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Microwave-Assisted Synthesis of Hematite/Activated Graphene Composites with Superior Performance for Photocatalytic Reduction of Cr(VI)

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Abstract: Hematite (α -Fe₂O₃) nanoparticles are deposited onto a porous 'activated 1 2 microwave expanded graphite oxide' (aMEGO) carbon via a simple, rapid one-pot microwave process. Under the irradiation of visible light, the α -Fe₂O₃/aMEGO composites exhibit 3 significantly enhanced photocatalytic activity for reduction Cr(VI) to Cr(III). A maximum 4 Cr(VI) removal rate of 95.28 % is obtained for the composite containing 7.72 wt.% aMEGO 5 6 as compared to that of 25.26 % for pure α -Fe₂O₃; the rate constant of the composite is nearly 9-fold higher than that of pure α -Fe₂O₃. The crucial role of aMEGO in enhancing the 7 photocatalytic efficiency of the composites relies not only on its large surface area, also on the 8 high conductivity which benefits to transport of photoexcited electrons. The enhancement in 9 charge separation and the suppression in electron-hole pair recombination is evidenced by 10 increased photocurrent and suppressed photoluminescence in α -Fe₂O₃/aMEGO composites. 11

12 Keywords: hematite, activated graphene, microwave-assisted, photocatalytic activity, Cr(VI)

14 Introduction

Unlike most organic pollutants, heavy metal contaminants are specially dangerous and 15 16 bothersome because they are unbiodegradable and apt to accumulate in living tissues throughout the food chain.¹ In particular, hexavalent chromium (Cr(VI)) is a contaminant 17 frequently found in wastewater from industrial processes such as electroplating, metal 18 finishing, leather tanning, paint making, textile production and dveing, etc.² Due to its high 19 toxicity, mutagenic and carcinogenic activity to human beings, and extremely high solubility 20 21 and mobility in water, Cr(VI) has been listed as one of primary pollutants by the United States Environmental Protection Agency; its allowable content in drinking water has been strictly 22 regulated as 0.05 mg/L by The World Health Organization.³ Hence, how to efficiently while 23 economically treat Cr(VI)-containing water has been a challenging topic for both academia 24 and industry. Various techniques such as chemical precipitation,⁴ reverse osmosis,⁵ ion 25 exchange,⁶ foam flotation,⁷ electrolysis,⁸ adsorption⁹ and photocatalytic reduction^{3,10} have 26 27 been investigated for the Cr(VI) removal. Among these methods, photocatalytic reduction can efficiently convert Cr(VI) to Cr(III), which is considered as a nontoxic and essential trace 28 metal in human nutrition within a certain limit, 10 and can be readily precipitated as Cr(OH)₃ in 29 neutral or alkaline solutions for the following removal as a solid waste.³ 30

A broad range of semiconductors such as TiO₂, ZnO, CdS, SnS₂, In₂S₃ and so on have been developed as photocatalysts to reduce Cr(VI) to Cr(III).^{2,3,10-14} On the other hand, the cost-effective, chemically stable and environmentally benign features make α -Fe₂O₃ a Page 3 of 23

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promising candidate for an efficient photocatalyst.^{15,16} α -Fe₂O₃ has a narrow bandgap (1.9-2.2 34 eV) which can be utilized to absorb visible light, a substantial fraction of the solar spectrum. 35 The poor conductivity and the short-hole diffusion length, however, has resulted in a quick 36 recombination of photo-induced electron-hole pairs in α -Fe₂O₃ and thus restricted its practical 37 applications in photocatalysis.¹⁷⁻²⁰ A variety of studies have been attempted to overcome these 38 obstacles, utilizing strategies such as metal,^{21,22} non-metal doping^{23,24} or carbon quantum dots 39 compositing.²⁵ To our best knowledge, there has no report published on α -Fe₂O₃ composites 40 for reducing Cr(VI). 41

Carbon is more chemically stable than metals and potentially has a high ion 42 adsorption efficiency. As a two dimensional (2D) allotrope of carbon with potentially high 43 carrier mobility,²⁶ graphene has been combined with α -Fe₂O₃, e.g. by hydrothermal 44 methods,^{17,18} to form hybrid materials for improved photocatalytic performance in treating 45 organic pollutants. Pradhan et al.¹⁸ reported a synthesis of α-Fe₂O₃ nanorod/reduced graphene 46 oxide (RGO) composites which showed a 4-fold enhancement compared with pure α -Fe₂O₃ 47 nanorods in photodegradation efficiency for phenol. Han et al.¹⁷ reported α -Fe₂O₃ 48 49 nanoplate/RGO composites, based on which the rate constant is also four times higher than that of pure α -Fe₂O₃ nanoplates for degradation of Rhodamine B (RhB). These efforts 50 suggested that α -Fe₂O₃/graphene composites have the potential to significantly enhance 51 52 photocatalytic activity for degradation of organic pollutants. However, the time-consuming synthesis, the poor conductivity due to incomplete reduction of GO and the difficulty in 53 recycling of photocatalysts, may restrict the applications of α -Fe₂O₃/RGO catalysts. In 54 55 addition, the restacking of RGO nanoplates derived from GO limits the adsorption of

56	pollutants and thus deteriorates the performance. Ideally, a three-dimension (3D) porous
57	graphene structure with both high surface area and high electrical conductivity may act as an
58	excellent support of photocatalysts, probably leading to desired photocatalytic efficiency and
59	recyclability for the reduction of ions like Cr(VI).
60	In our previous work ²⁷ a porous carbon called 'activated microwave expanded graphite
61	oxide' (aMEGO) was reported to have large surface areas of up to 3100 $\ensuremath{\text{m}^2/\text{g}}$ and a high
62	electrical conductivity. In the present work, α -Fe ₂ O ₃ /aMEGO composites were synthesized by
63	a simple and rapid microwave process. The effects of aMEGO content in the composite on
64	structure, morphology, optical properties, photocurrent and photocatalytic properties of
65	α -Fe ₂ O ₃ /aMEGO composites were systematically investigated. In particular, for an optimal
66	content of 7.72 wt.% aMEGO in the composite, the photodegradation rate constant for
67	reduction Cr(VI) to Cr(III) of the composites reaches 9-fold higher than that of pure α -Fe ₂ O ₃ .
68	With cost-effective synthesis, the current work provides a potentially useful strategy for other
69	semiconductor/aMEGO composites with superior photocatalytic activity.

70 Experimental Section

71 Sample Preparation

Synthesis of aMEGO was performed by following the method described in Ref 27. For synthesis of α -Fe₂O₃/aMEGO composites, aMEGO powder was suspended into ultrapure water (2 mg/ml) and ultrasonicated (250 W) for 1 hr. Then various amounts of iron (III) nitrate nonahydrate (Fe(NO₃)₃·9H₂O) was added to the suspension, and the mixture suspension was stirred using vacuum impregnation for 3 hr. After being dried in a vacuum oven at 60°C for 12 hr, the mixture was placed into a domestic microwave oven for exposure

78	to microwave. The exposure duration and microwave power were 180 s and 500 W,
79	respectively. The composites with a MEGO to $\alpha\mbox{-}Fe_2O_3$ ratios of 2:98, 5:95, 8:92, 10:90
80	(calculated based on the amount of aMEGO and $Fe(NO_3)_3 \cdot 9H_2O$ added) were obtained and
81	labeled as α -Fe ₂ O ₃ /aMEGO-1, α -Fe ₂ O ₃ /aMEGO-2, α -Fe ₂ O ₃ /aMEGO-3 and
82	α -Fe ₂ O ₃ /aMEGO-4, respectively. For comparison, pure α -Fe ₂ O ₃ was also obtained by a direct
83	microwave-assisted heating of Fe(NO ₃) ₃ ·9H ₂ O, the exposure duration and microwave power
84	were 180 s and 500 W, respectively. All the chemicals were purchased from Sigma and used
85	without further purification.

86 Characterizations

The morphology, structure and composition of the samples were characterized by 87 scanning electron microscopy (SEM, JSM-6700F), high-resolution transmission electron 88 microscopy (HRTEM, JEOL 2010), and X-ray diffraction spectroscopy (XRD, D/max-TTR 89 III) with Cu K α radiation (V = 40 kV, I = 200 mA), respectively. The scanning rate in XRD 90 was 5° min⁻¹ from 10° to 80° (20). Fourier transform infrared spectroscopy (FTIR, NICOLET 91 8700), Raman spectroscopy (Renishaw inVia Raman Micro-scope, 532 nm laser, 5 mW) and 92 93 X-ray photoelectron spectroscopy (XPS, ESCALAB 250) were performed to further characterize the chemical components in the composites. Thermogravimetry (TG) analysis of 94 the samples was carried out in air using a TGA Q5000 with a heating rate of 5 °C/min. The 95 specific surface areas were measured by nitrogen adsorption-desorption using a TriStar II 96 97 3020M with the Brunauer-Emmett-Teller (BET) method.

The absorption and fluorescence spectra of the samples were taken at room temperature with a UV-visible spectrophotometer (Shimadzu Solid 3700 spectrometer) and a

100	photoluminescence (PL) spectrolluorometer (JY Fluorolog-3-lou) with an excitation light at
101	350 nm, respectively. Equation $(ahv) = A (hv - E_g)^n$ was used to estimate the band gap energy
102	of all catalysts, where a , v , A , and E_g are the absorption coefficient, light frequency,
103	proportionality constant and band gap energy, respectively; n describes type of transition in a
104	semiconductor, that is $n = 1/2$ for direct transition and $n = 2$ for indirect transition. ^{18,28} The
105	value of n for all the synthesized samples in this work was taken as $1/2$, since the direct
106	optical transition in α -Fe ₂ O ₃ /aMEGO composites is allowed. ¹⁸ Photocurrent measurements
107	were performed on a CHI 602E electrochemistry potentiostat in a standard three-electrode
108	configuration with a photocatalyst-coated ITO glass as the working electrode, an Ag/AgCl as
109	reference electrode, and a Pt plate as counter electrode. In photocurrent measurements light
110	irradiation was provided by a 300 W xenon lamp with a cutoff filter ($\lambda > 420$ nm). Sodium
111	sulfate (Na ₂ SO ₄ , 0.5 M) solution was used as the electrolyte. To do the photocurrent
112	measurements, 10 μL slurry, which was made by dispersing 10 mg $\alpha\text{-}Fe_2O_3$ or
113	α -Fe ₂ O ₃ /aMEGO in 0.5 mL H ₂ O followed by sonication for 2 hr, was dip-coated on the ITO
114	working electrodes and dried at room temperature. The scan rate was 50 mV/s, and all the
115	potentials are presented relative to Ag/AgCl.

116 **Photocatalytic Evaluation**

117 The photocatalytic performance of α -Fe₂O₃ or α -Fe₂O₃/aMEGO was evaluated by 118 photocatalytic reduction of Cr(VI) under visible light irradiation. The catalyst sample was 119 dispersed in 50 ml Cr(VI) solutions (10 mg/l) prepared by dissolving K₂Cr₂O₇ in deionized 120 water to a catalyst concentration of 1 mg/ml. At pH=2, the mixed suspension was first 121 magnetically stirred in the dark for 30 min to reach the adsorption-desorption equilibrium.

After that, the mixed suspension was exposed to visible light produced by the 300 W xenon lamp ($\lambda > 420$ nm) under continuous stirring. With certain time intervals, 4 ml of the mixed suspensions was extracted and centrifuged to remove the extra photocatalyst. Then the Cr(VI) content in the solution was determined colorimetrically at 540 nm using the diphenylcarbazide (DPC) method.¹⁰ The reduction ratio (R_r) of Cr(VI) was calculated from the measured absorbance intensity after a certain duration of illumination with the following expression:

129 $R_r = (A_0 - A_t)/A_0 \times 100\%$,

where A_0 and A_t are the absorbance intensities of the sample taken when being illuminated for 0 min (measured right after the adsorption in dark but before the illumination) and *t* min of illumination, respectively.

133 **Results and Discussion**

134 Scheme 1 illustrates a possible structure of α -Fe₂O₃/aMEGO composite, in which α -Fe₂O₃ nanoparticles are attached in the matrix of highly porous aMEGO, as verified below. 135 With extremely high specific surface areas of up to $3100 \text{ m}^2/\text{g}$ and essentially $100 \% \text{ sp}^2$ 136 137 carbon, aMEGO is presumably considered as a continuous 3D network of highly curved atom-thick carbons.²⁷ aMEGO has been used as an electrically conductive scaffold for hosting 138 MnO₂ for superior energy storage.²⁹ Under visible light irradiation, electrons in α -Fe₂O₃ are 139 140 excited and electron-hole pairs are generated. Cr(VI) is reduced to Cr(III) by photogenerated electrons, while water molecules are oxidized by the holes to oxygen.^{28,30-35} In addition, due 141 to the high porosity and large surface area of aMEGO, the composite could potentially offer 142 143 more adsorption sites active to reactants around α -Fe₂O₃ nanoparticles thus might enhance the

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catalytic reaction. Meanwhile, the excellent conductivity of aMEGO allows more efficient
electron-hole separation and thus prolongs the lifetime of the charge carriers, further
promoting the photocatalytic activity.

The SEM and HRTEM images in Figures 1A and 1B show the typical morphology of 147 aMEGO and 3D distribution of meso- and micropores as reported.²⁷ Below 148 α -Fe₂O₃/aMEGO-3 will be discussed as a representative of the composites due to the 149 optimized photocatalytic performance. After rapid one-pot microwave reaction, it is clearly 150 observed that aMEGO has been densely and uniformly decorated with α -Fe₂O₃ spherical 151 nanoparticles as shown in SEM and TEM images in Figures 1C and 1D. The typical size of 152 153 the nanoparticles shown in Figure 1D is about 20 nm, bigger than the average pore size of aMEGO,²⁷ suggesting that most nanoparticles observed here are attached to the surface of 154 aMEGO. It is worth noting that even after 30 min of sonication for the preparation of TEM 155 specimen, aMEGO is still a stable support for anchoring α -Fe₂O₃ nanoparticles, indicated by 156 the strong combination between aMEGO and α -Fe₂O₃.^{17, 18} The actual content of aMEGO in 157 as-synthesized composites has been determined as 2.14, 6.38, 7.72 or 11.36 wt.% for 158 159 α -Fe₂O₃/aMEGO-1, α -Fe₂O₃/aMEGO-2, α -Fe₂O₃/aMEGO-3 or α -Fe₂O₃/aMEGO-4, respectively, by thermogravimetry (TG) analysis (Figure S1). The difference in the aMGEO 160 content from the originally calculated ratios could be partially explained by the loss of 161 162 aMEGO in the process of microwave reaction. TEM images of α -Fe₂O₃/aMEGO-1, α -Fe₂O₃/aMEGO-2 α -Fe₂O₃/aMEGO-4 are displayed Figure S2. For 163 and in α -Fe₂O₃/aMEGO-1 with a low content of aMEGO, the apparent aggregation of nanoparticles 164 165 is observed, while the distribution of α -Fe₂O₃ nanoparticles is sparser with the increase in

166 aMEGO content. The HRTEM image in Figure 1E indicates the crystalline nature of the α -Fe₂O₃ nanoparticles in α -Fe₂O₃/aMEGO-3. The lattice fringes are clearly observed with 167 spacings of 0.25 nm and 0.27 nm, corresponding to the interspatial distance of (110) and (104) 168 planes of α -Fe₂O₃ and consistent with the selected area electron diffraction (SAED) pattern 169 170 (inset of Figure 1E). The X-ray diffraction (XRD) patterns shown in Figure 1F further confirm that the single-crystal hematite structure (JCPDS card No. 33-0664) of all 171 α -Fe₂O₃/aMEGO composites with different amount of aMEGO. No typical diffraction peaks 172 of aMEGO were detected, probably due to the low amount of aMEGO in the composite and 173 the amorphous structure of aMEGO (Figure S3A), similar to other semiconductor/RGO 174 composites.^{17,28,36} 175

Elemental compositions of α -Fe₂O₃/aMEGO composites were characterized using X-ray 176 photoelectron spectroscopy (XPS) analysis. The C 1s XPS spectrum (Figure 2A) reveals the 177 four components at 284.78, 286.21, 287.55 and 289.07 eV corresponding to C-C bond with 178 sp² orbital, C-O, C=O and COOH functional groups, respectively. The presence and locations 179 of these peaks are in good agreement with those of aMEGO (Figure S3B). The O 1s spectrum 180 181 is shown in Figure 2B. The broad peak between 528 eV and 535 eV could be deconvoluted into four peaks: a Fe-O signal appears at 529.80 eV, whereas the other peaks result from 182 oxygen-containing groups in aMEGO (Figure S3C), such as C=O at 531.35 eV, C-O at 532.48 183 eV and C-OH at 533.37 eV.²⁵ The Fe 2p spectrum in Figure 2C can be fitted to two peaks at 184 711.11 and 724.60 eV corresponding to the $2p_{3/2}$ and $2p_{1/2}$ spin-orbital components (with a 185 spin energy separation of 13.49 eV due to the spin-orbit coupling), respectively. A clearly 186 187 distinguishable satellite peak located at 719 eV, approximately 8 eV higher than the main Fe

 $2p_{3/2}$ peak of α -Fe₂O₃, does not overlap either the Fe $2p_{3/2}$ or Fe $2p_{1/2}$ peak.^{25,37} It can be solely 188 attributed to the presence of Fe^{3+} ions of α -Fe₂O₃ and all these peaks confirm the presence of 189 hematite in the composites (compared with Figure S3D). 190

Fourier transform infrared (FT-IR) spectroscopy was used to compare the chemical 191 structure of the pure aMEGO and α -Fe₂O₃/aMEGO composites. As shown in Figure 3A, the 192 FT-IR spectrum of aMEGO exhibits a broad band over the range of 3100-3600 cm⁻¹, 193 associated with the stretching modes of hydroxy (-OH) groups. Other bands at ~2945 cm⁻¹, 194 ~1634 cm⁻¹ and ~1095 cm⁻¹ are assigned to sp^3 C-H stretching, aromatic C=C and C-O 195 stretching vibration of COOH groups.^{17,25,38} In comparison, α -Fe₂O₃/aMEGO-3 shows nearly 196 the same characteristic peaks to aMEGO and the strong peaks at 570 cm⁻¹ and 480 cm⁻¹ are 197 attributed to Fe-O vibrations, in agreement with those observed for the hematite particles.^{25,38} 198 These results suggest that the chemical environment in aMEGO remains unchanged while 199 α -Fe₂O₃ nanoparticles are incorporated with aMEGO. Raman spectrum of aMEGO in Figure 200 3B showed two characteristic peaks at 1339 and 1589 cm⁻¹, corresponding to the breathing 201 mode of κ -point phonons of A_{1g} symmetry associated with the disorder and defects in 202 graphene (D band) and the first-order scattering of the E_{2g} phonon of sp² carbon atoms of 203 graphene (G band), respectively.¹⁷ In the Raman spectrum of α -Fe₂O₃/aMEGO-3, the peaks at 204 215, 283 and 398 cm⁻¹ are identified as the $A_{1g}(1)$, $E_g(2)$ and $E_g(4)$ of hematite.³⁷ Compared 205 with G peak located at 1589 cm⁻¹ in aMEGO, the G peak in α -Fe₂O₃/aMEGO-3 has shifted to 206 1603 cm⁻¹, due to the charge transfer from aMEGO to α -Fe₂O₃, as found in other graphene 207 based composites.^{39,40} The D peak of aMEGO overlaps with the magnon scattering of α -Fe₂O₃ 208 (Figure S4), which makes the possible shift hard to be distinguished.³⁹ The same I(D)/I(G)209

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intensity ratios for aMEGO (1.211) and α -Fe₂O₃/aMEGO-3 (1.207) suggests that the

211	introduction of α -Fe ₂ O ₃ has no significant influence on the defects and disorders in aMEGO.
242	The shot-set latic supervise of s Eq. (-MECO composites more explored by the
212	The photocatalytic properties of α -Fe ₂ O ₃ /aMEGO composites were evaluated by the
213	reduction of Cr(VI) under visible light irradiation. To rule out the contribution by the physical
214	adsorption in aMEGO-contained composites, a 30 min dark stirring has been carried out to
215	reach the adsorption-desorption equilibrium, as shown in Figure S5. Figure 4A shows the
216	photocatalytic reduction of Cr(VI) by α -Fe ₂ O ₃ /aMEGO-3 through the temporal evolution
217	spectra, from which we can clearly see the characteristic absorption peak at 540 nm decreases
218	in intensity as the time prolongs. The variation in the degree of Cr(VI) degradation (C/C ₀ ,
219	where C_0 and C is the initial concentration after the dark adsorption and the residual
220	concentration at a certain reaction time) with irradiation duration is shown in Figure 4B. Pure
221	α -Fe ₂ O ₃ shows a Cr(VI) reduction ratio of about 25.26% after 160 min of continuous
222	irradiation. With introducing aMEGO, the reduction ratio of the composites has been greatly
223	enhanced to 95.28% for α -Fe ₂ O ₃ /aMEGO-3, after 160 min of visible light illumination.
224	However, further increase in the aMEGO content, e.g. to 11.36 wt.% in α -Fe ₂ O ₃ /aMEGO-4,
225	leads to a little decrease in the photocatalytic activity, as also observed in other graphene
226	based photocatalysts. ^{17,18,28} We also investigated the factors affecting the photocatalytic
227	activity which involve adsorption capacity of pores, the light absorption ability, the carrier
228	separation and recombination efficiency as stated hereinafter. On the other hand, the rate
229	constant k , a basic kinetic parameter reflecting the reaction rate of the photocatalytic process,
230	was calculated from the pseudo first order kinetic equation $ln(C_0/C) = kt$, where t is reaction
231	time. ¹⁷ From the curves of $ln(C_0/C)$ versus t displayed in Figure 4C, the highest value of $k =$

0.01829 min⁻¹ is obtained from α -Fe₂O₃/aMEGO-3, nearly 9-fold higher than that of pure 232 α -Fe₂O₃. In comparison, α -Fe₂O₃/RGO composites showed only a 4-fold enhancement based 233 on pure α -Fe₂O₃ in degradation efficiency for phenol or RhB.^{17,18} We have also compared the 234 Cr(VI) reduction efficiency of α -Fe₂O₃/aMEGO with those of other graphene-based 235 semiconductor photocatalysts obtained under the optimal conditions for each. As can be seen 236 from Table S1, α -Fe₂O₃/aMEGO-3 has demonstrated one of the best performance under 237 visible irradiation among various graphene-based photocatalytic composites in terms of Cr(VI) 238 reduction efficiency. 239

The stability of α -Fe₂O₃/aMEGO-3 was further investigated by performing recycling 240 241 tests under identical conditions. As shown in Figure 4D, the photocatalytic activity of α-Fe₂O₃/aMEGO-3 slightly decreases from 95.28% for the first cycle to 93.25% or 93.02% 242 for the second or third circles, respectively. As shown in Figure S6, the XRD pattern and SEM 243 image of α -Fe₂O₃/aMEGO-3 after three cycles show that the catalyst maintains the structure 244 and morphology as before cycling. The results indicate that the α -Fe₂O₃/aMEGO composites 245 can be used as highly efficient and stable visible light photocatalysts for Cr(VI) reduction in 246 247 water.

To obtain the hints about the mechanisms for the superior performance of α -Fe₂O₃/aMEGO composites, the effects of specific surface area has been investigated. Brunauer-Emmett-Teller (BET) surface areas calculated from nitrogen adsorption-desorption isotherms (Figure S7) of α -Fe₂O₃ and α -Fe₂O₃/aMEGO composites are shown in Figure 5A. Clearly, the introduction of aMEGO increased the surface area from 14.79 m²/g for α -Fe₂O₃ to above 120.50 m²/g for α -Fe₂O₃/aMEGO-3 and α -Fe₂O₃/aMEGO-4 samples. With high

254 specific surface areas and highly curved 3D carbon network, aMEGO is used here as a porous carrier without catalytic capacity (Figure S8). The enhanced surface area of the 255 α -Fe₂O₃/aMEGO composites could offer more active adsorption sites to adsorb more reactant 256 257 around catalyst and thus speed up the catalytic reaction. In addition, the optical absorption 258 properties of the composite catalysts were investigated by UV-vis diffuse reflectance spectra (DRS), as shown in Figure 5B. α -Fe₂O₃ shows an absorption band at 526 nm corresponding to 259 the $2(^{6}A_{1}) \rightarrow (^{4}T_{1})$ ligand field transition of Fe^{3+,18,28} while all the aMEGO-loaded 260 photocatalysts showed a larger absorption edge, which is caused by the blackbody property of 261 aMEGO. The band gap estimated from the plot of $(ahv)^n$ versus hv is shown in the inset of 262 263 Figure 5B. The band gap has been reduced by introducing aMEGO in the composite, possibly 264 leading to higher and wider adsorption to visible light.

On the other hand, the photoelectrochemical property of the photocatalysts was 265 investigated with photocurrent measurement, shown in Figure 5C. As can be seen, the 266 α -Fe₂O₃/aMEGO composite electrodes generate much higher currents than α -Fe₂O₃ electrode 267 under the same applied potential without light irradiation (Figure 5C, line a'-e'). All samples 268 269 show increased currents when light is on, and α -Fe₂O₃/aMEGO composites show higher currents compared to α -Fe₂O₃ (Figure 5C, line a-e). The current is enhanced with the increase 270 in the content of aMEGO, except for α -Fe₂O₃/aMEGO-4. Figure 5D shows the time response 271 272 of photocurrent for the catalysts by switching visible light illumination on and off sequentially. 273 It can be seen that, α -Fe₂O₃/aMEGO-3 composite has the highest photocurrent transient response among the five samples studied, suggesting the remarkably efficient separation of 274 275 charge carriers, which is in agreement with the highest photoactivity of α -Fe₂O₃/aMEGO-3

toward reduction of Cr(VI).

The separation of charge carrier was also investigated with photoluminescence (PL). 277 Since PL emission results from the radiative recombination of excited electrons and holes it 278 has been a widely-technique to study the charge carrier transfer process as well as the 279 recombination process of the electron-hole pairs in semiconductors.¹⁷ As demonstrated in 280 other graphene-based photocatalysts, such as α -Fe₂O₃ nanoplate/RGO,¹⁷ α -Fe₂O₃ 281 nanorod/RGO,¹⁸ and α -FeOOH nanorod/RGO,²⁸ etc., PL displays a significant weakening 282 after RGO is introduced. Similarly, Figure 5E shows that after aMEGO is combined with 283 α -Fe₂O₃, the PL intensity of the composites decreases rapidly. The PL quenching further 284 confirms the role of aMEGO in inhibiting electron-hole pair recombination, which is 285 considered to highly contribute to the outstanding photocatalytic performance of 286 α -Fe₂O₃/aMEGO composites. In Figure 5E, we find with the increase in the content of 287 aMEGO (from 2.14 wt.% in α -Fe₂O₃/aMEGO-1 to 7.72 wt.% in α -Fe₂O₃/aMEGO-3), the PL 288 intensity of the composites reduces gradually; while the PL intensity of the composites 289 remains almost same when aMEGO content further increases from 7.72 wt.% in 290 291 α -Fe₂O₃/aMEGO-3 to 11.36 wt.% in α -Fe₂O₃/aMEGO-4. This implies that the suppression efficiencies of photogenerated electron-hole pair recombination in α -Fe₂O₃/aMEGO-3 and 292 α -Fe₂O₃/aMEGO-4 are almost same. 293

The results above have clearly shown that the synergistic effect of between aMEGO and α -Fe₂O₃ leads to the best photocatalytic efficiency through balancing the contribution of photo absorption, physical adsorption and charge separation, e.g. in α -Fe₂O₃/aMEGO-3. Such a combined effect may also explain why further increase aMEGO content, e.g. in

298 α -Fe₂O₃/aMEGO-4, results in a little decrease in photocatalytic activity, as also observed in 299 other graphene based photocatalysts.^{17, 18, 28}

300 **Conclusions**

301 In summary, highly active α -Fe₂O₃/aMEGO composites with tunable content of aMEGO 302 were prepared by a simple, rapid, one-pot microwave process. The introduction of aMEGO has led to larger surface areas, enhanced light absorption and fast transfer of photoexcited 303 304 electrons and more efficient separation of photo-generated electron-hole pairs. As a consequence, the α -Fe₂O₃/aMEGO-3 with optimal content of aMEGO achieves a high Cr(VI) 305 removal rate of 95.28% under visible light irradiation, compared to 25.26% of pure α -Fe₂O₃. 306 307 The rate constant has been enhanced for nearly 9-fold. The synergistic effects between 308 α -Fe₂O₃ and aMEGO may benefit to the development of low-cost, safe and green α -Fe₂O₃/aMEGO composites potentially useful for treating wastewater. 309

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Scheme 1. Schematic illustration for the photocatalytic reduction of Cr(VI) with α -Fe₂O₃/aMEGO composites under visible light irradiation.



Figure 1. (A) SEM and (B) TEM images of aMEGO; (C) SEM and (D) TEM images of α -Fe₂O₃/aMEGO-3; (E) HRTEM image of α -Fe₂O₃/aMEGO-3. The inset is the corresponding SAED pattern of α -Fe₂O₃ nanoparticles; (F) XRD patterns of the α -Fe₂O₃/aMEGO-1 (curve1), α -Fe₂O₃/aMEGO-2 (curve2), α -Fe₂O₃/aMEGO-3 (curve3) and α -Fe₂O₃/aMEGO-4 (curve4).



Figure 2. XPS spectra of α -Fe₂O₃/aMEGO-3: (A) C 1s spectrum, (B) O 1s spectrum and (C) Fe 2p spectrum.



Figure 3. FT-IR spectra (A) and Raman spectra (B) of aMEGO and α -Fe₂O₃/aMEGO-3.



Figure 4. (A) Time-dependent UV-vis absorption spectra of DPC-Cr(VI) complex solutions in the presence of α -Fe₂O₃/aMEGO-3 under visible light irradiation. (B) Photocatalytic reduction of aqueous Cr(VI) and (C) Kinetic curves of the degradation process by (a) α -Fe₂O₃, (b) α -Fe₂O₃/aMEGO-1, (c) α -Fe₂O₃/aMEGO-2, (d) α -Fe₂O₃/aMEGO-3 and (e) α -Fe₂O₃/aMEGO-4 under visible light irradiation. The inset of (C) is the corresponding rate

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constant. (D) Cyclic photocatalytic reduction of aqueous Cr(VI) by α -Fe₂O₃/aMEGO-3.

Figure 5. (A) Surface area and (B) UV-vis absorption spectra for α -Fe₂O₃ and α -Fe₂O₃/aMEGO composites. The inset is corresponding Tauc plot analysis of optical band gap of direct transition. (C) Linear sweep voltammagrams with (a-e) and without (a'-e') visible light irradiation. (D) Amperometric I-t curves with an electrode potential of 0.6 V versus Ag/AgCl with 50 s visible light on/off cycles. (E) PL spectra. In all figures a: α -Fe₂O₃, b: α -Fe₂O₃/aMEGO-1, c: α -Fe₂O₃/aMEGO-2, d: α -Fe₂O₃/aMEGO-3 and e:

 α -Fe₂O₃/aMEGO-4.

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 α -Fe₂O₃/aMEGO composites are demonstrated to be excellent photocatalysts in Cr(VI) reduction.

