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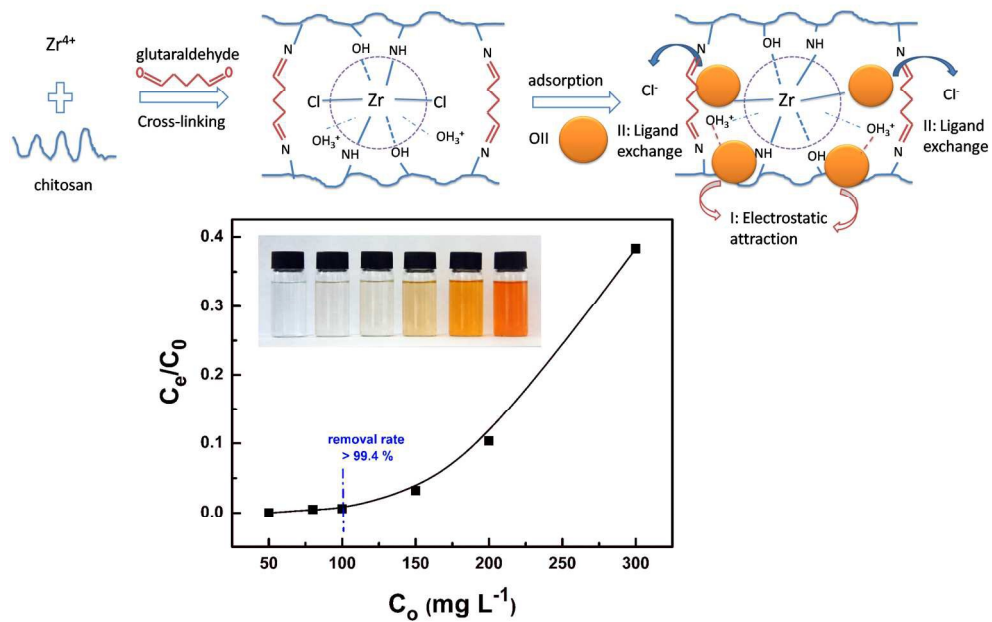


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1        **Effective removal of azo-dye orange II from aqueous solution by**  
2        **zirconium-based chitosan microcomposite adsorbent**

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**Abstract:**

23 **Abstract:**  
24 In this study, zirconium-based chitosan (CTS@Zr) microcomposite was prepared and  
25 employed as an efficient adsorbent for the removal of Orange II dye from aqueous  
26 solution. The microcomposite was characterized by BET, FT-IR, XRD, SEM and EDS.  
27 Various parameters including solution pH, contact time, temperature and initial dye  
28 concentration were systematically investigated. The results showed that the adsorption  
29 process was pH dependent and the optimum condition was at pH 2.0. Adsorption  
30 kinetics followed the pseudo-second order model and thermodynamic constant values  
31 demonstrated that the adsorption process of Orange II dye onto CTS@Zr  
32 microcomposite was feasible, spontaneous ( $\Delta G^{\circ} < 0$ ) and endothermic ( $\Delta H^{\circ} > 0$ )  
33 under the examined conditions. Equilibrium isotherms showed a good fit with  
34 Langmuir isotherm equation for the monolayer adsorption process and the maximum  
35 adsorption capacity was calculated for 926 mg g<sup>-1</sup>. More importantly, the removal rate  
36 was higher than 99.4% when initial dye concentration was less 100 mg L<sup>-1</sup> (0.20 g L<sup>-1</sup>  
37 dosage), indicating that the CTS@Zr microcomposite exhibited excellent efficiency  
38 for the removal of Orange II dye. Moreover, the Orange II loaded CTS@Zr  
39 microcomposite adsorbent was easily regenerated by using 0.05 M NaOH within 10  
40 min and the adsorption capacity still remained 98% after six regeneration cycles. The  
41 mechanisms of adsorption were attributed to electrostatic attraction and ligand  
42 exchange reaction between CTS@Zr and Dye-SO<sub>3</sub><sup>-</sup> anions. Therefore, the CTS@Zr  
43 microcomposite adsorbent possesses a great potential for the removal of Orange II  
44 dyes from aqueous solution.

45 **Keywords:** Chitosan, Microcomposite, Adsorption, Orange II dye

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## 67 1. Introduction

68 Azo dyes, a class of synthetic organic dyes, are widely used as colorants in  
69 textile, leather, cosmetics, paper and electroplating industries.<sup>1</sup> Along with the  
70 increase in dyes used, it will inevitably produce a considerable amount of dye  
71 effluents into the environment. These dyes generally have complex aromatic  
72 structures which are stable to oxidizing agents, resistant to aerobic digestion and even  
73 non-degradable under light or heat.<sup>2</sup> Additionally, most of these dyes are known to be  
74 toxic, carcinogenic, mutagenic and teratogenic, which can cause serious hazard to  
75 aquatic living organisms and even to human.<sup>3</sup> Hence, removal of dyes from  
76 wastewaters before discharging emerges a major challenge from environmental point  
77 of view.

78 Various physical, chemical and biological methods including adsorption,  
79 coagulation, membrane filtration, chemical oxidation, photo-degradation, aerobic or  
80 anaerobic treatment have been employed to treat dyes from colored wastewater.  
81 Among these methods, adsorption has been found to be one of the best available  
82 techniques for dye removal because of its easy operation, low cost and high  
83 effectiveness.<sup>4-6</sup> As a result, numerous adsorbents including activated carbons<sup>7</sup>,  
84 graphene oxide<sup>8</sup>, zeolites<sup>9,10</sup>, clays materials<sup>11,12</sup>, macroalga<sup>3</sup> and polymeric  
85 materials<sup>13</sup> have been used for the purpose of dye removal from wastewater.

86 Recently, many researchers have studied the feasibility of using low-cost biomass  
87 for treatment of dye containing wastewater, such as chitosan<sup>14-16</sup>. Chitosan possesses a  
88 large of functional groups, i.e. amine (-NH<sub>2</sub>) and hydroxyl (-OH) groups, which show

89 high adsorption potential for dyes molecules. However, pure chitosan has some  
90 obvious disadvantages, such as low adsorption capacity, difficult recovery and pH  
91 sensitively, which limit its application on the industrial scale. To overcome these  
92 limitations, modification of chitosan by physical and chemical methods such as  
93 mixing<sup>1,17</sup>, cross-linking<sup>18,19</sup> and grafting<sup>20,21</sup> with activated compounds are always  
94 been employed to improve its stability and adsorption capacities. However, these  
95 adsorbents inevitably occupied many activated sites such  $-NH_2$  groups and produced  
96 certain limitations like the lack of electrostatic interactions with ionic dyes. Therefore,  
97 further development of new adsorbents, which carry permanent charges, are a  
98 worthwhile target to improve the adsorption efficiency.

99 More recently, Zr(IV) ions were introduced into advanced adsorbents and  
100 applied for pollutants removal by many researches<sup>4,22,23</sup>, which can not only make the  
101 prepared materials more stable but also improve the adsorption performances. This is  
102 because tetravalent zirconium ions are easily hydrolyzed to form tetranuclear ions or  
103 octanuclear species, resulting in a large number of hydroxyl ions and water molecules,  
104 which can take part in the ligand exchange reaction with the target pollutant.<sup>24</sup>  
105 Incorporation the biopolymer chitosan to inorganic Zr(IV) ions to obtain the  
106 inorganic-biopolymer complex materials of Zr-based/chitosan may preserve or even  
107 improve the major features of each phase in the composite materials, and furthermore,  
108 new properties may come from the synergy of both components. Thus, utilizing a  
109 strategy to prepare inorganic-biopolymer composite material of Zr-based/chitosan for  
110 water treatment would be of significance.

111 In this study, we reported on the development, characterization and application  
112 of inorganic-biopolymer materials of Zr-based/chitosan microcomposite through a  
113 co-precipitation method and spray technique as an adsorbent to removal of organic  
114 dyes pollutants. The obtained microcomposite can afford electrostatic charges and  
115 enhance electrostatic attraction with anionic dyes, resulting in significantly higher  
116 adsorption efficiency. Orange II azo-dye serves as a model compound of the harmful  
117 and water soluble organic dyes pollutants, which are inexpensive and widely used in  
118 textile, pulp and paper industries and harmful to the environment. The effects of  
119 various parameters on the adsorption capacity of Orange II with CTS@Zr  
120 microcomposite were studied by batch experiment. The kinetics and isotherm models  
121 were applied to study the adsorption mechanism. The CTS@Zr microcomposite can  
122 be suggested as a suitable material for the efficient removal of organic dyes pollutants  
123 from aqueous solution.

## 124 **2. Experimental Section**

### 125 **2.1. Chemicals.**

126 Chitosan (CTS), which had a 91% degree of deacetylation, was supplied by Shanghai  
127 Weikang Biological (China). Glutaraldehyde was purchased from Merck (China). The  
128 structures of chitosan and glutaraldehyde were shown in scheme 1. Zirconium  
129 oxychloride octahydrate ( $\text{ZrOCl}_2 \cdot 8\text{H}_2\text{O}$ , analytical grade) was purchased from  
130 Sinopharm Chemical Reagent, Ltd (China). Stock solution ( $1000 \text{ mg L}^{-1}$ ) was  
131 prepared by dissolving 0.10 g Orange II (analytical grade, Sigma-Aldrich) in 100 mL  
132 de-ionized water. All work solutions were derived through appropriate dilution of the



133 stock solution with distilled water. Acetic acid, hydrochloric acid (HCl), sodium  
134 hydrate (NaOH) and other chemicals used in this work were all A.R.- grade reagents  
135 and also supplied by Sinopharm Chemical Reagent, Ltd (China). Distilled water was  
136 used in all experiments.

137 **Please insert Scheme 1 here**

## 138 **2.2. Synthesis of Zr-based chitosan microcomposite adsorbent**

139 Zr-based chitosan (CTS@Zr) microcomposite adsorbent was synthesized by using  
140 co-precipitation method and spray technique. In detail, 3.22 g CTS powder was  
141 dissolved into 100 mL 2% (v/v) acetic acid aqueous solution. Then, 0.10 M  
142  $ZrOCl_2 \cdot 8H_2O$  (3.22 g) was slowly added with stirring for 2 h at room temperature to  
143 obtain a homogeneous solution. Subsequently, sodium hydroxide (2.0 M, 30 mL)  
144 solution as pH adjusted reagent was sprayed into the mixture using a nebulizer (an  
145 accessory of ICP-OES) under a continuous stirring (200 rpm) and the CTS@Zr  
146 microcomposite was precipitated. After that, in order to improve microcomposite  
147 stability, 5 mL 5% of glutaraldehyde aqueous solution as cross-linking agent was  
148 added and stirred vigorously for another 2 h. At last, the microcomposite was washed  
149 with distilled water to neutral pH and dried at 50 °C for 2 days. Amount of Zr and Cl  
150 in final microcomposite were 27.5% and 2.61% (wt%), respectively. The obtained  
151 CTS@Zr microcomposite was used for Orange II adsorption studies. For comparison,  
152 different amount of  $ZrOCl_2 \cdot 8H_2O$  (0.0, 0.05 and 0.15 M) were added to prepare the  
153 composites at the same condition.

## 154 **2.3.Characterization**

155 The functional groups of CTS, CTS@Zr before and after Orange II adsorption were  
156 analyzed by Fourier transform infrared spectroscopy (FT-IR, Nicolet 6700, Thermo  
157 Electron, USA). Wide-angle X-ray diffraction (XRD) measurements were carried out  
158 using an XRD diffractometer (D/MAX 2550 VB/PC, Rigaku corporation). The  
159 patterns with the Cu K $\alpha$  radiation ( $\lambda = 0.154$  nm) at 40 kV and 30 mA were recorded  
160 in the region of  $2\theta$  from 3 °C to 80 °C. The morphological structure and surface  
161 elements of CTS@Zr microcomposite were examined by using a scanning electronic  
162 microscopy (SEM, JSM-6360LV, Japan) with an energy dispersive X-ray  
163 spectroscopy (EDS, Falcon energy dispersive X-ray analyzer). The  
164 Brunauer-Emmett-Teller (BET) surface area was measured on a Micromeritics ASAP  
165 2010 analyzer. The inductively coupled plasma optical emission spectroscopy  
166 (ICP-OES, 725ES, Aglient, USA) was used to determine the leaching concentration of  
167 Zr<sup>4+</sup> in solutions. The zeta potential was determined (Electrophoretic spectroscopy,  
168 JS84H, Shanghai Zhongchen Digital Instrument Co., Ltd., China) by mixing 50 mg  
169 samples with 100 mL 0.01 mol L<sup>-1</sup> KNO<sub>3</sub> solution with pH values adjusted between 1  
170 and 11 by adding 0.5 mol L<sup>-1</sup> HNO<sub>3</sub> or 0.5 mol L<sup>-1</sup> NaOH.

#### 171 **2.4. Adsorption studies**

172 The adsorption of Orange II on CTS@Zr microcomposite was studied in the batch  
173 mode and effect of different parameters, including solution pH (1 ~ 11), contact time  
174 (0 ~ 36 h), temperature (4 °C ~ 40 °C, carried out in fridge and incubator) and initial  
175 Orange II concentration (50 ~ 300 mg L<sup>-1</sup>) were assessed. In a typical experiment, 20  
176 mg adsorbent was added to a conical flask containing 100 mL solution of Orange II

177 (100 mg L<sup>-1</sup>). The pH value of solution was adjusted with 0.5 M HCl or 0.5 M NaOH  
178 to obtain the desired values. Then the conical flask was placed to the shaker at 150  
179 rpm for 12 h, followed by filtration to remove the adsorbent. The experiments were  
180 carried out by varying the solution temperature and initial Orange II concentration for  
181 investigation of the isotherm at the identical pH value. For kinetics studies, samples  
182 were taken to determine the concentration of Orange II at different time intervals. The  
183 concentration of Orange II in the filtrate was determined by using JASCO V-570  
184 UV/VIS spectrophotometer at the maximum absorption ( $\lambda = 483$  nm). The amount of  
185 adsorbed dye on CTS@Zr microcomposite was calculated according to the following  
186 equation:

$$187 \quad q_e = \frac{C_o - C_e}{m} V \quad q_t = \frac{C_o - C_t}{m} V \quad (1)$$

188 Where  $q_e$  and  $q_t$ (mg g<sup>-1</sup>) are the adsorption capacity values in solid phase at  
189 equilibrium and t time.  $C_o$ ,  $C_t$  and  $C_e$  (mg L<sup>-1</sup>) are the initial concentration, t time and  
190 equilibrium concentration of Orange II in the liquid phase, respectively.  $V$  (L) is the  
191 volume of the solution and  $m$  (g) is the weight of CTS@Zr microcomposite. The  
192 Orange II dye concentrations were obtained through Beer-Lambert Law in which the  
193 absorbance value ( $\lambda = 483$  nm) for Orange II versus concentration obeys a linear  
194 relationship.

## 195 **2.5. Desorption and regeneration studies**

196 After adsorption, the saturated Orange II loaded CTS@Zr microcomposite was  
197 removed from the solution and rinsed with water. For regeneration, the adsorbent was  
198 immersed in the 0.05 M of NaOH and sharked for 30 min. Then, the CTS@Zr

199 microcomposite was removed from the solution and wash with water. The composite  
200 was dried at 30°C before being reused in the next cycle. The adsorption-regeneration  
201 cycles were repeated for six times with the Orange II adsorption capacity analysis.

### 202 **3. Results and discussion**

#### 203 **3.1. Characterization**

204 **Please insert Fig. 1 here**

205 FT-IR spectra of CTS, CTS@Zr and Orange II loaded CTS@Zr (CTS@Zr-OII) are  
206 shown in Fig.1A. Compared to CTS (1657 cm<sup>-1</sup>), the FT-IR spectrum of CTS@Zr  
207 showed the -NH<sub>2</sub> bending at 1623 cm<sup>-1</sup> with a shift of 34 cm<sup>-1</sup>. The two bands at 1154  
208 and 1080 cm<sup>-1</sup> corresponding to secondary and primary -OH stretching were merged  
209 into one band with 6 cm<sup>-1</sup> shifted in CTS@Zr FT-IR spectrum.<sup>25</sup> These shifts were  
210 due to the interaction of -OH and -NH<sub>2</sub> groups with tetravalent Zr<sup>4+</sup> ions. Besides,  
211 two new peaks were found at 644 and 463 cm<sup>-1</sup>, which may be attributed to Zr-N  
212 vibration and Zr-hydroxy-bridged complex stretch.<sup>26</sup> Furthermore, the peak at 1378  
213 cm<sup>-1</sup> corresponded to the stretching vibration of C-N (amide III in CTS) was almost  
214 disappeared in CTS@Zr. And the other peak at 1256 cm<sup>-1</sup>, which corresponds to C-N  
215 functionality, weakened after cross-linking procedure probably as a result of the  
216 bonding interaction of the glutaraldehyde and C-N groups.<sup>27</sup> These changes indicated  
217 that Zr<sup>4+</sup> ions successfully bended onto amino and hydroxyl groups of CTS and the  
218 cross-linking reaction was also occurred between C-N and glutaraldehyde. After  
219 Orange II adsorption onto CTS@Zr microcomposite, the several bands were observed  
220 at 1506, 1210 and 1027 cm<sup>-1</sup>, which were corresponded to C=C stretching vibration,

221 N-N stretching vibration and -O-S(O<sub>2</sub>)- symmetric vibration in Orange II,  
222 respectively<sup>9</sup>, indicating that Orange II was successfully adsorbed on the surface of  
223 CTS@Zr microcomposite. The XRD patterns of CTS, CTS@Zr and CTS@Zr-OII  
224 were recorded in the range of  $2\theta = 3 \sim 80^\circ$  and shown in Fig. 1B. From the figure of  
225 CTS, the characteristic peaks at  $10.3^\circ$ ,  $19.8^\circ$ ,  $22.0^\circ$ ,  $35.6^\circ$  were separately attributed to  
226 (001), (100), (101), (002) planes, respectively.<sup>28</sup> However, the XRD spectrum of  
227 CTS@Zr microcomposite showed only one extraordinary broad peak at  $28.0^\circ$ , which  
228 might be due to the conjugation of  $Zr^{4+}$  and chitosan resulted in decreasing the  
229 crystalline nature to some extent. After Orange II adsorption, only one broad peak was  
230 also found at  $27.5^\circ$ . The results demonstrated that CTS@Zr microcomposite belonged  
231 to amorphous materials. Besides, the SEM images and EDS analysis for CTS@Zr  
232 microcomposite before and after Orange II adsorption were conducted and shown in  
233 Fig. 1C ~ F. Fig. 1C showed that the surface of CTS@Zr microcomposite was  
234 non-porous and random, which consisted with the data of BET surface area ( $6.24$   
235  $m^2/g$ , listed in Table 1). After adsorption, the rough structure in Fig. 1D was formed  
236 due to the accumulation of the Orange II by adsorption mechanism. The EDS  
237 spectrum of CTS@Zr microcomposite showed the presence of C, N, O, Cl and Zr and  
238 the quantitative elemental composition was listed in Table 1, which confirmed the  
239 incorporation of  $Zr^{4+}$  ions into chitosan matrix. More importantly, the presence of  
240 element S peak demonstrated that Orange II dyes were absorbed onto the surface of  
241 CTS@Zr microcomposite. The content of S reached as high as 5.53 % (see Table 1),  
242 indicating that CTS@Zr microcomposite had high adsorption capacity for removal

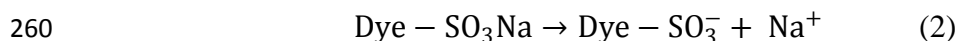
243 Orange II dyes. Interestingly, the peak of element Cl was disappeared after adsorption,  
244 suggesting that there was a ligand exchange reaction between the coordinated Cl and  
245 dye-SO<sub>3</sub><sup>-</sup>.

246 **Please insert Table 1 here**

### 247 3.2. Effects of pH

248 **Please insert Fig. 2 here**

249 The pH significantly influences the overall adsorption process, since it affects not  
250 only the surface charges of adsorbent but species of dyes ions in solution. The effects  
251 of pH on the adsorption of Orange II dyes onto CTS@Zr microcomposite were  
252 studied by varying the pH from 1 to 11, while the initial dye concentration,  
253 temperature, adsorbent dosage and contact time were kept constant at 50 and 100 mg  
254 L<sup>-1</sup>, 30 °C, 20 mg and 10 h, respectively. The plot of dye adsorption capacity versus  
255 pH was shown in Fig. 2A. It was noted that maximum adsorption capacities for  
256 Orange II on CTS@Zr microcomposite were obtained at pH 2 for initial  
257 concentrations of 50 and 100 mg L<sup>-1</sup>, then decreased with increasing the initial  
258 solution of pH from 3 ~ 11. In aqueous solution, Orange II can be ionized and  
259 converted to anionic dyes ions with sulfate groups.



261 In acidic solution, the element of Zr on CTS@Zr microcomposite can be protonated  
262 to Zr-OH<sub>3</sub><sup>+</sup> by hydrogen ions (H<sup>+</sup>). Higher adsorption capacity obtained at lower pH  
263 might be due to the electrostatic interaction between negatively charged Dye-SO<sub>3</sub><sup>-</sup>  
264 ions and positively charged Zr<sup>4+</sup> and Zr-OH<sub>3</sub><sup>+</sup> on adsorbent surface. To further

265 understand the influence of pH on the Orange II removal process, we measured the  
266 values of zeta potential of CTS@Zr microcomposite at different pH and shown them  
267 in Fig. 2A. From this figure, the point zero charge of CTS@Zr microcomposite was  
268 found to be 3.5, indication that at pH below 3.5 the microcomposite was carrying  
269 positive charges due to the protonation of  $\text{Zr-OH}_3^+$  groups. Orange II molecules have  
270 the negative charges because of the anionic sulfonate groups. Hence, the strong  
271 electrostatic forces between the protonated adsorbent and negatively charge Orange II  
272 anions occurred at low pH value, leading to the improved Orange II adsorption.  
273 However, at pH above 3.5, a lower adsorption capacity was expected because of the  
274 repulsive forces between negatively charged of adsorbent and anions adsorbate.  
275 Additionally, at solution pH = 1, the decrease of adsorption capacity was due to small  
276 amount of  $\text{Zr}^{4+}$  ( $0.023 \text{ mg L}^{-1}$ , determined by ICP-OES) leached into solution,  
277 demonstrating that the CTS@Zr microcomposite would be dissolved to some extent  
278 in such condition. To further justify this phenomenon, the different amount of  $\text{Zr}^{4+}$   
279 ( $0.05$ ,  $0.10$  and  $0.15 \text{ mg L}^{-1}$ ) were employed to prepare the composites to remove  
280 Orange II, the data was shown in Fig. 2B. From this figure, the maximum adsorption  
281 capacity was obtained at  $0.1 \text{ mg L}^{-1} \text{ Zr}^{4+}$ . When  $\text{Zr}^{4+}$  was less than  $0.1 \text{ mg L}^{-1}$ , the  
282 adsorption sites were not enough to absorb the Orange II molecules. On the other  
283 hand, however, the more  $\text{Zr}^{4+}$  ions were leached into solution due to more zirconium  
284 hydroxide formed during the preparation, which leading to decrease the adsorption  
285 capacity. Under alkaline conditions, the increased  $\text{OH}^-$  ions presented in the solution  
286 implied competition of the  $\text{OH}^-$  ions with anions dye molecules, which reduced the

287 adsorption of Orange II.

### 288 3.3. Adsorption Kinetics and thermodynamics

289 **Please insert Fig. 3 here**

290 The kinetic parameters are helpful in the prediction of adsorption rate, which  
291 gives important information for the application of adsorbents. For this study, the effect  
292 of contact time on Orange II adsorption was investigated in the initial concentration of  
293 200 mg L<sup>-1</sup> (100 mL) containing fixed adsorbent amounts (20 mg) at different  
294 temperature ( 277, 293, 303 and 313 K). As it can be seen in Fig. 3A, all the  
295 adsorption kinetic curves appeared rapid rising at the beginning stage then approached  
296 equilibrium within approximately 12 h. To analyze the adsorption rate of Orange II on  
297 CTS@Zr microcomposite, pseudo-first-order (PF) and pseudo-second-order (PS)  
298 kinetic modes were applied to study the experimental data. The PF and PS models  
299 were given as equations (3) and (4), respectively:

300 PF model:  $\log(q_e - q_t) = \log q_e - \frac{k_1}{2.303} t$  (3)

301 PS model:  $\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \frac{t}{q_e}$  (4)

302 Where  $q_e$  and  $q_t$  (mg g<sup>-1</sup>) are the amounts Orange II adsorbed onto the CTS@Zr  
303 microcomposite at equilibrium and at time  $t$ , respectively.  $k_1$  (min<sup>-1</sup>) and  $k_2$  (g (mg  
304 min)<sup>-1</sup>) are the PF and PS rate constant of adsorption. The value of parameters on both  
305 models was calculated from the intercept and slope of the curves.

306 After curve-fitting, it was noted that the PF models was not well fitted the  
307 experimental data (the figure was not given), however, the PS models did well. The  
308 linearized forms of PS models for the sorption of Orange II onto CTS@Zr



309 microcomposite at different temperature were presented in Fig.3B and their  
310 parameters were listed in Table 2. The values of the correlation coefficient ( $R^2$ ) for the  
311 PS models were higher than 0.99 for all the conditions, and the adsorption capacities  
312 calculated by the model ( $q_{m2}$ ) were also closer to those determined by experiments  
313 ( $q_{exp}$ ). These results indicated that it was feasible for the applicability of PS kinetic  
314 model to describe the adsorption process of Orange II on CTS@Zr microcomposite.  
315 The PS model is based on the assumption that the rate-controlling step may be a  
316 chemical sorption involving valence forces through exchange of electrons between  
317 adsorbent and adsorbate.<sup>29</sup> In fact, CTS@Zr microcomposite possessed many Cl  
318 ligand groups, which would give more reaction sites to exchange anions dyes from  
319 solution in order to enhance the adsorption capacity of Orange II onto the adsorbents.

320 **Please insert Table 2 here**

321 The thermodynamic parameters such as Gibbs free energy change ( $\Delta G^0$ ),  
322 standard enthalpy change ( $\Delta H^0$ ) and standard entropy change ( $\Delta S^0$ ) were also studied  
323 to further understand the effect of temperature on the adsorption. The experiments  
324 were conducted at 277, 293, 303 and 313 K to investigate the effect of temperature  
325 with 200 mg L<sup>-1</sup> of initial Orange II concentration and 20 mg of adsorbent dosage.  
326 The values of thermodynamic parameters associated with adsorption were calculated  
327 by means of Van't Hoff's equations, were given as follows:

$$328 \quad \Delta G^0 = -RT \ln K_L \quad (5)$$

$$329 \quad \ln K_L = -\frac{\Delta H^0}{RT} + \frac{\Delta S^0}{R} \quad (6)$$

330 Where  $K_L$  is the adsorption distribution coefficient and the value was calculated by

331 the ratio of  $q_e$  to  $C_e$  at different temperatures.  $R$  is the universal gas constant ( $8.314 \text{ J}$   
332  $\text{mol}^{-1} \text{ K}^{-1}$ ) and  $T$  is the absolute temperature in Kelvin.

333 The plot of  $\ln K_L$  as a function of  $1/T$  (Fig. 3C) yielded a straight line from which  
334  $\Delta H^0$  and  $\Delta S^0$  were calculated from the slope and intercept, respectively. The values of  
335  $\Delta G^0$ ,  $\Delta H^0$  and  $\Delta S^0$  were presented in Table 2. The overall  $\Delta G^0$  during the adsorption  
336 process at 277, 293, 303, 313 K were negative, corresponding to a spontaneous and  
337 thermodynamically favorable process of adsorption of Orange II onto CTS@Zr  
338 microcomposite. As the temperature increased from 277 to 313 K, the  $\Delta G^0$  values  
339 also increased, indicating that more driving force occurred at higher temperatures and  
340 hence resulted in more adsorption capacity for Orange II. The positive value of  $\Delta H^0$   
341 ( $57.3 \text{ kJ mol}^{-1}$ ) suggested that the adsorption process was endothermic in nature, and  
342 the positive value of  $\Delta S^0$  ( $0.223 \text{ kJ (mol}\cdot\text{K)}^{-1}$ ) showed the increased randomness state  
343 at the solid-solution interface during dye adsorption process.

#### 344 **3.4. Adsorption Isotherms for Orange II removal**

345 **Please insert Fig. 4 here**

346 Isotherms are the equilibrium relations between the concentration of adsorbate  
347 on the solid phase and its concentration in the liquid phase. The equilibrium studies  
348 were conducted for 20 mg of CTS@Zr microcomposite in 100 mL solutions at 303 K,  
349 where the concentration of Orange II was varied from 50 to 300  $\text{mg L}^{-1}$ . The  
350 adsorption capacity of Orange II as a function of equilibrium Orange II concentrations  
351 were plotted in Fig.4A. It was observed that the adsorption capacity of Orange II  
352 increased from 250 to 926  $\text{mg g}^{-1}$  when the initial Orange II concentration increased

353 from 50 to 300 mg L<sup>-1</sup>. Beside, the curve of C<sub>e</sub>/C<sub>o</sub> vs. C<sub>o</sub> was also depicted in Fig. 4B.  
354 It was found that the removal rate of Orange II decreased from 100% to 63% (The  
355 images of Fig. 4C demonstrated the removal effect with different initial dyes  
356 concentrations). The decrease of removal percentage might be due to the saturation of  
357 binding sites at higher dyes concentration. However, when the initial Orange II  
358 concentration was lower than 100 mg L<sup>-1</sup>, 99.4% of Orange II was removed from the  
359 solution, indicating that CTS@Zr microcomposite can be used as an effective  
360 adsorbent to treat polluted water with low concentration of Orange II (< 100 mg L<sup>-1</sup>).

361 For further interpretation of the adsorption data, three common adsorption  
362 isotherm models were employed, such as the Langmuir, Freundlich and Temkin  
363 models, which can be represented in a linear way as equation (7) ~ (9):

364 Langmuir model: 
$$\frac{C_e}{q_e} = \frac{1}{k_L q_{\max}} + \frac{C_e}{q_{\max}} \quad (7)$$

365 Freundlich model: 
$$\ln q_e = \ln k_F + \frac{1}{n} \ln C_e \quad (8)$$

366 Temkin model: 
$$q_e = B \ln A + B \ln C_e \quad (9)$$

367 Where k<sub>L</sub> is the Langmuir adsorption constant (L mg<sup>-1</sup>), related to the adsorption free  
368 energy. k<sub>F</sub> (L mg<sup>-1</sup>) and n are Freundlich constants corresponding with adsorption  
369 capacity and adsorption intensity, respectively. B = RT/b, where b is a constant, is  
370 related to the heat of adsorption and A is the equilibrium binding constant (L mg<sup>-1</sup>).

371 The isotherm constants and correlation coefficients for Langmuir, Freundlich and  
372 Temkin models are listed in Table 3. The regression coefficient (R<sup>2</sup> = 0.999) values  
373 showed better fitting of experimental data towards Langmuir isotherm. This suggested  
374 that the adsorption process as a monolayer adsorption on a homogeneous surface.

375 Besides, the degree of suitability of adsorbent towards Orange II was estimated from  
376 the values of separation factor constant ( $R_L$ ), which can be calculated from the  
377 following equation:

$$378 \quad R_L = \frac{1}{1+k_L C_0} \quad (10)$$

379 Where  $k_L$  is the Langmuir isotherm constant and  $C_0$  is the initial dye concentration.

380 The value of  $R_L$  shows that adsorption Orange II on CTS@Zr microcomposite is  
381 unfavorable ( $R_L > 1$ ), linear ( $R_L = 1$ ), favorable ( $0 < R_L < 1$ ) or irreversible ( $R_L = 0$ ).

382 In this study, the  $R_L$  values were between 0.02 and 0.11 (see Table 3), implying

383 favorable adsorption of the Orange II on CTS@Zr microcomposite. Moreover, from

384 Langmuir adsorption isotherm, the maximum adsorption capacity ( $q_{max}$ ) of the

385 CTS@Zr microcomposite for Orange II was estimated to be 926 mg g<sup>-1</sup>. To evaluate

386 the Orange II adsorption performance of CTS@Zr microcomposite, the adsorption

387 capacity was compared to other reported materials and summarized in Table 4.

388 Obviously, CTS@Zr microcomposite had a high adsorption capacity towards Orange

389 II, which suggested that CTS@Zr microcomposite can be potentially used as an

390 adsorbent for decontamination of dyes-polluted water.

391 **Please insert Table 3 and Table 4 here**

### 392 **3.5. Merits of CTS@Zr microcomposite**

393 **Please insert Fig. 5 here and Table 5 here**

394 In order to exhibit the merits of CTS@Zr microcomposite, the adsorption

395 performance for Orange II dyes were further studied on CTS, chitosan cross-linked by

396 glutaraldehyde (CTS-GL) and CTS@Zr. As shown in this Fig. 5, it was obvious that

397 CTS@Zr exhibited higher adsorption capacity compared to CTS and CTS-GL. The  
398 original CTS had a certain adsorption capacity for Orange II dyes removal, but CTS  
399 itself can be dissolved in acid medium ( $\text{pH} < 5$ ), which limited its application in dyes  
400 removal. After cross-linking reaction by glutaraldehyde, CTS-GL owned well stability  
401 in acidic medium, however, the adsorption capacity was less than CTS. This was  
402 attributed to occupy the amine groups on CTS through cross-linking reaction and  
403 led to a decrease the adsorption capacities for Orange II. Besides, the equilibrium  
404 time, adsorption capacity and remove rate were also carried out in the initial  
405 concentration of  $100 \text{ mg L}^{-1}$  Orange II (100 mL) and dosage of 20 mg at 303 K. The  
406 results were list in Table 5. It was also found that the adsorption of CTS@Zr for  
407 Orange II dyes exhibited better performances than CTS and CTS-GL.

### 408 3.6. Regeneration study

409 **Please insert Fig. 6 here**

410 For practical applications, recovery and regeneration of adsorbent is very  
411 important feature. In this study, the adsorption and desorption process were repeated  
412 to examine the potential application of the CTS@Zr microcomposite for recycling.  
413 Importantly, based on the pH dependence of the adsorption capacity of Orange II  
414 loaded on CTS@Zr microcomposite as shown in Fig. 2A, Orange II was released  
415 almost fully at a pH higher than 11.0. Therefore, the Orange II desorption process was  
416 carried out in a  $0.05 \text{ mol L}^{-1}$  NaOH aqueous solution as shown in Fig. 6. From this  
417 figure, the desorption rate (DR) was rapid at first stage and the fully desorption was  
418 obtained within only 10 min. Furthermore, to investigate the reusability of CTS@Zr

419 microcomposite, adsorption-desorption cycle was repeated six times and the results  
420 were shown in Fig. 6 (insert figure), which demonstrated the adsorption capacities of  
421 CTS@Zr microcomposite still maintained above 98% after the 6<sup>th</sup>  
422 adsorption-desorption cycle. Therefore, it was concluded that CTS@Zr  
423 microcomposite can be renewed easily with NaOH solution and used repeatedly as an  
424 efficient adsorbent for practical dyeing wastewater treatment.

### 425 3.7. Adsorption Mechanism

426 **Please insert Scheme 2 here**

427 Based on the above analysis, the functional groups on the surface of CTS@Zr  
428 microcomposite played more important role for Orange II dyes adsorption under the  
429 experimental conditions. The Zr element on the CTS@Zr could be protonated and  
430 positively charged to form  $Zr^{4+}$  in an acidic medium. The adsorption of Orange II on  
431 CTS@Zr microcomposite was based on electrostatic interaction between the  $Zr^{4+}$   
432 cations and the negatively charged sulfonic groups of the Orange II molecules.  
433 ( $Dye-SO_3^-$ ). On the other hand, the ligand of Cl on the surface of CTS@Zr  
434 microcomposite was also exchanged with  $Dye-SO_3^-$  and formed CTS@Zr- $SO_3^-$ -Dye  
435 complex, which was confirmed by the disappearance of Cl in EDS analyses.  
436 Therefore, the proposed possible adsorption for Orange II removal by the CTS@Zr  
437 microcomposite was presented in Scheme 2. The anionic  $Dye-SO_3^-$  dyes were  
438 adsorbed onto the CTS@Zr microcomposite by ligand exchange of Cl and the  
439 electrostatic attraction of protonated sites of  $Zr^{4+}$  center.

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#### 441 **4. Conclusions**

442 In this work, the Zr-based chitosan microcomposite adsorbent was prepared and  
443 characterized using several methods. A comprehensive study was conducted on its  
444 adsorption capacity for the removal of dye pollutant (Orange II) from aqueous  
445 solution. The proposed microcomposite had a high efficient removal capacity for  
446 Orange II at the condition of pH 2.0. The experimental data of Orange II on the  
447 CTS@Zr microcomposite can be described by the pseudo-second-order kinetics and  
448 the Langmuir isotherm model, with remarkable maximum adsorption capacity of 962  
449 mg g<sup>-1</sup>, which was higher than other reported literatures. The nature of adsorption was  
450 feasible, spontaneous and endothermic. EDS and pH studies showed that the  
451 adsorption mechanism were electrostatic attraction and ligand exchange reaction  
452 between CTS@Zr and Dye-SO<sub>3</sub><sup>-</sup> ions. It is believed that CTS@Zr microcomposite  
453 can be used as a good promising adsorbent for removal of Orange II dyes from  
454 wastewater.

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### Figure captions

531 **Scheme 1:** The structures of chitosan and glutaraldehyde.

532 **Fig. 1:** FT-IR (A) spectra and XRD patterns (B) of CTS, CTS@Zr and CTS@-Zr-OII,  
533 SEM images and EDS spectra of CTS@Zr microcomposite before (C, E) and after (D,  
534 F) adsorption of Orange II dyes, respectively.

535 **Fig. 2:** (A) Effect of pH (left) on Orange II dyes adsorption (100 and 50 mg L<sup>-1</sup> of  
536 Orange II (100 mL), 20 mg of dosage and 303 K.) and zeta potential study (right) for  
537 CTS@Zr microcomposite (50 mg dosage, pH=1~11, 100 mL 0.01 mol L<sup>-1</sup> KNO<sub>3</sub> and  
538 298 K); (B) Adsorption capacity of Orange II on different amount of Zr<sup>4+</sup> (left) and  
539 the leaching concentration of Zr into solution at pH 1 (right). (100 mg L<sup>-1</sup> of Orange II  
540 (100 mL), 20 mg of dosage and 303 K.)

541 **Fig. 3:** (A) Effect of contact time on adsorption capacity of Orange II dyes; (B)  
542 pseudo-second-order kinetics under different temperature conditions (277, 293, 303  
543 and 313 K) and (C) the plot of ln K<sub>L</sub> vs. 1/T. (pH=2, 200 mg L<sup>-1</sup> of Orange II (100  
544 mL), 20 mg of dosage.)

545 **Fig. 4:** Adsorption isotherms of the Orange II dye adsorption onto CTS@Zr  
546 microcomposite (A), the curve of Ce/Co vs Co (B) and images of removal effect with  
547 different initial dyes concentrations (50 ~ 300 mg L<sup>-1</sup>). (pH=2, 100 mL of Orange II,  
548 20 mg of dosage and 303 K.)

549 **Fig. 5:** The adsorption capacities for Orange II dyes at range of pH 1-12 for CTS,  
550 CTS-GL and CTS@Zr microcomposite. (100 mg L<sup>-1</sup> of Orange II (100 mL), 20 mg of

551 dosage and 303 K.)

552 **Fig. 6:** Desorption process of Orange II from the CTS@Zr microcomposite OII using  
553 0.05 M NaOH and reusability of CTS@Zr microcomposite for Orange II dyes (inset  
554 figure)

555 **Scheme 2:** The possible of adsorption mechanism of Orange II dyes using CTS@Zr  
556 microcomposit.

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**Tables**

575 Table 1

576 The results of BET analysis and EDS analysis for CTS@Zr microcomposite

|              | BET surface area                  | Micropore surface area            |      | External surface area             |      | Average pore size |      |
|--------------|-----------------------------------|-----------------------------------|------|-----------------------------------|------|-------------------|------|
|              | (m <sup>2</sup> g <sup>-1</sup> ) | (m <sup>2</sup> g <sup>-1</sup> ) |      | (m <sup>2</sup> g <sup>-1</sup> ) |      | (nm)              |      |
| BET Analysis | 6.24                              | 48.0                              |      | 8.69                              |      | 32.4              |      |
|              | Element                           | C                                 | N    | O                                 | Zr   | Cl                | S    |
| EDS Analysis | CTS@Zr                            | 32.6                              | 4.78 | 32.6                              | 27.5 | 2.61              | —    |
|              | CTS@Zr-OII                        | 38.4                              | 5.40 | 32.2                              | 18.5 | —                 | 5.53 |

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590 Table 2

591 Kinetics and thermodynamics parameters for the adsorption of OII on CTS@Zr microcomposite at

592 different temperatures

| T<br>(°C) | pseudo-first-order model          |   |       | pseudo-second-order model         |  |       | Thermodynamics parameters          |                                       |   |                                       |
|-----------|-----------------------------------|---|-------|-----------------------------------|--|-------|------------------------------------|---------------------------------------|---|---------------------------------------|
|           | $q_{m1}$<br>(mg g <sup>-1</sup> ) | $k_1 \times 10^3$<br>(min <sup>-1</sup> ) | $R^2$ | $q_{m2}$<br>(mg g <sup>-1</sup> ) | $k_2 \times 10^6$<br>(g (mg·min) <sup>-1</sup> ) | $R^2$ | $q_{exp}$<br>(mg g <sup>-1</sup> ) | $\Delta H$<br>(kJ mol <sup>-1</sup> ) | $\Delta S$<br>(kJ (mol·K) <sup>-1</sup> ) | $\Delta G$<br>(kJ mol <sup>-1</sup> ) |
| 4         | 420                               | 1.31                                      | 0.988 | 534                               | 5.11   | 0.994 | 525                                |                                       |   | -4.471                                |
| 20        | 612                               | 1.26                                      | 0.930 | 908                               | 6.68   | 0.990 | 898                                | 57.3                                  | 0.223                                     | -8.557                                |
| 30        | 520                               | 1.01                                      | 0.945 | 932                               | 4.86   | 0.996 | 926                                |                                       |   | -10.27                                |
| 40        | 394                               | 1.60                                      | 0.850 | 955                               | 10.4   | 0.999 | 951                                |                                       |   | -11.50                                |

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605 Table 3

606 The parameters of Langmuir, Freundlich and Temkin isotherm models for the

607 adsorption of Orange II dyes on CTS@Zr microcomposite

| Temkin                               |                                     |                                      | Freundlich                          |                |                |
|--------------------------------------|-------------------------------------|--------------------------------------|-------------------------------------|----------------|----------------|
| B (J mol <sup>-1</sup> )             | A <sub>T</sub> (L g <sup>-1</sup> ) | R <sup>2</sup>                       | k <sub>F</sub> (L g <sup>-1</sup> ) | n              | R <sup>2</sup> |
| 95.7                                 | 273                                 | 0.939                                | 517                                 | 6.75           | 0.903          |
| Langmuir                             |                                     |                                      |                                     |                |                |
| q <sub>m</sub> (mg g <sup>-1</sup> ) |                                     | k <sub>L</sub> (L mg <sup>-1</sup> ) | R <sup>2</sup>                      | R <sub>L</sub> |                |
| 926                                  |                                     | 0.16                                 | 0.999                               | 0.02-0.11      |                |

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621 Table 4

622 Comparison the maximum adsorption capacity of OII onto various adsorbents

| Adsorbents ( $S_{\text{BET}}$ , $\text{m}^2 \text{g}^{-1}$ )       | Adsorption capacity ( $\text{mg g}^{-1}$ ) | Reference |
|--|--|-----------|
| Zirconium-based chitosan microcomposite (6.24)                     | 926 (30 °C)                                | This work |
| activated carbon (997)   | 569 (65 °C)                                | 5         |
| Hexadecyltrimethylammonium bromide<br>(HDTMA)-coated zeolite (400) | 39 (30 °C)                                 | 9         |
| Poly (N-isopropylacrylamide) microgels (--)                        | 49 (room temperature)                      | 13        |
| $\text{NH}_2$ -MCM-41(921)   | 278 (25 °C)                                | 30        |
| Porous titania aerogel (500)                                       | 420 (30 °C)                                | 31        |
| Rattle-type carbon–alumina core–shell spheres (182)                | 209 (25 °C)                                | 32        |
| Phosphonium-modified Algerian bentonites (--)                      | 53.8 (20 °C)                               | 33        |

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634 Table 5:

635 Compared the adsorption performances of equilibrium time, adsorption capacity and

636 remove rate among of CTS, CTS-GL and CTS@Zr microcomposite.

| Adsorbents | Equilibrium time (h) | Adsorption capacity (mg g <sup>-1</sup> ) | Remove rate (%) |
|------------|----------------------|---|-----------------|
| CTS        | 28                   | 186                                       | 37.2            |
| CTS-GL     | 14                   | 122                                       | 24.4            |
| CTS@Zr     | 10                   | 497                                       | 99.4            |

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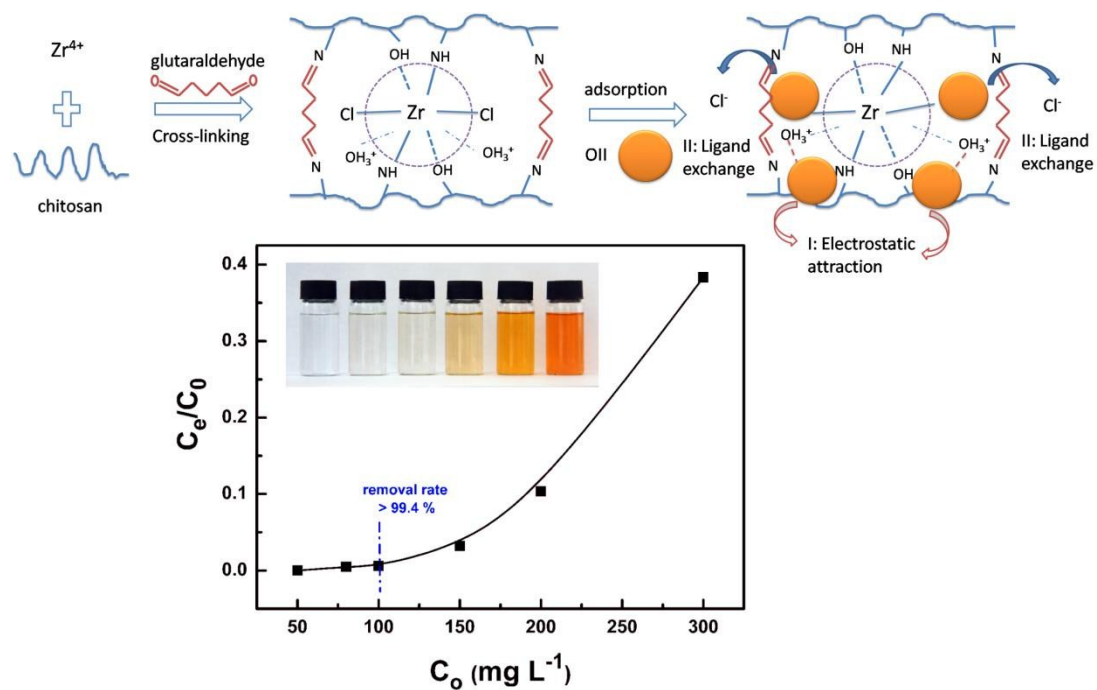
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## Graphical Abstract, Schemes and Figures

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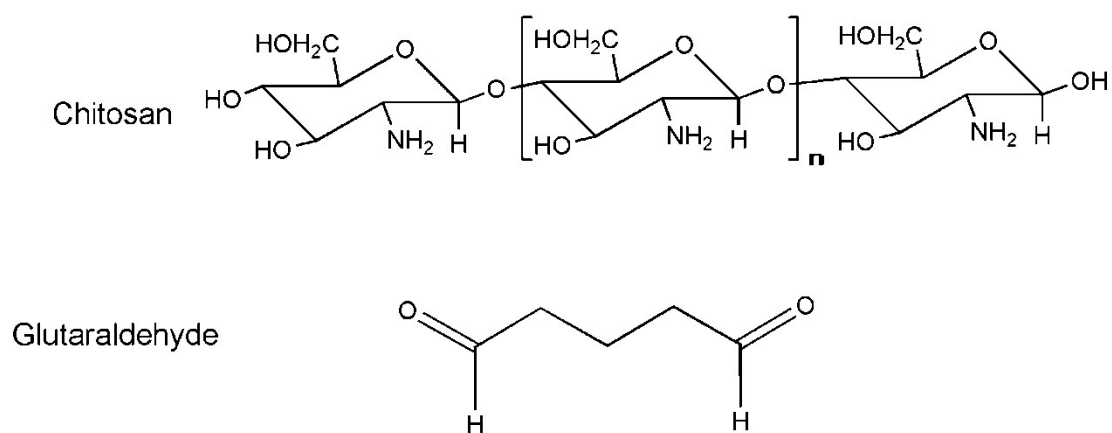
## 655 Graphical Abstract



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## 658 Scheme 1



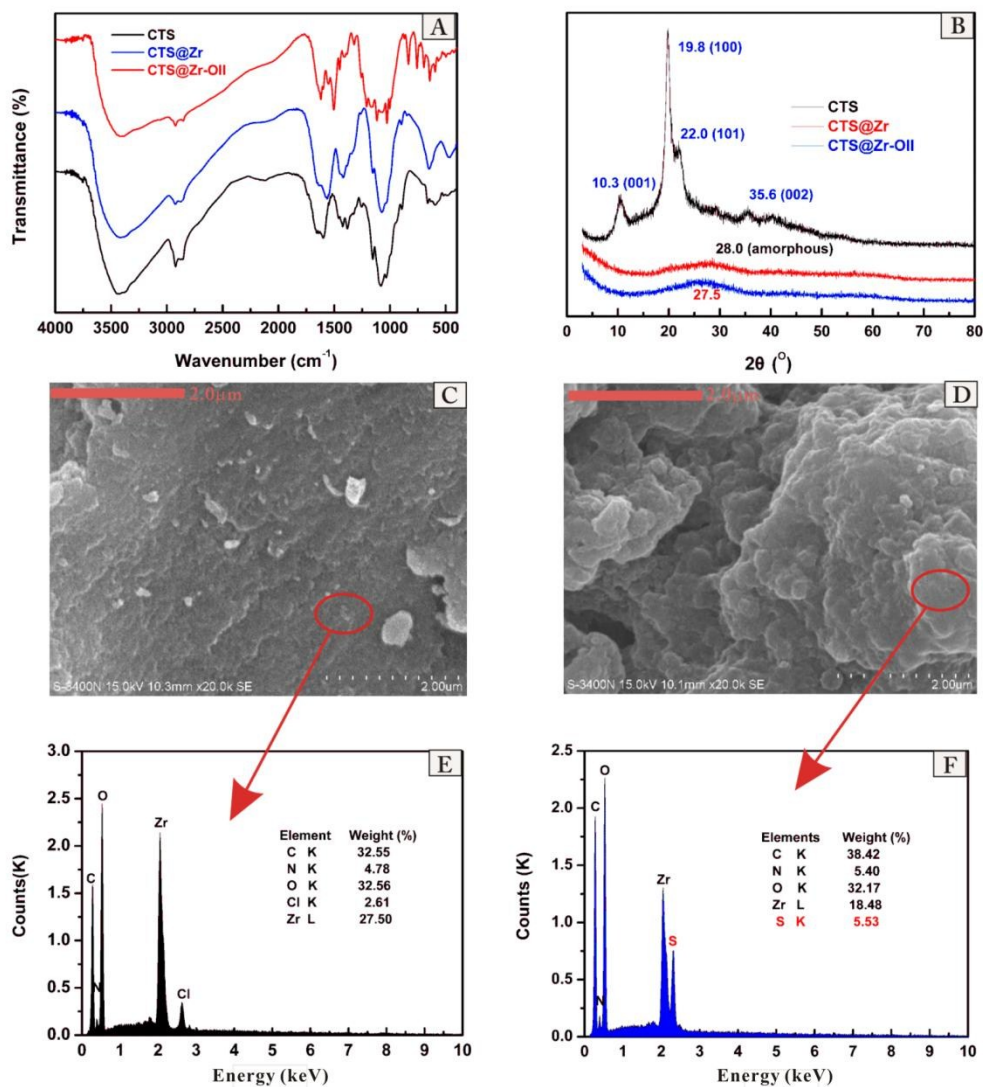
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663 Fig. 1



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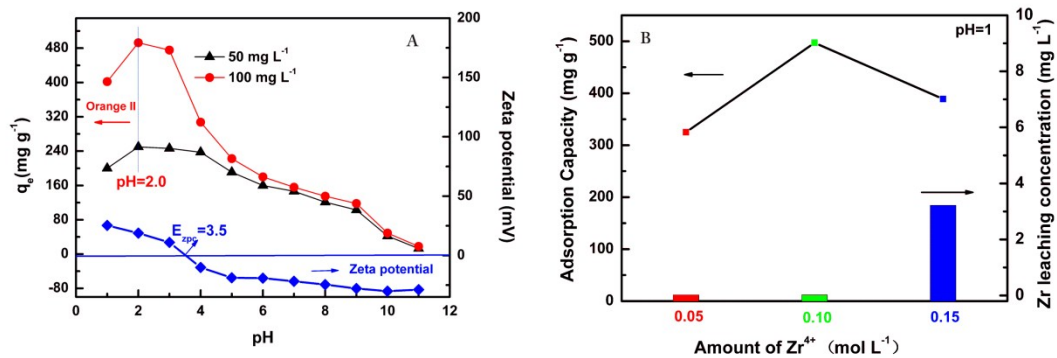
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672 Fig. 2

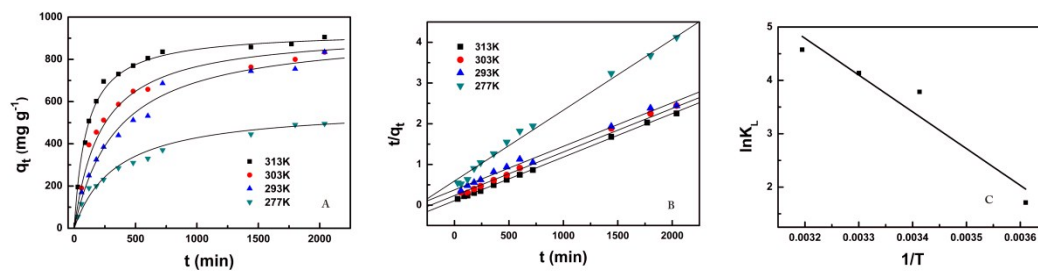


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676 Fig. 3



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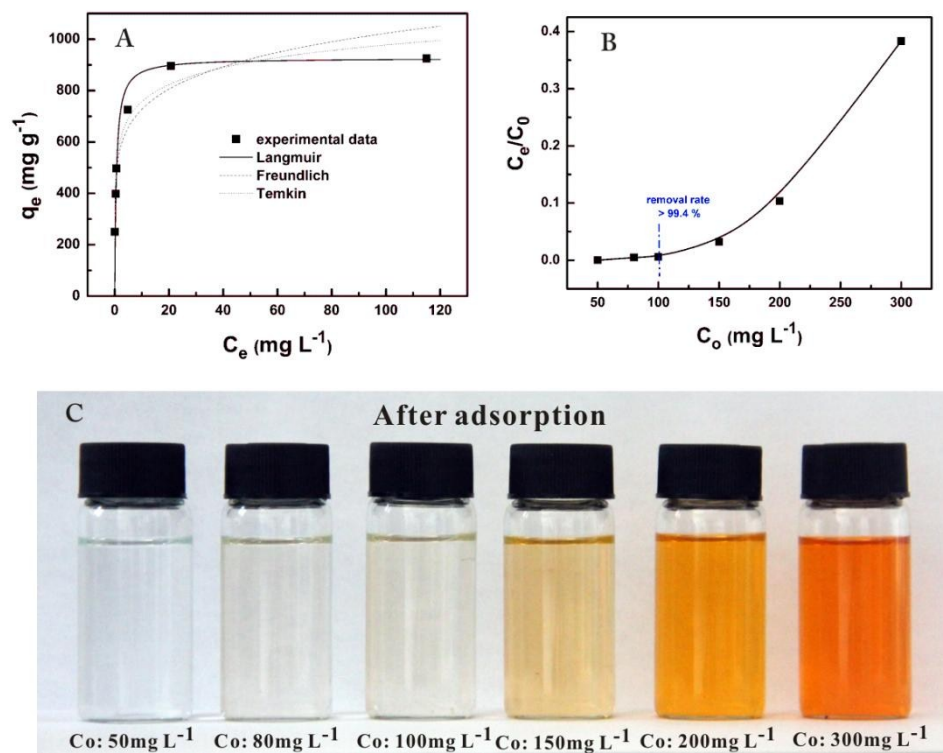
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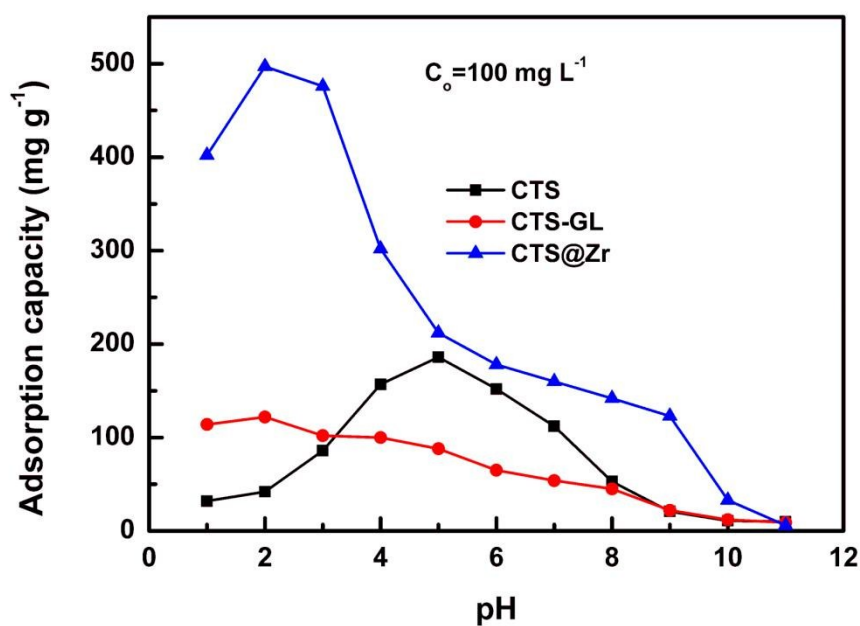
687 Fig. 4



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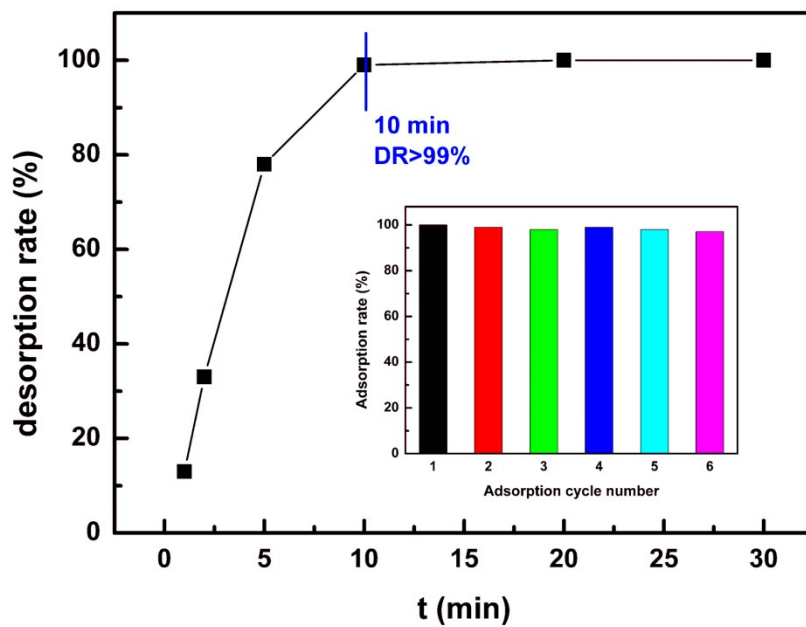
690 Fig. 5



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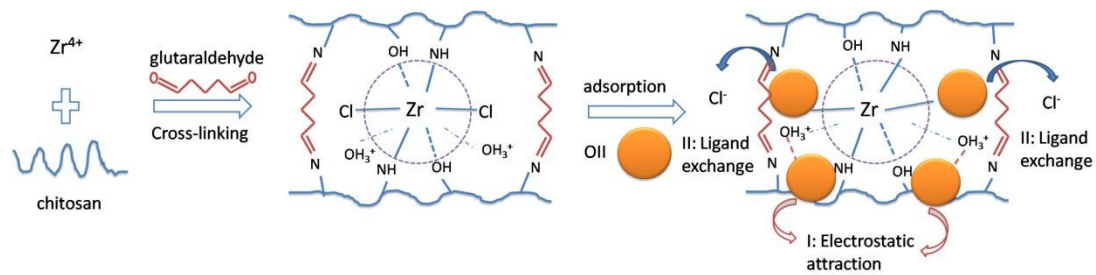
693 Fig. 6



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696 Scheme 2



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