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1	pH and Stability of the $\alpha$ -gel phase in glycerol monostearate-water systems using sodium
2	stearoyl lactylate and sodium stearate as the co-emulsifier
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6	
7	Abstract
8	Changing the environmental pH altered the melting profiles of monostearate-water systems and
9	affects the stability of the $\alpha$ -gel phase using sodium stearoyl lactylate (SSL) and sodium stearate
10	(NaS) as co-emulsifiers. NaS in MG-gels may be present both in a micellar phase and in a
11	lamellar phase. Once above the critical micellar concentration of NaS, the NaS solution and
12	diluted MG-gels remained at a stable pH.
13	
14	1. Introduction
15	Monoglycerides (MGs) are commonly used emulsifiers in food and personal care products due to
16	their ability to structure both water and liquid oil. Saturated MGs display polymorphic and
17	mesomorphic properties, and the phase behavior of MG-water systems has been studied
18	extensively. <sup>1-6</sup> However, distilled MGs alone are not able to structure water, and the hydrated
19	lamellar $\alpha$ -gel phase can only be formed with the assistance of a co-emulsifier. <sup>7</sup> The stability of
20	the $\alpha$ -gel phase of MG-water systems is affected by various factors. Higher $\alpha$ -gel phase stability
21	can be achieved by storing the gels at refrigeration temperatures, using $\alpha$ -tending co-emulsifiers,
22	and incorporating anionic co-emulsifiers. <sup>8–10</sup> The polymorphic form of MG-gel systems can be
23	characterized using powder X-ray diffraction (XRD. The $\alpha$ -gel phase shows small angle X-ray

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diffraction (SAXS) reflections representing the (001) plane at ~52 Å, and wide angle X-ray
diffraction (WAXS) spacing at 4.1 Å; while the coagel phase is characterized by SAXS spacing
at 49 Å and WAXS spacings between 3.6 and 4.6 Å.<sup>8,11</sup>
Previous work done by our group examined factors that affect the stability of MG-water systems
structured with glycerol monostearate (GMS) without adjusting the environmental pH.<sup>6,8,9</sup>
However, in application of MG-gels in food and personal care products, the pH changes upon
addition of various ingredients. Such changes in the environmental pH could affect the structure

32 and stability of MG-structured systems. The literature suggests that the balance between the pH

and ionic strength of the environment needs to be considered in order to attain optimal

34 stability.<sup>1,10,12</sup> This work therefore further investigates how changes in environmental pH affects 35 the stability of the  $\alpha$ -gel phase of GMS-water systems using sodium stearoyl lactylate (SSL) and 36 sodium stearate (NaS) as co-emulsifiers.

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# 38 **2. Experimental**

39 The distilled GMS used was Alphadim 90 SBK from Caravan Ingredients (Lenexa, KS, USA). 40 The co-emulsifiers were Emplex Sodium Stearoyl Lactylate (Caravan Ingredients, Lenexa, KS, 41 USA) and Sodium stearate, minimum 99% purity (Sigma-Aldrich Inc. St. Louis, MO, USA). 42 MG-gels containing 20% (w/w) solids were prepared following the sample preparation method previously published by our group.<sup>8</sup> GMS and co-emulsifier powders were mixed at 19:1 GMS: 43 co-emulsifier (w/w) in water, heated above the Krafft transition temperature of GMS ( $57^{\circ}$ C), 44 45 kept in a hot water bath until the powders were fully dissolved or melted, and then cooled on a 46 bench top without shear. NaS solution were prepared by mixing the powder with distilled water

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heated and stirred on a hot plate set at 125 °C until fully dissolved. The pH of the MG-gels was
adjusted with 0.1M HCl or 0.1M NaOH and measured with an Oakton pH 310 Waterproof
Handheld Meter Kit (Cole-Parmer Canada, Montreal, QC, Canada). Samples were prepared and
analyzed in duplicates. All the samples were stored at 45°C in capped glass vials for stimulated
shelf life tests.

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The melting and crystallization profiles of MG-gels were measured with a Mettler Thermal Analysis DSC 1 (Mettler Toledo Canada, Mississauga, Canada). Two heating cycles from 1°C to 75°C at 10°C per minute were applied to the gels. Peak integrations were performed with Star<sup>e</sup> Software equipped with the DSC unit to determine the enthalpy of melting obtained from the two heating cycles. The Coagel index (CI) was then calculated by taking the ratio of the melting enthalpy at the first heating cycle and the melting enthalpy at the second heating cycle, based on Cassin et al.<sup>4</sup>

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The lamellar spacings and polymorphic forms of MG-gels were determined using a Rigaku
Multiflex X-ray diffractometer (RigakuMSC Inc., The Woodlands, TX, USA). Experimental set
up and method were adapted from Wang and Marangoni (2015)<sup>9</sup>.

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# 66 **3. Results and discussion**

The pH of MG-gels using SSL and NaS as the co-emulsifiers are summarized in Table 1. The
pKa of lactic acid and stearic acid are 3.86 and 10.15 respectively.<sup>13</sup> Undiluted MG-gels with
SSL had a pH of 3.77, close to the pKa of lactic acid, while the 1:10 and 1:100 dilutions resulted

in a pH of 4.62 and 5.62. The pH of gels using SSL increased by ~1 when diluted 10 fold,
implying that changes in pH were solely caused by dilution. This dilution mediated pH change
was also observed for the 1:100 and 1:1000 dilutions of MG-gels made using NaS, characterized
by a difference of 1.05. On the other hand, lower dilutions of MG-gels made using NaS
displayed similar pH between 8.85 and 9.37, which is possibly caused by a mechanism other
than dilution.

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77 The pH of diluted gels using NaS as the co-emulsifier was compared with the pH of NaS 78 solutions with similar NaS concentration in solution (Figure 1). NaS alone forms micelles in 79 water above the critical micellar concentration (CMC) of 0.0004M (0.0123g/100 mL), and each micelle containing 78 monomers.<sup>14,15</sup> When the concentration of NaS dropped below the CMC, 80 81 both the pH of NaS-MG-gels and NaS solution decreased by  $\sim 1$  when diluted ten fold. Above the 82 CMC, the pH of NaS solutions remained stable around 10.5, closer to the pKa of stearic acid, 83 while the pH of MG-gels with NaS remained around 9. In MG-gel systems with NaS 84 concentration above its CMC, some NaS molecules acted as co-emulsifiers and incorporated into 85 the lamellar structure formed by GMS, while others were predicted to form micelles. The stable 86 pH above the CMC in both NaS solutions and MG-gels was possibly a result of micellisation of 87 the co-emulsifier, as no free monomers were in solution to cause changes in pH.

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The d-spacings of MG-gels obtained from XRD experiments are summarized in Table 2. Freshly
prepared MG-gels using SSL as the co-emulsifier displayed SAXS spacing representing the
(001) plane at 53 Å and a single WAXS spacing at 4.2 Å under all the pH, indicating they are
initially in the α-gel phase. MG-gels using NaS as the co-emulsifier under all the pH were also in

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the  $\alpha$ -gel phase when freshly prepare, suggested by single WAXS spacing at 4.1 Å; however they

94	showed slightly longer SAXS spacings compared with gels structured with SSL. After four
95	weeks of incubation at 45 °C, all the MG-gels displayed SAXS spacings at 49 Å, suggesting that
96	the MG-bilayers are all become more densely packed. However samples using NaS and SSL
97	displayed different polymorphic forms, as suggested by WAXS spacings, at various
98	environmental pH. MG-gel using SSL as the co-emulsifier at pH 5 displayed WAXS spacing at
99	4.1 Å and multiple spacings between 3.6 and 4.6 Å, meaning that the $\alpha$ -gel phase and the cogel
100	phase coexists in the systems. At higher pH 7 and pH 10, only WAXS spacings between 3.6 and
101	4.6 Å were observed, meaning that the gel systems were all in the coagel phase. In MG-gels
102	structured with NaS, multiple spacings between 3.6 and 4.6 Å, spacing at 4.1 Å and multiple
103	spacings between 3.6 and 4.6 Å, and a single spacing at 4.1 Å were observed at pH 5, pH 7, and
104	pH 10 respectively. The MG-gels structured with NaS transformed to the coagel phase at pH 5,
105	formed a mixture of the $\alpha$ -gel phase and the coagel phase at pH 7, and was in the $\alpha$ -gel phase at
106	pH 10.

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108 The melting profiles of pH-adjusted MG-gels were examined with DSC during storage, and the 109 melting profiles of MG-gels using SSL are summarized in Figure 2. Gels adjusted to pH 5, 7 and 110 10 displayed similar melting profiles at day 0, indicating differences in pH did not change the 111 initial structure of the gels. When pH was increased slightly to 5 (Figure 2a), gels preserved 112 similar melting curves after five weeks of incubation, during which the solid-state phase 113 transition from the sub- $\alpha$ -gel phase to the  $\alpha$ -gel phase (~13 °C) was observed and the area under 114 the melting peak of the  $\alpha$ -gel phase (~60 °C) increased slightly. When increasing the pH to 7 (Figure 2b), the area under the peak of the sub- $\alpha$ -gel phase decreased faster and the area under 115

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116 the  $\alpha$ -gel phase increased faster than pH 5 samples, but both peaks were observed for five weeks. 117 Further increasing the pH to 10 (Figure 2c) led to the disappearance of the peak representing the 118 sub- $\alpha$ -gel phase after two weeks, and the area under the melting peak at ~60°C increased 119 dramatically throughout this period of time. The melting profiles showed a trend that adjusting 120 the pH further from the original pH of the gels led to a faster change of their melting profile upon 121 aging, in agreement with XRD results. The relationship between pH and rate of coagel formation 122 in MG-gels is also confirmed by the calculated Coagel Index (Figure 2d). The CI of MG-gels 123 adjusted to pH 5 displayed the slowest growth in CI, which was 1.4 after four weeks; while gels 124 adjusted to pH 7 and 10 displayed higher CIs and reached 1.7 and 1.8 respectively after four 125 weeks of storage at 45 °C. 126 127 Samples prepared with NaS had a gel-like texture when adjusted to pH 7 and 10; when adjusted 128 to pH 5, the system displayed a loosely packed grainy structure instead of a gel-like structure, 129 indicating that the pH was too low to form a desirable  $\alpha$ -gel phase. The calculated CI of samples 130 structured with NaS were all lower than 1.5 when storing the MG-gels for four weeks, 131 suggesting that NaS helped structure a stable  $\alpha$ -gel phase formed by GMS, in agreement with previous works published by our group.<sup>9</sup> NaS as a free fatty acid salt therefore helps increase the 132 water swelling capacity and stability of the  $\alpha$ -gel phase.<sup>10</sup> 133 134 135 Interestingly, MG-gels using NaS as the co-emulsifier adjusted to different pH showed different 136 melting profiles when prepared fresh (Figure 3a). MG-gels adjusted to pH 5 and 7 showed 137 similar initial melting profiles with the gels using SSL; gels adjusted to pH 10 displayed a

138 distinct peak representing the sub- $\alpha$ -gel phase, however the peak profile was not complete at

139 1°C. No DSC cycles were conducted below 0°C because ice crystal formation affects the 140 structural properties of MG-gels. Adjusting the pH of the gel systems changed the degree of 141 neutralization of NaS, possibly affecting the electrostatic repulsion between the co-emulsifier 142 molecules, thus changing the microstructure of the sub- $\alpha$ -gel phase that displayed different 143 melting profiles. After four weeks of incubation at 45 °C, the melting curves of the gels showed 144 similar shape and area under the melting peak at  $\sim 60^{\circ}$ C compared with freshly prepared samples 145 structured with NaS. However the shape of the endothermic peak at  $\sim 13^{\circ}$ C representing the 146 polymorphic transformation from the sub- $\alpha$ -gel phase to the  $\alpha$ -gel phase displayed different 147 shape from freshly prepared samples. They no well-defined endothermic peak was observed at 148  $\sim$ 13 °C; instead, the baseline at that temperature range became wavy. Changes in the 149 endothermic peak representing the phase transformation from the sub- $\alpha$ -gel phase to the  $\alpha$ -gel 150 phase upon aging further suggested that environmental pH changed the structured of the sub- $\alpha$ -151 gel phase but did not affect the  $\alpha$ -gel phase.

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153  $\Delta H_{suba}$  and  $\Delta H_{\alpha}$  of MG-gels using SSL and NaS co-emulsifier are both affect by pH, as 154 summarized in Table 3. In both MG-gels using SSL and NaS, higher  $\Delta H_{suba}$  and  $\Delta H_{\alpha}$  were 155 associated with slower increase in CI (Figure 2d), i.e. the CI of gels after four weeks of storage at 156 45 °C increased in the order of NaS adjusted to all the pH values, SSL at pH5, SSL at pH7, and SSL at pH 10. Higher  $\Delta H_{sub\alpha}$  and  $\Delta H_{\alpha}$  in MG-gels represents the lager energy gradient of phase 157 158 transition, leading to higher stability of the  $\alpha$ -gel phase. In MG-gels using SSL, increasing the 159 pH caused a decrease in  $\Delta H_{sub\alpha}$  and  $\Delta H_{\alpha}$ . Such drops in the enthalpy are indicative of a 160 diminished energy gradient of the polymorphic transformation from the  $\alpha$ -gel phase to the coagel 161 phase, and thus, the gels adjusted to a higher pH displayed a faster increase in CI. MG-gels with

162 NaS displayed a more complex change in their enthalpy while adjusting the pH. The possible 163 mechanism is that the dissociation and micellisation of the co-emulsifiers at various pH values 164 not only changed the energy gradient of the phase transition but also changed the packing 165 structure of the MG-gels. Found similar in the two MG-gels was that higher  $\alpha$ -gel stability was 166 obtained with environmental pH closer to the pKa of the conjugated acid (lactic acid and stearic 167 acid) of the co-emulsifier incorporated in the system. Adjusting the environmental pH of the 168 MG-gels away from the pKa of these co-emulsifiers may have altered the dissociation of these 169 co-emulsifiers, which led to excess amount of electrostatic repulsion between the MG-bilayers 170 resulting in water release and gel destabilization. 171 172 4. Conclusion 173 This work examined the effect of pH on the stability of the  $\alpha$ -gel phase in MG-structured gel 174 systems using SSL and NaS as co-emulsifiers. Adjusting the pH altered the melting profile of 175 MG-gels, where SSL formed a stable  $\alpha$ -gel phase in MG-gels at slightly acidic pH. On the other 176 hand, NaS formed a stable  $\alpha$ -gel phase in MG-gels at neutral to alkaline pH. MG-gels prepared 177 using NaS formed a more stable  $\alpha$ -gel phase, but the co-emulsifiers possibly arranged in micelles 178 and incorporated into the lamellar structure of GMS at the same time. In practice, environmental 179 pH should be taken into consideration together with the type and concentration of co-emulsifiers

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- 183 **References**

used in MG-structured systems.

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# 221 Tables

Co-emulsifier	Dilution	pН
	Original	3.77
SSL	1:10	4.62
	1:100	5.62
	Original	8.85
	1:2	9.19
NoS	1:5	9.55
INas	1:10	9.37
	1:100	9.01
	1:1000	7.96

222 Table 1. The pH of undiluted and diluted MG-ge
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Table 2. d-spacings of MG-gels obtained form Small angle X-ray diffraction (SAXS) and wide

angle X-ray diffraction (WAXS) experiments when samples were freshly prepared and after

storage at 45°C for four weeks.

Co. amulaifiar	pН	Day 0		Week 4	
Co-emuisiner		SAXS (Å)	WAXS (Å)	SAXS (Å)	WAXS (Å)
	5	53	4.2	49	4.1, 3.6-4.6
SSL	7	53	4.2	49	3.6-4.6
	10	53	4.2	49	3.6-4.6
	5	57	4.1	49	3.6-4.6
NaS	7	55	4.1	49	4.1, 3.6-4.6
	10	55	4.1	49	4.1

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Table 3. Enthalpy (J/g) obtained from the solid-state phase transition from the sub- $\alpha$ -gel phase to

230 the  $\alpha$ -gel phase ( $\Delta H_{sub\alpha}$ ), and from melting the  $\alpha$ -gel phase ( $\Delta H_{\alpha}$ ) after adjusting the MG-gels'

pH. Measurements were taken when the gels were freshly prepared.

	S	SL	NaS		
	$\Delta H_{sub\alpha}$	$\Delta H_{lpha}$	$\Delta H_{sub\alpha}$	$\Delta H_{lpha}$	
pH 5	6.35±0.40	16.79±0.85	$7.04 \pm 0.68$	19.37±1.79	

pH 7	$5.96 \pm 0.92$	16.55±1.43	5.28±0.64	16.66±0.95
pH 10	3.17±0.38	13.65±1.15	$2.04 \pm 1.27$	20.11±1.11

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# 234 Figures





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237 Figure 1. The pH of diluted MG-gels and NaS solutions. The critical micelle concentration of

238 NaS is marked with dotted line.





Figure 2. Melting curves of MG-gels structured using SSL as the co-emulsifier. The pH of the

gels was adjusted to (a) 5, (b) 7, and (c) 10, and (d) their Coagel Indices were calculated.



Figure 3. Melting profiles of MG-gels using NaS as the co-emulsifier adjusted to various pH when (a) freshly prepared and (b) after four weeks of incubation at 45 °C.

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