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25 **Keyword:** chemiluminescence biosensor; surface molecular imprinted polymer; bioreceptor;

26 multi-walled carbon nanotubes; $Fe₃O₄(QSiO₂; bovine hemoglobin)$

1. Introduction

Chemiluminescence (CL), usually coupled with chemical reaction process, was a radiation phenomenon which liberated energy by light emission. For the past few years, bioimaging, pharmaceutical and environmental analysis et al. [1] has confirmed the importance of CL technique due to its high sensitivity, no background interference and simple instrument. However, the extensive application of CL was still restricted owing to its low selectivity which could be improved by molecular imprinting [2].

In the early 1970s, Wulff et al. [3] proposed molecular imprinting technique which made the selectivity to target molecules improved greatly. A higher accuracy and lower detection limit were achieved for Wulff's contribution in the substance analyses for the preparation of polymer with specific cavities decorated with functional groups [4]. Then, the whole century witnessed the booming of molecular imprinting technique. Although selectivity to small molecules could be improved, the preparation of molecularly imprinted polymer (MIP) for biomacromolecules, such as proteins, remained a challenge. In 1987, Keyes [5] and Dabulis [6] et al. have studied bioimprinting respectively. Surface molecular imprinting technique was synthesizing a polymer attaching the biomolecule to the surface or in the proximity of the surface of the polymer, which made the mass transfer improved and the removal of the template biomolecule promoted [7]. Atom transfer radical polymerization, discovered by Kato et al. [8], was introduced in the preparation of surface molecular imprinting polymer (SMIP) bioreceptor [9].

 Fe₃O₄ nanoparticles (NPs) were superior stabilizer and separation reagent used in many fields [10] because of their good biocompatibility, low toxicity, stable physical properties and easy preparation. In 2011, Gao et al. successfully prepared magnetic

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51 SMIP on the surface of $Fe₃O₄$ NPs which served as the support materials to prepare biomolecule imprinted polymer by imprinting bovine serum albumin, ribonuclease A and lysozyme [11]. Si NPs, as one of the most promising one-dimensional materials, were applied in sensors, batteries, catalysts and so on for their particular properties. In 2010, He et al. synthesized SMIP over vinyl modified silica NPs via surface graft copolymerization using low monomer concentration, which was in aqueous media 57 with lysozyme as template protein [12]. When deposited on the surface of $Fe₃O₄$ NPs, SiO2 NPs possessed abundant carboxylic groups that could immobilize protein 59 template. Fe₃O₄@SiO₂ SMIP exhibited high adsorption capacity to the biomolecular and adsorption equilibrium could be easily reached, and SMIP could be separated easily using an external magnetic field [13]. Carbon nanotubes, which were one dimensional quantum materials, had extraordinary biocompatible, mechanical and electrical properties. And then, Zhang et al. prepared MIP on the surface of MWCNTs-Fe3O4 composite [14].

Hemoglobin (Hb) was the main undertaker of organic life for a variety of physiological activities. It played critical roles in the transportation of oxygen and carbon dioxide and maintenance of the pH balance in the blood stream of the vascular system [15]. The structure of Hb on its transport oxygen function made respiratory function efficient. Dysregulation of the structure of Hb in its four molecular subunits could result in various kinds of hereditary diseases, such as sickle cell anemia, thalassemia and so on [16]. Thus, the analysis of Hb was of important significance. While bovine hemoglobin (BHb) shared 90% similarities with human hemoglobin [17], we could make BHb as the target protein in the analysis of Hb. During the past decades, many methods have been reported on the determination of BHb, for example, electrochemical methods [18, 19], fluorescence method [20] and piezoelectric crystal

immunosensor [21].

This work proposed an ultrasensitive chemiluminescence (CL) biosensor to BHb. 78 The nanocomplex of $Fe₃O₄$ NPs, $SiO₂$ NPs and MWCNTs was served as backbone materials simultaneously to prepare bioreceptor SMIP for the CL biosensor for highly 80 sensitive detection of BHb. In brief, $Fe₃O₄(QSiO₂$ was not only served as backbone material to prepare BHb SMIP, but also as separation material to separate SMIP 82 complex and MWCNTs was used as supporting material to bear $Fe₃O₄(a)₈SiO₂$ and prepare SMIP for their large specific surface area. Adsorption ability of the 84 Fe_3O_4 ω SiO₂/MWCNTs-SMIP to BHb was researched, and 85 Fe₃O₄@SiO₂/MWCNTs-SMIP followed Langmuir isotherm equation and it exhibited excellent recognition and adsorption ability to BHb owing to the imprinted cites 87 located on the surface or near the surface of the $Fe₃O₄(a)₈SiO₂/MWCNTs$. Finally, 88 based on $Fe₃O₄(Q₃SIO₂/MWCNTs-SMIP bioreceptor, the proposed CL biosensor was$ successfully applied in detection of BHb in samples with high sensitivity and selectivity under the optimum conditions of CL.

2 Experiment

2.1 Chemicals and materials

Anhydrous tetrahydrofuran (99%), N-N methylene double acrylamide (MBA, A.R), N,N,N',N'-tetramethyl ethylenediamine (TEMED, A.R), Diethyl amino ethyl methacrylate (DMAEMA, 99%) and 3-aminopropyltrimethoxysilane (AMPS, 97%) were purchased from Aladdin Industrial Co. (China); Thionyl chloride (A.R), Tetraethyl silicate (TEOS, A.R), Ferrous sulfate(A.R), Dimethyl formamide (DMF, 99%), Acrylamide (AM, 99%), Methacrylic acid (MAA), and Ammonium persulphate (APS, AR) were supplied by Sinopharm Chemical Reagent Co. Ltd (China); MWCNTs was obtained from Beijing Dk Nano technology Co., Ltd (China);

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BHb were acquired from Shanghai Reagent Co. (China). The ethanol, acetic acid, methanol, luminol and all the other chemicals unless specified were of analytical reagent grade and used without further purification.

TEOS and DMF were distilled reduced vacuum pressure and DMAEMA was 105 purified with alkaline A_1O_3 column. Redistilled water was used throughout the work. Phosphate buffer (PBS, pH=7.4, 0.02 mol/L) solution was used to prepare all BHb 107 solutions which were stored in refrigerator $(4^{\circ}C)$.

2.3 Apparatus

The IFFM-E flow injection CL analyser (Xi'an Remex Electronic instrument High-Tech Ltd., China) was equipped with an automatic injection system and a detection system. PTFE tubes (0.8 mm i.d.) were used to connect all of the components in the flow system. Capillary filled with a certain amount Fe3O4@SiO2/MWCNTs-SMIP bioreceptor and non-imprinted polymer 114 (Fe₃O₄@SiO₂/MWCNTs-SNIP) bioreceptor was collected with pump by PTFE tubes and was placed in front of the CL analyser as recognition elements as shown in Fig. 1. When BHb solution ran through the capillary, BHb molecule could be absorbed by Fe3O4@SiO2/MWCNTs-SMIP selectivity, a CL signal *I*0 was obtained, while Fe3O4@SiO2/MWCNTs-SNIP could not absorb BHb molecule, another CL signal *I*¹ 119 was obtained. Then the difference $\Delta I = I_1 - I_0$ was the concentration of BHb in the linear relationship. XRD measurement was made on a D8 focus spectrometer (Brooke AXS, Germany). FT-IR spectrometer (PerkinElmer, USA) was employed to confirm the products. A FEI QUANTA FEG250 field emission scanning electron microscopy (SEM, USA) was employed to observe the morphology of the nanoparticles.

124

125 **Fig.1.** The mechanism of CL biosensor based on Fe₃O₄@SiO₂/MWCNTs-SMIP bioreceptor

126 **2.3 Preparation of Fe₃O₄** ω SiO₂

127 Fe₃O₄ ω SiO₂ was synthesized according to a modified procedure described in the 128 previous literatures [22] and our group [23].

129 FeCl₂·4H₂O (35 mg) and FeCl₃·6H₂O (50 mg) were dissolved in 80 mL of water 130 with vigorous stirring under nitrogen protection. 10 mL of NH_4 ·OH (28 wt. %) was 131 added into the system drop by drop, and the reaction was maintained at 80 \circ C for 30 132 min. The black precipitation was separated with an external magnetic field, and 133 washed with water and ethanol to remove the unreacted chemicals, and then dried in 134 the vacuum at 60 °C. Subsequently, 0.3 g of as prepared $Fe₃O₄$ NPs were dispersed in 135 36 mL of ethanol and 4 mL of ultrapure water by ultrasonication for 15 min in 150 136 mL round bottom flask, followed by the addition of 10 mL of NH_4 ·OH and 5 mL of 137 TEOS. The mixtures were reacted for 12 h at room temperature by constant 138 mechanism stirring. The products $(Fe_3O_4@SiO_2)$ were collected by magnetic 139 separation, washed with water and ethanol, and then dried in the vacuum at 50 °C.

140 **2.4 Preparation of Fe3O4@SiO2/MWCNTs**

141 0.5 g Fe₃O₄@SiO₂ NPs were dispersed in 50 mL of anhydrous toluene. Then, 5 142 mL of AMPS was added in the solution followed by refluxing at 80 \degree C for 16 h. 143 After magnetic separated, washed by water and ethanol, dried in vacuum, products 144 $(Fe₃O₄(ω)SiO₂-NH₂) were obtained.$

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2.5 Preparation of Fe3O4@SiO2/MWCNTs-SMIP and NIP bioreceptor

157 Fe₃O₄ ω SiO₂/MWCNTs-SMIP was synthesized according to a modified procedure described in the previous literatures [12]. The preparing process was shown in Fig. 2.

Solution A: AM (16 mg), MBA (32 mg), MAA (0.1 mL) and DMAEMA (0.1 mL) were dissolved in 25 mL of PBS solution and mixed thoroughly by ultrasonication. And then, 32 mg of BHb was dissolved to this solution by sonication. 163 Solution B: 120 mg Fe₃O₄@SiO₂/MWCNTs was dispersed in 15 mL ethanol and 10 mL PBS solution which was then ultrasonicated to make it well-distributed.

After adding solution B to solution A, the mixture was degassed under vacuum for 10 min and purged with nitrogen stream for another 10 min. Then, the solution was incubated for 1 h to preassemble. By adding 30 mg of APS, 0.4 mL TEMED and 15 mg ferrous sulfate to the mixture, polymerization was initiated and continued 169 under violent stirring at $25 °C$ for 10 min.

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After the reaction, the BHb-imprinted particles were collected by magnetic separation. The particles were washed with deionized water solution. And then, they were washed repeatedly with 0.5 mol/L NaCl solution to remove embedded template until no BHb in the supernatant. Subsequently, they were washed with PBS solution 174 to remove remained NaCl solution. Finally, the $Fe₃O₄(QSiO₂/MWCNTs-SMIP)$ 175 bioreceptor was freeze-dried for further use. The $Fe₃O₄(QSiO₂/MWCNTs-SNIP)$ bioreceptor were prepared and washed in the same way but without addition of BHb.

2.6 Rebinding performance of Fe3O4@SiO2/MWCNTs-SMIP and Fe3O4@SiO2/

MWCNTs-SNIP

181 Batch rebinding tests: 55 mg Fe₃O₄@SiO₂/MWCNTs-SMIP and Fe₃O₄@SiO₂/ MWCNTs-SNIP NPs were placed into 5 mL centrifuge tubes, respectively. The protein solutions were prepared at different initial concentration: 0.1 mg/mL, 0.2 mg/mL, 0.4 mg/mL, 0.6 mg/mL, 0.8 mg/mL, 1.0 mg/mL and 1.5 mg/mL. Then, 2.0 mL of each solution was added into the tube and thoroughly mixed with the particles. The dispersion liquid was incubated at 25 ◦C for 1 h. After magnetic separation, the

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187 concentration of the supernatant in the tube was determined by CL instrument.

188 Rebinding kinetics: 55 mg Fe₃O₄@SiO₂/MWCNTs-SMIP and Fe₃O₄@SiO₂/ MWCNTs-SNIP NPs were soaked in 2.0 mL 2.0 mg/mL BHb solution which then was incubated at 25 ◦C for 1 min, 5 min, 10 min, 20 min, 30 min and 40 min. After magnetic separation, the concentration of the supernatant in the tube was determined by CL instrument.

193 All the tests were conducted in triplicates. The amount of protein adsorbed by the 194 particles was calculated from the following formula.

$$
Q = (c_0 - c_{\rm e})\frac{V}{m}
$$

Where *Q* (mg/g) was the mass of protein adsorbed by unit mass of dry particles, *c*0 (mg/mL) and *c*e (mg/mL) were the concentrations of the initial and final solution, respectively, *V* (mL) was the total volume of the adsorption mixture, and *m* (g) was 198 the mass of the Fe₃O₄@SiO₂/MWCNTs-SMIP (Fe₃O₄@SiO₂/MWCNTs-SNIP) used.

199 **2.7 Selectivity experiments of the biosensor**

200 The selectivity experiments of the $Fe₃O₄(a)₈SiO₂/MWCNTs-SMIP-CL biosensor$ 201 was carried out with other two kinds of proteins: bovine serum albumin (BSA) and 202 lysozyme (Lys). A certain concentration of common substances and proteins were 203 added into BHb standard solution $(5.0 \times 10^{-8} \text{ mg/mL})$ to research the effects on the 204 CL intensity.

205 **3 Results and discussion**

206 **3.1 Characterization of Fe3O4@SiO2 and Fe3O4@SiO2/MWCNTs**

207 The surface morphology of the Fe₃O₄@SiO₂ and Fe₃O₄@SiO₂/MWCNTs was 208 characterized by SEM and was shown in Fig. 3, respectively. As it shown in Fig. 3 209 (A), the image showed that the prepared $Fe₃O₄(QSiO₂ NPs$ were well shaped beads

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210 and well dispersed. Fig. 3 (B) showed that when reacted with MWCNTs, 211 Fe₃O₄ ω SiO₂ were anchored on the surface of MWCNTs which made surface 212 molecular imprinting more favorable by improving mass transfer. Hence, we 213 considered that the Fe₃O₄@SiO₂ and Fe₃O₄@SiO₂/MWCNTs were synthesized 214 successfully.

215

216 **Fig.3.** The SEM images of $Fe₃O₄(@SiO₂(A)$ and $Fe₃O₄(@SiO₂/MWCNTs (B))$

217 The FTIR spectra of MWCNTs-COOH, $Fe₃O₄(Q)SiO₂$ and $Fe₃O₄(Q)SiO₂$ 218 MWCNTs were recorded within the range of 4000 - 500 cm^{-1} and were showed in Fig. 219 4 (A). The peak at 630 cm⁻¹ was the characteristic peak of Fe₃O₄. It could be seen that 220 the stretching vibration of Si-O bond contributed to the strong absorption at 1098 cm^{-1} . 221 In the spectra of Fe₃O₄@SiO₂/MWCNTs, peaks at 1477 and 1674 cm⁻¹ were due to 222 the stretching vibration of benzene ring and C=O respectively, which provided 223 abundant evidence of the satisfactory preparation of $Fe₃O₄(QSiO₂/MWCNTs.$

224 In the XRD patterns of $Fe₃O₄$, $Fe₃O₄(QSiO₂)$ and $Fe₃O₄(QSiO₂/MWCNTs shown$ 225 in Fig.4 (B), the diffraction peaks at $2\theta = 30.2^{\circ}$, 35.5° , 42.7° , 53° , 57.2° and 62.5° 226 were the six characteristic peaks of Fe₃O₄. In the pattern of Fe₃O₄@SiO₂/MWCNTs, 227 the broad and obviously strong diffraction peak around $2\theta = 26^{\circ}$ was corresponded to 228 the MWCNTs [25] and amorphous form of $SiO₂$ [26], overlapping Fe₃O₄@SiO₂ and 229 MWCNTs, which created a wealth proof that $Fe₃O₄(@SiO₂/MWCNTs$ was prepared 230 nicely.

232 **Fig.4.** The FTIR spectra (A) of MWCNTs-COOH, Fe₃O₄@SiO₂ and Fe₃O₄@SiO₂/MWCNTs. The

233 XRD pattern (B) of $Fe₃O₄, Fe₃O₄(QSiO₂ and Fe₃O₄(QSiO₂/MWCNTs)$

234 **3.2 Rebinding capacity and kinetics**

235 The adsorption performance of $Fe₃O₄(QSiO₂/MWCNTs-SMIP$ and $Fe₃O₄(QSiO₂/MFCNTs-SMIP)$ 236 MWCNTs-SNIP to BHb were performed and was shown in Fig. 5. Rebinding 237 capacities to BHb at different initial concentrations, i.e. adsorption isotherms, were 238 showed in Fig. 5 (A). The adsorption capacity to BHb increased with the increasing of 239 the BHb concentration before reaching maximum 91 mg/g which was higher than that 240 of the SNIP prepared at the same conditions. Compared to the maximum adsorption 241 amount with $Fe₃O₄(QSiO₂/MIP 77.6 mg/g [27], silica-Fe₃O₄ NPs MIP 4.30 mg/g [28]$ 242 and Si-NPs/CdTe/MIP 19.7 mg/g [20], it certified that $Fe_3O_4(a)SiO_2/MWCNTs-SMIP$ 243 was more advantaged to recognize BHb clearly. Theory adsorption capacity of 244 Fe₃O₄@SiO₂/MWCNTs-SMIP was described by Langmuir isotherm shown by the 245 inset of Fig. 5 (A). The adsorption to BHb was monolayer absorption on the surface 246 of Fe₃O₄@SiO₂/MWCNTs-SMIP. The theory maximum adsorption capacity to BHb 247 obtained by Langmuir isotherm was 98 mg/g which was approximate to the 248 experimental result 91 mg/g.

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249 The adsorption rate of $Fe_3O_4@SiO_2/MWCNTs-SMIP$ and $Fe_3O_4@SiO_2/$

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MWCNTs-SNIP to BHb, i.e. adsorption kinetics, was then studied and shown in Fig. 5 (B). As we could observe in the figure, both the SMIP and SNIP particles could reach the maximum adsorption within 20 min for the imprinting cavities on the 253 surface or in the proximity of the surface of $Fe₃O₄(QSiO₂/MWCNTs-SMIP$ which could help mass transfer.

255

256 **Fig.5.** Adsorption isotherm curve of $Fe_3O_4(a)SiO_2/MWCNTs-SMIP$ and

257 Fe₃O₄@SiO₂/MWCNTs-SNIP (A). Adsorption kinetics curve of Fe₃O₄@SiO₂/MWCNTs-SMIP

258 and $Fe₃O₄(Q)SiO₂/MWCNTs-SNIP (B)$

259 **3.3 Optimization of Fe3O4@SiO2/MWCNTs-SMIP-CL biosensor**

Peristaltic pumps speed which determined the adsorption time to BHb was an important parameter in the experiment. While main pump speed and vice pump speed reached the best: 25 r/min, the effects of concentrations of hydrogen peroxide and sodium hydroxide on the CL reaction was researched. As shown in Fig. 6 (A-C), the optimal concentration conditions were 0.03 mol/L of NaOH solution, 0.04 mol/L of 265 H₂O₂ solution and 7.2×10^{-4} mol/L of luminol solution, respectively.

266

267 **Fig.6.** Optimization results: (A) Effect of NaOH concentration on CL intensity. Conditions: 268 $c(H_2O_2) = 0.1 \text{ mol/L}, c(luminol) = 1.0 \times 10^{-5} \text{ mol/L}.$ (B) Effect of H₂O₂ concentration on CL 269 intensity. Conditions: c (luminol) = 1.0×10^{-5} mol/L, c (NaOH) = 0.03 mol/L. (C) Effect of luminol 270 concentration on CL intensity. Conditions: $c(H_2O_2) = 0.04$ mol/L, $c(NaOH) = 0.03$ mol/L. (D) The 271 regression equation of the $Fe₃O₄(QSiO₂/MWCNTs-SMIP-CL biosensor$

272 **3.4 Analytical performance of the biosensor**

273 The analytical performance of the described $Fe₃O₄(QSiO₂/MWCNTs-SMIP-CL)$ biosensor was studied in the optical conditions $(c(\text{luminol}) = 7.2 \times 10^{-4} \text{ mol/L}, c(\text{H}_2\text{O}_2))$ $275 = 0.04$ mol/L, $c(NaOH) = 0.03$ mol/L). The regression equation shown in Fig. 6 (D) 276 was described by the calibration curve $\Delta I = 157+1.45 \times 10^{10} c$ (mg/mL, $R^2 = 0.9941$), 277 and the detection range of BHb was from 5.0×10^{-10} to 7.0×10^{-7} mg/mL. The 278 detection limit was 1.7×10^{-10} mg/mL (3 δ) with relative standard deviation (RSD) 4.9% 279 $(n = 11)$ by determination of 5.0×10^{-8} mg/mL BHb. The detection range and limit 280 was compared with traditional methods and the results were shown in Table 1. The 281 results showed that $Fe₃O₄(QSiO₂/MWCNTs-SMIP-CL$ biosensor exhibited low 282 detection limit, high sensitivity and selectivity to BHb conceivably.

283

Method	Linear range (mg/mL)	Detection limit (mg/mL)
Our work	5.0×10^{-10} – 7.0×10^{-7}	1.7×10^{-10}
$MIPS/AuE$ [5]	1.0×10^{-9} -1.0 $\times10^{-3}$	
Fluorescence method [6]	1.3×10^{-3} -0.13	6.1×10^{-4}
Piezoelectric crystal immunosensor [7]	$0.001 - 0.1$	

284 **Tab.1.** Comparing results with conventional methods

285

286 **3.5 Interference study of the biosensor**

The detail information of interference study of the 288 Fe₃O₄@SiO₂/MWCNTs-SMIP-CL biosensor was shown in Table 2. The tolerable 289 limit of coexisted species was less than $\pm 5\%$. In the CL biosensor, 150 times Na⁺ and K^+ concentration (compared with BHb) interfered with the determination of BHb but 291 when using $Fe₃O₄(@SiO₂/MWCNTs-SMIP biosensor, 900 times Na⁺ and K⁺$ concentration would interfere with the determination of BHb for the imprinting cavities which were more adequate for macromolecule BHb and could recognize and absorb BHb specifically, while the interferences from BSA and Lys were serious relatively. It was shown that the BSA exhibited much more interference than Lys which was for that BSA had nearly the same size with BHb. Even so, from Table 2, it 297 was easy to say that the application of $Fe₃O₄/QSiO₂/MWCNTs-SMIP$ in CL biosensor could eliminate or reduce the interference.

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299 **Tab.2.** The tolerable ratio of interfering species to BHb

300

301 **3.6. Recyclability of Fe3O4@SiO2/MWCNTs-SMIP bioreceptor**

302 The recyclability of $Fe₃O₄(QSiO₂/MWCNTs-SMIP$ was an important parameter

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303 of the biosensor, and it was evaluated by reusing $Fe₃O₄(@SiO₂/MWCNTs-SMIP)$. The 304 BHb in used $Fe₃O₄(QSiO₂/MWCNTs-SMIP$ was extracted with 0.5 mol/L NaCl and 305 water respectively for 7 times for better binding capability to the BHb. It could be 306 obtained that there was 7.1% binding capacity loss within 10 times of $Fe₃O₄(QSiO₂/MWCNTs-SMIP)$ to the concentration of 5.0×10^{-8} mg/mL BHb, which 308 manifested that $Fe₃O₄(QSiO₂/MWCNTs-SMIP$ was very suitable in the determination 309 of BHb in practical samples directly.

310 **3.7 Application of the biosensor**

311 As shown in Table 3, $Fe₃O₄(QSiO₂/MWCNTs-SMIP-CL$ biosensor was applied in biological samples which were made by mixing waste water containing unknown amount BHb in the optimal experimental conditions. Obviously, the recoveries from the samples were excellent and varied from 92% to 106%. These results showed that the biosensor had good accuracy to the determination of BHb. Therefore, the 316 Fe₃O₄@SiO₂/MWCNTs-SMIP-CL biosensor used for the determination of BHb was practical.

318 **Tab.3.** Application of biosensor

319

320 **3.8 The possible CL mechanism of the biosensor**

321 In alkaline condition, there was an overlapping broad absorption band of 322 hemoglobin and hemin between 350 and 450 nm before oxidation in UV-vis spectra,

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which would disappear when hemoglobin and hemin was oxidized. Hence, the possible CL mechanism of hemoglobin might be similar to that of hemin. In alkaline 325 and H_2O_2 solution, by losing globin, hematin was generated. By analogy with the proposal for the porphyrin-catalyzed decomposition of peroxide into free radicals, a complexing of the peroxide with the central iron ion was formed in this reaction firstly [29]. Then, a heme-peroxy free radical was formatted. This radical could then act as the primary oxidant of luminol and increase its reactivity. Alternatively, the heme-peroxy free radical could dissociate to form a peroxy free radical which would function as the oxidant. Then, luminol was oxidized by HO**·** to be oxidized-state luminol which then returned to the ground-state and released photons. This could enhance the CL emission as shown in Fig.7.

Fig.7. The possible CL mechanism of the biosensor

4 Conclusion

337 In this work, based on $Fe₃O₄(a)SiO₂/MWCNTs$ as backbone materials to prepare SMIP bioreceptor, a CL biosensor for ultrasensitive determination of BHb was prepared. Compared with Arvandˊs et al. work [30], the prepared

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