of the 1-allyloxy-4-methoxybenzene to 2-allyl-4-methoxyphenol, it is doubtful that such a small quantity of water would have had a significant influence on the overall Claisen process under the conditions used. To test this inference, the 1-allyloxy-4-methoxybenzene (0.2 g) was added to 0.1 mL of ion-exchanged water and then heated by microwave irradiation for 4 hrs. The chemical yield of 4-methoxyphenol that formed under these conditions decreased to 1.8 %, indicating that the presence of water was not at the origin of 4-methoxyphenol by the microwave heating method. To test the latter assertion, 0.1 mL of acetic acid was added to 0.2 g of 1-allyloxy-4-methoxybenzene in lieu of water. The resulting solution was then exposed to microwave irradiation for 4 hrs; no increase in the yield of formation of 4-methoxyphenol was observed.

Our presently available results permit proposing a possible reaction pathway (**Scheme 2**) for the intramolecular rearrangement of 1-allyloxy-4-methoxybenzene by the Claisen process, which leads to formation of the major product 2-allyl-4-methoxyphenol. However, unlike the events displayed in **Scheme 1**, no Cope rearrangement is possible as the preferential *para*-position for rearrangement is blocked by the 4-methoxy group. On the other hand, formation of 4-methoxyphenol could, in principle, occur via two possible routes.



Scheme 2. Postulated mechanism of the synthesis of 2-allyl-4-methoxyphenol and 4-methoxyphenol.

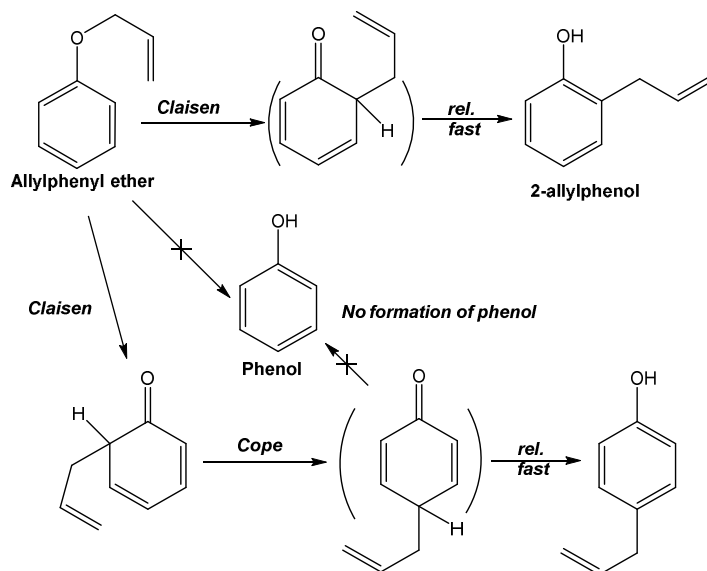
Route 1 might generate the by-product directly from 1-allyloxy-4-methoxybenzene in line with reports that route 1 involving a catalyzed reaction³⁸ or where the 1-allyloxy-4-methoxybenzene ether is exposed to UV radiation (radical reactions³⁹) leads to formation of 4-methoxyphenol during the Claisen process (photo-Claisen process³⁹). However, neither of these processes were relevant under our

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experimental conditions. The alternative route of forming 4-methoxyphenol might be during the attempted occurrence of the Cope rearrangement (*route 2*).

To probe whether the 4-methoxyphenol occurred through route 1 or route 2, we examined the synthesis of 2-allylphenol using the corresponding allylphenyl ether by subjecting it to both microwave and oil-bath heating. No formation of phenol occurred under both heating methods (**Scheme 3**) either through the occurrence of the Cope rearrangement process (similar to route 2), or through the direct involvement of the allylphenyl ether (similar to route 1), especially under microwave heating. Thus we conclude that formation of 4-methoxyphenol occurred by neither routes postulated in **Scheme 2**.



Scheme 3. Proposed mechanism of the synthesis of phenol by the Claisen and Cope rearrangement of allylphenyl ether.

Nonetheless, to the extent that the precursor product to the Claisen rearrangement examined herein, namely 1-allyloxy-4-methoxybenzene, was formed by reacting 4-methoxyphenol with allyl bromide,²¹ it is not inconceivable that under microwave heating (and to some extent oil-bath heating) a different pathway involving the precursor might be taking place to yield 4-methoxyphenol concomitant with and/or subsequent to the Claisen rearrangement process. Accordingly, the question as to how 4-methoxyphenol formed will have to await further studies.

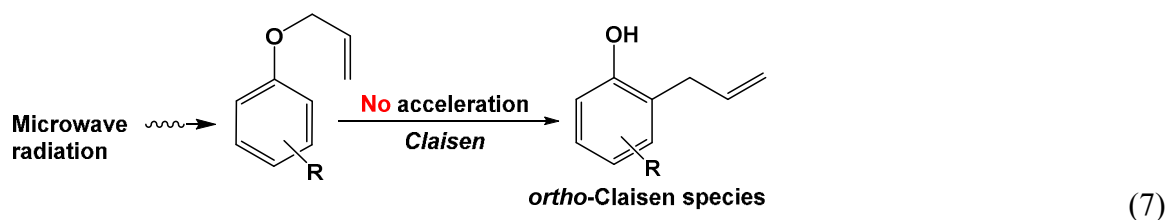
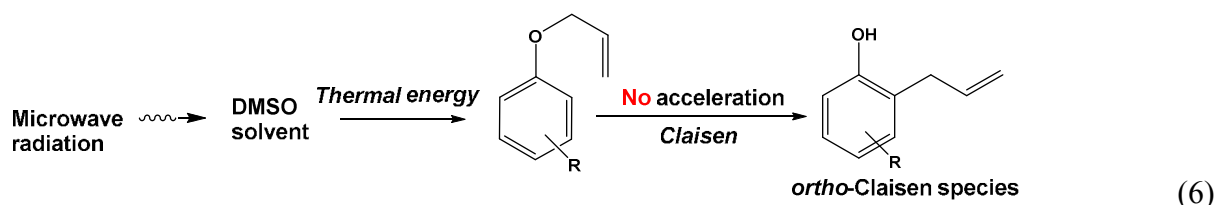
4.0 Summary

The question posed in this study was the how and what possible effect(s), if any, did microwaves have on intramolecular reactions such as those of the Claisen-type rearrangement carried out in DMSO solvent or solvent-free, microwave irradiation conditions, and with or without stirring. For the intramolecular reaction occurring in the strong microwave absorbing solvent (DMSO), the microwaves

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heated the solvent first that was subsequently followed by the transfer of thermal energy from the solvent to the starting substrate (**reaction 6**). Microwave radiation was used as the heat source for this process. However, even if the microwaves had heated the starting substrate directly, there was no enhancement of the reaction (**reaction 7**) demonstrating that only microwave thermal effects were effective. Unlike intermolecular reactions, no microwave non-thermal effects could be inferred in the intramolecular Claisen rearrangement process.



The above inferences notwithstanding, microwaves did have an impact on the yields of the by-product identified as 4-methoxyphenol. At 170 °C, the yield of this by-product was nearly fourfold greater (ca. 6 %) under microwave irradiation than under oil-bath heating (ca. 1.5 %), which strongly suggests that, under solvent-free conditions, microwave non-thermal effect(s) were influential during the various mechanistic steps in the Claisen rearrangement of the initial substrate, at least in those steps that led to the by-product. By contrast, the yields of 4-methoxyphenol in DMSO solvent media were identical (ca. 2.5 %) regardless of whether the precursor substrate was microwave or oil-bath heated.

Acknowledgments

We are grateful to the Japan Society for the Promotion of Science (JSPS; Grant-in-aid for Scientific Research No. C-25420820) for financial support. We also thank Sophia University for a grant from the Sophia University-wide Collaborative Research Fund to S.H. One of us (N.S.) is grateful to Prof. Albini of the University of Pavia (Italy) for his continued hospitality during the many winter semesters in his laboratory.

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