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1           **Comparative study on temperature/pH sensitive xylan-based**  
2           **hydrogels: Their properties and drug controlled release**

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38 **Abstract**

39 Temperature/pH dual-responsive hydrogels were prepared by the grafting  
40 copolymerization of xylan possessing different functional groups with  
41 *N*-isopropylacrylamide and acrylamide using *N,N'*-methylenebis-acrylamide as a  
42 cross-linker and 2,2-dimethoxy-2-phenylacetophenone as a photoinitiator via  
43 ultraviolet irradiation. The influence of xylan and glycidyl methacrylate-modified  
44 xylan (GMAX) as the raw materials on the mechanical properties of hydrogels was  
45 comparatively investigated. Hydrogels were characterized by SEM, FTIR, TGA and  
46 XRD. The prepared hydrogels demonstrated a rapid phase transition temperature  
47 around 35 °C. The cumulative release rate of acetylsalicylic acid for xylan-based  
48 hydrogels and GMAX-based hydrogels reached to 77.5% and 84.2% in the intestinal  
49 fluid, respectively. GMAX-based hydrogels had a drug encapsulation efficiency of  
50 95.21% and low drug release rate in gastric fluid. NIH3T3 cells in GMAX-based  
51 hydrogels had the high cell viability by MTT essay. Therefore, GMAX-based  
52 hydrogels had the good biocompatibility which make them promising in biomedical  
53 applications, especially as intestinal-targeted drug carriers.

54

55 **Keywords:** Xylan; Glycidyl methacrylate modified xylan; Hydrogels;

56 Temperature/pH sensitivity; Drug release; Biocompatibility

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## 63 Introduction

64 Hydrogels are three-dimensional, cross-linked networks of hydrophilic polymers,  
65 which have variety of functional properties with both liquid-like and solid-like  
66 deformable features.<sup>1-3</sup> In recent years, stimuli-sensitive hydrogels as intelligent  
67 materials have attracted considerable attention in the biochemical and biomedical  
68 fields, such as tissue engineering,<sup>4,5</sup> cellular immobilization<sup>6</sup> and drug controlled  
69 delivery.<sup>7,8</sup> Among the multiple stimuli-sensitive hydrogels, temperature and pH  
70 sensitive hydrogels have received much attention in the biomedical field especially in  
71 the drug controlled release system because temperature and pH are essential and  
72 crucial environmental conditions for some diseases and are also controllable and  
73 applicable in vitro and in vivo.<sup>9</sup> Moreover, temperature and pH sensitive hydrogels for  
74 drug delivery could prolong the retaining time of drug and reduce side effects of drugs  
75 by the volume phase transition with the external stimuli.<sup>7</sup>

76 The poly(*N*-isopropylacrylamide) (PNIPAm) hydrogel is one of the most studied  
77 temperature sensitive hydrogels with a lower critical solution temperature (LCST)  
78 around 33 °C, which makes it suitable for drug controlled delivery because the phase  
79 transition temperature is close to human body temperature.<sup>8,10,11</sup> Many researchers  
80 have attempted to copolymerize PNIPAm with charged co-monomers, such as  
81 methacrylic acid and ethyl glycinate, which endowed the copolymer with the pH and  
82 temperature sensitivity.<sup>12,13</sup> Tanaka *et al.* firstly reported pH sensitive hydrogels and  
83 clarified the role of ionization in the phase transitions of gels.<sup>14</sup> From then on, many  
84 researchers had paid extensive focus on preparing pH sensitive hydrogels by  
85 introducing radicals or carboxylic acid groups which were easily ionized.<sup>15-17</sup>  
86 However, PNIPAm and polyacrylamide (PAM) hydrogels have a fatal defect of weak  
87 strength. Their degradation monomers are toxic and incompatible with human organs

88 and tissues, which limit their application in the biomedical fields. These obstacles  
89 could be overcome by interpenetrating them with natural polymers such as  
90 chitosan,<sup>18,19</sup> cellulose,<sup>20</sup> and pullulan<sup>9</sup> due to the good biocompatibility of biomass  
91 materials. Introducing natural polymers into PNIPAm chains would facilitate the  
92 binding affinity and biocompatibility with human tissues. In addition, natural  
93 polymers-based PNIPAm hydrogels had the remarkable structural stability and there  
94 was not toxic monomers from hydrogels degradation in the most studies.<sup>21,22</sup> This  
95 could be explained by the fact that incorporating PNIPAm onto natural polymers with  
96 active hydroxyl groups could build the stable network structure resulting from due to  
97 the formation of strong hydrogen bonds. These natural polymers with a great amount  
98 of hydrophilic hydroxyl groups also have positive effects on the stimuli-responsive  
99 behavior of hydrogels. Moreover, hydrogels with the temperature response still have a  
100 relatively low LCST. The addition of hydrophilic biopolymers and monomers (such as  
101 AM) could increase the intermolecular forces of hydrogel networks because of the  
102 formation of hydrogen bonds and then further improved the phase transition  
103 temperature of PNIPAm hydrogels.<sup>23</sup> It is desirable for the application in human oral  
104 drug carriers.

105 Xylan is the major component of hemicelluloses which are the second abundant  
106 biopolymer next to cellulose in nature. It is also the major non-cellulosic cell wall  
107 polysaccharide of cereals, grasses, and angiosperms which are available from  
108 agricultural byproducts and plant resources. The function of xylan has been explored  
109 in various industrial and biomedical applications.<sup>24</sup> Recently, more attentions have  
110 been paid to the application of xylan for drug delivery and tissue engineering due to  
111 their innate immunity and antioxidant properties.<sup>25</sup> Xylan-based hydrogels or other  
112 functional biomaterials have aroused public concern not only because of the

113 properties of non-toxicity, abundance and biodegradability of xylan,<sup>12,24,26,27</sup> but also  
114 because of its particular physiological characteristics which show unique and  
115 competitive advantages, including biocompatibility, inhibiting cell mutation and  
116 anti-cancer effect, etc.<sup>28,29</sup> Hromadkova *et al.* investigated the property of xylan  
117 isolated from corn cobs and suggested that xylan was applicable as an additive in the  
118 pharmaceutical industry.<sup>30</sup> Furthermore, xylan based hydrogels have been proved to  
119 be suitable for sustained targeted release of encapsulated products in the human  
120 digestive system because xylan was chemo-stable and resistant to digestion in the  
121 human stomach and intestine.<sup>31</sup> Spruce xylan-based hydrogels which were prepared  
122 by enzymatic crosslinking had the promising application in the cell immobilization.  
123 Xylan could be as a promising precursor to prepare in situ forming hydrogels for  
124 tissue engineering.<sup>32</sup> Xylan-rich hemicelluloses-graft-acrylic acid ionic hydrogels  
125 showed rapid and multiple responses to pH, ions, and organic solvents, which may  
126 allow their use in medicine delivery systems.<sup>33</sup> The pH-sensitive  
127 hemicelluloses-graft-acrylic acid biodegradable hydrogels used for controlled drug  
128 delivery were investigated by Sun *et al.*<sup>17</sup> Acetylsalicylic acid and theophylline were  
129 comparatively studied as drug models. Results showed that acetylsalicylic acid had  
130 higher cumulative release amount, which indicated the drug release behavior was  
131 controlled both by hydrogels and drugs.

132 To increase the reactivity of xylan, alkenyl groups were introduced onto the  
133 backbone structure of xylan-type hemicelluloses in most studies which facilitated the  
134 crosslinking reaction and copolymerization with other monomers to prepare  
135 biocompatible macromolecular copolymers.<sup>26,33-35</sup> Glycidyl methacrylate (GMA)  
136 modified biopolymers (dextran, hyaluronic acid, alginate) which are highly  
137 compatible with vascular smooth muscle cells have been utilized as raw materials for

138 the preparation of hydrogels and showed promising applications in drug delivery and  
139 tissue engineering.<sup>36,37</sup> These results proved that GMA modified biopolymers had high  
140 compatibility and nontoxicity, and also had the great reactivity. Peng *et al.* introduced  
141 methacryloyl groups onto xylan-type hemicelluloses successfully by the  
142 transesterification reaction of xylan-type hemicelluloses with GMA in dimethyl  
143 sulfoxide (DMSO).<sup>38</sup> And then new photo-responsive hydrogels were prepared by the  
144 free radical copolymerization of GMA-modified xylan-type hemicelluloses with  
145 4-[(4-acryloyloxyphenyl)azo]benzoic acid (AOPAB),<sup>26</sup> these hydrogels showed  
146 multi-responsive behaviors to pH, water/ethanol alternating solutions and light, which  
147 were indicative of an promising application in the light-controlled drug delivery  
148 system. Most pH sensitive hydrogels are attributed to grafting carboxylic acid groups.  
149 Nevertheless, the hydrophilic macromolecules themselves with a large amount of  
150 active hydroxyl groups in hydrogels also showed the pH sensitivity.<sup>39</sup> Different  
151 functional groups impart xylan with various properties which have important impacts  
152 on the network structure of hydrogels and consequently would affect their application.

153 Acetylsalicylic acid is an anti-inflammatory hydro-soluble pain killer and has been  
154 extensively used as anti-platelet drug for the prevention of cardiovascular events.<sup>40,41</sup>  
155 However, acetylsalicylic acid has common side-effects including gastric irritation,  
156 nausea and vomiting. It could even lead to gastric ulcer, gastrorrhagia and salicylism  
157 for patients with long-term drug use.<sup>42,43</sup> Therefore, intestinal-targeted drug carrier  
158 hydrogels were considered to carry acetylsalicylic acid and to reduce drug release in  
159 gastric fluid. This was beneficial to reduce side-effects of acetylsalicylic acid.

160 In view of these facts mentioned above, the properties and the acetylsalicylic acid  
161 release behavior of intestinal-targeted xylan-based temperature/pH dual-responsive  
162 Poly (AM-co-NIPAm) hydrogels by the grafting copolymerization under ultraviolet

163 (UV) irradiation were investigated in this study. Introduced methacryloyl groups  
164 could endow xylan with higher reactivity due to the presence of alkenyl groups, which  
165 facilitated the grafting copolymerization of xylan with AM and NIPAm. As a result,  
166 the influence of xylan and GMA modified xylan (GMAX) as the raw materials on the  
167 properties and applications of xylan based hydrogels (xylan-gels) and GMAX based  
168 hydrogels (GMAX-gels) was discussed by comparing the swelling ratio, the  
169 mechanical properties, drug loading, loading efficiency and drug release. Xylan-gels  
170 and GMAX-gels were prepared under the same conditions, and 2,  
171 2-Dimethoxy-2-phenylacetophenone (DMPA) as an efficient and stable UV  
172 photosensitizer was employed. UV initiator was used because it had higher efficiency  
173 and lower toxicity than other redox chemicals. The phase transition temperature of  
174 these two types of hydrogels was determined by differential scanning calorimetry  
175 (DSC), which reflected the temperature sensitivity of hydrogels as well as the  
176 differences between Poly(AM-co-NIPAm) hydrogels and PNIPAm hydrogels (LCST,  
177 about 33 °C). A comparative study was conducted to investigate the characterizations  
178 of xylan and GMAX based multi-sensitive hydrogels by scanning electron  
179 microscopy (SEM), Fourier transform infrared spectroscopy (FTIR),  
180 thermogravimetric analysis (TGA) and X-ray diffraction (XRD). The biocompatibility  
181 of xylan-based hydrogels was evaluated using NIH3T3 cells by MTT assay.

182

## 183 **Materials and methods**

### 184 **Materials**

185 Beech wood xylan ( $M_w$  of 130, 000 g/mol) was purchased from Sigma Aldrich  
186 (Germany) and used without further purification. NIPAm (98%),  
187 *N,N'*-methylenebis-acrylamide (MBA, 98%), AM (98%), GMA (98%), NaCl,

188 dimethylaminopyridine (DMAP, 99%), DMSO (98%), acetylsalicylic acid (99%) were  
189 supplied by Aladdin Reagent Company Limited (Shanghai, China). Mouse embryonic  
190 fibroblasts (NIH3T3 cells) were achieved from School of Bioscience and  
191 Bioengineering, South China University of Technology (Guangzhou, China), 3-(4,5-  
192 dimethylthiazol-2-yl)-2,5-diphenyltetrazolium bromide (MTT) was obtained from  
193 Sigma-Aldrich (St. Louis, MO), Fetal bovine serum (FBS) was purchased from Si  
194 Jiqing Bio-engineering Material Company (Hangzhou, China), DMPA (99%) and  
195 *N*-methyl pyrrolidone (NMP, 99%) were obtained from Guangzhou Chemical Reagent  
196 Factory (Guangzhou, China). All chemical reagents used were analytical reagent  
197 grade. Deionized water was used in the preparation of hydrogels.

198

#### 199 **Preparation of glycidyl methacrylate modified xylan (GMAX)**

200 The procedure of GMAX synthesis was carried out according to the literature under  
201 the optimal condition.<sup>38</sup> 0.66 g of xylan was dissolved in DMSO (30 ml) and the  
202 mixture was stirred for 1.5 h at 95 °C. After xylan was dissolved completely, the  
203 solution was cooled down to room temperature, and then 0.132 g of DMAP (20 wt%,  
204 base on the weight of xylan) as the catalyst was added to the solution, followed by  
205 stirring at 40 °C for 0.5 h. Subsequently, 1.32 g of GMA was added, and the mixture  
206 was stirred at 40 °C for 36 h. Eventually, the resulting solution was precipitated in 150  
207 ml of ethanol (95%, w/w) and centrifuged to remove the unreacted reagents. The  
208 precipitates were dissolved in deionized water after ethanol volatilization and then  
209 freeze-dried at -70 °C in the vacuum freeze dryer (FM25XL-70, USA). The resulting  
210 products were grinded into powder for the subsequent preparation of GMAX-gels.  
211 The degree of substitution (DS) of GMAX was achieved up to 0.94. The DS was  
212 determined by percentages of C, H, and O of the product detected by the elemental

213 analysis.<sup>44</sup> All samples were grinded into powder and dried at 60 °C for 24 h before  
 214 determination. Carbon content in GMAX sample was measured to determine the  
 215 DS.<sup>45</sup> The DS values were calculated as follow:

$$216 \quad DS = \frac{C\% \times 132 - 60}{48 - 69 \times C\%} \quad (1)$$

217 where C% is the carbon content of product determined by the elemental analysis. 132  
 218 and 69 are the molecular weights ( $\text{g}\cdot\text{mol}^{-1}$ ) of xylose unit in xylan and the  
 219 methacryloyl group. 60 and 48 are the total molecular weights ( $\text{g}\cdot\text{mol}^{-1}$ ) of carbon  
 220 element in xylose unit and methacryloyl group respectively.

221

### 222 Preparation of xylan-gels and GMAX-gels

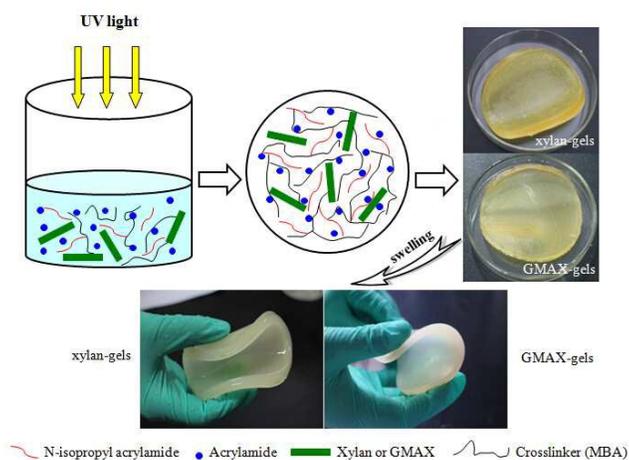
223 **Table 1** Synthesis conditions, compressive modulus, drug loading and encapsulation  
 224 efficiency of xylan-gels and GMAX-gels.

Xylan-gels		GMAX-gels	
NIPAm/xylan (g/g)	0.1	NIPAm/GMAX (g/g)	0.1
AM/xylan (g/g)	5	AM/GMAX (g/g)	5
MBA/xylan (g/g)	0.1	MBA/GMAX (g/g)	0.1
Initiator (%)	2.5	Initiator (%)	2.5
Compressive modulus (kPa)	105.17±5.65	Compressive modulus (kPa)	156.78±9.54
Drug loading (%)	28.65±1.25	Drug loading (%)	35.56±2.15
Encapsulation efficiency (%)	64.46±3.24	Encapsulation efficiency (%)	95.21±2.67

226

227 Xylan-based hydrogels were prepared by the grafting polymerization under UV  
 228 irradiation. A predetermined amount of xylan (or GMAX) was dissolved in the  
 229 distilled water at a concentration of 5% (w/w) and the solution was stirred and heated  
 230 at 85 °C for 0.5 h, then the system temperature was dropped to 50 °C. NIPAm, AM,  
 231 and MBA as a crosslinker were added. After bubbling N<sub>2</sub> for 15 min, DMPA (5% w/w,  
 232 based on dried xylan or GMAX weight) which was firstly dissolved in the NMP  
 233 solution to form the 2.5% w/w concentration, was added as a photosensitizer. The

234 detailed synthesis conditions are shown in Table 1. The solution was poured into a  
 235 teflon mould and irradiated under the ultraviolet light (365 nm and 40 W) at room  
 236 temperature for 6 h after the mixture was homogeneous. Subsequently, the samples  
 237 were well-sealed at room temperature for 12 h to further keep polymerization and  
 238 crosslinking of polymer networks completely. After then, the samples were removed  
 239 and washed thoroughly in deionized water for 5 days. Meanwhile, the deionized water  
 240 was refreshed 6 times daily to remove the impurities and unreacted chemicals. Finally,  
 241 the obtained hydrogels were cut into slices (about 8 mm length, 8 mm width and 2  
 242 mm thickness) and dried at  $-70^{\circ}\text{C}$  in the vacuum freeze dryer. The samples were dried  
 243 to constant weight in a vacuum oven and stored in a desiccator before testing. The  
 244 preparation scheme of xylan-gels and GMAX-gels and their equilibrium swelling  
 245 shape are illustrated in Scheme 1.



246  
 247 **Scheme 1** The preparation scheme of xylan-gels and GMAX-gels and their  
 248 equilibrium swelling shape.

249

250

### 251 The swelling behavior of hydrogels

252 The equilibrium swelling experiments were performed by the gravimetric method

253 under the conditions of buffer solution with desired pH at different temperatures.  
254 Hydrogels were swelling in the buffer solution in the temperature range from 25 °C to  
255 37 °C. All samples were dried in vacuum oven at 50 °C to a constant weight. The  
256 dried hydrogels were submerged in the buffer solution to reach the equilibrium  
257 swelling state. The swollen samples were weighted after the surface moisture was  
258 removed by filter paper. The ionic strength of the solution was kept constant at 0.5 M  
259 using NaCl to adjust. The tests of all samples were conducted in triplicate. The  
260 swelling ratio (SR) and the equilibrium swelling ratio ( $S_{eq}$ ) were calculated as follows:

$$261 \quad SR = \frac{W_t - W_d}{W_d} \quad (2)$$

$$262 \quad S_{eq} = \frac{W_{eq} - W_d}{W_d} \quad (3)$$

263 where  $W_t$  is the weight of swelling hydrogels,  $W_d$  is the initial weight of dried  
264 hydrogels and  $W_{eq}$  is the equilibrium weight during the swelling process.

265

### 266 **Morphology of hydrogels**

267 Scanning electron microscopy (SEM, Hitachi S3700, Japan) was used to observe the  
268 morphology of hydrogels at an acceleration voltage of 10 kV. The samples with a  
269 uniform thickness were fixed on a metal stub using carbon tape and coated with thin  
270 layer gold using an Agar HR sputter coater prior to testing.

271

### 272 **Compressive stress measurement**

273 Compressive stress measurement was conducted using an electromechanical material  
274 testing machine (Instron Universal Testing Machine, model 5565, USA) fitted with a  
275 200 N load cell and a cross head speed of 2 mm/min. To reduce the influence of  
276 surface evenness, the cylindrical hydrogels with 4 cm diameter and 4 cm height were

277 preloaded with 1 N load. The hydrogel samples were in the hydrated state at 37 °C  
278 prior to measurement. The testing was performed at room temperature (25 °C and 50%  
279 humidity).

280

#### 281 **FTIR analysis**

282 FTIR spectra were measured on a Fourier transform spectrophotometer (Nicolet 750,  
283 Florida, USA). The absorbance spectrum (4000–400 cm<sup>-1</sup>) was acquired at 4 cm<sup>-1</sup>  
284 resolution and recorded for a total of 32 scans. Hydrogels were dried to constant  
285 weight in a vacuum oven at 50 °C, and then the 1% finely ground hydrogel samples  
286 were mixed with KBr to be pressed into a plate for measurement.

287

#### 288 **Thermogravimetric analysis (TGA)**

289 The thermodynamic properties of these hydrogels were monitored using  
290 thermogravimetric analysis on a simultaneous thermal analyzer (TGA Q500, TA  
291 Instruments, New Castle, DE, USA). Hydrogel samples of approximately 9~11 mg  
292 were cut into pieces and heated from room temperature to 700 °C at a 10 °C/min  
293 heating rate under a nitrogen flow of 20 mL/min.

294

#### 295 **X-ray diffraction (XRD) measurement**

296 X-ray patterns of xylan, GMAX, xylan-based hydrogels were analyzed using an X-ray  
297 diffractometer (Bruker, model D8 advance, Germany) with Cu K $\alpha$  radiation at a  
298 voltage of 40 kV and 40 mA. The measurements were made with scattering angles of  
299 5–60° and a scanning speed of 2°/min.

300

#### 301 **Differential scanning calorimetry (DSC) measurement**

302 The lower critical solution temperature (LCST) of hydrogels was determined by  
303 differential scanning calorimetry (DSC Q200, USA) analysis. The thermal analyses  
304 were performed from 10 °C to 55 °C on the swollen hydrogel samples under a dry  
305 nitrogen atmosphere with a flow rate of 25.0 mL/min and heating rate of 5 °C/min and  
306 then were cooled down to room temperature.

307

### 308 **Preparation of hydrogels loaded by acetylsalicylic acid**

309 Dried hydrogels were placed in the 100% w/w ethanol solution containing 10% (w/v)  
310 acetylsalicylic acid, for 24-h loading in the darkness. Ethanol in hydrogels was  
311 evaporated in a vacuum oven. Hydrogels loaded with acetylsalicylic acid turned white  
312 after the removal of ethanol and then weighed the drug-loaded hydrogels. The dried  
313 drug-loaded hydrogels were stored in a desiccator. The acetylsalicylic acid loading  
314 amount and the encapsulation efficient were determined by following equation:

$$315 \text{ Drug loading (\%)} = \frac{W_d}{W_h} \times 100 \quad (4)$$

$$316 \text{ Encapsulation efficiency (\%)} = \frac{W_a}{W_m} \times 100 \quad (5)$$

317 where  $W_d$  is the total weight of drug in hydrogels and  $W_h$  is the total weight of dried  
318 hydrogels.  $W_a$  refers to the actual drug loading weight and  $W_m$  is the theoretical  
319 maximum drug loading weight.

320

### 321 ***In vitro* drug release**

322 Drug release experiments were performed in a horizontal oscillator at a shaking speed  
323 of 50 rpm at 37 °C. The drug-loaded hydrogels were placed in a buffer solution. Five  
324 milliliters of each solution was collected at 1 h intervals for the determination of drug  
325 content using a UV/Vis spectrophotometer (SHIMADZU UV1800, Japan) at 296 nm,

326 and an equal volume of the same solution medium was added back to maintain a  
327 constant volume. All samples were conducted in triplicate in vitro release tests. The  
328 concentration of the drug in the different buffer solutions was calculated by the  
329 following calibrated standard curves:

330 pH 1.2:  $y = 0.0032x + 0.0045$  ( $r = 0.999$ ),

331 pH 7.4:  $y = 0.00245x + 0.0356$  ( $r = 0.999$ ).

332 The percentage of drug released from hydrogels was calculated by the following  
333 formula:

$$334 \text{ Cumulative release (\%)} = \frac{W_{dt}}{W_{\infty}} \times 100 \quad (6)$$

335 where  $W_{dt}$  is the weight of released drug at time  $t$  and  $W_{\infty}$  is the total weight of loaded  
336 drug in hydrogels.

337

### 338 **Cell viability assay**

339 The cell viability assay was performed by MTT method using NIH3T3 cells.  
340 Hydrogels were tailored to a disk with the diameter of 15 mm and sterilized by  $\gamma$ -ray  
341 before cells were cultured. NIH3T3 cells ( $5 \times 10^3$  cells per well) were seeded on the  
342 surface of hydrogels with 10% FBS and incubated at 37 °C in a 5% CO<sub>2</sub> humidified  
343 atmosphere for 24 h and 72 h (The culture medium was replaced every day). Then the  
344 medium was removed. Fresh medium (1 mL) and MTT (100  $\mu$ L, 5 mg·mL<sup>-1</sup>) were  
345 added to each well, followed by 4 h of incubation at 37 °C. Subsequently, the  
346 supernatant was carefully removed, and 1 ml of DMSO was added to each well to  
347 dissolve the formazan precipitate. The absorbance of the solution was measured with  
348 micro-plate reader (Bio-Rad 550, USA) at 492 nm to determine the Optical Density  
349 (OD) value. The well without hydrogel samples was used as a control group. Each  
350 group was tested three times. The cell viability was evaluated by the MTT assay and

351 calculated as follows:

$$352 \quad \text{Cell viability} = \frac{\text{OD}_{\text{gel}}}{\text{OD}_{\text{ctrl}}} \times 100\% \quad (7)$$

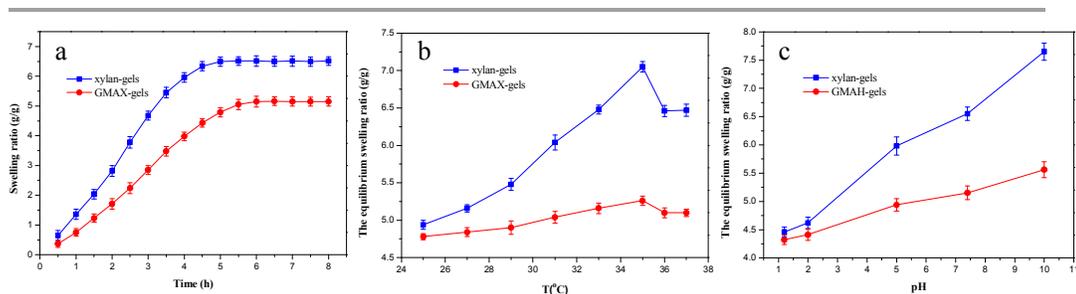
353 where  $\text{OD}_{\text{gel}}$  is the optical density of cells cultured on hydrogels,  $\text{OD}_{\text{ctrl}}$  is the optical  
354 density of the blank control group.

355

## 356 Results and Discussion

### 357 Swelling behavior analysis of xylan-gels and GMAX-gels

358



359

360 **Fig. 1** (a) The swelling ratio of xylan-gels and GMAX-gels as a function of time, (b)

361 The  $S_{\text{eq}}$  of xylan-gels and GMAX-gels as a function of temperature in neutral pH and

362 (c) The  $S_{\text{eq}}$  of xylan-gels and GMAX-gels as a function of pH (pH 1.2, 2.0, 5.0, 7.4,

363 10.0) at 37 °C.

364

365 The swelling ratio is a crucial parameter to evaluate the swelling capacity of  
366 hydrogels. Fig. 1 (a) shows the swelling ratio (SR) of xylan-gels and GMAX-gels as a  
367 function of time in the neutral solution. For xylan-gels, the SR increased quickly  
368 during the first 3 h and then gradually got into slow trend. The equilibrium swelling of  
369 xylan-gels was obtained after 5 h. In comparison, the SR of GMAX-gels slowly  
370 increased, and it took 6 h to reach the equilibrium swelling. The equilibrium swelling  
371 ratios ( $S_{\text{eq}}$ ) of xylan-gels and GMAX-gels were 6.51 and 5.15, respectively.

372 The  $S_{\text{eq}}$  of xylan-gels and GMAX-gels at different temperatures are illustrated in

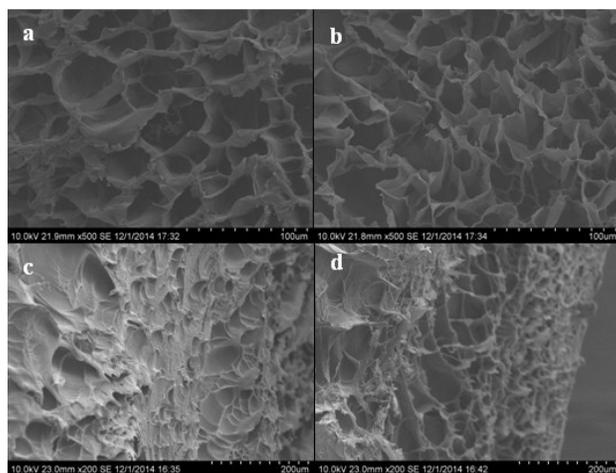
373 Fig. 1 (b). Both  $S_{eq}$  of xylan-gels and GMAX-gels had the same trend of first increase  
374 then decrease and the maximum values occurred at 35 °C. This indicated the LCST of  
375 these hydrogels existed in the vicinity of 35 °C and hydrogels shrunk sharply after  
376 35 °C which led to the lower equilibrium swelling ratio. For xylan-gels, the  $S_{eq}$   
377 increased steadily from 4.94 to 7.05 before 35 °C and reduced sharply to 6.46 at 36 °C.  
378 With a further increment of temperature to 37 °C (approximately the temperature of  
379 the human body), the  $S_{eq}$  had a slight increase. While the  $S_{eq}$  of GMAX-gels increased  
380 slowly before 29 °C and then swelled up nearly in the proportion to the increment of  
381 temperature from 29 °C to 35 °C. There was no obvious change between 36 °C and 37  
382 °C. In addition, the maximum of the  $S_{eq}$  for GMAX-gels was 5.26, which was lower  
383 than that of xylan-gels. It was explained that GMAX-gels had more compact network  
384 structure than xylan-gels due to the high reactivity between GMAX and monomers  
385 after introducing methacryloyl groups onto the native xylan backbone. In most cases,  
386 hydrogels with higher cross-linking density caused an appreciable decrease in  
387 swelling capacity.<sup>8,46</sup> GMAX was highly more reactive than xylan because of  
388 alkenyl-functional groups onto xylan. Therefore, to improve the reactivity of  
389 hemicelluloses, some researchers had attempted to introduce alkenyl groups onto the  
390 backbone of hemicelluloses.<sup>26,47,48</sup>

391 Fig. 1 (c) shows the  $S_{eq}$  of xylan-gels and GMAX-gels as a function of pH at 37 °C.  
392 Obviously, the  $S_{eq}$  of the two kinds of hydrogels increased along with the increase of  
393 pH from 1.2 to 10 due to the changes of intermolecular forces and the swelling  
394 osmotic pressure. The maximum  $S_{eq}$  of xylan-gels and GMAX-gels were 7.65 and  
395 5.56, respectively. Moreover, in the simulated gastric environment (pH 1.2), the  $S_{eq}$  of  
396 xylan-gels and GMAX-gels were 4.46 and 4.32, respectively, which were much lower  
397 than those in the simulated intestinal fluids (6.55 and 5.15 at pH 7.4 for xylan-gels

398 and GMAX-gels). When the pH value reached to alkaline condition, the swelling  
399 ratios for xylan-gels and GMAX-gels rapidly increased which could be interpreted  
400 that ionization of  $-OH$  groups on xylan with the increased pH values enlarged the  
401 space in the networks due to the electrostatic repulsions in alkaline condition. While  
402 in acidic environment, the formation of hydrogen bonds in the hydrogels matrix and  
403 solution system restrained the swelling behaviors of hydrogels.<sup>39</sup> Xylan-gels had  
404 higher  $S_{eq}$  than GMAX-gels due to the difference of the crosslinking density between  
405 hydrogel networks.

406

#### 407 **The morphologic structure and compressive properties**



408

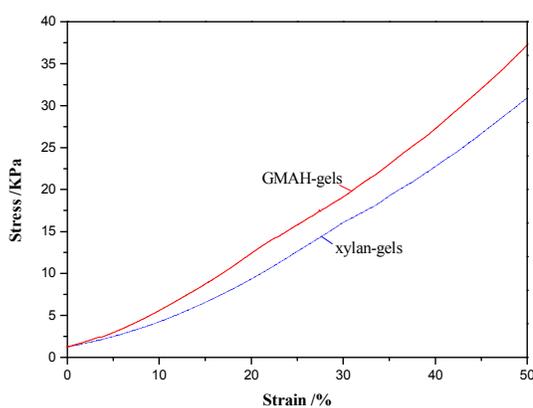
409 **Fig. 2** SEM surface (a and b) and cross section (c and d) images of freeze-dried  
410 xylan-gels (left) and GMAX-gels (right), the hydrogel samples were conditioned at 37  
411 °C before freeze-drying.

412

413

414 SEM micrographs of the surface and cross sections of xylan-gels and GMAX-gels are  
415 illustrated in Fig. 2. Obviously, it was observed that both xylan-gels and GMAX-gels  
416 displayed porous structures like honeycomb. However, GMAX-gels exhibited more

417 homogeneous and denser porous architecture while xylan-gels showed the relatively  
418 macroporous structure and uneven mass distribution, indicating GMAX-gels had  
419 higher crosslinking density. This conclusion was in accordance with the equilibrium  
420 swelling ratios of xylan-gels and GMAX-gels. The cross section micrographs could  
421 reflect the degree of crosslinking interactions and polymerization of the internal  
422 structure, from which more holes were observed in the structure of GMAX-gels.  
423 While xylan-gels had more irregular dents and partial collapse in the structure of the  
424 cross section, which might result from the differences in the stress tolerance of the  
425 networks between xylan-gels and GMAX-gels after slicing and freeze-drying samples.  
426 This was also indicative of the instability and brittleness of xylan-gels relatively,  
427 which would be further proved by the following compressive tests.



428

429 **Fig. 3** Compressive stress-strain curves of xylan-gels and GMAX-gels.

430

431

432 Compression stress test was measured to evaluate the density of hydrogels  
433 networks.<sup>49</sup> The stress-strain curves of hydrogels in Fig. 3 almost had a linear type of  
434 growth curve. The compressive moduli of xylan-gels and GMAX-gels were 105.17  
435 kPa and 156.78 kPa, respectively, as showed in Table 1. In Fig. 3, the compressive  
436 properties of GMAX-gels had an apparent advantage especially when the strain

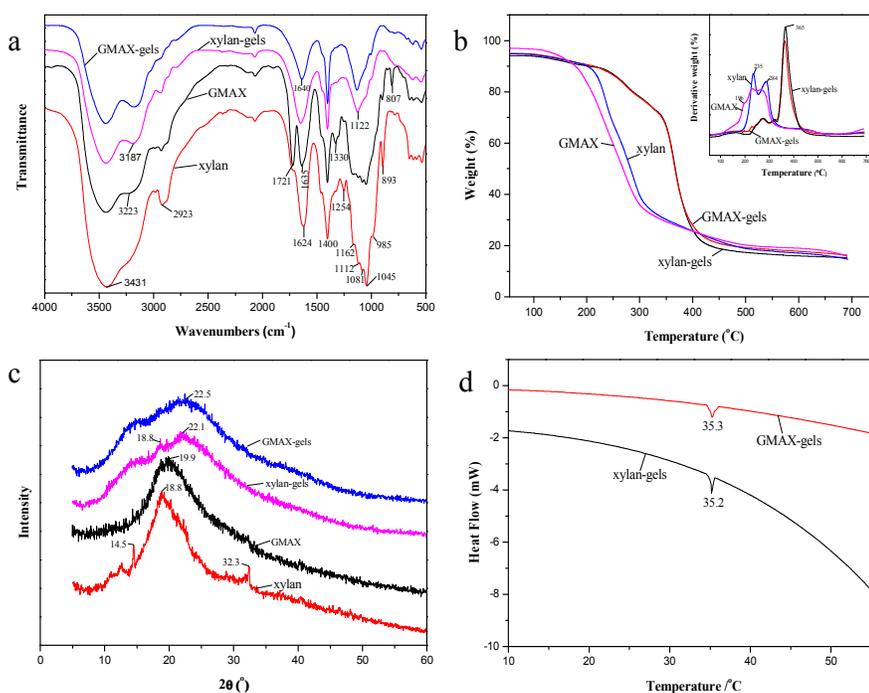
437 increased. When the strain reached to 50%, the stress of GMAX-gels reached to 37.03  
438 kPa, while the stress of xylan-gels was 30.99 kPa. This was indicative of stronger  
439 intermolecular forces and higher crosslinking density in the GMAX-gels structure  
440 than xylan-gels, which was consistent with the results of SEM and swelling properties.  
441 The xylan-based hydrogels possessing notable compressive properties have the  
442 promising application as drug loaded carriers. Stachowiak *et al.* prepared the porous  
443 polyethylene glycol gels by templating on a colloidal crystal.<sup>50</sup> The maximum of  
444 compressive modulus of gels was 22.6 kPa. Although the strength values were not  
445 reported, the gels were described as “robust” and the porous structure might certainly  
446 be expected to withstand significant amounts of stress.

447

#### 448 **FTIR analysis of xylan, GMAX and prepared hydrogels**

449 Fig. 4 (a) exhibits the FTIR spectra of xylan, GMAX and prepared hydrogels. The  
450 broad band at  $3431\text{ cm}^{-1}$  originates from the stretching of  $-\text{OH}$  groups on xylan.  
451 Meanwhile, the intensity of GMAX-gels, xylan-gels and GMAX at  $3431\text{ cm}^{-1}$  became  
452 lower remarkably which indicated that the chemical reaction of hydroxyl groups on  
453 xylan occurred. The absorption bands at 3431, 2923, 1624, 1400, 1254, 1162, 1112,  
454 1081, 1045, 985, and  $893\text{ cm}^{-1}$  are associated with xylan.<sup>33,51</sup> The prominent band at  
455  $1045\text{ cm}^{-1}$  originates from the C–O–C stretching of pyranoid-ring xylans.<sup>17</sup> A sharp  
456 band at  $893\text{ cm}^{-1}$  is assigned to  $\beta$ -glucosidic linkages between the xylose units. The  
457 band at  $2923\text{ cm}^{-1}$  is assigned to the C–H stretching vibration of alkane in xylan  
458 molecular structure. The bands at  $1721\text{ cm}^{-1}$  and  $1635\text{ cm}^{-1}$  in the spectrum of GMAX  
459 are attributed to stretching vibrations of C=O (in ester group) and C=C originated  
460 from GMA.<sup>26</sup> Furthermore, a small band at  $3223\text{ cm}^{-1}$  is present, which is most likely  
461 from =C–H groups originated from GMA. Compared to the spectrum of xylan, a new

462 sharp unsaturated C–H (=C–H) bending vibration appears at  $807\text{ cm}^{-1}$  in the spectrum  
 463 of GMAX. This indicated that methacryloyl groups were introduced to xylan chains  
 464 successfully.<sup>38</sup> In the spectra of xylan-gels and GMAX-gels, no peaks is present at  $807$   
 465  $\text{cm}^{-1}$  which confirmed that the monomers (AM and NIPAm) and corsslinker (MBA)  
 466 had reacted completely. The strong characteristic absorption bands at  $3187\text{ cm}^{-1}$  and  
 467  $1640\text{ cm}^{-1}$  are assigned to N–H asymmetric stretching vibration peak (from PNIPAm)  
 468 and amide carbonyl groups in PNIPAm and PAM,<sup>48,52</sup> respectively (N–H stretch from  
 469 PAM, overlap). The new band at  $1122\text{ cm}^{-1}$  originates from C–N stretching vibrations  
 470 of aliphatic amide. These results indicated that GMA, NIPAm and other monomers  
 471 were actually grafted onto the backbone of xylan, which supported the formation of  
 472 copolymers.



473  
 474 **Fig. 4** (a) FTIR spectra of the GMAX-gels, xylan-gels, GMAX and xylan; (b) TGA  
 475 and DTGA curves of xylan, GMAX, xylan-gels and GMAX-gels; (c) X-ray  
 476 diffractions of GMAX-gels, xylan-gels, GMAX and xylan; (d) DSC curves of  
 477 GMAX-gels and xylan-gels.

478

479

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**480 Thermogravimetric analysis**

481 Thermogravimetric analysis is a standard parameter to determine the thermal stability  
482 of materials. Fig. 4 (b) shows the TGA and DTGA curves of xylan, xylan-gels and  
483 GMAX-gels. For xylan and GMAX, the weight loss below 200 °C was attributed to  
484 the degradation of water. And then the degradation rate of GMAX was faster than that  
485 of xylan owing to the attached methacryloyl groups and the change of the molecular  
486 weight after the modification of xylan. However, xylan had greater weight loss than  
487 GMAX after 400 °C. This indicated GMAX had stronger intermolecular forces than  
488 xylan. In the DTGA curves, the typical degradation peaks of xylan were observed at  
489 235 °C and 284 °C, while the degradation peak of GMAX weakened greatly and  
490 shifted at 231 °C and 262 °C due to structural changes. A new small degradation peak  
491 occurring at 196 °C was attributed to the destruction of hydrogen bond with  
492 evaporation of water. The weight losses of xylan-gels and GMAX-gels were divided  
493 into the following four stages: below 220 °C, 220-340 °C, 340-400 °C and 400-700 °C.  
494 There was no difference between the two kinds of hydrogels before 400 °C. The  
495 weight loss of hydrogels resulting from the water evaporation and small molecules  
496 degradation occurred below 220 °C. The weight loss between 220 °C and 400 °C was  
497 owing to the degradation of xylan chains. The carbonation of the copolymer matrix  
498 occurred after 400 °C. Xylan-gels had lower thermal stability than GMAX-gels in the  
499 later period, which was in accordance with the thermogravimetric results of xylan and  
500 GMAX. In addition, it was observed that the degradation peak of xylan-gels was  
501 stronger at 365 °C which was indicative of the existence of denser and solider network  
502 structure in GMAX-gels.

503

**504 X-ray diffraction (XRD) analysis**

505 The X-ray diffractions of xylan, GMAX, xylan-gels and GMAX-gels are shown in  
506 Fig. 4 (c). As observed, a broad diffraction peak at  $2\theta=18.8^\circ$  is typically attributed to  
507 xylan, and small sharp diffraction peaks at  $2\theta=14.5^\circ$  and  $32.3^\circ$  indicated xylan had  
508 better crystalline structure than the amorphous xylan-type hemicelluloses studied by  
509 Peng *et al.* and Chen *et al.*<sup>53,54</sup> The peaks at  $14.5^\circ$  and  $32.3^\circ$  disappeared in the  
510 diffraction pattern of GMAX and the reflection at  $18.8^\circ$  shifted to  $19.9^\circ$  which implied  
511 the transesterification reaction of xylan in the DMSO system had a significant impact  
512 on the crystalline structural changes of xylan. In the intensity patterns of hydrogels,  
513 the peak at  $2\theta=18.8^\circ$  for GMAX-gels disappeared and also significantly decreased in  
514 the pattern of xylan-gels. Simultaneously, a new peak emerged at around  $2\theta=22^\circ$ ,  
515 which was due to the destruction of intermolecular hydrogen bonds after the  
516 crosslinking and copolymerization of the monomers (NIPAm, AM and MBA) with  
517 xylan and GMAX. The results indicated that the grafting copolymerization led to the  
518 destruction of the crystalline structure of the native xylan.

519

**520 Differential scanning calorimetry measurement**

521 The LCST of temperature sensitive hydrogels is determined by DSC in Fig. 4 (d). The  
522 peak of GMAX-gels was broader than that of xylan-gels which suggested the stronger  
523 networks decelerated the volume phase transition. The LCST emerged at a little  
524 higher than  $35^\circ\text{C}$  for GMAX-gels and xylan-gels. Therefore, these xylan-based  
525 hydrogels showed higher LCST than pure PNIPAm hydrogels at around  $33^\circ\text{C}$ . This  
526 could be explained that addition of biopolymers increased the hydrophilicity of the  
527 whole hydrogels networks owing to a large quantity of hydrophilic hydroxyl groups

528 of xylan which increased the combination of intermolecular forces especially the  
529 hydrogen bonds between the hydrogels matrix and water molecules.<sup>23</sup> PAM also  
530 increased interactions of hydrogen bonds due to the amide groups. Additionally,  
531 hydrogen bonds breaking requires more energy which would greatly enhanced the  
532 transition temperature of LCST.<sup>55</sup> Zhang *et al.* obtained the same conclusion that the  
533 LCST increased with the increasing biopolymer contents for modified  
534 dextran/PNIPAm hydrogels.<sup>23</sup> The balance of hydrophilicity/hydrophobicity in the  
535 PNIPAm hydrogels induced temperature sensitive properties.<sup>56</sup> The incorporation of  
536 xylan, GMAX and PAM had a significant impact on the phase transition. Absorbed  
537 water in the network of hydrogels could exist in three states: bound water, half-bond  
538 water, and free water. Free water was easier to remove compared with bound and  
539 half-bond water.<sup>57</sup> The volume of hydrogels would shrink sharply as the free water  
540 was dislodged owing to the decrease of intermolecular forces when the temperature  
541 exceeded LCST, which was consistent to the results of the swelling behavior in Fig. 1  
542 (a). Hydrogels with LCST close to the body temperature have the potential application  
543 as the carrier for drug controlled release in biomedical field.

544

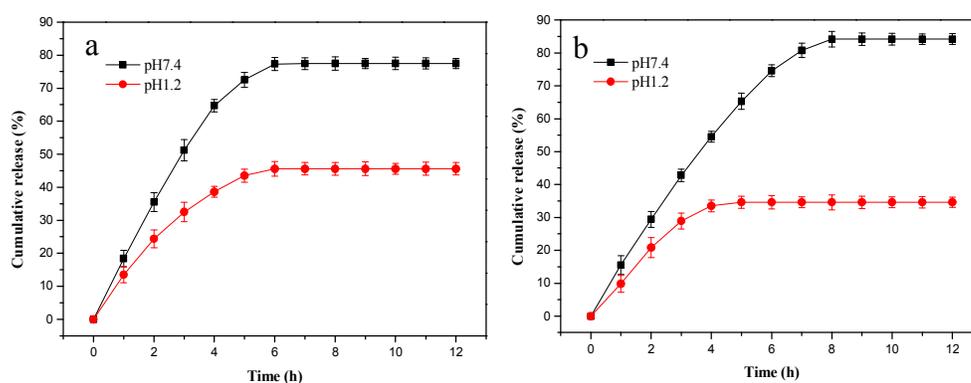
#### 545 ***In vitro* drug release of xylan-gels and GMAX-gels**

546 The cumulative drug release behaviors from the drug-loaded hydrogels in simulated  
547 gastric (pH 1.2) and intestinal (pH 7.4) fluids at 37 °C are shown in Fig. 5.  
548 Acetylsalicylic acid has been extensively used as anti-platelet drug for the prevention  
549 of cardiovascular events.<sup>40,41</sup> In our study, it was used as the model drug to determine  
550 the drug controlled release of xylan-gels and GMAX-gels. The drug loading of  
551 xylan-gels and GMAX-gels showed in Table 1 were 28.65% and 35.56%, respectively.  
552 The drug encapsulation efficiency of xylan-gels and GMAX-gels were 64.46% and

553 95.21%. This indicated that GMAX-gels had stronger drug encapsulation properties  
554 than xylan-gels. This could be interpreted that GMAX-gels which had low pore  
555 diameter and well-ordered networks provided more electrostatic interaction for  
556 acetylsalicylic acid. While irregular internal structure of xylan-gels had lower affinity  
557 and electrostatic interaction.<sup>58</sup>

558 In the Fig. 5 (a), the cumulative drug release rate of xylan-gels in the simulated  
559 intestinal fluids (pH 7.4) was increased fast at the initial 4 hours and then increased  
560 slowly. The drug release percentage was achieved to the maximum 77.5% when the  
561 release time was 6 h. While in the simulated gastric fluids (pH 1.2), the drug release  
562 percentage was restrained and the drug release took 6 h to reach equilibrium (45.6%).  
563 The formation of hydrogen bonds complex in an acid medium was responsible for  
564 restricting the mobility of network of hydrogels.<sup>23</sup> In the same way, a lower  $S_{eq}$  of  
565 hydrogels was found under the acidic condition in Fig. 1 (c). In the intestinal fluids,  
566 the ionization of  $-OH$  groups on xylan enlarged the space in the hydrogels networks  
567 and increased the drug release of hydrogels due to the electrostatic repulsions and  
568 changed the swelling osmotic pressure between the hydrogel phase and the external  
569 solution.<sup>59</sup> The interactions between functional groups of polymers and drugs, such as  
570 electrostatic interactions and hydrogen bonds had a significant effect on drug delivery  
571 in different environment. Li *et al.* and Tian *et al.* got the same conclusions.<sup>60,61</sup> In  
572 comparison, the drug release percentage of GMAX-gels had a well-ordered increase  
573 and the drug could release continuously up to 8 h in Fig. 5 (b). The appropriate  
574 sustained-release time of drugs was of great significance which would improve the  
575 curative effect and relieve the side effect of high dose drugs. The maximum drug  
576 release percentage of GMAX-gels was 84.2% at pH 7.4, superior to the release  
577 percentage of xylan-gels. In the gastric fluids, drug release percentage of GMAX-gels

578 was 34.6%. Moreover, low gastric drug release could reduce the adverse effects of  
579 acetylsalicylic acid. To verify whether acetylsalicylic acids were hydrolyzed or not,  
580 chromogenic reaction was conducted. Salicylic acid and acetic acid were hydrolyzates  
581 of acetylsalicylic acids. The former could be identified by the chromogenic reaction  
582 using ferric chloride ( $\text{FeCl}_3$ ). The results showed that no chromogenic reaction  
583 happened in the solution after the drug release, which indicated acetylsalicylic acids  
584 were not hydrolyzed in xylan-gels and GMAX-gels. The xylan-based hydrogels  
585 containing the remained acetylsalicylic acids could be removed from the patient body  
586 along with the excreta. Overall, both xylan-gels and GMAX-gels had desired drug  
587 release rates in the simulated intestinal fluids. GMAX-gels had higher encapsulation  
588 efficiency and lower gastric drug release and showed promising application as  
589 acetylsalicylic acid carriers in the intestinal targeted drug delivery.



590

591 **Fig. 5** In vitro cumulative drug release from the drug-loaded xylan-gels (a) and  
592 GMAX-gels (b) in simulated gastric (pH 1.2) and intestinal (pH 7.4) fluids at 37°C.

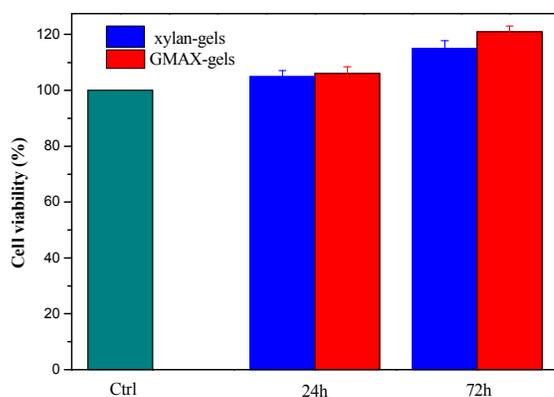
593

594

### 595 **Cytocompatibility studies of xylan-gels and GMAX-gels**

596 NIH3T3 cells were employed as model cells for evaluating the cytocompatibility of  
597 xylan-gels and GMAX-gels by MTT method.<sup>21,62</sup> As shown in Fig. 6, after incubation

598 in culture medium for 24 h, the cell viability of NIH3T3 cells was 105% and 106% for  
599 xylan-gels and GMAX-gels, respectively. Moreover, the cell viability was further  
600 increased to 115% and 121% after 72 h. In comparison, the cell viability of the  
601 GMAX-gels and xylan-gels was similar after 24 h incubation. GMAX-gels had higher  
602 cell viability than xylan-gels with prolonging incubation time. This could be attributed  
603 to more stable network structure of GMAX-gels. All cellular viability values of  
604 hydrogels were higher than 100%, indicating that xylan-based hydrogels had  
605 non-cytotoxicity against NIH3T3 cells. This result confirmed the great proliferative  
606 potential of NIH3T3 cells on xylan-based hydrogels, implying that these hydrogels  
607 would have the promising application as oral drug delivery carriers.



608

609 **Fig. 6** NIH3T3 cell viability of xylan-gels and GMAX-gels by MTT assay at 37 °C  
610 after incubation for 24 h and 72 h.

611

612

### 613 **Conclusions**

614 In summary, temperature/pH dual-response xylan-based P(AM-co-NIPAm) hydrogels  
615 were prepared successfully by the grafting copolymerization under ultraviolet  
616 irradiation. Results indicated that introducing functional groups on xylan had the great  
617 impact on the properties of xylan-based hydrogels. The cumulative drug release

618 percentages of xylan-gels and GMAX-gels for acetylsalicylic acid as the potential  
619 anti-platelet drug were achieved to 77.5% and 84.2% in the intestinal fluids and their  
620 sustained release time in the pH 7.4 buffer solutions was maintained for 6 h and 8 h,  
621 respectively. GMAX-gels had higher drug cumulative release and longer release time  
622 in the intestinal fluids. Moreover, GMAX-gels showed strong the greater compressive  
623 property, the higher encapsulation efficiency (about 95.21%) and the lower drug  
624 release in gastric fluid, which could relieve side-effects for patients with long-term  
625 acetylsalicylic acid use. More importantly, it was demonstrated that both xylan-based  
626 hydrogels had the excellent cytocompatibility by cell viability assay and NIH3T3 cells  
627 in GMAX-gels had higher cell viability. Therefore, GMAX-gels with high sensitivity  
628 to temperature/pH and great drug release behaviors had a promising application as  
629 acetylsalicylic acid carriers in drug controlled release, especially in the intestinal  
630 targeted delivery.

631

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638

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