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Electrospun polyethylene terephthalate (PET) nanofibers as a new adsorbent for solid

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phase microextraction of chromium (VI) in environmental water samples
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Abstract
In this study, polyethylene terephthalate (PET) nanofiber film was fabricated by a simple an
low-cost electrospinning method and used as a novel adsorbent for solid phase microextraction
(SPME) of chromium (VI) in water samples. 1,5-Diphenylcarbazide (DPC) as a selective
complexing agent for Cr(VI), and sodium dodecyl sulfate (SDS) as a surfactant were added t
sample solutions to improve the selectivity and sensitivity of the method. The extraction
procedure was coupled with UV-Vis spectrophotometry for determination of preconcentrate
Cr(VI). The influence of main parameters that affect the recovery of Cr(VI) including desorption
conditions, pH, adsorbent dosage, adsorption time, and concentration of DPC and SDS were
studied and optimized. The analytical figures of merit of the method were: preconcentration
factor, 125; linear dynamic range, 1.8-60 ng mL ⁻¹ ; determination coefficient (R ²), 0.9923; lim
of detection (LOD), 0.6 ng mL ⁻¹ , and limit of quantification (LOQ), 1.8 ng mL ⁻¹ . The relative
standard deviations (RSD%) for intraday and interday assays were 1.6% and 3.1% (n=3
respectively. The proposed method was successfully applied for determination of Cr(VI) is

natural water samples, and the relative recoveries in 96.9-99.1% range were obtained. 21

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22 **Keywords:** Polyethylene terephthalate nanofibers; Solid phase microextraction; Chromium (VI);

23 1,5-Diphenylcarbazide; Water samples.

24

Introduction 25

26 Heavy metals are ranked as highly toxic elements in the environment. They can enter a water 27 supply by industrial and consumer wastes, or even from acidic rain breaking down soils and 28 releasing heavy metals into waters. These metals tend to bioaccumulate in food chain and exert various health effects on humans.¹⁻⁵Chromium (Cr) occurs in the environment primarily in two 29 30 oxidation states: Cr (III) which occurs naturally and is an essential nutrient, and Cr (VI) that is 31 toxic and most commonly produced by industrial processes. The body can detoxify some amount of Cr (VI) to Cr (III).^{6,7} However, trace levels of Cr(VI) is the object of strict health official 32 norms in drinking water up to 1 ng mL⁻¹. Accordingly, the trace determination of Cr(VI) in 33 natural water is essential in environmental pollution monitoring.⁸⁻¹⁰ A method for selective 34 35 measurement of this metal is based on spectrophotometric determination of Cr(VI) after reaction with 1,5-diphenylcarbazide (DPC).^{11,12} However, because concentrations of Cr(VI) in the 36 37 environmental water samples are usually below detection limit of this technique, direct 38 quantification of this element seems to be problematic. Therefore, a sample preparation step 39 before the analysis is required.

40 In recent years, the use of electrospun polymeric nanofibers for adsorption of heavy metals has increased.¹³⁻³⁰ Polymeric nanofibers can be fabricated by a number of techniques such as 41 42 drawing. synthesis. phase separation, self-assembly, and electrospinning. template Electrospinning is a remarkably simple method for producing nanofibers of a wide variety of 43 44 polymers. This is a process that creates nanofibers through an electrically charged jet of polymer

45 solution or polymer melt. ³¹ The basis of this technique is similar to electrospray ionization. ³² 46 Recently, electrospun nanofibers have been used as adsorbent in solid phase extraction (SPE) ³¹⁻ 47 ³⁵ and micro-SPE. ^{36,37} Since the surface area per unit volume is inversely proportional to the 48 diameter of nanofibers, thus the smaller the diameter, the greater is the surface area per unit 49 volume.³⁸ Moreover, the porous structure of nanofibers increases hydrophilicity of the surface 50 and provides more paths for diffusion of analyte, and thus facilitates better interaction between 51 the adsorbent and the analyte(s).

In the present work, the electrospun polyethylene terephthalate (PET) nanofiber film was fabricated and introduced as a new type of polymeric adsorbent for selective extraction of Cr(VI) in the presence of DPC and SDS. To the best of our knowledge this is the first time that PET has been used for thin film microextraction of chromium (VI).

56

57 **Experimental**

58 Materials and Reagents

59 All chemicals used were of analytical grade. Ethanol (EtOH), potassium dichromate 60 (K₂Cr₂O₇), acetone, sulfuric acid (H₂SO₄), sodium chloride (NaCl), Iron (III) chloride 61 hexahydrate, copper (III) nitrate, ammonium molybdate tetrahydrate, 1,5-diphenylcarbazide 62 (DPC), mercury (II) chloride, sodium dodecyl sulfate (SDS), and polystyrene were purchased 63 from Merck Chemicals (Darmstadt, Germany). Polyethylene terephthalate (PET) and methanol (MeOH) were prepared from Sigma Aldrich Ltd (St Louis, USA). Trifluoroacetic acid (TFA) 64 65 (99%) was obtained from Samchun Pure Chemical (Pyeongtaek, South Korea). The stock standard solution of Cr (VI) (1000 μ g mL⁻¹) was prepared by dissolving a weighted amount of 66 K₂Cr₂O₇ in distilled water and stored at 4 °C. The working standard solutions of Cr (VI) were 67

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prepared daily by appropriate dilution of the stock solution with distilled water. The DPC solutions were prepared daily in MeOH at the concentration level of 10^{-2} mol L⁻¹.

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71 Instrumentation

72 A double beam Rayleigh UV-2601 (Beijing, China) UV-Vis spectrophotometer, using a 73 couple of 1-cm optical pathlength micro-cuvette (Fisher Scientific, USA), was utilized for 74 spectrometric determination of chromium (VI) complex. A Heidolph magnetic stirrer model MR 75 3001 K (Schwabach, Germany) was used for mixing the solutions. An Eurosonic 4D (Euronda, 76 Montecchio Precalcino (Vincenza) Italy) ultrasonic water was used for desorption process. The 77 pH values were measured with a WTW Inolab 720 pH meter (Weilheim, Germany). The 78 morphology of electrospun nanofibers was characterized by scanning electron microscopy 79 (SEM) (Zeiss DSM-960 Oberkochen, Germany) at an accelerating voltage of 15 KV. The 80 infrared transmittance spectra were obtained with an Equinox 55 FT-IR spectrometer (Bruker, Bremen, Germany) in the 400-4000 cm⁻¹ region. The specific surface area and average pore 81 82 diameter of the electrospun PET were measured with a Brunauer-Emmett-Teller (BET) surface 83 area analyzer (BELCAT-A, Japan).

84

85 Nanofibers fabrication

The electrospinning set-up consisted of a direct current (DC) high voltage power supply, a syringe pump (SP 1000), and a collector fabricated by Fanavaran Nano-Meghyas (FNM, Tehran, Iran) was used to produce nanofibers. The DC voltage supply had an electrical potential range of 0-25 kV. The feed rate of the polymer solution was regulated by using a programmable two channel syringe pump. The flow rate of the pump could be varied between 0.02 μ L h⁻¹ and 0.064

mL h^{-1} . In this work, a 2 mL syringe (Soha, Alborz, Iran) with a needle diameter of 0.2 mm was 91 92 used and the voltage (15 kV) was applied between the tip of the syringe and ground collector. 93 Electrospun fibers were collected on a metal collector, connected with an aluminum foil placed at a distance of 10 cm from the tip of the syringe's needle, at a flow rate of 0.3 mL h^{-1} . The 94 95 polymer solution was prepared by dissolving appropriate amounts (0.18 g) of PET in 1 mL of 96 TFA (18% w/v). The solutions were electrospun for two hours in all the experiments. After 97 electrospinning completed, the aluminum foil were floated in MeOH to separate the adsorbent 98 from the foil before use. The setup of electrospinning is illustrated in Fig. 1.

Fig. 1

99

100 **The procedure**

Firstly, 25 mL of Cr(VI) solution (25 ng mL⁻¹) was placed in a beaker and 0.5 mL of sulfuric 101 acid (0.5 mol L^{-1}) was added to it (pH 1.7). Then, 150 µL of a methanolic solution of DPC (0.01 102 mol L⁻¹) was added to the mixture and stirred for 5 min. After that, 5 mg of SDS (0.5 mL of 103 104 aqueous solution, 1% w/v) and 5 mg of the adsorbent were added to the solution and stirred for 105 20 min. Thereafter, the adsorbent was removed from the solution and carefully transferred to a 106 0.5 mL safe-lock Ependorph. Then, 200 µL of EtOH (eluent) was added to the adsorbent and 107 ultrasonicated for 5 min. Finally, absorbance of the solution was measured at 543 nm using UV-108 vis spectrophotometer.

109

110 **Results and discussion**

111 Characterization of PET nanofibers

112 The SEM micrographs of the electrospun nanofibrous PET is shown in Fig. 2. The structure is 113 composed of numerous, randomly oriented three-dimensional nonwoven nanofibers with

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uniform diameters in the range of 98-504 nm. Figure 2 displays the FT-IR transmittance spectrum of the PET nanofibers. The strong band at 1727 cm⁻¹ is assigned to stretching vibration of C=O. The peaks at 3068, 2960 and 730 cm⁻¹ are ascribed to C-H aromatic and aliphatic vibrational stretching, and out of plane C-H bending, respectively. Moreover, the bands at 1112 and 1260 cm⁻¹ are due to C-O stretches. The specific surface area and average pore diameter of the electrospun PET were measured with a Brunauer-Emmett-Teller (BET) surface area analyzer and found to be equal to 1.67 m²/g and 11.8 nm, respectively.

121

Fig. 2

122 Effect of desorption conditions

After adsorption of the Cr(VI)-DPC complex onto the PET nanofibers was completed, an appropriate solvent is required for elution of the complex from surface of the nanofibers prior to spectrophotometry analysis. The recovery percentage of Cr(VI)-DPC, which is calculated using Eq. (1), is highly dependent on desorption solvent type and volume. Therefore, a suitable solvent should be selected that dissolves well the adsorbed Cr(VI)-DPC.

128

$$ER = \frac{c_f v_f}{c_i v_i} \times 100 \tag{1}$$

Where C_f is the concentration of analyte in desorption solvent, C_i is the concentration of 129 130 analyte in the initial sample solution, and V_i and V_f are the volume of initial sample solution and volume of desorption solvent, respectively. Regarding the polarity of DPC^{39} , the solvents such as 131 132 acetone, MeOH, and EtOH were tested as desorption solvents with the proposed procedure. 133 According to the results, the following order of elution power was achieved: 134 acetone>EtOH>MeOH. Although among these solvents the highest extraction efficiency was 135 obtained using acetone, but because it is highly evaporative, EtOH with much lower volatility 136 and toxicity was preferred to be used as the desorption solvent for subsequent experiments (Fig.

3a). In the next step, the effect of eluent (EtOH) volume was investigated in 100-350 µL range.
The maximum efficiency was obtained using 200 µL EtOH with the standard deviation of 0.0035
(n=2) (Fig. 3b). Thus, 200 µL of EtOH was adopted for further experiments.
After adding the optimized volume of desorption solvent to the adsorbent, it was subjected to

141 ultrasound for an appropriate time to speed up desorption of Cr(VI)-DPC. Since recovery of the 142 analyte is greatly dependent on desorption time (ultrasonication time), the effect of this 143 parameter was studied in the range of 1-15 min according to the proposed procedure. Figure 3b 144 shows that maximum efficiency was obtained in 5 min ultrasonication, thus it was chosen as the 145 optimum desorption time.

146

Fig. 3

147 Effect of pH

148 The complexation reaction between Cr(VI) and DPC occurs in strongly acidic media, and thus 149 is a pH dependent process. The influence of pH of the sample solution on the performance of the method was studied in the range of 0.9-2.1. At higher pH values, the reaction is slow.⁴⁰ The pH 150 was adjusted using H_2SO_4 (0.5 mol L⁻¹) and the experiments were carried out with the procedure 151 152 in section 2.4. Figure 4 shows that the absorbance increased with increasing pH from 0.9 up to 153 1.7 and then decreased at higher values. This observation can be attributed to the fact that the 154 rate of formation of Cr(VI)-DPC complex is dependent on the pH of sample solution. Since the 155 maximum efficiency was obtained at pH 1.7, it was selected as the optimum value.

156

Fig. 4

157 Effect of diphenylcarbazide concentration

158 Chromium (VI) can react with DPC in a strongly acidic solution (pH, 1.7) to form the reddish 159 violet Cr-diphenylcarbazone complex, which is carbazone inner salt of a chromous ion. This

reaction is highly specific for Cr(VI) versus Cr(III), and the product can be detected by 160 spectrophotometric analysis at λ_{max} of about 540 nm.⁴¹ Therefore, the influence of ligand (DPC) 161 concentration on the efficiency of the complexation process was studied in the range of 2×10^{-5} to 162 10×10^{-5} mol L⁻¹. As can be seen in Fig. 4, the absorbance increased with increasing concentration 163 of DPC and yielding a maximum at 6×10^{-5} mol L⁻¹ followed by a decline with its further increase. 164 The decrease in the absorbance at the concentrations higher than 6×10^{-5} mol L⁻¹ can be ascribed 165 166 to the decrease in complexation efficiency due to dimerization of DPC in the sample solution. Thus, insufficient DPC was accessible for formation of complex with Cr(VI).⁴² Therefore, 6×10^{-5} 167 mol L^{-1} was chosen as the best concentration of DPC for complexation with Cr(VI). 168

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170 Effect of sodium dodecyl sulfate concentration

171 Sodium dodecyl sulfate (SDS) is a widely used anionic surfactant that acts as a bridge 172 between the PET nanofibers and Cr(VI)-DPC complex, and thus plays an important role in the 173 extraction of the analyte. The effect of SDS concentration on the extraction efficiency was 174 studied in 2-6mg (200 to 600 μ L, 1% w/v) range with the procedure in section 2.4. Figure 5 175 shows that with increasing SDS up to 5 mg the absorbance increased, and then decreased with 176 more adding SDS to the sample solution. The corresponding drop in the absorbance can be 177 explained by the self-aggregation of SDS molecules at higher concentrations in sample solution. 178 Accordingly, 5 mg was selected as the optimum amount of SDS in the proposed procedure.

179

Fig. 5

180 Effect of adsorbent type and dosage

181 The adsorbent is a crucial factor in solid phase microextraction that has very significant effect 182 on the extraction efficiency. Different polymers such as PET, polystyrene, and nylon6,6 were

183 electrospun and, their fabricated nanofibers, tested as adsorbent in accordance with the proposed 184 procedure. The results showed that among these polymers, PET was the most effective adsorbent 185 toward Cr(VI)-DPC complex. After selection of nanofibrous PET as an appropriate adsorbent in 186 solid phase microextraction of Cr(VI), the influence of PET dosage was also investigated in 2 to 187 7 mg range. Figure 5 shows that with increasing amount of PET in the sample solution up to 5 188 mg, the absorbance was increased and after that reduced. The decline of the absorbance at the 189 amounts higher than 5 mg may be attributed to this fact that the volume of added eluent in 190 desorption step was insufficient for removing all of Cr(VI)-DPC complex. Therefore, 5 mg of 191 nanofibrous PET was recognized as the optimum amount in extraction of the analyte.

192

193 Effect of extraction time (stirring time)

The extraction efficiency strongly depends on the amount of mass transfer of analyte from sample solution onto adsorbent. Stirring the sample solution can speed up this process when the adsorbent is contacted with the sample solution. Therefore, after adding appropriate amounts of DPC (6×10^{-5} mol L⁻¹), SDS (5 mg), and PET (5 mg) into 25 mL of the sample solution (Cr(VI), 25 ng mL⁻¹), the effect of contact time (stirring time) was studied in the range of 5–30 min with stirring the mixture at 400 rpm. The results recorded in Fig. 6, revealed that the highest efficiency was obtained in 20 min, thus this time was chosen as the optimum stirring time.

201

Fig. 6

202 Salt effect

The influence of ionic strength of sample solution on the extraction efficiency was investigated with adding NaCl in the concentration range of 0-10%, w/v. The results represented in Fig. 6 showed that with increasing the concentration of NaCl in the sample solution, efficiency

of the method was continuously decreased. This decrease can be due to increasing the solubility
of Cr(VI)-DPC complex with adding NaCl to the sample solution (salting-in effect). Therefore,
the method was adopted without adding salt to the sample solution.

209

210 Influence of coexisting ions

211 The species that can change the valence state of Cr(VI) and/or react with DPC to form 212 complexes may interfere with the spectrophotometric determination of Cr(VI)-DPC complex. 213 Although the reaction of Cr(VI) with DPC is highly specific versus Cr(III), but it has been 214 reported that several other cationic species *i.e.* Cu(II), Fe(III), Hg(II), Mo(VI), and V(V) may react with DPC and compete with Cr(VI).⁴² Therefore, the effect of these cations and some other 215 common ions such as Na⁺, K⁺, Ca²⁺, Mg²⁺, SO₄²⁻, NO₃⁻, PO₄³⁻, CO₃²⁻, and Cl⁻, that may be 216 217 present in environmental water samples, on the detection of Cr(VI)-DPC were studied. A 218 coexisting ion was considered as an interference ion if its presence resulted in a variation of 219 higher than 5% in the recovery. According to the results, no significant interference 220 indetermination of Cr(VI) due to the presence of the above mentioned ions was observed (Table 221 1).

222

223 Method evaluation

Under the optimized conditions (desorption solvent, EtOH, 200 μ L; DPC, 6×10⁻⁵ mol L⁻¹; SDS, 5 mg; pH, 1.7; adsorbent, 5 mg; adsorption time, 20 min; desorption time, 5min), the analytical figures of merit including LDR, R², LOD, LOQ, and RSDs% were evaluated. The linearity of the method was investigated using the standard solutions of Cr(VI) at fourteen concentration levels with two replicates at each level. The calibration curve was constructed by

Table1

plotting absorbance against concentrations 1.8-60 ng mL⁻¹ of Cr(VI) with the satisfactory 229 230 determination coefficient (\mathbb{R}^2) of 0.9923 (Fig. 1S of supplementary data). The limit of detection 231 (LOD) based on a signal to noise ratio (S/N) of 3 and limit of quantification (LOQ) with S/N of 10 were obtained equal to 0.6 and 1.8 ng mL⁻¹, respectively. The precision of the method was 232 studied with three replicate measurements using 25 mL of Cr(VI) solution (25 ng mL⁻¹). The 233 234 relative standard deviations (RSD%) for intra-day (n=3) and inter-day (three consecutive days, 235 n=3) were 1.6% and 3.1%, respectively. These RSD% values indicate that the proposed method 236 is reproducible and suitable for the quantitative determination of Cr (VI) in water samples.

In order to examine the reusability of the PET nanofibers, the adsorbent was washed twice with 1 mL methanol then with 1 mL water, and was reused for the next analysis run. In each run, 5 mg of the adsorbent was used for extraction of Cr(VI) in a solution of 25 ng mL⁻¹ under the optimal conditions. The results showed that the recoveries were higher than 90% after 5 times usages.

242

243 Analysis of real samples

In order to evaluate the applicability of the developed method, the real water samples such as tap water, river water (Zayandeh-rud River), ground water, and sewage water samples were prepared. All water samples were filtered by a paper filter and the pH values were adjusted at 1.7 and spiked with Cr(VI) at two concentration levels of 10 ng mL⁻¹ and 40 ng mL⁻¹. Then, the water samples were extracted and analyzed in accordance with the proposed procedure. The relative recoveries (RR) were calculated based on following equation:

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$$RR = \frac{c_{found} - c_{real}}{c_{added}} \times 100$$
(2)

Where C_{found} is the concentration of analyte after adding a known amount of standard in the real sample, C_{real} is the concentration of analyte in the real sample, and C_{added} is the concentration of standard solution that was spiked to the real sample. The obtained relative recoveries, given in Table 2 are in the acceptable range of 96.9-99.1%.

255

Table 2

A search in literature databases was carried out to find the previously developed methods ⁴²⁻⁵¹ 256 257 for extraction and determination of Cr(VI) and the results were summarized in Table 3. In 258 comparison, the proposed method benefits the main advantage of a remarkably simple 259 electrospinning method for producing the adsorbent as PET nanofibers. In addition, the method 260 precision (RSD%) is better than that of the other reported studies. High relative recoveries (~97-261 99%) were obtained for extraction in 25 mL of several complex matrix samples such as tap, 262 river, sewage and ground waters. The high relative recoveries improve detection limits, simplify quantification, and decrease disturbance to the system being studied. ⁵² The method limit of 263 detection (0.6 ng mL⁻¹) and the enhancement factor (125) are better than most other existing 264 265 techniques. The linear dynamic range is comparable to that of other methods. The proposed 266 procedure is faster than most of other previously developed.

267

Table 3

268 Conclusions

The simple and low-cost prepared electrospun polyethylene terephthalate (PET) nanofiber film, with a large specific surface area and fine porous structure, was used as a new and excellent adsorbent for solid phase microextraction of water samples. The nanofibrous structure of electrospun PET increased the hydrophilicity of the surface area and provided more paths for diffusion of analyte through the fibrous polymeric matrix, and thus facilitated better interaction

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between the adsorbent and Cr(VI)-diphenylcarbazide. The selectivity and sensitivity of the method were improved with adding 1,5-diphenylcarbazide as complexing agent for Cr(VI), and sodium dodecyl sulfate (SDS) as surfactant. The adsorption and desorption conditions were studied and optimized with one-at-a-time methodology. In comparison to the previously reported methods the proposed method benefits the advantages of lower LOD, a relatively wide LDR, high enrichment factor, low volume of sample solution, and low volume of a nontoxic desorption solvent (EtOH).

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429 Figure captions

- 430 **Fig. 1.** Scheme of electrospinning set up.
- 431 **Fig. 2.** The SEM micrographs of the electrospun polyethylene terephthalate (PET).
- 432 **Fig. 3.** Effect of desorption solvent type, volume, and time. Conditions: DPC, 6×10^{-5} mol L⁻¹;
- 433 SDS, 5 mg; pH, 1.7; adsorbent, 5 mg; and adsorption time, 20 min.
- 434 Fig. 4. Effect of pH, and DPC concentration. Conditions: desorption solvent, EtOH (200 μL);
 435 SDS, 5mg; adsorbent, 4 mg; adsorption time, 20 min; and desorption time, 5 min.
- 436 Fig. 5. Effect of SDS, and adsorbent dosage. Conditions: desorption solvent, EtOH (200 μL);
- 437 DPC, 6×10^{-5} mol L⁻¹; pH, 1.7; adsorption time, 20 min; and desorption time, 5 min.
- 438 Fig. 6. Effect of salt, and adsorption time (stirring time). Conditions: desorption solvent, EtOH
- 439 (200 μ L); DPC, 6×10⁻⁵ mol L⁻¹; SDS, 5 mg; pH, 1.7; adsorbent dosage, 5 mg; and 440 desorption time, 5 min.



The SPME method based on electrospun PET nanofibers coupled with UV-Vis spectrophotometry for detection of Cr(VI) in water.



Fig. 1





Fig. 3



Fig. 4



Fig. 5



Fig. 6

Interfering ions	Interfering ion to Cr (VI) ratio (w/w)	$RR^{a}(\%) \pm SD$
Hg^{2+}	50	97.8 ± 1
VO ₃	50	98.3 ± 2
MoO ₄ ²⁻	100	99.2 ± 1
Cu^{2+}	10000	98.4 ± 1
NO ₃ ⁻	10000	99.1 ± 2
PO ₄ ³⁻	10000	98.7 ± 3
SO_4^{2-}	10000	99.5 ± 1
Fe ³⁺	10000	98.4 ± 2

Table 1.	Effect of potential	interfering ions	on the dete	ermination	of 25ngmL ⁻¹	chromium(VI)
solution.						

^aRelative recovery

Sample	Added (ng mL ⁻¹)	Founded (ng mL ⁻¹)	RSD ^a (%)	RR^{b} (%)	
	0	_	-	-	
Zayandeh-rud river ^c	10	9.9	1.2	99	
	40	38.8	1.3	97	
	0	-	-	-	
Tap water ^d	10	9.76	1.1	97.6	
	40	38.9	1.4	97.2	
	0	-	-	-	
Ground water ^e	10	9.91	1.3	99.1	
	40	39.1	1.6	97.8	
	0	-	-	-	
Sewage ^f	10	9.85	1.2	98.5	
	40	38.76	1.5	96.9	

Table 2. Analytical results for chromium (VI) in real samples.

^aRelative standard deviation (n=3). ^bRelative recovery. ^cIsfahan city, Iran. ^d Tap water was taken from our laboratory (Tehran, Iran). ^{e&f}Karaj city, Alborz province, North of Iran.

Adsorbent	Detection method	Desorption solvent (mL)	Application	Sample (mL)	EF ^a	Time (min)	LOD ^b	LDR ^c	RR (%)	RSD (%)	Ref. ^d
TRG ^e modified SiO ₂ composite	UV-Vis.	EtOH,0.15	Tap, sewage,ground and river water	25	166.6	17	0.4	1.3-40	92.6-109.9	2.3	42 5
Amberlite XAD-16	$\mathbf{FAAS}^{\mathrm{f}}$	MeOH/H ₂ SO ₄ ,10	Tap water	250	25	> 72	45	45-2000	99.4	1	43
Chitin	UV-Vis.	MeOH/CH ₃ COOH, 1	Natural water	100	100	15	50	50-600	98-105	1.7	44 🔮
C ₁₈	UV-Vis.	MeOH, 2	Drinking water	50	25	10	3	0-500	96.1-102	3.4	45
Alumina	UV-Vis.	MeOH, 10	Electroplating wastewater	250	25	> 55	5	0-500	98-98.7	5	46
Ambersorb 563	UV-Vis.	Acetone, 5	Wastewater	150	30	> 75	3.4	-	100-104	<6	47 🤤
AAM ^g -silica gel	UV-Vis.	PEG ^h /H ₂ SO ₄ , 10	Electroplating wastewater	250	25	> 62	6	0-1000	97-99	3.5	48
Naphthalene	FAAS	DMF ⁱ ,10	Tannery effluents	1000	100	>15	0.5	0-200	-	3.1	49 🗹
SDS-coated alumina	UV-Vis.	Acetone/ MeOH/HCl, 8	Tap water	800	100	>30	0.033	-	98-102	3.4	50
Amberlite XAD- 1180	FAAS	HNO ₃ /Acetone, 2	Wastewater	150	75	>40	7.7	-	96-104	5.1	51
Electrospun PET	UV-Vis.	EtOH, 0.2	Tap, sewage, ground and river water	25	125	25	0.6	1.8-60	96.9-99.1	1.6	This work

Table 3. A comparison of the proposed method with other reported studies for determination of Cr(VI).

^a Enrichment factor. ^b Limit of detection (ng mL⁻¹). ^c Linear dynamic range (ng mL⁻¹). ^d Reference. ^eThermally reduced graphene. ^f Flame atomic absorption spectroscopy. ^g Acid activated montmorillonite. ^g Polyethylene glycol.ⁱDimethyl formamide.