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1 **Development of antibacterial polyacrylonitrile membrane modified**
2 **with a covalently immobilized lysozyme**

3 **Abstract :** A novel antibacterial polyacrylonitrile (PAN) membrane covalently
4 immobilized with lysozyme was prepared. First, the virginal PAN membranes were
5 prepared via the classic immersion precipitation method. After modification with
6 NaOH, HCl, Ethylenediamine (EDA), lysozyme was covalently immobilized onto the
7 surface of PAN membranes by glutaraldehyde. The chemical compositions of virginal
8 and modified membranes were characterized by Fourier Transform Infrared
9 spectroscopy (FT-IR) and Energy Dispersion X-ray (EDX). The morphology and
10 performance of the immobilized membranes were characterized by Scanning
11 Electronic Microscopy (SEM), filtration performance measurement, the amount of the
12 bonded lysozyme, lysozyme activity measurement and flow cytometry method. The
13 antibacterial tests confirmed that the immobilized lysozyme membrane displayed an
14 excellent antibacterial performance against *staphylococcus aureus* (*S. aureus*).

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16 **KEYWORDS:** PAN membrane, lysozyme, antibacterial, flow cytometry

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22 **1. Introduction**

1 In recent years, membrane separation has been widely used in water treatment, food,
2 pharmaceutical, and biotechnological industries. In all polymer membranes,
3 polyacrylonitrile (PAN) membrane occupied the main part owing to its good solvent
4 resistance, sufficient chemical stability, excellent mechanical properties, and superior
5 thermal stability.¹ However, membrane fouling will shorten membrane lifetime,
6 reduce membrane flux, increase energy cost and bio-deteriorating of membrane
7 structures.²In food separation and water treatment, membrane fouling caused by the
8 undesirable accumulation of microorganisms (mainly bacteria) is known as
9 bio-fouling. And the build-up of biofilm is considered as a major obstacle in
10 membrane separation. To decrease the bio-fouling due to biofilm by bacteria on the
11 membrane surface, antibacterial treatment of the membrane surface with antibacterial
12 agents is desired. Actually, a series of investigations³⁻⁴ and antibacterial agents have
13 been employed to construct bactericidal membranes, including N-halamine
14 compounds,⁵⁻⁷ silver ions/nanoparticles (AgNPs),⁸⁻¹⁰ various polycations,¹¹⁻¹³ and
15 enzymes.¹⁴⁻¹⁶ Unfortunately, these methods either would lose their antibacterial
16 properties as the antibacterial substance got released into the surrounding or the whole
17 process was cumbersome, environmentally-unfriendly. With the growing public health
18 awareness of the pathogenic effects, and stain formations caused by microorganisms,
19 there is an increasing need for producing an antibacterial membrane that can not only
20 eliminate the bacterial or even kill the bacterial, but also can keep excellent
21 antibacterial properties after multiple uses.

22

1 Lysozyme is widely distributed in nature and well known for its antibacterial activity.
2 It can break down bacterial cell walls via catalyzing the hydrolysis of 1,
3 4-beta-linkages between N-acetyl-dglucosamine and N-acetylmuramic acid residues
4 in chitodextrins, which increased the permeability of bacteria and caused bacteria to
5 burst.¹⁷ Nevertheless, lysozyme as a soluble enzyme was very unstable and retained
6 its activity only for a short period of time. Therefore, a lot of researches have focused
7 on the conduct of molecular proteins that are immobilized on a solid support.^{18,19}
8 Howell et al improved the flux of ultrafiltration membrane by attaching enzyme onto
9 UF membrane which can hinder the gel formation.²⁰ Shi et al developed anti-fouling
10 and self-cleaning polyethersulfone membrane through immobilization of trypsin.²¹
11 Compared with the free enzyme, immobilized enzyme showed more stability and
12 more robust resistance to environmental changes. In addition, the immobilized
13 enzyme system provided unique advantages in process control and continuous
14 operation, which made the process more economical.²²
15
16 In this study, virginal PAN membranes were prepared by the immersion precipitation
17 phase-inversion method. After modification, lysozyme was covalently immobilized
18 onto the surface of PAN membranes by glutaraldehyde. Morphologies, structures,
19 water flux and antimicrobial efficacies (against *S. aureus*) of the membranes were
20 investigated. The result indicated the activity of immobilized lysozyme was relatively
21 high and could effectively prevent formation of biofilms. The highly antibacterial
22 membranes have potential application in water treatment and food manufacturing.

1 2. Experimental

2 2.1 Materials

3 polyacrylonitrile (PAN) with an average molecular weight of 15,000 g/mol as the
4 membrane-forming polymer was acquired from Sigma Chemical Co. Ltd. Lysozyme
5 with a molecular weight of 14.4 kDa was supplied by Shanghai Sangon Biological
6 Engineering Technology Service Co. Ltd. N-Methyl-2-pyrrolidone (NMP),
7 Phosphoric acid, ethylenediamine (EDA), glutaraldehyde, sodium hydroxide,
8 hydrochloric acid and other chemicals were purchased from Xilong Chemical Co. Ltd.
9 All chemicals were used without further purification. *S. aureus* was preserved by our
10 laboratory.

11 2.2 Preparation of virginal PAN membrane

12 The virginal PAN membranes were prepared via the classic immersion precipitation
13 method from a NMP solution containing 16 wt% PAN powder and 4 wt% pore
14 -forming agent H₃PO₄. The casting solution was stirred at 70 °C for 4 h and kept
15 another 8 h at ambient temperature to completely release air bubbles. Subsequently,
16 the solution was cast on the glass plate (cleaned with acetone) with a casting knife.
17 Then the glass plate was immediately immersed into a coagulation bath of deionized
18 water at 25 °C. After the primary membranes were peeled off from the substrate, the
19 obtained membranes were left in deionized water overnight to completely remove the
20 residual solvent.²³ The virginal membranes (V-PAN) were stored in deionized water
21 for further utilization.

22 2.3 Surface Modification of PAN Membrane

1 For modification, the PAN membranes with 16 cm² surface area were first immersed
2 into a 1 M NaOH solution and then the solution was left in a constantly shaking water
3 bath at 40 °C for 1 hour until its color turned into a wine-red. The membranes were
4 then rinsed with deionized water until neutral pH was reached and then immersed in
5 to a 10% (v/v) HCl solution at room temperature for 2 h.²⁴ After re-rinsing with water
6 until neutral pH was reached again, the modified membranes (M-PAN) were
7 immersed in 150 cm³ 10% (w/w) solution of ethylenediamine for 1 h at room
8 temperature. Finally, the gained membranes were taken out and washed thoroughly
9 with deionized water to remove the unreacted ethylenediamine.

10 2.4 Immobilization of Lysozyme on Modified Membrane

11 The modified membranes (16 cm²) were equilibrated with 10 mL of sodium
12 phosphate buffer (pH 7.0) for 4 h. The equilibrated membranes were transferred to
13 10% (v/v) solution of glutaraldehyde for 1 h at 4 °C, then the membranes were washed
14 3 times with 0.1 M sodium phosphate buffer (pH 7.0) to remove the excess
15 glutaraldehyde.²⁵ The activated membranes were treated with lysozyme solution (1
16 g/L) for up to 20 h at 4 °C.²⁶ Then immobilized membranes (I-PAN) were taken out
17 and thoroughly rinsed with deionized water and 0.1 M solution of phosphate buffer.
18 The preparation process of immobilized membrane (I-PAN) was shown in Figure 1.

19 ---Figure 1---

20 2.5 Separation performance of membranes

21 A laboratory scale cross flow membrane system was used to characterize the
22 performance of V-PAN, M-PAN, and I-PAN. The membranes were immersed in
23 deionized water overnight at ambient temperature before filtration. Deionized water

1 was selected as feed solution. The sample membrane with an effective area of 10.48
2 cm² was installed on the membrane cell. The system was pre-compacted with
3 deionized water at 0.2 MPa for 3 h to reach a steady state, followed by measuring
4 water fluxes at pressures ranging from 0.08 to 0.16 MPa. And the feed flow rate 1.0
5 L/min. The water flux (J) was calculated using Equation (1)

$$6 \quad J = \frac{V}{A\Delta t} \quad (1)$$

7 where V is the volume of permeate water (L), A is the effective area of the membrane
8 (m²), and Δt is the permeation time (h).

9
10 For bio-fouling investigations, after the pure water permeability J₀ was measured, the
11 flux for bacterial suspension (*S. aureu*, 10⁵ cells/ml) was measured at the same
12 pressure. The filtration of the bacterial suspension was continued for 9 h and then the
13 membrane was immersed in citric acid solution (pH 4.0) for 1 h and backwashed
14 thoroughly with deionized water for 0.5 h. The water flux of the cleaned membranes
15 J_R was measured again. Such a cycle of filtration was carried out continuously for
16 three times and the operating pressure was 0.1 MPa for the whole process. In order to
17 evaluate the anti-fouling property of membranes, the flux recovery ratio (FRR) was
18 calculated as following Equation (2):

$$19 \quad FRR = \frac{J_R}{J_0} \quad (2)$$

20 2.6 Immobilized lysozyme estimation

21 2.6.1 The amount of bound lysozyme

22 The amount of lysozyme bounded to the I-PAN was determined by measuring the

1 initial and final concentrations of lysozyme in the enzyme solution and washing via
2 Brodford's method.²⁷ The method is based on spectrophotometric measurement of the
3 blue color resulting from the Coomassie brilliant blue G-250 at 595nm. The amount
4 of bound lysozyme can be calculated by the following Equation (3):

$$5 \quad M_b = C_0 V_0 M - (C_1 V_1 + C_2 V_2) M \quad (3)$$

6 where C_0 , C_1 , C_2 are enzyme concentrations for initial solution, final solution, and
7 washing liquid respectively, V_0, V_1, V_2 are volumes of the enzyme solutions for
8 initial, final and washing liquid, respectively, M is molar mass of lysozyme.

9 2.6.2 The Detection of Lysozyme Activity

10 The activity of the immobilized lysozyme was determined by the improved shugar's
11 method.²⁸ The initial decrease in OD_{450} of the suspensions caused by the lysis of *M.*
12 *lysodeikticus* cells was measured at 25 °C for 1 min. Decrease of 0.001 in OD by 1
13 cm^2 PAN membrane was defined as 1 unit of lysozyme activity. The lysozyme activity
14 was measured for three samples and then were averaged.

15 The hydrolytic activity of the immobilized lysozyme can be calculated using the
16 follow Equation (4):

$$17 \quad U/cm^2 = \Delta OD_{450} \times 1000/S \quad (4)$$

18 where: ΔOD_{450} was the initial decrease in OD_{450} of *M. lysodeikticus* cells for 1 min,
19 S was the area of PAN membrane.

20 2.7 Membrane Characterization

21 2.7.1 FT-IR and EDX Analysis

22 The chemical compositions of V-PAN, M-PAN, and I-PAN were investigated by

1 Fourier Transform Infrared Spectroscopy Spectra (FT-IR) and Energy Dispersion
2 X-ray (EDX). FT-IR micro-spectroscopic measurements were performed using a
3 Nicolet 380 FT-IR spectrometer. And the diffuse reflectance spectra were scan over
4 the range of 400–4000 cm^{-1} . The element composition and distribution of virginal
5 membrane and immobilized membranes were determined by Energy Dispersion X-ray
6 analysis employing the SEM (SH-4600) with a 20 keV energy beam.

7 2.7.2 SEM Analysis

8 In order to gather information about the cross-section of membranes, scanning
9 electronic microscopy (Nova NanoSEM 230) measurements were carried out. The
10 membrane samples for SEM analysis were initially dried at room temperature, then
11 the membranes were immersed in liquid nitrogen and fractured into small pieces for
12 examination of the cross-section. And then the samples were sputter-coated with
13 gold-palladium alloy to a thickness of 5 nm before microscopic analysis.

14 2.8 Determination of Antibacterial Properties

15 2.8.1 The cultivation of staphylococcus aureus

16 The antibacterial activities of the V-PAN/I-PAN against the Gram-positive bacteria *S.*
17 *aureus* were tested. *S. aureus* was incubated in 20 mL of broth medium (containing 10
18 g/L peptone, 5 g/L beef extract, 5 g/L sodium chloride, at a pH of 6.8) at 36 °C until
19 the exponential growth phase was reached. The bacteria-containing culture was
20 centrifuged at 10000 rpm for 10 min. And after removal of supernatant, the cells were
21 washed twice with sterile phosphate buffered solution (PBS, pH 7.4). Then the
22 bacteria cells were re-suspended and diluted to 10^6 cells/ml using the standard serial

1 dilution method (based on standard calibration with the assumption that the optical
2 density of 1.0 at 540 nm is equivalent to approximately 10^9 cells/mL).²⁹

3 2.8.2 Flow Cytometry

4 The Flow cytometry method was used to determine the antibacterial of the I-PAN.
5 Flow cytometry could be used to count the number of microorganisms with high
6 accuracy, stability. In this study, *S. aureus* solution used as sample solution for flow
7 cytometry was collected from biofilm on membranes at the end of bio-fouling
8 experiments. *S. aureus* were resuspended in PBS. And 50,000 events were detected
9 each run and the rate of samples was 1000 events per second. The samples were
10 stained with Propidium Iodide (PI) because PI binds to DNA and cannot cross an
11 intact cell.³⁰ The antibacterial efficiency (E_b) was represented by detecting the percent
12 of broken cells. The antibacterial efficiency was measured from Equation 5:

$$13 \quad E_b = (W_2 - W_1) \times 100\% \quad (5)$$

14 where W_2 and W_1 are the percent of broken cells of *S. aureus* corresponding to the
15 V-PAN (as blank sample) and I-PAN, respectively.

16

17

18 3. Results and discussion

19 3.1 Surface Chemical Composition of the Membranes

20 V-PAN, M-PAN, and I-PAN are virginal PAN membrane, PAN membrane modified
21 NaOH、HCl, PAN membrane immobilized lysozyme respectively. The V-PAN,
22 M-PAN, and I-PAN were subjected to FT-IR analysis. The FT-IR spectrum of V-PAN

1 was shown in Figure 2(a). The spectrum of V-PAN shows characteristic peaks at 2930,
2 2240, 1470 cm^{-1} were stretching vibration band of methylene ($-\text{CH}_2-$), stretching
3 vibration band of nitriles ($-\text{CN}-$), and bending vibration band of methylene ($-\text{CH}_2-$),
4 respectively. The characteristic spectra of virginal PAN was similar to a previous
5 research of enzymatic surface modification of Polyacrylonitrile and Its
6 Copolymers.^{31,32} In the spectrum of Figure 2(b), there are two prominent peaks in the
7 3402 cm^{-1} region and 1699~1711 cm^{-1} region respectively. This phenomenon was
8 most likely to be ascribed to the presence of O-H bond and C=O bond of carboxylic
9 acids in NaOH treated membrane. These two stretching peaks indicated the presence
10 of -COOH in membrane after treated by NaOH. The two common bands of lysozyme
11 1658 and 1519 cm^{-1} belong to the amide I and amide II peaks have appeared in Figure
12 2(c), which corresponded to stretching vibrations of C=O bond and coupling of
13 bending of N-H bond and stretching of C-N bond, respectively. However these peaks
14 migrated to 1666 and 1560 cm^{-1} by the influence of the original amide group.^{33,34}
15 The appearance of these characteristic peaks indicated that lysozyme was
16 immobilized on the PAN membranes by covalent bonding.

17 ---Figure 2---

18 The changes in elemental composition between different membranes were analyzed
19 by EDX. As shown in Table 1, the C element accounted for 63.98% (Wt) in V-PAN
20 and 63.65% in M-PAN, then increased to 66.07% (Wt) in I-PAN. The EDX shows
21 that no S element is existed in V-PAN and M-PAN. The S element accounted for
22 0.08% (Wt) in I-PAN because of the immobilized lysozyme. These changes further
23 confirmed the successful grafting of lysozyme onto the PAN membrane.

1 ---Table 1---

2

3 3.2 SEM Analysis

4 The SEM images of the cross section of V-PAN, M-PAN, and I-PAN were presented
5 in Figure 3. It is apparent that all the membranes have typical asymmetric structures,
6 which consist of a thin dense layer and a support layer with finger-like structure. The
7 diameters of finger-like structure in modified /immobilized membrane were larger
8 than its counterpart in V-PAN. These changes may be attributed to the damage in the
9 process of modification by sodium hydroxide treatment.³⁵ Further, in the last step of
10 immobilization of lysozyme, there was no evident change in the cross-sectional
11 morphology of the M-PAN/I-PAN, which can be verified in the Figure 3(b) and
12 Figure 3(c).

13 ---Figure 3---

14 3.3 Membrane Filtration Performance

15 A cross flow membrane system was used to characterize the performance of the
16 V-PAN, M-PAN and I-PAN. Figure 4 illustrates the pure water flux through the
17 V-PAN, M-PAN and I-PAN membranes at different feed pressures. As the applied
18 pressure increased, the pure water flux increased linearly. M-PAN had relatively
19 higher pure water flux than V-PAN and I-PAN. This change can be attributed to that
20 the finger-hole became a little bigger³⁵ and the surface hydrophilicity of V-PAN was
21 enhanced after NaOH modification. Some enzyme was embedded in the holes when
22 lysozyme was immobilized on the PAN membrane, which resulted in a reduction in
23 the water permeability.

24

1 ---Figure 4---

2 As shown in Figure 5, the flux of membrane decreased sharply in the initial few hours
3 of operation. It is proposed that some *S. aureus* cells in the feed were deposited or
4 adsorbed on the surface (biofilms formation). The flux recovery ratio (FRR) by
5 cleaning with deionized water was analyzed for tested membranes. After first cycle,
6 the FRR were 86.9%, 85.7%, and 93.1% for the V-PAN, M-PAN, I-PAN, respectively.
7 The FRR decreased for both tested membranes with the increase in the operation time.
8 The FRR of the second cycle were 75.4%, 77.8% and 86.2% for the V-PAN, M-PAN,
9 I-PAN, respectively. Compared the data of V-PAN and M-PAN, the litter improvement
10 of flux recovery may be attributed to enhance of hydrophilicity due the NaOH
11 modification. Although immobilized membrane showed a fraction flux loss due to the
12 fouling on the membrane surface, their higher recovery ratio proved that their
13 absorbed fouling layers are relatively loose and easily removable. The phenomenon
14 can be attributed to the higher hydrophilicity and reduce the biofilm formation of
15 immobilized membrane due to lysozyme.

16 ---Figure 6---

17 3.4 The Amount and Activity of the Immobilized Lysozyme

18 3.4.1 The Amount of the Immobilized Lysozyme

19 The amount of protein loading on I-PAN were measured and showed in Figure 6. The
20 immobilized lysozyme reached a constant amount of 0.025 mg/cm^2 after 20 h of
21 immobilization reaction. The effective of protein loading on the surface of membranes
22 was restricted by the molecular size of lysozyme, density of aldehyde group, and the
23 number of amino groups of lysozyme.

1 ---Figure 6---

2 3.4.2 The Activity of the Immobilized Lysozyme

3 The activity of the immobilized lysozyme was determined by the improved shugar's
4 method. The process included monitoring the degradation rate of *M. lysodeikticus*
5 through the reduction in absorbance at 450 nm. In a sterilized beaker, 5 ml of the *M.*
6 *lysodeikticus* solution (OD=1.0) in 0.1 M phosphate buffer (pH 6.24) and an
7 immobilized PAN membrane was put quickly. The absorbance at 450 nm of the *M.*
8 *lysodeikticus* solution was measured before/after treat 1 min of the immobilized
9 membrane using a TU-1810 UV spectrophotometer. The free enzyme was measured
10 by the similar strategy, 2.5 ml of the *M. lysodeikticus* solution in 0.1 M phosphate
11 buffer and the same quality of enzyme were mixed quickly, and the reduction in the
12 absorbance at 450 nm was recorded for 1 min. All the measurements were carried out
13 at 25 °C and pH 6.24. Compared with the free enzyme, the activity after
14 immobilization was reduced from 33 to 17. The reason for this change may be
15 attributed to the diffusional limitations resulting from the diminished molecular
16 flexibility of the enzyme. What is more, during the immobilization process, spatial
17 structure of the enzyme was changed and even some active sites were damaged in the
18 immobilized form of the enzyme.

19

20 The preservation stability of the lysozyme immobilized on the membrane was also
21 investigated. After preservation in 0.1 M PBS (pH 6.8) solution for 3 months, the
22 immobilized lysozyme lost 24% of their initial activity. Some lysozyme was
23 denatured and lost activity via hydrolysis though it was covalently immobilized.

1

2 3.5 Determination of Antibacterial Properties

3 The viable and broken cell counts of bacteria were measured by Flow cytometry
4 method. At the predetermined time, 0.2 mL of bacteria culture was taken from sample
5 solution and decimal serial dilutions with PBS were repeated with each initial sample.
6 In total, 50,000 events were detected each run and the rate of samples was 1000
7 events per second. The antibacterial efficiencies (E_b) of the V-PAN/I-PAN were
8 presented in Figure 7. In the image, X-axis refers to signal intensity of PI while Y-axis
9 is number of cells. After being filtered by I-PAN, the number of intact of *S. aureus*
10 was significantly less than those in the V-PAN. The percent of broken cells of *S.*
11 *aureus* in control group was 19.3%, which was presented in Figure 7(a). When cells
12 are in the exponential growth phase, it is a normal phenomenon that some cells would
13 apoptosis. The percent of broken cells of *S. aureus* in experiment group was 56.6%,
14 which was presented in Figure 7(b). The change of the percent of broken cells
15 indicated that the immobilized lysozyme having a strong bacterial-killing capacity
16 against *S. aureus* with an antibacterial efficiency (E_b) of 37.3%. This study showed
17 that the immobilized membrane had the potential to reduce bio-fouling in water
18 treatment and food separation.

19

---Figure 8---

20 4. Conclusions

21 In this study, a PAN ultrafiltration membranes prepared via the classic immersion
22 precipitation method was modified by immobilized lysozyme on the surface of
23 membranes, resulting in a novel PAN-immobilized membrane with anti-bacterial
24 property. The membrane surface morphology, separation performance, immobilized
25 lysozyme activity, and antibacterial activity were investigated. Compared to the
26 virginal membrane, the membrane exhibited a moderate flux and a high antibacterial
27 activity. In addition, the antibacterial activity analysis showed that the number of
28 intact cells of *S. aureus* after filtered by the immobilized membrane was significantly
29 less than those filtered by the virginal membrane, with an antibacterial efficiency of
30 37.3%. Therefore, membrane with effective antibacterial performances has been

1 prepared, which will have potential applications beyond water treatment or food
2 manufacturing.

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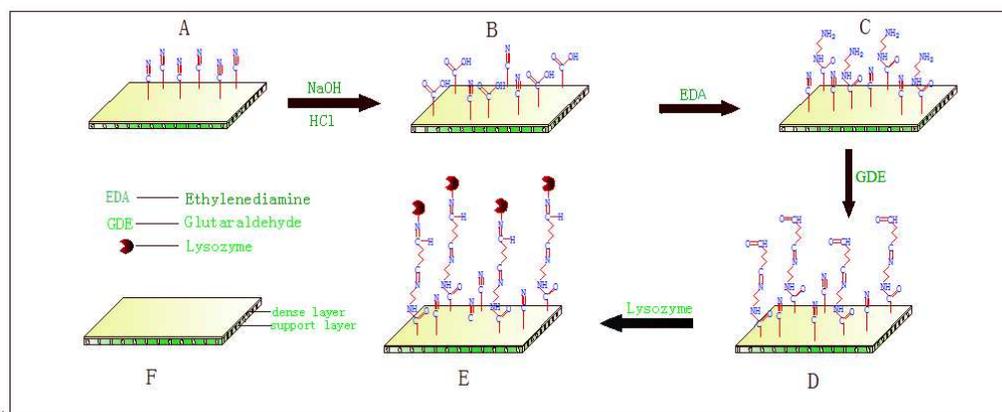


Figure 1. the route map for preparing of I-PAN.

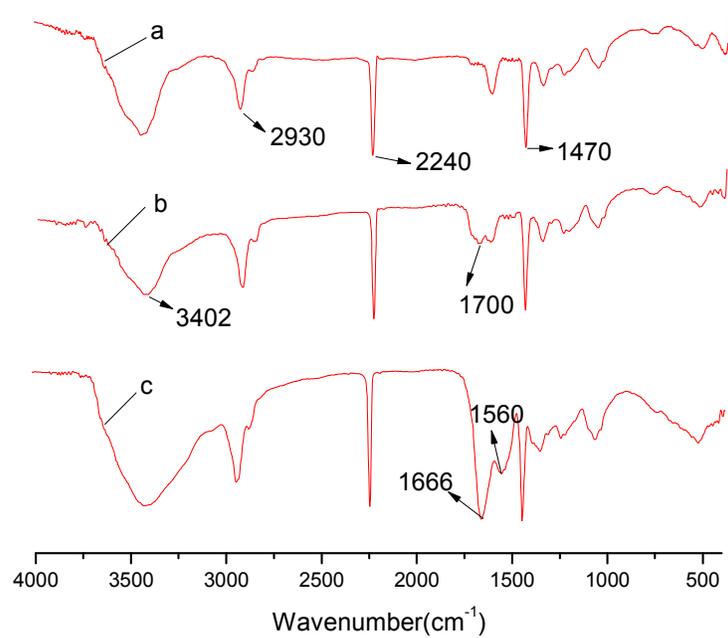


Figure 2. FT- IR spectra of (a) V-PAN (b) M-PAN and (c) I-PAN.

Table 1

Weight percent of elements based on EDX analysis.

Element	V-PAN	M-PAN	I-PAN
C	63.98	63.65	66.07
O	19.34	11.83	8.50
N	16.34	24.20	25.17
S	0.00	0.00	0.08
P	0.34	0.32	0.18

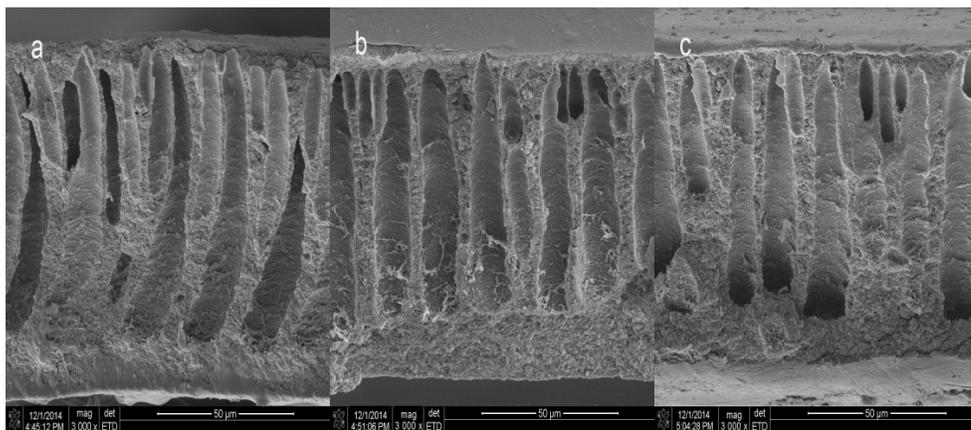


Figure 3. SEM images of cross-section morphology of membranes: a, V-PAN b, M-PAN and c, I-PAN.

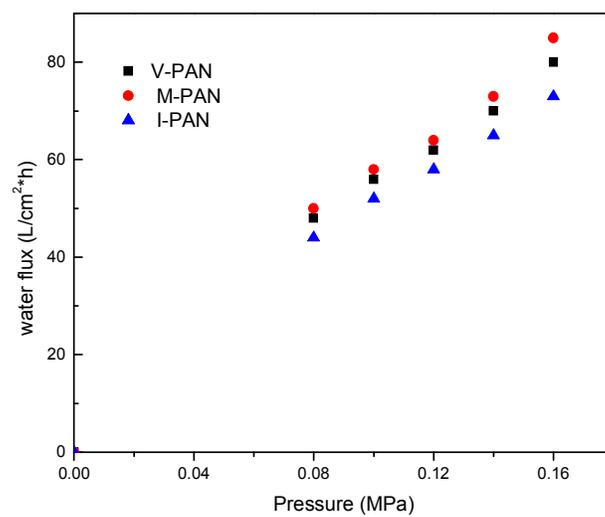


Figure 4. Pure water flux of the V-PAN, M-PAN and I-PAN as a function of feed pressure

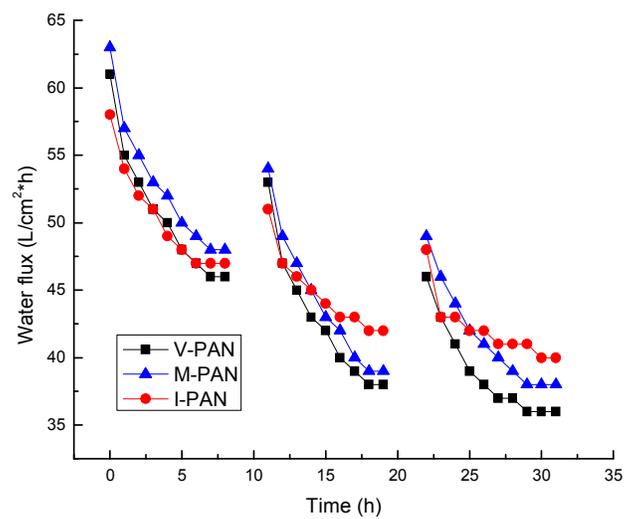


Figure 5. Water flux of the V-PAN, M-PAN and I-PAN during filtration of bacterial suspension.

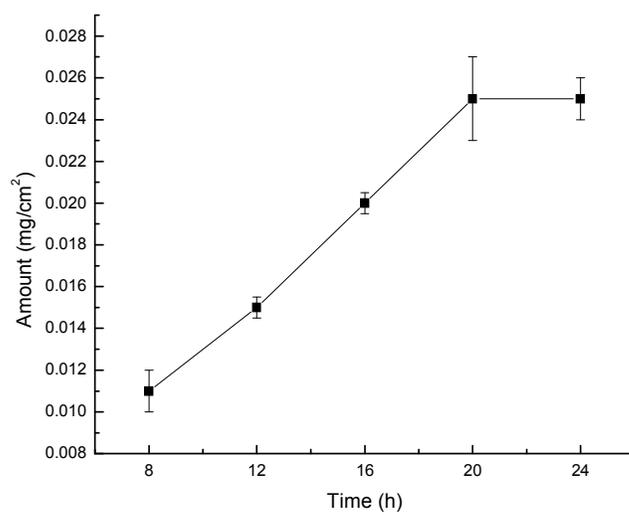
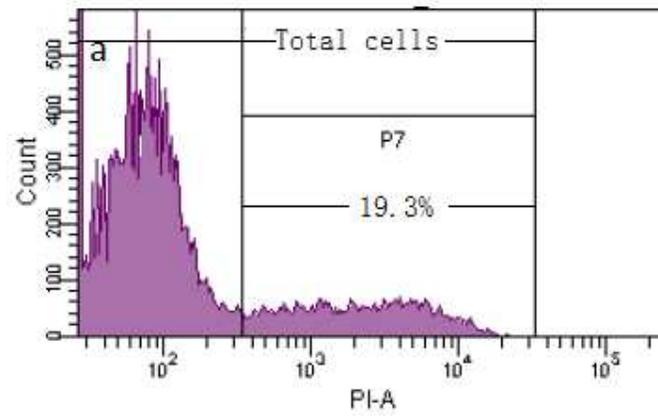


Figure 6. The amount of lysozyme loading on the I-PAN.



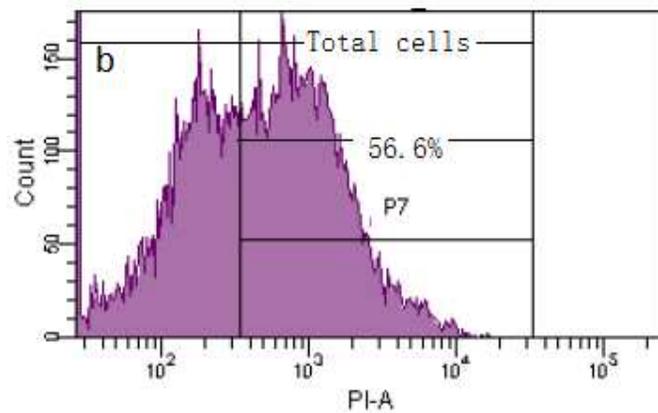


Figure 7. Effect of V-PAN/I-PAN on the cell membrane integrity of *S. aureus*. Because PI binds DNA and cannot cross an intact cell, the percent of broken cells was reflected by PI staining (showed as the right part P7 in each image). In the image, X-axis refers to signal intensity of PI while Y-axis is number of cells.

